SIMATIC NET

SPC4 Siemens PROFIBUS Controller

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SPC4
User Description

(Siemens PROFIBUS Controller)

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1 Introduction

For simple and fast digital exchange between programmable logic controllers, Siemens offers its users several ASICs. These ASICs are based on and are completely handled on the principles of the PROFIBUS DIN 19245, Part 1 and the Draft, Part 3, of data traffic between individual programmable logic controller stations.

The following ASICs are available to support intelligent slave solutions, that is, implementations with a microprocessor.

The **SPC** (Siemens Profibus Controller) is built directly on Layer 1 of the OSI model and requires an additional microprocessor for implementing Layers 2 and 7.

The **ASPC2** already has integrated many parts of Layer 2, but the **ASPC2** also requires a processor's support. This ASIC supports baud rates up to 12 Mbaud. In its complexity, this ASIC is conceived primarily for master applications.

Due to the integration of the complete PROFIBUS-DP protocol, the **SPC3** decisively relieves the processor of an intelligent PROFIBUS slave. The **SPC3** can be operated on the bus with a baud rate of up to 12 MBaud.

However, there are also simple devices in the automation engineering area, such as switches and thermoelements, that do not require a microprocessor to record their states.

There are two additional ASICs available with the designations **SPM2** (Siemens Profibus Multiplexer, Version 2) and **LSPM2** (Lean Siemens PROFIBUS Multiplexer) for an economical adaptation of these devices. These blocks work as a DP slave in the bus system (according to DIN E 19245 T3, EN 50 170) and work with baud rates up to 12 Mbaud. A master addresses these blocks by means of Layer 2 of the 7 layer model. After these blocks have received an error-free telegram, they independently generate the required response telegrams.

The LSPM2 has the same functions as the SPM2, but the LSPM2 has a decreased number of I/O ports and diagnostics ports.

In the **SPC4**, parts of Layer2 which handle the bus protocol, are already integrated. For the remaining functions of Layer2 (interface service, management), an additional microprocessor is needed.

In addition to the Layer2 functionality, the following productive services are integrated: Data_Exchange, Read_Input, Read_Output and the Global_Control command of DIN E 19245 Part 3(EN 50 170), as well as the PROFIBUS PA functionality (Part 4).

The server software offered for the SPC4 provides support for simple access to the protocols

o   FMS
o   PA
o   DP

The analog ASIC SIM1 facilitates the configuration of the PROFIBUS PA interface (synchronous) considerably. Please have also a look to the short descriptions in the appendix, and the detailed descriptions of the analog ASIC SIM1 and the Server Software.

The chip supports passive stations on the bus system and filters out all external messages as well as faulty user messages.

2 Function Overview

Except for the bus drivers, the entire PROFIBUS periphery is contained in the SPC4. The additional processor doesn't have to make a hardware timer available(except the Server Software), in order to process the bus protocol.

Baudrates starting with 9.6kBd to 12MBd are supported.

The SPC4 has a universal micro-controller interface with an 8bit data bus interface and a 10 bit address bus. Depending on the configuration, the data-/address bus can be operated multiplexed or separate; thus, processors with standard Intel timing, with Motorola timing, with SABC165 timing or with 80C32 timing can be connected.

Since the interface supports INTEL- as well as MOTOROLA architectures, the Intel- or Motorola data format is specified with two configuration pins, and synchronous (rigid timing) or asynchronous (with Ready support) processor bus timing is supported.
The handshake between the processor and the SPC4 is executed by the FLC firmware (Fieldbus Link Control) and carried out via the 1.5 kB Dual Port RAM integrated in the SPC4.

From the view of the user, the SPC4 occupies an address space of 1kByte.

The SPC 4 carries out all the checks when request messages are received.

3 PIN Assignment

The SPC4 has a 44 pin EIAJQPF casing with the following signals:

Pin	Signal Name	In/Out	Description	Source/Destination	Processor Variant
1	XCS	I	Chip Select	CPU	C32 Mode: apply to VDD alt.: CS-Signal
2	XWR / E	I	Write Signal E-Clock for Motorola 1pulse=1memory cycle (for asynchronous operation, apply to VDD)	CPU	
3	Divider	I	Divider for ISCLK-OUT (Pin 7) 0=:4, 1=:2	System	
4	XRD R/W	I	Read Signal Read/Write for Motorola (low=Write)	CPU	
5	CLK	I	Clock Input	System	
6	**GND**				
7	ISCLK-Out	O	Clock divided by 2 or 4	System, CPU	
8	TYP	I	see mode table		
9	XINT	O	Interrupt Output	CPU, Interrupt Contr.	
10	XINTCI	O	not used		
11	DB0	I/O	Data Bus	CPU, Memory	C32 Mode: Data-/Address Bus multiplexed
12	DB1	I/O	Data Bus	CPU, Memory	alt.: Data-/Address Bus separate
13	XHOLDTOKEN	O	not used		
14	XREADY XDTACK	O	Ready for external CPU Data Transfer Acknowledge for Motorola	System, CPU	
15	DB2	I/O	Data Bus	CPU, Memory	
16	DB3	I/O	Data Bus	CPU, Memory	
17	**GND**				
18	**VDD**				
19	DB4	I/O	Data Bus	CPU, Memory	
20	DB5	I/O	Data Bus	CPU, Memory	
21	DB6	I/O	Data Bus	CPU, Memory	
22	DB7	I/O	Data Bus	CPU, Memory	
23	MODE	I	see Mode Table	System	
24	ALE AS	I	Address Latch Enable Address Strobe for Motorola (for synchronous operation, apply to VDD)	CPU	C32 Mode: ALE Motorola Mode AS
25	AB9	I	Address Bus	CPU	C32 Mode: <log> 0
26	TXD-TXS	O	serial Send Channel	RS 485 Sender	
27	RTS-ADD	O	Request to Send	RS 485 Sender	
28	**GND**				
29	AB8	I	Address Bus	System, CPU	
30	RXD-RXS	I	serial Receive Channel	RS 485 Receiver	
31	AB7	I	Address Bus	System, CPU	
32	AB6	I	Address Bus	System, CPU	
33	XCTS	I	Clear to Send <log> 0 = send enable	MODEM/FSK	
34	XTEST0	I	Pin has to be applied to VDD permanently		
35	XTEST1	I	Pin has to be applied to VDD permanently		
36	RESET	I	Reset Input: connect with portpin of CPU		
37	AB4	I	Address Bus	System, CPU	
38	**GND**				
39	**VDD**				
40	AB3	I	Address Bus	System, CPU	
41	AB2	I	Address Bus	System, CPU	
42	AB5	I	Address Bus	System, CPU	
43	AB1	I	Address Bus	System, CPU	
44	AB0	I	Address Bus	System, CPU	

Note: all signals which start with X.. are low-active

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4 Memory Assignment

4.1 Addressing of the SPC4

From the view of the user, the 1.5 kByte internal Dual Port RAM and the internal latches use a 1kByte address space. Parts of the internal RAM are directly imaged into the address area of the microprocessor; the other parts can be addressed via a window mechanism.
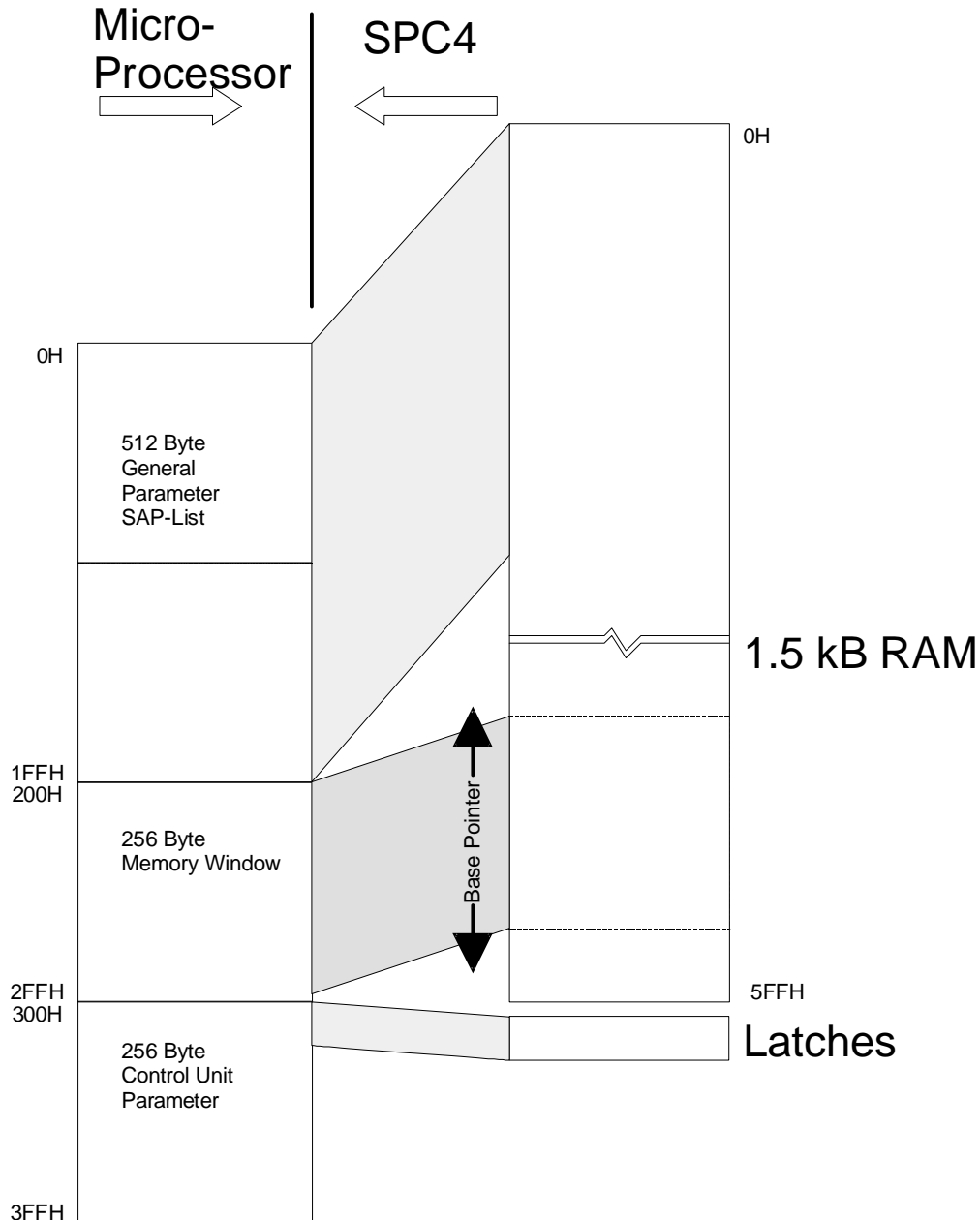
Figure 4.1   Addressing the Internal 1.5k RAM

The 1k byte address range is divided into four 256 byte blocks with different functions.

Via the lower address window, the FLC can directly access the first 512 (2x256) bytes of the RAM physically (without having to load the base pointer). This has the advantage that the FLC can access the general parameters and the SAP list directly, without having to load the base pointer first.

Via the second 256 kByte address window (200h to 2FFh), the entire internal memory can be addressed with an 8 bit base pointer. The FLC has to load this pointer; it always addresses the beginning of an 8 byte segment. Thus, the FLC can address up to 256 bytes via the offset address applied to the address pins of the SPC4.

The third segment which also consists of 256 bytes (300h to 3FFh), addresses the internal latches which are stored for directly controlling the hardware. These latches are not integrated in the internal RAM area!

Address Bit A9	Address Bit A8	Window Select
0	0	Parameter Area (physically 00h-FFh)
0	1	Parameter Area (physically 100h-1FFh)
1	0	entire RAM via Base Pointer
1	1	Parameter Latches

Table 4.1   Window Select

Attention: The hardware won't prevent overwriting the address area; that is, if the user writes beyond the station table, the parameters in the lower memory area are overwritten through the wrap-around. In this case, the SPC4 generates the Mem-Overflow interrupt. If the user writes on write-protected parameters, an access violation interrupt will be generated.

4.2 Memory Area Distribution of the Internal RAM

4.2.1 Overview

The figure shows the distribution of the internal 1.5k RAM of the SPC4. The entire memory, divided into segments of 8 bytes each, is broken down into different areas.
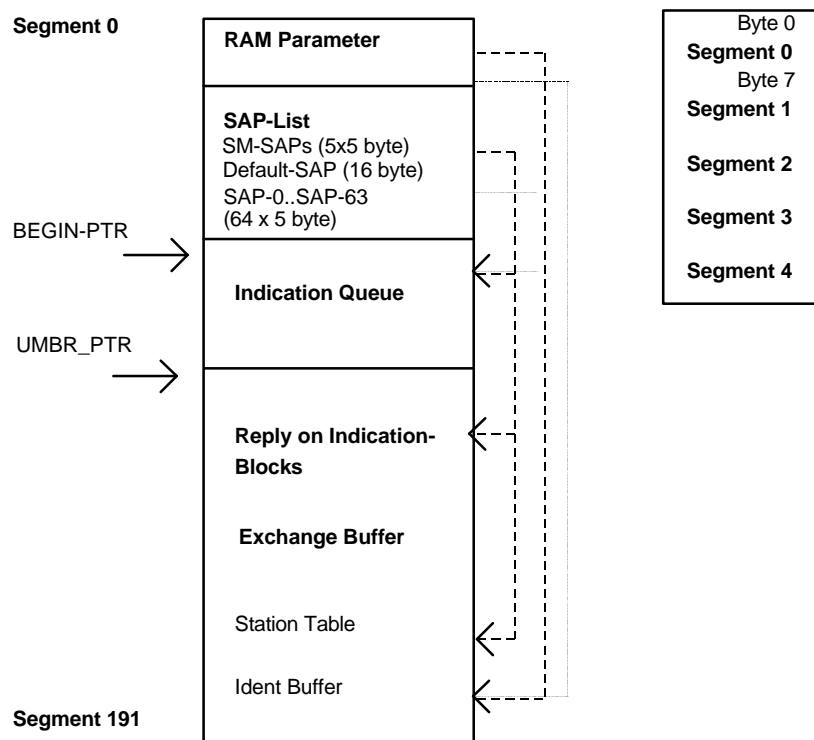
Figure 4.2   Memory Area Distribution

4.2.2 RAM Parameter Block

In the first 6 bytes of the integrated RAM, the general parameters, such as the read- and write pointers of the indication queue, are filled which don't directly engage the control. The FLC is only to write parameters with the addresses 00H to 5H. The internal user cells are not allowed to be overwritten (the hardware will generate a write violation interrupt and enter Offline).

| Address	Name	Access	Meaning
00H	IND-WP-PRE	RD/WR	The write pointer for early indication processing points to the next free segment which follows the request message received last, even if no indication "IND" has been made. The pointer IND-WP-PRE makes fast slave reaction possible (for example, for PROFIBUS DP). Immediately after the correct receipt of a request message (and before a response message is sent), the pointer IND-WP-PRE is set to the next free segment boundery. At the same time, the interrupt "IND-PRE" is generated.
01H	IND-WP	RD/WR	The write pointer of the indication queue points to the next free segment which follows the request message indicated last. With each indication interrupt "IND", the SPC4 will set IND-WP to a new segment boundary.
02H	IND-RD	RD/WR	The read pointer of the indication queue is also a segment address and is managed by the FLC.
03H	FDL-Ident-Ptr	RD/WR	Pointer to ident-buffer
04H	TS-ADR-REG	RD/WR	Contains station address
05H	SAP-MAX	RD/WR	The highest SAP list number is parameterized
06H..17H	internal working cells		The following cells must not be overwritten (write violation interrupt)

Table 4.2   Assignment of the RAM Parameter Block

In addition to correctly setting up the corresponding address bits, access to the parmeter latches or the internal RAM also requires applying an XCS signal to the SPC4. Moreover, the XREADY signal of the SPC4 has to be noted, or corresponding wait states have to be inserted.

When writing the RAM parameters, the upper, unutilized bits have to be set to '**0**'**, while for the parameter latches, the unassigned bit positions are** '**don't care**'**.**

4.2.3 SAP List

The SAP list can be addressed directly; segmentation and using the base pointer are not required, but addressing via the base pointer is also possible. To address the data to which an SAP points, the base pointer must be used.

The area of the SAPs uses 361 bytes; that is, 46 segments (segment 5...50; of the last segment, only 1 byte is assigned). The SAP list consists of the following:

-         5 SM SAPs (System Management Service Access Point) of 5 bytes each
-         DEFAULT SAP with 16 bytes
-         64 SAPs of 5 bytes each

The function of the individual registers and bits is explained in the following chapters.

Address	Name	Register	Meaning
18H	SM1	Control Byte	Bit Information
19H		Request-SA	Request-Source Address
1AH		reserved	
1BH		reserved	
1CH		Reply-Update-Ptr/ SDN-DDB/-Tln-Tab-Ptr	Pointer to Response Buffer
1DH - 21H	SM2	see above SM1	see above SM1
22H - 26H	SM3	see above SM1	see above SM1
27H - 2BH	SM4	see above SM1	see above SM1
2CH - 30H	SM5	see above SM1	see above SM1
31H	DEFAULT SAP	Control Byte	Bit Information
32H		Request SA	Request-Source Address
33H		Request SSAP	Request-SourceServiceAccessPoint
34H		Access Byte	Access Protection
35H		Reply-Update-Ptr/ SDN-DDB/-Tln-Tab-Ptr	Pointer to Response Buffer
36H		Reply-Update-Ptr D	
37H		Reply-Update-Ptr N	
38H		Reply-Update-Ptr U	
39H		Response-Buffer-Length	
3AH		Response Status	
3BH		Indication-Buffer-Ptr D	
3CH		Indication-Buffer-Ptr N	
3DH		Indication-Buffer-Ptr U	
3EH		Indication-Buffer-Length	
3FH		Active-Group-Ident	
40H		Control Command	
41H	SAP[0]	Control-Byte	Bit Information
42H		Request-SA	Request-SourceAddress
43H		Request SSAP	
44H		Access-Byte	
45H		Reply-Update-Ptr/SDN-DDB/-Tln-Tab-Ptr	Pointer to response buffer
46H - 4AH	SAP[1]	see above SAP (0)	see above SAP(0)
4BH - 17BH	SAP[2]- SAP[62]-	see above SAP (0)	see above SAP(0)
17CH	SAP[63]	Control-Byte	Bit Information
17DH		Request-SA	Request-SourceAddress
17EH		Request SSAP	
17FH		Access-Byte	
180H		Reply-Update-Ptr/SDN-DDB/-Tln-Tab-Ptr	Pointer to Response buffer
181-187H		not used	The indication queue has to start at the beginning of an 8 Byte segment
188H		IndicationQueue	Start of Indication Queue

Table 4.3: SAP List

4.2.4 Data Areas in the Internal RAM

4.2.4.1 Indication Queue

The FLC can set the memory area of the indication queue at the segment boundaries.
The BEGIN-PTR is the address of the 1st segment of the indication queue. The end of the queue is marked by the UMBR_PTR. The UMBR_PTR points to the address of the 1st segment which is **not** part of the indication queue.

After initialization, both pointers have to be set to the desired area start in the offline state. THEY CAN'T BE CHANGED DYNAMICALLY; that is, to modify memory distribution, the SPC4 has to be set to the offline state. Exchanging the pointer sequence leads to faulty behavior of the SPC4 relative to the individual memory areas.

If the SPC4 receives request messages, it will enter them in the indication queue. The indication queue is organized as cyclic buffer (queue); that is, data to be processed is successively entered in the queue as long as there is enough memory space, while blocks which have been processed are removed.   The indication queues are organized with write- and read pointers. The FLC has to set the indication read pointer (IND-RP), while the hardware of the SPC4 is responsible for updating the indication write pointer (IND-WP).

Since it is a cyclic buffer, the end of the queue is to be monitored when data is entered. If the end of the queue is exceeded, the address has to be wrapped around. For this, the SPC4 offers hardware support which does the wrap-around automatically.

4.2.4.2 Reply on Indication Blocks

In these buffers, the FLC has to make reply data available. The reply data is assigned to the calls via pointers in the SAP lists.

4.2.4.3 Exchange Buffers

If PROFIBUS DP services are to be supported (DP mode = 1 in Mode Register 0), six exchange buffers have to be made available.

4.2.4.4 Ident Buffer

The ident buffer contains the reply data for ident messages.

4.2.4.5 Station Table

The station table is needed for filtering SDN and DDB response messages.

4.2.5   Addressing via the Memory Window

The physical address of the integrated RAM is generated (when addressing the SPC4 via the address window (200h to 2FFh)) from the base pointer, the segment address for the indication queue and the lower 8 bits of the address bus. For this, the address bus adds the base pointer to the address shifted by 3 bit positions.

The address is calculated in an **ALU** which also automatically calculates the address wrap- around when the queue boundary is exceeded. If the queue boundary is exceeded, the central processor calculates the wrap around address according to the following pattern:

New segment address = base pointer + AB7..3 - end pointer + start pointer

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Together with the 3 least significant address bits, the result is the physical 11bit RAM address for the memory. After the FLC has loaded the base pointer, it can read up to 256 data bytes through the central processor, without having to reload the base pointer, and without having to concern itself with the wrap around at the queue boundary.
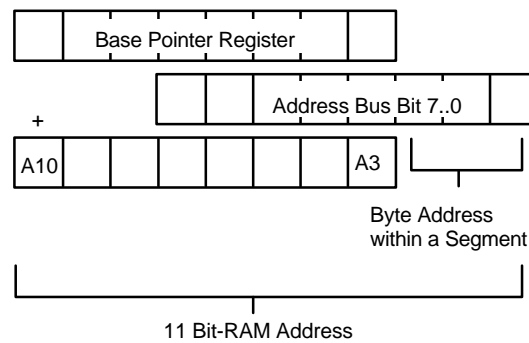
Figure 4.3   Calculating the Physical RAM Address

4.3 Assignment of the Parameter Latches

Access to the internal parameter latches -that is, those memory cells which directly intervene in the control- is only possible at the SPC4 via the address window 300H to 3FFH.

These cells can either only be read or written, and in that case, have a different function. In the Motorola mode, the SPC4 swaps addresses when accessing the address area of 300H (word register); that is, it exchanges the address bit 0 (it generates from an even address an odd one, and vice versa).

The SPC4 has an 8 bit data interface. When accessing the byte register via this interface, it makes no difference whether the SPC4 is operated in the Intel- or in the Motorola mode.

When a word register (two byte register) is accessed, the SPC4 has to decide between Intel and Motorola:

Example: INT-MASK-REG

           Intel Mode: write access with address 300
           ⇨   INT-MASK-REG (7..0) is written (little endian)

           Motorola Mode: write access with address 300
           ⇨   INT-MASK-REG (15..8) is written (big endian)

The meaning of the individual bits in the registers is described in more detail in the following chapters.

Since the addresses of the parameters latches are not completely decoded, these registers will reappear at every 32 bytes. This facilitates implementation since different addresses (names) can be assigned for the read- and write accesses.

Addresse Intel /Motorola		Name	Meaning (**READ** Access !)
300H	301H	Int--Req-Reg 7..0	Interrupt Controller Register
301H	300H	Int--Req-Reg 15..8	
302H	303H	Int-Reg 7..0	
303H	302H	Int-Reg 15..8	
304H	305H	Status-Reg 7..0	Status Register
305H	304H	Status-Reg 15..8	
306H	307H	Delay 7..0	Delay Timer Register (actual counter value)
307H	306H	Delay 15..8	
308H	309H	reserved	
309H	308H	reserved	
30AH	30BH	reserved	
30BH	30AH	reserved	
30CH- 30FH		reserved	
310H		reserved	
311H		reserved	
312H		reserved	
313H		reserved	
314H		reserved	
315H		reserved	
316H		reserved	
317H		reserved	
318H		Mem-Lock 0	Memory Lock Cell
319H		reserved	
31AH		reserved	

Figure 4.4   Assignment of the Internal Parameter Latches for READ

Address		Name	Meaning (**Write** Access !)
Intel	/Motorola		
300H	301H	Int--Mask-Reg 7..0	Interrupt Controller Register
301H	300H	Int--Mask-Reg 15..8	
302H	303H	Int-Ack-Reg 7..0	
303H	302H	Int-Ack-Reg 15..8	
304H	305H	TSLOT 7..0	Parameter assignment of Wait-to-Receive time
305H	304H	TSLOT 13..8	
306H	307H	BR-REG 7..0	Parameter assignment of the division factor
307H	306H	BR-REG 10..8	for generating the baudrate
308H	309H	TID1 7..0	
309H	308H	TID1 10..8	
30AH	30BH	FACT-DEL-CLK 7..0	DelayTimer for SM time service
30BH	30AH	FACT-DEL-CLK 10..8	
30CH- 30F		reserved	
310H		UMBR_PTR S 7..0	UMBR_PTR points to the address of the first segment which is **no longer** part of the indication queue
311H		Mode-Reg 7..0	Parameter assignment of single bits
312H		Mode-Reg1-Res 5..0	
313H		Mode-Reg1-Set 5..0	
314H		Base-PTR 7..0	Base address for accesses to the internal RAM
315H		TRDY 7..0	Parameter assignment for TRDY (ready time valid before sending a response message)
316H		PREAMBLE	Parameter assignment of number of bits (preamble) in the synchron-mode

317H		TSYN	The following time is parameterized:
			  TSYN (33Bit asynchronous mode)
			  TIFG (Interframe GAP-Time; synchronous-mode)

318H		Mem-Lock 0	Memory Lock Cell
319H		BEGIN-PTR 7..0	BEGIN-PTR points to the smallest segment address of the indication queue. The BEGIN-PTR have to point at the beginning of an 8 byte segment.
31AH		Mode-Reg2 2..0	Parameter assignment of single bits

Figure 4.5: Assignment of the Internal Parameter Latches for WRITE

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5 FLC Interface

5.1 SAP List

5.1.1 Structure of the SAP List

In the FLC, a data transmission service is processed via a **Service Access Point (SAP)**. For each station, up to 64 SAPs, that is SAP **[0..63]**, are possible at the same time, and the default SAP.
Communication from DEFAULT SAP to a SAP and vice versa is possible. The SPC4 checks the Request SSAP.
Each SAP (including the DEFAULT SAP) has special entries in the SAP list; via this SAP list, the FLC makes receive resources available. If the SPC4 receives a message to a SAP which is not available, it will respond with No Service Activated (SD1 response).

In the SAP list already described, individual registers are assigned to each SAP.

5.1.2 Control Byte

Bit Position								Designation
7	6	5	4	3	2	1	0	
SAP-Locked	SDN/ DDB-Filter	RS/RA or UE	RR	IN USE	Buffer available			Control Byte

Bit 0-2	Buffer available
	The three bits are counters for the resources made available externally. The FLC increments the 3 bits, as soon as it loads a resource. The SPC4 decrements the 3 bits, if a received block was indicated. At receipt, after it has received the entire message, the SPC4 reads the 3 bits. If the status = zero, it will cancel the receipt, set the event flag 'No Ressource' (RR, see below) and respond with No Ressource (SD1-Response) **Exception:** If DP Mode = 1 is set, the SPC4 **will** not change Buffer Available in the DEFAULT SAP. Buffer Available has to be parameterized larger than zero, however; otherwise, the response will be No Resource.
Bit 3	IN USE
	The SPC4 will set this bit as soon as it has entered the complete message of a request message in the indication buffer. It will only reset it if an indication was executed (valid or invalid). If the FLC wants to assign a new reply block, it has to wait until the bit is reset. Only then (under Mem-Lock) can it reload the Reply Update Pointer. This prevents that the FLC can reload data for the SPC4 during transmission operation. **Exception:** If DP Mode = 1 is set, the SPC4 will **not** set the In Use Bit in the DEFAULT SAP. A correctly received request message to the DEFAULT SAP will **not** be entered in the Indication Queue and **not** be indicated.
Bit 4	**RS/RA or UE**
	No Service Activated/ Service Access Point Blocked or User-Error: the SPC4 will set this flag if the plausibilization of Request-SA was negative (Request SA differs from the SA received ; that is, the call is from an unauthorized station). The SPC4 responds with **Service Access Point Blocked [RA]** in the PA-Mode **or No Service Activated [RS]** in the Profibus-Mode (SD1-Response). This flag will also be set if Request-SA = 7FH, that is, if the SAP is inactive. The SPC4 responds with **No Service Activated [RS]** (SD1-Response). This bit is set as User Error [UE] if the SAP was locked. The SPC4 responds with **User Error [UE]** (SD1-Response).
Bit 5	**RR = No Resource**
	The SPC4 will set this bit if, after receipt of the message header, the content of the Buffer Available bit = zero; that is, the FLC has made no resources available or the queue is full. In both cases, the SPC4 will respond with **No-Ressource[RR]** (SD1-Response).
Bit 6	**SDN-/DDB-Filter**
	This bit makes it possible to activate the SDN-/DDB filter
	0 = The "Reply-Update-Ptr/SDN-/DDB-Tln-Tab-Ptr" pointer points to the Reply-on-Indication block and with that, to the response to be transmitted. If the pointer = 00H, no response buffer is available, and the SPC4 responds to an SRD request with a short acknowledgement (SC).
	1 = The "Reply-Update-Ptr/SDN-/DDB-Tln-Tab-Ptr pointer points to the station table, and the SPC4 is a "subscriber" for this SAP. The SDN-/DDB-Tln list will be evaluated at the access "Subscriber for DDB-Response" and SDN-Request.
Bit 7	**SAP locked**
	For the moment, the SAP is not accepting data. If the SPC4 receives data for this SAP, it will set the event flag User Error (UE) and respond with User Error (SD1-Response).

Figure 5.1: Control Byte

5.1.3 Request SA

The SA received is compared with this entry. If it differs, the SPC4 will set the event flag No Service Activated (RS) and respond with Service Access Point Blocked [RA] in the PA mode, and with No Service Activated [RS] in the Profibus mode (SD1 Response). In the case of the default-SAP, the addresses 00H - 7EH are possible; in the case of all other SAPs, 80H - FEH (expansion bit set); 7FH leads to "No Service Activated" since 7FH is locking the SAP. If this entry = FFH (=all), the call won't be checked. If an SRD is received with DDB, the bit "SDN-/DDB Filter" will be tested in addition, and if needed, compared further in the DDB-TIn list, before there is a response or the event flag is set.

5.1.4 Request SSAP

The SSAP received is compared with this entry. If it differs, the SPC4 will set the event flag No Service Activated (RS) in the PA mode, and Service Access Point Blocked (RA) in the Profibus mode, and respond with No Service Activated (SD1 Response). If Request SA is 00H-7EH, Request-SSAP = FFh will select the DEFAULT SAP. If the expansion bit is set in Request SA, and the Request SSAP = FFH, SSAP will not be checked.

5.1.5 Access Byte

The access byte controls access protection to the matching SAP at receipt. The entry 0H means "no access protection". If the SPC4 receives a message that doesn't match the access byte, it will respond with "NO SERVICE ACTIVATED". The event bit RS will be set.
All access violations are filtered to the FLC, the response [RS] (No Service Activated) is transmitted to the requester. **The DDB response (subscriber) is an exception; it is not acknowledged negative.**

Bit Position								Designation
7	6	5	4	3	2	1	0	
		IND-N	RUP-N	Access Value				Access Byte

Bit 0-3	**Access Value**		
	Access Protection		
		0H =	All
		1H =	SDN-Low
		2H =	SDN-High
		3H =	SDN-Low/High
		4H =	-
		5H =	SDA-Low
		6H =	SDA-High
		7H =	SDA-Low/High
		8H =	SRD-Low/High DDBREQ DDB-RES-Low/High
		9H =	SRD Low
		AH =	SRD-High
		BH =	SRD-Low/High
		CH =	DDB-REQ
		DH =	DDB-RES-low
		EH =	DDB-RES-high
		FH =	DDB RES low/high
Bit 4	**RUP-N-Valid (Only for DEFAULT SAP)**		
	This bit is set by the application, if in the DP-Mode, valid input data is entered in the Reply-Update-Buffer N. The SPC4 will reset the RUP-N-Valid, after it has exchanged the Reply Update Buffers D and N		
Bit 5	**IND-N-Valid (Only for DEFAULT SAP)**		
	This bit will be set by the SPC4 if in the DP mode, valid output data is entered in Indication Buffer N . The FLC will reset IND-N-Valid after the FLC has exchanged the Indication Buffers N and U.		

Figure 5.2   Access Byte

5.1.6 Reply Update Ptr/ SDN-DDB-TIn-Tab-Ptr

The Reply Update Ptr/ SDN-DDB-TIn-Tab-Ptr pointer points to the Indication Reply Buffer, or to the SDN-/DDB-TIn list (see also SDN-/DDB filter). The data buffers have to be above the UMBR_ PTR in the SPC4.

The SDN-/DDB-TIn list has the following structure:

SDN-/DDB-TIn List (optional)		
tab-data-length	8 Bit	indicates the length of the SDN-/DDB-TIn list
don't care	8 Bit	
Request-SA 1	8 Bit	1st entry in the DDB-TIn list Meaning like Request-SA
Request-SSAP 1	8 Bit	1st entry in the DDB-TIn list Meaning like Request-SSAP.
....		
Request-SA n	8 Bit	n entry in the DDB-TIn list Meaning like Request-SA
Request-SSAP n	8 Bit	n entry in the DDB-TIn list Meaning like Request-SSAP.

Figure 5.3: SDN-/DDB List

All SDN messages (except SM TIME; it is always indicated and DDB response messages can be filtered by the SPC4 via the station table. In this station table, the "Request SA" and the "Request SSAP" are defined per entry. Only if the received SDN-/DDB message with one of the entries is plausible, there will be an indication.
The SDN-/DDB filter is active if the bit "SDN/DDB filter" is set in the receive-SAP. The station table is addressed by the pointer "SDN-/DDB-TIn-Tab-Ptr". If "tab-data-length" = 0, the SDN-/DDB-TIn list is not plausibilized.

In order to make it possible for the sender to process via the DEFAULT-SAP, "req-ssap=0FFh" and the expansion bit "req-sa" = 0 has to be entered in the station table on the receiver side. In all other cases, the expansion bit "req-sa" = 1 is set.

5.1.7 Special Features for the DEFAULT SAP

When using the DP mode, the following entries are also to be processed in the SAP list.
- **Reply Update Ptr D,N,U:**
  These 8 bit pointers point to the 1st segment respectively of the Reply Update Buffers D, N and U. In the Reply Update Buffer U, the FLC compiles the input data, and then exchanges the U-Buffer with the Reply Update Buffer N. The SPC4 responds to a request message with the input data from the Reply Update Buffer D. The SPC4 receives new input data by exchanging the D and N buffer. The Reply Update Buffers D, N and U only contain net data.

- **Response Buffer Length:**
  This value specifies the length of the Reply Update Buffers D, N and U (0 to 246 bytes).

- **Response Status:**
  specifies the priority of the response messages to the DP master. 2 values are permitted:
  - 08H: response low priority
  - 0AH: response high priority

- **Indication Buffer Ptr D, N and U:**
  These 8 bit pointers point respectively to the 1st segment of the Indication Buffers D, N and U. In the Indication Buffer D, the SPC4 enters output data received faultlessly from the master, and then exchanges (possibly not until Sync, see Chapter 2.7) the D-Buffer with the Indication Buffer N. The output data of the FLC is in the Indication Buffer U.The FLC receives new output data by exchanging Indication Buffer U and N. The Indication Buffers D, N and U only contain net data.

- **Indication Buffer Length:**
  This value specifies the length of the Indication Buffers D, N and U (0 to 246 bytes).
- **Active Group Ident:**
  This byte encodes the association of the DP slave with 8 groups maximum. Active group ident is AND-operated bit by bit with the group select byte of a received Global Control Message (GCM). The DP slave is addressed if the bit by bit AND operation supplies a value unequal to zero at at least one position. If the group select byte of the GCM = zero, all DP slaves are addressed.

- **Control Command of a Global Command Message**
  Here, the SPC4 enters the last received control command of a global control message.

5.2 SM-SAP List

The structure of the SM-SAP entries is analog to the normal SAPs.

Register	Meaning
Control Byte	Bit Information
Request SA	Request SourceAddress
reserved	
reserved	
Reply-Update-Ptr/SDN-DDB/-Tln-Tab-Ptr	Pointer to Reply Buffer

SAPs which are not needed are to be deactivated; for example, with Request SA=7FH.

SAP	Service	Transmission Function Code	Description
SM1	SM_SDN	2	SM-SDN messages
SM2	SM_SRD_SLOT_DEL	10	SM-SRD-Slot-Del messages
SM3	SM_SRD_SLOT_KEEP	11	SM-SRD-Slot-Keep messages
SM4	SM_SRD	1	SM-SRD messages
SM5	SM_Time	0	SM-Time messages

Figure 5.4 SM SAP list

The use of the SM-SAPs depends on the control octet. No SAP expansions are used, analog to the use of the DEFAULT-SAP.

The SPC4 recognizes from the message received (CO field) which SM service is to be executed, and assigns it autonomously to the matching SAP (see table).

Like all other messages, the services SM_TIME and SM_SDN are transferred to the Indication Queue; no resources are needed for transmission (slave).

5.3 Indication Queue

5.3.1 Description

If the SPC4 receives a message, it will enter the message header in the indication queue, and **then** check the free length in the queue (this is possible, because one segment always has to remain free). If at least one segment (8 bytes) is free (in addition to the spec. free segment), it will continue receiving and enter the data in the queue as long as free memory is available. When receiving a request message (call), the SPC4 plausibilizes the corresponding message headers with the values specified for it from the SAP list.

The Indication Queue is managed as circular buffer with read- (IND-RD) and write pointers (IND-WR). The SPC4 is responsible for the write pointer, and the FLC for the read pointer.

The pointer IND-WR-PRE makes fast slave reaction possible (for DP, for example). An indication interrupt will be generated (if corresponding parameter was assigned) after the correct receipt of the request message, and not at the end of the next message to another station.
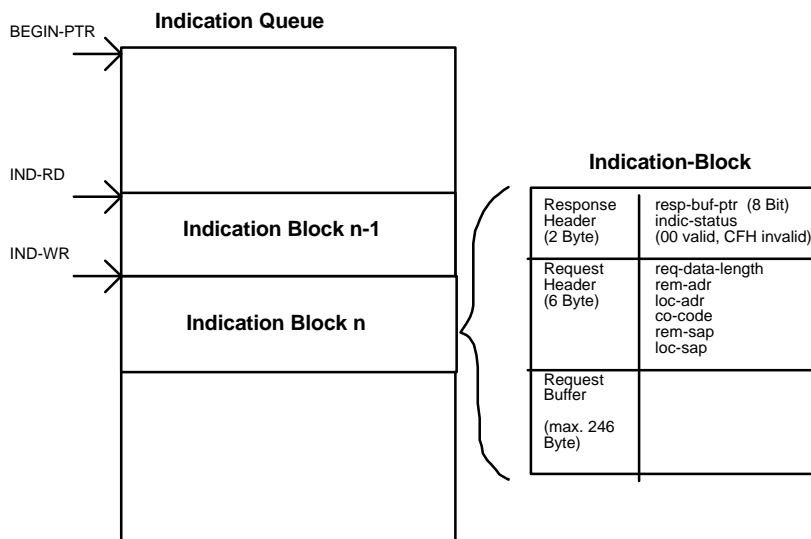

Figure 5.5:   Structure of the Indication Queue

If a message is received without SAP expansion (rem SAP, loc SAP), the SPC4 will enter 0FFh in the corresponding cell.

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5.3.2 Structure of the Indication Block

		Response Header	
Byte 0	resp-buf-ptr	This pointer points to the relocated response buffer (in the area Reply-On-Indication blocks, see Memory Area Distribution). It is recopied by the SPC4 from the SAP list	
Byte 1	indic-status	Here, the SPC4 enters the status 00 for a 'valid indication'.	
		Request-Header (Message Header of the Requester)	
Byte 2	req-data-length	This value specifies the length of the entered net data in the request buffer (0 to 244 Bytes with SAP expansion, 0 to 246 bytes without SAP expansion).	
Byte 3	rem-adr	Here, the SPC4 enters the SA received. The remote station, which is to maintain data traffic with the respective SAP of the local station {sentence not quite clear in original}. It can be entered in the SAP lists under req-sa as filter.	
Byte 4	loc-adr	Here, the SPC4 enters DA received.	
Byte 5	co-code	This value specifies the function code of the request message. Here, the complete control octet, as received from the bus, is entered.	

Function	Code
Request FDL-Status with Reply	x9H
Send Data with no Acknowledge low	x4H
Send Data with no Acknowledge high	x6H
Send Data with Acknowledge low	x3H
Send Data with Acknowledge high	x5H
Send and Request Data low	xCH
Send and Request Data high	xDH
SM_Time	x0H
SM_SRD	x1H
SM_SDN	x2H
SM_SRD_SLOT_DEL	xAH
SM_SRD_SLOT_KEEP	xBH
Send and Request Data with DDB	x7H
DDB-Response low	y8H
DDB-Response high	yAH

x:
Frame Type 1; that is, Bit 6=1 and FCB/FCV according to message entry
y:
Frame Type 0; that is, Bit 6=0 and station type[1] according to message entry

Bit 7 (b8) of the control octet received is only evaluated for SM time messages; for all other request messages, bit 7 (b8) of the control octet is don´t care

Byte 6	rem-sap	Here, the SPC4 enters the service access point (SSAP) of the remote station. This field is only valid if the expansion bit in rem-adr is set (the two upper bits of rem-sap have to be '0'). If a message is received without SAP expansion (rem-SAP, loc-SAP), the SPC4 will enter 0FFh .	
Byte 7	loc-sap	Here, the SPC4 enters the service access point (DSAP) of the local station. This field is only valid if the expansion bit in rem-adr is). If a message is received without SAP expansion (rem-SAP, loc-SAP), the SPC4 will enter 0FFH .	
		Request Buffer contains the received message	
Byte 8	data 0	Byte 0 of the net data	
Byte 8+x	data 0+x	Byte x of the net data	

Figure 5.6: Indication Block

---

[1] Note: For PROFIBUS, the station-type is bit 5 (b6) und bit 4 (b5), for PA bit 7 (b8) is relevant in addition.

5.4 Reply on Indication Blocks

5.4.1 Function

The FLC has to load response data in the buffers of the Reply-on-Indication blocks.
If response data is requested, the SPC4 will fetch the reply update pointer from the corresponding SAP lists, and transmit the loaded data from the reply buffer. If the request is processed, the SPC4 will indicate {index} the request by entering the status (valid indication) in the response buffer, setting the write pointer to the next free segment and generate the interrupt IND.
A request is processed and will be indicated if:

- an SM message, an SDN- or a DDB response message was received faultlessly.
- an SDA- or SRD message was received faultlessly, the response has been transmitted and the next request message to another station or (with toggeled FCB/FCV bits) to its own station address was received correctly.

If the SPC4 receives an SRD- or a DDB request message with net data length = 0, and if the response data length also = 0, the SPC4 will **not** enter this message in the indication queue(empty polling).
With a bit in the responder status (byte 2), the FLC can control how often the loaded data is transmitted from the indication reply buffer. If Bit (4):single update reply is set in "resp-status" of the indication reply buffer, a loaded response in the indication reply buffer is transmitted only once. If this bit = log. "0", the SPC4 will again transmit the buffer to this SAP with each call message (multiple update reply).
The less significant nibble (lower 4 bits) indicates whether the request is transmitted high priority or low priority.

5.4.2 Structure of the Reply-on-Indication Blocks
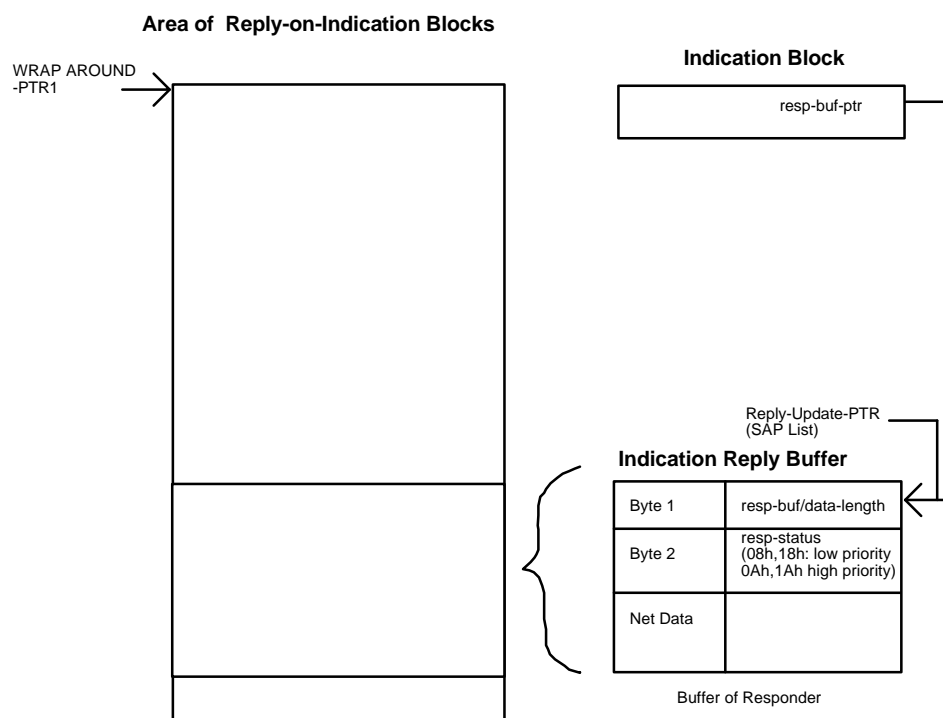
Figure 5.7: Structure of Reply-on-Indication Block

The response buffer is attached to the area 'Reply on Indication Blocks' and contains the response buffer length, the response status and the pure net data of the response message.

	Reply Header	
Byte 0	resp-data-length	Here, the FLC enters the length of the response buffer.
Byte 1	resp-status	In this field, the responder status is stored. The FLC has to load the status. The following codes are permitted:

Function	Code
Response FDL/FMA1/2-data low (& Send Data OK)	000x1000b
Response FDL/FMA1/2-data high (& Send Data OK)	000x1010b
Bit (4) = x :Single Update Reply If this bit is set in addition, a reply loaded in the indication buffer is transmitted only once. Otherwise, the SPC4 will retransmit this buffer for each reply message	

	Reply Buffer contains the response data	
Byte 3	data 0	Byte 0 of the net data
Byte 8+x	data 0+x	Byte x of the net data

Figure 5.8: Reply-on-Indication Block

6 DP Interface

6.1 Description

In the PROFIBUS DP mode (DIN 19245 Part 3), the SPC4 supports the following productive services:

- **Data Exchange**
- **Read Input Data**
- **Read Output Data**
- **Global Control (Sync, Freeze, Clear Data)**

Other PROFIBUS DP services (diagnosis, parameterisation and configuration) have to be realized by the FLC; that is, the software has to operate the corresponding SAPs according to the PROFIBUS DP state machine.
For the above named services to be supported by the SPC4, DP Mode = 1 is to be set in Mode Register 0.

In the DP mode, data between the DEFAULT SAP of the DP master and the DEFAULT SAP of the DP slave is exchanged with exchange buffers:
For received data (output data), the Indication Buffers D, N and U are available. For the response data (input data), the Reply Update Buffers D, N and U are used.

No indication interrupts will be generated. If new output data is made available to the FLC, the interrupt "Output Data Exchange" will be generated. The interrupt "Watchdog Reset" indicates that valid output data from the DP master to the DEFAULT SAP was received. The interrupt "Watchdog Reset" causes the FLC to reset the "Software Watchdog" which monitors the activity of the DP master.

Request messages to an SAP other than the DEFAULT SAP are only accepted if SSAP differs from DEFAULT SAP. Request SSAP has to be parameterized by the FLC correspondingly. The received data is entered in the indication queue. The reply is made with the data of the Reply Update Buffer to which the Reply Update Pointer of the addressed SAP points. If the received request data is entered in the indication queue, the pointer "IND-WP-PRE" is set to the next free segment, and the interrupt "IND-PRE" is generated. If the request is processed, the pointer IND-WP is also set to the next free segment and the interrupt "IND" is generated (indication).

The figure below shows the principle of the exchange buffer:
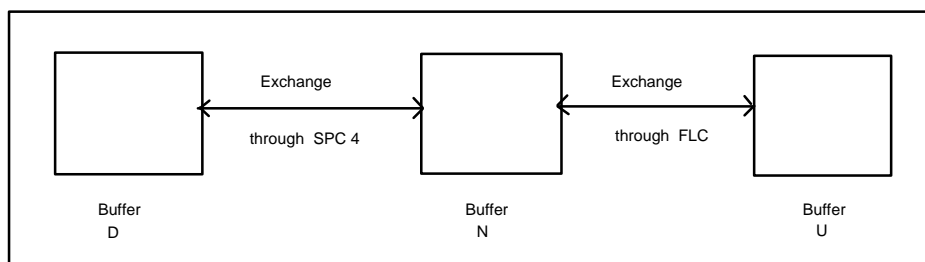
Figure 6.1: Exchange Buffer   Principle

In the Indication Buffer D, the SPC4 enters output data to the local DEFAULT SAP, received faultlessly from the DEFAULT SAP of the DP master. The SPC4 generates the interrupt "Watchdog Reset". Then, the SPC4 exchanges the Indication Buffers D and N either immediately (DIAG.SYNC Mode = 0), or with the next "Sync" command (DIAG.SYNC Mode = 1). After exchanging the Indication Buffer Pointers D and N, the SPC4 will set the flag IND-N-Valid = 1 in the DEFAULT SAP, and generate the interrupt "Output Data Exchange".

These indications are carried out under Lock to guarantee data consistency. If the FLC wants to update its output data in the Indication Buffer U, it has to check first whether IND-N-Valid = 1 (that is, whether valid output data is entered in the Indication Buffer N). If this is the case, the FLC can update its output data by exchanging the Indication Buffers N and U. In addition, the FLC has to reset the flag IND-N-Valid = 0 in the DEFAULT SAP. The FLC has to carry out these actions under Lock.

In the Reply Update Buffer U, the FLC combines the input data, and then exchanges the U buffer with the Reply Update Buffer N. In addition, the FLC has to set the flag RUP-N-Valid = 1 in the DEFAULT SAP when the Reply Update Pointers U and N are exchanged. The FLC has to carry out these actions under Lock. If the DP master requests input data with a request message, the SPC4 will respond

- either with the "old" input data of Reply Update Buffer D (that is, Reply Update Buffer D and N are **not** exchanged before the response is transmitted). This is the case if no valid input data is entered in the Reply Update Buffer N (that is, RUP-N-Valid = 0 in the DEFAULT SAP) or the input data in the Reply Update Buffer D is frozen (DIAG.FREEZE Mode = 1, see Chapter 2.7.4);

- or with the "new" input data, if before transmitting the response, the Reply Update Buffers D and N are exchanged. The buffers are exchanged if RUP-N-Valid = 1 and DIAG.FREEZE Mode = 0. Then, the SPC4 will set the flag RUP-N-Valid = 0 in the DEFAULT SAP. The buffers are exchanged and the flag RUP-N-Valid is reset under Lock.

6.2 Productive Services

6.2.1 Data Exchange

The control unit for the PROFIBUS DP protocol is to be realized by the FLC. As DP slave, the SPC4 is permitted to receive request message from the DEFAULT SAP of the DP master to its own DEFAULT SAP only if the DP control unit is in the mode "data exchange" . Therefore, the FLC has to parameterize

<div align="center">

Request SA - Station Address of the DP Master

</div>

in the DEFAULT SAP. In all other DP modes (for example Wait-PRM, Wait-Config), the FLC has to deactivate the DEFAULT SAP with

<div align="center">

Request SA = 7FH

</div>

A request message by the DP master to the DEFAULT SAP would in this case be rejected with "No Service Activared" (RS).

In the DEFAULT SAP of the SPC4,

<div align="center">

Request SSAP = FFH (for DEFAULT SAP)
Access Value = 08H

</div>

is to be parameterized in the DP mode.

Access Value = 08 filters all request messages except

- Send and Request Data low (SRD low)
- Send and Request Data high (SRD high)
- Send and Request Data with DDB (DDB Request)
- DDB Response low
- DDB Response high

The transpparence for DDB response low/high messages makes it possible for the SPC4 to listen in on the bus as slave also via the DEFAULT SAP, and to evaluate the received data. Since, as a rule, the publisher is not going to be the DP master, the SDN-/DDB filter is to be activated. If the SDN-/DDB filter bit is set in the control byte of the DEFAULT-SAP, the source address (SA) and SSAP are plausibilized exclusively in

the SDN-/DDB station list. Received DDB response messages are entered in the indication queue. Then the pointers "IND-WP-PRE" and "IND-WP" are set to the next free segment, and the interrupts "IND-PRE" and "IND" are generated.

If an SRD low/high message is received from the DP master, and no input data is available (that is, response buffer length = 0), the SPC4 will reply
- **either** with SC, if 08H (that is, low priority) is entered in the response status of the DEFAULT SAP
- **or** with an SD2 message with the length LE = 4 and FFH as dummy byte (that is, net data length = 1), if 0AH (that is high priority) is entered in the response status of the DEFAULT SAP.

If a DDB request is received from the DP master and no input data is available (that is, response buffer length = 0), the SPC4 replies with "No Service Activated (RS)" and sets the RS flag in the control byte of the DEFAULT SAP.

6.2.2 Read Input Data

Read Input Data is an SRD message without request data, by any bus master, with SSAP different from DEFAULT SAP, to the SAP 56 of the DP slave. As DP slave, the SPC4 is permitted to evaluate this message only if the DP control unit is in the mode "data exchange". In all other modes (for example, Wait PRM, Wait Config), SAP 56 is to be deactivated by the FLC with Request SA = 7FH. A Read Input Data message would in this case be rejected with "No Service Activated (RS)".

In the SAP 56 of the SPC4, the following is to be parameterized in the DP mode "Data Exchange":
> Buffer Available > 0
> Request-SA = FFH (all)
> Request-SSAP = SSAP (different than DEFAULT-SAP)
> Access Value = {09H, 0AH, 0BH}
> Reply Update Ptr / SDN-/DDB-TIn-Tab-Ptr = don´t care

Read Input Data messages are **not** indicated by the SPC4 and are **not** entered in the indication queue. In the control byte of SAP 56, Buffer Available is **not** decremented.

If input data is requested with Read Input Data, the SPC4 will respond
- **either** with the "old" input data of Reply Update Buffer D (that is, Reply Update Buffer D and N are **not** exchanged before the response is transmitted). This is the case if no valid input data is entered in the Reply Update Buffer N (that is, RUP-N-Valid = 0 in the DEFAULT SAP), or the input data in the Reply Update Buffer D is frozen (DIAG, FREEZE Mode = 1, see Chapter 2.7.4);

- **or** with the "new" input data, if before transmitting the response, the Reply Update Buffers D and N are exchanged. The buffers are exchanged if RUP-N-Valid = 1 and DIAG, FREEZE Mode = 0 in the DEFAULT SAP. Then, the SPC4 will set the flag RUP-N-Valid = 0 in the DEFAULT SAP. The buffers are exchanged and the flag RUP-N-Valid is reset under Lock.

If the response buffer length = 0 is parameterized in the DEFAULT-SAP, the SPC4 will respond with SC.

An SRD message with request data to the SAP 56 of the DP slave is rejected by the SPC4 with "No Resource (RR)".

6.2.3 Read Output Data

Read Output Data is an SRD message without request data by any bus master, with SSAP different from DEFAULT SAP, to the SAP 57 of the DP slave. As DP slave, the SPC4 is permitted to evaluate this message only if the DP control unit is in the mode "data exchange". In all other modes (for example, Wait PRM, Wait Config), SAP 57 is to be deactivated by the FLC with Request SA = 7FH. In this case a Read Output Data message would be rejected with "No Service Activated (RS)".

In the SAP 57 of the SPC4, the following is to be parameterized in the DP mode "Data Exchange":

> Buffer Available > 0
> Request-SA = 0FFH (all)
> Request-SSAP = SSAP (different than DEFAULT-SAP)
> Access Value = {09H, 0AH, 0BH}
> Reply Update Ptr / SDN-/DDB-Tln-Tab-Ptr = don´t care

Read Output Data messages are **not** indicated by the SPC4 and are **not** entered in the indication queue. In the control byte of SAP 57, Buffer Available is **not** decremented.

Read Output Data causes the SPC4 to respond with the output data of the Indication Buffer U.

If the indication buffer length = 0 is parameterized in the DEFAULT SAP, the SPC4 responds with SC.
An SRD message with request data for the SAP 57 of the DP lave is rejected by the SPC4 with "No Resource(RR)".

6.2.4 Global Control (Sync, Freeze, Clear Data)

The global control message is an SDN message with 2 bytes net data from the DP master with SSAP = DEFAULT SAP, to the SAP 58 of the DP slave. As DP slave, the SPC4 is permitted to evaluate this message only if the DP control unit is in the mode "data exchange". In all other modes (for example, Wait PRM, Wait Config), SAP 58 is to be deactivated by the FLC with Request SA = 7FH. In this case a global control message would be rejected with "No Service Activated (RS)".

In the SAP 58 of the SPC4, the following is to be parameterized in the DP mode "Data Exchange":

> Buffer Available > 0
> Request-SA = station address of the DP master
> Request-SSAP = SSAP (different than DEFAULT-SAP)
> Access Value = {01H, 02H, 03H}
> Reply Update Ptr / SDN-/DDB-Tln-Tab-Ptr = don´t care

In the control byte of SAP 58, Buffer Available is **not** decremented. A global control message with a net data length unequal to 2 is not evaluated by the SPC4 if "Check GCM-Length-Off = 0" is parameterized in Mode Register 2.
With Check GCM-Length-Off = 1, monitoring of the net data length of GCMs is switched off.

The function Global Control makes it possible to transmit a special control command to one (single), several (multi) or all (broadcast) DP slaves. The figure below shows the data format of the 2 user bytes.

Address	Bit Position								Designation
	7	6	5	4	3	2	1	0	
Byte 0	Res	Res	Sync	Unsync	Freeze	Unfreeze	Clear_ Data	Res	Control Command
Byte 1	Select 7	Select 6	Select 5	Select4	Select3	Select2	Select1	Select0	Group Select

Byte 0: Control Command

Bit	Designation	Meaning
0	Reserved	The designation "Reserved" indicates that these bits are reserved for future function expansions, and are to be preassigned with "logic 0". If the bit "Check-GCM-Resbits-Off = 0 in Mode Register 2, the reserved bits will be checked for zero. If at least one of these reserved bits is "logic 1", the SPC4 will execute "Leave Master". If Check-GCM-Resbits-Off = 1, the reserved bits are don't care for the SPC4.
1	Clear_Data	Output data in the indication buffer is deleted, and the interrupt Output_Data_Exchange is generated
2	Unfreeze	If Unfreeze is set, the SPC4 deactivates the Freeze Mode (DIAG.FREEZE Mode = 0) and exchanges the Reply Update Buffers D and N if the flag RUP-N-Valid = 1 in the DEFAULT SAP. Then, the SPC4 will set RUP-N-Valid = 0. These actions are carried out under Lock. If DIAG.FREEZE Mode = 0, the SPC4 will respond to a request message which is requesting input data with the "new" input data; that is, before transmitting the response, the SPC4 exchanges the Reply Update Buffers D and N if the flag RUP-N-Valid = 1 in the DEFAULT SAP.
3	Freeze	If Freeze is set, the SPC4 will activate the Freeze Mode (DIAG,FREEZE Mode = 1) and exchange the Reply Update Buffers D and N if the flag RUP-N-Valid = 1 in the DEFAULT SAP. Then, the SPC4 will set RUP-N-Valid = 0. The SPC4 executes these actions under Lock. If, in the Freeze Mode, input data is requested from the SPC4 with a request message, the SPC4 will respond with the "old" input data of Reply Update Buffer D; that is, the Reply Update Buffers D and N will **not** be exchanged prior to transmitting the response.
4	Unsync	If Unsync is set, the SPC4 deactivates the Sync Mode (DIAG.SYNC Mode = 0), and exchanges the Indication Buffer D and N if valid data is {entered} in the D buffer. In addition, it will set the flag IND-N-Valid = 1 in the DEFAULT SAP and generate the interrupt "Output Data Exchange". If DIAG.SYNC Mode = 0 when a global control message with Unsync = 1 is received, Unsync will have no effect. If DIAG.SYNC Mode = 0, the SPC4 exchanges the Indication Buffers D and N immediately if it has received new valid output data.
5	Sync	If Sync is set, the SPC4 will activate the Sync Mode (DIAG.SYNC Mode = 1) without exchanging the Indication Buffers D and N. If DIAG.SYNC Mode = 1 when a global control message is received with Sync = 1, the SPC4 exchanges the Indication Buffers D and N if valid output data is {entered} in the D-buffer. In addition, it will set the flag IND-N-Valid = 1 in the DEFAULT SAP, and generate the interrupt "Output Data Exchange". The SPC4 executes these actions under Lock. If DIAG.Sync Mode = 1, the SPC4 enters new output data from the DP master in the Indication Buffer D and generates the interrupt "Watchdog Reset". The SPC4 waits with the exchange of the Indication Buffers D and N, however, until the next "Sync" command.
6,7	Reserved	

Figure 6.2 Global Control

Byte 1: Group Select

Group Select specifies which groups are to be addressed by the DP slaves.
The SPC4 AND-operates the Group Select byte of a received global control message bit by bit with the byte "Active Group Ident" of the DEFAULT SAP. The DP slave is addressed if the bit by bit AND operation supplies a value unequal to zero on at least one position {location}.
If the Group Select byte = 00H, all DP slaves are addressed.
If the control command of a global control message (GCM) is **different** than the control command in the DEFAULT SAP, the SPC4 will enter the GCM in the indication queue and generate the indication interrupt. In addition, the received control command is stored in the DEFAULT SAP.

6.2.5 Leave Master

In the case of Leave Master, the SPC4 will carry out the following actions:

- output data in the indication buffer is deleted; that is 00H is entered {?}
- then, the Indication Buffers D and N are exchanged (under Lock)
- the interrupt "Output Data Exchange" is **not** generated
- DEFAULT SAP, SAP 56, SAP 57, SAP 58 are deactivated; that is, under Lock, Request SA = 7FH is entered in all 4 SAPs
- generate interrupt "leave master"

The SPC4 will execute "Leave Master" if

- the bit Cmd-Leave-Master = 1 is set in Mode Register 1: at the end of "Leave Master", the SPC4 will reset Cmd-Leave-Master to "logic 0" in Mode Register 1
- in the control command of a GCM, at least 1 reserved bit is "logic 1", and in Mode Register 2 Check-GCM-Resbits-Off = 0 is parameterized
- the received net data length of a DP data message is **less** than the indication buffer length in the DEFAULT SAP: The SPC4 responds with input data from the Reply Update Buffer D; if DIAG.FREEZE mode = 0 and RUP-N-Valid = 1, the Reply Update Buffers D and N will be exchanged first
- the received net data length of a DP data message is **larger** than the indication buffer length in the DEFAULT-SAP: The SPC4 responds with "No Resource (RR)", and sets the RR flag in the control byte of the DEFAULT SAP to "logic 1".

The execution time t_{LM} which the SPC4 needs for "Leave Master", is dependent on the indication buffer length n and the baudrate

12 MBaud: $(25 + n)$ bit pulses $<= t_{LM} <= (30 + 1.5\,n)$ bit pulses

To baudrates less than 3 M Baud, the following applies:

$$t_{LM} \approx (20 + n/2) \text{ bit pulses}$$

Attention:

In the case of "Leave-Master", the danger exists that request messages to the SPC4, which were received during the execution time t_{LM} will be lost. Since, during this time t_{LM}, the receiver of the SPC4 is ready to receive but can't be flushed, the interrupt "FIFO-Overflow" is possible.

6.2.6 Baudrate Search

If the bit "Baudrate Search" is set in Mode Register 1, the automatic baudrate search is switched on. In this mode, the SPC4 doesn't evaluate messages; it only checks whether a message was received faultless physically. In order to be able to also receive reply messages, the T_{SYN} is reduced to 10 bit pulses, regardless of the value which was parameterized in the SYN time register. If the receipt is faulty, the interrupt "wrong SD" will be generated. If SD4 or a complete SD1/SD2/SD3 message is received faultlessly, the interrupt "correct SD" is generated. A faultlessly received SC is ignored.

The baudrate which is to be checked respectively has to be parameterized by the FLC.

7 ASIC Interface

Below, the registers will be described which specify the hardware function of the ASIC as well as message processing.

Parameters which intervene directly in the control, or sephamores which are directly set by the control, are stored in the SPC4 in a parameter latch array. All other parameters are in the lower area of the RAM. In the parameter cells, the FLC transfers operating data to the FLC. Parameters are assigned only in the offline state (for example, after switch on). The SPC4 must leave the offline state only after all parameters have been loaded (START SPC4 = 1, Mode Register 1). Some control bits, however, have to be changed continuously during operation. These are combined in a special register (Mode Register 1) and can be set or deleted independent of one another.

7.1 Latch Parameters

7.1.1 Slot Time Register

(writable; can only be changed offline)

Address	Bit Position								Designation
Control Register	7	6	5	4	3	2	1	0	
304H (Intel)	TSL7	TSL6	TSL5	TSL4	TSL3	TSL2	TSL1	TSL0	TSLOT 7..0

Address	Bit Position								Designation
Control Register	15	14	13	12	11	10	7	8	
305H (Intel)			TSL13	TSL 12	TSL 11	TSL 10	TSL 9	TSL8	TSLOT 13..8

Figure 7.1: Slot Time Register

The Wait-to-Receive time TSL is 14 bits wide maximum, and to be entered in transmission bit steps. It is needed to calculate timeout.

7.1.2 Baudrate Register

(writable; can only be changed offline)

Address	Bit Position								Designation
Control Register	7	6	5	4	3	2	1	0	
306H (Intel)	BR7	BR6	BR5	BR4	BR3	BR2	BR1	BR0	BR-Reg 7..0

Address	Bit Position								Designation
Control Register	15	14	13	12	11	10	7	8	
307H (Intel)						BR 10	BR 9	BR8	BR-REG 10..8

Figure 7.2: Baudrate Register

In the baudrate register, the division factor for the baudrate generator is parameterized. The division factor G is calculated according to the following formula:

$$G = \frac{CLK}{BR * SCAN\ RATE} - 1$$

CLK   =   clock supply in MHz
BR   =   baudrate
G   =   division factor
SCAN RATE is the result of the bits FILTER ON/OFF and SYN/ASYN of Mode Register 0:

SYN/ASYN	FILTER ON/OFF	SCAN RATE
0	0	16
0	1	16
1	0	4
1	1	16

In the table below, the division factors for the individual baudrates for both operating modes are listed.

CLK	Baudrate (BR)	Division Factor (G) for ABTAST = 4	Division Factor (G) for ABTAST = 16
48 MHz	12.0 MBd	0	-
48 MHz	6.0 MBd	1	-
48 MHz	3.0 MBd	3	0
48 MHz	1.5 MBd	7	1
48 MHz	500.00 kBd	23	5
48 MHz	187.50 kBd	63	15
48 MHz	93.75 kBd	127	31
48 MHz	31.25 kBd	383	95
48 MHz	19.2 kBd	624	-
48 MHz	9.6 kBd	1249	-

7.1.3 BEGIN PTR Register

(writable; can only be changed offline)

Address	Bit Position								Designation
Control Register	7	6	5	4	3	2	1	0	
319H	BPTR7	BPTR6	BPTR5	BPTR4	BPTR3	BPTR2	BPTR1	BPTR0	BEGIN-PTR 7..0

Figure 7.3: BEGIN PTR Register

The BEGIN PTR is the address of the 1st segment of the indication queue.

7.1.4 UMBR PTR Register

(writable; can only be changed offline):

Adress	Bit Position								Designation
Control Register	7	6	5	4	3	2	1	0	
310H	UPTR7	UPTR6	UPTR5	UPTR4	UPTR3	UPTR2	UPTR1	UPTR0	UMBR-PTR-Reg 7..0

Figure 7.4: UMBR PTR Register

The UMBR PTR (WRAP AROUND PTR) points to the address of the 1st segment which does **not** belong to the indication queue.

7.1.5 BASE PTR Register

(writable)

Address	Bit Position								Designation
Control Register	7	6	5	4	3	2	1	0	
314H	BASE-PTR7	BASE-PTR6	BASE-PTR5	BASE-PTR4	BASE-PTR3	BASE-PTR2	BASE-PTR1	BASE-PTR0	BASE-PTR-Reg 7..0

Figure 7.5: BASE PTR Register

The base pointer addresses the start of the 256 byte memory window.

7.1.6 TRDY Register

(writable)

Address	Bit Position								Designation
Control Register	7	6	5	4	3	2	1	0	
315H (Intel)	TRDY7	TRDY6	TRDY5	TRDY4	TRDY3	TRDY2	TRDY1	TRDY0	TRDY-Reg 7..0

Figure 7.6: TRDY Register

The time TRDY has to pass as quiet time on the bus before a reply message is transmitted. It is 8 bits maximum and is indicated in transmission bit steps.
The FLC may change TRDY even if the MAC state machine is **not** in the offline state.
In the DP mode, TRDY can be changed dynamically. For this, the DP master transmits a parameter assignment message to the DP slave with the new value for TRDY. Since the SPC4 doesn't evaluate parameter assignment messages, the FLC has to do it. The value for TRDY which the FLC has to parameterize is the result of

TRDY for SPC4 = T_{RDY} of parameter assignment message + 2.

7.1.7 PREAMBLE Register

(writable; can only be changed offline):

Address	Bit Position								Designation
Control Register	7	6	5	4	3	2	1	0	
316H (Intel)							PREAB1	PREA0	PREAMBLE 7..0

Figure 7.7: PREAMBLE Register

PREAMB: quantity of preamble bits
00	=	1
01	=	2
10	=	4
11	=	8

In the synchronous mode of the serial interface, the quantity of preamble bytes can be set here.

7.1.8 SYN Time Register

(writable; can only be changed offline)

Address	Bit Position								Designation
Control Register	7	6	5	4	3	2	1	0	
317H (Intel)			TSYN5	TSYN4	TSYN3	TSYN2	TSYN1	TSYN0	TSYN-Reg 7..0

Figure 7.8: SYN Time Register

In the asynchronous mode (RS485), 33 bits are always to be parameterized.
In the synchronous mode, the T_{IFG} (Interframe GAP Time) is to be parameterized here (4...32 bit).

7.1.9 Delay Timer Register

(readable)

Address	Bit Position								Designation
Control Register	7	6	5	4	3	2	1	0	
306H (Intel)	TDEL7	TDEL6	TDEL5	TDEL4	TDEL3	TDEL2	TDEL1	TDEL0	DELAY 7..0

Address	Bit Position								Designation
Control Register	15	14	13	12	11	10	7	8	
307H (Intel)	TDEL15	TDEL14	TDEL13	TDEL12	TDEL11	TDEL10	TDEL9	TDEL8	DELAY 15..8

Figure 7.9: Delay Timer Register

The delay timer register contains the current counter state of the delay timer.

7.1.10 Factor Delay Timer Clock Register

(writable)

Address	Bit Position								Designation
Control Register	7	6	5	4	3	2	1	0	
30AH (Intel)	TFAK7	TFAK6	TFAK5	TFAK4	TFAK3	TFAK2	TFAK1	TFAK0	TFAKOT 7..0

Address	Bit Position								Designation
Control Register	15	14	13	12	11	10	7	8	
30BH (Intel)						TFAK 10	TFAK 9	TFAK8	TSLOT 13..8

Figure 7.10: Factor Delay Timer Clock Register

The register Factor Delay Timer Clock specifies the division factor for the delay timer in dependence of the input clock of the DELAY TIMER (see capter SPC4 Timer).

7.1.11 Mode Register

7.1.11.1 Mode Register 0

(Mode REG0, writable; can only be changed offline): In Mode Register 0, fixed parameters are transferred which have to be loaded only once - after reset:

Address	Bit Position								Designation
Control Register	7	6	5	4	3	2	1	0	
311H	FILTER_ AN/AUS	EARLY- READY	INT- POL	XPB/ PA	XRTS/ ADD	SYN/ ASYN	DP-Mode	DIS- START- CONTROL	Mode-Reg0 7..0

Bit 0	Dis-Start Bit		
	switch off start bit monitoring (Hamming Distance4 test in UART)		
		0 =	start bit monitoring is enabled in the receiver (state after Reset)
		1 =	start bit monitoring is switched off in the receiver
Bit 1	DP-Mode		
	set DP Mode		
		0 =	DP functions are not supported (state after Reset)
		1 =	The following productive services are supported: - Data Exchange - Read Input Data - Read Output Data - Global Control Message (Sync, Freeze, Clear Data)
Bit 2	SYN/ASYN		
	Changeover bit for the synchronous and asynchronous mode of the serial interface		
		0 =	synchronous mode (state after Reset)
		1 =	asynchronous mode
Bit 3	XRTS/ADD		
	Changeover output XRTS/ADD for differing driver control		
		0 =	RTS (state after Reset)
		1 =	ADD
Bit 4	XPB/PA		
	Layer2 Setting		
		0 =	PROFIBUS (state after Reset)
		1 =	PA
Bit 5	INT-POL		
	Polarity of the Interrupt Outputs		
		0 =	the interrupt outputs are low-active (state after Reset)
		1 =	the interrupt outputs are high-active
Bit 6	EARLY-RDY		
	Early Ready-Signal		
		0 =	Ready is generated if the data is valid (Read) or if the data is transferred (Write) (state after Reset)
		1 =	Ready is moved up by a pulse
Bit 7	FILTER_ON/OFF		
	Switch In Receive Filter		
		0 =	Filter off (state after Reset)
		1 =	Filter on **Attention:** If the filter is switched on for asynchronous transmission, the maximum baudrate is reduced from qclk-in/4 to qclk-in/16 (example: 48 MHz/4 = 12 M Baud and 48 MHz/16 =3 M Baud).

Figure 7.11: Mode Register 0

7.1.11.2 Mode Register 1

(writable, START SPC4; can only be changed offline; EOI, SM mode can be changed during operation).

Some control bits, however, have to be changed continuously during operation. These are combined in a special register (Mode Register 1) and can be set (Mode_Reg_S) independent of one another or deleted (Mode_Reg_R). Different addresses are used for setting and deleting. A log. "1" is to be written on the bit position which is to be set or deleted.

Address	Bit Position								Designation
Control Register	7	6	5	4	3	2	1	0	
312H			Baudrate Search	DEL-TIM		SM-Mode			Mode-Reg1-Reset 7..0
313H		Cmd-Leave-Master	Baudrate Search	DEL-TIM	Go-Offline	SM-Mode	EOI	START-SPC4	Mode-Reg1-Set 7..0

Bit 0	**START-SPC4**	
	Leaving the offline state	
	1 =	The SPC4 leaves offline and switches to Passive-Idle or SM-Mode, depending on whether SM-Mode bit was set additionally; in addition, the idle- and syni timers are started.
Bit 1	**EOI**	
	End of Interrupt	
	1 =	End of Interrupt, the SPC4 switches the interrupt outputs inactive and resets EOI to log.'0'
Bit 2	**SM-Mode**	
	SM-Mode	
	1 =	If this bit and START-SPC4 is set, the SPC4 will enter the state SM-Mode-State
Bit 3	**Go-Offline**	
	Entering the offline state	
	1 =	After the current request is completed, the SPC4 enters the offline state
Bit 4	**DEL-TIM**	
	Delay Timer	
	1 =	The delay timer is halted (SET) or reset (RESET)
Bit 5	**Baudrate Search**	
	Automatic baudrate search	
	1 =	automatic baudrate search is on: If SD4 or a complete SD1/SD2/SD3 - message is received faultlessly, the interrupt "Correct-SD" is generated. A faultlessly received SC is ignored. If the receipt is faulty, the interrupt "Wrong-SD" is generated.
Bit 6	**Cmd-Leave-Master**	
	Is only evaluated if DP-Mode = 1 is set in Mode-Register 0.	
	1 =	Output data in the Indication Buffer D is deleted (that is, 00H is entered {?}) Indication Buffer D and N are exchanged Locking of the following SAPs with Request-SA = 7FH: - DEFAULT-SAP (for Data-Exchange) - SAP-38 (for Read Input Data) - SAP-39 (for Read Output Data) - SAP-3A (for Global Control Message) Interrupt "Leave-Master" is generated and Cmd-Leave-Master = 0 is reset

Figure 7.12: Mode Register 1

Mode Register 2 (only writable)

Address	Bit Position								Designation
Control Register	7	6	5	4	3	2	1	0	
31AH				CHECK-GCM-RESBITS-OFF	CHECK-GCM-LENGTH-OFF	X86	XINTCI	XHOLDT OKEN	Mode-Reg2 7..0

Bit 0	XHOLDTOKEN	
	Here, the level of the output pin XHOLDTOKEN can be set. This output only exists for reasons of pin compatibility with the SPC2.	
	0 =	Low
	1 =	High (Reset Value)
Bit 1	XINTCI	
	Here, the level of the output pin XINTCI can be set. This output exists only for reasons of compatibility with the SPC2.	
	0 =	Low
	1 =	High (Reset Value)
Bit 2	X86	
	This bit only influences the mode Intel asynchronous	
	0 =	If this bit is deleted, accesses via the falling edge of ALE are started, and are only possible while ALE = 0 applies. This makes very fast access sequences for the 80C165 possible, for example.
	1 =	After Reset, it has the value 1 and provides that the input ALE is locked (that is, the level at this pin doesn't matter). With that, the SPC4 is in the X86 mode and accesses to XRD/XWR are started by edges.
Bit 3	Check-GCM-Length-Off	
	Check of the message length of a global control message	
	0 =	the data length of a global control message is monitored; if it is unequal to 2, the GCM is ignored
	1 =	the data length is not monitored
Bit 4	Check-GCM-Resbits Off	
	Check of the reserved bits of a global control message	
	0 =	the reserved bits in the command byte of a global control message are monitored.
	1 =	no monitoring of the reserved bits in the command byte of a global control message. If at least one of these reserved bits is logical 1, the SPC4 will execute LeaveMaster.

Figure 7.12: Mode Register 2

STATUS REGISTER

The status register reflects the current SPC4 state and can only be read.

Address	Bit Position								Designation
Control Register	7	6	5	4	3	2	1	0	
304H (Intel)	Enable-Receiver	MEM-LOCK	EARLY-READY	IND-PRE Stored	IND-Stored	Passive-Idle	SM-State	Offline	Status-Reg 7..0

Address	Bit Position								Designation
Control Register	15	14	13	12	11	10	9	8	
305H	Chip		Version		Stn-Typ	Idlemux		SYNI-/	Status-Reg

(Intel)								XSLOT	15 .. 8
	1	0	1	0		1	0		

Bit 0	Offline/Passive Idle
	Offline-/Passive-Idle State
	0 = the SPC4 is in Offline
	1 = the SPC4 is in passive idle
Bit 1	SM-State
	SM State
	0 = the SPC4 is not in the SM mode
	1 = the SPC4 is in the SM mode
Bit 2	Passive-Idle
	Passive-Idle State
	0 = the SPC4 is not in the passive idle state
	1 = the SPC4 is in the passive idle state
Bit 3	IND-Stored
	Indication Stored
	0 = no indication stored
	1 = an indication stored
Bit 4	IND-PRE Stored
	IND-PRE-Interrupt mode activated
	0 = an indication is generated with the start of the subsequent message (no repetition)
	1 = an indication is generated early (direct after faultless receipt)
Bit 5	EARLY-READY
	Early Ready Signal
	0 = Ready is generated if the data is valid
	1 = Ready is generated one pulse before the data is valid
Bit 6	MEM-LOCK
	Locking bus accesses
	0 = MEM-LOCK is not set
	1 = the processor has set MEM-LOCK
Bit 7	Enable-Receiver
	Enable of Receiver
	0 = the receiver is disabled
	1 = the receiver is enabled
Bit 8	SYNI-/XSLOT
	State of the SYNI/Slot Timer
	0 = the Timer is running as SLOT timer
	1 = the Timer is running as SYNI timer
Bit 9, 10	Idle-Mux1..0:
	State Idle Multiplexer
	00= the Idle-Mux is on TSYN
	01= the Idle-Mux is on baudrate search
	10= the Idle-Mux is on TID1
	11= the Idle-Mux is on TRDY
Bit 11	Stn-Typ
	Station Type
	0 = passive station
	1 = station in SM mode
Bit 12, 13	Version
	Version of the SPC4
	00= current version
	Rest not possible
Bit 14, 15	Chip
	Coding
	01= this code represents the SPC4
	Rest not possible

Figure 7.14: Status Register

7.2 RAM Parameter Block

TS-ADR Register (readable, writable; can only be changed in offline)

Address	Bit Position								Designation
Control Register	7	6	5	4	3	2	1	0	
04H		TS6	TS5	TS4	TS3	TS2	TS1	TS0	TS-ADR-Reg 7..0

Examples:

Station Address PROFIBUS PA	Station Address PROFIBUS DP
0.....119 Master or Slave	0......125 Master
120..124 temporary station (for example, handheld)	0......125 Slave (3 ....125 recommended)
125 DEFAULT Address for temporary stations	
126 DEFAULT Address for permanent stations	126 DEFAULT-Adresse at setting of the address
127 Broadcast/Multicast	127 Broadcast/Multicast

Figure 7.15: TS-ADR-Register

7.2.1 Indication Write Pointer

(readable, writable; must not be changed by the FLC)

Address	Bit Position								Designation
Control Register	7	6	5	4	3	2	1	0	
01H	IND-WP7	IND-WP6	IND-WP5	IND-WP4	IND-WP3	IND-WP2	IND-WP1	IND-WP0	IND-WP-Reg 7..0

Figure 7.16: Write Pointer of the Indication Queue

7.2.2 Indication Write PRE Pointer

(readable, writable; must not be changed by the FLC)

Address	Bit Position								Designation
Control Register	7	6	5	4	3	2	1	0	
00H	IND-WP-PRE7	IND-WP-PRE6	IND-WP-PRE5	IND-WP-PRE4	IND-WP-PRE3	IND-WP-PRE2	IND-WP-PRE1	IND-WP-PRE0	IND-WP-PRE-Reg 7..0

Figure 7.17: Write Pre Pointer of the Indication Queue

7.2.3 Indication Read Pointer

(readable, writable; has to be changed by the FLC)

Address	Bit Position								Designation
Control Register	7	6	5	4	3	2	1	0	
02H	IND-RD7	IND-RD6	IND-RD5	IND-RD4	IND-RD3	IND-RD2	IND-RD1	IND-RD0	IND-RD-Reg 7..0

Figure 7.18: Read Pointer of the Indication Queue

7.3 Interrupt Controller

Via the interrupt controller, the processor is notified of indication signals and different error events. Overall, up to 16 events are stored in the interrupt controller which are carried to an interrupt output. The controller has no priorization level and doesn't supply an interrupt vector (not compatible with 8259A!)
It consists of an interrupt request register (IRR), an interrupt mask register (IMR), interrupt register (IR) and interrupt acknowledge register (IAR).
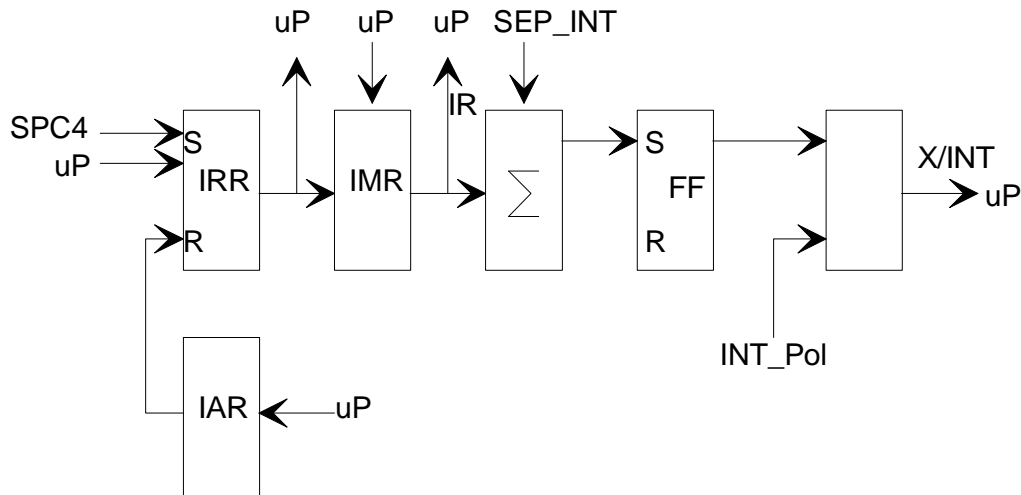

Figure 7.19: Interrupt Controller

In the IRR, each event is stored. Via the IMR, individual events can be suppressed. Entries in the IRR are independent of the interrupt mask. The event signals which are not masked out in the IMR generate the X/INT interrupt via a summation network. For debugging, the user can set any event in the IRR.

Each interrupt event which the processor processed has to be deleted via the IAR; a log '1' has to be written on the corresponding bit position. If a new event and an acknowledge of the previous event are pending at the IRR at the same time, the event remains stored. If the processor enables a mask later, one has to make sure that no past entry is in the IRR. To be on the safe side, the position is to be deleted in the IRR before the mask is enabled.

Before leaving the interrupt routine, the processor has to set "End of Interrupt Signal (EOI) = 1" in Mode Register 1. With this edge change, the interrupt line is switched inactive. If an event should still be stored, the interrupt output will only become active after an interrupt-inactive time of at least 48 elementary periods (that is, if 48 MHz = 1usec). This makes it possible to get back into the interrupt routine when using an edge-triggered interrupt input. The polarity of the interrupt output can be parameterized via the mode bit INT_Pol. After the hardware reset, the output is low-active.

Address	Bit Position								Designation
Control Register	7	6	5	4	3	2	1	0	
302H (Intel)	Correct-SD Output-Data-Exchange	Wrong SD Watch-Dog-Reset	Syni-Error	Del-Tim-Overrun	Go-Passiv Idle	Go-SM-State	Rec-Frame Overflow	MAC_ Reset	Int-Reg 7..0

Address	Bit Position								Designation
Control Register	15	14	13	12	11	10	9	8	

303H (Intel)	IND	IND-PRE	FIFO-Overflow	Reserved	Leave-Master	Write-Violation	Timeout	Mem-Overflow	Int--Reg 7 15..8

Bit 0	MAC_Reset
	After it has processed the current request, the SPC4 has entered the offline state (by setting 'Go Offline' ,or if there was a grave error in the SM mode).
Bit 1	REC-Frame-Overflow
	The SPC4 has received a new message although the indication queue is still full; or the FIFO in the UART had an overrun, which was triggered by the processor locking the bus too long.
Bit 2	Go-SM-State
	The SPC4 has entered the SM mode.
Bit 3	Go-Passive-Idle
	The SPC4 has entered the Passive-Idle state.
Bit 4	Del-Tim-Overrun
	The Delay Timer has overflowed. This interrupt makes it possible for the FLC to expand the internal delay timer (16 bits) as required.
Bit 5	Syni-Error
	The Syni timer has expired.
Bit 6	Wrong-SD /Watchdog-Reset
	Wrong-SD: if Baudrate Search = 1; • faulty receipt of a message with baudrate search switched on Watchdog-Reset: if Baudrate-Search = 0 and DP-Mode = 1: • DP master received valid data.
Bit 7	Correct SD / Output Data Exchange:
	Correct SD: if Baudrate Search = 1; • faultless receipt of a message with baudrate search switched on. Output Data Exchange: if Baudrate-Search = 0 and DP-Mode = 1 • Indication Buffer D and N were exchanged DP data message without output data (that is, net data length = 0) was received.
Bit 8	Mem-Overflow
	An access was made to the internal Ram with an address outside of the 1.5kByte.
Bit 9	Timeout
	Timeout has expired; no further action in the SPC4.
Bit 10	Write-Violation
	Internal parameter cells in the Ram were overwritten from the outside; the SPC4 enters the offline state.
Bit 11	Leave-Master
	The SPC4 leaves the PROFIBUS DP state Data_Exchange.
Bit 12	Reserved
	This bit is set to 0.
Bit 13	FIFO-Overflow
	The internal FIFO has overflowed. Message receipt was cancelled.
Bit 14	IND-PRE
	The SPC4 recognized a premature indication.
Bit 15	IND
	The SPC4 has executed an indication.

Figure 7.20: Interrupt Register

The bit positions of further registers of the Interruptcontroller are similar with IR

Address	Register		Reset State	Assignment	
300H / 301H	Interrupt Request Register (IRR)	readable only			
300H / 301H	Interrupt Mask Register (IMR)	writable; can be changed during operation	all bits set	Bit = 1	mask is set and interrupt disabled
				Bit = 0	mask is deleted and interrupt enabled
302H / 303H	Interrupt Acknowledge Register (IMR)	writable; can be changed during operation	all bits deleted	Bit = 1	The IRR bit is deleted
				Bit = 0	The IRR bit remains unchanged

Figure 7.21: more Interrupt Register

7.4 SPC4 Timer

7.4.1 Delay Timer

The delay timer consists of a high and of a low byte. At the receipt of a "first time message", it is automatically reset and started. The counter is incremented until it is read out. For every overrun, an interrupt (delay timer overrun) is generated and counting continues. **The count has to be reset after read-out**, so that no additional delay timer overrun interrupt will be generated, and the system management can make that distinction if a second "second SM time message" arrives (for example, if the "first SM time message" was lost because of a bus fault) (see System Management (SM Time)). Possible errors, as, for example, two successive second SM-Time messages by different time masters, have to be controlled by system management.

The scaler   FACT_DEL_CLK has a value range from 64 to 1536.

$$FAKT\_DEL\_CLK = \frac{Quarz}{DEL\_CLK} - 1$$

| Quartz	FACT_DEL_CLK	DEL_CLK	Resolution=1/DEL_CLK
48 MHz	1535	31.25 kHz	32 msec
20 MHz	639	31.25 kHz	32 msec
2 MHz	63	31.25 kHz	32 msec

Figure 7.22: Formula for FACT_DEL_CLK

Note:
According to PA, a resolution of 32 µsec is to be selected; depending on the quartz frequency desired, the scaler FACT_DEL_CLK has to parameterized correspondingly.
When selecting the quartz frequency, the table for the baudrate generator is to be noted.
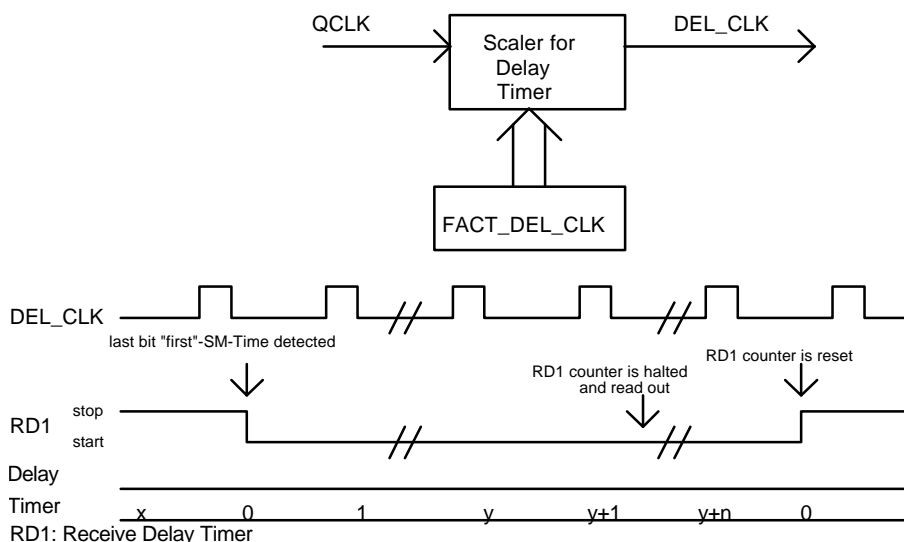
If the maximum count is reached, counting continues from 0 and an interrupt (Delay Timer Overrun) is triggered.

Figure 7.23: Function of the Delay-Timer

7.4.2 Idle Timer

This timer directly checks the idle phase on the internal bus line RxD/RxA (log. '1'). Depending on the type of message, the following timings have to be monitored:

TSYN: the synchronization time TSYN is the minimum period during which each station has to receive idle state from the transmission medium before it is allowed to receive the start of a call- or token message.

      In the asynchronous mode, the syn time is 33 bits.

      In the synchronous mode, the syn time can be parameterized. The valid value is in the SYN time register, and is between 4 and 32 bit.[2]

TRDY: The ready time TRDY is the time which passes at the responder after the receipt of the call message as idle phase on the transmission medium before it is allowed to transmit its response-/ackonowledgement message. TRDY is parameterized in the TRDY register.[3]

7.4.3 Syni Timer

This timer is for monitoring the transmission medium as to whether within the time TSYNI a receiver synchronization is realized. With the first line activity, after an expiring idle time, the timer is reset and incremented with the BRCLK. It is stopped when the idle timer expires. Thus, the idle timer directly controls the syni timer. If the idle timer is running, the syni timer is also enabled and vice versa. If there is an error on the transmission medium -for example, continuous log '0' or continuous change '0'/'1' in the asynchronous mode or continuous activity in the synchronous mode- the idle timer will no longer stop (synchronization no longer possible). The syni timer will run to the value TSYNI = 11385 bit, and 8672 bit in the case of synchronous transmission, and stop. The SPC4 then generates the error interrupt syni error.
After reset, the syni timer (14 bits) is disabled. With "START-SPC4 = 1" (Mode Register 1), it is started defined after initialization.

7.4.4 Slot Timer

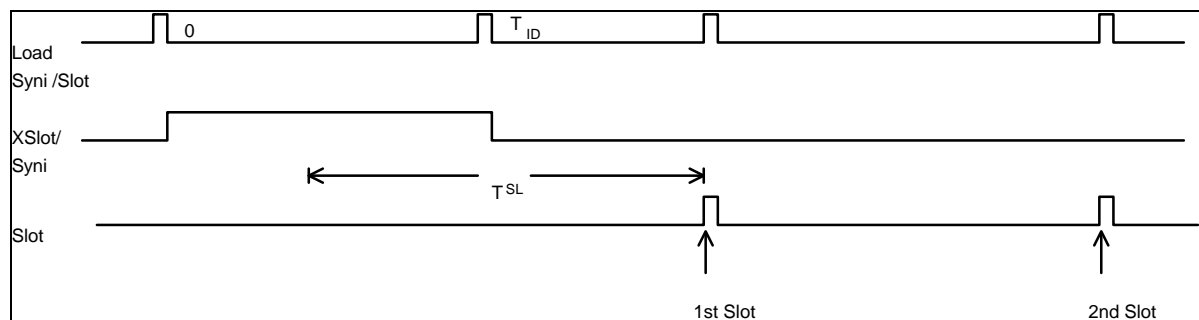This timer generates the count intervals for the timeout timer.

Figure 7.24:Controlling of the Slot Timer

The slot timer is a cyclic timer and counts in the incrementing mode with BRCLK. During the start, it is loaded with the idle time. It only runs in the phases where the syni time stops. For this reason, a joint syni-/slot timer (14 bits) is used.

---

[2] The PNO Guideline PROFIBUS PA Version 1.0 defines TSYN = 28...112 bits. This definition includes, however, the Preamble and the Delimiter. If the IDLE timer is reset with the signal XRxA, however, these items are not to be counted.

[3] The time TRDY defined here corresponds to the time "min TSDR", as it is defined in DIN 19245 and PROFIBUS PA. In the synchronous mode, TRDY = TIFG (Interframe Gap Time).

In all MAC states (except offline), if the slot timer expires, the timeout timer is incremented; in addition, the slot timer is loaded with the value '0' and restarted. With the next BRCLK, it has the value '1'.

After initialization, the syni/slot timer is started as syni timer ("START SPC4 = 1").

7.4.5 Time Out Timer

The Time Out Timer monitors the bus activity of the serial interface. The TTIMEOUT is a multiple of the slot time.   The SPC4 calculates this time according to the formula "TTIMEOUT = (130 * 2 + 6)*T_{SLOT}" for passive stations before leaving offline.

The timeout timer (9 bits) is a one shot timer and counts in the incrementing mode with the slot intervals (TOCLK). The state bit XSlot/Syni takes over the control. If the syni timer is running (XSlot/Syni = 1), the timeout timer is disabled. When changing from syni to slot (XSlot/Syni = 0), the timeout timer is deleted, enabled and incremented with each TOCLK (slot interval). If there is activity again on the serial bus before the timeout timer has expired (XSlot/Syni = 1), the control will stop the timer again.

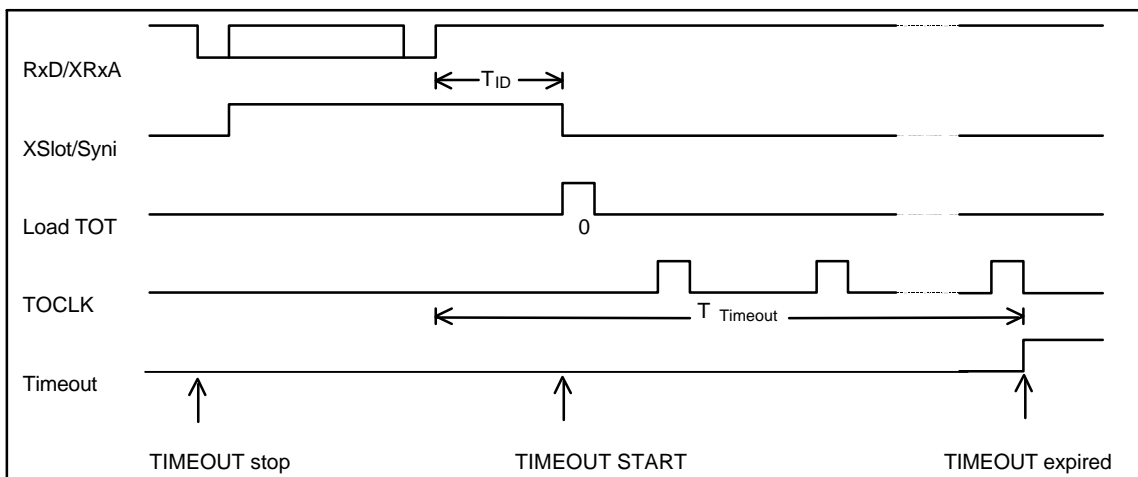When the timer expires, the timeout mode flag is set and the counter is halted.

Figure 7.25:Controlling of the Time Out Timer

8 Asynchronous Interface

8.1 Baudrate Generator

The baudrate generator (BRD) supplies all pulses needed on the SPC4 for transmitting data in the asynchronous UART format, in the data rates

> 9.6 kBit/s
> 19.2 kBit/s
> 93.75 kBit/s
> 187.5 kBit/s
> 500 kBit/s
> 1.5 Mbit/s
> 3 Mbit/s
> 6 Mbit/s
> 12 MBit/s.

8.2 Transmitter

The transmitter converts the parallel data structure into a serial data stream of one start bit, eight data bits, an even parity bit and a stop bit. **The less significant bit is transmitted first**. Before the first character, Request-to-Send (RTS) is generated. To connect a modem, the XCTS input is available. After RTS active, the transmitter has to hold back the first message character until the modem activates XCTS.

8.3 Receiver

The receiver converts the data stream into the parallel data structure. It scans the serial data stream with 4-fold (for 12 Mbit/s) and 16-fold transmission speed. The synchronization of the receiver always starts with the negative edge of the start bit. For data rates $\leq$ 1.5 Mbit/s, the start bit and the other bits are scanned three times in the temporal bit center. For the startbit, the values have to be log '0', and for the stop bit log '1'. In the case of the data bits and the parity bit, the receiver makes a 2 out of 3 majority decision. If the receiver doesn't recognize 3 'zeros' in the bit center when scanning the startbits, it will cancel synchronization. The stopbit with 3 x log '1' terminates the correct synchronization. If not all scanning values are equal to "1", it will be interpreted as ERR-UART. Furthermore, the receiver checks the parity bit, and if there is an inequality, it will also signal ERR-UART.

8.4 Serial Bus Interface PROFIBUS Interface (asynchronous)

8.4.1 Interface Signals

Data is transmitted in the operating mode RS485 (RS485 physics).
The SPC4 is to be connected with the isolated interface drivers via the following signals;

Signal Names	I/O	Type	Comment
TxD	O	non Tristate	send data
RxD	I		receive data
RTS	O	non Tristate	enable of send drivers
XCTS	I		sender enable

Figure 8.1: Interface Signals

Connector Pin Assignment
The L2 interface is designed as 9-pole SUB D connector (female) with the following pin assignment:
Pin 1 - free
Pin 2 - free
Pin 3 - B - Line
Pin 4 - Request to Send (RTS)
Pin 5 - Data Reference Potential (M5)
Pin 6 - Supply Voltage Plus 5V (floating P5, current depending on connectable device, min. 10 mA)
Pin 7 - free
Pin 8 - A - Line
Pin 9 - free

The cable shield is to be connected with the casing.
The current needed on Pin 6 (P5) depends on the connectable device:
    terminating resistor in bus connector/bus terminal (according to DIN 19245): approx. 10 mA
    ET200 handheld   approx. 50 mA
    optical bus terminal SF/PF: approx. 90 mA
The pin assignment of the free pins is to be used optionally according to DIN 19245 Part 3.

ATTENTION:
- The designations **A** and **B** of the lines on the connector correspond to the designations in the RS495 standard, and not to the pin designation of driver ICs.
- The cable length from driver to connector must absolutely be kept as short as possible.
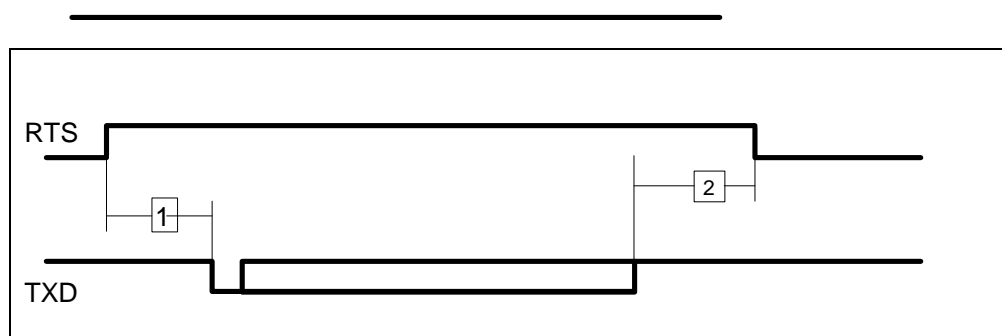
8.4.2 Timing RS 485:

Before transmitting, the SPC4 will set the RTS signal to "1", and then load the send buffer of the UART with the 1st character. The UART will delay the first message character until the XCTS signal is active; during message transmission, the CTS is no longer scanned. When transmission is terminated (buffer empty - stop bit is transmitted), the RTS is reset. The XCTS pin has to be set on log.<0> during operation.
Switching Timing:

No.	Symbol	Parameter	min.	Unit
1	TsRTS (TXD)	RTS ↑ to TXD (Setup-Time)	1.5	TBit*
2	ThRTS (TXD)	RTS ↓ to TXD (Hold-Time)	1	TBit*

*: 1 Tbit = 104μs for 9.6kBd, 1 TBit = 83ns for 12MBd

8.4.3 Example for the RS 485 Interface

B - Ltg. RTS 2M 2P5   A - Ltg.

75ALS176D

Driver selection
Diff. voltage > 2V

Shield

Caution: Potential isolation to
bus P5 and 2 P5

74HC132

HCPL0601

HCPL7101   HCPL7101

Layout :Keep lines as
short as possible

RTS   CTS   TXD   RXD
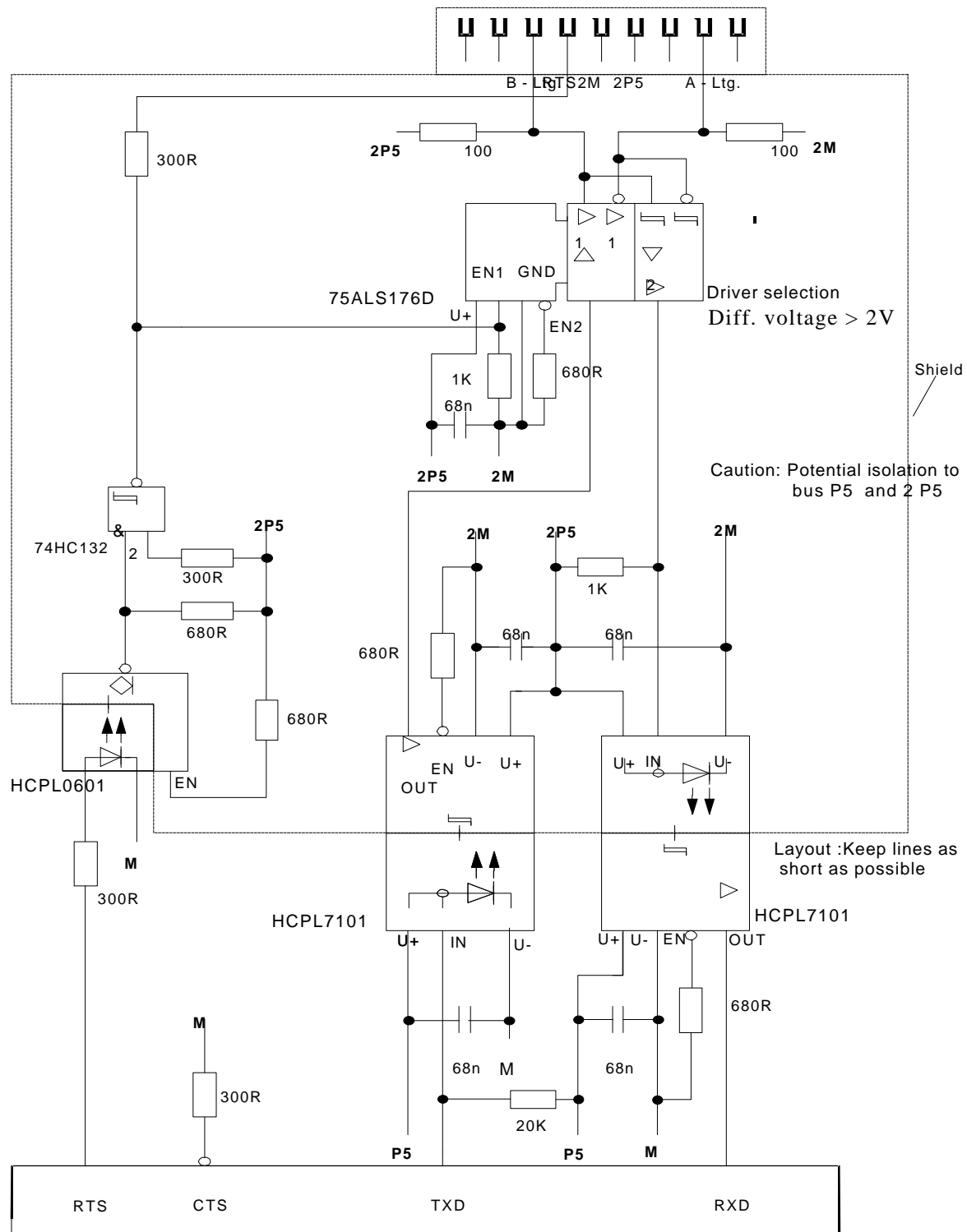
9 Synchronous Interface

9.1 Overview

The synchronous interface makes data transmission according to IEC 1158-2 possible. It includes services of the interface, defined in this standard, between data link layer and physical layer (**FDL-Ph Layer Interface**), the sublayers Ph DIS (**DCE Independent Sublayer**) and Ph MDS (**Medium Dependent Sublayer**) for wire-bound transmission ("wire media"), as well as the corresponding **MDS-MAU Interface**. In addition, the **Station Management Physical Layer Interface** (parts of the service primitives optionally defined in the standard IEC 1158-2) is realized. The socalled "Medium Access Unit (MAU)" is not implemented; it consists of the initial pulse shaper, the line driver, the receive amplifier, the receive filters and the line interface (if needed, with remote supply setup). The analog ASIC SIM1 simplifies the configuration of this synchronous interface considerably (see Appendix and separate description).
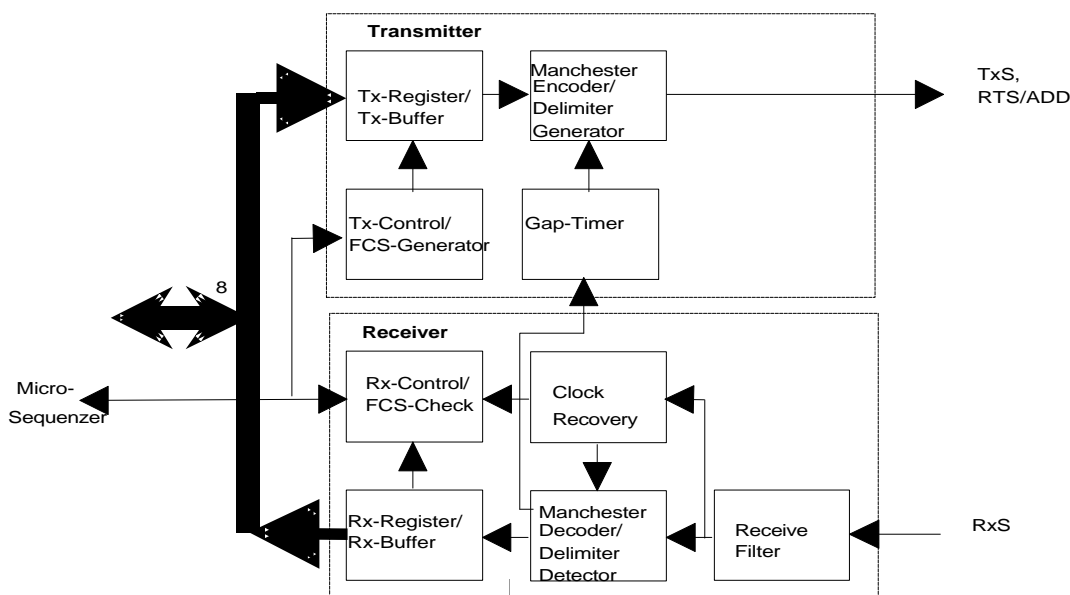

Figure 9.1:   Block Diagram of the Synchronous Interface

9.2 Baudrate Generator

In the baudrate generator, the data rate 31.25 Kbit/s can be generated.

9.3 Transmitter

The transmitter converts the parallel data structure into a serial data stream. The synchronous transmission procedure according to IEC 1158-2 processes with Manchester coding, and start- and end delimiters. Each message is preceded by a preamble. The length of the preamble is stored in the PREAMBLE Register. **The more significant bit is transmitted first (in contrast to the asynchronous interface)[4]**.   The transmitter generates a 16 bit CRC field, and attaches is to the data field.

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[4] According to IEC 1158-2, Chapter 7.

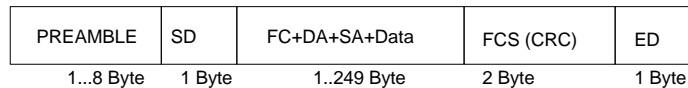| PREAMBLE	SD	FC+DA+SA+Data	FCS (CRC)	ED
1...8 Byte	1 Byte	1..249 Byte	2 Byte	1 Byte

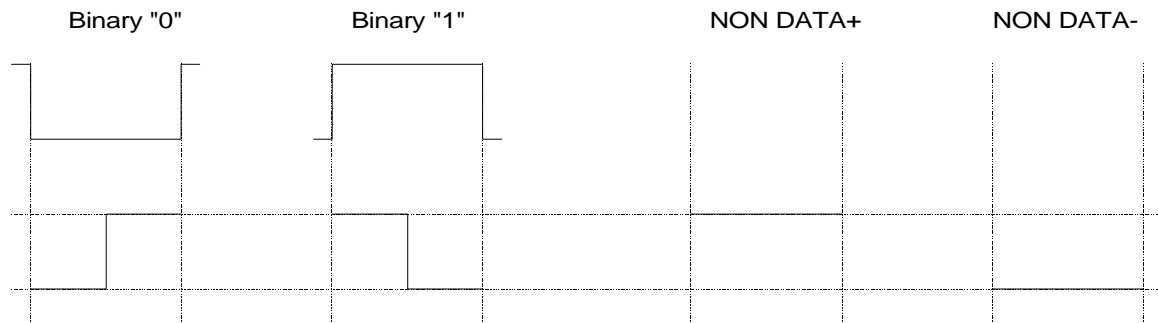Figure 9.2   Frame Structure of the Serial Interface

Figure 9.3: Bit Coding of the Synchronous Interface {pls refer to original; not all broken lines copied}
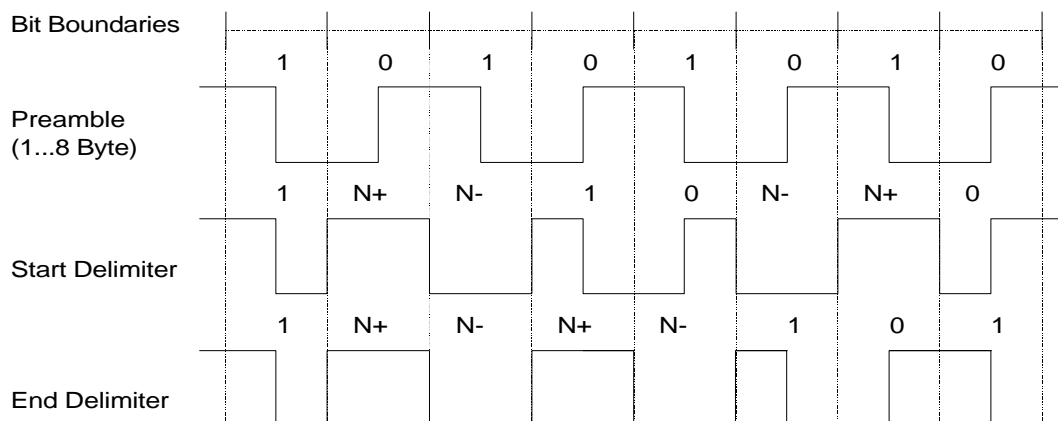

Figure 9.4: Preamble and Delimiter {pls refer to original; not all broken lines copied}

The transmitter makes different output signals available:
- RTS (enable of the transmission driver)
- TxS (send signal)
- ADD (addition signal)

With the combination of TxS and ADD, an add connection for triggering a current control unit can easily be constructed, as it is used when connecting an intrinsically safe bus station. The combination RxS/TxS is an advantage when driving a transformer.

The signals RTS and ADD are applied to a joint output (RTS/ADD). Switching between the two modes can be parameterized (Mode Register 0).

To ensure the gap between two messages, the transmitter is disabled for the duration of a minimum interframe gap time after the end of a message. The gap timer is loaded with the current value for the interframe gap time from the SYN time register.
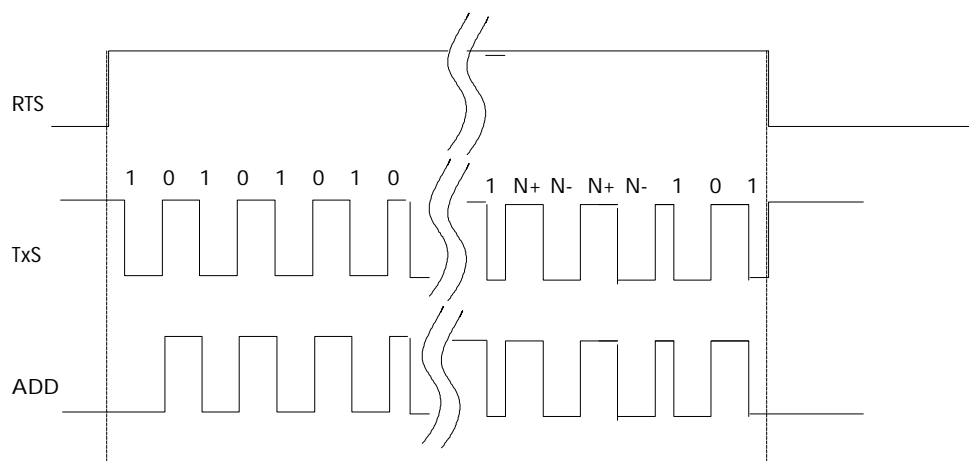
Figure 9.5:   Output Signals of the Synchronous Transmitter

9.4 Receiver

The receive filter prepares the receive signal RxS for clock recovery and for decoding.

From the filtered receive signal, the Manchester decoder extracts the data.

The clock recovery recovers the pulse CLK1 out of the filtered receive signal and the pulse.

The data decoder scans the filtered receive signal with the recovered receive pulse RxC (positive edge), and passes on the scanning value as receive signal, weighted with the polarity information (POL=1 or POL=0) transferred by the decoder state machine.

10 Clock Supply

Clock Supply to QCLK-IN

Operating Voltage	Transmission Operating Mode	Clock max. = 1/T
5 V	asynchronous	48 Mhz
5 V	synchronous	40 Mhz
3,3 V	asynchronous	20 Mhz
3.3 V	synchronous	16 Mhz

Clock Timing:

Distortions of the clock signal are permissible up to a ratio TCLH:TCLL 40:60.. At a threshold
of 1.5 and 3.7V or 0.7and 1.8V:
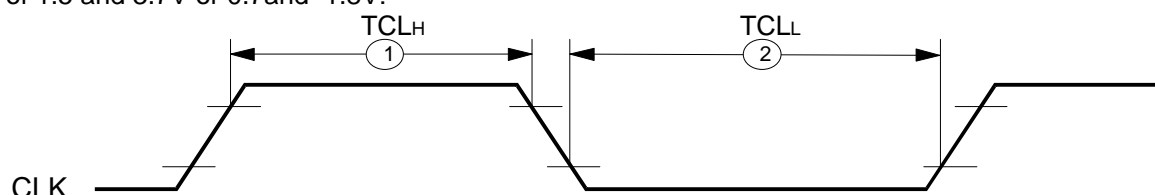
Quartz Connection:
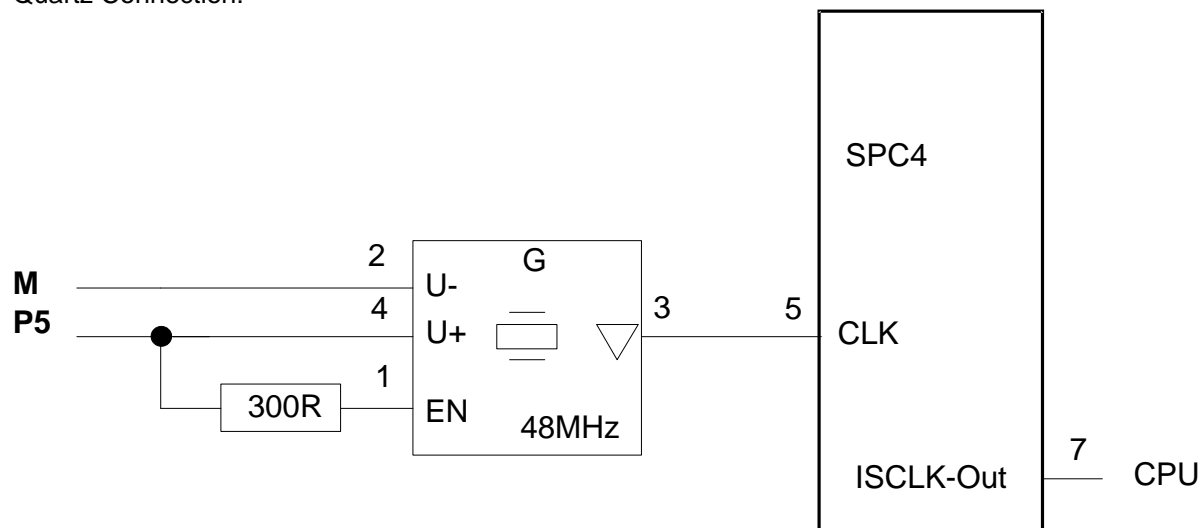
From a connected quartz, the Clock Generator generates the internal CLK, from which all clock signals are
generated which are needed on the SPC4. Via a parameterizable divider, the basic clock rate is made
available to additional components (for example, processor) (Pin 3 "0"=:4, "1"=:2 divided pulse).

For the Motorola family HC11, the CPU clock (E-CLOCK) is = ¼ of the input clock (Osc.)

Synchronous Bus Clock between CPU and SPC 4
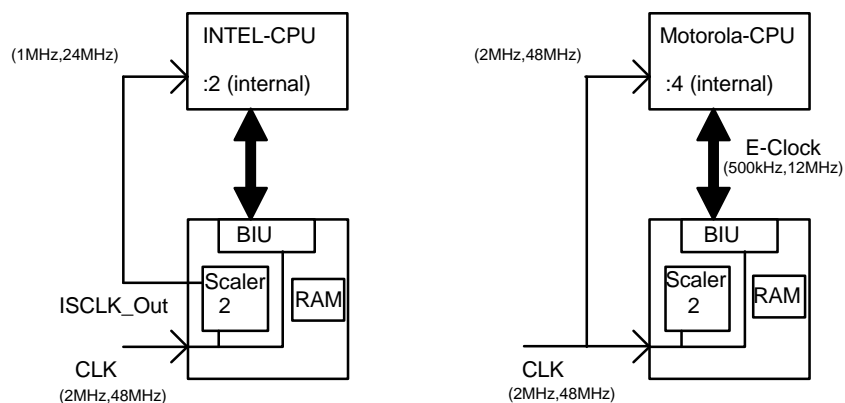
Overview: Connection Diagram for INTEL- and Motorola CPUs with Synchronous Bus Timing

11 Processor Bus Interface

11.1 Universal Processor Interface

The SPC4 has a parallel 8 bit interface with a 10-bit address bus. It supports all 8 bit micro-controllers whose CPU is on the basis of the 80C51/52 (80C32) of INTEL, the MOTOROLA HC11 family, as well as 8-/16 bit micro-controllers of the family 80C166 by SIEMENS, X86 by Intel and the family HC16 and HC916 by MOTOROLA.

In addition, a clock scaler is integrated which makes the internal user clock, divided by 2 or by 4 available externally, and this makes also low cost systems possible.

Since the data formats of Intel- and Motorola processors are not compatible, the SPC4 will automatically execute byte swapping at word accesses (only when reading and writing a 16 bit register in the parameter area; all other parameters have to be accessed byte by byte). With that, a Motorola processor can also read the 16 bit value correctly. As is customary, reading and writing is carried out with two accesses (8 bit data bus). With two configuration pins: TYP and MODE, the interface can optionally support different micro-controller types and their bus timing (read and write cycles). With the TYP pin, the data format for the corresponding micro-controller family is specified, and with the MODE pin the synchronous (rigid) or asynchronous bus timing. In addition, the clock -divided by 2 or 4 - which is made available at Pin 7 ISCLK-Out, can be set via the Pin 3 scaler.

Attention:

in rare cases, faulty read processes can occur from the internal RAM.

Remedy:

The later of the two signals RD or CS has to adhere to a setup time of 8 ns before the rising edge of the SPC4 clock.
If the SPC4 clock is running asynchronously to the clock of the micro-processor, the RD- or CS signal has to be synchronized; through a flip-flop, for example.
For a synchronous clock, and coincidence of the rising clock edge with the RD- or CS signal, an inverter in the clock of the SPC4 suffices.

TYPE and MODE

TYPE , MODE	The SPC4 interface supports the following micro-controllers

1   1
 	
(synchronous Motorola)
	MOTOROLA micro-controller with the following features:
	Synchronous (rigid) Bus; timing without evaluation of the READY signal
	8 bit non-multiplexed bus: DB(7-0), AB(9-0)
	The following can be connected :
	HC11 types: K, N, M and F1
	HC16- and HC916 types with programmable ECLK timing
	All other HC11 types with a multiplexed bus have to select the addresses A(7-0) externally from the data D(7-0)
	Address decoder is switched off in the SPC4; CS signal is supplied to the SPC4:
	in the case of mirco-controllers with chip select logic: K, F1, HC16, HC916,
	    the chip select signals can be programmed regarding the address area, the priority,
	    the polarity and the window width in the write- and read cycle
	in the case of micro-controllers without chip select logic: N, M and others,
	    external chip select logic is needed. This means additional hardware outlay and
	    fixed assignments.
	Condition:
	SPC4 Clock (QCLK-IN) has to be at least four times larger than the desired bus clock
	    (E- Clock)

1 0 (asynchronous Motorola)	MOTOROLA micro-controller with the following features: asynchronous bus; timing with evaluation of the READY signal 8 bit non-multiplexed bus: DB(7-0); AB(9-0) The following can be connected: HC16 and HC916 types Address decoder in the SPC4 is switched off; CS signal is supplied to the SPC4: chip select signal is available in all micro-controllers and can be programmed

0   1
 	
(synchronous INTEL)
	INTEL, CPU Basis 80C51/2 (80C32), micro-controllers by different manufacturers
	synchronous (rigid) bus; timing without evaluation of the READY signal
	8 bit multiplexed bus ADB(7-0),
	The following can be connected:
	Micro-controller families, for example, INTEL, SIEMENS, PHILIPS ...
	    Address decoder is switched on in the SPC4; CS signal is generated internally:
	The lower address bits A(7-0) are stored with the ALE signal in an internal address
	    latch. In the SPC4, the internal CS dekoder is activated, which generates its own
	    CS signal from the addresses A(9- 0).
	The integrated address decoder is permanently wired, so that the SPC4 always
	    has to be addressed under the fixed address A(7...0)=0000 00xxb; whereby the
	    SPC4 selects the corresponding address window from the signals A(1,0)
	In this mode, the CS pin (XCS) has to be applied to VDD (high potential)
	
	ADB(7-0) to SPC4- Pin DB(7-0), AB(15-8) to SPC4 pin
	apply AB(7-0) and SPC4- Pin AB (9,8) to VSS
	SPC4 Clock(QCLK-IN) has to be at least four times larger than the desired
	bus clock

0 0 (asynchronous INTEL)	INTEL and SIEMENS 16-/8 bit micro-controller families asynchronous bus; timing with evaluation of the XREADY signal 8 bit non-multiplexed bus: DB(7-0); AB(9-0) The following can be connected: - micro-controller families, for example SIEMENS, 80C16x and INTEL X86 Address decoder switched off in SPC4; CS signal is applied to the SPC4 external address decoding is always necessary External chip select logic, if not available in the micro-controller Note: The bit X86 in Mode Register 2 has to be set for this mode.

11.2 Bus Interface Unit (BIU)

The interface to the micro-controller is the bus interface unit. It permits the connected micro-controller access to the internal 1.5kB dual port memory. Dependent on the connected micro-controller types, the BIU generates the corresponding request signals for the dual port RAM controller from the control signals (ALE with internally generated CS signal or E-clock with externally applied signal).

11.3 Dual Port RAM Controller

11.3.1 Function

The internal 1.5k RAM of the SPC4 is a single port RAM. The control by an integrated dual port RAM controller (DPC), however, permits both ports almost simultaneous access (bus interface and micro-sequencer interface). Since accesses via the external interface take considerably longer than MS accesses, both can be nested, so that the processor which is connected externally doesn't detect any delay.
An extermal bus request is generated by the BIU and passed on to the DP RAM controller. Depending on the mode, the request is generated differently:
In the configuration mode (1,1) for Motorola micro-controllers, the rising edge of the E-Clock is differentiated and evaluated as request if at the same time CS signal is applied.
In the configuration mode (1.0) Motorola asynchronous, the falling edge of AS is evaluated as request if chip select is activated in addition.
In the configuration mode (0,1) Intel 80C32, the falling edge of the read/write signal to be synchronized is differentiated and evaluated as request if at the same time the internal CS decoder generates a CS signal.
In the configuration mode (0,0) Intel X86, the falling edge of the read/write signal to be synchronized is differentiated; here, however, the pending CS signal is evaluated.
In the configuration mode (0,0) 80C165, the falling edge of ALE triggers the accesses; the pending chip select signal is evaluated.

11.3.2 Access to the SPC4 under LOCK

In the dual port RAM, some areas are modified by the FLC as well as the MS; these are the cells in the SAP list. In order to prevent data conflicts at write- and read-modify-write accesses to these memory cells, the SPC4 offers a lock mechanism (see also HW Description, Chapter 5.1.2). If the FLC wants to access this area, it has to check first, whether the memory is locked by the MS. For this, there is a symbolic memory cell 'Mem-Lock' in the address area of the parameter latches (that is, a reserved address). Through a read access, the value of this cell is switched to the Bit(0) of the data bus.
If the value = 'log. 0', the memory bus is not locked by the MS, and the FLC can access the RAM in the next cycle. By reading this cell, an internal lock-flag is set at the same time. Through this flag, the dual port RAM controller recognizes that the interface is accessing under LOCK. If the MS wants to access also under LOCK at this time, the dual port RAM controller (DPC) will halt the MS; that is, if the FLC reads a 'log. 0' when accessing the Mem-Lock cell, the following accesses will run automatically under Lock, as long as the flag is not reset.
If the Mem-Lock cell mirrors 'log. 1' during reading, the MS is at that time accessing the RAM under LOCK. In this case, the FLC has to poll the Mem-Lock cell until it returns 'log. 0'. As a rule, the bit will have been reset at the second reading since the MS access is considerable faster than a read access via the external interface.
The state of the MEM-LOCK bit is entered in the status register.
After the access under Lock, the bit has to be reset. This is done with a write cycle to the Mem-Lock cell; the data is don't care.

The lock period has to be held to lower than the maximum T_{ID1} and T_{SLOT} of the master station. If this requirement is not met, it can happen that the SPC4 no longer recognizes a message.

11.4 Other Pins

11.4.1 Test Pins

Via the test pin XTEST0, all output- and I/O pins can be switched into the high resistance mode. For testing the ASIC with testing machines (not in the destination hardware environment!), an additional input (XTEST1) is provided. This input, in connection with various other pins, makes it possible for the manufacturer to test the chip via a test bus. In addition, the integrated memories (RAM and ROM) can be tested. During operation, the test inputs have to be applied to VDD.

11.4.2 XHOLDTOKEN

This pin is not used, but this pin can be controlled by the Mode Register 2.

11.4.3 XINTCI

This pin is not used, but this pin can be controlled by the Mode Register 2.

11.5 Interrupt Timing

Interrupts:

Nr.	Parameter	MIN	MAX	Unit
1	Interrupt Inactive Time 48 periods of the SPC4 clock (for 48MHz = 1µs)	1		µs

After an interrupt has been acknowledged with EOI, the SPC4 waits at least. 1us before a new interrupt is read out.
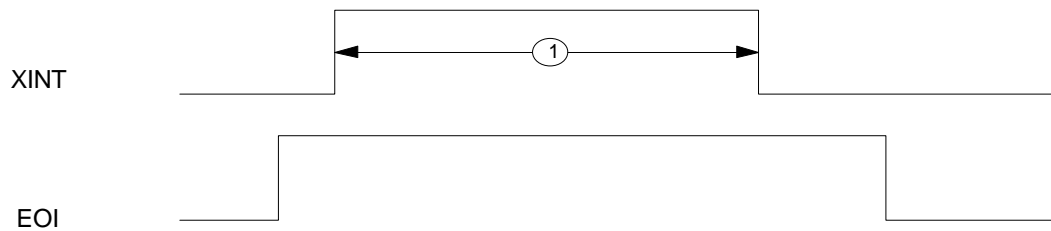
11.6 Reset Timing

For the SPC4 to be reset correctly, it needs at least 100ns during the reset phase.

11.7 Intel / Siemens 8051 (synchronous) etc.

11.7.1 Diagram

80C32 system with ext.memory (C32-Mode)

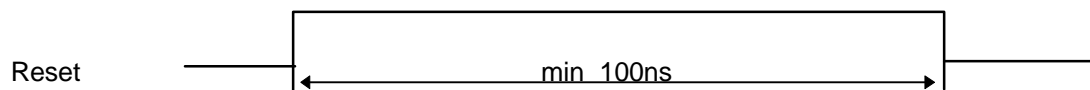| Type Mode	INTEL, CPU Basis 80C51/2 (80C32), micro-controllers by various manufacturers Synchronous (rigid) bus; timing without evaluation of the READY signal 8 bit multiplexed bus ADB(7-0), The following can be connected: micro-controller families, for example, INTEL, SIEMENS, PHILIPS ...

0 1	Address decoder in the SPC4 is switched on; CS signal is generated internally:
	The lower address bits A(7-0) are stored with the ALE signal in an internal
	    address latch. In the SPC4, the internal CS decoder is activated; it
	    generates its own CS signal from the addresses A(9- 0) .
	● The integrated address decoder is permanently wired, so that the SPC4 always
	    has to be addressed under the fixed addresses A(7...0)=0000 00xxb,
	    whereby the SPC4 selects the corresponding address window from the signals
	    A(1,0)
	In this mode, the CS pin (XCS) has to be applied to VDD (high potential)
	Circuit: connection diagrams are specified in the specification

(synchronous INTEL)	ADB(7-0) to SPC4 pin DB(7-0), AB(15-8) to SPC4 pin apply AB(7-0) and SPC4 pin AB (9,8) to VSS

11.7.2 Timing 80C32

In this mode, all accesses are started by the falling edge on XRD or XWR.

ALE

DB

AB

Read:

XRD

DB

Write:

XWR

DB
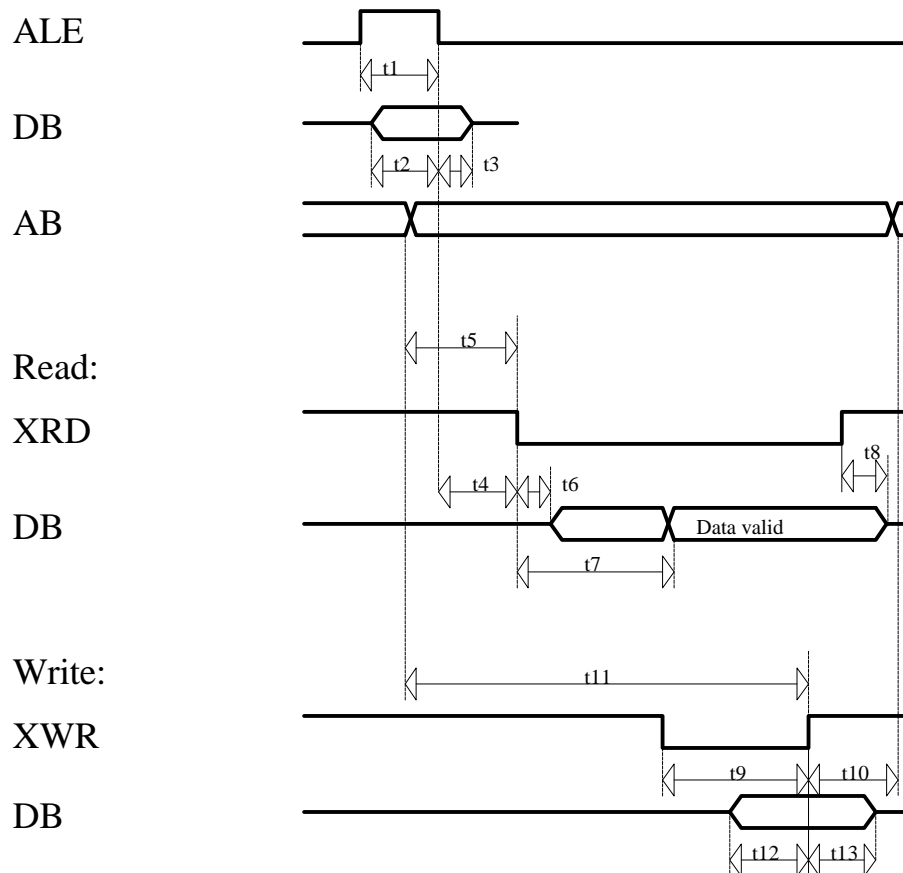
Bus Interface Timing Intel Synchronous

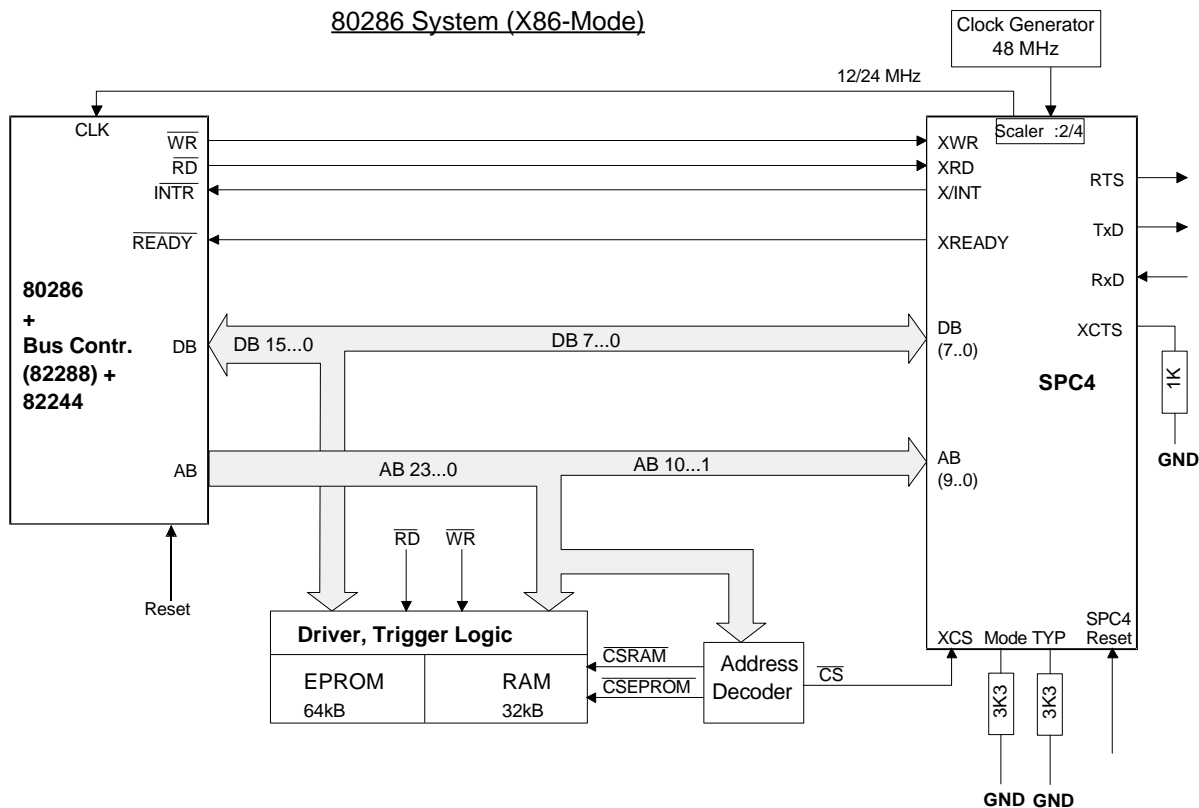|		Min.	Max.	Unit
t_1	ALE Pulse Width	10		ns
t_2	Setup Time DB before ALE$\downarrow$	5 (8)		ns
t_3	Hold Time DB after ALE$\downarrow$	8 (12)		ns
t_4	ALE$\downarrow$ to XRD$\downarrow$	20 (30)		ns
t_5	Setup Time AB before XRD$\downarrow$	20 (30)		ns
t_6	XRD$\downarrow$ to DB low resistance		18 (27)	ns
t_7	Access Time valid from XRD$\downarrow$ to DB		$T_{SPC4} + 52 (77)$	ns
t_8	XRD$\uparrow$ to DB high resistance		18 (27)	ns
t_9	XWR Pulse Width	10		ns
t_{10}	Hold Time AB vis-a-vis XWR$\uparrow$	0		ns
t_{11}	AB to XWR$\uparrow$	20 (30)		ns
t_{12}	Setup Time DB before XWR$\uparrow$	10 (15)		ns
t_{13}	Hold Time DB after XWR$\uparrow$	5 (8)		ns

Bus Interface Timing Intel Synchronous
Timing in parantheses applies to 3.3 V.

11.8 Intel X86 (asynchronous)

11.8.1 Diagram

In the X86 mode, the X86 mode has to be set in Mode Register 2.

If the SPC4 is connected to an 80286 or such, it has to be taken into consideration that the processor makes word accesses.   That is, either a swapper is needed which, during reading, switches the corresponding character from the SPC4 to the corresponding byte position of the 16 bit data bus, or the less significant address bit is not connected, and the 80286 has to handle word accesses and correspondingly only evaluate the lower byte, as the figure shows.

80286 System (X86-Mode)

0 0 (asynchronous INTEL)	INTEL and SIEMENS 16-/8 bit micro controller families asynchronous bus; timing with evaluation of the XREADY signal 8 bit non-multiplexed bus: DB(7-0); AB(9-0) The following can be connected: - micro-controller families, for example SIEMENS, 80C16x and INTEL X86 Address decoder in SPC4 is switched off; CS signal is applied to the SPC4 external address decoding is always required external chip select logic, if not provided in micro-controller Note: Bit X86 in Mode-Register 2 has to be set for this mode.

11.8.2 Timing X86

In this mode, all accesses are triggered by the falling edge on XRD or XWR. The input ALE can assume any value, since it is disabled internally.
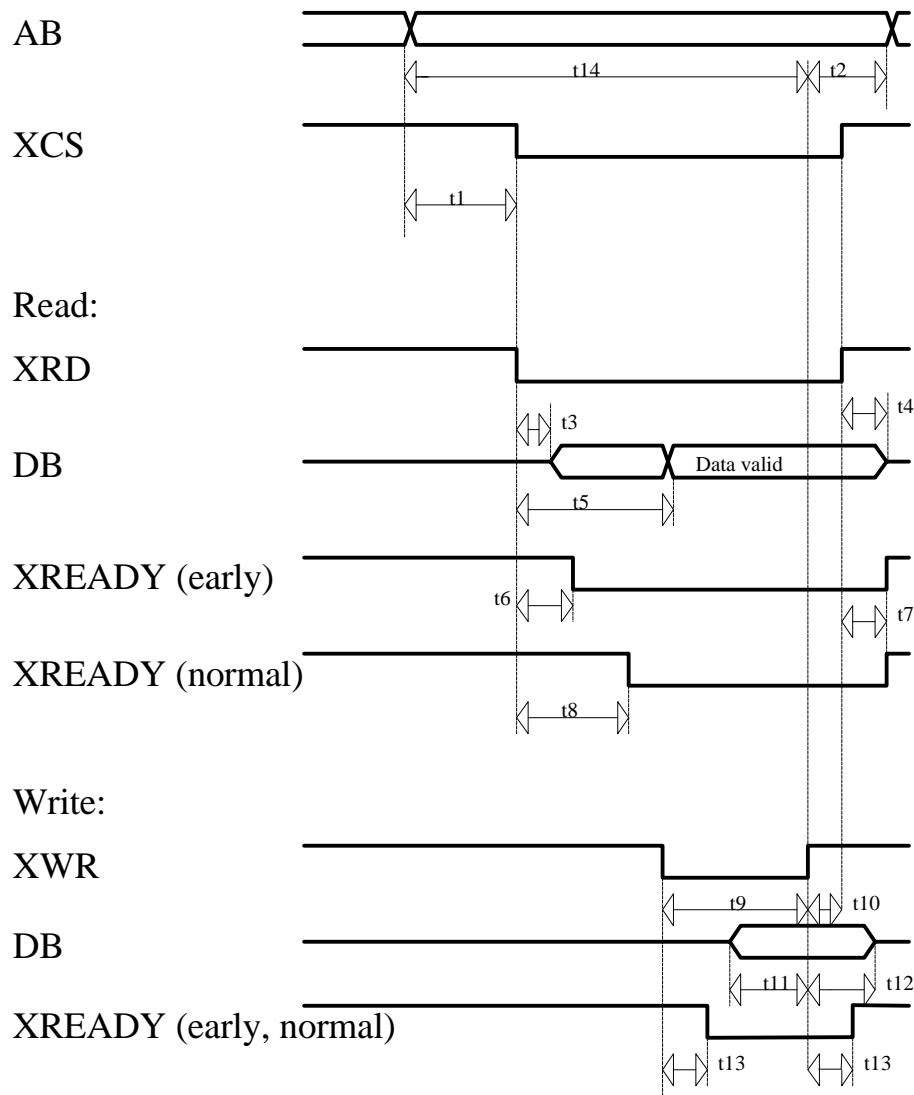
Bus Interface Timing Intel Asynchronous (X86)

		Min.	Max.	Unit
t_1	Setup Time AB before the later of XRD, XCS	20 (30)		ns
t_2	Hold Time AB after XWR↑	0		ns
t_3	XCS, XRD↓ to DB low resistance		18 (27)	ns
t_4	XCS, XRD↑ to DB high resistance		18 (27)	ns
t_5	Access Time of XRD↓ valid to Data		T_{SPC4} + 52 (77)	ns
t_6	XCS, XRD↓ to XREADY↓ (early)	0	T_{SPC4} + 18 (27)	ns
t_7	XCS, XRD↑ to XREADY↑ (early, normal)	0	17 (26)	ns
t_8	XCS, XRD↓ to XREADY↓ (normal)	T_{SPC4}	2 T_{SPC4} + 18 (27)	ns
t_9	Pulse Width XWR	10		ns
t_{10}	Hold Time XCS after XWR↑	0		ns
t_{11}	Setup Time DB before XWR↑	10 (15)		ns
t_{12}	Hold Time DB after XWR↑	5 (8)		ns
t_{13}	XWR to XREADY (early, normal)	0	16 (24)	ns
t_{14}	Setup Time AB before XWR↑	20 (30)		ns

Bus Interface Timing Intel asynchronous (X86)

Timing in parantheses applies to 3.3V

11.9 Siemens 80C165 (asynchronous)

11.9.1 Diagram

80C165 System

		INTEL and SIEMENS 16-/8 bit micro-controller families asynchronous bus; timing with evaluation of the XREADY signal 8 bit non-multiplexed bus: DB(7-0); AB(9-0) The following can be connected:
0 0 (asynchronous INTEL)		- micro-controller families, for example, SIEMENS, 80C16x and INTEL X86 Address decoder in the SPC4 is switched off; CS signal is applied to the SPC4 external address decoding is always required external chip select logic if not provided in micro-controller Note: The bit X86 in Mode Register 2 has to be set for this mode.

11.9.2 Timing 80C165

This mode is only reached if bit X86 is deleted in Mode Register 2 (X86 = 0). The write access required for this may be executed similar to 80C165 timing, but prior to other accesses, a waiting time of 5 T $_{SPC4}$ has to be adhered to. All later accesses will then be started by a falling edge on ALE. In that case, the ALE high phase may be shorter than the clock period T $_{SPC4}$.

If the values T_4 and T_{16} specified for XRD and XWR are not adhered to in this mode, the accesses start only with the falling edge of XWR and XRD, and the access timing from the table for Intel asynchronous applies.

ALE

AB

XCS

Read:

XRD

DB

XREADY (early)

XREADY (normal)

Write:

XWR

DB

XREADY (early, normal)

Data valid

t1 t2 t3 t15 t4 t5 t6 t7 t8 t9 t10 t16 t11 t12 t13 t14 t18 t17 t17
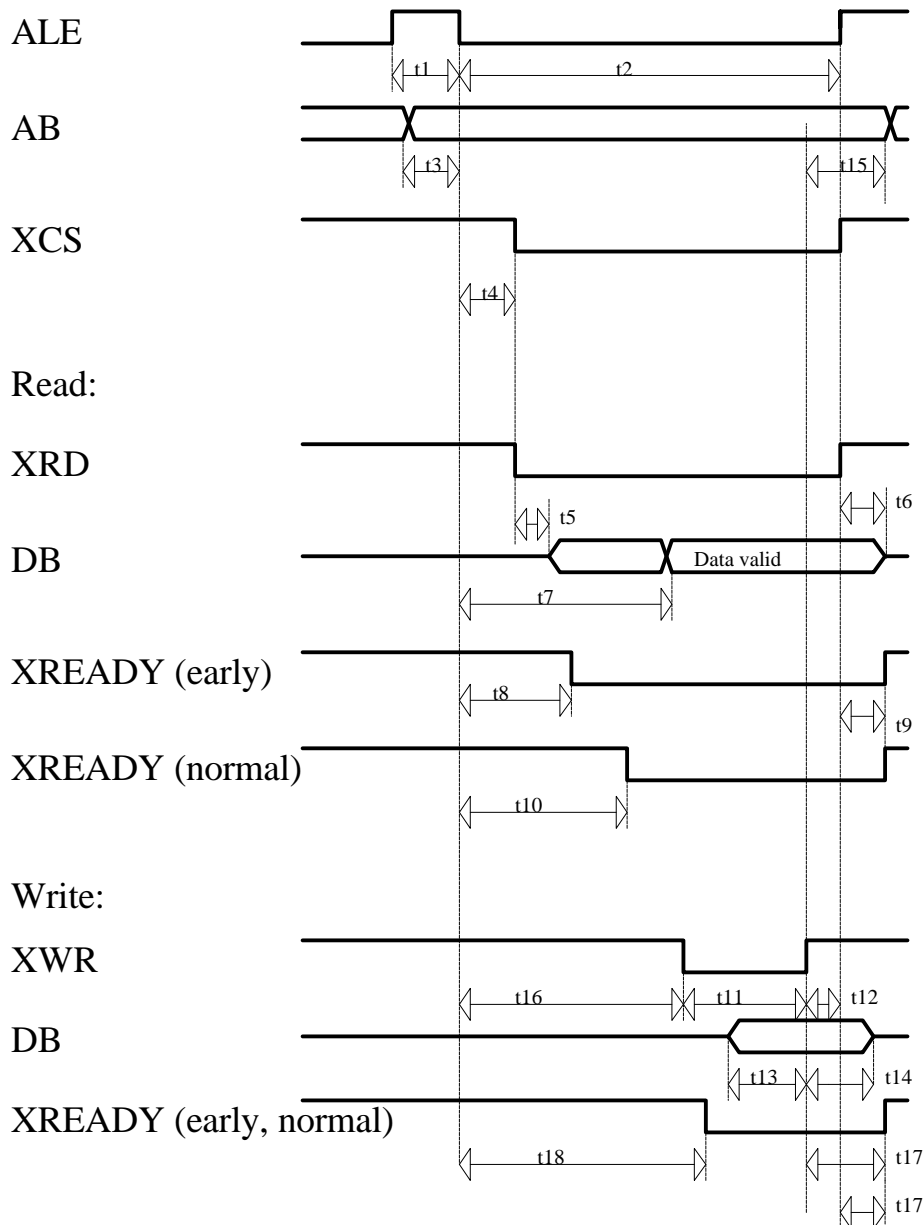
		Min.	Max.	Unit
t_1	Pulse Width ALE	10		ns
t_2	ALE low phase	5 T_{SPC4} - t_1		ns
t_3	Setup Time AB before ALE ↓	20 (30) - T_{SPC4}		ns
t_4	XCS↓, XRD↓ after ALE ↓		T_{SPC4}	ns
t_5	XCS↓, XRD↓ to DB low resistance		18 (27)	ns
t_6	XCS↑, XRD↑ to DB high resistance		18 (27)	ns
t_7	Access time of ALE↓ valid to Data:		2 T_{SPC4} + 52 (77)	ns
t_8	ALE↓ to XREADY↓ (early):	T_{SPC4} + 4 (6)	2 T_{SPC4} + 18 (27)	ns
t_9	XRD↑, XCS↑, ALE↑ to XREADY↑ (early, normal)		17 (26)	ns
t_{10}	ALE↓ to XREADY↓ (normal)	2 T_{SPC4} + 4 (6)	3 T_{SPC4} + 18 (27)	ns
t_{11}	Pulse Width XWR	10		ns
t_{12}	Hold Time XCS after XWR↑	0		ns
t_{13}	Setup Time DB before XWR↑	10 (15)		ns
t_{14}	Hold Time DB after XWR↑	10 (15)		ns
t_{15}	Hold Time AB after XWR↑	0		ns
t_{16}	XWR↓ after ALE↓		T_{SPC4}	ns
t_{17}	XWR↑, XCS↑, ALE↑ to XREADY (early, normal)	0	16 (24)	ns
t_{18}	ALE↓ to XREADY↓ (early, normal)	T_{SPC4}	2 T_{SPC4}	ns

Bus Interface Timing Intel asynchronous (80C165)
Timing in parantheses applies to operating voltage 3.3V
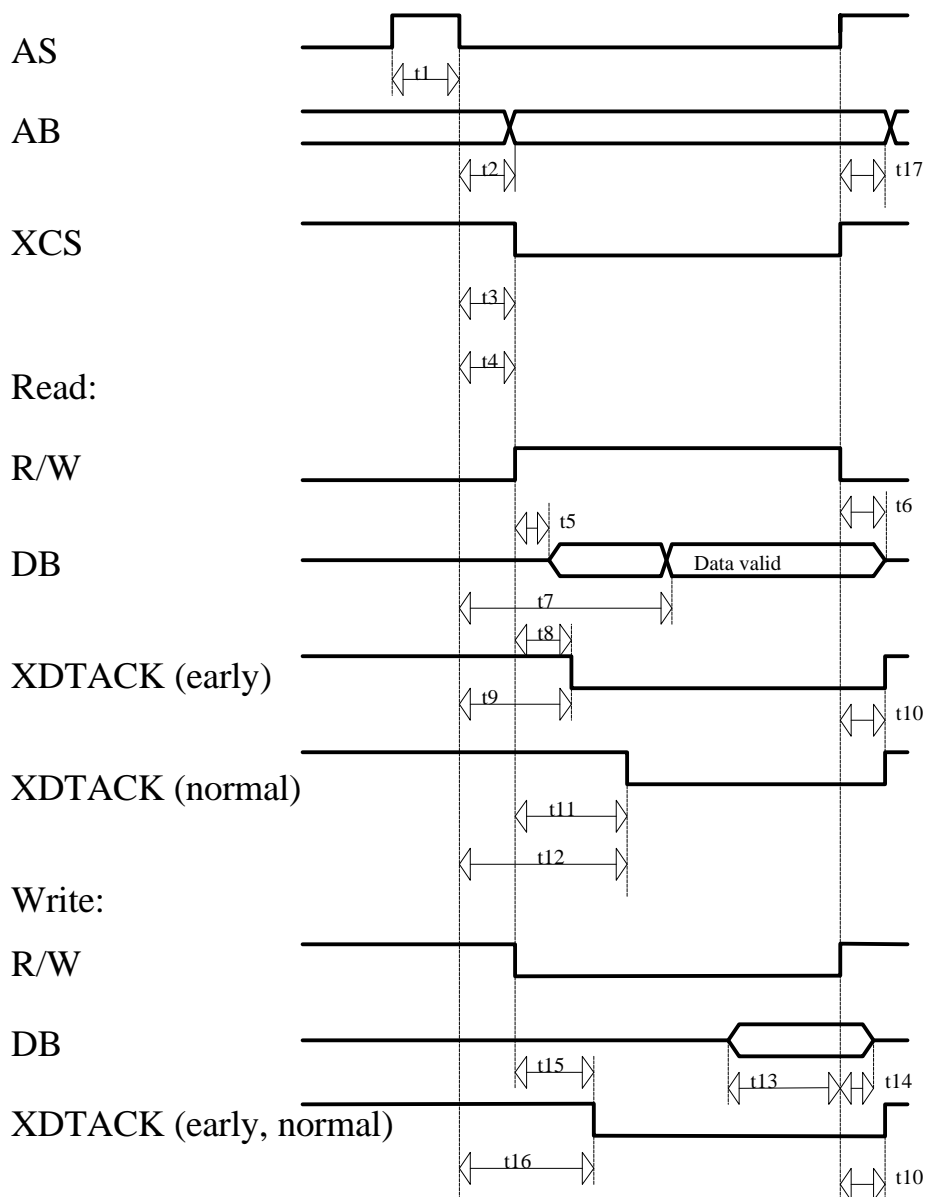
11.10 Motorola 68HC16 (asynchronous)

11.10.1 Diagram

Example for circuit diagram will be added in later versions.

11.10.2 Timing 68HC16

In this mode, all acceses are start with a falling edge on AS.

AS

AB

XCS

Read:

R/W

DB

Data valid

XDTACK (early)

XDTACK (normal)

Write:

R/W

DB

XDTACK (early, normal)

Bus Interface Timing Motorola asynchronous

		Min.	Max.	Unit
t_1	Inactive Time AS	10		ns
t_2	AS$\downarrow$ valid to AB		$2\,T_{SPC4}$ - 20 (30)	ns
t_3	AS$\downarrow$ to XCS$\downarrow$		$2\,T_{SPC4}$ - 10 (15)	ns
t_4	AS$\downarrow$ to R/W		T_{SPC4} - 10 (15)	ns
t_5	XCS$\downarrow$, R/W$\uparrow$ to DB low resistance		18 (27)	ns
t_6	XCS$\uparrow$, R/W$\downarrow$ to DB high resistance		18 (27)	ns
t_7	Access Time of AS$\downarrow$ valid to DB		$3\,T_{SPC4}$ + 52 (77)	ns
t_8	XCS$\downarrow$, R/W$\uparrow$ to XDTACK$\downarrow$ (early)	0	T_{SPC4} + 18 (27)	ns
t_9	AS$\downarrow$ to XDTACK$\downarrow$ (early)	$2\,T_{SPC4}$	$3\,T_{SPC4}$ + 18 (27)	ns
t_{10}	AS$\uparrow$ to XDTACK$\uparrow$ (early, normal)	0	16 (24)	ns
t_{11}	XCS$\downarrow$, XWR$\uparrow$ to XDTACK$\downarrow$ (normal)	T_{SPC4}	$2\,T_{SPC4}$	ns
t_{12}	AS$\downarrow$ to XDTACK$\downarrow$ (normal)	$3\,T_{SPC4}$ + 4 (6)	$4\,T_{SPC4}$ + 18 (27)	ns
t_{13}	Setup Time DB before AS$\uparrow$	5 (8)		ns
t_{14}	Hold Time DB after AS$\uparrow$	12 (18)		ns
t_{15}	XCS$\downarrow$ on XDTACK$\downarrow$ (early, normal)		18 (27)	ns
t_{16}	AS$\downarrow$ on XDTACK$\downarrow$ (early, normal)	T_{SPC4}	$2\,T_{SPC4}$ + 18 (27)	ns
t_{17}	Hold Time AB after AS$\uparrow$		10 (15)	ns

Bus Interface Timing Motorola asynchronous
Timing in parantheses applies to 3.3V

11.11 Motorola 68HC11 (synchronous)
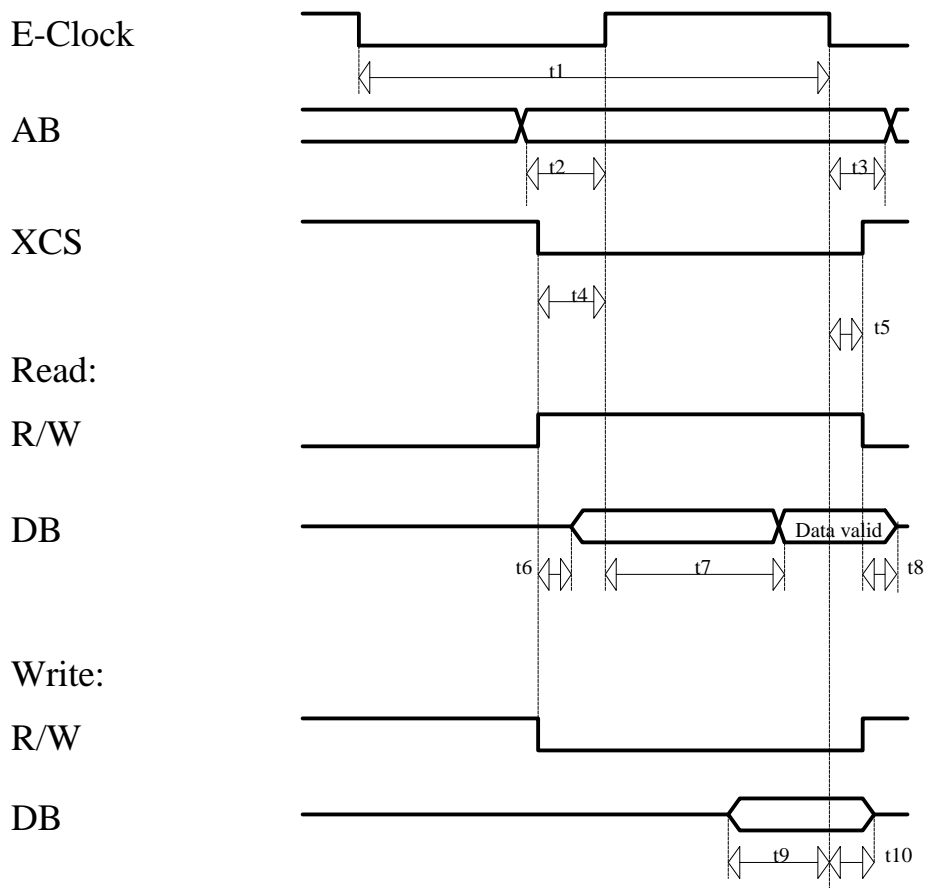
11.11.1 Diagram

Example for circuit diagram will be added in later versions.

11.11.2 Timing 68HC11

In this mode, accesses to E-Clock are started with a rising edge. The clock of the SPC4 (QCLK-IN) has to be at least 4 times larger than the E-Clock.
Note:
If E-Clock = 3 MHz, QCLK-IN must be 24 MHz.

Bus Interface Timing Motorola synchronous

		Min.	Max.	Unit
t_1	Period E-Clock	333		ns
t_2	Setup Time AB before E-Clock$\uparrow$	20 (30)		ns
t_3	Hold Time AB after E-Clock$\downarrow$	15 (22)		ns
t_4	Setup Time XCS, R/W, E-Clock$\uparrow$	15 (22)		ns
t_5	Hold Time XCS, R/W after E-Clock$\downarrow$	0		ns
t_6	XCS$\downarrow$, R/W$\uparrow$ to DB low resistance		18 (27)	ns
t_7	Access Time of E-Clock$\uparrow$ valid to DB		T_{SPC4} + 57 (85)	ns
t_8	XCS$\uparrow$, R/W$\downarrow$ to DB high resistance		18 (27)	ns
t_9	Setup Time DB before E-Clock	10 (15)		ns
t_{10}	Hold Time DB after E-Clock	20 (30)		ns

Bus Interface Timing Motorola synchronous
Timing in parantheses applies to 3.3V

Order Nr. 6GK1 971-5XA00-0BA0

12 Techncial Specification

12.1 Maximum Limits

Parameter	Designation	Limits	Unit
DC-Supply Voltage	VDD	- 0.3 bis 7.0	V
Input Voltage	VI	- 0.3 to VDD + 0.3	V
Output Voltage	VO	- 0.3 to VDD + 0.3	V
DC Output Current	IO	*see Table*	mA
DC Supply Current	IDD, ISS	ca. 60	mA
Ambient Temperature	TA	- 40 to + 85	°C
Storage Temperature		TBD	
Power Loss	Pmax	300	mW/5V/12MBd
Power Loss	Pmax	10	mW/3.3V/31.25kBd

Attention: Extended operation with these values reduces service life

12.2 Permissible Operating Values

Parameter	Designation	MIN.	MAX.	Unit
DC-Supply Voltage (VSS=0V)	VDD	4.5	5.5	V
DC-Supply Voltage (VSS=0V)	VDD	3.0	3.6	V
Input Voltage	VI	0	VDD	V
Input Voltage (high level)	VIH	0.7 VDD	VDD	V
Input Voltage (low level)	VIL	0	0.3 VDD	V
Output Voltage	VO	0	VDD	V
Ambient Temperature	TA	-40	+85	°C
DC Supply Current typ.		TBD*		5V/12MBd
DC Supply Current typ.		TBD*		3.3V/31.25kBd

*Current Values typ. are to be added

12.3 DC Specification of the Pad Cells

Parameter	Designation	MIN.	TYPE	MAX.	Unit
Threshold Voltage 0-Level Schmitt-Trigger for 3.3 V	V+	0		1.8	V
Threshold Voltage 1-Level Schmitt-Trigger for 3.3 V	V-	0.7		VDD	V
Threshold Voltage 0-Level Schmitt-Trigger for 5.0 V	V+	0		3.7	V
Threshold Voltage 1-Level Schmitt-Trigger for 5.0 V	V-	1.5		VDD	V
Input Leakage Current	II			1	µA
Output Leakage Current	IOZ			10	µA
Output Current 0-Level 4mA Cell	IOL	4		(1)	mA
Output Current 1-Level 4mA Cell	IOH	-4		(2)	mA
Output Current 0-Level 10mA Cell	IOL	10		(1)	mA
Output Current 1-Level 10mA Cell	IOH	-10		(2)	mA
Short Circuit Current	IOS			TBD(3)	mA
Input Capacity	CIN		5		pF
Output Capacity	COUT		5		pF
I/O Capacity	CI/O		5		pF

(1) VOL = 0.5 V
(2) VOH = VDD-0.5V
(3) for <1sec

12.4 Identification Data for the Output Drivers

Signal Line	Direction	Type of Driver	Driver Power	cap. load	Pullup
DB 0-7	I/O	Tristate	4mA	50pF	min. 50kΩ
RTS-ADD	O	Tristate	4mA	50pF	
TxD	O	Tristate	4mA	50pF	
X/INT	O	Tristate	4mA	50pF	
X/INTCI	O	Tristate	4mA	50pF	
XREADY	O	Tristate	10mA	50pF	
XHOLD-TOKEN	O	Tristate	4mA	50pF	
ISCLK-Out	O	Tristate	10mA	50pF	

13 Casing

44 Pin EIAJ QFP Casing
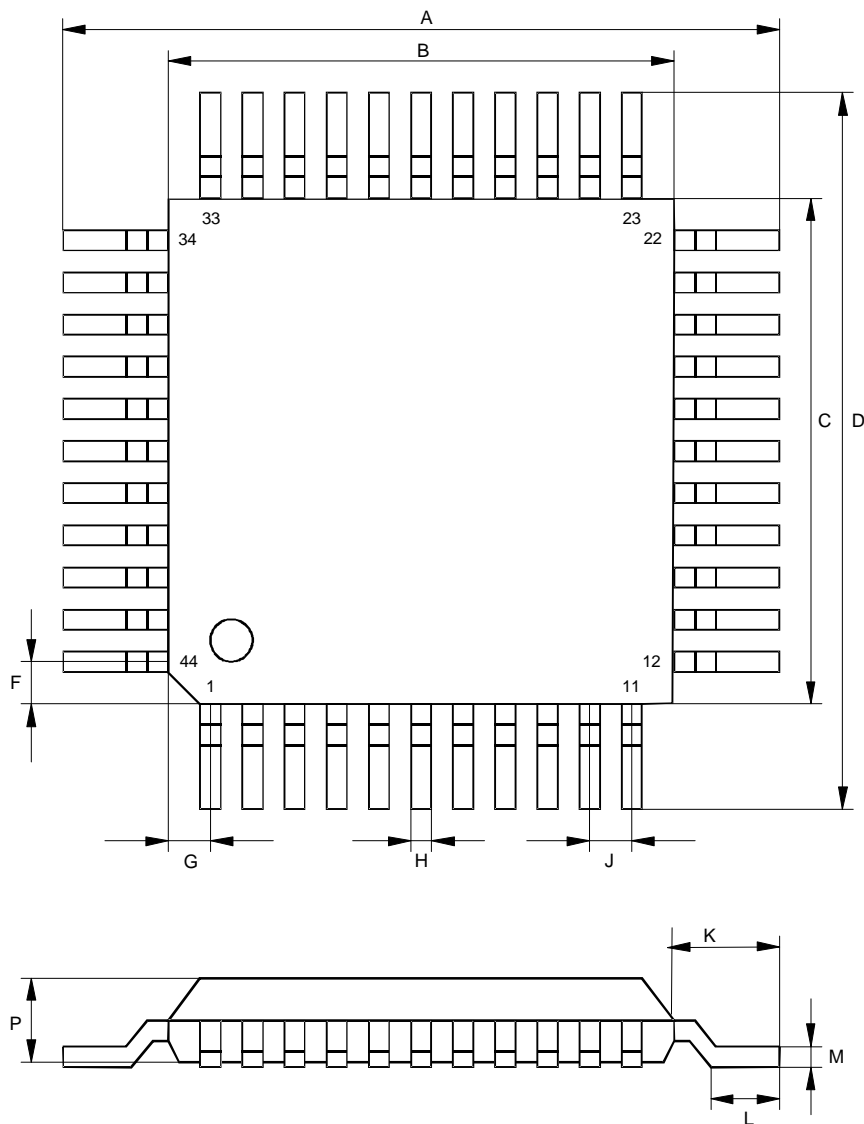
A 12.95 + 0.5 mm
B 9.9 + 0.2 mm
C 9.9 + 0.2 mm
D 12.95 + 0.5 mm
F 0.95 + 0.2 mm
G 0.95 + 0.2 mm
H 0.27 + 0.13 mm
J 0.8 mm
K 1.6 + 0.2 mm
L 0.65 + 0.3 mm
M 0.13 + 0.1 (pin thickness)
P 1.95 + 0.15 mm
Q 0 - 7 °
R 2.35 mm MAX
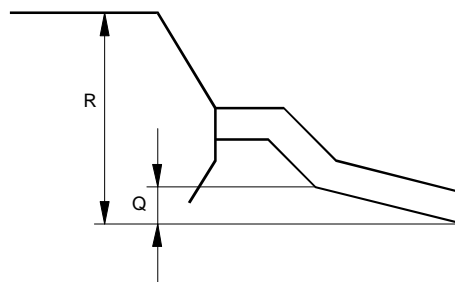
13.1 Notes on Processing

For all electronic components, EGB protective measures have to be adhered to.

The SPC4 is a component subject to cracking, and has to be treated accordingly.

Before processing the SPC4, it has to go through a drying process. The component has to be dried at 125°C for 24 hours, and must then be processed with 48 hours. Because of the solderability of the component, this drying process is only to be carried out once.

In addition, care is to be taken that the terminals of the SPC4 won't be bent. Faultless processing can only be guaranteed if a planity of less than 0.1mm is ensured. The SPC4 has been released for infra-red soldering, with the soldering profile according to CECC00802.

14 Bibliography

- DIN 19245 Part 1.
- DIN 19245 Part 2
- DIN E 19245 Part 3
- Technical Guideline PROFIBUS PA

15 Address List

15.1 PNO

Profibus Nutzer Organisation
Office
Mr. Volz
Haid- und Neu Strasse 7
76131 Karlsruhe
Germany

Tel.:   (0721) 9658-590
Fax: (0721) 9658-589

15.2 Technical Contact Persons in the Interface Center

Siemens AG
AUT7 B1 T2
Mr. Schmidt

Mailing Address:
Postfach 2355
90713 Fuerth

Address:
Wuerzburger Strasse 121
90766 Fuerth

Tel.:   (0911) 750 - 2079
Fax: (0911) 750 - 2100

Current application notes can be called by modem under the following mailbox number:
Tel.: (0911) - 73 79 72 or - 73 09 83.

16 Appendix

16.1 Server Software for the SPC4

16.1.1 Application

The SPC 4 and SIM 1 communications chips are the latest addition to the line of ASICs for PROFIBUS.

With the PROFIBUS-PA / -FMS / -DP server software for the Siemens SPC 4 PROFIBUS controller, a proven standard solution is now available. This server software is used for both production engineering and process engineering applications.
The SPC 4 manages layers 1 and 2 of PROFIBUS DIN 19 245 and supports the DP, FMS and PA PROFIBUS protocols.

The SPC 4 considerably offloads the field device processor of communications handling tasks, even where high transmission rates and time-critical applications are concerned.

Used together with SIM 1 (the Siemens IEC H1 medium attachment unit for PROFIBUS in process automation or, briefly, PA systems), the functions of a PROFIBUS slave from the physical link right up to communication control can be managed perfectly even in hazardous environments (see Fig. 16. 2)

The ASPC 2 is the controller chip for master systems such as process control systems, industrial personal computers and programmable logical controllers.
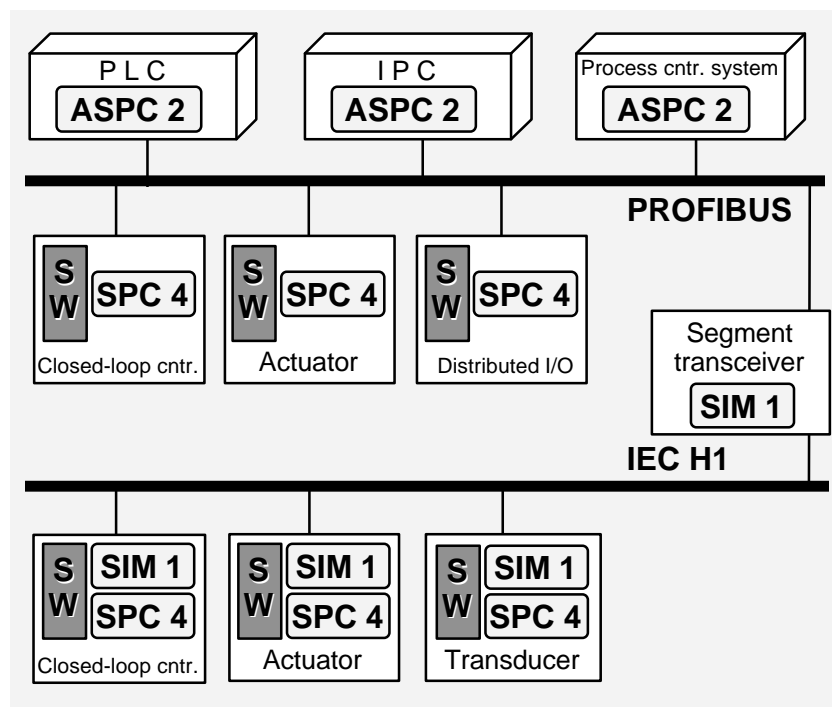

Figure 16.1   Application Environment of the server software

16.1.2 Special features of the PROFIBUS -PA / -FMS / -DP server software:

○ Proven components (hardware and software) from a single source.
   Support and test in the Siemens Interface Center at Fürth

❍ Identical standard and user software used in production engineering
  and process engineering applications for uniform DTEs and modules

❍ Shortest protocol stack run times
  The cyclic DP data exchange is managed in the SPC 4

❍ Code space between 8 K and 30 K (services can be deactivated)
❍ ALI application interface as function interface in C
❍ Combined operation possible (see Fig. 3)

❍ Suitable for time-critical applications thanks to response times in the
  microsecond range. Routines for external interrupt of the SPC 4 and
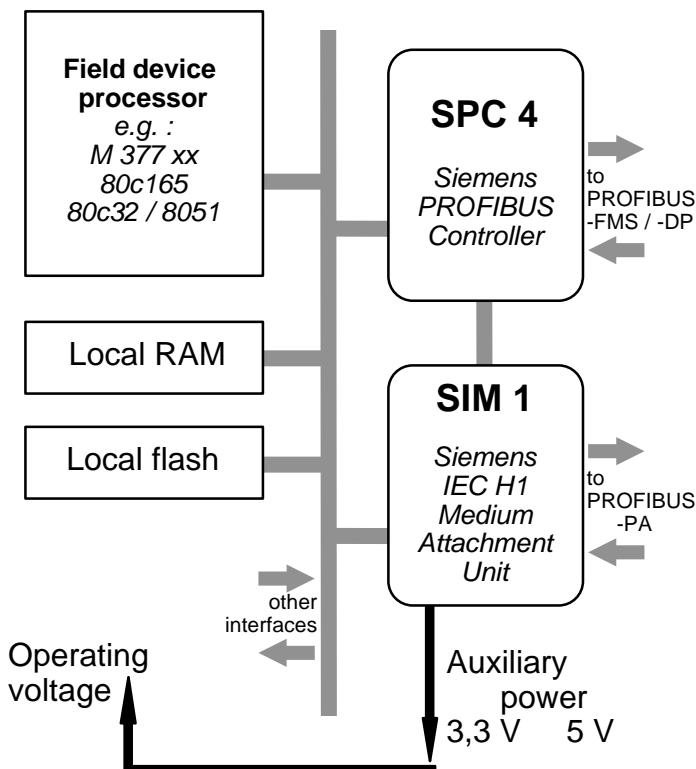 timer interrupt are interruptible and require a minimum amount of time.

figure 16. 2: Hardware architecture with SIM 1 / SPV 4
for auxiliary power decoupling (for constant current
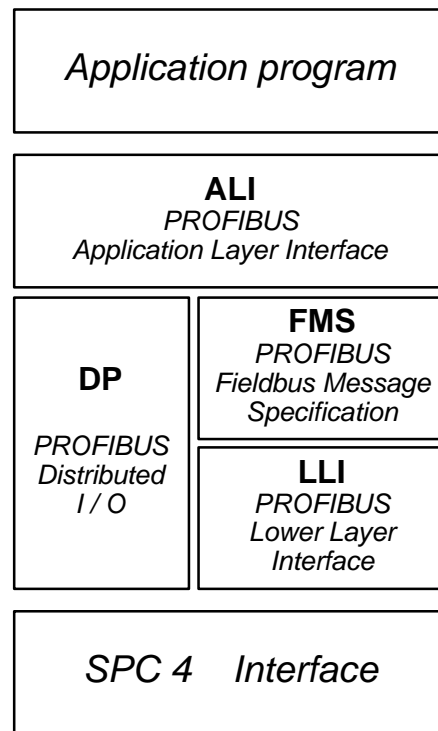input 6,6 V additionally)

fig 16.3: system environment of
PROFIBUS PA / FMS / DP server
software

16.1.3 Functions of the Server Software

Function of server software

Combi-Slave   ALI as application interface for parallel (or separate) access to PROFIBUS-PA, PROFIBUS-FMS and PROFIBUS-DP. This ensures mostly automatic management of services.

Protocol stacks for the server functions of a PROFIBUS slave according to all parts of DIN 19 245

PROFIBUS-PA Extension of the PROFIBUS standard for process automation features
    - intrinsically safe technology according to IEC H1

- SRD with distribution database and SM services as defined in ISP Specification Draft 3.0

PROFIBUS-DP All services of the distributed I/Os:
Data_Exchange, Rd_Inp, Rd_Outp, Set_Slave_Address,Get_Cfg, Chk_Cfg, Global_Control, Slave_Diag, Set_Prm

PROFIBUS-FMS Part of the FMS services can be deactivated, if required, to save code space:
Read, Write,Information-Report, Physical_Read, Physical_Write, Initiate, Abort, Get_OV_short, Get_OV_long, Identify, Status, Alter_Event_Condition_Monitoring, Acknowledge_Event_Notification, Event_Notification

Dynamic configuration at runtime of server software for

> **Object directory** (OD), generated as structure with constants, i.e. OD in the RAM

> **DP configuration** for structure of distributed I/O

> **FMS-KBL** i.e. field message specification association list

Supported processors
Mitsubishi   **M 377 xx**
Siemens   **80c165**
Intel / Siemens   **80c32 / 8051**
other processors possible, since server software portable via C

Code space   **8 .... 30 k** software (8 K code for pure DP solution)

Supported baud rates
9,6 kbit/s .... 12 Mbit/s with asynchronous interface
31,25 kbit/s   synchronous to IEC 1158-2

Ambient temperatures of SPC 4 and SIM 1
Operating temperature   - 40°C ... + 85°C
Storage temperature   - 65°C ... + 150°C
Chip temperature in operation   0°C ... + 110°C

16.2 SIM1

Siemens IEC H1 Medium Attachment Unit

16.2.1 Area of Appliction

SIM 1 is the latest development complementing the line of ASICs for fieldbus applications.

The SIM 1 communications chip has been designed for intrinsically safe fieldbus systems operating at 31.25 kbit/s as a medium attachment unit for IEC H1 according to IEC 1158-2 voltage mode (see Fig. 16.4).

Modules or field devices can be connected to an intrinsically safe network according to the Implementation Manual of the Fieldbus Foundation, using only few external components in addition to the SIM 1 (see Fig. 16.5).

Used together with an IEC Communication Controller, this unit is suitable for management of IEC communication functions, from the physical link right up to communication control.

SIM 1 supports all transmit and receive functions as well as the tapping of auxiliary power from the bus cable via a high-resistance coupling. It provides three stabilized supply voltages and allows for the installation of an isolated power supply
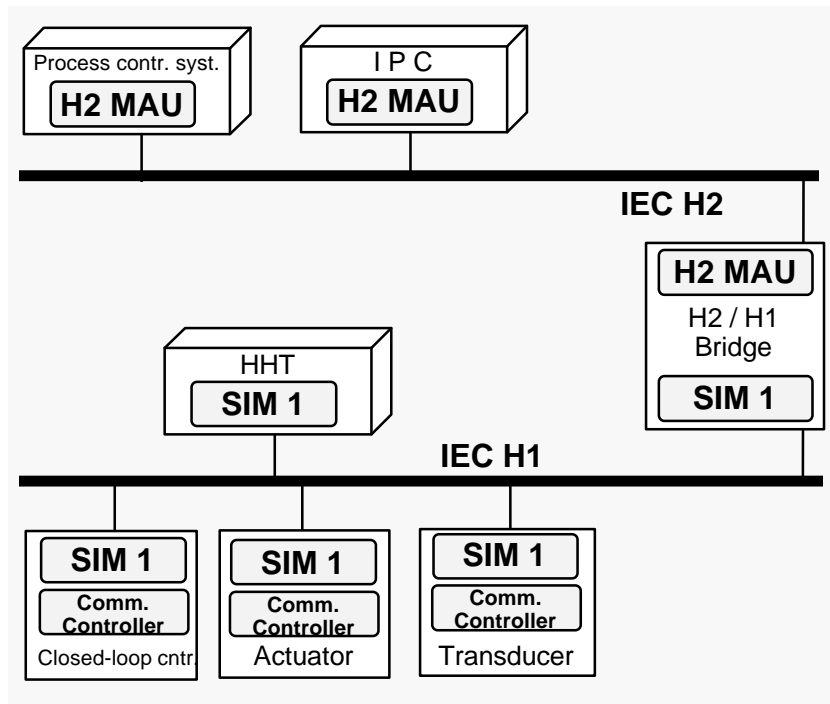

fig 16.4 Environment of the ASIc

16.2.2 Special Functions

○ Needs 75% less external components

○ Low Power Signalling is fully supported by setting of just one resistor

○ Power Management for optimized power consumption

○ Integrated special interface isolating logic, minimizing power requirement

○ Constant Current Mode and Constant Power Mode

16.2.3 Fields of application

○ Programmable controllers

○ Remote and locally
 supplied field devices

○ Handheld terminals

○ Programming devices

○ Bus monitors

Segment transceivers,
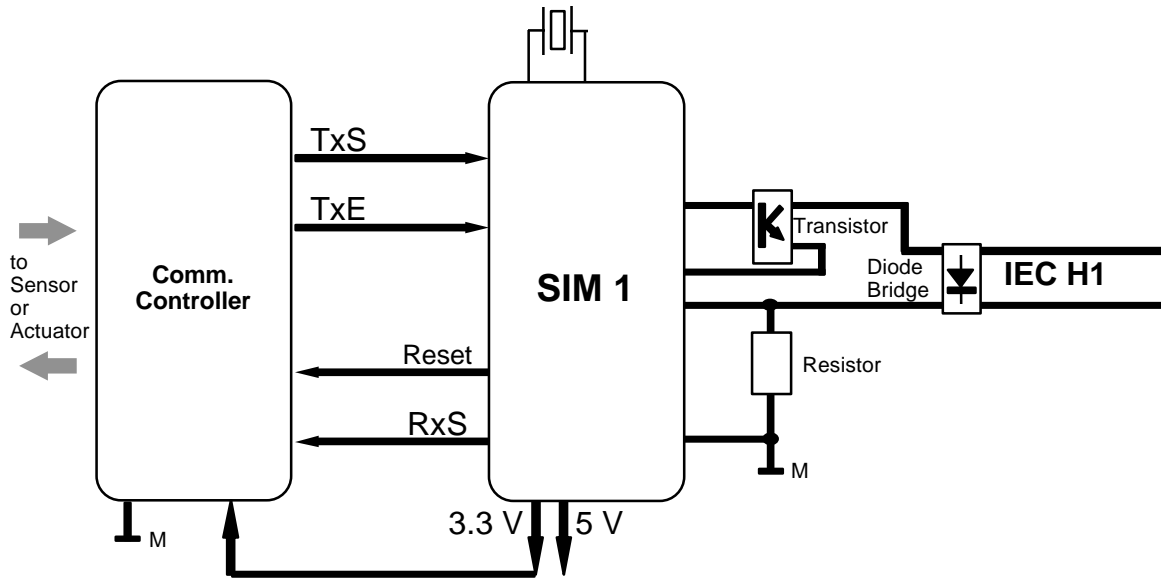Repeaters and gateways

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Fig.16.5: Application example, SIM 1 in constant current mode with Communication Controller (without galvanic isolation)

16.2.4 Function of the Application

On Chip   Voltage reference / monitoring
                     Reset output

Number of external   Min. 7 to 15, depending on mode of operation (without diode bridge)
components

Modes of operation
  - Constant energy consumption   To minimize the technical overhead
  - Constant power consumption   With integrated step-down converter
  - External power supply   Power supply not through fieldbus line

- Galvanic isolation   Low technical overhead and
                        minimum power between MAU and
                        user electronics, supporting:

 - Integrated voltage   For power-optimized, non-stabilized
   transformer   voltage transformation (external
                         transformer and rectifier required)

- Integrated interface   For power-saving signal isolation,
  logic   requiring low technical overhead
                         (two optocouplers and special
                         interface logic required,
                         current consumption < 2 mA)

Jabber control   For monitoring the transmission time

Can be connected to: All Manchester encoders / decoders
                         to IEC 1158-2, in particular
                         together with Communcation
                         Controllers in which the Manchester
                         encoder / decoder is integrated

(see Fig. 2)

16.2.5 Electrical Data

Bus voltage	Function range 9 V to 32 V
Current drain from the fieldbus	4 to 40 mA Up to 1 mA for internal supply
- transfer	Up to 250 mW can be drawn, with three stabilized voltages:

Output voltage
  - Constant current consumption
  - Constant power consumption
	With a tolerance of +/- 5 %
	  6.6 V , 5 V and 3.3 V
	 5 V or 3.3 V

Low-loss conversion with	External switched capacitor transformer
- Constant energy consumption	from 6.6 V to 3.3 V
Current modulator in sender branch	For closed-circuit currents of 4 mA to 40 mA

Ambient temperatures according to specification

Operating temperature	- 40°C to + 85°C
Storage temperature	- 65°C to +150°C
Housing temperature in operation	- 40°C to +100°C

Transmission procedures

For fieldbus interface modules	According to IEC 1158-2, voltage mode incl. low-power signalling option
Data rate	31,25 kbit/s

Construction

SMD housing	TQFP 44

Order Nr. 6GK1 971-5XA00-0BA0