

Package : HTSSOP-C

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1. Structure and materials

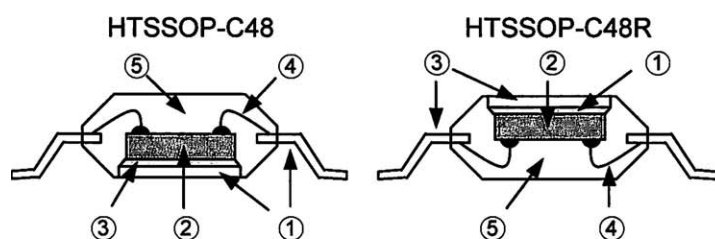


Fig. 1 Structure

No.	Item	Materials
①	Lead Frame	Cu-Alloy (External lead : Pb free solder plating)
②	Die	Silicon
③	Die Attach	Solder
④	Wire	Au
⑤	Molding	Epoxy Resin

2. Tape and Reel information

2. 1. Packing specification

Tape	Embossed carrier tape
Quantity	See the table on page 4/4
Direction of feed	E2 (See Fig. 2)

2. 2. Tape and Reel specification

2. 2. 1. Tape and reel dimensions (See the table on page 4/4)

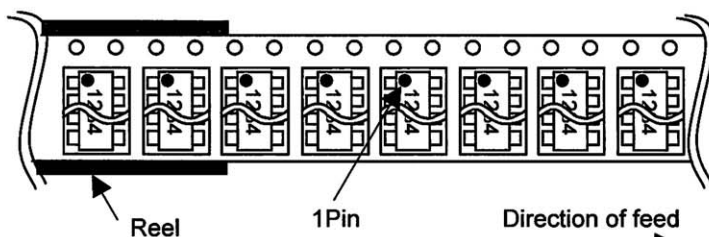


Fig. 2 Typical Tape and Reel configuration

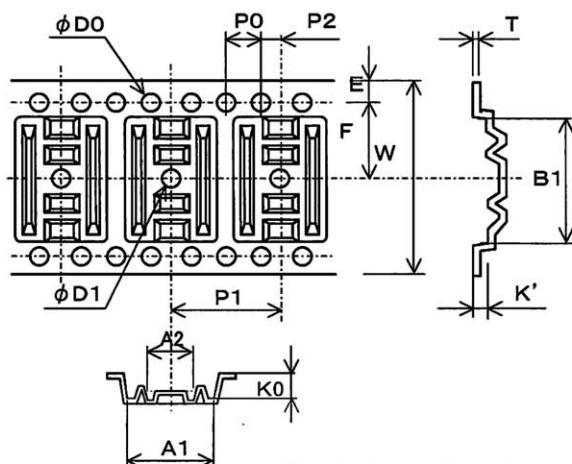


Fig. 3 Tape dimensions

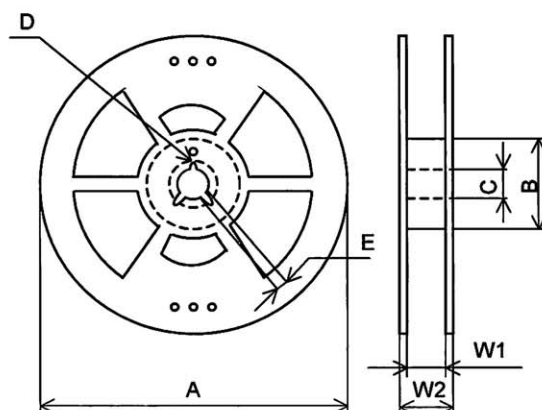


Fig. 4 Reel dimensions

2. 3. Leader and Trailer

2. 3. 1. Leader

No component pockets are 40 pockets or more.

2. 3. 2. Trailer

No component pockets are 10 pockets or more.

Tape is free from reel.

2. 4. Label for Reel and Box

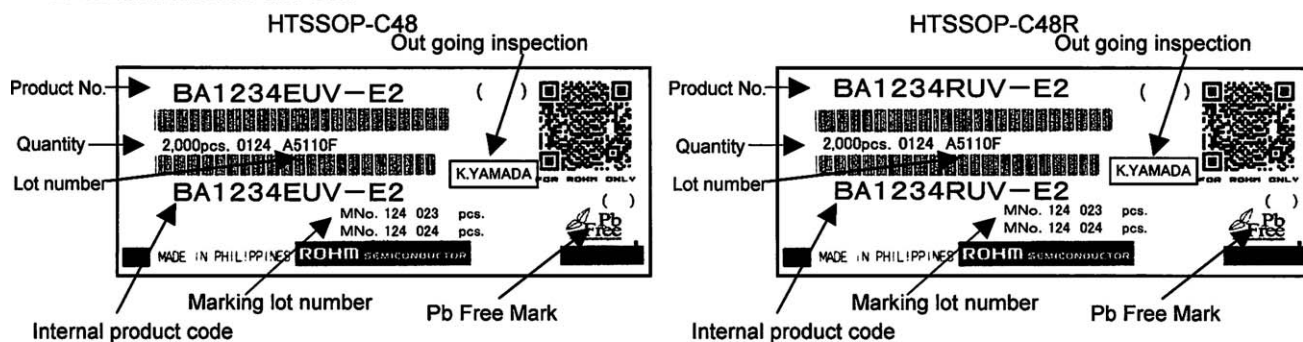


Fig. 5 Label example

2. 5. Packing style

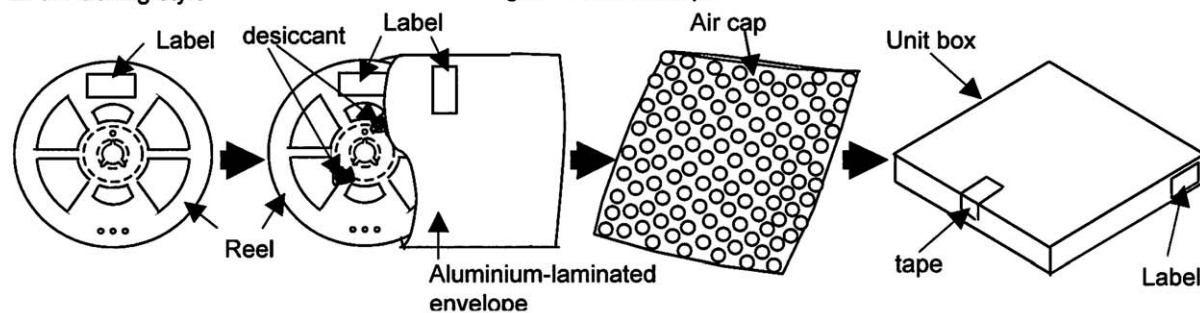


Fig. 6 Packing style

2. 6. Shipping style

5 unit boxes or less per shipping box

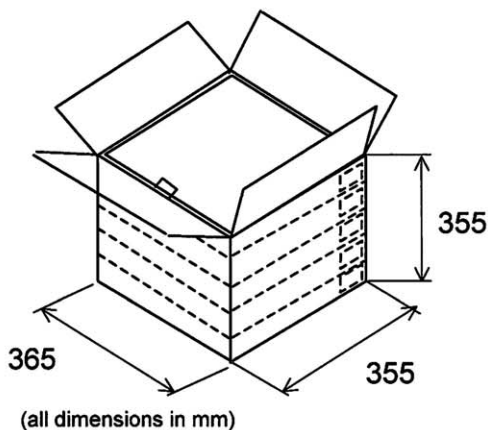


Fig. 7 Shipping box dimensions and Shipping style

2. 7. Packing materials

Item	Material
Embossed carrier tape	PS
Cover tape	PET + PE
Reel	PS
Desiccant	Silicagel
Envelope	Aluminume-laminated
Air cap	Polyethylene
Unit box	Cardboard
Shipping box	Cardboard

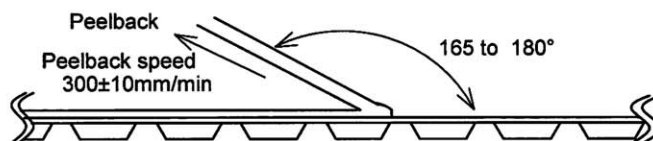
* Please obey the indication of top side in a shipping box.

2. 8. Others

2. 8. 1. Peelback strength

Cover tape peelback strength is 0.2 to 0.7N.

Fig. 8 Test method



2. 8. 2. Missing lcs

- (1) No consecutive dropouts.
- (2) A maximum 0.1% of specified number of products in each packing may be missing.

3. Storage conditions

3. 1. Storage environment

Recommended storage conditions are as follows :

- Temperature : 5 to 30°C
- Humidity : 40 to 70% RH

3. 2. Storage period

- Specified storage period : 1 year

3. 3. Specified storage period until soldering

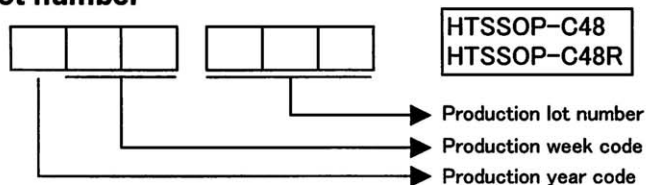
After dry pack is opened , assemble package within 24hours.

If the storage period has expired , the products must be baked 125°C for 24hours.

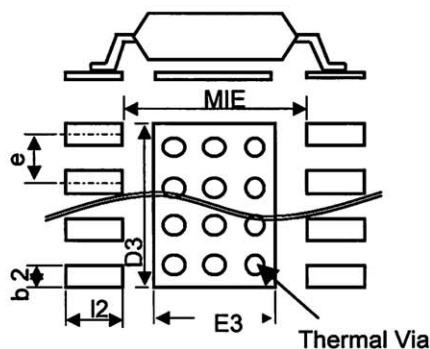
Maximum 2times baking for keeping solderability.

Execute baking by 60°C/48hours while put in the embossed tape.

4. Marking lot number



5. Footprint dimensions (Optimize footprint dimensions to the board design and soldering condition)



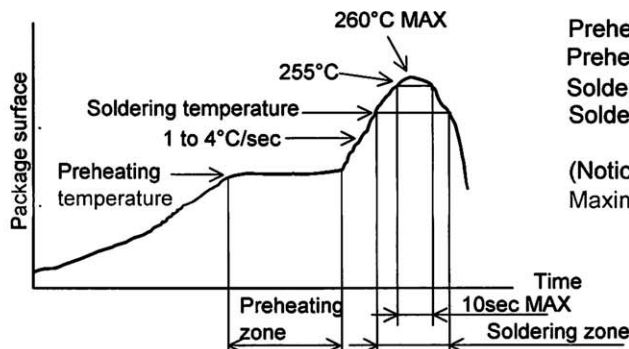
(all dimensions in mm)

Package	Land pitch	Land space	Land length	Land width
	e	MIE	$\geq L2$	b2
HTSSOP-C48	0.50	6.30	1.20	0.25
HTSSOP-C48R	0.50	6.30	1.20	0.25

Package	Radiation land length	Radiation land width	Thermal via	
	D3	E3	Pitch	Diameter
HTSSOP-C48	12.50	5.10	1.20	$\phi 0.30$
HTSSOP-C48R	-	-	-	-

6. Soldering conditions

6. 1. Recommended temperature profile for reflow



- Preheating temperature ; 130°C to 190°C
- Preheating zone ; 120sec MAX
- Soldering temperature ; 220°C to 230°C
- Soldering zone ; 60sec MAX

(Notice)
Maximum 2-times soldering

6. 2. Recommended condition for wave soldering

Process	Conditions	
	Temperature	Time
Preheating	120°C to 150°C	60sec MAX
Soldering	260°C ± 3°C	12sec MAX

(Notice) Soldering time is provided for total soldering time in case of dual wave soldering.

6. 2. 1. Notes for wave soldering

- (1) The heatsink may not be connected using wave soldering methods.
- (2) Do not use other soldering methods with wave soldering.
- (3) Recommend to clean the board to eliminate flux, solder waste, and other impurities for reliability, after soldering.
- (4) Optimize soldering condition to prevent solder bridging.

6. 3. Recommended condition for solder iron

Recommended condition for solder iron

-Solder iron temperature : 380°C or less

-Mounting time : 4sec or less

(Notice) The heatsink may not be connected using solder iron.

< Tape dimensions >

Package	Quantity	Tape dimensions (all dimensions in mm)						
	(pcs)	A1	A2	B1	D0	D1	E	F
HTSSOP-C48	2000	8.8	5.89	13.15	φ1.5	φ2.0	1.8	11.5
HTSSOP-C48R	2000	8.8	5.89	13.15	φ1.5	φ2.0	1.8	11.5
Tolerance		±0.1	±0.05	±0.1	+0.1 -0	+0.1 -0	±0.1	±0.1

Package	Tape dimensions (all dimensions in mm)						
	K'	K0	P1	P2	T	W	P0
HTSSOP-C48	0.85	1.5	12.0	2.0	0.3	24.0	4.0
HTSSOP-C48R	0.85	1.5	12.0	2.0	0.3	24.0	4.0
Tolerance		±0.05	±0.1	±0.1	±0.1	±0.05	±0.3

< Reel dimensions >

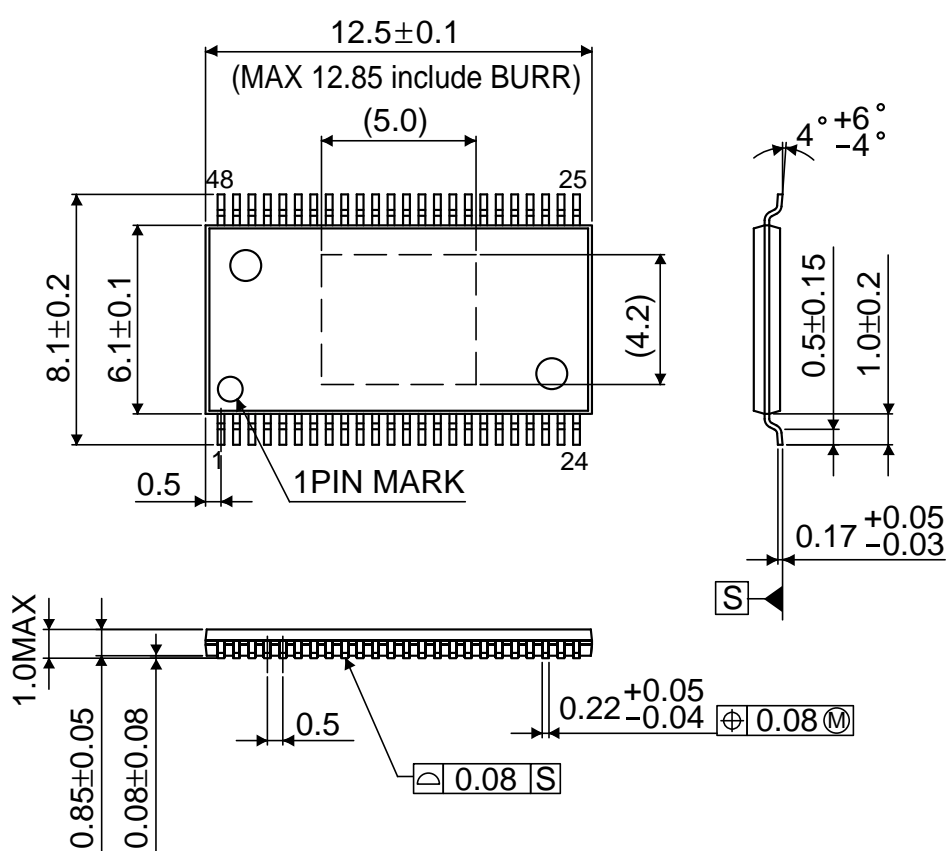
Package	Reel dimensions (all dimensions in mm)						
	A	B	C	D	E	W1	W2
HTSSOP-C48	φ330	φ100	φ13.0	20.2	1.5	24.4	32.4
HTSSOP-C48R	φ330	φ100	φ13.0	20.2	1.5	24.4	32.4
Tolerance		-	-	±0.2	MIN	MIN	±0.1

< Dehydrated weight>

Package	Dehydrated weight (dimensions in g)
HTSSOP-C48	0.179
HTSSOP-C48R	0.179

Package Dimensions

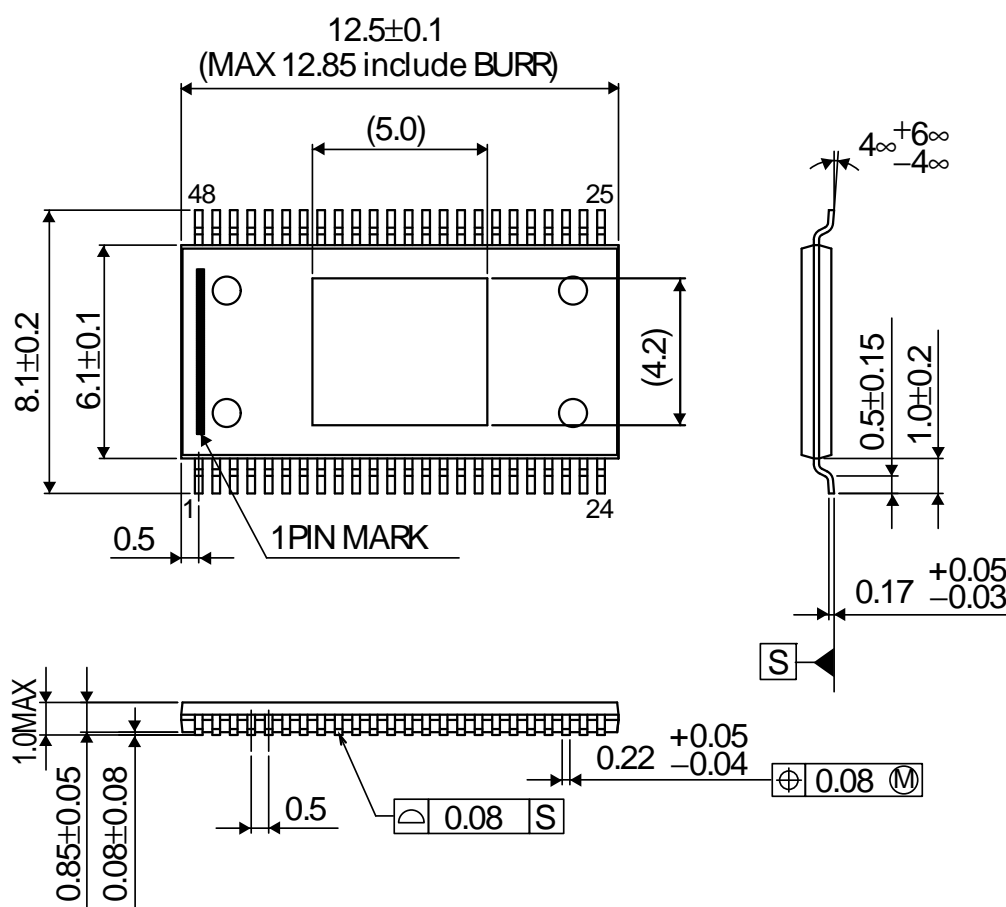
HTSSOP-C48



(Unit : mm)

Package Dimensions

HTSSOP-C48R



(Unit : mm)

Notes

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