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Product

Standard LCD Module 320 x RGB x 240 Dots 3.5" 262K colors TFT display Wide temperature With white LED backlight With Touch Panel

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1. Document revision history:

DOCUMENT			DTION	PREPARED	APPROVED
REVISION	DATE	DESCRI	THUN	BY	BY
01	2008.04.28	First Release.		Serlee	



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2. General Description

- 3.5"(diagonal), 320 x RGB x 240 dots, 262K colors, Transmissive, TFT LCD module.
- Viewing Direction: 12 o'clock.
- Driving IC: SSD2119 or equivalent TFT controller/driver.
- 18-bits data bus (parallel RGB interface/8080 parallel system interface).
- With Touch Panel.
- Logic voltage: 3.3V (typ.).

3. Mechanical Specifications

The mechanical detail is shown in Fig. 1 and summarized in Table 1 below.

Table 1

Par	rameter	Specifications	Unit
Outline dimensions		76.9(W) x 63.9(H) x 4.4(D) (Exclude FPC, cables of backlight)	mm
	View area	72.88(W) x 55.36(H)	mm
	TP view area	71.58 (W) x 54.2(H)	mm
Color TFT	LCD active area	70.08(W) x 52.56(H)	mm
320xRGBx240	Display format	320 x RGB x 240	dots
	Color configuration	RGB stripes	-
	Dot size	0.219(RGB)(W) x 0.219(H)	mm
Weight		TBD	grams



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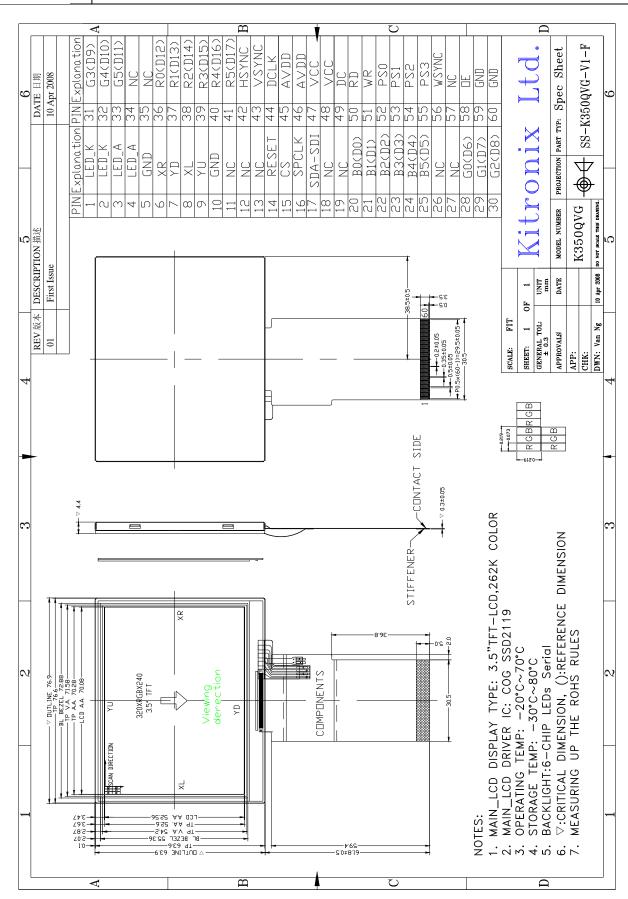


Figure 1: Outline Drawing



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4. Interface signals

Table 2: Pin assignment

Pin No.	Symbol	Description
1-2	LED K	•
3-4	LED A	Power supply for LED backlight
5	GND	Power supply (system ground)
6	XR	
7	YD	Torminal of touch namel
8	XL	Terminal of touch panel.
9	YU	
10	GND	Power supply (system ground)
11-13	NC	No connection
14	RESET	System reset pin
15	CS	Chip select pin
16	SPCLK	Clock pin of serial interface
17	SDA-SDI	Data pin of serial interface
18-19	NC	No connection
20-25	B[0-5]	Blue data 6-bit/18bit bi-directional (D0-D5)
26-27	NC	No connection
28-33	G[0-5]	Green data 6-bit/18bit bi-directional (D6-D11)
34-35	NC	No connection
36-41	R[0-5]	Red data 6-bit/18bit bi-directional (D12-D17)
42	HSYNC	Line synchronization signal input
43	VSYNC	Frame /Ram synchronization signal input
44	DCLK	Dot clock signal
45-46	AVDD	Supply voltage for lcd driving
47-48	VCC	Supply voltage for logic
49	DC	Parallel Interface
50	RD	I80 system: Serves as a read signal and reads data at the low level.
51	WR	I80 system: Serves as a write signal and writes data at the rising edge.
52	PS0	
53	PS1	Interface selection pin
54	PS2	interface selection pin
55	PS3	
56	WSYNC	Ram Write Synchronization output
57	NC	No connection
58	OE	Display enable pin from controller
59-60	GND	Power supply (system ground)



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5. Absolute Maximum Ratings

5.1 Electrical Maximum Ratings – for IC Only

<u>Table 3: Electrical Maximum Ratings – for IC</u>

Parameter	Symbol	Min.	Max.	Unit	Note
Supply voltage	VCC	-0.3	+3.6	V	1
Input voltage	AVDD	-0.3	+5.0	V	

Note:

- 1.VCC, GND must be maintained.
- 2. The modules may be destroyed if they are used beyond the absolute maximum ratings.

5.2 Environmental Condition

Table 4

Item	Operating temperature (Topr)		Stor temper (Ts: (Not	Remark	
	Min.	Max.	Min.	Max.	
Ambient temperature	-20°C	+70°C	-30°C	+80°C	Dry
Humidity (Note 1)					No condensation

Note 1: Product cannot sustain at extreme storage conditions for long time.

6. Electrical Specifications

Typical Electrical Characteristics

At Ta = 25 °C, VCC=IOVCC= 3.3V, GND=0V.

Table 5

Parameter	Symbol	Conditions	Min.	Тур.	Max.	Unit
Supply voltage (logic)	VCC-GND		1.8	3.3	2.5	V
Supply voltage (lcd driving)	AVDD		2.5 or VDDIO	ı	3.6	V
	VGH		9	-	18.0	V
Output voltage(LCD)	VGL		-15.0	ı	-6	V
	VCOM		-1	-	6	V
Supply current (Logic & LCD)	ICC	VDD=2.2V	ı	1	10	mA
Supply current of white LED backlight	VLED	Forward current =20 mA	ı	19.2	21.6	mA
Luminance (on the module surface)		Number of LED dies = 6	150	-	-	cd/m ²



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7. Optical Characteristics

Table 7: Optical specifications

Itoms		Cymhol	Condition	Spe	cificati	ons	Unit	
Items		Symbol	Condition	Min.	Тур.	Max.	UIII	
Contrast Ra	Contrast Ratio			340	400	-	-	
Response T	ime	T_R		-	8	12	ms	
Response 1	IIIIC	T_{F}		-	17	23	ms	
	Red	X_R		0.627	0.647	0.667	-	
	Red	Y_R		0.316	0.336	0.356	-	
	Green	X_{G}		0.290	0.310	0.330	-	
Chromaticity		Y_{G}		0.556	0.576	0.596	-	Note
Cinomaticity	Blue	X_{B}		0.116	0.136	0.156	-	Note
		Y_{B}		0.109	0.129	0.149	-	
	White	X_{W}		0.285	0.305	0.325	-	
	Willte	Y_{W}		0.314	0.334	0.354	-	
	Hor.	\$1(3 o'clock)		55	60	-		
Viewing angle		φ2(9 o'clock)	Center	55	60	-	deg.	
	Ver.	θ2(12 o'clock)	CR≥10	40	45	-	ucg.	
	vei.	θ1(6 o'clock)		50	55	-		
NTSC ratio					61		%	

Note 1: Definition of Contrast Ratio (CR):

The contrast ratio can be calculated by the following expression.

Contrast Ratio (CR) = L63 / L0

L63: Luminance of gray level 63

L0: Luminance of gray level 0

CR = CR (10)

CR (X) is corresponding to the Contrast Ratio of the point X at Figure in Note 5.

Note 2: Definition of Response Time (TR, TF):

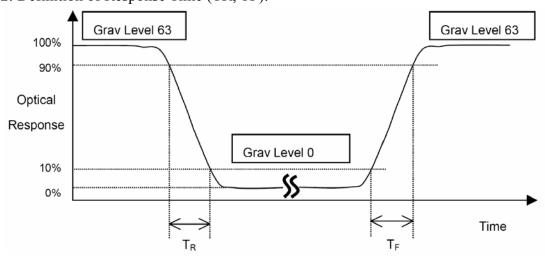


Figure 3



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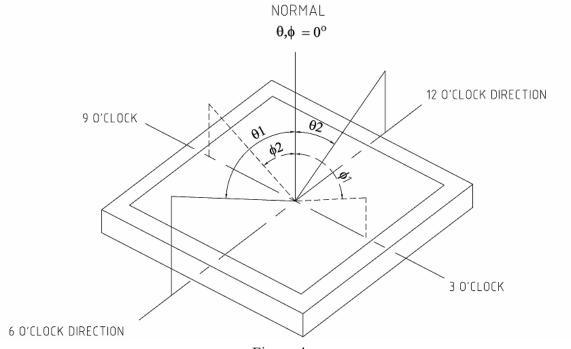


Figure 4

The above "Viewing Angle" is the measuring position with Largest Contrast Ratio; not for good image quality. View Direction for good image quality is 6 O'clock. Module maker can increase the "Viewing Angle" by applying Wide View Film.

Note 4: Measurement Set-Up:

The LCD module should be stabilized at a given temperature for 20 minutes to avoid abrupt temperature change during measuring. In order to stabilize the luminance, the measurement should be executed after lighting Backlight for 20 minutes in a windless room.

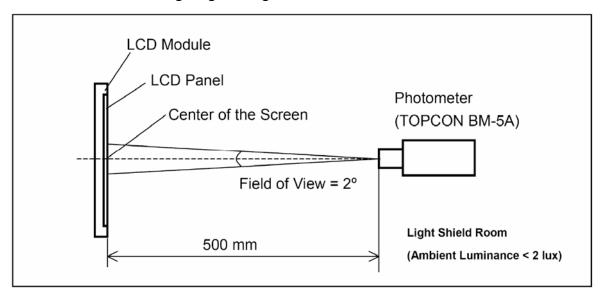


Figure 5



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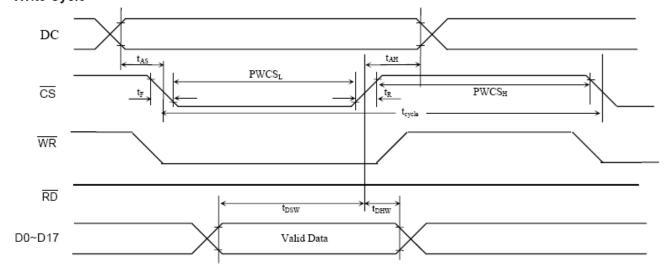
8. AC Characteristics

8.1 Parallel 8080 Timing Characteristics

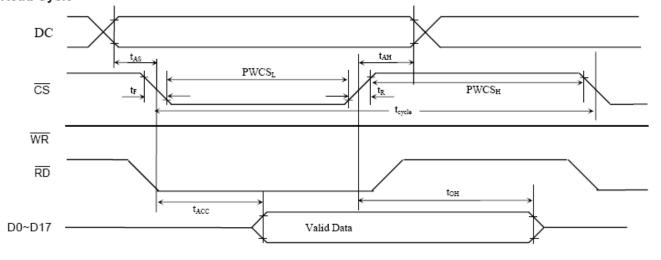
 $(T_A = -20 \text{ to } 70^{\circ}\text{C}, V_{DDIO} = 1.65\text{V to } 3.6\text{V})$

Symbol	Parameter	Min	Тур	Max	Unit
t _{cycle}	Clock Cycle Time (write cycle)	100	-	-	ns
t _{cycle}	Clock Cycle Time (read cycle)	1000	-	-	ns
t _{AS}	Address Setup Time	0	-	-	ns
t _{AH}	Address Hold Time	0	-	-	ns
t _{DSW}	Data Setup Time	5	-	-	ns
t _{DHW}	Data Hold Time	5	-	-	ns
t _{ACC}	Data Access Time	250	-	-	ns
tон	Output Hold time	100	-	-	ns
PWCS _L	Pulse Width /CS low (write cycle)	50	-	-	ns
PWCS _H	Pulse Width /CS high (write cycle)	50	-	-	ns
PWCS _L	Pulse Width /CS low (read cycle)	500	-	-	ns
PWCS _H	Pulse Width /CS high (read cycle)	500	-	-	ns
t _R	Rise time	-	-	4	ns
t _F	Fall time	l -	l -	4	ns

Write Cycle



Read Cycle





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9. Reliability Test Item

Test Item	Sample Type	Test Condition	Test result determinant gist
High temperature	Normal temperature	70±3°C;96H	the inspection of
storage	Wide temperature	80±3°C;96H	appearance and function
Low temperature	Normal temperature	-20±3°C;120H	character.
storage	Wide temperature	-30±3℃;120H	
High temperature	Normal temperature	50°C±3°C,90%±3%RH;96H	
/humidity storage	Wide temperature	60°C±3°C,90%±3%RH;96H	
High temperature	Normal temperature	60±3°C;96H	no objection of the function
operation	Wide temperature	70±3°C;96H	character; no fatal objection of
Low temperature	Normal temperature	0±3℃;96H	the appearance.
operation	Wide temperature	-20±3℃;96H	
High temperature	Normal temperature	40°C±3°C,90%±3%RH;96H	
/humidity operation	Wide temperature	50°C±3°C,90%±3%RH;96H	
Temperature Shock	Normal temperature	-20±3 °C,30min→70±3 °C,30 min;10cycle	inspect the objections appearance function & the whole structure
	Wide temperature	-30±3°C,30min 80±3,30min;10cycle	The inspection of appearance, function & the whole structure

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10. Suggestions for using LCD modules

10.1 Handling of LCM

- 1. The LCD screen is made of glass. Don't give excessive external shock, or drop from a high place.
- 2. If the LCD screen is damaged and the liquid crystal leaks out, do not lick and swallow. When the liquid is attach to your hand, skin, cloth etc, wash it off by using soap and water thoroughly and immediately.
- 3. Don't apply excessive force on the surface of the LCM.
- 4. If the surface is contaminated ,clean it with soft cloth. If the LCM is severely contaminated , use Isopropyl alcohol/Ethyl alcohol to clean. Other solvents may damage the polarizer . The following solvents is especially prohibited: water , ketone Aromatic solvents etc.
- 5. Exercise care to minimize corrosion of the electrode. Corrosion of the electrodes is accelerated by water droplets, moisture condensation or a current flow in a high-humidity environment.
- 6. Install the LCD Module by using the mounting holes. When mounting the LCD module make sure it is free of twisting, warping and distortion. In particular, do not forcibly pull or bend the I/O cable or the backlight cable.
- 7. Don't disassemble the LCM.
- 8. To prevent destruction of the elements by static electricity, be careful to maintain an optimum work environment.
 - Be sure to ground the body when handling the LCD modules.
 - Tools required for assembling, such as soldering irons, must be properly grounded.
 - To reduce the amount of static electricity generated, do not conduct assembling and other work under dry conditions.
 - The LCD module is coated with a film to protect the display surface. Exercise care when peeling
 off this protective film since static electricity may be generated.
- 9. Do not alter, modify or change the the shape of the tab on the metal frame.
- 10. Do not make extra holes on the printed circuit board, modify its shape or change the positions of components to be attached.



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- 11. Do not damage or modify the pattern writing on the printed circuit board.
- 12. Absolutely do not modify the zebra rubber strip (conductive rubber) or heat seal connector
- 13. Except for soldering the interface, do not make any alterations or modifications with a soldering iron.
- 14. Do not drop, bend or twist LCM.

10.2 Storage

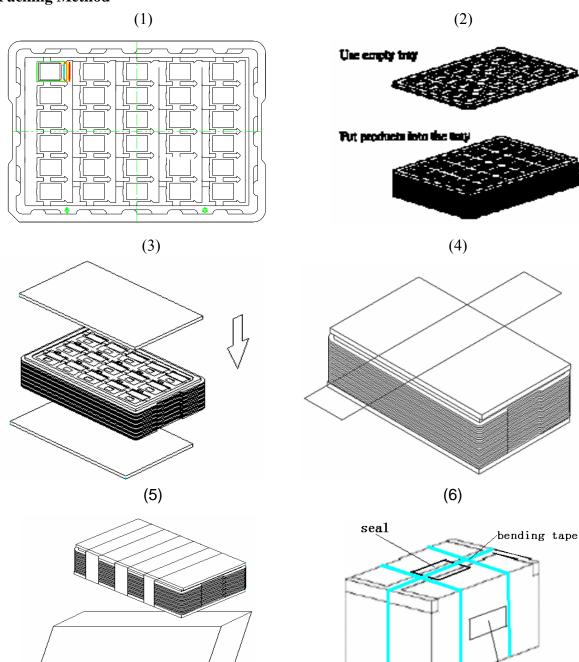
- 1. Store in an ambient temperature of 5 to 45 °C, and in a relative humidity of 40% to 60%. Don't expose to sunlight or fluorescent light.
- 2. Storage in a clean environment, free from dust, active gas, and solvent.
- 3. Store in antistatic container.



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11. Packing (Reference only)

Packing Method



- 1. Put module into tray cavity:
- 2. Tray stacking
- 3. Put 1 cardboard under the tray stack and 1 cardboard above:
- 4. Fix the cardboard to the tray stack with adhesive tape:
- 5. Put the tray stack into carton.
- 6. Carton sealing with adhesive tape.

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