Instruction Manual

HI 8510 • HI 8512 HI 8710 • HI 8711 HI 8720

Panel Mounted pH and ORP Indicators and Controllers





Dear Customer,

Thank you for choosing a Hanna Instruments product.

Please read this instruction manual carefully before using these instruments. This manual will provide you with the necessary information for correct use of these instruments, as well as a precise idea of their versatility. If you need additional technical information, do not hesitate to e-mail us at tech@hannainst.com or view our worldwide contact list at www.hannainst.com.

WARRANTY

HI 8510, HI 8512, HI 8710, HI 8711 and **HI 8720** are guaranteed for two years against defects in workmanship and materials when used for their intended purpose and maintained according to instructions. Electrodes and probes are guaranteed for six months. This warranty is limited to repair or replacement free of charge.

Damage due to accidents, misuse, tampering or lack of prescribed maintenance is not covered.

If service is required, contact the dealer from whom you purchased the instrument. If under warranty, report the model number, date of purchase, serial number and the nature of the problem. If the repair is not covered by the warranty, you will be notified of the charges incurred. If the instrument is to be returned to Hanna Instruments, first obtain a Returned Goods Authorization number from the Technical Service department and then send it with shipping costs prepaid. When shipping any instrument, make sure it is properly packed for complete protection.

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PRELIMINARY EXAMINATION

Remove the instrument from the packing material and examine it carefully to make sure that no damage has occurred during shipping. If there is any noticeable damage, immediately notify your dealer.

Each model is supplied with:

- Transparent Splash-proof Front Cover
- Mounting Brackets
- Instruction Manual
- <u>Note</u>: Save all packing materials until you are sure that the instrument functions correctly. All defective items must be returned in the original packing materials together with the supplied accessories.

GENERAL DESCRIPTION

HI 8510 and HI 8512 pH and ORP panel-mounted indicators, and HI 8710, HI 8711 and HI 8720 pH and ORP controllers, are ideal for process control monitoring in a wide range of industrial applications.

These instruments have been designed for easy and fast installation, and are provided with membrane keypads on the front panel, large display and autodiagnostic functions.

All connections are made through screw terminals on the rear panel.

Each model accepts either a direct input from a pH or ORP electrode or from a transmitter through 4-20mA input. The instrument also provides $\pm\,5V$ power output and input terminals for amplified electrodes.

Moreover, you can choose the output configuration for connecting a recorder or a PLC, between 0-20 or 4-20 mA.

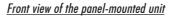
Note: In order to avoid damages and erroneous readings:

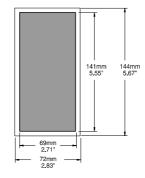
- do never connect more than one electrode type (BNC, amplified or input transmitter) to the instrument.
- do never use both the 0-20 mA and 4-20 mA recorder outputs at the same time.

Other features include over time control function, selection of the dosing direction (ACID, ALKALINE - **HI 8710**; OXID, REDUC - **HI 8720**) and the possibility to set dosing action mode (OFF/AUTO/ON).

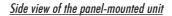
MECHANICAL DIMENSIONS

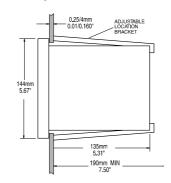
The meters are provided with a black anodized aluminum body, front and back panels in shockproof ABS plastic and a transparent splash-proof front cover.





The dimensions show the cutout size for the installation.

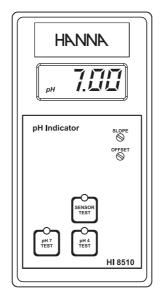




Adjustable location brackets (supplied with the meter) allow the indicator to slide into the cutout and will hold the unit securely in place. 190 mm (7.50") is the minimum space required to install the indicator with complete wiring.

FUNCTIONAL DESCRIPTION HI 8510

FRONT PANEL



<u>Keypad</u>

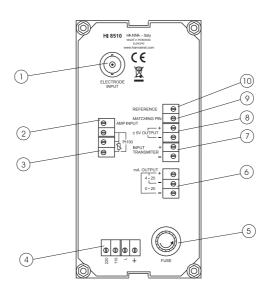
SENSOR TEST	To display the mV reading of the electrode and, therefore, verify its working condition
pH 7 TEST	To verify the internal circuit of the meter in terms of Offset compensation
pH 4 TEST	To verify the amplifier circuit of the meter

 $\underline{\textbf{Note}}:$ Each time a key is pressed the corresponding LED is turned ON.

<u>Trimmers</u>

OFFSET	For Offset calibration
SLOPE	For Slope calibration

REAR PANEL HI 8510



- 1. BNC socket for pH electrode
- 2. Input from amplified electrode
- 3. Connections for Pt100 temperature sensor
- 4. Power supply terminals
- 5. Fuse holder
- 6. Recorder output terminals
- 7. Connection to the transmiter
- 8. Power for amplified electrode
- 9. Connection for matching pin
- 10. Connection for reference electrode

Unplug the instrument from the power supply before replacing the fuse.
 Only one of BNC, AMP INPUT or INPUT TRANSMITTER connectors can be
 used at a moment. Leave the other two inputs unconnected.
 Only one of the two terminals 4-10 mA and 0-20 mA can be used
 at one moment. Leave the other unconnected.

FUNCTIONAL DESCRIPTION HI 8512

FRONT PANEL

512

<u>Keypad</u>

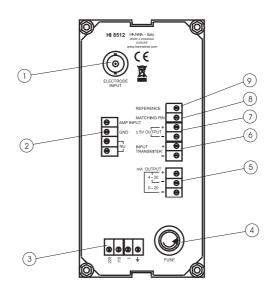
0 mV TEST 1000 mV TEST To verify the instrument calibration at 0 mV To verify the slope at 1000 mV $\,$

 $\underline{\textit{Note}}:$ Each time a key is pressed the corresponding LED is turned ON.

<u>Trimmers</u>

CAL For ORP calibration

REAR PANEL HI 8512



- 1. BNC socket for ORP electrode
- 2. Input from amplified electrode
- 3. Power supply terminals
- 4. Fuse holder
- 5. Recorder output terminals
- 6. Connection to the transmitter
- 7. Power for amplified electrode
- 8. Connection for matching pin
- 9. Connection for reference electrode

Unplug the instrument from the power supply before replacing the fuse.
 Only one of BNC, AMP INPUT or INPUT TRANSMITTER connectors can be
 used at a moment. Leave the other two inputs unconnected.
 Only one of the two terminals 4-10 mA and 0-20 mA can be used
 at one moment. Leave the other unconnected.

FUNCTIONAL DESCRIPTION HI 8710

FRONT PANEL

HANNA	
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	SLOPE OFFSET OFFSET
TEST TEST	SET SO FINE SO I 8710

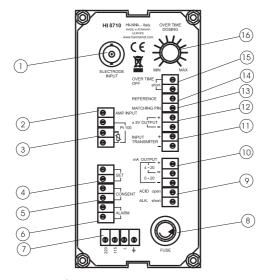
<u>Keypad</u>	
SET	To set the pH dosage limit
MEASURE	To enter measurement mode and to enable diagnostic tests
SENSOR TEST	To display electrode mV reading and verify its working condition
$\triangle \text{ALARM}$	To display & set alarm tolerance
pH 7 TEST	To verify Offset compensation
pH 4 TEST	To verify amplifier circuit

<u>Note</u>: Each time a key is pressed the corresponding LED is turned ON or changes its blinking behavior (**ALARM**).

<u>Trimmers</u>	
OFFSET	For Offset calibration
SLOPE	For Slope calibration
ΔALARM	To set the alarm tolerance

SET/COARSE	To coarsely adjust the setpoint	
SET/FINE	To finely adjust the setpoint	
<u>LEDs</u>		
ACID (blinki	ng) Shows that acid dosage is active	
ALK. (blinkir	ng) Shows that alkaline dosage is active	
∆ ALARM (blinki	ng) Indicates an active alarm	
DOSAGE MODE	WITCH Blinks when the dosing switch is in OFF or ON position.	
<u>SWITCH</u>		
OFF/AUTO/ON	 To set the dosing mode: OFF - dosing is disabled AUTO - automatic dosage, depending on setpoint value and dosing selection ON - dosing always active 	

REAR PANEL HI 8710

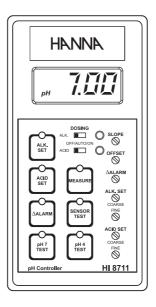


- 1. BNC socket for pH electrode
- 2. Input from amplified electrode
- 3. Connections for Pt100 temperature sensor
- 4. Connections for dosing pump
- 5. Reduc/Oxid dosage consent terminals
- 6. Alarm contacts
- 7. Power supply terminals
- 8. Fuse holder
- 9. Acid/Alkaline dosage selection terminals
- 10. Recorder output contacts
- 11. Connection to the transmitter
- 12. Power for amplified electrode
- 13. Connection for matching pin
- 14. Connection for reference electrode
- 15. Disable overtime connection
- 16. Overtime set knob (about 5 to 60 min)

Unplug the instrument from the power supply before replacing the fuse. Only one of BNC, AMP INPUT or INPUT TRANSMITTER connectors can be used at a moment. Leave the other two inputs unconnected. Only one of the two terminals 4-10 mA and 0-20 mA can be used at one moment. Leave the other unconnected.

FUNCTIONAL DESCRIPTION HI 8711

FRONT PANEL



<u>Keypad</u>	
ALK. SET	To set the working point of basic dosage
ACID SET	To set the working point of acid dosage
MEASURE	To enter measurement mode and to enable diagnostic tests
SENSOR TEST	To display electrode mV reading and, therefore, verify its working condition
Δ ALARM	To display and set the alarm tolerance
pH 7 TEST	To verify Offset compensation
pH 4 TEST	To verify amplifier circuit

<u>Note</u>: Each time a key is pressed the corresponding LED is turned ON or changes its blinking behavior (ALK.SET, ACID SET, \triangle ALARM).

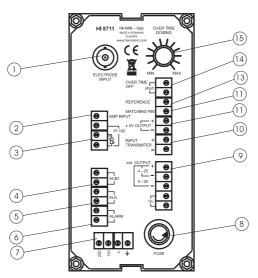
<u>Trimmers</u>		
SLOPE		For Slope calibration
OFFSET		For Offset calibration
ΔALARM		To set the tolerance of the alarm
ALK. SET		
COARSE		To coarsely adjust alkaline setpoint
FINE		To finely adjust alkaline setpoint
ACID SET		
COARSE		To coarsely adjust acid setpoint
FINE		To finely adjust acid setpoint
LEDs		
ALK. SET	(Blinking)	Show that basic dosage is active
ACID SET	(Blinking)	Show that acid dosage is active
ΔALARM	(Blinking)	Indicate active alarm
ALK. DOSAGE (Blinking)	MODE SWITCH	Shows that the alkaline dosage switch is in OFF or ON position
ACID DOSAGE (Blinking)	MODE SWITCH	Shows that the acid dosage switch is in OFF or ON position
c		

<u>Switches</u>

- ALK. OFF/AUTO/ON To set the dosing mode: OFF dosing is disabled AUTO automatic dosage, depending on alkaline setpoint value
 - ON - dosing always active

ACID OFF/AUTO/ON

To set the dosing mode (see above) for acid setpoint value



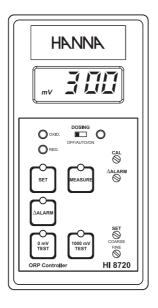
REAR PANEL HI 8711

- 1. BNC socket for pH electrode
- 2. Input from amplified electrode
- 3. Connections for Pt100 temperature sensor
- 4. Connections for dosing pump for acid
- 5. Connections for dosing pump for base
- 6. Alarm contacts
- 7. Power supply terminals
- 8. Fuse holder
- 9. Recorder output contacts
- 10. Connections to the transmitter
- 11. Power for amplified electrode
- 12. Connection for matching pin
- 13. Connection for reference electrode
- 14. Disable overtime connection
- 15. Overtime set knob (about 5 to 60 min)

Unplug the instrument from the power supply before replacing the fuse.
 Only one of BNC, AMP INPUT or INPUT TRANSMITTER connectors can be
 used at a moment. Leave the other two inputs unconnected.
 Only one of the two terminals 4-10 mA and 0-20 mA can be used
 at one moment. Leave the other unconnected.

FUNCTIONAL DESCRIPTION HI 8720

FRONT PANEL



<u>Keypad</u>

SET	To set the working point of ORP dosage
MEASURE	To enter measurement mode and to enable diagnostic tests
ΔALARM	To display and set the alarm tolerance
0 mV TEST	To verify the instrument calibration at 0 mV
1000 mV TEST	To verify the slope at 1000mV

<u>Note</u>: Each time a key is pressed the corresponding LED is turned ON or changes its blinking behavior (**ALARM**).

<u>Trimmers</u>	
CAL	For ORP calibration
Δ ALARM	To display and set the alarm tolerance
SET/COARSE	To coarsely adjust the setpoint
SET/FINE	To finely adjust the setpoint
<u>LEDs</u>	
OXID (Blinking)	Show that the oxidant dosage is active
RED. (Blinking)	Show that the reductant dosage is active
△ALARM (Blinking)	Indicate an active alarm
DOSAGE MODE SWITCH	Blinks when the dosage switch is in OFF or ON position.

<u>Switches</u>

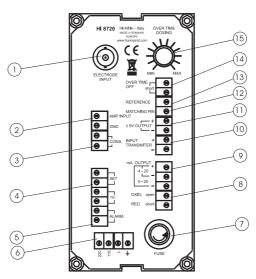
OFF/AUTO/ON

- To set the dosing mode:

 OFF
 dosing is disabled

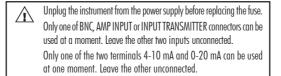
 AUTO
 automatic dosage, depending on setpoint value and dosing selection

 ON
 dosing always active



REAR PANEL HI 8720

- 1. BNC socket for ORP electrode
- 2. Input from amplified electrode
- 3. Oxid/Reduc dosage consent terminals
- 4. Connections for dosing pump
- 5. Alarm contacts
- 6. Power supply terminals
- 7. Fuse holder
- 8. OXID/RED. dosage selection terminals
- 9. Recorder output contacts
- 10. Connections to the transmitter
- 11. Power for amplified electrode
- 12. Connection for matching pin
- 13. Connection for reference electrode
- 14. Disable overtime connection
- 15. Overtime set knob (about 5 to 60 min)



SPECIFICATIONS

HI 8510

INPUT	Electrode	Transmitter			
RANGE	0.00 to 14.00 pH				
RESOLUTION	0.01 pH				
ACCURACY (@20 °C/68 °F)	±0.02 pH (0 to 100 °C) ±0.05 pH (-20 to 0 °C) ±0.5%				
INPUTS	High impedance 1012 Ohm; Reference and Matching pin inputs are available	4 to 20 mA			
POWER OUTPUT	± 5 Vcc; 150 mA max load for amplified electrodes				
CALIBRATION	Offset: ± 2 pH with OFFSET trimmer; Slope: 80 to 110% with SLOPE trimmer				
TEMPERATURE COMPENSATION	Fixed or automatic with Pt100 from -20 to 100 $^\circ\text{C}$ (-4 to 212 $^\circ\text{F})$				
RECORDER OUTPUT	0-20 mA or 4-20 mA (isolated)				
BACKLIGHT	Continuous ON				
POWER SUPPLY	115 or 230 Vac; 60/50 Hz				
ENCLOSURE	Black anodized aluminium body; front and back with ABS; transparent splash-proof front cover				
ENVIRONMENT	-10 to 50 °C (14 to 122 °F); RH max 95% non condensing				
PANEL CUTOUT	141 x 69 mm (5.6 x 2.7")				
WEIGHT	1 kg (2.2 lb.)				

HI 8512

INPUT	Electrode	Transmitter		
RANGE	±1000 mV			
RESOLUTION	l mV			
ACCURACY (@20 °C/68 °F)	±5 mV ±0.5%			
INPUTS	High impedance 1012 Ohm; Reference and Matching pin inputs are available	4 to 20 mA		
POWER OUTPUT	± 5 Vcc; 150 mA max load for amplified electrodes			
CALIBRATION	Offset: $\pm 200 \text{ mV}$ with CAL trimmer			
RECORDER OUTPUT	0-20 mA or 4-20 mA (isolated)			
BACKLIGHT	Continuous ON			
POWER SUPPLY	115 or 230 Vac; 60/50 Hz			
ENCLOSURE	Black anodized aluminium body; front and back with ABS; transparent splash-proof front cover			
ENVIRONMENT	-10 to 50 °C (14 to 122 °F); RH max 95% non condensing			
PANEL CUTOUT	141 x 69 mm (5.6 x 2.7")			
WEIGHT	1 kg (2.2 lb.)			

HI 8710

INPUT	Electrode	Transmitter				
RANGE	0.00 to 14.00 pH					
RESOLUTION	0.01 pH					
ACCURACY (@20 °C/68 °C)	±0.02 pH (0 to 100 °C) ±0.05 pH (-20 to 0 °C) ±0.5%					
INPUTS	High impedance 1012 Ohm; Reference and Matching Pin inputs are available	4 to 20 mA				
POWER OUTPUT	±5 Vcc; 150 mA max lo	ad for amplified electrodes				
CALIBRATION		h OFFSET trimmer; with SLOPE trimmer				
TEMPERATURE COMPENSATION	Fixed or automatic with Pt100 from -20 to 100 °C (-4 to 212 °F)					
RECORDER OUTPUT	0-20 mA or 4-20 mA (isolated)					
SETPOINT RELAY	1, isolated, 2 A, Max 240 V, resistive load, 1000000 strokes (not fuse protected)					
SETPOINT RANGE	0.00 to 14.00 pH					
ALARM RELAY	1, isolated, 2 A, Max 240 V, resistive load, 1000000 strokes (not fuse protected)					
∆ALARM RANGE	0.2 to 3.00 pH					
CONSENT RELAY	1, isolated, 2 A, Max 240 V, resistive load, 1000000 strokes (not fuse protected)					
DOSING CONTROL	OFF/AUTO/ON wit	th selection switch				
OVER DOSING CONTROL	Adjustable, from 5 min to 60 min or Disable with knob on rear panel					
BACKLIGHT	Continuous ON					
POWER SUPPLY	115 or 230 Vac; 60/50 Hz					
ENCLOSURE	Black anodized aluminium body; front and back with ABS; transparent splash-proof front cover					
ENVIRONMENT	-10 to 50 °C (14 to 122 °F); RH max 95% non condensing					
PANEL CUTOUT	141 x 69 mm (5.6 x 2.7")					
WEIGHT	1 kg (2.2 lb.)					

HI 8711

INPUT	Electrode	Transmitter			
RANGE	0.00 to 14.00 pH				
RESOLUTION	0.0	l pH			
ACCURACY (@20 °C/68 °C)	±0.02 pH (0 to 100 °C) ±0.05 pH (-20 to 0 °C) ±0.5%				
INPUTS	High impedance 1012 Ohm; Reference and Matching Pin inputs are available	4 to 20 mA			
POWER OUTPUT	$\pm 5~{\rm Vcc};150~{\rm mA}$ max load for amplified electrodes				
CALIBRATION	Offset: ± 2 pH with OFFSET trimmer; Slope: 80 to 110% with SLOPE trimmer				
TEMPERATURE COMPENSATION	Fixed or automatic with Pt100 from -20 to 100 °C (-4 to 212 °F)				
RECORDER OUTPUT	0-20 mA or 4-20 mA (isolated)				
SETPOINT RELAY	2, isolated, 2 A, Nax 240 V, resistive load, 1000000 strokes (not fuse protected)				
SETPOINT RANGE	0.00 to 14.00 pH				
ALARM RELAY	1, isolated, 2 A, Max 240 V, resistive load, 1000000 strokes (not fuse protected)				
∆ALARM RANGE	0.2 to 3.00 pH				

DOSING CONTROL	OFF/AUTO/ON with selection switch			
OVER DOSING CONTROL	Adjustable, from 5 min to 60 min with knob or Disable by wire strap - on rear panel			
BACKLIGHT	Continuous ON			
POWER SUPPLY	115 or 230 Vac; 60/50 Hz			
ENCLOSURE	Black anodized aluminium body; front and back with ABS; transparent splash-proof front cover			
ENVIRONMENT	-10 to 50 °C (14 to 122 °F); RH max 95% non condensing			
PANEL CUTOUT	141 x 69 mm (5.6 x 2.7")			
WEIGHT	1 kg (2.2 lb.)			

HI 8720

INPUT	Electrode	Transmitter			
RANGE	±1000 mV				
RESOLUTION	l mV				
ACCURACY (@20 °C/68 °C)	±5 mV ±0.5%				
INPUTS	High impedance 1012 Ohm; Reference and Matching Pin inputs are available	4 to 20 mA			
POWER OUTPUT	$\pm 5~{ m Vcc;}~150~{ m mA}$ max lo	ad for amplified electrodes			
CALIBRATION	Offset: ±200 mV	with CAL trimmer;			
RECORDER OUTPUT	0-20 mA or 4-20 mA (isolated)				
SETPOINT RELAY	1, isolated, 2 A, Max 240 V, resistive load, 1000000 strokes (not fuse protected)				
SETPOINT RANGE	$\pm 1000 \text{ mV}$				
ALARM RELAY	1, isolated, 2 A, Max 240 V, resistive load, 1000000 strokes (not fuse protected)				
∆ALARM RANGE	10 to 300 mV				
DOSING CONTROL	OFF/AUTO/ON with selection switch				
OVER DOSING CONTROL	Adjustable, from 5 min to 60 min with kn	ob or Disable by wire strap - on rear panel			
BACKLIGHT	Continu	ous ON			
POWER SUPPLY	115 or 230 Vac; 60/50 Hz				
ENCLOSURE	Black anodized aluminium body; front and back with ABS; transparent splash-proof front cover				
ENVIRONMENT	-10 to 50 °C (14 to 122 °F); RH max 95% non condensing				
PANEL CUTOUT	141 x 69 mm (5.6 x 2.7")				
WEIGHT	1 kg (2.2 lb.)				

INITIAL PREPARATION

 Connect a 3-wire cable to the power supply terminal according to the voltage level as indicated, and pay particular attention to the correct line, earth and neutral connections.



- For **BNC electrodes**, connect the electrode to the BNC plug on the rear panel.
 - The instruments are equiped with differential input. To benefit from differential input advantages, connect the proper electrode wire (if available) or a cable with a potential matching pin, to the Matching Pin (terminal 4). When the Matching Pin cannot be immersed together with the electrode in the solution, disable the differential input by shorting the Electrode reference and the Matching Pin terminals with a jumper wire (terminals 3 and 4).
- For amplified electrodes connect the electrode pH input wire to the AMP INPUT terminal (1), the electrode power suply wires to the ±5 V terminals (7, 8) and the electrode reference wire to the reference terminal (5). Make a short between Reference and Matching pin terminals (5, 6).

If the amplified electrode is provided with BNC connector, connect the electrode to the BNC input and the power supply wires to the \pm 5V terminals (7, 8).

- For Inputs from transmitter, connect the 2 signal wires of the analog transmitter to the "INPUT TRANSMITTER" terminals (7, 8), while paying attention to the indicated polarity.
- <u>Note</u>: Only one of BNC, AMP INPUT or INPUT TRANSMITTER connectors can be used at one moment. Leave the other two inputs unconnected.
- **Recorder output terminals**: these contacts are used for connection to a recorder. The output can be 0-20 mA or 4-20 mA depending on the connection, and is proportional to the pH or ORP reading.





Connect the "+" wire of the recorder to the terminal 1 on the instrument and the other wire (common) to terminal 2 for 4-20 mA recorder output or to terminal 3 for 0-20 mA recorder output.

Note: Only one recorder output connection is possible. In order to avoid malfunction leave the unused terminal unconnected.

• Pt100 terminals: these contacts are used to connect the Pt100 temperature sensor for automatic temperature compensation of pH readings. If temperature compensation is not required, connect a 110 Ohm/0.25W resistor across the terminals (equivalent to a fixed temperature of 25°C/77°F).



Connect the Pt100 terminals to terminals 3 and 4. In case the wires are shielded, connect the shield wire to terminal 2.

• The HI 8710 models are single dosage controllers with acid/alkaline selection. If acid dosage is needed (e.g. in chromium VI reduction), leave open the ACID/ALK. selection terminals (4 and 5), while for alkaline dosage (e.g. in cyanide oxidation), make a short circuit



across the ACID/BASE selection terminals (4 and 5) with a jumper wire.

The HI 8720 models are single dosage controllers with oxidant/ • reductant selection.

If oxidant dosage is needed (e.g. in cyanide oxidation), leave open the OXID/RED. selection terminals (4 and 5). The dosing is activated when the reading falls bellow the setpoint value. For reductant dosage (e.g. in chromium VI reduction), make a short circuit across



the OXID/RED. selection terminals (4 and 5) with a jumper wire. The dosing is activated when the reading exceeds the setpoint value.

- SET contacts (HI8710 and HI8720) (see picture terminals 1, 2): these contacts (max. 2A, 240 V) are used to connect the dosing pump, and act only as a switch for the power to the drive.
- ACID contacts (HI 8711) (see picture, terminals 1 and 2): these contacts are used to connect the dosing pump for acid, and act as a switch for the power to the drive.





- ALK. contact (HI 8711) (see picture, terminals 3 and 4): these contacts are used to connect the dosing pump for base, and act as a switch for the power to the drive.
- CONSENT contacts (HI 8710 and HI 8720, see picture, terminals 3 and 4): these contacts (max. 2A, 240V) are used for reduction and oxidation reactions when the pH controller works in conjunction with an ORP controller and vice versa.



In these applications, the consent contacts of both meters are connected together to link the ORP and pH controllers, so that ORP dosage will occur only if the actual pH value is correct. This feature avoids overdosages which may lead to undesirable pollution.

For HI 8710, the "Consent" contacts (terminals 3 and 4) can be left open if the instrument is used independently as pH controller only.

For HI 8720, the "Consent" contacts (terminals 3 and 4) should be shorted if the instrument is used independently as ORP controller only.

• ALARM contacts (HI 8710, HI8711 and HI8720) (see picture terminals 5, 6): If the pH or ORP measurement are inside the set value tolerance the alarm contact is closed and ALARM LED is OFF (alarm is not active). If the pH or ORP measurement is not within the set value tolerance, the alarm contact is opened and ALARM LED blinks (alarm is

active). This ensures that a power down condition will generate an alarm condition.

- To set the overtime dosing period rotate the • overtime knob to the proper position. The time can be set between approx 5 min to 60 min (from MIN to MAX position). To disable the overtime dosage feature, make a short with a jumper wire between the terminals of the proper connector (see picture, terminals 1 and 2).
- Note: All external cables connected to the rear panel should be ended with cable lugs.





OPERATIONAL GUIDE

All instrument settings are made via front panel keys and trimmers. When a key is pressed, the corresponding LED lights up to show the operating function. If the LED blinks before pressing the key, it will change the blinking style.

If using an asigned electrode, make sure that the meter is calibrated before starting any operation (see "Calibration" section for details). Be sure that the dosage switch is in AUTO position.

DOSING MODE SELECTION

The DOSAGE switch and the corresponding right side LED on the front panel (one for HI 8710 & HI 8720; two for HI 8711) are used to select and indicate the dosing mode.

OFF mode

The dosage is disabled. The corresponding DOSAGE SWITCH LED blinks.

AUTO mode

The dosage is activated and deactivated according with the selected setpoint. The corresponding DOSAGE SWITCH LED is off.

Be sure that the DOSAGE switch is in AUTO position when the meter is in normal operating mode.

ON mode

The dosage is always activated. The corresponding DOSAGE SWITCH LED blinks.

<u>Note</u>: Two switches are available for **HI 8711**, one for alkaline and the other for acid dosage channel. By putting one of the switches in OFF position, the corresponding dosage relay is deactivated. The ALARM relay is deactivated but the ALARM LED will work in accordance with the setpoint, alarm threshold and input reading.

SET POINTS (HI 8710 and HI 8720)

To set the working point for pH or ORP dosage, press **SET** and the display will show the set value. The SET LED turns ON.







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Using a small screwdriver adjust the COARSE and FINE trimmers to display the desired set value.



SET POINTS (HI 8711)

To set the working point for alkaline dosage, press the **ALK. SET** key and the display will show the set value for alkaline dosage. The ALK. SET LED will turn ON if alkaline dosage is deactivated or change blinking style.



Using a small screwdriver adjust the ALK. SET COARSE and FINE trimmers to display the desired base set value.



To set the working point for acid dosage, press the **ACID SET** key and the display will show the set value for acid dosage. The ACID SET LED will turn ON if acid dosage is deactivated or change blinking style.



Using a small screwdriver adjust the ACID SET COARSE and FINE trimmers to display the desired acid set value.





<u>Note</u>: The ALK. and the ACID setpoints can be set on the entire range 0.00 pH to 14.00 pH using COARSE and FINE trimmers.

In order to avoid erroneous situations the **ALK**. setpoint value should not exceed the **ACID** setpoint value.

ALARMS (HI 8710, HI 8711 and HI 8720)

To set the alarm tolerance, press $\Delta ALARM$ key and the display will show the current value.



Using a small screwdriver adjust the Δ ALARM trimmer to display the desired tolerance.



Examples:

For **HI 8710**, if the set value is pH 3 and the \triangle ALARM is 1.5 pH, the instrument generates an alarm every time the pH reading is higher than 4.5 pH or lower than 1.5 pH.

For **HI 8711**, if the set values are pH 7 and pH 8, and the \triangle ALARM is 1.5 pH, the instrument generates an alarm every time the pH reading is higher than 9.5 pH or lower than 5.5 pH.

For **HI 8720**, if the set value is 300 mV and the \triangle ALARM is 100 mV, the instrument generates an alarm every time the ORP reading is higher than 400 mV or lower than 200 mV.

An alarm is generated if the dosing time exceeds the overtime dosage period set (if not disabled).

MEASUREMENTS

After setting the pH (or ORP) and alarm (if available) thresholds, immerse the electrode in the solution to be tested and press **MEASURE**.



The actual pH or ORP value of the test solution is displayed.



When acid dosage is active, the ACID LED lights up, while during alkaline dosage, the ALK. LED turns on (**HI 8710** only).



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When oxidant dosage is active, the OXID LED lights up, while during reductant dosage, the RED. LED turns on (**HI 8720** only).



When the dosage switch is in OFF or continuous ON position the corresponding LED blinks (the LED on the right side of the switch).

If the dosing switch is in OFF position the dosing and alarm relays are deactivated and the ALK. or ACID LEDs are OFF.

If the dosing switch is in ON position the DOSING relay is always activated and the ALK. or ACID LEDs blink; the ALARM relay is activated and the ALARM LED blinks according with the input reading, setpoint and ALARM threshold.

If the dosing switch is in AUTO position, all relays are controlled depending on measure, setpoint and ALARM threshold.

If overtime dosing function is enabled overtime OFF terminals (1,2) open and the DOSAGE switch is in AUTO or ON position, an ALARM is generated if the dosing time exceeds the overtime set period (overtime knob on the rear panel).

The dosing relay is not deactivated if the DOSAGE switch is in ON position but is deactivated if the switch is in AUTO position, when the overtime period is overpassed.



To leave overtime ALARM mode and return to normal operation move the DOSAGE switch in OFF and then in AUTO or ON position again. The dosage and alarm relays will be controlled depending on the measure, setpoint and alarm thresholds. The overtime counter is reinitialized to 0. Two DOSAGE MODE switches are designed for **HI8711**, one for ACID and the other for ALK. channels. If for any reason one of them is in OFF position the corresponding dosing relay is deactivated. The alarm relay will be activated only in accordance with the other channel. The ALARM LED will work as in AUTO mode.

pH CALIBRATION

Make sure that the instrument is in measurement mode (MEASURE LED is on) before proceeding with calibration.

Measure the temperature of the calibration buffer with a reference thermometer.

Remove the protective cap from the electrode. Rinse the pH electrode and the reference thermometer in pH 7.01 rinsing solution and then immerse them in pH 7.01 buffer solution (HI 7007).





<u>Note</u>: The electrode should be submerged at least 4 cm (1½") into the solution. The thermometer should be located as close as possible to the pH electrode.



Shake briefly and wait one minute before adjusting the OFFSET trimmer to display the buffer solution value, i.e. "pH 7.01" at $25^{\circ}C$ (77°F).

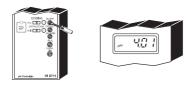


If the buffer solution temperature is different from $25^{\circ}C$ (77°F), refer to the "pH vs. temperature" chart on page 30 for the appropriate pH value at the noted temperature.

Rinse pH electrode and the reference thermometer thoroughly with pH 4.01 rinsing solution, then immerse them in pH 4.01 (**HI 7004**) or pH 10.01 (**HI 7010**) buffer solution.

<u>Note</u>: For accurate readings, use pH 4.01 if you are going to measure acid samples or pH 10.01 for alkaline measurements.

Shake briefly and wait one minute before adjusting the SLOPE trimmer to display the ph value of the buffer solution, i.e. pH 4.01 (or 10.01) at $25^{\circ}C$ ($77^{\circ}F$).



If the buffer solution temperature is different from $25^{\circ}C$ (77°F), refer to the "pH vs. temperaturare" chart on page 30 for the appropriate pH value at the noted temperature.

The calibration is now complete and the instrument is ready for use.

<u>Note</u>: If a Pt100 temperature sensor and Matching Pin is used, immerse them into the buffer solutions during calibration together with the electrode.

pH VALUES AT VARIOUS TEMPERATURE

Temperature has an effect on the pH. The calibration buffer solutions are affected by temperature changes to a lesser degree than normal solutions.

TEMP pH BUFFERS							
°C	٩F	4.01	6.86	7.01	9.18	10.01	
0	32	4.01	6.98	7.13	9.46	10.32	
5	41	4.00	6.95	7.10	9.39	10.24	
10	50	4.00	6.92	7.07	9.33	10.18	
15	59	4.00	6.90	7.05	9.27	10.12	
20	68	4.00	6.88	7.03	9.22	10.06	
25	77	4.01	6.86	7.01	9.18	10.01	
30	86	4.02	6.85	7.00	9.14	9.96	
35	95	4.03	6.84	6.99	9.11	9.92	
40	104	4.04	6.84	6.98	9.07	9.88	
45	113	4.05	6.83	6.98	9.04	9.85	
50	122	4.06	6.83	6.98	9.01	9.82	
55	131	4.08	6.84	6.98	8.99	9.79	
60	140	4.09	6.84	6.98	8.97	9.77	
65	149	4.11	6.84	6.99	8.95	9.76	
70	158	4.12	6.85	6.99	8.93	9.75	

Please refer to the following chart to perform the pH calibration:

For instance, if the buffer temperature is 25°C (77°F), calibrate to read on the display pH 4.01 or 7.01 or 10.01.

If the buffer temperature is 20°C, calibrate to read on the display pH 4.00 or 7.03 or 10.06.

If the buffer temperature is 50°C, calibrate to read on the display pH 4.06 or 6.98 or 9.82.

pH DIAGNOSTIC TESTS

HI 8510, HI 8710 and **HI 8711** are provided with autodiagnostic functions that allow to check and troubleshoot any malfunctioning.

The functions are made via front panel keys to isolate the cause of malfunction whether it is due to pH electrode contamination, internal offset circuit or amplifier circuit.

Follow the procedure described below.

First press the $\ensuremath{\text{MEASURE}}$ key, then one of the following keys.



A) Sensor Test

Immerse the electrode in pH 7.01 buffer solution (HI 7007), press SENSOR TEST key and the display shows the mV response of the electrode. The corresponding LED turns on.





If the electrode is in good working condition, the value should be within $\pm\,30$ mV.

A value between 30 and 60 mV or -60 and -30 mV, indicates some contamination of the electrode.

If the value is higher than 60 mV or lower than -60 mV, the contamination is too high and the electrode should be replaced.

B) Internal Offset Circuit Test

Press the **pH 7 TEST** key and the display should show a value within $7\pm1\,$ pH, to verify the internal circuit of the meter in terms of the offset compensation. The corresponding LED turns on.



C) Amplifier Circuit Test

Press the **pH 4 TEST** key and the display should show a value within the 3.30 to 4.30 pH range, to verify the amplifier circuit of the meter.

The corresponding LED turns on.



ORP DIAGNOSTIC TESTS

HI 8512 and **HI 8720** are ORP controllers provided with autodiagnostic functions that allow to check and troubleshoot any malfunctioning. The functions are made via front panel keys to isolate the cause of malfunction.

For **HI 8720** only, press **MEASURE** key before proceeding with the following tests.

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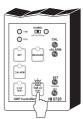
A) 0 mV Test

Press the 0 mV TEST key and the display should show a value of 0 ± 10 mV, to verify the "zero" calibration of the instrument. The corresponding LED turns on.

	1
SET OF	
Apgtroller HI 8720	

B) 1000 mV Test

Press the 1000 mV TEST key and the display should show a value of 1000 ± 20 mV, to verify the slope at 1000 mV. The corresponding LED turns on.



LED INDICATION

All LEDs above the keys indicate the state of each function, whether it is active or the display is indicating the mode.

For HI 8711 only

Each LED can be in one of the following states:

A) Light on	The mode is displayed on the LCD but is not active, e.g. the alarm setpoint is displayed but the alarm contact is open.
B) Light blinking 25% on	, 75% off
	The mode is not displayed but it is active, e.g. the alarm contact is opened but the alarm setpoint is not displayed.
C) Light blinking 75% on	, 25% off
	The mode is active and being displayed.
D) Light off	The function is neither active nor displayed.

TAKING REDOX MEASUREMENTS

Redox measurements allow the quantification of the solution oxidizing/ reducing power, and are commonly expressed in mV.

Oxidation may be defined as the process during which a molecule (or an ion) loses electrons and reduction as the process by which electrons are gained.

Oxidation is always coupled together with reduction, so that as one element gets oxidized, the other is automatically reduced, therefore the term oxidation-reduction is frequently used.

Redox potentials are measured by an electrode capable of absorbing or releasing electrons without causing any chemical reaction.

The most common ORP electrodes are provided with gold or platinum surfaces; gold features a higher resistance than platinum in conditions of strong oxidation, while platinum is preferred for measuring oxidizing solutions containing halides, and for general purposes.

When a platinum electrode is immersed in an oxidizing solution, a monomolecular layer of oxygen is developed on its surface. This layer does not prevent the electrode from functioning, but it increases the response time. The opposite effect is obtained when the platinum surface absorbs hydrogen in the presence of reducing mediums. This phenomenon is rough on the electrode.

To make correct redox measurements, it is necessary that the surface of the electrode is clean and smooth, and that a preventive treatment is performed.

Because the Pt/PtO system depends on the solution pH level, the electrode pre-treatment may be determined by the pH and the redox potential of the solution to be measured.

Generally, if the ORP (mV) reading corresponding to the pH solution value is higher than the value in the table below, an oxidizing pre-treatment is necessary; otherwise a reducing pre-treatment is necessary:

pН	mV								
0	990	1	920	2	860	3	800	4	740
5	680	6	640	7	580	8	520	9	460
10	400	11	340	12	280	13	220	14	160

<u>Reducing pre-treatment</u>: immerse the electrode for some minutes in **HI 7091** solution.

<u>Oxidizing pre-treatment</u>: immerse the electrode for some minutes in **HI 7092** solution.

If no pre-treatment is performed, the electrode will have long response times.

If working with refillable electrodes, always check the internal electrolyte level and refillwith **HI 7071** solution, if necessary (the level must be at least 2.5 cm below the filling hole).

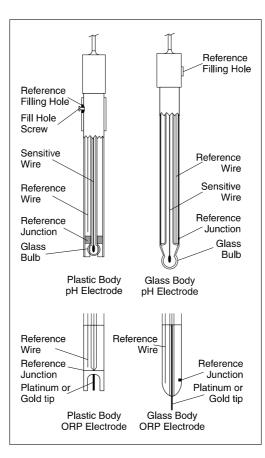
If measurements are taken in solutions containing sulfides or proteins, the cleaning of the electrode junction must be performed (see "Cleaning Procedure" section for details).

To check the correct functioning of the ORP electrode, immerse it into $HI\ 7020$ test solution and verify that the reading is within 200 and 275 mV.

After the test, rinse the electrode thoroughly with water and proceed with the oxidizing or reducing pre-treatment before taking any measurement.

When not in use, the electrode tip should be kept moist and far from any type of mechanical stress which might cause damage. For this reason, it is reccommended to store the electrode with a few drops of **HI 70300** storage solution in the supplied protective cap.

ELECTRODE MAINTENENCE



PREPARATION PROCEDURE

Remove the protective cap.

DO NOT BE ALARMED IF ANY SALT DEPOSITS ARE PRESENT. This is normal with electrodes and they will disappear when rinsed with water. During transport tiny air bubbles may form inside the glass bulb, and the electrode cannot function properly under these conditions. Remove the bubbles by "shaking down" the electrode as you would do with a glass thermometer.

If the bulb and/or junction are dry, soak the electrode in $\rm HI$ 70300 storage solution for at least one hour.

For refillable electrodes:

If the internal electrolyte solution is more than 1 cm $(\frac{1}{2})$ below the filling hole, add **HI 7082** solution (3.5M KCI) for double junction electrodes or **HI 7071** (3.5M KCI + AgCI) for single junction electrodes. For a faster response unscrew the filling hole screw during measurements.

For AmpHel® electrodes:

If the electrode does not respond to pH changes, the battery is run down and the electrode should be replaced.

MEASUREMENT

Rinse the electrode tip with distilled water.

Immerse the electrode tip (4 cm) in the sample and stir gently for approximately 30 seconds.

For a faster response and to avoid cross contaminations, before taking measurements, rinse the electrode tip with some solution to be tested.

STORAGE

To minimize clogging and assure a quick response time, the electrode glass bulb and junction should be kept moist at any time.

Store the electrode with a few drops of **HI 70300** storage solution in the protective cap (in its absence, use **HI 7071** electrolyte for single junction, or **HI 7082** for double junction electrodes).

Follow the above "Preparation Procedure" before taking measurements.

Note: NEVER STORE THE ELECTRODE IN DISTILLED WATER OR DRY.

PERIODIC MAINTENANCE

Inspect electrode and cable. The cable used for the connection to the meter must be intact and there must be no points of broken insulation on the cable or cracks on the electrode stem or bulb.

Connectors must be perfectly clean and dry. If any scratches or cracks are noted, replace the electrode.

Rinse off any salt deposits with water.

For refillable electrodes:

Refill the electrode with fresh electrolyte solution (**HI 7071** for single junction electrodes or **HI 7082** for double junction). Allow the electrode to stand upright for 1 hour.

Follow the above "Storage Procedure".

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CLEANING PROCEDURE

 General Soak in HI 7061 general cleaning solution for approximately 1 hour.

Removal of films, dirt or deposits on the membrane/junction:

- Protein Soak in Hanna HI 7073 protein cleaning solution for 15 minutes.
- Inorganic Soak in Hanna HI 7074 inorganic cleaning solution for 15 minutes.
- Oil/grease Rinse with Hanna HI 7077 oil & fat cleaning solution.

IMPORTANT: After performing any of the cleaning procedures, rinse the electrode thoroughly with distilled water, drain and refill the reference chamber with fresh electrolyte, (not necessary for gel-filled electrodes) and soak the electrode in **HI 70300** storage solution for at least 1 hour before taking measurements.

TROUBLESHOOTING

Evaluate your electrode performance based on the following:

- Noise (readings fluctuate up and down) could be due to:
 - Clogged/Dirty Junction: refer to the above "Cleaning Procedure"
 - Loss of shielding due to low electrolyte level (in refillable electrodes only): refill with HI 7071 solution for single junction or HI 7082 for double junction electrodes
- Dry Membrane/Junction: soak in HI 70300 storage solution for at least 1 hour
- Drifting: soak the electrode tip in warm HI 7082 solution for one hour and rinse the tip with distilled water; refill with fresh electrolyte (HI 7071 for single junction and HI 7082 for double junction electrodes)
- Low Slope: refer to the above "Cleaning Procedure"
- No Slope: check the electrode for cracks in glass stem or bulb (replace the electrode if cracks are found)
- Slow Response/Excessive Drift: soak the tip in HI 7061 solution for 30 minutes, rinse thoroughly in distilled water and then follow the above "Cleaning Procedure"
- For ORP Electrodes: polish the metal tip with a light abrasive paper (pay attention not to scratch the surface) and rinse thoroughly with water.

SUGGESTED INSTALLATIONS

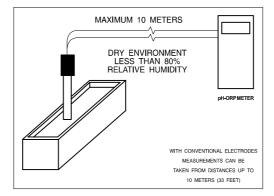
SHORT DISTANCE, INDOOR INSTALLATION

Due to the low current involved, a very high grade of insulation is required.

A dry environment is needed in order to obtain a insulation level not lower than 10^{12} ohm.

This type of connection is very delicate and requires constant attention to maintain proper operating conditions.

Conventional electrodes should be used in indoor applications only, with a cable not longer than 10 m (33').



MEDIUM DISTANCE, INDOOR/OUTDOOR INSTALLATION

When an outdoor installation is required, to obtain accurate readings at distances from 10 to 50 m (33-165'), it is necessary to install a transmitter.

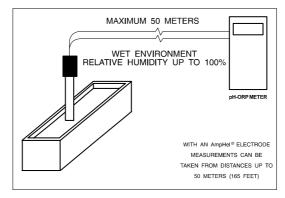
Since the introduction of AmpHel[®] electrodes, these distances are no longer a problem. You can now connect the meter directly to an AmpHel[®] electrode, saving the cost of a transmitter or expensive coaxial cable.

The standard cable length for AmpHel[®] electrodes is 5 m (16.5'). Additional lengths of regular cable up to 50 m (165'), can be installed without special connectors.

AmpHel[®] electrodes feature a built-in a micro-amplifier to boost the signal, drastically reducing susceptibility to noise and drift.

The sealed electrode body can stand a moisture up to 100% RH without any effect on the signal.

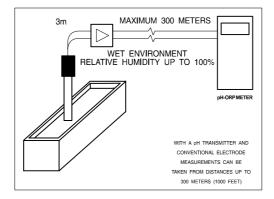
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LONG DISTANCE INSTALLATIONS, ISOLATED OUTPUT FOR PC INTERFACE

If the needed installation distance is greater than 50 m (165'), it is necessary the use of a transmitter.

 ${\sf HANNA}\xspace$ instruments $^{\circledast}$ offers a full line of pH and ORP transmitters with or without display.



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ACCESSORIES

pH CALIBRATION SOLUTIONS

HI 7004M	pH 4.01 buffer solution, 230 mL
HI 7004L	pH 4.01 buffer solution, 500 mL
HI 7006M	pH 6.86 buffer solution, 230 mL
HI 7006L	pH 6.86 buffer solution, 500 mL
HI 7007M	pH 7.01 buffer solution, 230 mL
HI 7007L	pH 7.01 buffer solution, 500 mL
HI 7009M	pH 9.18 buffer solution, 230 mL
HI 7009L	pH 9.18 buffer solution, 500 mL
HI 7010M	pH 10.01 buffer solution, 230mL
HI 7010L	pH 10.01 buffer solution, 500 mL

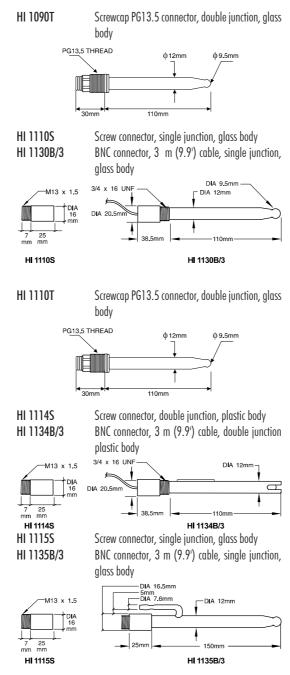
ORP SOLUTIONS

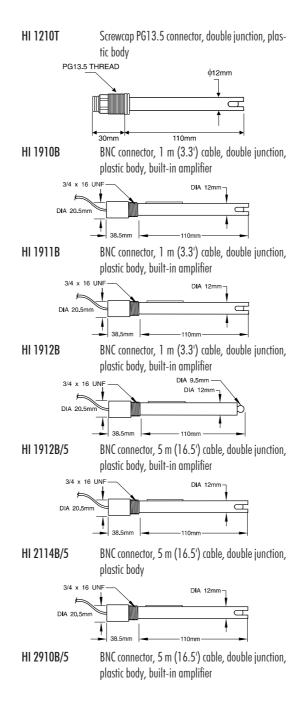
HI 7020M	ORP test solution @200/275 mV, 230 mL bottle
HI 7020L	ORP test solution @200/275 mV, 500 mL bottle
HI 7091M	Pre-treatment reducing solution, 230 mL bottle
HI 7091L	Pre-treatment reducing solution, 500 mL bottle
HI 7092M	Pre-treatment oxidizing solution, 230 mL bottle
HI 7092L	Pre-treatment oxidizing solution, 500 mL bottle

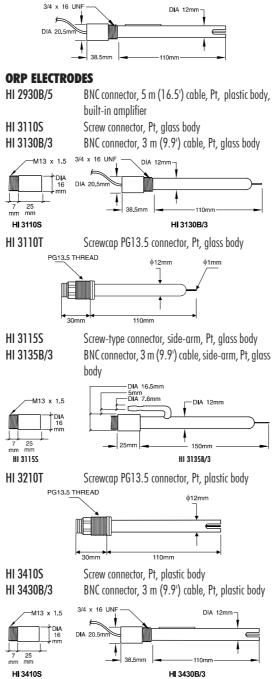
ELECTRODE MAINTENANCE SOLUTIONS

HI 70300M	Storage solution, 230 mL bottle
HI 70300L	Storage solution, 500 mL bottle
HI 7061M	General cleaning, 230 mL bottle
HI 7061L	General cleaning, 500 mL bottle
HI 7073M	Protein cleaning solution, 230 mL
HI 7073L	Protein cleaning solution, 500 mL
HI 7074M	Inorganic cleaning, 230 mL
HI 7074L	Inorganic cleaning, 500 mL
HI 7077M	Oil & fat cleaning, 230 mL
HI 7077L	Oil & fat cleaning,500 mL
HI 7071	3.5M KCl $+$ AgCl electrolyte solution (4 x 50 mL)
HI 7072	1M KNO ₃ electrolyte (4 x 50 mL)
HI 7082	3.5M KCl electrolyte solution (4 x 50 mL)

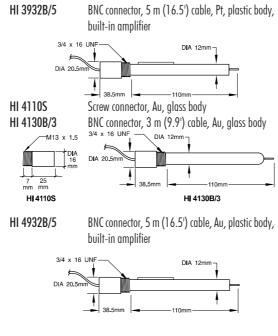
pH ELECTRODES







HI 3430B/3



OTHER ACCESSORIES

HI 98501	<i>ChecktempC</i> thermometer with penetration probe and 0.1°C resolution (-50.0 to 150.0°C)
HI 8614	pH transmitter (0.00 to 14.00 pH range)
HI 8614L	pH transmitter with display (0.00 to 14.00 pH range)
HI 8614-01	pH transmitter (-2.00 to 16.00 pH range)
HI 8614L-01	pH transmitter with display (-2.00 to 16.00 pH range)
HI 8615	ORP transmitter (\pm 1000 mV range)
HI 8615L	ORP transmitter with display (± 1000 mV range)
HI 8615-01	ORP transmitter (\pm 1999 mV range)
HI 8615L-01	ORP transmitter with display (\pm 1999 mV range)
BL PUMPS	Dosing pumps with flow rate from 1.5 to 20 lph
HI 7871 & HI 7873	Level controllers
HI 6050 & HI 6051	Submersible electrode holders
HI 6054 & HI 6057	Electrode holders for in-line applications

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HI 778P	Coaxial cable and connectors for screw-type electrodes
HI 8427	pH/ORP electrode simulator with 1 m (3.3') coaxial cable ending with female BNC connectors (HI 7858/1)
HI 931001	pH/ORP electrode simulator with display and 1 m (3.3') coaxial cable ending with female BNC connectors (HI 7858/1)

RECOMMENDATIONS FOR USERS

Before using these products, make sure they are entirely suitable for the environment in which they are used.

Operation of these instruments in residential areas could cause unacceptable interferences to radio and TV equipment, requiring the operator to follow all necessary steps to correct interferences.

The trimmers are sensitive to electrostatic discharges. It is recommended to use antistatic screwdrivers.

Any variation introduced by the user to the supplied equipment may degrade the instruments' EMC performance.

To avoid electrical shock, do not use these instruments when voltages at the measurement surface exceed 24 VAC or 60 VDC.

To avoid damage or burns, do not perform any measurement in microwave ovens.

HANNA instruments reserves the right to modify the design, construction and appearance of its products without advance notice.



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