

TRAVAINI PUMPS USA

TRHE 100

Two Stage High Vacuum Pump

PERFORMANCE DATA	: From 25 Torr	CAPACITY:	450 – 1000 cmf
FEATURES	: Two-stage rotating pump with externally located bearings grease lubricated.		
SHAFT SEALING	: Mechanical seal - Double mechanical seal – Packing seal.		
OPTIONS	: Bareshaft pump - Coupled to electric motor on baseplate.		



TECHNICAL DATA							
PUMP TYPE		TRHE 100-870		TRHE 100-1260		TRHE 100-1600	
Speed	RPM	960	1150	960	1150	960	1150
Motor - installed power	HP	40	50	50	60	60	100
Average service liquid flow	GPM	25	25	30	30	30	30
Noise level at 60 Torr	dB(A)	79	82	79	82	79	82
Minimum suction pressure	Torr	25	25	25	25	25	25

Pumps are provided with threaded connections for service liquid, pump draining, grease, anticavitation valve and companion flanges. Pumps are also provided, by request, with auxiliary threaded connections, flanged air-liquid separator tank, non return valve, ejector, vacuum relief valve, flow valve to control the flow of the liquid supply, vacuum gauges, pressure gauges and compound gauges. We can also provide information on our water sealed and oil sealed systems. For more detailed information please contact our Sales Office.

Example for Model Designation	
<u>T R H E 100 – 1600 / C / GH</u>	
T	Travaini Pump USA construction
R	Liquid Ring Pump
H	Double stage pump for high vacuum
E	Design number
100	Flange size (mm)
1600	Nominal capacity (m ³ /h)
C	Shaft sealing C = Mechanical seal C2 = Double mechanical seal B = Packing seal
GH	Materials of construction GH-F-RA-A3 = See table

Standard Materials of Construction					
Part No.	Description	GH	F	RA	A3
106	Suction casing	Cast Iron			
107	Discharge casing				
137	Port plate				
110	Impeller housing				
210	Shaft	Stainless Steel AISI 420		Stainless Steel AISI 316	
147	Manifold	Steel			
357	Bearing housing mech. seal	Cast Iron			
230	Impeller	Bronze	Ductile Iron	Stainless Steel AISI 316	

Special Materials Available Upon Request

Indicative table: for further information please consult our Sales Office

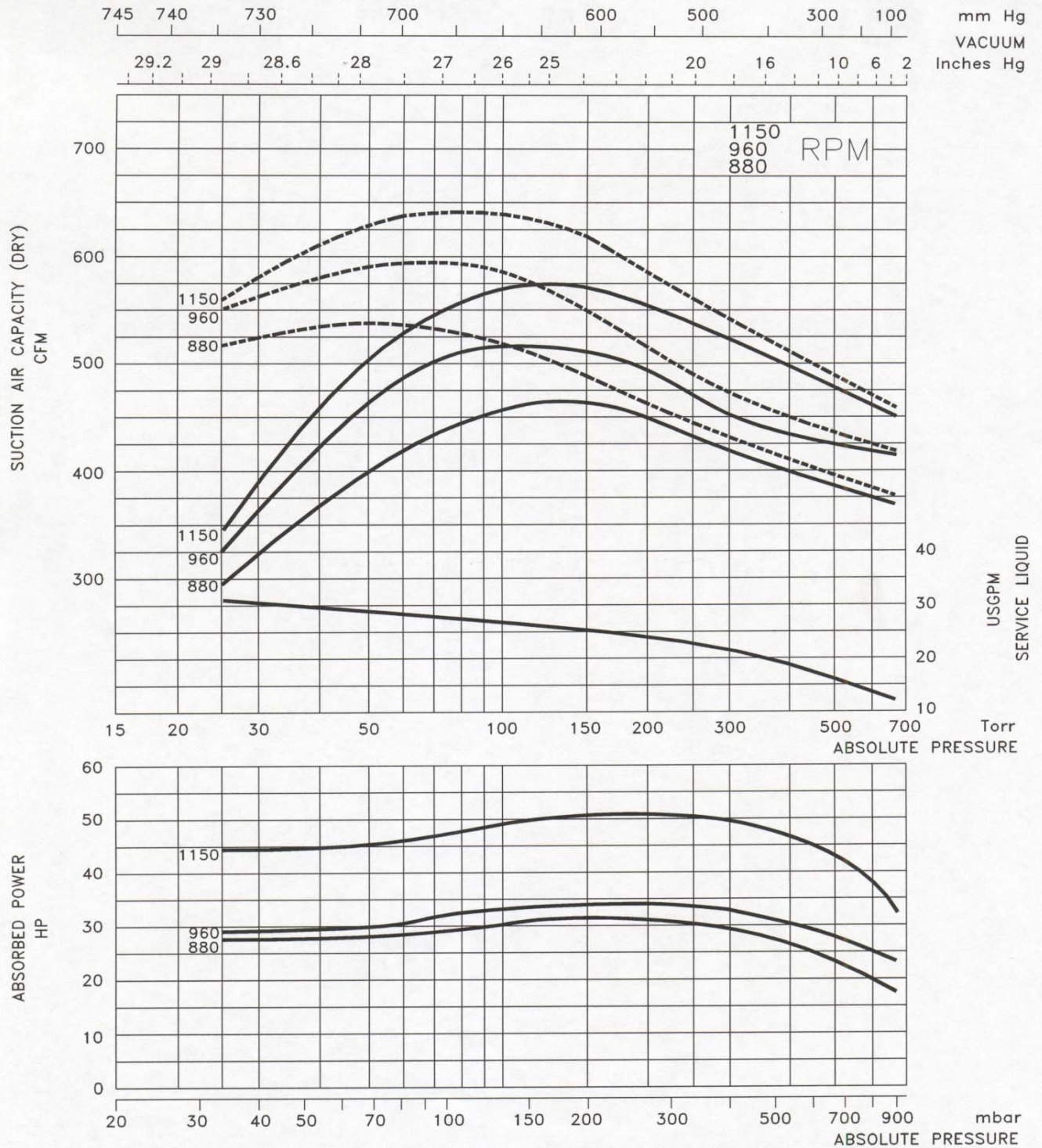
DATA BASED ON :
 DRY AIR AT 68 °F - 20 °C
 SATURATED AIR AT 68 °F - 20 °C
 SERVICE LIQUID WATER
 SERVICE LIQUID TEMPERATURE 59 °F - 15 °C
 DISCHARGE PRESSURE 1013 mbar

S.S. PUMPS
 CAPACITY : -10%

Tol.: 10%

PERFORMANCE DATA
 LIQUID RING VACUUM PUMP
 PUMP MODEL

TRHE 100-870



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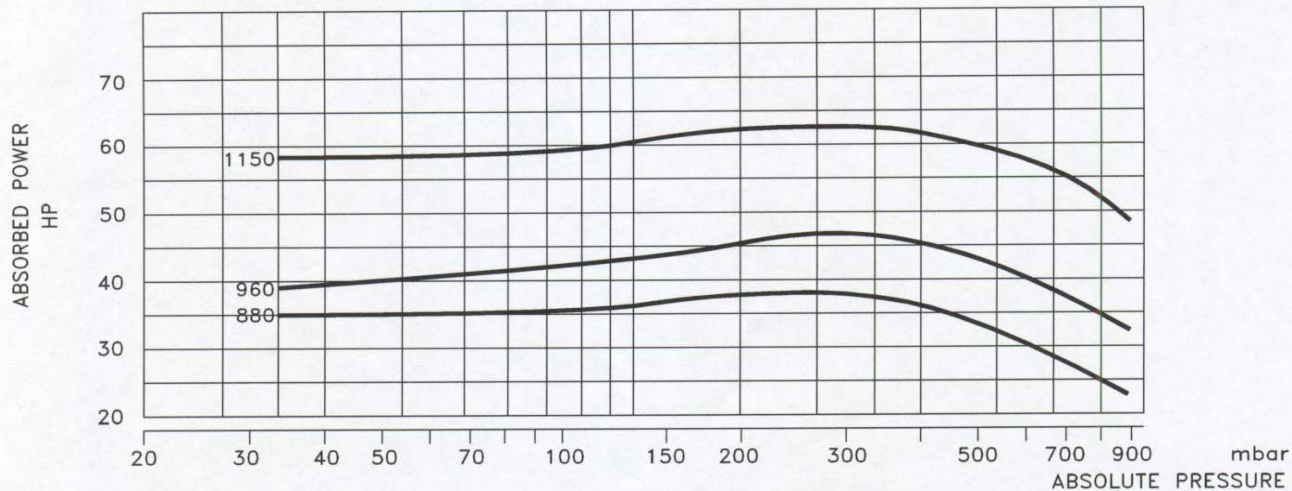
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 SERVICE LIQUID
 SERVICE LIQUID TEMPERATURE 59 °F - 15 °C
 DISCHARGE PRESSURE 1013 mbar

S.S. PUMPS
 CAPACITY : -10%

Tol.: 10%

PERFORMANCE DATA
 LIQUID RING VACUUM PUMP
 PUMP MODEL

TRHE 100-1260



**TRAVAINI
 PUMPS USA**
 Liquid Ring & Rotary Vane Vacuum Pumps and Systems

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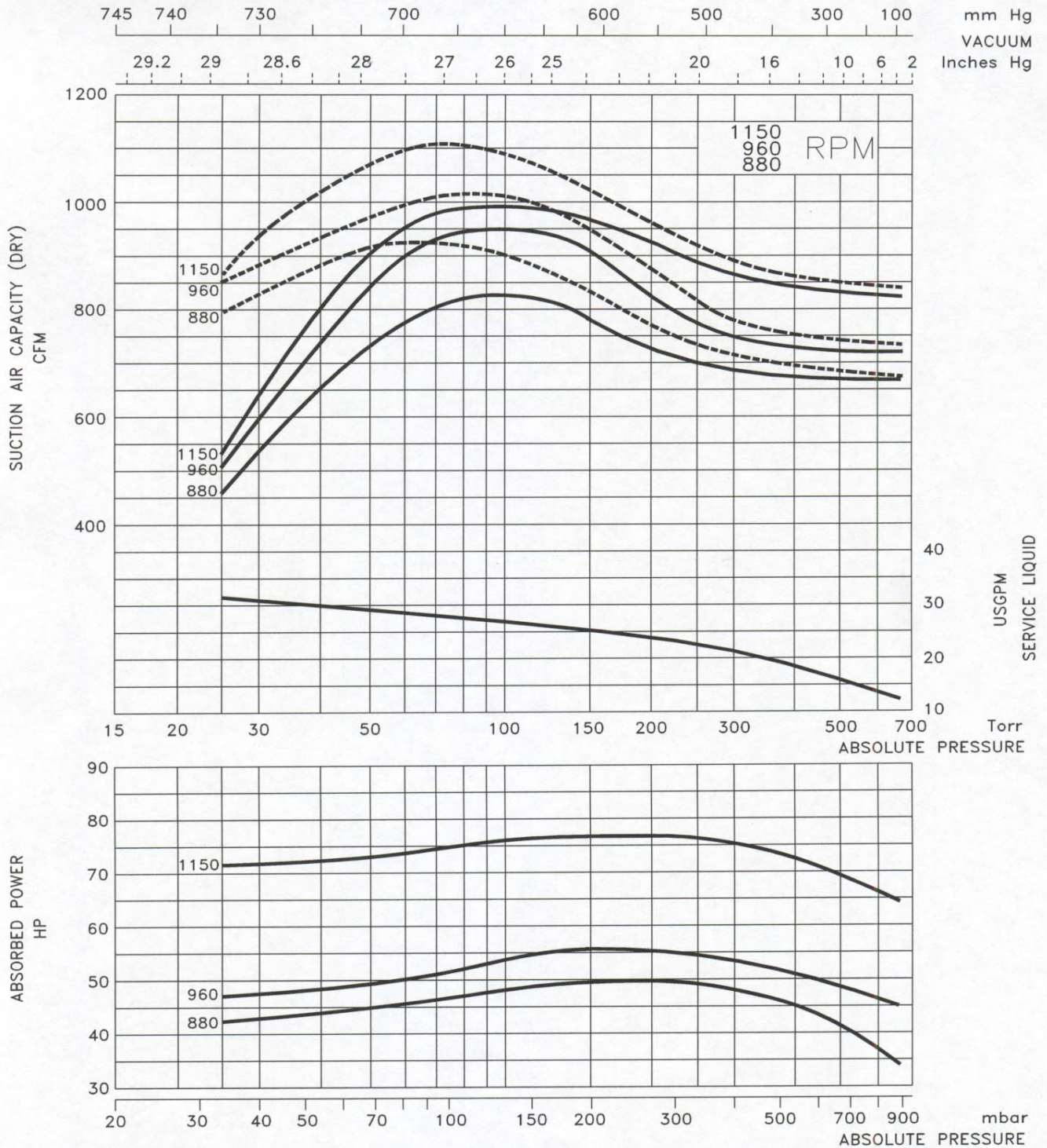
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 SERVICE LIQUID WATER
 SERVICE LIQUID TEMPERATURE 59 °F - 15 °C
 DISCHARGE PRESSURE 1013 mbar

S.S. PUMPS
 CAPACITY : -10%

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PERFORMANCE DATA
 LIQUID RING VACUUM PUMP
 PUMP MODEL

TRHE 100-1600

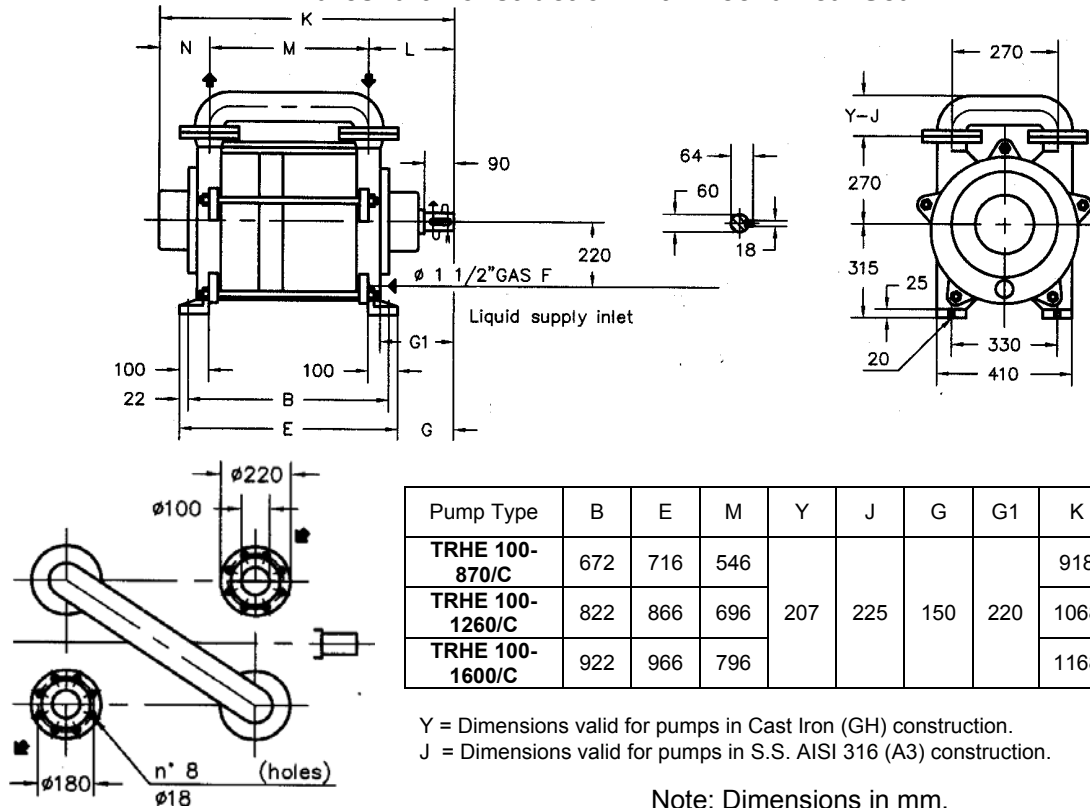


DATE : APRIL 97

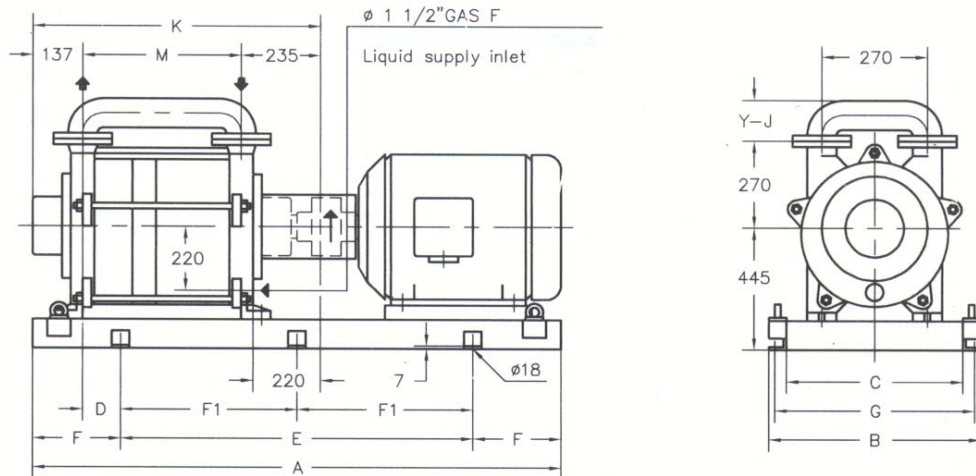
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TRHE 100/C

Bareshaft Construction with Mechanical Seal



Base-Mounted Construction (Baseplate-Coupling) with Mechanical Seal



Pump Type	4 Poles Motor HP	Base- plate	Pump														Weight ¹ lbs.	
			A	B	C	D	E	F	F1	G	H	I	K	M	P	Y		J
TRHE 100-1260/C	50	039	2150	680	540	40	1600	275	800	630	18	7	1068	696	445	207	225	1434
	60					1518												
	75																	
TRHE 100-1600/C	50																	
	60																	
	75																	
	100																	

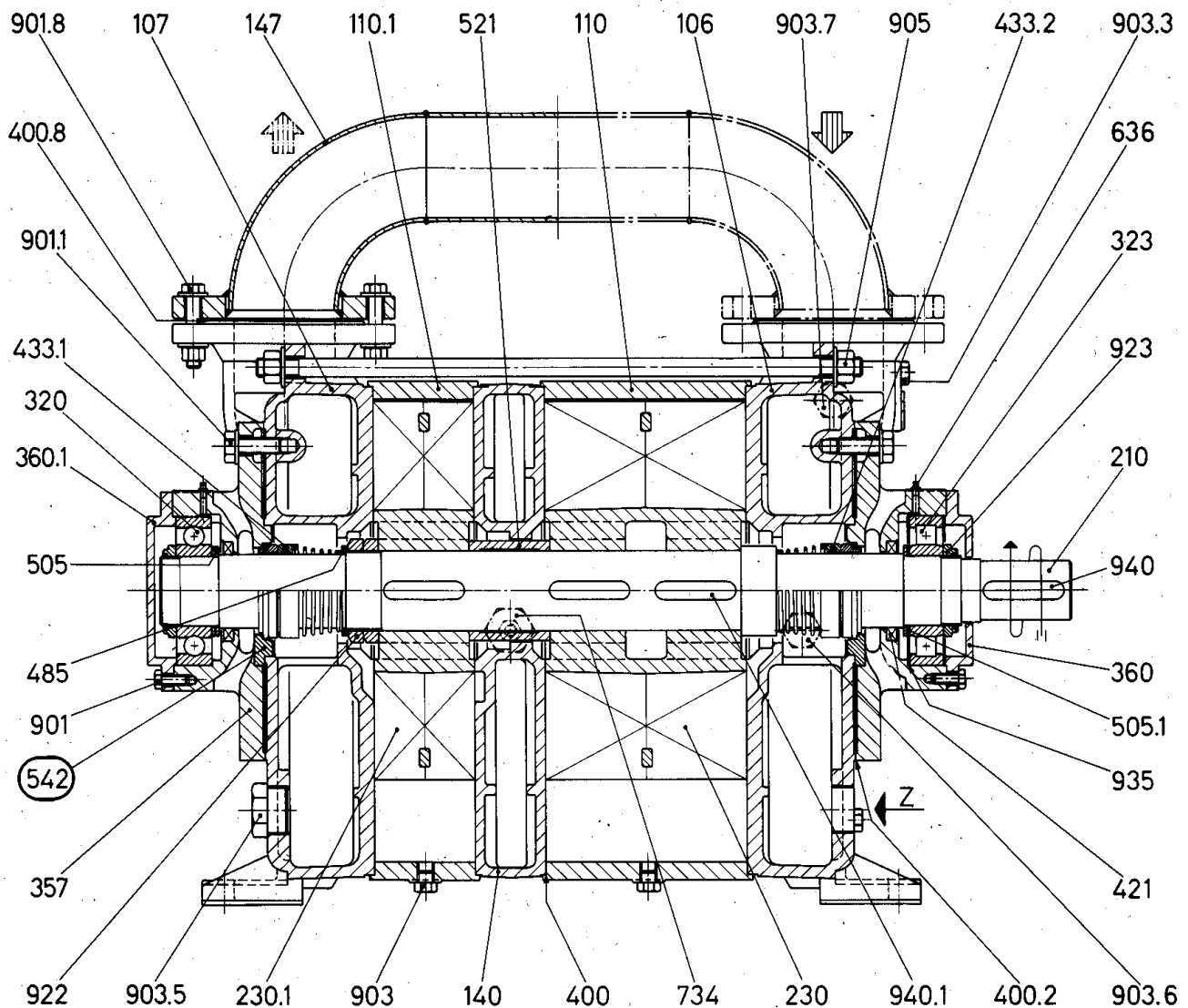
1 Weight without motor

Dimensions are for reference only. Please consult the factory for certified drawings.

The weights refer to the GH construction

TRHE 100 – 870/C, 1260/C, 1600/C

Typical Cross Section with Mechanical Seal



COMPONENTS

VDMA No	DESIGNATION	VDMA No	DESIGNATION	VDMA No	DESIGNATION
106	Suction casing	• 400.2	Gasket	901.8	Bolt
107	Discharge casing	• 400.8	Gasket	903	Plug
110	Impeller casing	• 421	Radial seal ring	903.3	Plug
110.1	Impeller casing	• 433.1	Mechanical seal c.c.w.	903.5	Plug
140	Intermediate element	• 433.2	Mechanical seal c.w.	903.6	Plug
147	Manifold	• 485	Mech. seal locking ring	903.7	Plug
• 210	Shaft	• 505	Shoulder ring	905	Tie-bolt
• 230	Impeller	• 505.1	Shoulder ring	922	Nut
• 230.1	Impeller	521	Spacer sleeve	923	Nut
• 320	Ball bearing	542	Seal bush	935	Elastic ring
• 323	Roller bearing	(A3 construction only)		940	Key
357	Bearing and mech. seal hous.	636	Grease nipple	940.1	Key
360	Bearing cover	734	Fitting	Z	Liquid supply inlet
360.1	Bearing cover	901	Screw		
• 400	Gasket	901.1	Screw		

○ = A3 construction only

• = Recommended spare parts