

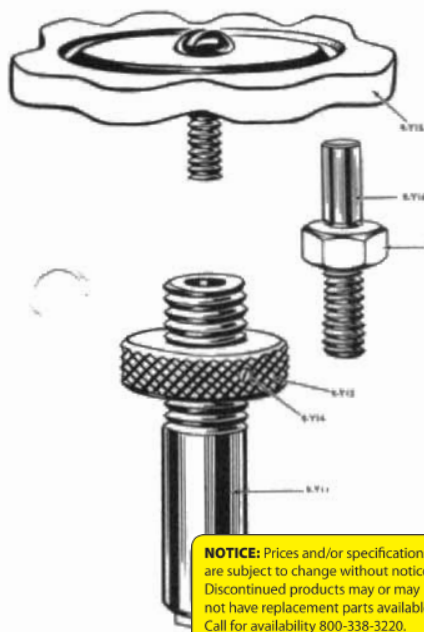


PACIFIC Cutter Type Trimmer

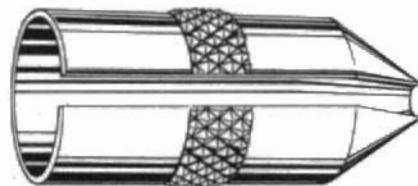
Hand or Power

OPERATING INSTRUCTIONS

Case trimming is necessary for those who desire the utmost in shooting accuracy. It affords an even, uniform case needed for proper bullet seating.



NOTICE: Prices and/or specifications are subject to change without notice. Discontinued products may or may not have replacement parts available. Call for availability 800-338-3220.



Recommended for use on all new factory cases. Will not chatter and leaves a smooth, even edge.

Place chamfering end of tool into case mouth and rotate once or twice to remove sharp edge. Reverse ends of tool and place deburring end over mouth of case. Rotate as before.

1. A. For trimming pistol cases insert the #1 Die of the Three Pistol Set into the Pacific Super Deluxe Tool.
B. For trimming rifle cases, you will have to use the proper die body (9-Y20) for the rifle case you will be trimming.
 2. Bring the shell holder to the top of stroke and adjust the die down against it. Lock into place with $\frac{7}{8}$ -14 lock Ring.
 3. Place shell to be trimmed into proper shell holder and bring the shell holder to the top of stroke.
 4. A. To use as hand type, place cutter knob (9-Y15) on cutter (9-Y11) and tighten screw. To operate, turn handle (9-Y15) clockwise with downward pressure.
B. To use as power trimmer, place cutter arbor (9-Y16) into cutter (9-Y11) and tighten lock nut (9-D11). Place arbor into $\frac{1}{4}$ " hand drill. To operate, start drill and apply pressure in a downward position.
- NOTE:** A small amount of Pacific Die Lubricant placed on cutter will improve operation.
5. Place the cutter assembly into the Die body and adjust to depth you wish by using adjustable stop nut (9-Y13) and tighten set screw (9-Y14).
 6. Upon removal of the trimmed shell case from the shell holder, chamfer and deburr the case by using Pacific's chamfering and deburring tool. Instructions for use are outlined below.

PART NO.	DESCRIPTION	LIST PRICE
9-Y11	Cutter body	\$ 4.40
9-Y13	Cutter adjustment nut.....	1.20
9-Y15	Cutter knob complete.....	1.40
9-R14	Set Screw.....	.20
9-D11	Lock Nut.....	.40
9-D12	Set Screw (Not shown)20
9-Y20	CTT die assembly complete.....	6.20
9-Y19	Cutter assembly complete.....	6.20
9-Y21	Trimmer complete	12.40
9-X11	Chamfer and deburring tool.....	1.95

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