Secondary Distribution Switchgear



Instructions Installation - Commissioning





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1 Schneider Electric at your service

Operations and maintenance may only be carried out by personnel who have received suitable authorisation for the operations and manœuvres they are responsible for performing.

If this is not the case, please refer to our Service Unit or Training Centre.

All locking-out operations must be performed according to the "General Safety Instructions booklet for Electrical Applications" UTE C 18 510 (or its equivalent outside FRANCE).

1.1 Our Service Unit: our specialists, and suitably adapted services...

- Guarantee extension contracts in relation to the selling of new equipment,
- Supervision of HVA switchgear installations,
- Technical advice, diagnoses of the facilities, expertise.
- Maintenance contracts adapted to operational constraints,
- Systematic or conditional preventive maintenance.
- Corrective maintenance in case of partial or complete failure,
- Supply of spare parts,
- Overhauling of equipment and requalification of installations in order to benefit from new technologies and extend the life of your switchgear by limited investments.



Contact the Schneider Electric Service Unit for diagnoses and advice: Working hours

33 (0)3 85 29 35 00 33 (0)3 85 29 36 30 or 33 (0)3 85 29 36 43

1.2 Schneider Electric Training: Together, let us develop our skills...

We can place at your disposal all of our trainers' expertise, our teams' pedagogical experience and the wealth of our equipment, to help you face the challenge of encouraging the personal development of each individual through the optimisation of their skills.

From a few hours up to several weeks, Schneider Electric Training has the control over all of the teaching processes in order to meet the needs of each customer.

- Specific training, directly operational with practical work on real machines.
- Small groups to facilitate communication.
- Balance between theory and practice.
- Evaluation and management of the skills: Measurement and optimisation of the trainees' knowledge.

Faced with the direct and indirect training costs of the operational stoppages and shutdown, training is a real investment





Schneider Electric France Training Centre

35 rue Joseph Monier - CS 30323 - F-92506 Rueil-Malmaison Cedex www.schneider-electric.fr/formation

2 With regards to this User Manual

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2.1 Responsibilities

Our devices are quality controlled and tested at the factory in accordance with the standards and the regulations currently in force

Apparatus efficiency and apparatus life depend on the compliance with the installation, commissioning and operation instructions described in this user manual. Non respect of these instructions is likely to invalidate any guarantee.

Local requirements especially about safety and which are in accordance with the indications given in this document, must be observed Schneider Electric declines any responsibility for the consequences:

- due to the non respect of the recommendations in this manual which make reference to the international regulations in force.
- due to the non respect of the instructions by the suppliers of cables and connection accessories during installation and fitting operations,
- of any possible aggressive climatic conditions (humidity, pollution, etc.) acting in the immediate environment of the materials that are neither suitably adapted nor protected for these effects.

This user manual does not list the locking-out procedures that must be applied. The interventions described are carried out on de-energized equipment (in the course of being installed) or locked out (non operational).

2.2 Reminder concerning normal service conditions (in accordance with IEC62271-1)

* Permissible ambient temperature

The ambient air temperature should be comprised between - 15°C and + 40°C.

The mean measured value for a 24 hour period must not exceed 35°C.

* Installation altitude

HV equipment is defined in accordance with European Standards and can be used up to an altitude of 1,000 m.

* Atmospheric pollution

The ambient air must not contain any dust particles, fumes or smoke, corrosive or flammable gases, vapours or salts.

Beyond this, account must be taken of the decrease in dielectric withstand.

For these specific cases, contact the Schneider Electric Sales Department.

* Permissible atmospheric humidity level

The average atmospheric relative humidity level measured over a 24-hour period must not exceed 95%.

The average water vapour pressure over a period of 24 hours must not exceed 22 mbar.

The average atmospheric relative humidity value measured over a period of one month must not exceed 90 %.

The average water vapour pressure over a period of one month must not exceed 18 mbar.

Condensation may appear in case of any sharp variation in temperature, due to excessive ventilation, a high atmospheric humidity level or the presence of hot air. This condensation can be avoided by an appropriate lay-out of the room or of the building (suitably adapted ventilation, air driers, heating etc.).

Whenever the humidity level is higher than 95 %, we recommend that you take appropriate corrective measures. For any assistance or advice, contact the Schneider Electric After-Sales department (See § 1.1).

2.3 Particular instructions for operations and interventions on energized equipment

When commissioning and operating the equipment under normal conditions, the General safety instructions for electrical applications must be respected, (protective gloves, insulating stool, etc.), in addition to standard operating instructions.

All manipulations must be completed once started.

The durations (for completing the operations mentioned) given in the maintenance tables are purely an indication and depend on on-site conditions.

2.4 Other technical notices to be consulted

FBX AMTNoT110-02 Guide to Civil Engineering Work AMTNoT132-02 **FBX** Operations - Maintenance AMTNoT137-02 FBX . Handling - Storage

AMTNoT140-02 **FBX** Motor-controlled mechanical commands AMTNoT150-02 Assembly on an internal arc channel **FBX**

AMTNoT153-02 FBX Mechanical key-type interlocking Assembly-operation

AMTNoT161-02 DPX-1 Self Powered Relay

AMTNoT164-02 Handling of Coupled Functional Units FBX-E

Installation - Commissioning - Operation - Maintenance AMTNoT170-02 FBX CB function

AMTNoT174-02 **FBX** Assembling a 1250A busbar AGS531751-01 IVIS and IVIS-F Operating Instructions AGS531757-01 IVIS and IVIS-F Installation Instructions

2.5 Tools and products (not supplied) required for the operations described in this notice

- Crowbar

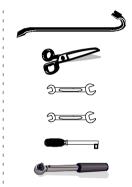
- Scissors

- Open-ended spanners sizes 7, 13 and 17

- 2 x open-ended spanner - size 16

- Ratchet handle + extension with socket sizes 8, 10, 13 and 16 mm

- Torque wrench



2.6 Symbols & conventions



- Code for a product recommended and marketed by Schneider Electric



- Tightening torque value Example: 21 Nm



- Mark corresponding to a key



CAUTION! Remain vigilant! Precautions to be taken in order to avoid accidents or injury



FORBIDDEN! Do not do it! Compliance with this indication is compulsory, non compliance with this stipulation may damage the equipment.



INFORMATION - ADVICE

Your attention is drawn to a specific point or operation.

Tightening torque values [Nm] for standard assemblies (nut + bolt) 2.7

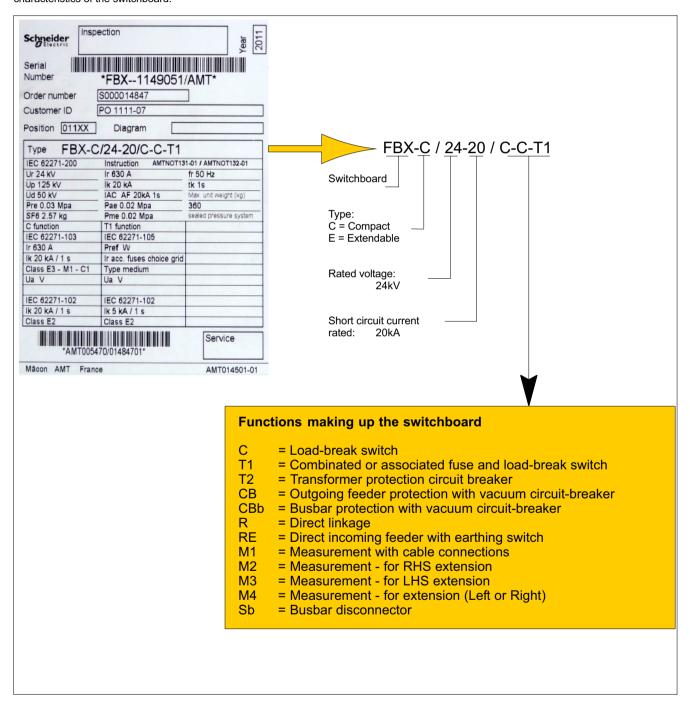
Diameter	Plastic (PA 6.6)	Steel Class < 8.8	Steel Class ≥ 8.8 ≤ 10.9	Threaded fasteners with grease A2-70
M 6	0.8	4.3	8.8	6.6
M 8	1.8	10.5	21.0	15.8
M 10	3.5	14.0	42.0	35.0
M 12	6.0	-	70.0	60.0
M 16	12.0	-	170.0	134.0

3 Presentation

This manual covers FBX-C and FBX-E switchboards for 12, 17,5 and 24 kV networks.

3.1 Identification of the FBX

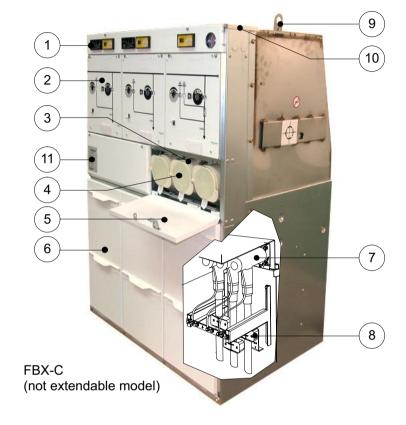
The technical data ranges give the individual characteristics of the switchboard.



3.2 Presentation of the FBX

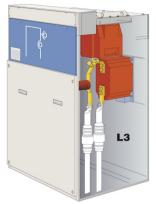
Legend

- Voltage presence indicator light and low voltage compartment panel
- 2 Mimic diagram panel
- 3 Fuse compartment
- 4 End plug
- 5 Fuse compartment access panel
- 6 Cable compartment cover
- 7 HVA connections
- 8 Adjustable cable mounts
- 9 Lifting ring
- 10 Removable top panel low voltage connections
- 11 Technical data rating plate
- 12 Functional Unit Extension
- 13 Bus bar connector
- 14 Functional Unit Top Coupling
- 15 Functional Unir coupling Points
- 16 Extension system access panel
- 17 Blanking panel
- 18 Manometer

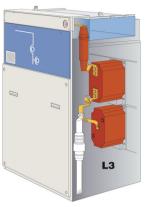




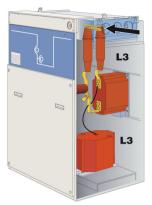
3.3 Presentation of "Measurement" functions



Function M1
Cable connection



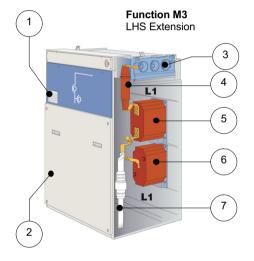
Function M2 RHS Extension



Function M4
Right or left hand side extension

Legend

- 1 Technical data rating plates
- 2 Bolted panel
- 3 Bus bar connector
- 4 Bushing
- 5 Current transformer
- 6 Voltage transformer
- 7 HVA connections



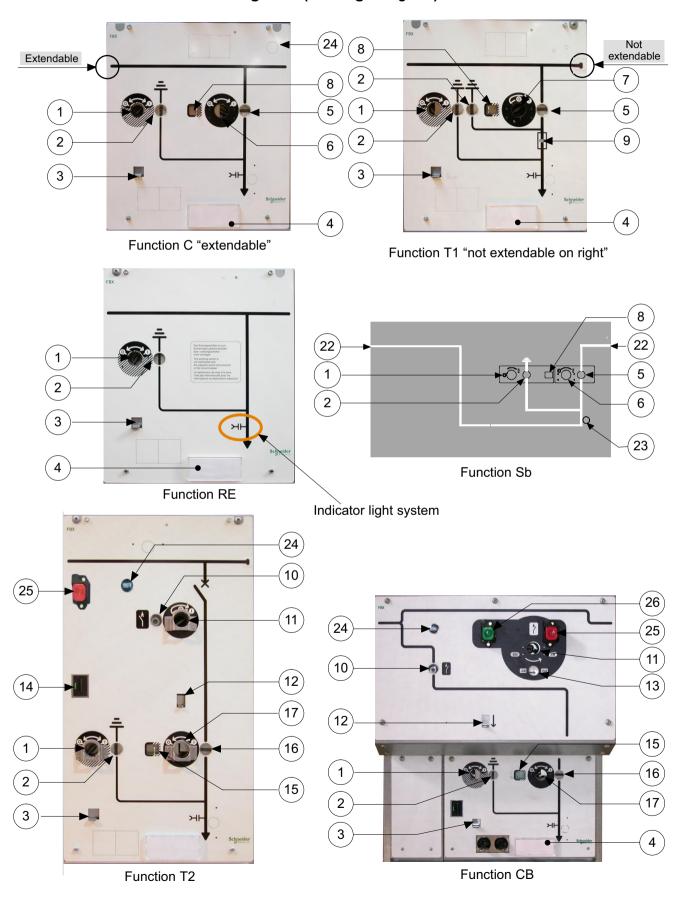
3.4 Legend of mimic diagrams for manual controls

Legend

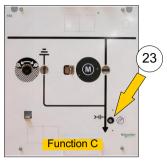
- 1 Lever socket for the earthing switch
- 2 Earthing switch position indicator
- 3 Cable compartment cover latch
- 4 Descriptive plate
- 5 Load-break switch position indicator
- 6 Lever socket for the load-break switch
- 7 Lever socket for the load-break switch
- 8 Load-break switch or disconnector locking latch
- 9 Fuse blown indicator
- 10 Circuit breaker position indicator (O and I)
- 11 Lever socket for the circuit breaker
- 12 Circuit breaker locking latch
- 13 Position indicator "primed-released"

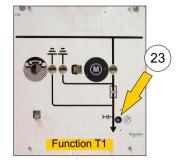
- 14 Fault Trip indicator
- 15 Disconnector locking latch
- 16 Disconnector position indicator
- 17 Lever socket for the disconnector
- 18 Technical data rating plate
- 19 Voltage transformers
- 20 Current transformers
- 21 Cable connections
- 22 Busbar connections
- 23 Location of the backup handle (load-break switch or circuit breaker)
- 24 Operations counter (optional)
- 25 Tripping push button
- 26 Closing push button

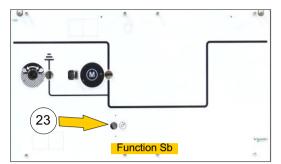
3.5 Presentation of mimic diagrams (See legend § 3.4)



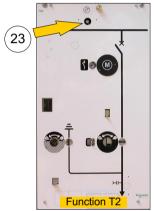
3.6 Presentation of mimic diagrams for motorised controls (See legend § 3.4)





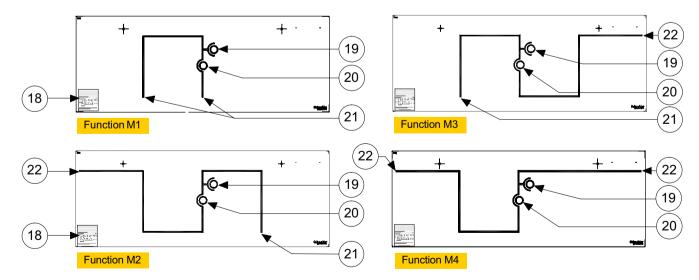


■ Socket to insert the emergency manual load-break switch operating handle.



Socket to insert the emergency manual control for the circuit-breaker.

3.7 Presentation of the mimic diagrams used on 'Measurement' functions' (See legend § 3.4)

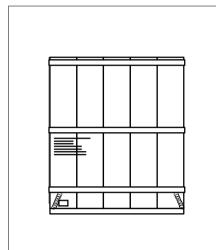


4 Storage - Packing

4.1 FBX switchboard packing



- For road and rail transport:
 - attached to the pallet using two plastic ribbon strips,
 - covered by a protective plastic film.



- The packaging of a Functional Unit for air and maritime transport:
 - under a heat-sealed cover with bags of desiccant,
 - packed in wooden crates.



- Status of the equipment on delivery:
 - 1. load-break switches, disconnectors and circuit breakers all 'open',
 - 2. Earthing switch 'closed'.

4.2 Specific transportation requirements

Ensure the FBX switchboard cannot slide or tip. If necessary, nail or chock the transport pallet in place on the truckbed.

Leave the FBX switchboard in its original packing until it arrives on-site ready for installation.



Respect the instructions given on the sheet attached to the front panel of the switchboard.

4.3 Temporary storage – less than 6 months

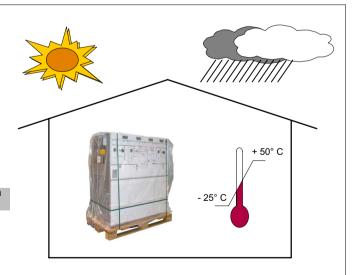
When the switchboard is not installed on delivery it can be stored for a period not exceeding 6 months under the following conditions:

- the following conditions:

 Preserve the equipment in its original factory packaging.
- Any parts unpacked for testing should then be repacked in their original packing.

 The site chosen for storage must be capable of
- . The site chosen for storage must be capable of protecting the material against possible damage due to: water, water vapour, saline atmospheres, all types of pollution, micro-organisms.

Contact Schneider Electric for any derogations to these criteria or for storage durations of greater than 6 months



5 Handling and Unpacking

5.1 Reminder

The FBX switchboard must remain on its pallet, within its original packaging during any eventual storage period and until it arrives at the location of its installation.

5.2 Unpacking

Proceed with unpacking the Functional Units only where they are to be installed on site.

Tools required:

Cutter for road and rail transport packagingCrowbar for air and sea transport packaging

Use suitable protective gloves for any handling operation.

Valorizing packaging waste

After unpacking, the materials remaining (cover, wooden floor panel, etc) should be sorted and sent to the appropriate recycling services.

Delivery cable blanking plate (option)

This plate is not fitted into the switchboard. It is delivered upside down, wedged in place between the transport pallet and the switchboard.

See § 8.8 for installation.

5.3 Handling

After unpacking, the switchboard must be handled in accordance with the requirements laid out in AMTNoT137-02. The latter document must, systematically, be attached visibly to the FBX itself.

Special case for 5 function switchboards



 The 5 function switchboard must be lifted by 4 lifting brackets, until it arrives at its final installation location.



 When the switchboard is installed, it is possible to remove the 4 lifting brackets (2 x open-ended spanner - size 13).

5.4 Packing

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The standard pack includes the installation, user and maintenance manuals and the operating handles.

Other accessories may be included depending on the configuration of the switchboard itself (fuses, fixings, panels, etc.).

6 Fixing to the floor

6.1 Opening the cable compartment cover



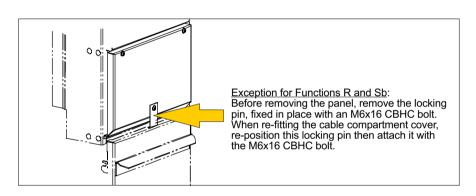
■ The earthing switch must be closed (if not - see the operating manual - § 2.4).



- 1 Lift the latch.
- 2 Lift and pull the cable compartment cover.



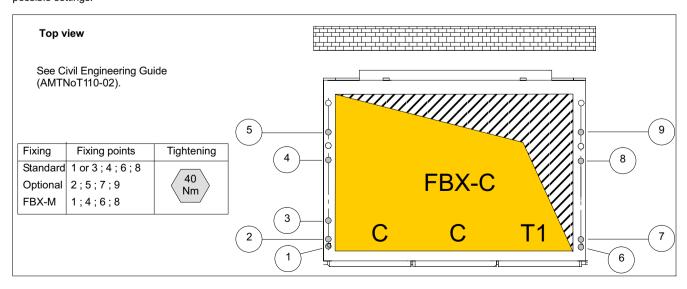
 3 - Pull the panel towards yourself then extract it.



6.2 Fixing to the floor

Position and fix the FBX switchboard to a concrete floor or supporting surface using 4 x M10 bolts (Class 8.8) with flat washers (exterior diameter – 30 mm, thickness – 3 mm). For rear fixings, there are two possible settings.

Ensure the unit is no way deformed when fixing to the floor. Chock it in place if necessary.



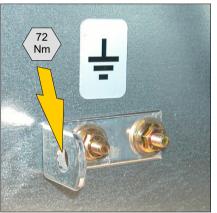
7 Earthing the FBX switchboard

7.1 Location of the connector terminal



■ The earthing connector terminal can be found in the FBX unit's cable compartment on the LHS side panel.

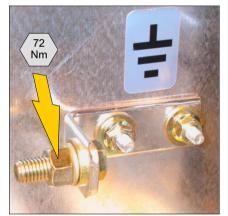
7.2 Connecting the earthing cable



■ Lightly clean the contact surfaces. ■ Connect the earthing terminal to the building's grounding network (HM12

7

The grounding network connection cable and fixings are not supplied by Schneider Electric.



Optional: Supply of a H M12x35 bolt.

8 Connection of the HV cables

8.1 Standard equipment for the FBX – up to 24 kV

The FBX switchboard is fitted with plug-in cross members – Type PF250 or PF630.



C / T2 / CB / T1 (optional): Plug-in cross member PF630 NF-EN 50181, Connector - Type **C** (Ir: 630 A; Ø M16 ⁰/_{-0.04} mm)



T1 (basic):
Plug-in cross member PF250
NF-EN 50181, Connector - Type **A**(Ir: 250 A, contact finger
Ø M7.9 +0.02/_{-0.05} mm)

8.2 Connection adapter cones for cross-members in accordance with NF-EN50181

Switchboard function	R/RE	С	T1	T2	СВ
Connection adapter cone – Type A (250 A)			Х		
Connection adapter cone – Type C (630 A)	Х	Х	X (optional)	Х	Х

8.3 Connection of the cables

The cable compartments can be accessed from the front.

Remove the cable compartment access



Before fitting, read and apply the appropriate safety instructions.

Fit insulating blanking plugs on any unused cross members.

Note: The red coloured plugs fitted to the switchboards when they are delivered <u>are not</u> isolating plugs.

8.4 General connection precautions



panels (Chapter 6.1).

The manufacturer's installation instructions (and torque settings) must be scrupulously respected.

Clean the separable connectors and cross members using a dry cloth.

Apply the silicon grease supplied with the connectors.

8.5 Type A connection

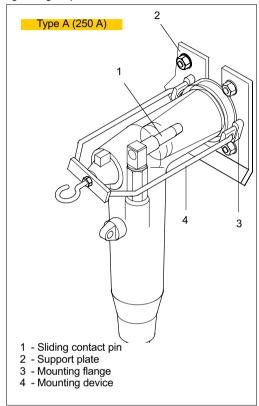
Position and engage the cable into its clamping stirrup.

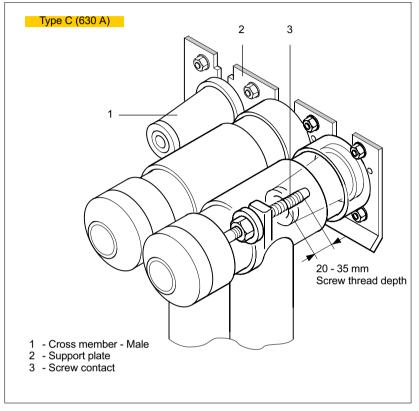
Plug in the connector <u>without using tools</u> then hand-tighten the fixing device. For the initial connection, and in accordance with the recommendations made by certain suppliers, it is standard to use the wires supplied with the connector to fill in the space between the cross member and the connector itself. During this connection operation, the cable must run freely and naturally into the bottom of its connector stirrup.

8.6 Type C connection

Please refer to the connector manufacturer's instructions, especially regarding the tightening torque value.

As an indicator, the maximum permissible tightening torques are 40 Nm for brass fasteners and 84 Nm for steel fasteners.





8.7 Attaching the cables and connecting the earthing braids

Position the adjustable cable mountings in accordance with the type of tightening (see below) and cable characteristics.

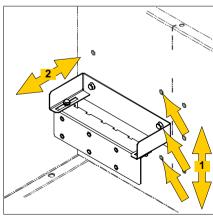
!

Attach the cables using clamps or stirrups, ensuring that no stress or tensile forces are applied to the plug-in cross

member.

Adjustments are both horizontal and vertical.

Clip-fit clamps



- Assembly 1 cable per phase:
 - **1-** Height adjustments using three fixed positions.
 - **2-** Depth adjustment using the two lateral slides.



- Mountings for the cable supports for clip-on clamp fixing.
 - **3-** Three M8 fixing screws for the cable earthing braids.

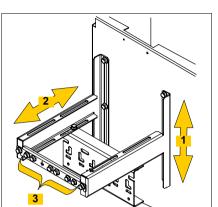


Fitting the clip-on clamps.

Screw-fit clamps



This clamping is obligatory for a 2 cable per phase (or 1 cable + surge arrestor) installation.



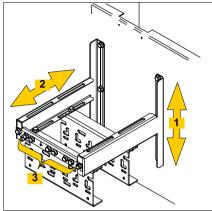
- Assembly 1 cable per phase:
 - 1- Height adjustments.
 - 2- Depth adjustment.
 - **3-** Fixation points for the cable earthing braids:

Nm

- Standard screw size: H M8
- Optional screw size: H M10 $\sqrt{\frac{30}{\text{Nm}}}$



Pay careful attention to the choice of connectors as the compartment depth is extremely limited.



Assembly of 2 cables per phase:

3- Six M8 fixing screws for the cable earthing braids:

Nm

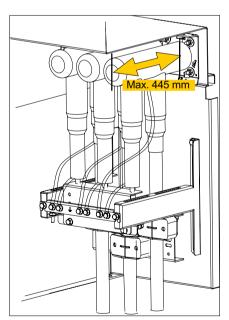
30

- Standard screw size: H M8

- Optional screw size: H M10

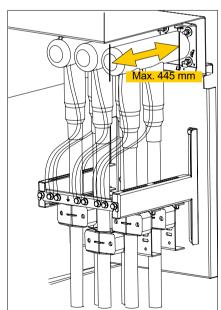


Cable clamp for C function.

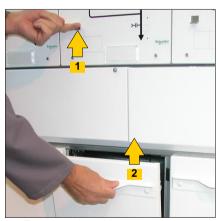


 Connection of single cables + surge arrestors.

Mounting plates are required for the fitting of the surge arrestor fixings and cable supports. These plates can be ordered from Schneider Electric.



Connection of two cables per phase.



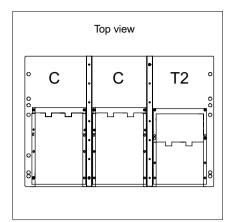
- To replace the cable compartment cover:
 1- The tab of the interlock has to be in its upper position.
 - 2- Replace the cover in the holes provided and then push down, make sure the tab of the interlock drops down again.

! r

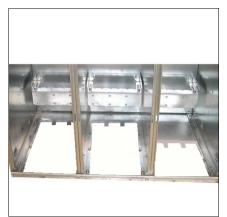
Reminder. The clamps are sufficient to resist the electro-dynamic forces generated by the passage of a short cir-

cuit current but are not guaranteed to provide sufficient support to authorise operators to handle them once connected.

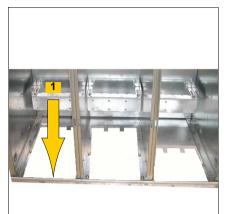
8.8 Fitting of cables with a blanking-off flooring (optional)



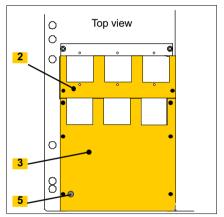
 Place the complete flooring on the ground, at the switchboard's definitive location (represented here by 2 cables per phase for the C Functional Units).



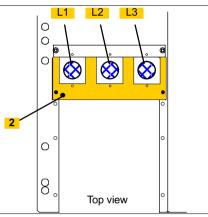
- Position the FBX switchboard on the flooring.
- Fix the switchboard (and the flooring) on to the ground (see § 6.2).



- Remove the lower (1) front cross member (4 x H M8 bolts).
- Recover any components required for the fitting of the panel which are included in the package.



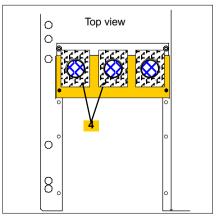
 Example: Position of the sheets for a 2-cable per phase assembly in Functional Unit C - Left hand end (with Cap 5).



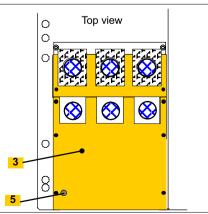
- Pass the 3 cables of the first Functional Unit to be connected.
- Position and fix the plate (2) in accordance with the marks on the cables (2 x H M6 bolts).



- Cut the cables to the required length.
- Cut and fit each grommet (4) on to its cable.



- Fit the plug-in connectors.
- Connect and strap the cables.
- Clip the blanking pieces (4) into their housings.



- Pass the following 3 cables.
- Position and fix the front plate (3) in accordance with the marks on the cables (6 x H M6 bolts).

- Proceed in an identical way for the connection of the first 3 cables.
- Fit the cross member (1) in place.



The hole (5) is used to pass the general earthing cable for the switchboard through to the room's

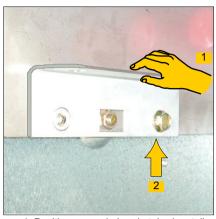
ground electrode:

- Remove the cut-out,
- Fit the cable gland supplied in the accessories kit,
- Pass the earthing cable through the gland,
 Connect the cable to the earthing terminal
- Connect the cable to the earthing terminal (See Chapter 7).

8.9 Assembly of 3 cables per phase (optional)



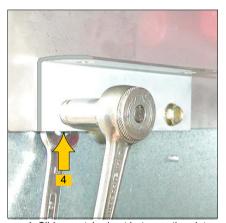
Parts kit for the plug-in connectors mounting.



- 1. Position an angle bracket, horizontally, on the left-hand side.
- 2. Slide a notched nut between the plate and the wall.
- Screw in and tighten the first threaded bolt.



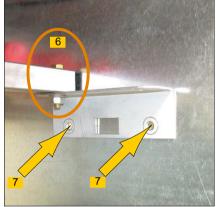
- Position the angle bracket horizontally.
- 3. Drill the plate through the second hole (drill bit Ø 8.5 mm).



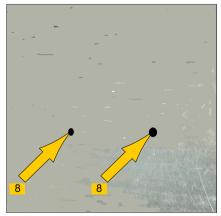
- 4. Slide a notched nut between the plate and the wall.
- Screw in and tighten the second threaded bolt.



5. Fix the bar on to this angle bracket (H M8x40 bolt).



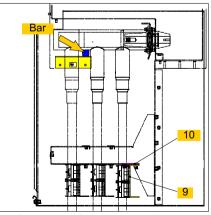
- 6. Fix the second angle bracket.
- Position this angle bracket in the same way as the one facing it.
- 7. Mark the 2 holes.



- Remove the angle bracket.
- Ensure that the adjacent compartment is accessible and not obstructed.
- 8. Drill the 2 holes (drill bit Ø 8.5 mm).



- Reposition the angle bracket.
- Engage the threaded bolts by the compartment on the adjacent Functional Unit
- Screw on and tighten.
- Remove the bar.



- Position and fix the support (9) by the spacers (10).
- Note: this mounting support is inverted in relation to the two others.
- Connect the cables.
- Fit the bar after connecting the second cable per phase.

8.10 Access to the connections for the 25 kA cables (optional)



 To gain access to the cables connections, lift the door panel.



Remove this door panel.



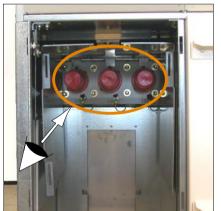
A small panel equipped with a handle protects the plug-in bushings.



- Grip the handle.
- Slightly raise the gate then pull it towards you.



Completely remove this gate.

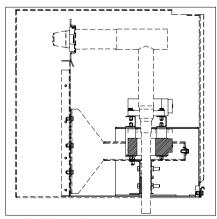


The plug-in bushings are accessible.

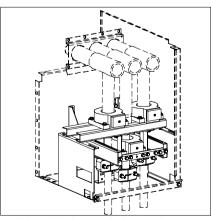


Do not forget to refit the gate back in place after connecting the cables.

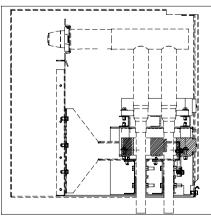
8.11 Fitting one or two cores per phase (option)



- The fitting of the cores must be carried out at the same time as the connections to the withdrawable plugs.
- Final tightening is completed once the plugs have been connected.



Phase L2: the core is fitted under the other two.



Fitting a core with 2 cables per phase.

Switchboard extensions (FBX-E series)

9.1 Intervention levels

Levels	Description
1	Operations as noted as instructions in the "Operation - Maintenance" notice, carried out by trained personal capable of intervening whilst respecting the rules of security.
2	Complex operations, requiring specific expertise and the use of support equipment in accordance with the constructor's procedures. These are carried out by the constructor himself or by a specialised technician who has received regular training by the constructor (See § 1.2) as part of the implementation of procedures and who is equipped with specific equipment.
3	All preventive and corrective maintenance, all renovation and reconstruction work is carried out by the constructor.

Extensions may be put together by personnel qualified in HVA equipment and HVA/LV substation interventions, equipped with this manual.

Apart from mechanical assembly skills, the electro-technical knowledge required for the connections is similar to the skills required for the connection of a separable HVA connector.

9.2 Intervention Instructions

Intervention	Busbar	Cables	Load-break switches	Earthing switches
Level 1	De-energized	De-energized	Open	Closed

Locking out the Functional Unit Apply the general safety instructions for electrical locking-out operations and the special rules for the network concerned Tools required:

- Open-ended spanner sizes 13 & 17
- 2 x open-ended spanner size 16
- Ratchet wrench and extension + 13 mm socket
- Torque wrench

- Parts required:
 1 x FU Extension
- 1 set of coupling fittings (See § 9.6)

9.3 FBX switchboard lockout

The switchboard must be de-energised, all load-break switches opened and earthed. All earthing switches must be closed.



During the intervention, the time during which the female bushings are not covered by their blanking plugs must be reduced to a minimum.

If, for whatever reason, the installation operation is interrupted for more than 24 hours, the blanking plugs must be re-fitted and the cover screwed into place.

Connecting a 1250 A busbar

For 1250 A busbars, see the corresponding notice (See \S 2.4).

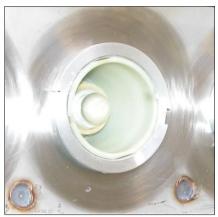
9.5 Reminder on the use of blanking plugs



One must be careful when using blanking plugs as there are two different types:

Insulated Plugs: When these are used the switchboard can be energised. A protective cover holds these plugs in place.

(Plastic) Protective Cover: Fitted to cross members to be connected on-site. This cover is only to be used to protect the bushing against dust.

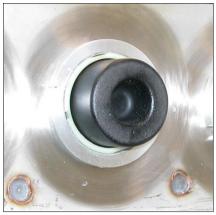


 View of a bushing <u>without protection</u> – just prior to connection.

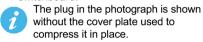


Plastic protective cover.

This cover should never be fitted to an energised switchboard.

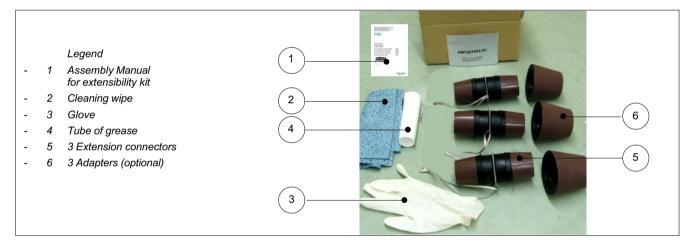


Insulated blanking plugs are <u>compulsary</u> for sealing off bushings on an energised switchboard.



9.6 Coupling accessories

A box, containing:



Additional supplies

- 7 Foam strip seal
- 8 1 bag of fasteners, including:
 - 2 spacers,
 - 2 guide pins + 4 M10 nuts,
 - 2 x H M8x60 bolts plus washers and nuts,
 - 1 x H M8x20 bolt plus washers and nut.





9.7 Equipment for the Functional Unit extension (See § 9.6)



20

The earth is on the extendable switchboard. There is no independent earth on the extension unit.



Position the extension unit a short distance (several dozen centimetres), mounting it on steel shims.



Attach a guide pin (8) to the front of the unit using two M10 nuts.



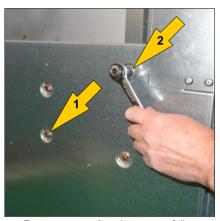
Fix an identical guide pin (8) to the rear of the unit.



Tighten using two 16 mm spanners.



Remove the cable compartment cover (See § 6.1).



Remove screw 1 and store carefully.





Tap the head of screw **2** with a hammer to remove the internal nut insert.

9.8 Extendable switchboard equipment (See § 9.6)



Remove the cable compartment cover (See § 6.1).



Remove screw 1 from the side panel and use it to fix a spacer (8) in its place, passing the screw through from the inside of the compartment.

Tighten, without locking.



Loosen screw 2 a few turns then tap the screw head with a hammer to remove the internal nut insert.

Remove the screw 2 completely and store carefully.



- Attach the second spacer (8) using the screw 2.
- Tighten, without locking.



 Attach the self-adhesive strip (7) vertically along the edge.



At the bottom, cut off any excess material.

Preparation the existing extensible unit (Version after 03/2008)



Loosen, alternately, the two fixing bolts of the insulated end cap compression plate.



Light pressure is applied by the insulated blanking plugs to this plate.



Remove the plate.



- Wear gloves to remove the plugs.
- Apply an alternative side to side force on each plug, so that air can progressively enter into the plug-crossmember interface whilst pulling towards the rear.



■ Clean the inside of the three bushings with a cleaning cloth (2).



Put on the glove (3) to cover the insides of the bushings with a thin coating of grease (4).

Preparation and installation of the insulated extension connectors (5)



Clean each extension connector (5) with the cleaning cloth (2).



Put on the glove (3) and cover them with a thin coating of grease (4).

Installation of the insulated extension connectors (5)



Firmly push each extension connector onto its contact assembly.



- Link together the three earthing braids.
 Position the cable ends as shown above.



Fix and tighten the braids using 1 x H M8x20 screw + flat washer + locking washer + nut.

Preparation the existing extensible unit (Version before 04/2008)



- Clean the internal and external surfaces of the adapter (6).
- First apply a light coating of grease to the internal surface.



Then apply a light coating of grease to the external surface.



Place an adapter into each of the bushings.



Assure each adapter is pushed to the base of the bushing.



The three adapters in position.



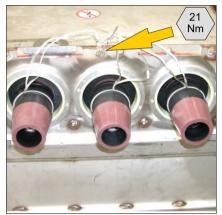
Firmly push each extension connector onto its bushing contact.



The three extension connectors in position.



Link together the three earthing braids.Position the cable ends as shown above.



 Fix and tighten the braids using
 1 x H M8x20 screw + flat washer + locking washer + nut.

Preparation of the extension unit



Remove the three white plastic covers.



Clean inside the three bushings with a cleaning cloth (2).

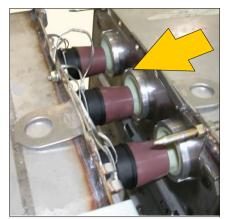


 Put on the glove (3) and apply a thin coating of grease (4) to the insides of the bushings.

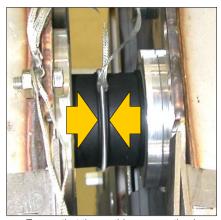
9.9 Switchboard assembly

The pins (8) are used to guide the insulated tubes and ensure the holes are lined up to

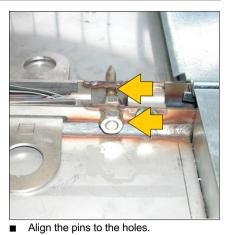
bolt together the upper section of the switchboard.



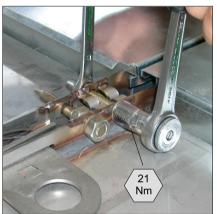
 Gently push the extension unit towards the existing extendable switchboard unit.



 Ensure that the earthing connection is correctly centred in the middle of the extension connector.

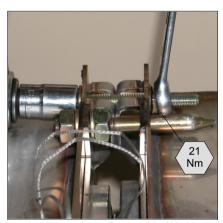


Push the extension unit towards the existing extendable switchboard unit.



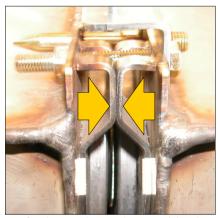
At the front, fit the first bold (H M8x60 + locking washer + nut).

Tighten a few turns.

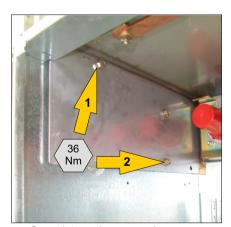


At the rear, fit the first bold (H M8x60 + locking washer + nut).

■ Tighten a few turns.



Continue to alternate between tightening the front and rear nuts until the two reference faces touch each other.



 Screw into each spacer using 1 x H M8x12 screw through the inside of the cable compartment on the extendable switchboard.



Once assembly has been completed, wait 15 minutes before energizing the

Fixing to the floor and connecting

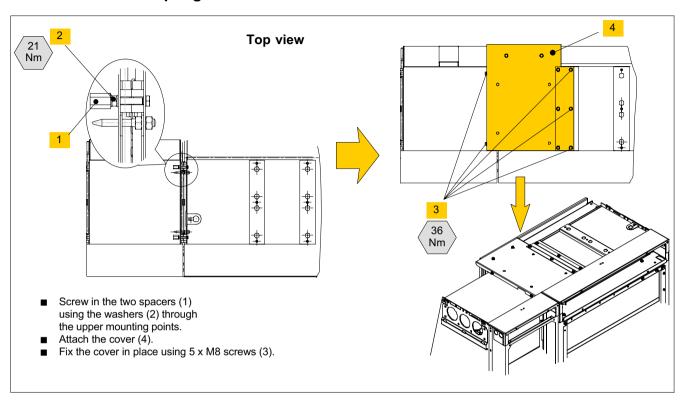
The extension unit must be attached to the floor in accordance with the instructions given in chapter 6.

Pay careful attention to avoid stressing the extension unit when fixing to the floor (chock in place if necessary).

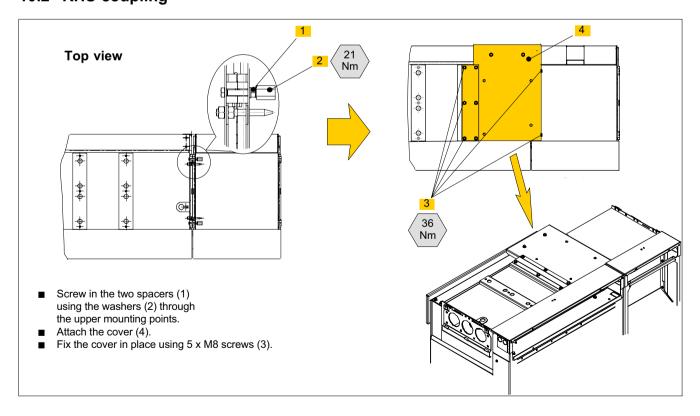
Proceed with the connection of the cables as described in chapter 8.

10 Fitting a protective cover (Function M Only)

10.1 For a LHS coupling



10.2 RHS coupling

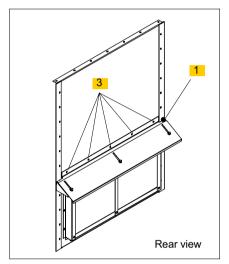


11 Fitting a rear deflector to a Function M

11.1 When required

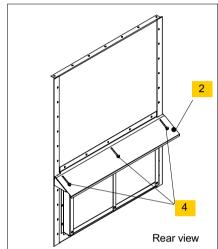
The internal arc deflector is compulsary when the unit is installed within a room with a ceiling height of ≥ 2 m and ≤ 2.4 m.

11.2 Fitting the deflector to the rear of the Function M

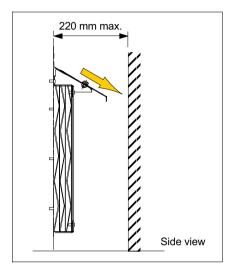


- Attach the rear deflector mounting (1) to the five M8 nuts (3) on the rear of the unit.
- Position the FBX in its definitive location.

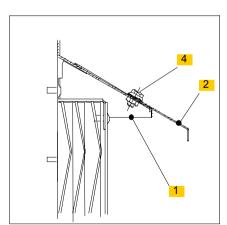
NB: The distance, with respect to the rear partition, must not exceed 220 mm.



■ Loosen the 3 fixing screws (4) for the removable blanking plate (2).



- Lower the removable plate until it touches the partition.
- Tighten the 3 fixing screws (4).



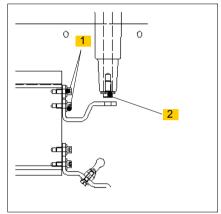
Details of the assembly.

12 Connecting transformers within **Measurement Functional Units**

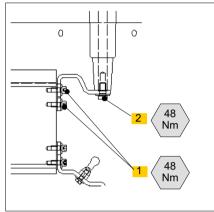
12.1 General

To avoid any damage, the transformers and cross members are not connected in the factory. Final assembly should be carried out Within the cable compartment, the order of the phases, from left to right, is:
- M2: L1, L2, L3
- M3: L3, L2, L1

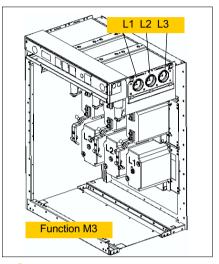
12.2 Connecting transformers in a type M2 or M3 functional unit



- State on Delivery: The upper connection is not established.
- Unscrew the two screws (1).
- Unscrew the upper mounting screw (3) on the cross member.
- Pivot the connection through 180°.



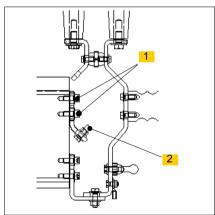
- Fix the connection to the transformer using 2 x M12 screws (1).
- Fix the end of the connection to the cross member using an M16 screw (2).



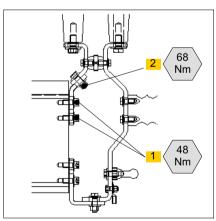


The order of the phases is inverted from those in the M2 functional unit.

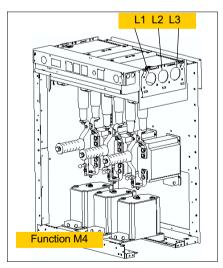
12.3 Connecting transformers in a Type M4 fonctional unit



- State on Delivery: The upper connection is not established.
- Unscrew the two screws (1).
- Unscrew the bolt (3).
- Pivot the connection vertically through 180°.



- Fix the bottom of the connection to the transformer using 2 x M12 screws (1).
- Fix the other end of the upper connection using an M12 bolt (2).



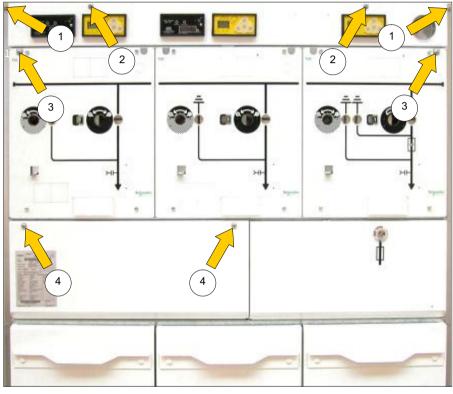
Sectional view of the M4 functional

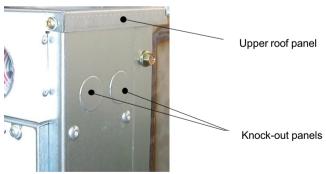
13 Low Voltage Connections

13.1 Intervention conditions (See § 9.1)

Intervention	Busbars	Cables	Interrupters	Earthing switches
Level 1	de-energized	de-energized	open	closed

13.2 Connection of the low voltage wiring







Loosen the two holding screws (3) and remove the mimic diagram panel.

Unscrew the two screws (2) from the

Unscrew the

Unscrew the two screws (2) from the indicator light protection panel then lift off by pivoting.

Refit the panels

Once the low voltage wiring has been connected, continue with the refitting of the other panels in reverse order of fitting.

Unscrew and remove the upper roof panel, attached using two screws (1).

Unscrew the blanking panel below the mimic diagram (loosen 2 screws) (4).

Remove the cable compartment cover.

Route the external control cables (6) through and connect them to the flat terminals (5) as shown in the wiring diagram provided with the order (see § 13.3).

Other possible connections

The low voltage wiring connections can also be passed through the knock-out panels on the left or right hand side of the switchboard (see image on previous page).

To avoid damaging the wiring, the oblong holes must be fitted with cable glands or edge-protection.

13.3 Circuit diagrams

The following diagrams are given as examples only.

Please refer to the diagrams delivered with the equipment.

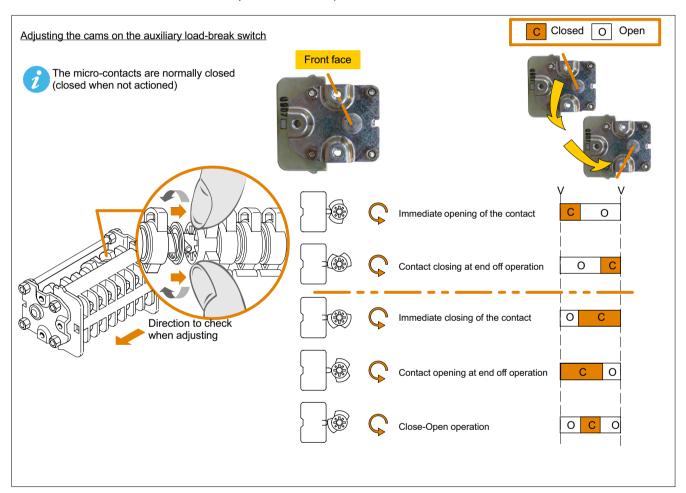
13.4 Switch position contacts [-Q11]

These have positive actions, operated by the corresponding load-break switch in parralel to the mechanical 'Closed'-'Open' indicator.

The auxiliary load-break switches are adjusted in accordance with the diagram supplied with the order (other settings are possible - see below).



The wiring diagrams (electrical connections) are supplied with the switchgear's documentation.



13.5 Earthing switch position contacts [-Q81]

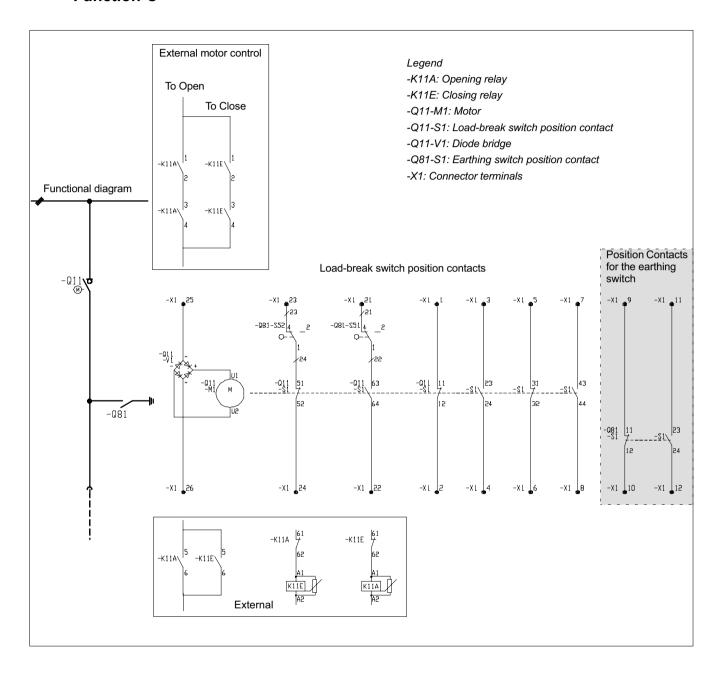
These also have positive actions, operated by the corresponding earthing switch in parrallel to the mechanical 'Closed' - 'Open' indicator.

30

The auxiliary load-break switches are adjusted in accordance with the connections diagram (other settings are possible - see above).

Schneider AMTNoT131-02 revision: 12

13.6 Standard diagram for motorised control (type AB2 - alternating current) for **Function C**

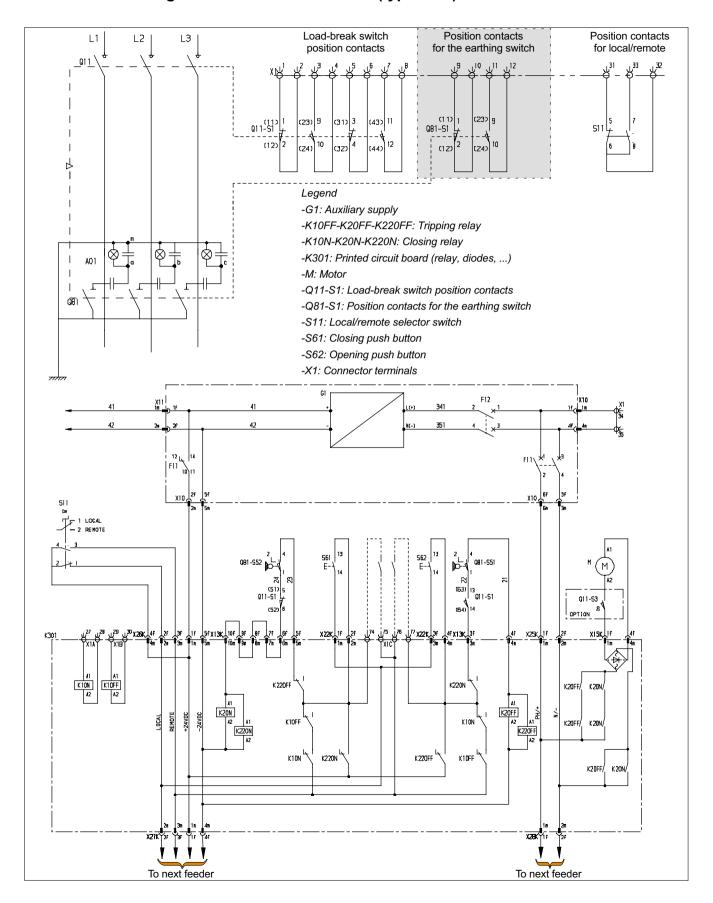


AMTNoT131-02 revision: 12

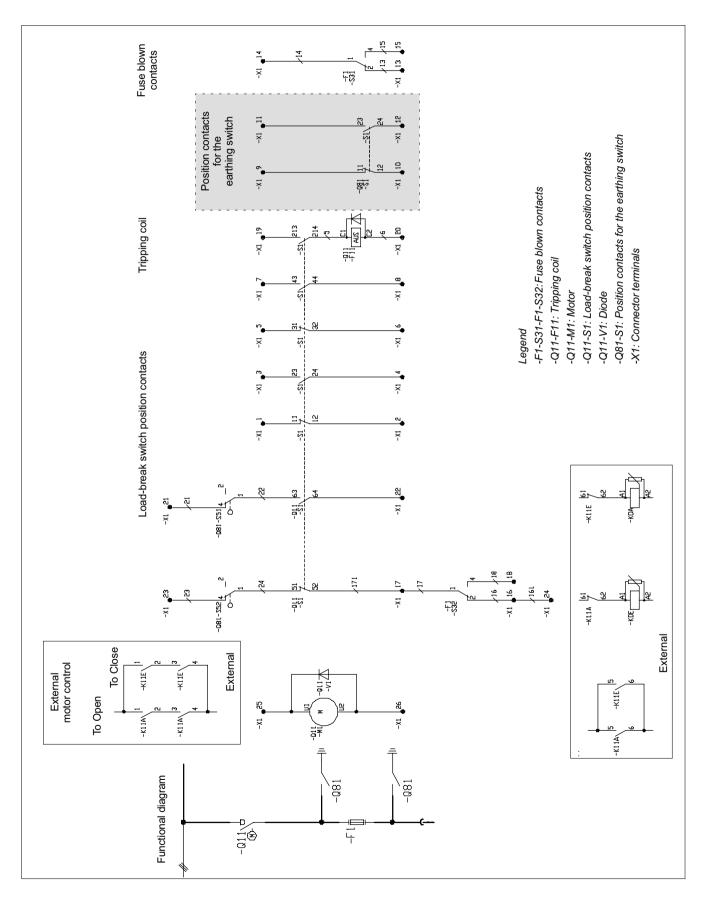
31

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13.7 Standard diagram for motorised control (type AB3) for Function C

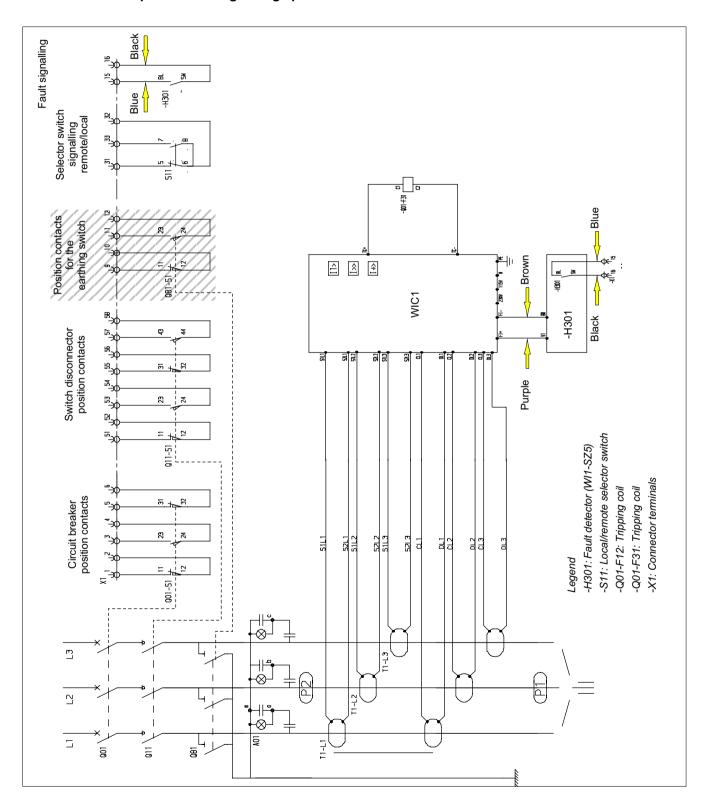


13.8 Standard diagram for motorised control (type AB2) for Function T1

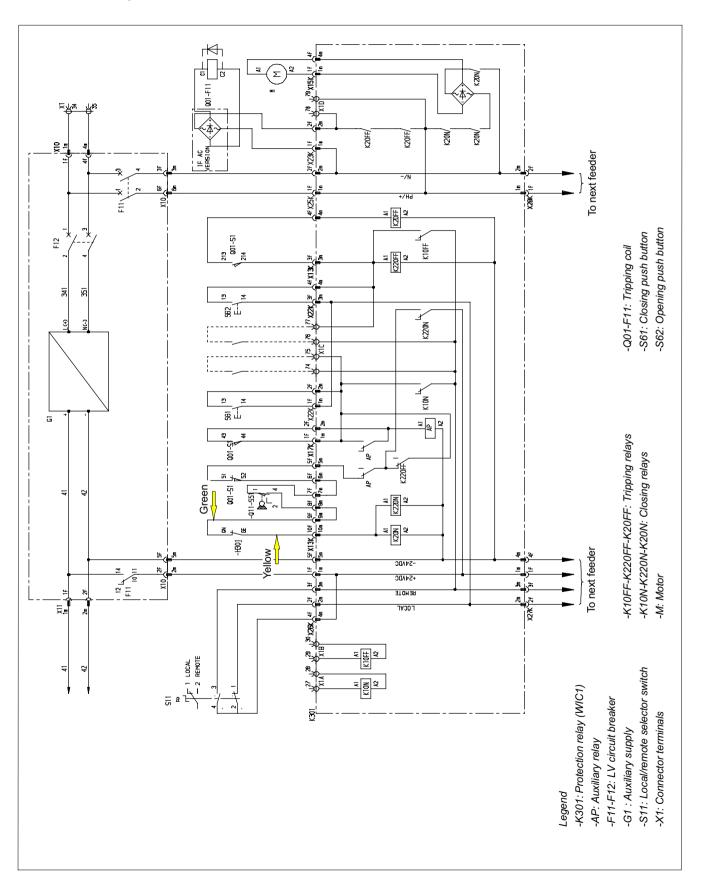


13.9 Standard diagram of a WIC1 protection (type AB3) for Function T2

"Measure - protection - signalling" part

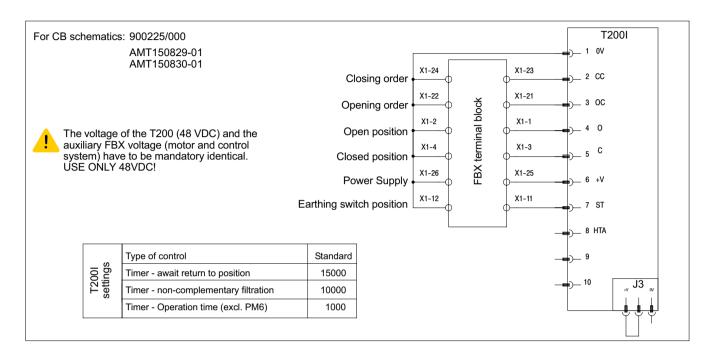


"Control" part

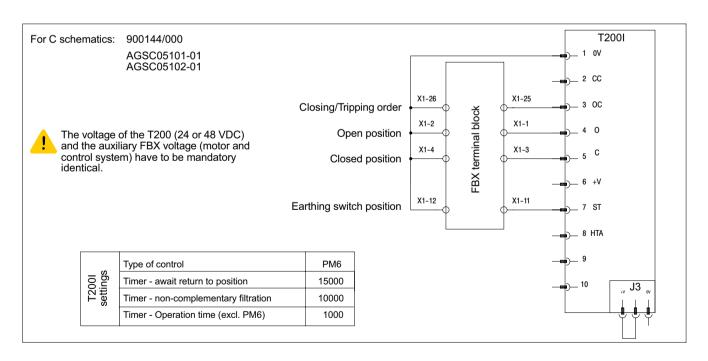


14 Connecting the FBX to the T200I control unit

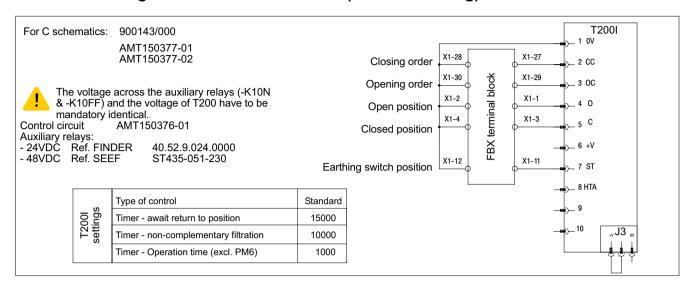
14.1 Connecting a 630A CB Functional Unit (double latching)



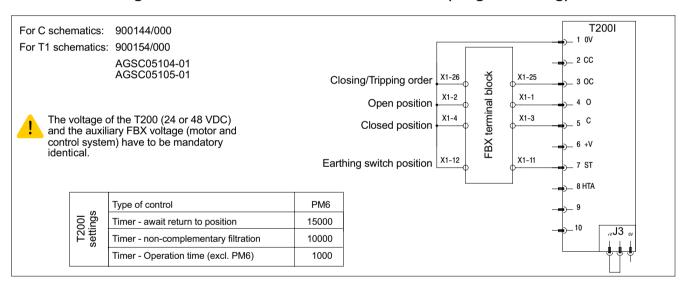
14.2 Connecting a C - AB2 functional unit (without latching)



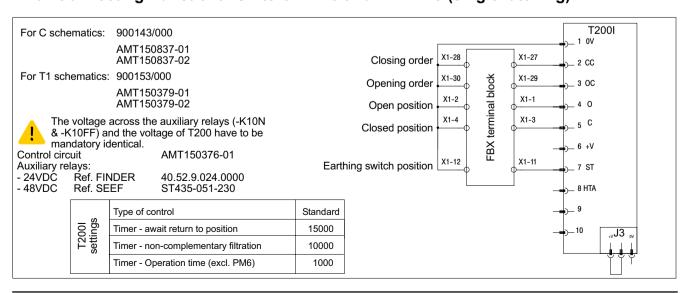
14.3 Connecting a C - AB3 functional unit (without latching)



14.4 Connecting Functional Units C - AB2 and T1 - AB2 (single latching)

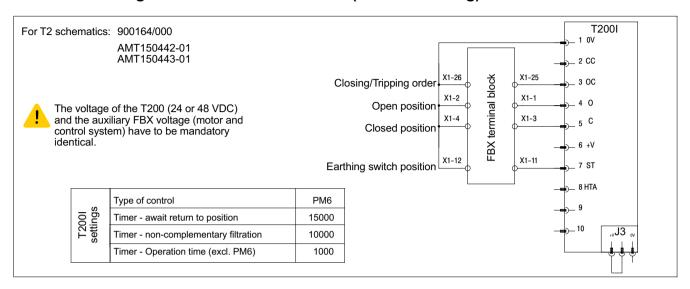


14.5 Connecting Functional Units C - AB3 and T1 - AB3 (single latching)

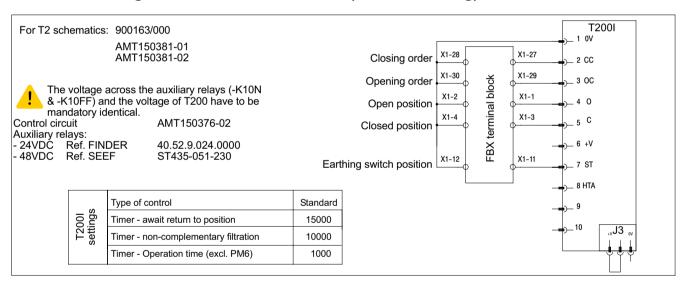


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14.6 Connecting a T2 - AB2 functional unit (double latching)

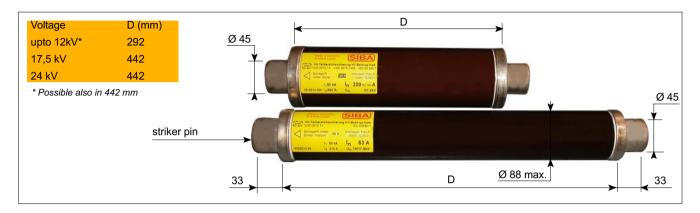


14.7 Connecting a T2 - AB3 functional unit (double latching)



15 Fitting the HV fuses

15.1 Dimensions (mm) of the fuses – in accordance with standards IEC60282-1 and IEC62271-105



15.2 Selection table for fuses



Use fuses with "average" type of striker with a maximum initial tripping force of 80 N.

Schneider Electric fuses (Flusarc-CF - CEI)

								Pow	er of the	transfor	mer (kV	'A)					
	25	50	63	80	100	125	160	200	250	315	400	400	500	630	800	1000	1250
Un																	
(kV)																	
3	10	25	25	31,5	40	50	50	80	100	100(2)	-	-	-	-	-	-	-
3,3	10	25	25	31,5	40	40	50	63	80	100(2)	-	-	-	-	-	-	-
5,5	6,3	16	16	20	25	31,5	31,5	40	50	63	80	80 ⁽¹⁾	100 ⁽¹⁾⁽²⁾	-	-	-	-
6	6,3	10	16	20	25	25	40	40	50	63	80	63	80 ⁽¹⁾	100 ⁽¹⁾⁽²⁾	-	-	-
6,6	6,3	10	16	16	25	25	31,5	40	50	63	63	63 ⁽¹⁾	80 ⁽¹⁾	80 ⁽²⁾	-	-	-
10	-	-	10	10	16	20	25	25	31,5	40	50	40	50	63 ⁽²⁾	80(1)(2)	-	-
11	-	-	10	10	16	20	25	25	31,5	40	50	40	50	63 ⁽²⁾	80(1)(2)	-	-
13,8	4	6,3	6,3	10	10	16	16	20	25	31,5	31,5	31,5	40	50(1)(2)	63(1)(2)	-	-
15	4	6,3	6,3	10	10	16	20	20	25	31,5	31,5	31,5	40 ⁽¹⁾	50 ⁽¹⁾⁽²⁾	63 ⁽¹⁾⁽²⁾	-	-
20	-	-	6,3	6,3	10 ⁽¹⁾	10	16	16	20	25	25	25	31,5 ⁽¹⁾	40 ⁽¹⁾	40 ⁽¹⁾⁽²⁾	63 ⁽¹⁾⁽²⁾	-
22	-	-	6,3	6,3	6,3	10	10	16	16	25	25	25 ⁽¹⁾	31,5 ⁽¹⁾	40 ⁽¹⁾	40 ⁽²⁾	50(1)(2)	63(1)(2)

¹⁾ With optional mechanical delaying mechanism on the controls (70 ms)

Schneider Electric fuses (Flusarc-CF - DINVDE)

	Power of the transformer (kVA)																
	25	50	63	80	100	125	160	200	250	315	400	500	630	630	800	1000	1250
Un	Uk = 4% Uk = 6%																
(kV)	Rated fuse current (A)																
6	6,3	10	16	20	25	25	40	40	50	63	80	100	100 ⁽²⁾	100 ⁽¹⁾⁽²⁾	-	-	-
10	-	-	10	10	16	20	25	25	31,5	40	50	63	80	63 ⁽²⁾	80 ⁽¹⁾⁽²⁾	-	-
15	4	6,3	6,3	10	10	16	20	20	25	31,5	31,5	50	63	50 ⁽¹⁾⁽²⁾	63 ⁽¹⁾⁽²⁾	-	-
20	-	-	6,3	6,3	10 ⁽¹⁾	10	16	16	20	25	25	40	40	40 ⁽¹⁾	40 ⁽¹⁾⁽²⁾	63 ⁽¹⁾⁽²⁾	-

¹⁾ With optional mechanical delaying mechanism on the controls (70 ms)

²⁾ Without transformer overload

²⁾ Without transformer overload

SIBA fuses (HH-DIN)

	Power of the transformer (kVA)																
	80	100	160	200	250	315	400	500	630	630	800	1000	1250	1500	1600	2000	
Un	Uk = 4%										Uk = 6%						
(kV)	Rated fuse current (A)																
6	-	25	40	-	50	63	80	100	125	100	125	160 ⁽¹⁾	-	-	-	-	
10	-	16	25	-	32	40	50	63	80	63	80	100	100	-	160 ⁽¹⁾	160	
15	-	16	20	-	32	32	40	50	63 ⁽¹⁾	50	63 ⁽¹⁾	63 ⁽¹⁾	80 ⁽¹⁾	-	-	-	
20	-	10	16	-	20	25	32	40	40	40	40	50	80(3)	-	100 ⁽¹⁾⁽³⁾	125 ⁽¹⁾⁽³⁾	

¹⁾ With optional mechanical delaying mechanism on the controls 3) Specific type SSK fuses

15.3 Fitting a fuse [earthing switch closed]

Open the access cover to the standard fuse holders



Unlock the fuse compartment using the appropriate key.



Lift the latch and open the panel.



The end plugs of the fuse holders are now accessible.

Opening of the access cover to the leaktight fuse holders (by key or handle)



- Lift up the lock.
- Introduce the corresponding key and turn it to the left.



- Pull the cover towards the front until it stops.
- Turn the key in the reverse direction to unlock it.



Open the cover completely to gain access to the leaktight fuse holders' plugs.

Fitting the fuses in place



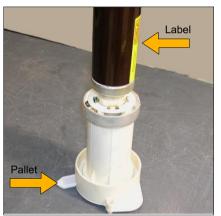
Pull the plug forwards without turning.



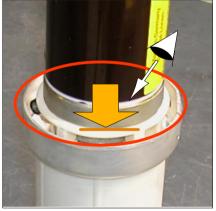
Remove the plug and place in a vertical position on a stable, clean surface.



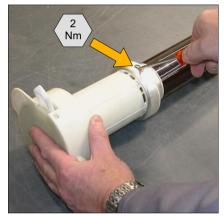
Loosen the clamp collar retaining screw.



- Fit the fuse:
 - Label and emboss the plug side,Label opposite the fuse holder.



Insert the fuse into the clamps as far as possible, against the supporting ring.



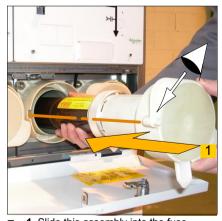
Place the assembly on a flat surface to make it easier to tighten the clamp collar screw to the required torque.



For fuses of up to 12 kV: Fit an adapter onto the other end of the fuse.

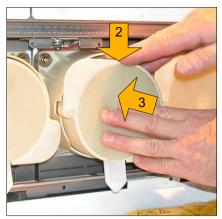


Make sure the fitted assembly (plug and fuse) is clean.

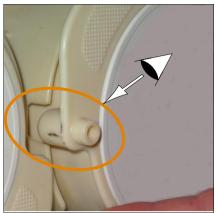


1. Slide this assembly into the fuse holders, aligning the lug on the plug with the slot in the holder.

Do not twist the assembly when inserting.



- 2. When the assembly is fully inserted press down on the plug.
- 3. Press firmly.



- The lug on the plug will click into the slot in the fuse holder.
- Now fit the other two fuses.



- To re-close the fuse cover:
 - Lift the latch,
 - Lift the cover and push back into place,
 - Lock the cover (using the key).

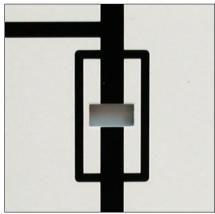
Processing fuse packaging



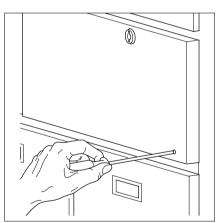
The packaging is to be disposed of via General Industrial Waste recycling channels.

15.4 Mechanical trip test on blown fuse

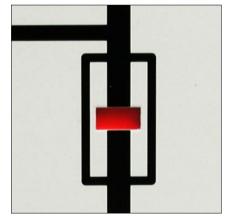
It is possible to test the mechanical trip mechanism activated by a blown fuse.



■ Check the tripping mechanism with the load-break switch 'closed'.



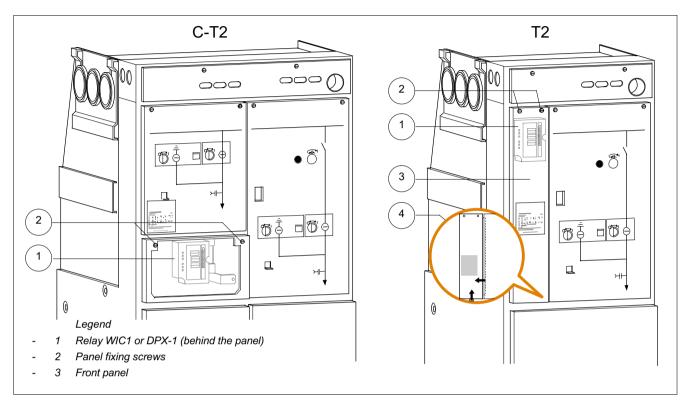
Insert a Ø 2.1 mm rod, W > 80 mm into the hole created for this purpose.



- Push it until it stops.
- Check that the fuse symbol is displayed red.

16 Protection Relays WIC1 or DPX-1

16.1 Location of the protection relays



16.2 Access to the relays of a single T2 function (See markings in § 16.1)



Remove the 2 screws (2) which hold the front panel (3).



■ Lift the panel slighty and then slide to the left (4).



■ The relay (1) is now accessible.

16.3 Setting of the protection relays



The relays are delivered set to their maximum values by default.

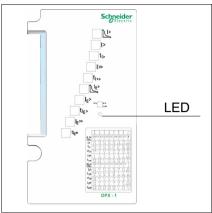


For the setting of the relays please refer to the instructions delivered with the equipment.

16.4 The protection relays WIC1 & DPX-1



WIC1: Stand alone protection relay (without earth fault detection). Option: with earth fault detection.



- DPX-1: Stand alone protection relay with earth fault detection and LED indicator:
 - Flashing green LED: OK
 - Permanent green LED: problem with the relay
 - Permanent red LED: detection of fault current.

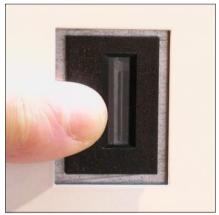
16.5 Fault indicator WI1-SZ5



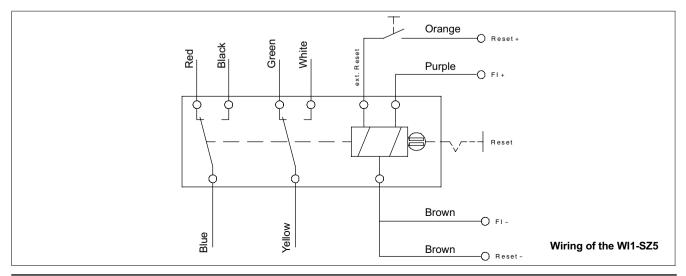
Normal indicator view (no fault).



Indicator showing a fault (red).



Push the green button to reset the indicator.



17 Commissioning

17.1 Reminder

Prior to dispatch, FBX Switchboards are mechanically and electrically tested.

Also check the leaktightness of the room, the cable troughs, ventilation, etc.

17.2 Carry out an inventory of all tools and accessories on completion of the work

Recover, verify and tidy away all assembly tools and objects not required in the switchboard.

Store away, in their respective location, the operating accessories for the switchboard.

Attach the FBX technical notice in a visible location within the room.

17.3 Pre-commissioning information

Respect the General Safety Instructions booklet for Electrical Applications and the particular regulations for the network concerned with regard to locking-out procedures.

Check and record the serial numbers and identifying marks on equipment and switchgear while they are accessible.

Refer to the drawings and diagrams supplied with the equipment. They describe the functionalities employed to carry out the level of operation required.

17.4 Principle pre-commissioning checks

Visual inspections	Date	Remarks	Signature
 Ensure there are no foreign bodies inside the switchboard Check the external appearance (no signs of blows, scratches on the paintwork) > carry out touch-up repairs if needed Check the conformity with the Protection Index (leaktightness of the Functional Units, various blanking panels, etc.) 			
- Ensure that the insulating blanking plugs are fitted on extendable switchboards			
Tightening torque verifications	Date	Remarks	Signature
- Inspection of mechanical tightening torques, (assemblies, electrical connections, earthing circuits, cables, etc.)			
Operational verifications	Date	Remarks	Signature
 Repeat a couple of operations to check the functioning of the system for the circuit breaker and the earthing switch Verify, after each operation, the status of the position indicator 			

17.5 Energizing the FBX switchboard



Before commissioning, the load-break switches, disconnectors and earthing switch must all be 'open'.

When the switchboard incoming feeders are energise the voltage present indicators should flash or come on (depending on the equipment).

17.6 VDS - Voltage Detection Systems

HR System (High Resistance)

The voltage (or total absence of voltage) is detected by a separate VDS – in accordance with IEC61243-5.



The three phases must, in all cases, be verified.



Use the recommended voltage present indicators.



 The measurement plugs are fitted to each function of the FBX switchboard and blanked off during normal operations.



 Horstmann Luminous Indicators (HR-ST).



Luminous Indicator (DSA2).

IVIS (Intelligent Voltage Information System)

The IVIS, with its integrated indicators, can be used to check for the absence of voltages in accordance with IEC61243-5.

The lightning bolt symbol signifies that a voltage is present.

The IVIS unit does not require initial operating tests prior to detecting a voltage.

The IVIS unit does not need an external power source.

It is an electronic unit in a sealed box, insensitive to climatic conditions and completely maintenance-free.

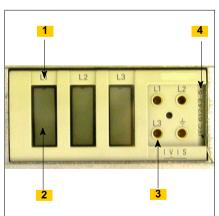
For phase comparison, use an MS100 device.

See the corresponding manual for the use of the IVIS (See \S 2.4).

Verification of phase concordance (for IVIS)



IVIS display

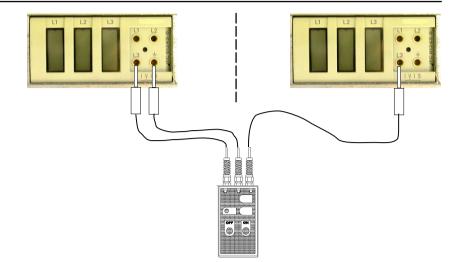


Lift off the small protective cover to gain access to the terminals (3) and to visualise the indication of the standard (4). This voltage indicator system is guaranteed in accordance with IEC61243-5 (4).

For each of the phases L1, L2 and L3 [1] there is a corresponding indicator in the form of a bolt of lightning [2].

For each phase there is a connector terminal [3], accessible from the front panel, used to connect the phase comparator.

Ensure the proper phase balance with the aid of an MS100 device. If the phases seem to be out of balance, check the cable connections.



Capdis KRIES



17.7 VPIS (Voltage Present Indicating System)

The VPIS unit is an integrated voltage detection system in accordance with IEC61958. Used to indicate that a voltage is present across the cables.



This equipment cannot be used to check for an absence of voltage.

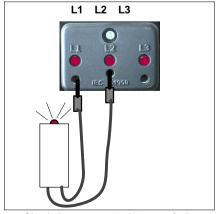
Voltage Present Indications verifications with a standard unit



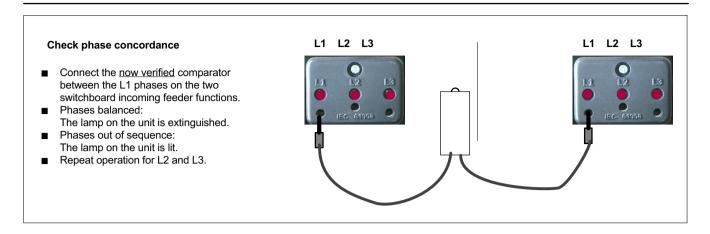
Standard unit (15-20 kV).



Phase concordance can be verified with a specific phase comparator.

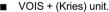


 Check the comparator between 2 phases of a voltage present indicator light: The lamp should light up.



Voltage Present Indications verifications with a Kries unit







Kries Phase Comparator.

 See the manual provided with the comparator for operating instructions.

17.8 Starting up the switchboard

Close the breaking devices on the 'Incoming feeder' functions.

Close the load-break switch on the 'Transformer outgoing feeder' function.

See the specific instructions given in the appropriate manual (See § 2.4).

17.9 Short-circuit indicators (optional)

The switchboard may be fitted with short circuit indicators.

In principle, there are two possible uses for short-circuit indicators:

- The short circuit indicators are attached directly to the HV cables. In this case, the cable compartment must be fitted with an inspection port (optional).
- The short-circuit indicators are integrated into the LV compartment. The three phases are displayed separately.

The short circuit indicators can be used with various functions:

- with manual reset.
- with automatic reset,
- with remote reset,
- with remote visualisation contact,
- with earthing fault indicator.



See the instructions supplied by the manufacturer of the short circuit indicators



Horstmann short circuit indicator.



If you have any comments on the use of this document or on the use of the equipment and services that are described in it, please send us your remarks, suggestions and wishes to:

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