

# Faster Separations Using Agilent Weak Cation Exchange Columns

# **Application Note**

BioPharma

# Abstract

Ion exchange is a commonly used technique for the separation of complex protein mixtures. Traditionally, such separations are performed using shallow gradients of increasing salt concentration with long column lengths providing the necessary resolution. The columns have often been packed using large diameter particles to minimize backpressure. This application note demonstrates how analysis times can be significantly reduced, increasing throughput without compromising analytical performance, by exploiting the benefits of small particle size, non-porous ion exchange sorbents.



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### Introduction

Proteins, polypeptides and oligonucleotides are often analyzed by ion exchange chromatography because they are complex molecules with multiple charges on their surfaces. The technique is ideally suited to the separation of charged biomolecules as it is nondenaturing and can provide good performance and resolution.

Traditionally, this has meant using highly porous particles to enable such large molecules to permeate the particles. In turn, columns of 15 cm or 25 cm in length, packed with 5  $\mu$ m or 10  $\mu$ m particles are commonly used.

The advent of non-porous sorbents such as Agilent's Bio IEX range, comprising a rigid polymeric core particle with a grafted hydrophilic layer containing the ion-exchange functionality, can improve resolution. This is because the diffusion-limited band broadening associated with a molecule penetrating the core of a large particle is eliminated. In turn, this means smaller particles and shorter column lengths can be used to significantly improve throughput, greatly reducing analysis times. The benefits for improved productivity for tasks such as fraction analysis are immediately evident.

### Materials and methods

Agilent Bio IEX columns are packed with rigid polymeric, nonporous particles grafted with a functionalized hydrophilic polymer layer. The resultant 1.7, 3, and 5 µm rigid particles provide high resolution and high separation efficiency by reducing the band broadening effects resulting from diffusion limitations with totally porous particles. The chemically bonded hydrophilic coating significantly reduces the effects of nonspecific binding and results in greater levels of recovery.

#### Conditions

Columns	Agilent Bio WCX NP5, 4.6 $\times$ 250 mm SS (p/n 5190-2445) Agilent Bio WCX NP3, 4.6 $\times$ 50 mm SS (p/n 5190-2443)
Mobile phase	Agilent Bio WCX NP1.7, 4.6 $\times$ 50 mm SS (p/n 5190-2441) A: 20 mM sodium phosphate, pH 6.5 B: $\Delta$ + 1.6 M NaCl
Gradient	0 to 50% B
Temperature	Ambient
Injection volume	10 μL
Sample	Ovalbumin (1), Ribonuclease A (2), Cytochrome c (3), Lysozyme (4)
Concentration	0.5 mg/mL
Detection	UV, 220 nm
Instrument	Agilent 1260 Infinity Bio-inert Quaternary LC system



Figure 1. Protein separation on Agilent Bio WCX NP5 4.6 × 250 mm versus Agilent Bio WCX NP3 4.6 × 50 mm (flow rate 1.0 mL/min).

### **Results and Discussion**

The performance of a column, as measured by plate count, is dependent on particle size and column length. From this it may be inferred that a shorter column packed with smaller particles can be used to achieve the same level of performance when compared to a longer column packed with larger particles (Figure 1). This is commonly found in practice. However, for gradient elution, further modifications to the method need to be employed to provide the additional benefits of shorter run times and greater productivity.

Converting gradient times into column volumes is a useful way of calculating the shorter gradient program and can provide the desired outcome in terms of higher speed separations (Table 1). However, smaller particle sizes may require higher flow rates to attain maximum performance. This is illustrated by the van Deemter curves shown in Figure 2.

To maximize the separation efficiency using the Agilent Bio WCX NP3,  $4.6 \times 50$  mm column, the 4 minute gradient separation was carried out at 1.0, 1.5, 2.0, and 2.5 mL/min (Figure 3). As expected, the higher linear velocity created from higher flow rates improved the peak shape.





#### Table 1. Gradient Time to Column Volume Conversion

Time (minutes)	mM NaCl	#CV		
0	0	0.0		
20	800	4.8		
25	800	6.0		
25.01	0	6.0		
35	0	8.4		
#CV = number of column volumes at 1.0 mL/min				

 $(4.6 \times 250 \text{ mm column})$ 

Time (minutes)	mM NaCl	#CV
0	0	0.0
4	800	4.8
5	800	6.0
5.01	0	6.0
7	0	8.4

#CV = number of column volumes at 1.0 mL/min (4.6 × 50 mm column)



Figure 3. Effect of flow rate on chromatographic performance (Agilent Bio WCX NP3, 4.6 × 50 mm).



Figure 4. Comparison of Agilent Bio WCX NP3, 4.6 × 50 mm versus Agilent Bio WCX NP1.7, 4.6 × 50 mm (flow rate 1.0 mL/min).

In comparison, the Agilent Bio WCX NP1.7,  $4.6 \times 50$  mm column provided sharper peaks under identical conditions (Figure 4).

Increasing the flow rate should mean that it is possible to further reduce the gradient time. This was investigated using the Bio WCX NP1.7, 4.6  $\times$  50 mm column. The 0 to 800 mM NaCl gradient was reduced from 4 to 2 minutes.

It was found that at a flow rate of 1.7 mL/min the backpressure remained below 400 bar and still provided exceptional peak shape and resolution (Figure 5).



Figure 5. Agilent Bio WCX NP1.7, 4.6 × 50 mm for protein separations under 3 minutes (flow rate 1.7 mL/min).

# Conclusions

We have shown that by using shorter 5 cm columns packed with smaller particle size (NP3 and NP1.7), Agilent Bio WCX products can lead to significant reductions in run times from 20 or 30 minutes down to less than 3 minutes, and still retain excellent peak resolution. This enables much higher throughput in time-critical applications.

The backpressure of 400 bar shows that, by reducing the analysis time dramatically from over 30 minutes to less than four minutes for the entire gradient, a 600 bar system such as the Agilent 1260 Infinity Bio-inert LC is still sufficient.

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