



# User Guide for FEB-L041 Evaluation Board

# **6.5W LED Driver**

# Featured Fairchild Product: FLS3217N

Direct questions or comments about this evaluation board to: "Worldwide Direct Support"

Fairchild Semiconductor.com





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This user guide supports the evaluation kit for the FLS3217N. It should be used in conjunction with the FLS3217N datasheet as well as Fairchild's application notes and technical support team. Please visit Fairchild's website at <u>www.fairchildsemi.com</u>.

## **1. Introduction**

This document describes the proposed solution for universal line voltage LED ballast using the FLS3217N Primary-Side Regulator (PSR) single-stage controller. The input voltage range is  $90V_{RMS} - 265V_{RMS}$  and there is one DC output with a constant current of 270mA at  $24V_{MAX}$ . This document contains a general description of the FLS3217N, the power supply specification, schematic, bill of materials, and typical operating characteristics.

#### **1.1. General Description**

The FLS3217N is an active Power Factor Correction (PFC) controller using single-stage flyback topology. Primary-side regulation and single-stage topology minimize cost, reduce external components and such as input bulk capacitor and feedback circuitry. To improve power factor and THD, constant on-time control is utilized with an internal error amplifier and a low-bandwidth compensator. Precise constant-current control regulates accurate output current, independent of input voltage and output voltage. Operating frequency is proportionally changed by output voltage to guarantee Discontinuous Conduction Mode (DCM) operation with higher efficiency and simple design. FLS3217N provides protections such as open LED, short LED and over temperature.

#### **1.2. Features**

- Cost-Effective Solution without input bulk capacitor or feedback circuitry
- Power Factor Correction
- Integrated Power MOSFET
- Accurate Constant-Current (CC) Control: Independent Online Voltage, Output-Voltage, and Magnetizing Inductance Variation
- Linear Frequency Control for Better Efficiency and Simple Design
- Open-/ Short-LED Protection
- Cycle-by-Cycle Current Limiting
- Over-Temperature Protection with Auto Restart
- Low Startup Current: 20μA
- Low Operating Current: 5mA
- V<sub>DD</sub> Over-Voltage Protection
- V<sub>DD</sub> Under-Voltage Lockout (UVLO)
- Application Voltage Range: 80V<sub>AC</sub> ~ 308V<sub>AC</sub>





#### 1.3. Internal Block Diagram

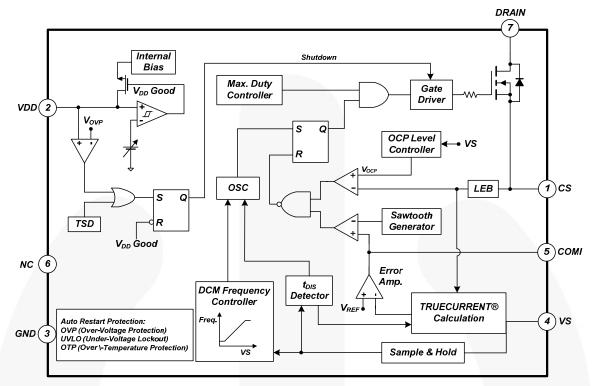


Figure 1. Internal Block Diagram





## **2. General Specifications for Evaluation Board**

All data of the evaluation board was measured with the board enclosed in a case and external temperature around 25°C.

| Description            |  | Symbol  | Value  | Comments  |
|------------------------|--|---|--|---|
|                        |  | V <sub>IN.MIN</sub>   | 90V  | Minimum Input Voltage                               |
|                        | Voltage  | V <sub>IN.MAX</sub>   | 265V   | Maximum Input Voltage                               |
| Input                  |  | V <sub>IN.NOMINAL</sub>   | 120V / 230V  | Nominal Input Voltage                               |
|                        | Frequency  | f <sub>IN</sub>   | 60Hz / 50Hz  | Line Frequency                                      |
|                        |  | V <sub>OUT.MIN</sub>  | 11V  | Minimum Output Voltage                              |
|                        | Voltage  | Vout.max  | 28V  | Maximum Output Voltage                              |
| Output                 | Current  | Vout.nominal  | 24V  | Rated Output Voltage                                |
| Output                 |  | I <sub>OUT.NOMINAL</sub>  | 270mA  | Rated Output Current                                |
|                        | Current  |   | < ±2.78%   | Line Input Voltage Change: 90~265VAC                |
|                        |  | CC Deviation  | < ±2.60%   | Output Voltage Change: 11~28V                       |
|                        |  |   | 84.96%   | Efficiency at 90V <sub>AC</sub> Line Voltage        |
|                        |  | Eff <sub>120VAC</sub>   | 86.55%   | Efficiency at 120V <sub>AC</sub> Line Input Voltage |
| <b>F</b> <i>ft</i> :-: |  | Eff <sub>140VAC</sub>   | 86.86%   | Efficiency at 140V <sub>AC</sub> Line Input Voltage |
| Effici                 | ency   | Eff <sub>180VAC</sub> 86.90% Efficiency at 180V <sub>AC</sub> L |  | Efficiency at 180V <sub>AC</sub> Line Input Voltage |
|                        |  | Eff <sub>230VAC</sub>   | Eff <sub>230VAC</sub> 86.19% Efficiency at 230V <sub>AC</sub> Line |   |
|                        |  | Eff <sub>265VAC</sub>   | 85.35%   | Efficiency at 265V <sub>AC</sub> Line Input Voltage |
|                        |  | PF/THD <sub>90VAC</sub>   | 0.99 / 12.71%  | PF/THD at 90V <sub>AC</sub> Line Input Voltage      |
|                        | PF/THD <sub>120VAC</sub> 0.99 / 10.46% PF/THD at 120 |   | PF/THD at 120V <sub>AC</sub> Line Input Voltage                    |   |
|                        |  | PF/THD <sub>140VAC</sub>  | 0.98 / 11.10%  | PF/THD at 140V <sub>AC</sub> Line Input Voltage     |
| PF/THD                 |  | PF/THD <sub>180VAC</sub>  | 0.97 / 14.01%  | PF/THD at 180V <sub>AC</sub> Line Input Voltage     |
|                        |  | PF/THD <sub>230VAC</sub>  | 0.94 / 16.47%  | PF/THD at 230V <sub>AC</sub> Line Input Voltage     |
|                        |  | PF/THD <sub>265VAC</sub>  | 0.91 / 18.89%  | PF/THD at 265V <sub>AC</sub> Line Input Voltage     |
| Townshire              | FLS3217N   | T <sub>FLS3217N</sub>   | 54.9°C   | Main Controller Temperature                         |
| Temperature            | Rectifier  | T <sub>Rectifier</sub>  | 47.7°C   | Secondary Diode Temperature                         |

 Table 1. Evaluation Board Specifications for LED Lighting Lamp





#### 2.1. Photographs of Evaluation Board

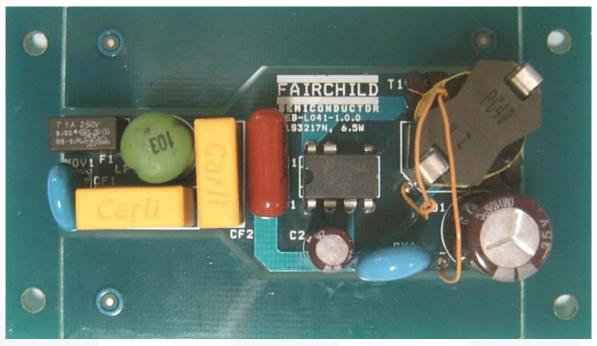


Figure 2. Top View (Dimensions: 59.9mm (L) x 25.5mm (W) x 15.0mm (H))

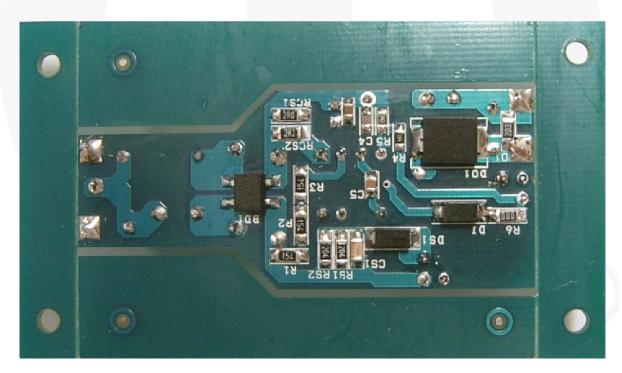
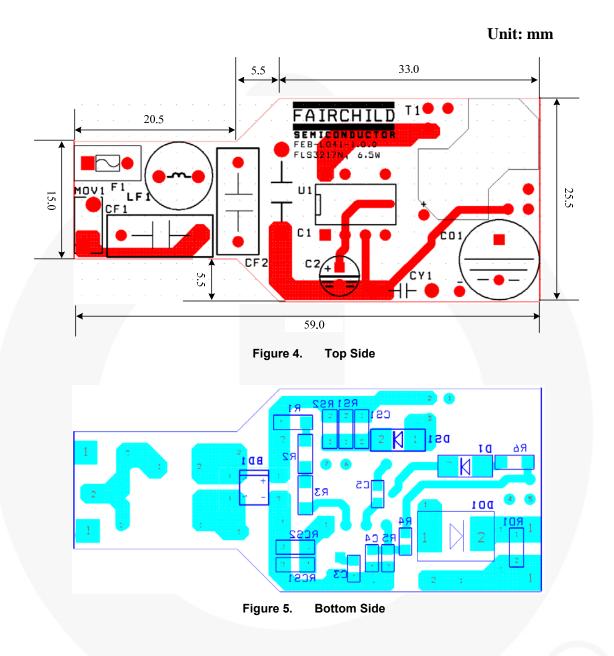


Figure 3. Bottom View (Dimensions: 59.9mm (L) x 25.5mm (W) x 15.0mm (H))





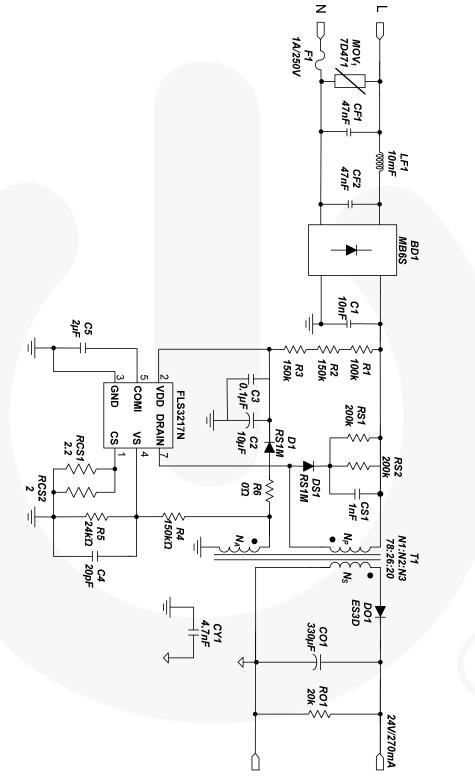
### 2.2. Printed Circuit Board







#### 2.3. Schematic









### 2.4. Bill of Materials

| ltem<br>No. | Part<br>Reference | Value            | Qty. | Description                            | Manufacturer               |
|-------------|-------------------|------------------|------|--|----------------------------|
| 1           | BD1               | MB6S             | 1    | Bridge Diode                           | Fairchild<br>Semiconductor |
| 2           | CF1, CF2          | PX473K3IC2       | 2    | 473 / 275V <sub>AC</sub> , X-Capacitor | Carli                      |
| 3           | CS1               | C1206C102KDRACTU | 1    | 102 / 1kV, SMD Capacitor 3216          | Samwha                     |
| 4           | CY1               | SCFz2E472M10BW   | 1    | 472 / 250V, Y-Capacitor                | Samwha                     |
| 5           | CO1               | KMG 330µF / 35V  | 1    | 330µF / 35V, Electrolytic<br>Capacitor | Samyoung                   |
| 6           | C1                | MPE 400V / 103K  | 1    | 103 / 400V, Film Capacitor             | Sungho                     |
| 7           | C2                | KMG 10µF / 35V   | 1    | 10µF / 35V, Electrolytic<br>Capacitor  | Samyoung                   |
| 8           | C3                | C0805C104K3RACTU | 1    | 104 / 25V, SMD Capacitor 2012          | Kemet                      |
| 9           | C4                | C0805C200M3GACTU | 1    | 200 / 25V, SMD Capacitor 2012          | Kemet                      |
| 10          | C5                | C1206C205K3PACTU | 1    | 205 / 25V, SMD Capacitor 2012          | Kemet                      |
| 11          | DS1, D1           | RS1M             | 2    | 1A / 1000V, Diode                      | Fairchild<br>Semiconductor |
| 12          | DO1               | ES3D             | 1    | 3A / 200V, Fast Rectifier              | Fairchild<br>Semiconductor |
| 13          | F1                | SS-5-1A          | 1    | 1A / 250V, Fuse                        | Bussmann                   |
| 14          | LF1               | R06103KT00       | 1    | 10mH, 8Ø Filter inductor               | Bosung                     |
| 15          | MOV1              | SVC 471D07       | 1    | Varistor                               | Samwha                     |
| 16          | RS1, RS2          | RC1206JR-07200KL | 2    | 200kΩ, SMD Resistor 3216               | Yageo                      |
| 17          | RCS1              | RC1206JR-072R2L  | 1    | 2.2Ω, SMD Resistor 3216                | Yageo                      |
| 18          | RCS2              | RC1206JR-072RL   | 1    | 2.0Ω, SMD Resistor 3216                | Yageo                      |
| 19          | RO1               | RC1206JR-0720KL  | 1    | 20kΩ, SMD Resistor 3216                | Yageo                      |
| 20          | R2, R3, R4        | RC1206JR-07150KL | 3    | 150kΩ, SMD Resistor 3216               | Yageo                      |
| 21          | R1                | RC1206JR-07100KL | 1    | 100kΩ, SMD Resistor 3216               | Yageo                      |
| 22          | R5                | RC1206JR-0724KL  | 1    | 24kΩ, SMD Resistor 3216                | Yageo                      |
| 23          | R6                | RC1206JR-070RL   | 1    | 0Ω, SMD Resistor 3216                  | Yageo                      |
| 24          | T1                | RM6              | 1    | Transformer                            | TDK                        |
| 25          | U1                | FLS3217N         | 1    | Main Controller                        | Fairchild<br>Semiconductor |





## 2.5. Transformer Design

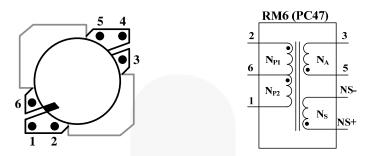


Figure 7. Transformer Bobbin Structure and Pin Configuration

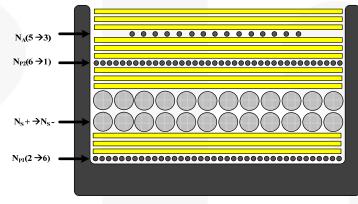


Figure 8. Transformer Winding Structure

| Table 2. | Winding Specifications |
|----------|------------------------|
|----------|------------------------|

| No. | Winding Pin (S $\rightarrow$ F)                 |                   | Wire                 | Turns         | Winding Method   |  |  |
|-----|---|-------------------|----------------------|---------------|------------------|--|--|
| 1   | N <sub>P1</sub>                                 | 2 → 6             | 0.2φ                 | 52 Ts         | Solenoid Winding |  |  |
| 2   | Insulation: Polyester Tape t = 0.025mm, 2-Layer |                   |                      |               |                  |  |  |
| 3   | 3 $N_{s}$ NS + $\rightarrow$ NS-                |                   | 0.25φ (TIW)          | 26 Ts         | Solenoid Winding |  |  |
| 4   |   | Insulation: F     | Polyester Tape t = 0 | .025mm, 2-Lay | er               |  |  |
| 5   | N <sub>P1</sub>                                 | $6 \rightarrow 1$ | 0.2φ                 | 26 Ts         | Solenoid Winding |  |  |
| 6   | Insulation: Polyester Tape t = 0.025mm, 2-Layer |                   |                      |               |                  |  |  |
| 7   | $N_A \qquad 5 \rightarrow 3$                    |                   | 0.2φ 20 Ts           |               | Solenoid Winding |  |  |
| 8   | Insulation: Polyester Tape t = 0.025mm, 6-Layer |                   |                      |               |                  |  |  |

#### Table 3. Electrical Characteristics

|            | Pin   | Specification | Remark                          |
|------------|-------|---------------|---------------------------------|
| Inductance | 2 – 1 | 1.4mH ±10%    | 60kHz, 1V                       |
| Leakage    | 2 – 1 | 10µH          | 60kHz, 1V Short All Output Pins |





## **3. Performance of Evaluation Board**

| Table 4. Test Condition & Ed |
|------------------------------|
|------------------------------|

| Ambient Temperature | T <sub>A</sub> = 25°C   |  |  |  |  |
|---------------------|---|--|--|--|--|
| Test Equipment      | AC Power Source: PCR500L by Kikusui<br>Power Analyzer: PZ4000000 by Yokogawa<br>Electronic Load: PLZ303WH by KIKUSUI<br>Multi Meter: 2002 by KEITHLEY, 45 by FLUKE<br>Oscilloscope: 104Xi by LeCroy<br>Thermometer: Thermal CAM SC640 by FLIR SYSTEMS<br>LED: EHP-AX08EL/GT01H-P01(1W) by Everlight |  |  |  |  |





#### 3.1. Startup

Startup time is 0.92s at  $V_{IN}$ =90 $V_{AC}$ . The results were measured using actual LED load. Startup time, C1 [ $V_{DD}$ ], C2 [ $V_{IN}$ ], C3 [ $V_{OUT}$ ], C4 [ $I_{OUT}$ ].

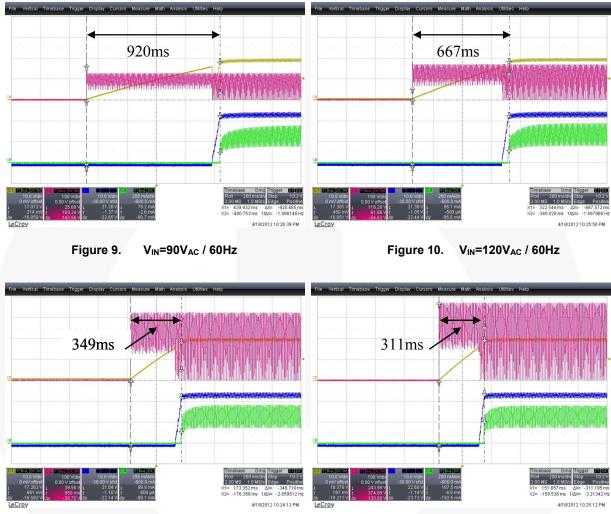


Figure 11. V<sub>IN</sub>=230V<sub>AC</sub> / 50Hz

Figure 12. VIN=265VAC / 50Hz





#### 3.2. Operation Waveforms

Output current ripple is under  $\pm 220$ mA with a rated output current of 270mA. The results were measured using actual LED load. Operation waveforms; V<sub>OUT</sub>: [24V], I<sub>OUT</sub>: [270mA], C1 [V<sub>CS</sub>], C2 [V<sub>IN</sub>], C3 [V<sub>OUT</sub>], C4 [I<sub>OUT</sub>].

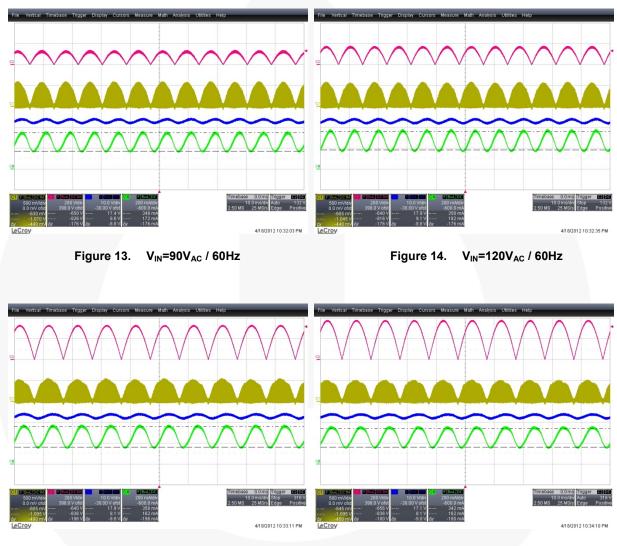


Figure 15. V<sub>IN</sub>=220V<sub>AC</sub> / 50Hz

Figure 16. V<sub>IN</sub>=265V<sub>AC</sub> / 50Hz





#### 3.3. Constant Current Regulation

Constant current deviation in the wide output voltage range from 11V to 28V is less than 2.8% at each line input voltage. Line regulation at the rated output voltage (24V) is less than 2.6%. The results were measured using E-load.

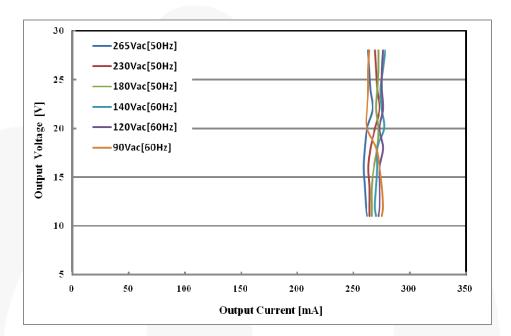


Figure 17. Constant Current Regulation – Measured by E-Load [CR Mode]

| Table 5. | <b>Constant Curre</b> | ent Regulation I | by Output Volt | tage Change (11~28V) |
|----------|-----------------------|------------------|----------------|----------------------|
|----------|-----------------------|------------------|----------------|----------------------|

| Input Voltage             | Min. Current | Max. Current | Tolerance |  |
|---------------------------|--------------|--------------|-----------|--|
| 90V <sub>AC</sub> [60Hz]  | 262mA        | 276mA        | ±2.60%    |  |
| 120V <sub>AC</sub> [60Hz] | 272mA        | 276mA        | ±0.73%    |  |
| 140V <sub>AC</sub> [60Hz] | 269mA        | 278mA        | ±1.65%    |  |
| 180V <sub>AC</sub> [50Hz] | 266mA        | 272mA        | ±1.12%    |  |
| 230V <sub>AC</sub> [50Hz] | 263mA        | 273mA        | ±1.87%    |  |
| 265V <sub>AC</sub> [50Hz] | 259mA        | 267mA        | ±1.52%    |  |

| Table 6. | Constant Current Regulation by Line Voltage Change (90~265V <sub>AC</sub> ) |
|----------|---|
|----------|---|

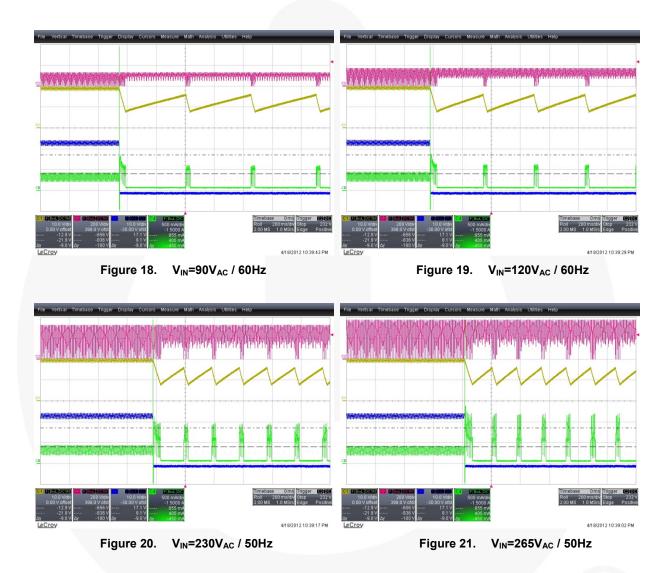
| Output<br>Voltage | 90V <sub>AC</sub><br>[60Hz] | 120V <sub>AC</sub><br>[60Hz] | 140V <sub>AC</sub><br>[60Hz] | 180V <sub>AC</sub><br>[50Hz] | 220V <sub>AC</sub><br>[50Hz] | 265V <sub>AC</sub><br>[50Hz] | Tolerance |
|-------------------|-----------------------------|------------------------------|------------------------------|------------------------------|------------------------------|------------------------------|-----------|
| 26V               | 263mA                       | 275mA                        | 274mA                        | 272mA                        | 270mA                        | 264mA                        | ±2.41%    |
| 24V               | 263mA                       | 275mA                        | 275mA                        | 271mA                        | 271mA                        | 265mA                        | ±2.23%    |
| 22V               | 262mA                       | 276mA                        | 277mA                        | 270mA                        | 273mA                        | 267mA                        | ±2.60%    |
| 20V               | 262mA                       | 273mA                        | 271mA                        | 272mA                        | 269mA                        | 262mA                        | ±2.78%    |





#### **3.4.** Short-LED / Open LED Protections

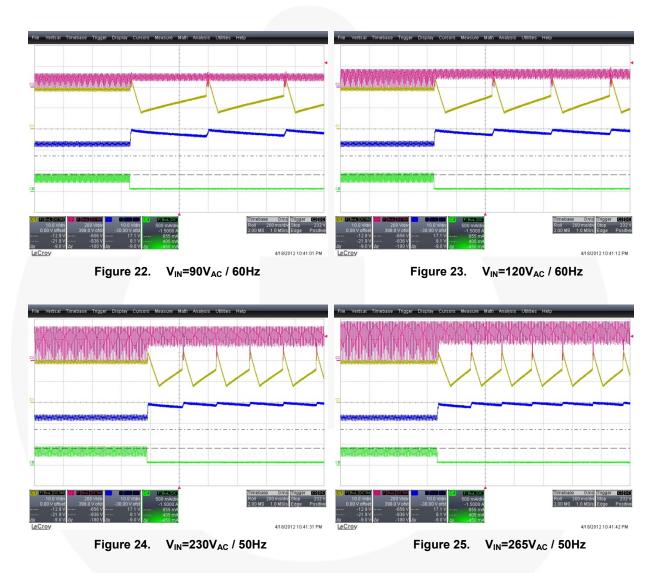
In short-LED condition, the OCP level is reduced from 0.7V to 0.2V because FLS3217N lowers OCP level when  $V_S$  voltage is less than 0.4V during output diode conduction time. The results were measured using actual LED load. Short-LED condition, C1: [V<sub>DD</sub>], C2: [V<sub>IN</sub>], C3: [V<sub>OUT</sub>], C4: [I<sub>OUT</sub>].







In open-LED condition, output voltage is limited around 30V by OVP in  $V_{DD}$ . Output over-voltage protection level can be controlled by the turns ratio of auxiliary and secondary windings. The results were measured by using actual LED load. Open-LED condition; C1:  $[V_{DD}]$ , C2:  $[V_{IN}]$ , C3:  $[V_{OUT}]$ , C4:  $[I_{OUT}]$ .







#### **3.5. System Efficiency**

Power efficiency is  $84.96\% \sim 86.90\%$  in  $90 \sim 265 V_{AC}$  input voltage range. The results were measured 30 minutes after startup using actual LED load.

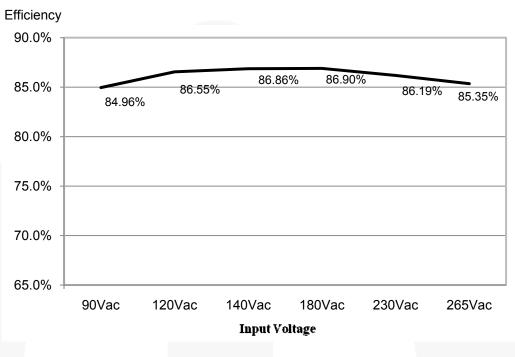


Figure 26. System Efficiency

#### Table 7. System Efficiency

| Input Voltage             | Input Power | Output<br>Current | Output<br>Voltage | Output<br>Power | Efficiency |
|---------------------------|-------------|-------------------|-------------------|-----------------|------------|
| 90V <sub>AC</sub> [60Hz]  | 7.46W       | 264mA             | 24.02V            | 6.34W           | 84.96%     |
| 120V <sub>AC</sub> [60Hz] | 7.72W       | 277mA             | 24.13V            | 6.68W           | 86.55%     |
| 140V <sub>AC</sub> [60Hz] | 7.65W       | 275mA             | 24.12V            | 6.65W           | 86.86%     |
| 180V <sub>AC</sub> [50Hz] | 7.54W       | 272mA             | 24.07V            | 6.55W           | 86.90%     |
| 220V <sub>AC</sub> [50Hz] | 7.56W       | 271mA             | 24.06V            | 6.52W           | 86.19%     |
| 265V <sub>AC</sub> [50Hz] | 7.49W       | 266mA             | 24.02V            | 6.39W           | 85.35%     |





#### 3.6. Power Factor and Total Harmonic Distortion

FLS3217N shows excellent power factor and performance. Total harmonic discharge is much less than the 20% specification. The results were measured 30 minutes after startup by using actual LED load.

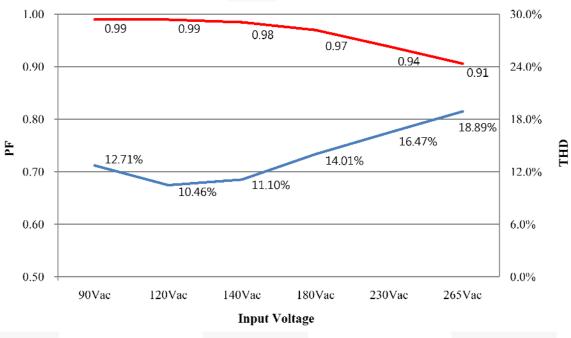


Figure 27. Power Factor and Total Harmonic Distortion

| Input Voltage             | Output Current | Output Voltage | Power Factor | THD    |
|---------------------------|----------------|----------------|--------------|--------|
| 90V <sub>AC</sub> [60Hz]  | 264mA          | 24.02V         | 0.99         | 12.71% |
| 120V <sub>AC</sub> [60Hz] | 277mA          | 24.13V         | 0.99         | 10.46% |
| 140V <sub>AC</sub> [60Hz] | 275mA          | 24.12V         | 0.98         | 11.10% |
| 180V <sub>AC</sub> [50Hz] | 272mA          | 24.07V         | 0.97         | 14.01% |
| 230V <sub>AC</sub> [50Hz] | 271mA          | 24.06V         | 0.94         | 16.47% |
| 265V <sub>AC</sub> [50Hz] | 266mA          | 24.02V         | 0.91         | 18.89% |





#### 3.7. Operating Temperature

Temperature of the all components on this board is less than 55°C. The results were measured 60 minutes after startup using actual LED load.

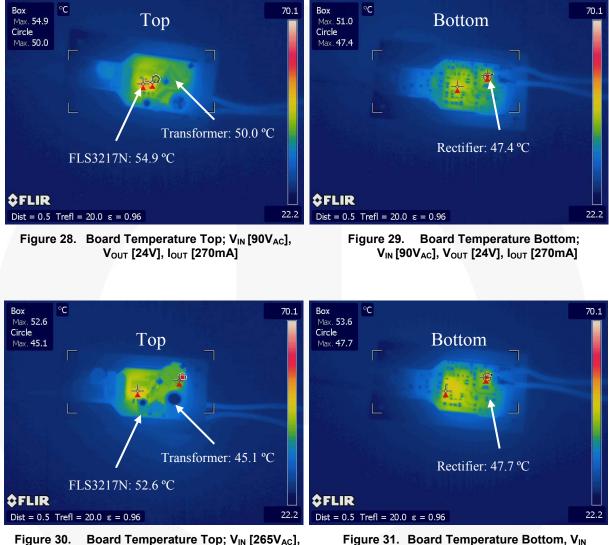


Figure 30. Board Temperature Top; V<sub>IN</sub> [265V<sub>AC</sub> V<sub>OUT</sub> [24V], I<sub>OUT</sub> [270mA]

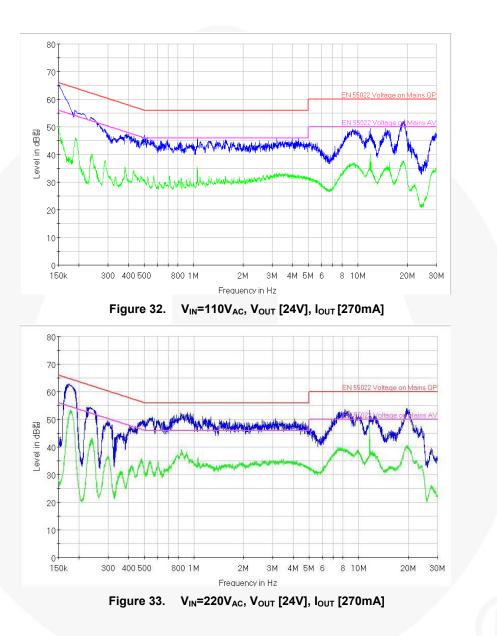
Figure 31. Board Temperature Bottom, V<sub>IN</sub> [265V<sub>AC</sub>], V<sub>OUT</sub> [24V], I<sub>OUT</sub> [270mA]





#### **3.8. Electromagnetic Interference (EMI)**

The all measurement was conducted in observance of EN55022 criteria. The results were measured 60 minutes after startup by using actual LED load.







### 4. **Revision History**

| Rev.  | Date      | Description     |
|-------|-----------|-----------------|
| 1.0.0 | June 2012 | Initial Release |
|       |           |                 |
|       |           |                 |
|       |           |                 |

#### WARNING AND DISCLAIMER

Replace components on the Evaluation Board only with those parts shown on the parts list (or Bill of Materials) in the Users' Guide. Contact an authorized Fairchild representative with any questions.

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- A critical component is any component of a life support device or system whose failure to perform can be reasonably expected to cause the failure of the life support device or system, or to affect its safety or effectiveness.

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