

General Description

The MAX3349EA ±15kV ESD-protected, USB transceiver provides a full-speed USB interface to a lower voltage microprocessor or ASIC. The device supports enumeration, suspend, and VBUS detection. A special UART multiplexing mode routes external UART signals (Rx and Tx) to D+ and D-, allowing the use of a shared connector to reduce cost and part count for mobile devices.

The UART interface allows mobile devices such as PDAs, cellular phones, and digital cameras to use either UART or USB signaling through the same connector. The MAX3349EA features a separate UART voltage supply input to support legacy devices using +2.75V signaling. The MAX3349EA supports a maximum UART baud rate of 921kbaud.

Upon connection to a USB host, the MAX3349EA enters USB mode and provides a full-speed USB 2.0 compliant interface through VP, VM, RCV, and \overline{OE} . The MAX3349EA features internal series termination resistors on D+ and D-, and an internal $1.5k\Omega$ pullup resistor to D+ to allow the device to logically connect and disconnect from the USB while plugged in. A suspend mode is provided for low-power operation. D+ and D- are protected from electrostatic discharge (ESD) up to ± 15 kV.

The MAX3349EA is available in 16-pin TQFN (4mm x 4mm) and 16-bump UCSP™ (2mm x 2mm) packages, and is specified over the -40°C to +85°C extended temperature range.

Applications

Cell Phones

PDAs

Digital Cameras

MP3 Players

Features

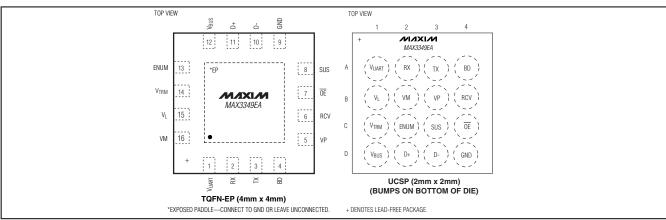
- ±15kV ESD HBM Protection on D+ and D-
- **♦ UART Mode Routes External UART Signals to** D+/D-
- ♦ Internal Linear Regulator Allows Direct Powering from the USB Cable
- Separate Voltage Input for UART Transmitter/Receiver (VUART)
- ♦ Internal 1.5kΩ Pullup Resistor on D+ Controlled by Enumerate Input
- ♦ Internal Series Termination Resistors on D+ and D-
- ♦ Complies with USB Specification Revision 2.0, **Full-Speed 12Mbps Operation**
- ♦ Built-In Level Shifting Down to +1.4V, Ensuring Compatibility with Low-Voltage ASICs
- ♦ VBUS Detection
- ♦ Combined VP and VM Inputs/Outputs
- ♦ No Power-Supply Sequencing Required
- ♦ Available in 16-Bump UCSP (2mm x 2mm) **Package**

Ordering Information

PART	PIN-PACKAGE	PKG CODE
MAX3349EAEBE+T	16 UCSP	B16-1
MAX3349EAETE**	16 TQFN-EP*	T1644-4

Note: All devices specified for the -40°C to +85°C extended temperature range.

Pin Configurations



UCSP is a trademark of Maxim Integrated Products, Inc.

Maxim Integrated Products 1

^{**}Future product—contact factory for availability.

^{*}EP = Exposed paddle.

⁺Indicates lead-free package.

ABSOLUTE MAXIMUM RATINGS

(All voltages referenced to GND, unless otherwise noted.)
Vuart, VL, VBUS, D+, D0.3V to +6V
V _{TRM} 0.3V to (V _{BUS} + 0.3V)
VP, VM, SUS, RX, TX, ENUM, RCV, \overline{OE} , BD, -0.3V to (V _L + 0.3V)
Short Circuit Current (D+ and D-)±150mA
Maximum Continuous Current (all other pins)±15mA
Continuous Power Dissipation (T _A = +70°C)
16-Bump UCSP (derate 8.2mW/°C above +70°C)659.5mW
16-Pin 4mm x 4mm TQFN (derate 25.0mW/°C
above +70°C)2000mW

Operating Temperature Range	40°C to +85°C
Junction Temperature	+150°C
Storage Temperature Range	65°C to +150°C
Lead Temperature (soldering, 10s)	+300°C
Bump Temperature (soldering, reflow)	

Stresses beyond those listed under "Absolute Maximum Ratings" may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated in the operational sections of the specifications is not implied. Exposure to absolute maximum rating conditions for extended periods may affect device reliability.

ELECTRICAL CHARACTERISTICS

 $(V_{BUS} = +4.0V \text{ to } +5.5V, V_{UART} = +2.7V \text{ to } +3.3V, V_{L} = +1.40V \text{ to } +2.75V, T_{A} = -40^{\circ}C \text{ to } +85^{\circ}C, \text{ unless otherwise noted.}$ Typical values are at $V_{BUS} = +5V, V_{L} = +1.8V, V_{UART} = +2.75V \text{ (UART Mode), and } T_{A} = +25^{\circ}C.)$ (Note 1)

PARAMETER	SYMBOL	CONDITIONS	MIN	TYP	MAX	UNITS	
SUPPLY INPUTS/OUTPUTS (VBU	S, VUART, VTRM,	V _L)					
V _{BUS} Input Range	V _{BUS}	USB mode	4.0		5.5	V	
V _L Input Range	VL		1.40		2.75	V	
V _{UART} Input Range	Vuart	UART mode	2.7		3.3	V	
Regulated Supply-Voltage Output	V _{TRM}	Internal regulator, USB mode	3.0		3.6	V	
Operating V _{BUS} Supply Current	I _{BUS}	Full-speed transmitting/receiving at 12Mbps, C _L = 50pF on D+ and D-			10	mA	
Operating V _{UART} Supply Current	I _{VUART}	UART transmitting/receiving at 921kbaud, C _L = 200pF			2.5	mA	
Static VUART Supply Current	IVUART(STATIC)	UART mode		3.5	5	μΑ	
Operating V _L Supply Current	I _{VL}	Full-speed transmitting/receiving at 12Mbps, C _L = 50pF on D+ and D-			6	mA	
Full-Speed Idle and SE0 Supply	lvbus(idle)	Full-speed idle, $V_{D+} > +2.7V$, $V_{D-} < +0.3V$		290	400	μA	
Current		SE0: $V_{D+} < +0.3V$, $V_{D-} < +0.3V$		340	450	<u> </u>	
Static V _L Supply Current	IVL(STATIC)	Full-speed idle, SE0, suspend mode, or static UART mode		2	10	μA	
Sharing Mode V _L Supply Current	I _{VL(OFF)}	V _{BUS} and V _{UART} not present		2	5	μΑ	
USB Suspend V _{BUS} Supply Current	lvbus(sus)	VM, VP unconnected; OE = 1, SUS = 1		38	65	μΑ	
V _{BUS} DETECTION (BD)						•	
USB Power-Supply Detection	\/ 	$V_L = +1.8V$	1.8	2.7	3.4	V	
Threshold	V _{TH_} V _B US	$V_L = +2.5V$	2.3	3.2	4.0	V	
USB Power-Supply Detection	Vilvo vibilis	$V_L = +1.8V$		80		mV	
Hysteresis	V _{HYS_} VBUS	$V_L = +2.5V$		100		IIIV	
V _L Power-Supply Detection Threshold	V _{TH_V} L			0.7		V	

ELECTRICAL CHARACTERISTICS (continued)

 $(V_{BUS} = +4.0V \ to \ +5.5V, \ V_{UART} = +2.7V \ to \ +3.3V, \ V_{L} = +1.40V \ to \ +2.75V, \ T_{A} = -40^{\circ}C \ to \ +85^{\circ}C, \ unless \ otherwise \ noted. \ Typical \ values \ are \ at \ V_{BUS} = +5V, \ V_{L} = +1.8V, \ V_{UART} = +2.75V \ (UART\ Mode), \ and \ T_{A} = +25^{\circ}C.) \ (Note\ 1)$

PARAMETER	SYMBOL	CONDITIONS	MIN	TYP	MAX	UNITS
V _{UART} Power-Supply Detection Threshold	V _{TH_UART}		0.4 x VL	0.65 x V _L	0.9 x VL	V
DIGITAL INPUTS/OUTPUTS (VP,	VM, RCV, SUS,	OE, RX, TX, ENUM, BD)				•
Input Voltage Low	VIL				0.3 x VL	V
Input Voltage High	V _{IH}		0.7 x V _L			V
Output Voltage Low	V _{OL}	$I_{OL} = +2mA, V_{L} > 1.65V$ $I_{OL} = +1mA, V_{L} < 1.65V$			0.4	٧
Output Voltage High	Voн	$I_{OH} = +2mA, V_L > 1.65V$ $I_{OH} = +1mA, V_L < 1.65V$	V _L - 0.4			V
Input Leakage Current I _{LKG}		-1		+1	μΑ	
ANALOG INPUTS/OUTPUTS (D+	, D- in USB Mode	e)				
Differential Input Sensitivity	V _{ID}	V _{D+} - V _{D-}	0.2			V
Differential Common-Mode Voltage	V _{CM}	Includes V _{ID} range	0.8		2.5	V
Single-Ended Input Low Voltage	VILSE				0.8	V
Single-Ended Input High Voltage	VIHSE		2.0			V
USB Output Voltage Low	Vusb_old	$R_L = 1.5k\Omega$ connected to +3.6V			0.3	V
USB Output Voltage High	Vusb_ohd	$R_L = 15k\Omega$ connected to GND	2.8		3.6	V
Off-State Leakage Current	l _{LZ}		-10		+10	μΑ
Driver Output Impedance	Z _{DRV}	Steady-state drive	29.0	38	43.5	Ω
Transceiver Capacitance	CIND	Measured from D+/D- to GND		20		рF
Input Impedance	Z _{IN}	Driver off	0.9	1.3	2.0	ΜΩ
D+ Internal Pullup Resistor	R _{PU}	ENUM = 1	1425	1500	1575	Ω
ANALOG INPUTS/OUTPUTS (D+	, D- in UART Mod	de)				
Input Voltage High	Vuart_ih	UART mode, +2.70 < V _{UART} < +2.85V	2.0			V
Input Voltage Low	Vuart_il	UART mode, +2.70V < V _{UART} < +2.85V			0.8	V
Output Voltage High	Vuart_oh	UART mode, +2.70V < V _{UART} < +2.85V UART_OH = -2mA	2.2			V
Output Voltage Low	Vuart_ol	UART mode, +2.70V < VUART < +2.85V UART_OL = +2mA			0.4	V

ELECTRICAL CHARACTERISTICS (continued)

 $(V_{BUS} = +4.0V \text{ to } +5.5V, V_{UART} = +2.7V \text{ to } +3.3V, V_{L} = +1.40V \text{ to } +2.75V, T_{A} = -40^{\circ}\text{C}$ to $+85^{\circ}\text{C}$, unless otherwise noted. Typical values are at $V_{BUS} = +5V, V_{L} = +1.8V, V_{UART} = +2.75V$ (UART Mode), and $T_{A} = +25^{\circ}\text{C}$.) (Note 1)

PARAMETER	SYMBOL	CONDITIONS	MIN	TYP	MAX	UNITS
ESD PROTECTION (D+, D-)						
Human Body Model		(Figures 9 and 10)		±15		kV
IEC 61000-4-2 Air-Gap Discharge				±8		kV
IEC 61000-4-2 Contact Discharge				±8		kV

TIMING CHARACTERISTICS

 $(V_{BUS} = +4.0V \text{ to } +5.5V, V_{UART} = +2.7V \text{ to } +3.3V, V_{L} = +1.4V \text{ to } +2.75V, T_{A} = -40^{\circ}\text{C}$ to $+85^{\circ}\text{C}$, unless otherwise noted. Typical values are at $V_{BUS} = +5V, V_{L} = +1.8V, V_{UART} = +2.75V \text{ (UART Mode)}$, and $T_{A} = +25^{\circ}\text{C}$.) (Note 1)

PARAMETER	PARAMETER SYMBOL CONDITIONS		MIN	TYP	MAX	UNITS	
USB DRIVER CHARACTERISTICS	S (C _L = 50pF)	•					
Rise Time	tFR	10% to 90% of Vusb_OHD - Vusb_OLD (Figures 1 and 7)	igures 1 and 7)		20	ns	
		90% to 10% of V _{USB_OHD} - V _{USB_OLD} (Figures 1 and 7)	4		20	ns	
Rise/Fall Time Matching	tFR/tFF	Excluding the first transition from idle state (Note 2) (Figures 1 and 7)	90		110	%	
Output Signal Crossover Voltage	VCRS_F	Excluding the first transition from idle state (Note 2) (Figure 2)	1.3		2.0	V	
	to	V _L > +1.65V (Figures 2 and 7)			22.5		
Driver Propagation Delay	^t PLH_DRV	+1.4V < V _L < +1.65V (Figures 2 and 7)			25	ns	
	tphl_drv	V _L > +1.65V (Figures 2 and 7)			22.5		
		+1.4V < V _L < +1.65V (Figures 2 and 7)			25		
Driver Disable Delay	tphz_drv	High-to-off transition (Figures 3 and 6)		25	ns		
Driver Disable Delay	tplz_drv	Low-to-off transition (Figures 3 and 6)			25	118	
Driver Enable Delay	tpzh_drv	Off-to-high transition (Figures 3 and 7)			25	ns	
Driver Chable Delay	tpzl_drv	Off-to-low transition (Figures 3 and 7)			25		
USB RECEIVER CHARACTERIST	TCS (C _L = 15pF	-)					
	tour pour	V _L > +1.65V (Figures 4 and 8)			25		
Differential Receiver Propagation	t _{PLH_RCV}	+1.4V < V _L < +1.65V (Figures 4 and 8)			30	ns	
Delay	ta a.a	V _L > +1.65V (Figures 4 and 8)			25		
	tPHL_RCV	1.4V < V _L < +1.65V (Figures 4 and 8)	30				
	tou u or	V _L > +1.65V (Figures 4 and 8)			28		
Single-Ended Receiver	tplh_se	+1.4V < V _L < +1.65V (Figures 4 and 8)			35	no	
Propagation Delay	tou or	V _L > +1.65V (Figures 4 and 8)			28	ns	
	tphl_se	+1.4V < V _L < +1.65V (Figures 4 and 8)	35				

TIMING CHARACTERISTICS (continued)

 $(V_{BUS} = +4.0V \text{ to } +5.5V, V_{UART} = +2.7V \text{ to } +3.3V, V_{L} = +1.4V \text{ to } +2.75V, T_{A} = -40^{\circ}\text{C to } +85^{\circ}\text{C}, \text{ unless otherwise noted. Typical values are at } V_{BUS} = +5V, V_{L} = +1.8V, V_{UART} = +2.75V \text{ (UART Mode), and } T_{A} = +25^{\circ}\text{C.)} \text{ (Note 1)}$

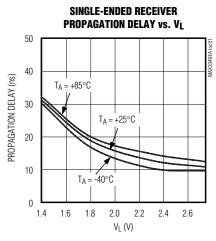
PARAMETER	SYMBOL	CONDITIONS	MIN	TYP	MAX	UNITS	
	to	High-to-off transition, V _L > +1.65V (Figure 5)			10		
Single-Ended Receiver Disable	tPHZ_SE	High-to-off transition, +1.4V < V _L < +1.65V (Figure 5)			12	20	
Delay	to: - o-	Low-to-off transition, V _L > +1.65V (Figure 5)			10	ns	
	^t PLZ_SE	Low-to-off transition, +1.4V < V _L < +1.65V (Figure 5)			12		
	t==== 0=	Off-to-high transition, V _L > +1.65V (Figure 5)			20		
Single-Ended Receiver Enable	tpzh_se	Off-to-high transition, +1.4V < V _L < +1.65 (Figure 5)			20	ns	
Delay	tpzl_se	Off-to-low transition, V _L > +1.65V (Figure 5)			20		
		Off-to-low transition, +1.4V < V _L < +1.65V (Figure 5)			20		
UART DRIVER CHARACTERISTIC	CS (C _L = 200pF)						
Rise Time (D-)	tfr_tuart	10% to 90% of IVOHD - VOLDI (Figure 13)		60	200	ns	
Fall Time (D-)	tff_tuart	90% to 10% of VOHD - VOLD (Figure 13)		60	200	ns	
Driver Propagation Delay	^t PLH_TUART	(Figure 13)		70	200	200	
Driver Fropagation Delay	tphl_tuart	(Figure 13)	70 20		200	ns	
UART RECEIVER CHARACTERISTICS (C _L = 15pF)							
Receiver (Rx) Propagation Delay	^t PLH_RUART	(Figure 14)			60	ne	
Theceiver (IIX) I Topagation Delay	tphl_ruart	L_RUART (Figure 14)		60	ns		
Receiver (Rx) Rise/Fall Time	tfr_ruart	(Figure 14)			45	ns	
Trootvor (rix) riison aii riirie	tff_ruart	(Figure 14)			45	110	

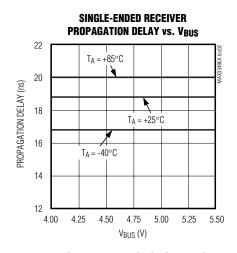
Note 1: Parameters are 100% production tested at T_A =+25°C, unless otherwise noted. Limits over temperature are guaranteed by design.

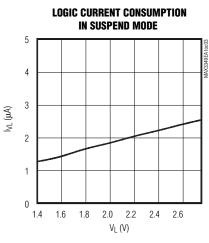
Note 2: Guaranteed by design, not production tested.

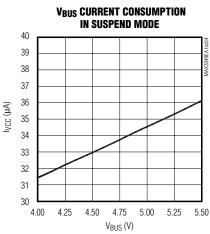
Typical Operating Characteristics

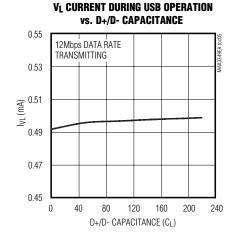
 $(V_{BUS} = +5V, V_{L} = +3.3V, V_{UART} = +2.75V, T_{A} = +25^{\circ}C, unless otherwise noted.)$

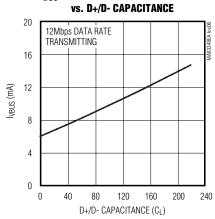




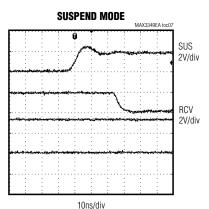


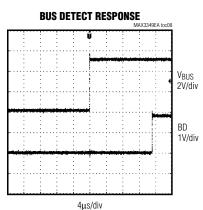






VBUS CURRENT DURING USB OPERATION





Pin Description

A4 4 OUTPUT BD indicate that the MAX3349E is connected to a USB host. The MAX3349E operates in USB mode when BD is logic-high, and operates in UART mode when BD is logic-low. B1 15 POWER VL Digital Logic Supply. Connect a +1.4V to +2.75V supply to VL. Bypass VL to GND with a 0.1μF or larger ceramic capacitor. B2 16 I/O VM Receiver Output/Driver Input. VM functions as a receiver output when OE = VL. VM follows the logic state of D- when receiving. VM functions as a driver input when OE = GND (Tables 2 and 3). B3 5 I/O VP Receiver Output/Driver Input. VP functions as a receiver output when OE = VL. VP follows the logic state of D+ when receiving. VP functions as a driver input when OE = GND (Tables 2 and 3). B4 6 OUTPUT RCV Differential Receiver Output. In USB mode, RCV is the output of the USB differential receiver (Table 3). C1 14 POWER VTRM Internal Regulator Output. VTRM provides a regulated +3.3V output. Bypass VTRM to GND with a 1μF ceramic capacitor. VTRM draws power from VBUS. Do not power external circuitry from VTRM. Enumerate Input. Drive ENUM to VL to connect the internal 1.5kΩ resistor from D+ to	PIN							
A1 1 POWER VUART Connect a regulated voltage between +2.7V and +3.3V to VUART. Bypass VUART to GND with a 0.1μF ceramic capacitor. A2 2 OUTPUT RX UART Receive Output. In UART mode, RX is a level-shifted output that expresses the logic state of D+. A3 3 INPUT TX UART transmit Input. In UART mode, D- follows the logic state on TX. USB Detect Output. When VB sex exceeds the VTH-Bus threshold, BD is logic-high to indicate that the MAX3349E is connected to a USB host. The MAX3349E operates in USB mode when BD is logic-high, and operates in UART mode when BD is logic-low. B1 15 POWER VL Digital Logic Supply. Connect a +1.4V to +2.75V supply to VL. Bypass VL to GND with a 0.1μF or larger ceramic capacitor. B2 16 I/O VM follows the logic state of D- when receiving. VM functions as a driver input when OE = VL. VM follows the logic state of D- when receiving. VM functions as a driver input when OE = GND (Tables 2 and 3). B3 5 I/O VP follows the logic state of D- when receiving. VM functions as a driver input when OE = GND (Tables 2 and 3). B4 6 OUTPUT RCV DIFFICUATION FOR TABLES 2 and 3). B4 7 POWER VTRM DIFFICUATION FOR TABLES 2 and 3). B5 INPUT RCV DIFFICUATION FOR TABLES 2 and 3). B6 INPUT SUB MINIOR SUB MORE A REQUISITED FOR THE CREATE A SUB-TIME A SUB	UCSP	TQFN	TYPE	NAME	FUNCTION			
the logic state of D+. A3 3 INPUT TX UART Transmit Input. In UART mode, D- follows the logic state on TX. USB Detect Output. When V _{BUS} exceeds the V _{TH-BUS} threshold, BD is logic-high to indicate that the MAX3349E is connected to a USB host. The MAX3349E operates in USB mode when BD is logic-high, and operates in UART mode when BD is logic-low. B1 15 POWER V _L Digital Logic Supply. Connect a + 1.4V to +2.75V supply to V _L . Bypass V _L to GND with a 0.1μF or larger ceramic capacitor. Receiver Output/Driver Input. VM functions as a receiver output when OE = V _L . VM follows the logic state of D+ when receiving. VM functions as a driver input when OE = GND (Tables 2 and 3). B3 5 I/O VP Secretary Couptut/Driver Input. VP functions as a receiver output when OE = V _L . VM follows the logic state of D+ when receiving. VP functions as a driver input when OE = GND (Tables 2 and 3). B4 6 OUTPUT RCV Differential Receiver Output. VF functions as a driver input when OE = GND (Tables 2 and 3). C1 14 POWER VTRM CHARLES COUNTY IN USB mode, RCV is the output of the USB differential receiver (Table 3). Internal Regulator Output. VTRM provides a regulated +3.3V output. Bypass VTRM to GND with a 1μF ceramic capacitor. VTRM draws power from V _{BUS} . Do not power external circuitry from VTRM. C2 13 INPUT ENUM ENUM PARM PROVED ENUM to V _L to connect the internal 1.5kΩ resistor from D+ to V _{TRM} (when V _{BUS} is present). Drive ENUM to GND to disconnect the internal 1.5kΩ resistor from D+ to V _{TRM} (when V _{BUS} is present). Drive ENUM to GND to disconnect the internal 1.5kΩ resistor from D+ to V _{TRM} (when V _{BUS} is present). Drive ENUM to transmitter inputs in USB mode. Drive OE high to set VP/VM to receiver outputs in USB mode. OE has no effect when the device is in UART mode. D1 12 POWER V _{BUS} USB Supply Voltage. V _{BUS} provides power to the internal linear regulator when in USB mode. Drive OE low to set VP/VM to transmitter inputs in USB mode. Drive OE high to set VP/VM to receiver outputs in USB mode. OE has no ef	A1	1	POWER	Vuart	Connect a regulated voltage between +2.7V and +3.3V to VUART. Bypass VUART to			
Secretary County Cou	A2	2	OUTPUT	RX	the logic state of D+.			
Ad	АЗ	3	INPUT	TX	UART Transmit Input. In UART mode, D- follows the logic state on TX.			
Mith a 0.1µF or larger ceramic capacitor.	A4	4	OUTPUT	BD				
B2 16 I/O VM follows the logic state of D- when receiving. VM functions as a driver input when OE = GND (Tables 2 and 3). B3 5 I/O VP Receiver Output/Driver Input. VP functions as a receiver output when OE = V _L . VP follows the logic state of D+ when receiving. VP functions as a driver input when OE = GND (Tables 2 and 3). B4 6 OUTPUT RCV Differential Receiver Output. In USB mode, RCV is the output of the USB differential receiver (Table 3). C1 14 POWER VTRM FOWER DIFFERENCE OUTPUT. VTRM provides a regulated +3.3V output. Bypass VTRM to GND with a 1μF ceramic capacitor. VTRM draws power from VBUS. Do not power external circuitry from VTRM. C2 13 INPUT ENUM ENUM ENUM DIFFERENCE OUTPUT. Drive ENUM to V _L to connect the internal 1.5kΩ resistor from D+ to VTRM (when VBUS is present). Drive ENUM to GND to disconnect the internal 1.5kΩ pullup resistor. ENUM has no effect when the device is in UART mode. C3 8 INPUT SUS Suspend Input. Drive SUS low for normal operation. Drive SUS high to force the MAX3349E into suspend mode. C4 7 INPUT OE OE low to set VP/VM to transmitter inputs in USB mode. Drive OE low to set VP/VM to transmitter inputs in USB mode. Drive device is in UART mode. D1 12 POWER VBUS USB Supply Voltage. VBUS provides power to the internal linear regulator when in USB mode. Bypass VBUS to GND with a 0.1μF ceramic capacitor. D2 11 I/O D+ USB Differential Data Input/Output. Connect D+ directly to the USB connector. D3 10 I/O D- USB Differential Data Input/Output. Connect D- directly to the USB connector.	B1	15	POWER	VL				
B3 5 I/O VP follows the logic state of D+ when receiving. VP functions as a driver input when OE = GND (Tables 2 and 3). B4 6 OUTPUT RCV Differential Receiver Output. In USB mode, RCV is the output of the USB differential receiver (Table 3). C1 14 POWER VTRM Internal Regulator Output. VTRM provides a regulated +3.3V output. Bypass VTRM to GND with a 1μF ceramic capacitor. VTRM draws power from VBUS. Do not power external circuitry from VTRM. C2 13 INPUT ENUM Enumerate Input. Drive ENUM to V _L to connect the internal 1.5kΩ resistor from D+ to VTRM (when VBUS is present). Drive ENUM to GND to disconnect the internal 1.5kΩ pullup resistor. ENUM has no effect when the device is in UART mode. C3 8 INPUT SUS Suspend Input. Drive SUS low for normal operation. Drive SUS high to force the MAX3349E into suspend mode. C4 7 INPUT OE OE low to set VP/VM to transmitter inputs in USB mode. Drive OE high to set VP/VM to receiver outputs in USB mode. OE has no effect when the device is in UART mode. D1 12 POWER VBUS USB Supply Voltage. VBUS provides power to the internal linear regulator when in USB mode. Bypass VBUS to GND with a 0.1μF ceramic capacitor. D2 11 I/O D+ USB Differential Data Input/Output. Connect D+ directly to the USB connector. D3 10 I/O D- USB Differential Data Input/Output. Connect D- directly to the USB connector.	B2	16	I/O	VM	follows the logic state of D- when receiving. VM functions as a driver input when OE			
receiver (Table 3). C1 14 POWER VTRM Internal Regulator Output. VTRM provides a regulated +3.3V output. Bypass VTRM to GND with a 1μF ceramic capacitor. VTRM draws power from VBUS. Do not power external circuitry from VTRM. C2 13 INPUT ENUM Enumerate Input. Drive ENUM to VL to connect the internal 1.5kΩ resistor from D+ to VTRM (when VBUS is present). Drive ENUM to GND to disconnect the internal 1.5kΩ pullup resistor. ENUM has no effect when the device is in UART mode. C3 8 INPUT SUS Suspend Input. Drive SUS low for normal operation. Drive SUS high to force the MAX3349E into suspend mode. C4 7 INPUT OE OE Iow to set VP/VM to transmitter inputs in USB mode. Drive OE high to set VP/VM to receiver outputs in USB mode. OE has no effect when the device is in UART mode. USB Supply Voltage. VBUS provides power to the internal linear regulator when in USB mode. Bypass VBUS to GND with a 0.1μF ceramic capacitor. D2 11 I/O D+ USB Differential Data Input/Output. Connect D+ directly to the USB connector. D3 10 I/O D- USB Differential Data Input/Output. Connect D- directly to the USB connector. D4 9 POWER GND Ground	ВЗ	5	I/O	VP	follows the logic state of D+ when receiving. VP functions as a driver input when OE			
C1 14 POWER VTRM GND with a 1μF ceramic capacitor. VTRM draws power from VBUS. Do not power external circuitry from VTRM. C2 13 INPUT ENUM Enumerate Input. Drive ENUM to VL to connect the internal 1.5kΩ resistor from D+ to VTRM (when VBUS is present). Drive ENUM to GND to disconnect the internal 1.5kΩ pullup resistor. ENUM has no effect when the device is in UART mode. C3 8 INPUT SUS Suspend Input. Drive SUS low for normal operation. Drive SUS high to force the MAX3349E into suspend mode. C4 7 INPUT OE OE high to set VP/VM to receiver outputs in USB mode. OE has no effect when the device is in UART mode. D1 12 POWER VBUS USB Supply Voltage. VBUS provides power to the internal linear regulator when in USB mode. Bypass VBUS to GND with a 0.1μF ceramic capacitor. D2 11 I/O D+ USB Differential Data Input/Output. Connect D+ directly to the USB connector. D4 9 POWER GND Ground	B4	6	OUTPUT	RCV	Differential Receiver Output. In USB mode, RCV is the output of the USB differential receiver (Table 3).			
C2 13 INPUT ENUM VTRM (when VBUS is present). Drive ENUM to GND to disconnect the internal 1.5kΩ pullup resistor. ENUM has no effect when the device is in UART mode. C3 8 INPUT SUS Suspend Input. Drive SUS low for normal operation. Drive SUS high to force the MAX3349E into suspend mode. C4 7 INPUT OE OE low to set VP/VM to transmitter inputs in USB mode. Drive OE high to set VP/VM to receiver outputs in USB mode. OE has no effect when the device is in UART mode. D1 12 POWER VBUS USB Supply Voltage. VBUS provides power to the internal linear regulator when in USB mode. Bypass VBUS to GND with a 0.1μF ceramic capacitor. D2 11 I/O D+ USB Differential Data Input/Output. Connect D+ directly to the USB connector. D3 10 I/O D- USB Differential Data Input/Output. Connect D- directly to the USB connector. D4 9 POWER GND Ground	C1	14	POWER	V _{TRM}	· · · · · · · · · · · · · · · · · · ·			
MAX3349E into suspend mode. Output Enable. Drive OE low to set VP/VM to transmitter inputs in USB mode. Drive OE high to set VP/VM to receiver outputs in USB mode. OE has no effect when the device is in UART mode. D1 12 POWER VBUS USB Supply Voltage. VBUS provides power to the internal linear regulator when in USB mode. Bypass VBUS to GND with a 0.1µF ceramic capacitor. D2 11 I/O D+ USB Differential Data Input/Output. Connect D+ directly to the USB connector. D3 10 I/O D- USB Differential Data Input/Output. Connect D- directly to the USB connector. D4 9 POWER GND Ground	C2	13	INPUT	ENUM	Enumerate Input. Drive ENUM to V_L to connect the internal 1.5k Ω resistor from D+ to V_{TRM} (when V_{BUS} is present). Drive ENUM to GND to disconnect the internal 1.5k Ω pullup resistor. ENUM has no effect when the device is in UART mode.			
C4 7 INPUT	C3	8	INPUT	SUS				
D1 12 POWER VBUS USB mode. Bypass VBUS to GND with a 0.1µF ceramic capacitor. D2 11 I/O D+ USB Differential Data Input/Output. Connect D+ directly to the USB connector. D3 10 I/O D- USB Differential Data Input/Output. Connect D- directly to the USB connector. D4 9 POWER GND Ground	C4	7	INPUT	ŌĒ	OE high to set VP/VM to receiver outputs in USB mode. OE has no effect when the			
D3 10 I/O D- USB Differential Data Input/Output. Connect D- directly to the USB connector. D4 9 POWER GND Ground	D1	12	POWER	V _{BUS}	117 0 =001			
D4 9 POWER GND Ground	D2	11	I/O	D+	USB Differential Data Input/Output. Connect D+ directly to the USB connector.			
	D3	10	I/O	D-	USB Differential Data Input/Output. Connect D- directly to the USB connector.			
EP Exposed Paddle. Connect exposed paddle to GND.	D4	9	POWER	GND	Ground			
		EP	_	EP	Exposed Paddle. Connect exposed paddle to GND.			

Timing Diagrams

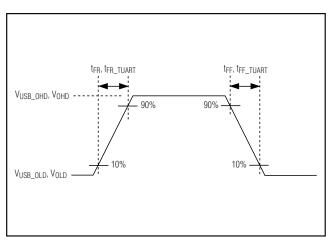


Figure 1. Rise and Fall Times

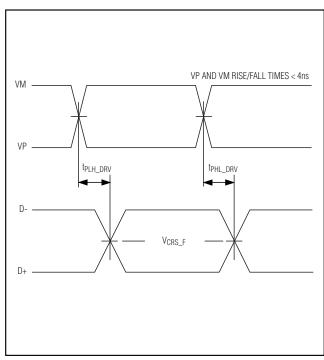


Figure 2. Timing of VP and VM to D+ and D-

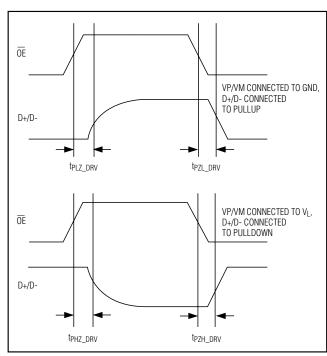


Figure 3. Driver Enable and Disable Timing

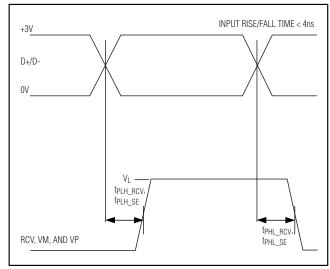


Figure 4. D+/D- Timing to VP, VM, and RCV

Timing Diagrams (continued)

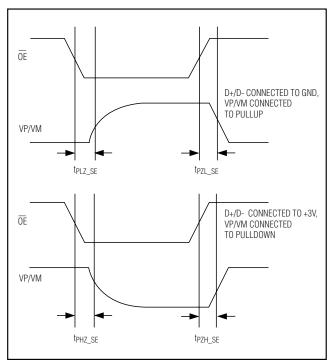


Figure 5. Receiver Enable and Disable Timing

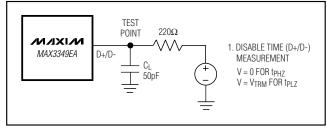


Figure 6. Test Circuit for Disable Time

Detailed Description

The MAX3349EA ± 15 kV ESD-protected, USB transceiver provides a full-speed USB interface to a microprocessor or ASIC. The device supports enumeration, suspend, and V_{BUS} detection. A special UART multiplexing mode routes external UART signals (Rx and Tx) to D+ and D-, allowing the use of a shared connector to reduce cost and part count for mobile devices.

The UART interface allows mobile devices such as PDAs, cellular phones, and digital cameras to use either UART or USB signaling through the same connector. The MAX3349EA features a separate UART voltage supply

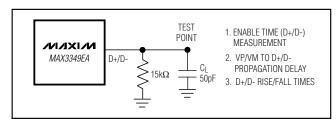


Figure 7. Test Circuit for Enable Time, Transmitter Propagation Delay, and Transmitter Rise/Fall Time

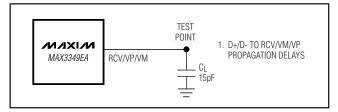


Figure 8. Test Circuit for Receiver Propagation Delay

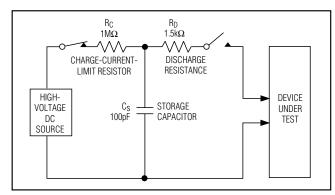


Figure 9. Human Body ESD Test Model

input. The MAX3349EA supports a maximum UART baud rate of 921kbaud.

Upon connection to a USB host, the MAX3349EA enters USB mode and provides a full-speed USB 2.0 compliant interface through VP, VM, RCV, and $\overline{\text{OE}}$. The MAX3349EA features internal series resistors on D+ and D-, and an internal $1.5 \text{k}\Omega$ pullup resistor to D+ to allow the device to logically connect and disconnect from the USB bus while plugged in. A suspend mode is provided for low-power operation. D+ and D- are protected from electrostatic discharge (ESD) up to $\pm 15 \text{kV}$. To ensure full $\pm 15 \text{kV}$ ESD protection, bypass VBUS to

Timing Diagrams (continued)

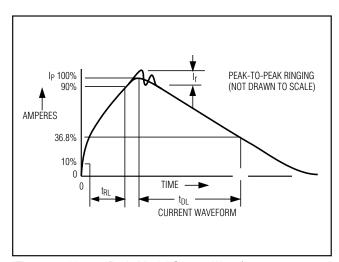


Figure 10. Human Body Model Current Waveform

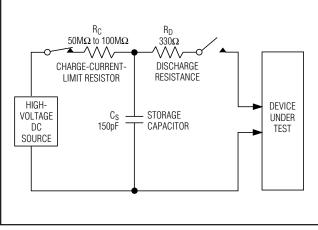


Figure 11. IEC61000-4-2 ESD Contact Discharge Test Model

GND with a 0.1µF ceramic capacitor as close to the device as possible. There are high-impedance resistors ${\sim}2\text{M}\Omega$ to ground on D+ and D- to prevent floating nodes when in UART mode and nothing is connected.

Operating Modes

The MAX3349EA operates in either USB mode or UART mode, depending on the presence or absence of VBUs. Bus detect output BD is logic-high when a voltage higher than V_{TH-VBUS} is applied to V_{BUS}, and logic-low otherwise. The MAX3349EA operates in USB mode when BD is logic-high, and UART mode when BD is logic-low.

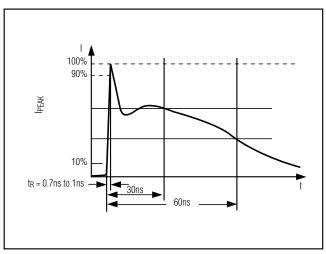


Figure 12. IEC 61000-4-2 Contact Discharge Model Current Waveform

USB Mode

In USB mode, the MAX3349EA implements a full-speed (12Mbps) USB interface on D+ and D-, with enumerate and suspend functions. A differential USB receiver presents the USB state as a logic-level output RCV (Table 3a). VP/VM are outputs of single-ended USB receivers when \overline{OE} is logic-high, allowing detection of single-ended 0 (SE0) events. When \overline{OE} is logic-low, VP and VM serve as inputs to the USB transmitter. Drive suspend input SUS logic-high to force the MAX3349EA into a low-power operating mode and disable the differential USB receiver (Table 3b).

UART Mode

The MAX3349EA operates in UART mode when BD is logic-low (V_{BUS} not present). The Rx signal is the output of a single-ended receiver on D+, and the Tx input is driven out on D-. Signaling voltage thresholds for D+ and D- are determined by V_{UART} , an externally applied voltage between +2.7V and +3.3V.

Power-Supply ConfigurationsV_L Logic Supply

In both USB and UART modes, the control interface is powered from V_L. The MAX3349EA operates with logic-side voltage (V_L) as low as +1.4V, providing level shifting for lower voltage ASICs and microcontrollers.

Table 1. Power-Supply Configuration

V _{BUS} (V)	V _{TRM} (V)	V _L (V)	V _{UART} (V)	CONFIGURATION
+4.0 to +5.5	+3.0 to +3.6 Output	+1.4 to +2.75	GND, Unconnected, or +2.7V to +3.3V	USB Mode
+4.0 to +5.5	+3.0 to +3.6 Output	GND or Unconnected	GND, Unconnected, or +2.7V to +3.3V	Disable Mode
GND or Unconnected	High Impedance	+1.4 to +2.75	+2.7V to +3.3V	UART Mode

Table 2. USB Transmit Truth Table $(\overline{OE} = 0)$

INI	INPUTS		OUTPUTS
VP	VM	D+	D-
0	0	0	0
0	1	0	1
1	0	1	0
1	1	1	1

Table 3a. USB Receive Truth Table ($\overline{OE} = 1$, SUS = 0)

INPUTS		OUTPUTS				
D+	D-	VP VM R				
0	0	0	0	RCV*		
0	1	0	1	0		
1	0	1	0	1		
1	1	1	1	Х		

^{* =} Last state.

USB Mode

The MAX3349EA is in USB mode when V_{BUS} is greater than V_{TH-BUS} and the bus detect output (BD) is logichigh. In USB mode, power for the MAX3349EA is derived from V_{BUS} , typically provided through the USB connector. An internal linear regulator generates the required +3.3V V_{TRM} voltage from V_{BUS} . V_{TRM} powers the internal USB transceiver circuitry and the D+ enumeration resistor. Bypass V_{TRM} to GND with a 1µF ceramic capacitor as close to the device as possible. Do not power external circuitry from V_{TRM} .

Disable Mode

Connect V_{BUS} to a system power supply and leave V_L unconnected or connect to ground to enter disable mode. In disable mode, D+ and D- are high impedance, and withstand external signals up to +5.5V. $\overline{\text{OE}}$, SUS, and control signals are ignored.

Table 3b. USB Receive Truth Table ($\overline{OE} = 1$, SUS = 1)

INP	UTS	OUTPUTS								
D+	D-	VP	VM	RCV						
0	0	0	0	0						
0	1	0	1	0						
1	0	1	0	0						
1	1	1	1	0						

UART Mode

Connect V_L and V_{UART} to system power supplies, and leave V_{BUS} unconnected or below V_{TH-BUS} to operate the MAX3349EA in UART mode. The MAX3349EA supports V_{UART} from +2.7V to +3.3V (see Table 1).

USB Control Signals

OE

OE controls the direction of communication for USB mode. When OE is logic-low, VP and VM operate as logic inputs, and D+/D- are outputs. When OE is logic-high, VP and VM operate as logic outputs, and D+/D- are inputs. RCV is the output of the differential USB receiver connected to D+/D-, and is not affected by the OE logic level.

ENUM

Drive ENUM logic-high to enable the internal 1.5k Ω pullup resistor from D+ to V_{TRM}. Drive ENUM logic-low to disable the internal pullup resistor and logically disconnect the MAX3349EA from the USB.

SUS

Operate the MAX3349EA in low-power USB suspend mode by driving SUS logic-high. In suspend mode, the USB differential receiver is turned off and VBUS consumes 38µA (typ) of supply current. The single-ended VP and VM receivers remain active to detect a SE0 state on USB bus lines D+ and D-. The USB transmitter remains enabled in suspend mode to allow transmission of a remote wake-up on D+ and D-.

X = Undefined.

D+ and D-

D+ and D- are either USB signals or UART signals, depending on the operating mode. In USB mode, D+/D- serve as receiver inputs when $\overline{\text{OE}}$ is logic-high and transmitter outputs when $\overline{\text{OE}}$ is logic-low. Internal series resistors are provided on D+ and D- to allow a direct interface with a USB connector. In UART mode, D+ is an input and D- is an output. UART signals on Tx are presented on D-, and signals on D+ are presented on Rx. The UART signaling levels for D+/D- are determined by VUART. Logic thresholds for Rx and Tx are determined by VL. D+ and D- are ESD protected to $\pm 15 \text{kV}$ HBM.

RCV

RCV is the output of the differential USB receiver. RCV is a logic 1 for D+ high and D- low. RCV is a logic 0 for D+ low and D- high. RCV retains the last valid logic state when D+ and D- are both low (SE0). RCV is driven logic-low when SUS is high. See Tables 3a and 3b.

BD

The bus-detect (BD) output is asserted logic-high when a voltage greater than V_{TH-BUS} is presented on V_{BUS} . This is typically the case when the MAX3349EA is connected to a powered USB. BD is logic-low when V_{BUS} is unconnected.

ESD Protection

As with all Maxim devices, ESD-protection structures are incorporated on all pins to protect against electrostatic discharges encountered during handling and assembly. Additional ESD-protection structures guard D+ and D- against damage from ESD events up to ±15kV. The ESD structures arrest ESD events in all operating modes: normal operation, suspend mode, and when the device is unpowered.

Several ESD testing standards exist for gauging the robustness of ESD structures. The ESD protection of the MAX3349EA is characterized to the following standards:

- ±15kV Human Body Model (HBM)
- ±8kV Air-Gap Discharge per IEC 61000-4-2
- ±8kV Contact Discharge per IEC 61000-4-2

Human Body Model

Figure 9 shows the model used to simulate an ESD event resulting from contact with the human body. The model consists of a 100pF storage capacitor that is charged to a high voltage, then discharged through a 1.5k Ω resistor. Figure 10 shows the current waveform when the storage capacitor is discharged into a low impedance.

IEC 61000-4-2 Contact Discharge

The IEC 61000-4-2 standard covers ESD testing and performance of finished equipment. It does not specifically refer to integrated circuits. The major difference between tests done using the Human Body Model and IEC 61000-4-2 is a higher peak current in IEC 61000-4-2 due to lower series resistance. Hence, the ESD withstand voltage measured to IEC 61000-4-2 is typically lower than that measured using the Human Body Model. Figure 11 shows the IEC 61000-4-2 model. The Contact Discharge method connects the probe to the device before the probe is charged. Figure 12 shows the current waveform for the IEC 61000-4-2 Contact Discharge Model.

ESD Test Conditions

ESD performance depends on a variety of conditions. Please contact Maxim for a reliability report documenting test setup, methodology, and results.

Applications Information

Data Transfer in USB Mode

Transmitting Data to the USB

To transmit data to the USB, operate the MAX3349EA in USB mode (see the *Operating Modes* section), and drive \overline{OE} low. The MAX3349EA transmits data to the USB differentially on D+ and D-. VP and VM serve as differential input signals to the driver. When VP and VM are both driven low, a single-ended zero (SE0) is output on D+/D-.

Receiving Data from the USB

To receive data from the USB, operate the MAX3349EA in USB mode (see the *Operating Modes* section.) Drive $\overline{\text{OE}}$ high and SUS low. Differential data received at D+/D- appears as a logic signal at RCV. VP and VM are the outputs of single-ended receivers on D+ and D-.

Data Transfer in UART Mode

In UART mode, D+ is an input and D- is an output. UART signals on Tx are presented on D-, and signals on D+ are presented on Rx. The UART signaling levels for D+/D- are determined by V_{UART} . The voltage thresholds for Rx and Tx are determined by V_{L} . The voltage thresholds for D+ and D- are determined by V_{UART} .

Power-Supply Decoupling

Bypass V_{BUS}, V_L, and V_{UART} to ground with 0.1 μ F ceramic capacitors. Additionally, bypass V_{TRM} to ground with a 1 μ F ceramic capacitor. Place all bypass capacitors as close as possible to the device .

Timing Diagrams

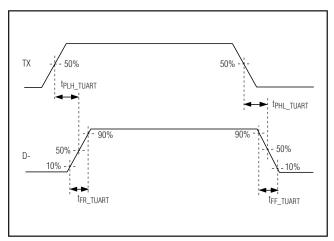


Figure 13. UART Transmitter Timing

Figure 14. UART Receiver Timing

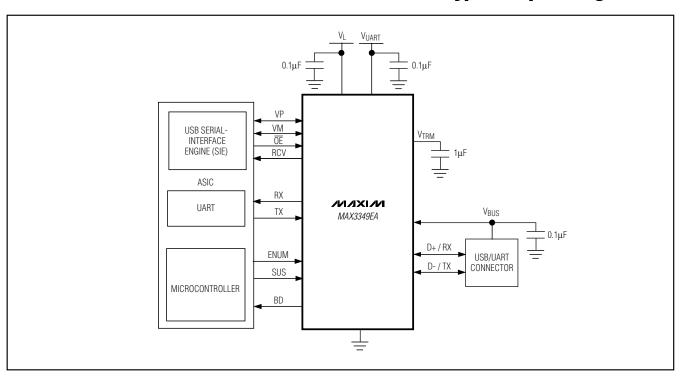
Power Sequencing

There are no power-sequencing requirements for V_L , V_{UART} , and V_{BUS} .

UCSP Application Information

For the latest application details on UCSP construction, dimensions, tape carrier information, printed circuit-board techniques, bump-pad layout, and recommended reflow temperature profile, as well as the latest information on reliability testing results, refer to the Application Note *UCSP- A Wafer-Level Chip-Scale Package* available on Maxim's website at www.maxim-ic.com/ucsp.

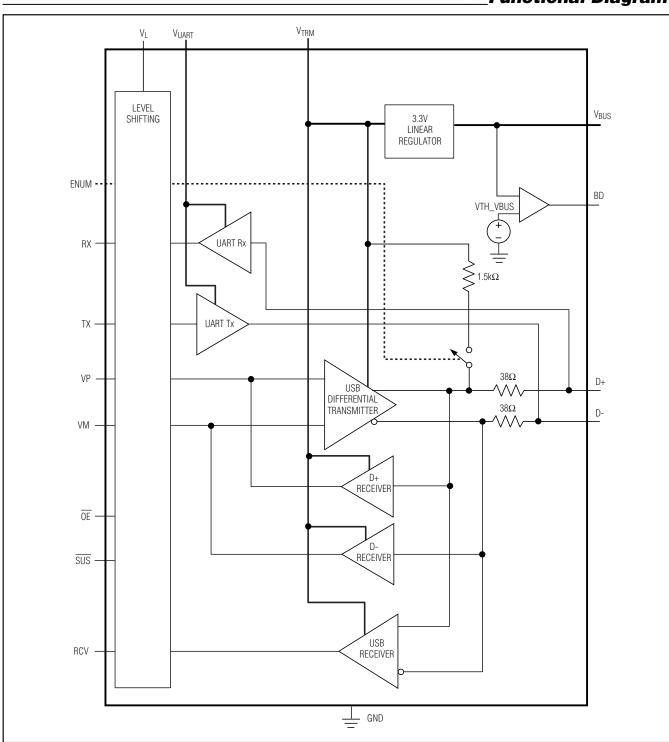
Typical Operating Circuit



___Chip Information

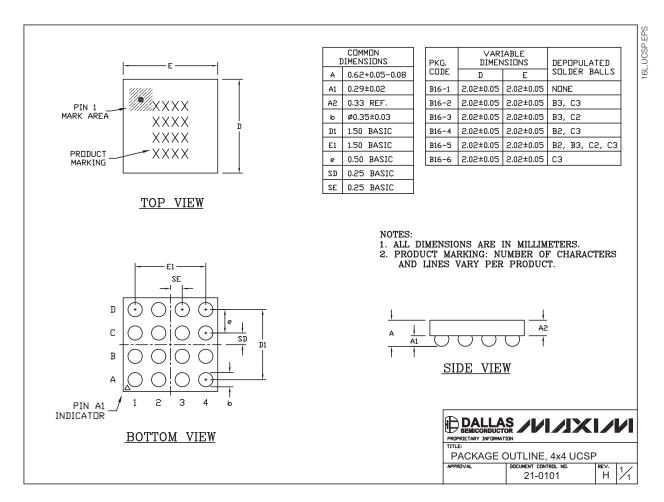
PROCESS: BICMOS

Functional Diagram



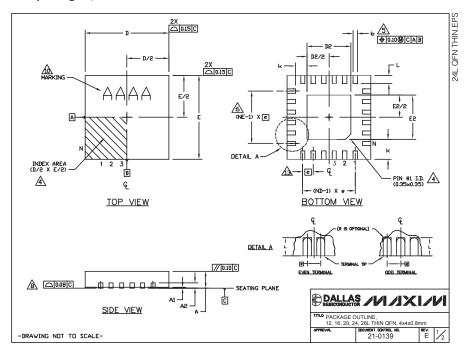
Package Information

(The package drawing(s) in this data sheet may not reflect the most current specifications. For the latest package outline information, go to www.maxim-ic.com/packages.)



Package Information (continued)

(The package drawing(s) in this data sheet may not reflect the most current specifications. For the latest package outline information, go to www.maxim-ic.com/packages.)



	COMMON DIMENSIONS												E	XPOS	EΒ	PAD	VAR	ITAIS	DNS					
PKG 12L 4×4		4	16L 4×4		20L 4×4		24L 4×4			28L 4×4			1	PKG.	D2			E2			DOWN BONDS			
REF.	MIN.	NDM.	MAX.	MIN.	NDM.	MAX.	MIN.	NDM.	MAX.	MIN.	NDM.	MAX.	MIN.	NDM.	MAX.		CODES	MIN	NOM.	MAX. HIN. NO	NOM.	MAX.	ALLOVE	
A	0.70	0.75	0.80	0.70	0.75	0.80	0.70	0.75	0.80	0.70	0.75	0.80	0.70	0.75	0.80	1	T1244-3	1.95	2.10	2.25	1.95	210	2.25	YES
A1	0.0	0.02	0.05	0.0	20.0	0.05	0,0	20.0	0.05	0,0	0.02	0.05	0.0	20.0	0.05	1	T1244-4	1.95	2.10	2.25	1.95	2.10	2.25	NO
A2	"	.20 RE	F	0.	20 RE	F	0.	20 RE	F	٥	.20 RE	F	0	.20 RE	F	1	T1644-3	1.95	2.10	2.25	1.95	510	2.25	YES
b	0.25	0.30	0.35	0.25	0.30	0.35	0.20	0.25	0.30	0.18	0.23	0.30	0.15	0.20	0.25	1	T1644-4	1.95	2.10	2.25	1.95	2.10	2.25	ND
D	3,90	4.00	4,10	3.90	4.00	4.10	3.90	4.00	4.10	3.90	4.00	4.10	3.90	4.00	4.10	1	T2044-2	1.95	2.10	2.25	1.95	2.10	2.25	YES
E		4.00	4.10	3.90	4.00	4.10		4.00	4.10	3.90	4.00	4.10	3.90	4.00	4.10	1	T2044-3	1.95	2.10	2.25	1.95	2.10	2.25	ND
e	_	D.80 BS		_	65 BS	C.	_	50 BS	_	_	.50 BS		_	0.40 BS	-	1	T2444-2	1.95	2.10	2.25	1.95	2.10	2.25	YES
k	0.25	-	-	0.25	-	-	0.25	-	-	0.25	-	-	0.25	-	-	1	T2444-3	2.45	2.60	2.63	2.45	2.60	2.63	YES
L	0.45	0.55	0.65	0.45	0.55	0.65	0.45	0.55	0.65	0.30	0.40	0.50	0.30	0.40	0.50	1	T2444-4	2.45	2.60	2.63	2.45	2.60	2.63	NO
N	\vdash	12			16			20		_	24		_	28		1	T2844-1	2.50	2.60	2.70	2.50	2.60	2.70	NO
ND	₩	3		_	4			5		_	6		-	7		1								
NE Jedec Var.	-	yGGB		_	4 VGGC	_		5 /GGD-1		-	6 WGGD-		-	7 VGGE		ł								
	DIMENS												•			,								
1. 2. 3.		MENSIO HE TOT RMINAL 15-1 S	NS ARE TAL NUI _#1 ID PP-012	IN MI MBER (MENTIFIE 2. DETA	LUMETE OF TERM R AND ILS OF	ERS. AI MINALS TERMI TERMI	NAL NU	ARE IN	DEGR	EES. NVENTK RE OPT	IONAL,	BUT M	UST BE	LOCA		THIN								
1. 2. 3. 4.	DIMENS ALL DIF N IS T THE TE JESD 9	MENSION HE TOTO RMINAL 15-1 S ONE INC	NS ARE TAL NUI PP-012 DICATED APPLIE	IN MI MBER (MENTIFIE DETA), THE	LUMETE F TER R AND ILS OF TERMIN	ERS. AI MINALS TERMI TERMII IAL #1	NAL NU NAL PI IDENTIF	MBERIN IDENTI IDEN M	DEGR NG COI FIER AI AY BE	EES. NVENTK RE OPT EITHEF	TONAL,	BUT M	MARK	ED FEA	ATURE.									
1. 2. 3. 4.	DIMENS ALL DII N IS THE TE JESD 9 THE ZO DIMENS	MENSION TERMINAL 15-1 S DNE INC SION 6 TERMIN	NS ARE TAL NUT #1 IC PP-012 DICATED APPLIE AL TIP.	IN MI MBER (MENTIFIE 2. DETA 3. THE S TO M	LUMETE F TERI R AND ILS OF TERMIN METALLI	ERS. AI MINALS TERMI TERMII VAL #1 ZED TE	NAL NU NAL #1 IDENTIF	MBERIN IDENTI IDEN M IDEN M	NG COI FIER AI AY BE IS MEA	EES. NVENTK RE OPT EITHEF	RAMO BETW	BUT M OLD OR EEN O.	MARK MARK 25 mm	E LOCA ED FEA 1 AND	ATURE.									
1. 2. 3. 4. 5.	DIMENS ALL DII N IS TI THE TE JESD 9 THE ZO DIMENS FROM	MENSION HE TOTO RMINAL 15-1 S ONE INC SION B TERMIN D NE F	NS ARE TAL NUI PP-012 DICATED APPLIE AL TIP.	IN MI MBER C MENTIFIE DETA D. THE S TO M	LUMETE F TERI R AND ILS OF TERMIN METALLI NUMB	ERS. AI MINALS TERMI TERMII VAL #1 ZED TE	NAL NU IAL #1 IDENTIF RMINAL	MBERIN IDENTI IDENTI IDEN MI AND	NG COI FIER AI AY BE IS MEA	EES. NVENTK RE OPT EITHEF	RAMO BETW	BUT M OLD OR EEN O.	MARK MARK 25 mm	E LOCA ED FEA 1 AND	ATURE.									
1. 2. 3. 4. 5.	DIMENS ALL DII N IS T THE TE JESD 9 THE ZO DIMENS FROM	MENSION HE TOTO RMINAL 15-1 S ONE INC SION B TERMINA D NE F ULATION	NS ARE TAL NUI PP-012 DICATED APPLIE AL TIP. REFER N IS PO	E IN MI MBER (DENTIFIE 2. DETA 3. THE S TO I TO THE DSSIBLE	LUMETE F TERI R AND ILS OF TERMIN METALLI NUMB	ERS. AI MINALS TERMI TERMII VAL #1 ZED TE SYMME	NAL NU IAL #1 IDENTIF RMINAL TERMIN	MBERIN IDENTIFIER MA AND I WALS O FASHK	NG COI FIER AI AY BIE IS MEA IN EAC	EES. NVENTK RE OPT EITHEF ASURED H D A	ND E	BUT M OLD OR EEN O.: SIDE RI	UST BE MARK 25 mm	E LOCA ED FEA 1 AND IVELY.	ATURE.									
1. 2. 3. 4. 5. 7. 6.	DIMENS ALL DIM N IS TO THE TE JESD 9 THE ZO DIMENS FROM ND ANI DEPOPE	MENSION HE TOTO RMINAL 15—1 SONE INC SION 6 TERMIN. D NE F ULATION NARITY	NS ARE FAL NUI FI ID PP-012 DICATED APPLIE REFER I IS PO APPLIE	IN MI WHER C PENTIFIE 2. DETA 3. THE S TO 1 TO THE DSSIBLE S TO 1	LUMETE OF TERM R AND ILS OF TERMIN METALLI NUMB IN A	ERS. AMMINALS TERMINALS TERMINAL #1 ZED TE ER OF SYMME POSED	NAL NUIAL #1 IDENTIFICAL TERMINAL TERMINAL TERMINAL	MBERIN IDENTI ID	NG COI FIER AI AY BIE IS MEA IN EAC ON.	EES. MAENTIK RE OPT EITHEF ASURED H D A	TIONAL, RAMO BETWI NDE:	BUT M OLD OR EEN O.: SIDE RI HE TER	UST BE MARK 25 mm ESPECT	E LOCA ED FEA 1 AND IVELY.	ATURE.									
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