

## PACIFIC Standard Powder Measure

## ADJUSTMENT AND OPERATING PROCEDURE

The new Pacific Standard Measure is designed for accurate, easy measurement of all types of powder, all charges from 1 to 100 grains.

Your Pacific Standard Measure should be mounted on a solid bench or table.

- Place proper type of powder into hopper tube (EM-5) of measure.
- 2. Insert measure tube (EM-6) into base casting (EM-1). While holding the measure tube with left hand, rotate handle (EM-3) toward you. This fills the measure tube. Return handle to original position.
- Throw several charges and dump them back into the hopper. This settles the powder in the measure. After throwing several charges in this manner, charges may be weighed to determine the correct charge.
- 4. To adjust the measure tube to throw the correct charge, loosen measure lock ring (EM-8) and adjust measure plunger (EM-7) up or down as necessary. When the correct charge has been determined, lock measure plunger in place, by retightening lock ring.
- 5. When measure tube has been adjusted and checked so that it throws the correct charge, proceed as in #2 above. With charge in measure tube and measure tube in left hand, place a primed and sized case under the built-in funnel with the right hand, and dump the powder into it.

You will find with a minimum of practice that this measure is easily operated and exceedingly accurate. The accuracy of the charge thrown by this measure is not materially affected by the level of the powder in the hopper. However, it is a good practice to keep the powder at a fairly constant level.

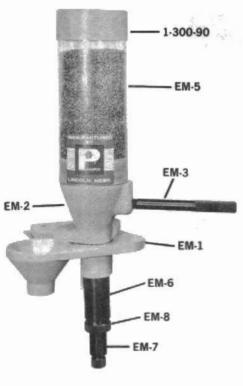
Powder is easily removed from this measure when you are finished loading by simply holding container under base casting and rotating handle as you would to fill measure tube, allowing all powder to drain out of hopper.



When ordering be sure and give correct part number and description.

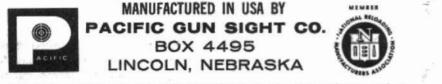
**NOTICE:** Prices and/or specifications are subject to change without notice. Discontinued products may or may not have replacement parts available. Call for availability 800-338-3220.

| PARTS P | RICE LIST |
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| PART NO. | DESCRIPTION              | PRICE  |
|----------|--------------------------|--------|
| EM-1     | Base Casting             | \$2.50 |
| EM-2     | Measure Casting          | 2.40   |
| EM-3     | Handle                   | 1.00   |
| 9-G30    | 1/4 x 28 x 3/4 R.H. Bolt | .10    |
| EM-5     | Hopper Tube              | .80    |
| 1-300-90 | Hopper Cap               | .20    |
| EM-4     | 1/4-28 Elastic Stop Nut  | .20    |
| 250.75   | 7/32 x 9/16 Roll Pin     | .10    |
| 1-300-47 | Measure Baffle           | .20    |
| EM-6     | Measure Tube             | 1.80   |
| EM-7     | Measure Plunger          | 2.00   |
| EM-8     | Measure Lock Ring        | .40    |

Pacific Gun Sight Company cannot assume any liability for damage which may result from the use of the products or information given herein. This is necessary because Pacific Gun Sight Company has no control over the manner in which products or components are used in the reloading operation.



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