# **Course description**

# G761 ACS 6000 Medium Voltage Drive Service and Commissioning

#### **Course goal**

The goal of this course is to introduce and instruct the service and commissioning engineer to the ACS 6000. To allow them to learn in a safe and instructive environment the techniques required to carry out the correct procedure in commissioning, servicing and maintaining the ACS 6000.

#### Learning objectives

Upon completion of this course, the participants will be able to:

- Understand the drive system topology.
- Carry out basic commissioning, service and maintenance work as well as fault-tracing.
- Set and tune application and motor control parameters.
- Locate and replace faulty hardware components
- Using MV Drive Portal database to update the knowledge of the drive.
- Start the certification program for commissioning; after completion of the certification program the participants are allowed to commission the medium voltage drive system.

#### **Participant profile**

Commissioning engineers, testing and maintenance personnel

#### **Prerequisites**

- Good engineering knowledge of AC drives and motors
- Personal computer knowledge
- Laptop with DriveDebug and DriveWindow loaded, fiber optic programming tool (RUSB-02 or PCMCIA equivalent)
- Successful completion of the e-learning course (G761e) – The participant will be enrolled automatically into the e-learning course G761e by applying for the G761 course.



#### Topics e-learning course (G761e) Generalities

- ABB medium voltage drives family overview
- Three-level inverter topology, DTC control
- Options and typical applications

# Hardware description (power electronics & control)

- Main circuit diagrams
- Component and PCB functions

#### Water cooling system

Water circuit description

#### **Protection concept**

- Fault classes
- Protective reactions

#### **Topics classroom course**

#### Generalities

- MV data base instruction
- Software compatibility and downloading sequence
- How to use software tools
- How to give a short customer training after commissioning

#### **Demonstration drive**

- Component recognition and location
- Starting/stopping procedures
- Motor runs and tuning



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### **Drive commissioning**

- Cold commissioning procedure
- Tests and reports
- Calculation of motor parameters

# Software description

- Software structure, parameter's description
- Application programming
- Fieldbus programming (interfacing with overriding system)
- Setting and tuning motor control parameters

# Fault-tracing and troubleshooting

- Alarm and fault indications
- Measuring and replacing power components

# Methods

- E-learning, internet based course
- Lectures and demonstrations
- Practical exercises with training equipment

# **Duration**

Ca. 2 days e-learning 3 days classroom training Max. 8 participants

Day 1	Day 2	Day 3
<ul><li>MV data base instruction</li><li>Software compatibility and</li></ul>	<ul> <li>Component recognition and location</li> </ul>	<ul> <li>Voltage and torque control SW programming</li> </ul>
downloading	Operation of the drive	Preventive maintenance
How to use software tools	Power part commissioning	Checking/exchanging
How to give short customer	Application SW programming	semiconductors
training	Motor parameter calculation	Troubleshooting

