

PACIFIC HEAT SIZER

PARTS-PRICE LIST



Part No.	Description	Price
HS- 9	Base, cord & socket	\$2.00
HS-10	Element only	2.70
HS-11	Body Assembly only Available in	3.30
	12, 16, 20, 28, and 410 Gauges.	

Pacific Gun Sight Company cannot assume any liability for damage which may result from the use of the products or information given herein. This is necessary because Pacific Gun Sight Company has no control over the manner in which products or components are used in the reloading operation.



MANUFACTURED IN USA BY PACIFIC GUNSIGHT COMPANY

BOX 4495 LINCOLN 4, NEBRASKA



All prices and/or specifications subject to change without notice.



PACIFIC HEAT SIZER

The Pacific Heat Sizer is designed to reform and iron the crimp section of the case to be reloaded, both inside and out. This assures a perfect crimp even on cases deformed by use or abuse. Fast, safe operation. Built in wax reservoir allows rewaxing of cases if desired.

OPERATING INSTRUCTIONS

 Attach base of Pacific Heat Sizer firmly to bench, using two wood screws through holes provided in base. Attach power cord to 110 Volt power source and allow from 3 to 5 minutes for unit to warm up to operating temperature.

2. TO STRAIGHTEN CASE MOUTH AND REWELD SEPARATED LAYERS OF PAPER. Start mouth of case over core, press downward with a slight clockwise rotary motion. Allow one to two seconds for heat to soften wax between layers of paper. Withdraw case using same clockwise rotating motion used in inserting case.

- 3. TO REWAX CASE MOUTHS. After unit has reached normal operating temperature, wax may be easily added by touching wax to hole in top of core. Wax will melt quickly and run down hole into reservoir, after wax has been placed in unit, procede exactly as before. Replenish wax supply in unit as needed. For best results cases should be deprimed before attempting to rewax case mouths.
- 4. The Pacific Heat Sizer may be easily converted to other gauges by purchasing Part No. HS-11 Body Assembly, available in 12, 16, 20, 28, and 410 gauges. To change heat sizer to accommodate another gauge, loosen set screw in side of body assembly, lift body assembly off heating element and replace with complete body assembly of another gauge.