

# Molecular weight characterization of polyacrylamides

**Application** 

Peter Kilz and Heinz Goetz

The analyzed polyacrylamides are used for drag reduction effects of ships and submarines. They are sprayed onto the ship's surface and reduce drag and therefore noise and fuel consumption. A further application of polyacrylamides is in water clarification purposes as setting aids. The polymer acts as flocculants to help remove contaminants from the water stream. All three polyacrylamides have a very high weight average molecular weight  $M_{\rm w}$ . The GPC-SEC method

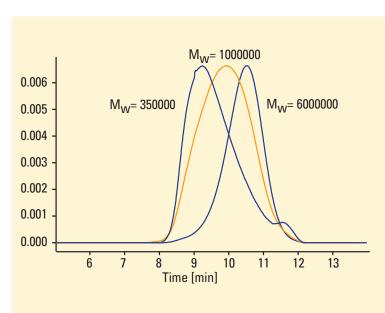


Figure 1
Overlay of high molecular weight polyacrylamides chromatograms

#### **Conditions**

#### Sample preparation

Sample was dissolved in mobile phase (concentration 0.1 %).

#### Column

PSS Suprema 10<sup>4</sup>, 8 x 300 mm, 10 μm

#### **Mobile phase**

0.3 M NaNO<sub>3</sub>

#### Flow rate

0.5 mL/min

# Column compartment temperature

25 ° C

#### **Injection volume**

100 μL

#### Detector

Refractive index detector

#### **Polymer standards**

PSS broad polyacrylamide standards



presented here shows an easy but reliable and precise analysis for the molecular weight characterization of polyacrylamides. Besides the weight average molecular weight  $M_{\rm w}$  the ChemStation GPC-SEC data analysis software calculates data as Mn, Mz, Mp, Mv, polydispersity D, differential and integral molecular weight distribution. The software allows internal standard and detector delay corrections, and includes narrow, broad, universal and integral calibration.

## **HPLC** performance

 $\begin{array}{ll} \text{RSD of } M_w & <2\% \\ \text{RSD of } M_n & <5\% \end{array}$ 

## **Equipment**

# Agilent 1100 Series GPC-SEC system

consisting of

- vacuum degasser for efficient degassing of the mobile phase
- isocratic pump with large solvent cabinet
- autosampler with single valve design
- thermostatted column compartment for precise column temperatures
- refractive index detector with automatic recycle valve
- ChemStation Plus with GPC-SEC data analysis software

Columns supplier:
Polymer Standards Service,
Mainz, Germany

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