

Agilent 5975T LTM GC/MSD

Mobile Lab Hardware Installation



Notices

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Manual Part Number

G4360-90003

Edition

First edition, December 2010

Printed in USA

Agilent Technologies, Inc. 5301 Stevens Creek Boulevard Santa Clara, CA 95052

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Safety Notices

CAUTION

A **CAUTION** notice denotes a hazard. It calls attention to an operating procedure, practice, or the like that, if not correctly performed or adhered to, could result in damage to the product or loss of important data. Do not proceed beyond a **CAUTION** notice until the indicated conditions are fully understood and met.

WARNING

A WARNING notice denotes a hazard. It calls attention to an operating procedure, practice, or the like that, if not correctly performed or adhered to, could result in personal injury or death. Do not proceed beyond a WARNING notice until the indicated conditions are fully understood and met.

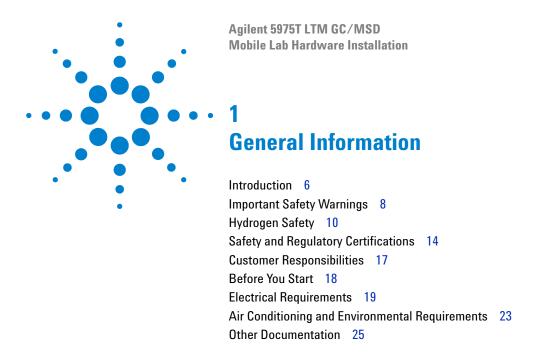
Contents

1

General Information Introduction 6 **Important Safety Warnings** Hydrogen Safety 10 Safety and Regulatory Certifications 14 **Customer Responsibilities** 17 **Before You Start** 18 **Electrical Requirements** 19 19 Voltage ranges of major components Power configurations 20 Power requirements 21 Power plugs and cord 21 Other electrical considerations 22 Air Conditioning and Environmental Requirements 23 Temperature, humidity, and altitude 23 Airborne dust 23 **Exhaust venting** 24 Fume (exhaust) hood 24 Other Documentation 25 Installation Overview 28 Unpacking and Inspecting the Agilent Factory Shipped Materials 29 Attaching the Instrument to the Laboratory Bench 30 Connecting the Helium Lines to the GC 32

2

Preparing the Vacuum System and Column 34
Installing the ChemStation PC 38
Starting the Instrument 39
Conditioning the LTM Column Module 41
About Chromatographic Checkout 44 To prepare for chromatographic checkout 44
Verifying El System Performance 45 Verify the tune performance 45 Verify the sensitivity performance 45
Verifying High Mass System Performance 47
Initial Installation Checklist 48 Verifying that site preparation is complete 48 Unpacking and inspecting the shipped materials 49 5975T LTM GC/MSD installation 50 Performance verification 52 Instrument Log Book updated 53 Customer Familiarization Checklist 54 Topics not included in familiarization 54
Hardware overview 55 System operation 55
MSD ChemStation software overview 55 MSD ChemStation software autotune descriptions 56 Methods 56 Data acquisition 56 Data analysis 56
Sequence 57
MSD ChemStation maintenance 57
El instrument user maintenance 57 Troubleshooting (Diagnostics) 58
Troubleshooting (Diagnostics) 58 Tune charts 58
Additional support information 58



Included in this section are the "Important Safety Warnings" that list critical safety precautions for all users.

Introduction

This document provides field installation instructions for the Agilent Technologies 5975T LTM GC/MSD.

The 5975T LTM GC/MSD system consists of:

- 5975T LTM GC/MSD basic mainframe
- · Optional ion gauge and controller
- Optional 7693 Series Automatic Liquid Sampler
- Optional standard laptop PC MSD ChemStation bundle Refer to your MSD ChemStation documentation for additional information
- Available foreline vacuum pumps
 - IDP3 dry pump
 - MVP-055-3 dry pump
 - Wet rotary vane vacuum pump

Figure 1 shows the front of the 5975T LTM GC/MSD system.

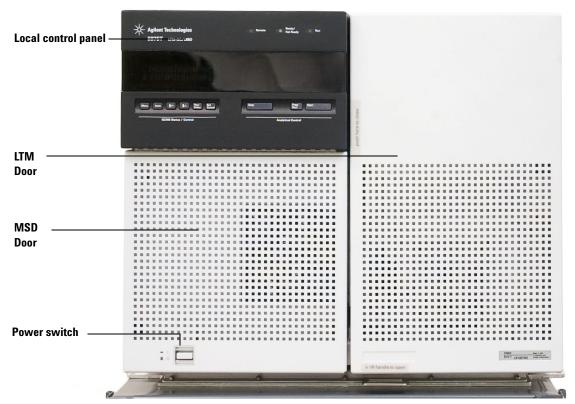


Figure 1 5975T LTM GC/MSD system

Important Safety Warnings

There are several important safety notices to keep in mind when using the GC/MSD.

Many internal parts of the GC/MSD carry dangerous voltages

If the GC/MSD is connected to a power source, even if the power switch is off, potentially dangerous voltages exist on:

- The wiring between the GC/MSD power cord and the AC power supply
- The AC power supply itself
- The wiring from the AC power supply to the power switch

With the power switch on, potentially dangerous voltages also exist on:

- All electronics boards in the instrument.
- The internal wires and cables connected to these boards.
- The wires for any heater (oven, detector, inlet, or valve box).

WARNING

All these parts are shielded by covers. With the covers in place, it should be difficult to accidentally make contact with dangerous voltages. Unless specifically instructed to, never remove a cover unless the detector, inlet, or oven are turned off.

WARNING

If the power cord insulation is frayed or worn, the cord must be replaced. Contact your Agilent service representative.

Electrostatic discharge is a threat to GC/MSD electronics

The printed circuit boards in the GC/MSD can be damaged by electrostatic discharge. Do not touch any of the boards unless it is absolutely necessary. If you must handle them, wear a grounded wrist strap and take other antistatic precautions. Wear a grounded wrist strap any time you must remove the MSD right side cover.

Many parts are dangerously hot

Many parts of the GC/MSD operate at temperatures high enough to cause serious burns. These parts include but are not limited to:

- The inlet
- The guard column enclosure and its contents
- The guard column nuts attaching the guard columns to the inlet, LTM column, and MSD
- The analyzer
- The foreline pump

Whenever possible, cool the part of the instrument that you will be maintaining before you begin working on it. If you must perform maintenance on hot parts, use a wrench and wear gloves.

WARNING

The insulation around the inlet is made of refractory ceramic fibers. To avoid inhaling fiber particles, we recommend the following safety procedures: ventilate your work area; wear long sleeves, gloves, safety glasses, and a disposable dust/mist respirator; dispose of insulation in a sealed plastic bag; wash your hands with mild soap and cold water after handling the insulation.

The oil pan under the standard foreline pump can be a fire hazard

Oily rags, paper towels, and similar absorbents in the oil pan could ignite and damage the pump and other parts of the GC/MSD.

WARNING

Combustible materials (or flammable/non-flammable wicking material) placed under, over, or around the foreline (roughing) pump constitutes a fire hazard. Keep the pan clean, but do not leave absorbent material such as paper towels in it.

WARNING

The pump exhaust contains carrier gas and traces of solvents, analytes, and foreline pump oil. The supplied oil trap stops only pump oil. It does *not* trap or filter out toxic chemicals. If you are using toxic solvents or toxic or flammable carrier gas, or analyzing toxic chemicals, do not install the oil trap. Install a hose to take the pump exhaust to a fume hood.

Hydrogen Safety

WARNING

The use of hydrogen (H_2) as a carrier gas is potentially dangerous.

WARNING

When using H₂ as the carrier gas or fuel gas, be aware that hydrogen gas can flow into the guard column enclosure and create an explosion hazard. Therefore, be sure that the supply is turned off until all connections are made and ensure that the inlet, MSD, and column fittings are either connected to a column or capped at all times when hydrogen gas is supplied to the instrument.

Hydrogen is flammable. Leaks, when confined in an enclosed space, may create a fire or explosion hazard. In any application using hydrogen, leak test all connections, lines, and valves before operating the instrument. Always turn off the hydrogen supply at its source before working on the instrument.

Hydrogen is a commonly used GC carrier gas. Hydrogen is potentially explosive and has other dangerous characteristics.

- Hydrogen is combustible over a wide range of concentrations. At atmospheric pressure, hydrogen is combustible at concentrations from 4% to 74.2% by volume.
- Hydrogen has the highest burning velocity of any gas.
- Hydrogen has a very low ignition energy.
- Hydrogen that is allowed to expand rapidly from high pressure can self-ignite.
- Hydrogen burns with a nonluminous flame which can be invisible under bright light.

Dangers unique to GC/MSD operation

Hydrogen presents a number of dangers. Some are general, others are unique to GC or GC/MSD operation. Dangers include, but are not limited to:

- · Combustion of leaking hydrogen.
- Combustion due to rapid expansion of hydrogen from a high-pressure cylinder.
- Accumulation of hydrogen in the guard column enclosure and subsequent combustion.
- Accumulation of hydrogen in the MSD and subsequent combustion.

Hydrogen accumulation in an MSD



The MSD cannot detect leaks in inlet and/or detector gas streams. For this reason, it is vital that column fittings should always be either connected to a column or have a cap or plug installed.

All users should be aware of the mechanisms by which hydrogen can accumulate (Table 1) and know what precautions to take if they know or suspect that hydrogen has accumulated. Note that these mechanisms apply to all mass spectrometers, including the MSD.

 Table 1
 Hydrogen accumulation mechanisms

Mechanism	Results
Mass spectrometer turned off	A mass spectrometer can be shut down deliberately. It can also be shut down accidentally by an internal or external failure. In an external failure, the mass spectrometer shutdown does no shut off the flow of carrier gas. As a result, hydrogen may slowly accumulate in the mass spectrometer. However, in an external power failure, the EPC will be turned off and the flow of gas stopped.

1 General Information

 Table 1
 Hydrogen accumulation mechanisms (continued)

Mechanism	Results
Mass spectrometer manual shutoff valves closed	Some mass spectrometers are equipped with manual foreline pump shutoff valves. In these instruments, the operator can close the shutoff valves. Closing the shutoff valves does not shut of the flow of carrier gas. As a result, hydrogen may slowly accumulate in the mass spectrometer.

WARNING

Once hydrogen has accumulated in a mass spectrometer, extreme caution must be used when removing it. Incorrect startup of a mass spectrometer filled with hydrogen can cause an explosion.

WARNING

After a power failure, the mass spectrometer may start up and begin the pumpdown process by itself. This does not guarantee that all hydrogen has been removed from the system or that the explosion hazard has been removed.

Precautions

Take the following precautions when operating a GC/MSD system with hydrogen carrier gas.

Equipment precaution

You MUST make sure the front side-plate thumbscrew is fastened finger-tight. Do not overtighten the thumbscrew; it can cause air leaks.

WARNING

Failure to secure your MSD as described above greatly increases the chance of personal injury in the event of an explosion.

General laboratory precautions

- Avoid leaks in the carrier gas lines. Use leak-checking equipment to periodically check for hydrogen leaks.
- Eliminate from your laboratory as many ignition sources as possible (open flames, devices that can spark, sources of static electricity, etc.).
- Do not allow hydrogen from a high pressure cylinder to vent directly to atmosphere (danger of self-ignition).
- Use a hydrogen generator instead of bottled hydrogen.

Operating precautions

- Turn off the hydrogen at its source every time you shut down the instrument.
- Turn off the hydrogen at its source every time you vent the MSD (do not heat the capillary column without carrier gas flow).
- Turn off the hydrogen at its source every time shutoff valves in an MSD are closed (do not heat the capillary column without carrier gas flow).
- If a power failure occurs, immediately turn off the hydrogen at its source .
- If a power failure occurs while the GC/MSD system is unattended, even if the system has restarted by itself:
 - **1** As soon as you notice the situation, immediately turn off the hydrogen at its source.
 - **2** Turn off the instrument and allow it to cool for 1 hour.
 - **3** Eliminate all potential sources of ignition in the room.
 - **4** Open the vacuum manifold of the MSD to atmosphere.
 - **5** Wait at least 10 minutes to allow any hydrogen to dissipate.
 - **6** Start up the instrument as normal.

When using hydrogen gas, check the system for leaks to prevent possible fire and explosion hazards based on local Environmental Health and Safety (EHS) requirements. Always check for leaks after changing a tank or servicing the gas lines. Always make sure the vent line is vented into a fume hood.

Safety and Regulatory Certifications

The 5975T LTM GC/MSD conforms to the following safety standards:

- Canadian Standards Association (CSA): CAN/CSA-C222 No. 61010-1
- International Electrotechnical Commission (IEC): 61010-1
- EuroNorm (EN): 61010–1

The 5975T LTM GC/MSD conforms to the following regulations on Electromagnetic Compatibility (EMC) and Radio Frequency Interference (RFI):

- CISPR 11/EN 55011: Group 1, Class A
- IEC/EN 61326
- AUS/NZ C

This ISM device complies with Canadian ICES-001. Cet appareil ISM est conforme a la norme NMB-001 du Canada.



The 5975T LTM GC/MSD is designed and manufactured under a quality system registered to ISO 9001.

Information

The Agilent Technologies 5975T LTM GC/MSD meets the following IEC (International Electro-technical Commission) classifications: Equipment Class I, Laboratory Equipment, Installation Category II, Pollution Degree 2.

This unit has been designed and tested in accordance with recognized safety standards and is designed for use in stationary or mobile labs. If the instrument is used in a manner not specified by the manufacturer, the protection provided by the instrument may be impaired. Whenever the safety protection of the MSD has been compromised, disconnect the unit from all power sources and secure the unit against unintended operation.

Refer servicing to qualified service personnel. Substituting parts or performing any unauthorized modification to the instrument may result in a safety hazard.

Symbols

Warnings in the manual or on the instrument must be observed during all phases of operation, service, and repair of this instrument. Failure to comply with these precautions violates safety standards of design and the intended use of the instrument. Agilent Technologies assumes no liability for the customer's failure to comply with these requirements.

See accompanying instructions for more information.



Indicates a hot surface.



Indicates hazardous voltages.



Indicates earth (ground) terminal.



Indicates potential explosion hazard.



Indicates radioactivity hazard.



Indicates electrostatic discharge hazard.



Indicates that you must not discard this electrical/electronic product in domestic household waste.



Electromagnetic compatibility

This device complies with the requirements of CISPR 11.

- This device does not cause harmful interference.
- This device accepts any interference received, including interference that may cause undesired operation.

If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try one or more of the following measures:

- 1 Relocate the radio or antenna.
- **2** Move the device away from the radio or television.
- 3 Plug the device into a different electrical outlet, so that the device and the radio or television are on separate electrical circuits.
- **4** Make sure that all peripheral devices are also certified.
- **5** Make sure that appropriate cables are used to connect the device to peripheral equipment.
- **6** Consult your equipment dealer, Agilent Technologies, or an experienced technician for assistance.
- 7 Changes or modifications not expressly approved by Agilent Technologies could void the user's authority to operate the equipment.

Sound emission declaration

Sound pressure

Sound pressure Lp <70 dB according to EN 27779:1991.

Schalldruckpegel

Schalldruckpegel LP < 70 dB am nach EN 27779:1991.

Customer Responsibilities

The following are not included with the Agilent installation. They are the responsibility of the customer, unless previous arrangements have been made between the customer and the Agilent Technologies Customer Service Organization.

- Preparation of all site facilities including the provision of adequate space, supporting bench, and power to match the unit(s) purchased. See the 5975T LTM GC/MSD Site Preparation Guide for details.
- Purchase of operating supplies including: high-purity carrier gas(es), syringes, pipettes, vials, and solvents. See the 5975T LTM GC/MSD Site Preparation Guide for details.
- Training for programs not specifically listed in this document.
- Tests of customer-supplied samples, equipment, and/or method development.
- Any tasks not described in this manual.

In addition, the customer is required to:

- Provide someone to help lift the 5975T LTM GC/MSD onto the bench.
- Have the primary user and, if possible, all other users of the instrument present during installation to receive familiarization instruction from the Agilent Technologies service representative.

Before You Start

Verify that all the conditions specified in the 5975T LTM GC/MSD Site Preparation Guide have been met:

- · Adequate space is available for the system
- A suitable supporting bench is available
- Adequate electrical power is available at the correct voltages and frequencies
- · Environmental control systems are adequate
- Adequate preparations have been made for safe exhaust venting
- Computer supplies, printer paper are available
- There is a conveniently located telephone
- Supplies necessary for instrument operation are available, including solvents and helium carrier gas

NOTE

Installation and verification will only be performed using helium carrier gas.

Provide someone to help lift the 5975T LTM GC/MSD onto the bench.

Electrical Requirements

You are responsible for providing appropriate electrical power and power outlets for all of the components in your 5975T LTM GC/MSD system. Power considerations include:

- Voltage ranges of major components
- Power configurations
- Power requirements
- Power plugs and cords

Voltage ranges of major components

The 5975T LTM GC/MSD includes a full-range power supply that can operate without reconfiguration on either of two wide ranges of single-phase alternating current (AC) electrical power:

- 120-127 VAC 50/60 Hz (typical for North America)
- 200-240 VAC, 50/60 Hz (typical for Europe and Japan)

The foreline pump draws its power from the 5975T LTM GC/MSD. However, a different foreline pump is supplied depending on the voltage range on which the pump will be operating. The pump is supplied according to the standard voltage in the country from which the order originates. For example, if an order originates from an Agilent Technologies sales office in Germany, the foreline pump supplied will be configured to operate on the standard voltage and frequency of electrical power in Germany.

NOTE

The 5975T LTM GC/MSD does not support 100 VAC input power. In countries that have only 100 VAC power, a step-up transformer must be used to provide the appropriate voltage.

CAUTION

If an instrument is being ordered from one location but is to be installed in another location with different electrical power characteristics, this must be noted on the order. A special note must also be made if the electrical power at the site is different from the standard electrical power in that country.

Power configurations

Electrical power for the 5975T LTM GC/MSD must be single-phase. The neutral wire **cannot** be used for safety grounding. The ground wire should carry zero current except for ground-fault current or static electric discharge. The entire system should share an isolated, noise-free electrical ground. This system ground should be electrically separate from the ground for the rest of the building, back to the main ground for the facility. Power configurations are provided in Table 2.

WARNING

Connecting to a power source which is not equipped with a protective earth contact (ground) creates a shock hazard for the operator and can damage the instrument.

WARNING

Interrupting the protective conductor inside or outside the 5975T LTM GC/MSD or disconnecting the protective earth terminal (ground) creates a shock hazard for the operator and can damage the instrument.

 Table 2
 Power configurations

Configuration	Measurement	Nominal voltage
Single phase, Line to neutral 120-127 VAC		120 or 127 VAC*
	Line to ground	120 or 127 VAC*
	Ground to neutral	< 0.5 V rms
Single phase, Line to neutral 200-240 VAC	Line to neutral	200, 220, or 240 VAC*
	Line to ground	200, 220, or 240 VAC*
	Ground to neutral	< 0.5 V rms

^{*} Varies with country and/or region

Power requirements

Table 3 lists the power requirements for the 5975T LTM GC/MSD and related equipment. Extra power capacity for future additions is recommended.

The turbo pump, and foreline pump are powered by the 5975T LTM GC/MSD. An additional outlet and surge protector are needed for the data system and the optional vacuum gauge. The 5975T LTM GC/MSD and data system must each have a separate circuit breaker. All of the equipment **must** share a common ground.

Power must meet the specifications listed in Table 3. Use a line monitor to check power stability. If your line power is unstable, you may need to install a line conditioner.

The instrument operates on either voltage range specified in Table 3. The foreline and turbo pumps are supplied with the voltage that is suitable to the country specified on the order where the instrument will operate.

Line voltage	Maximum continuous power consumption	Supply circuit rating	Outlets required
120-127 VAC, 50/60 Hz	1450 VA (400 VA for foreline pump only)	15 A	1
200-240 VAC, 50/60 Hz	1100 VA	15 A	1

Power plugs and cord

The 5975T LTM GC/MSD is supplied with a 20 amp power cord and a plug appropriate for the country from which the order originates. For example, if an order originates from an Agilent Technologies sales office in Germany, the plug supplied will be compatible with the standard voltage and outlet configuration in Germany.

Data system components also include power cords with plugs appropriate for the country where the order was placed.

Power cord lengths for the 5975T LTM GC/MSD and the data system components and accessories are approximately 2.3 m (7.5 ft).

1 General Information

CAUTION

If an instrument is being ordered from one location but is to be installed in another location with different electrical power characteristics, this must be noted on the order. A special note must also be made if the electrical power at the site is different from the standard electrical power in that country.

WARNING

Make sure the power cords supplied with the 5975T LTM GC/MSD are appropriate for your country and site before installing the instrument.

WARNING

Do not use extension cords. They are not designed to work with the supplied power cord and can be a safety hazard.

NOTE

Maintain easy access to the power cords so they can be disconnected for maintenance.

Other electrical considerations

Additional electrical considerations include:

- Electromagnetic interference (EMI), such as is generated by NMRs, radio transmitters, and microwave links, may interfere with system performance.
- Protect the system from static electricity by observing humidity and temperature requirements. Minimize the presence of nonconductive products such as carpets and vinyl floor tiles.
- Install emergency-off pushbuttons that can disconnect power to the ventilation system and all electric equipment in the room except overhead lighting.
- Provide separate convenience outlets for building maintenance and other appliances. Convenience outlets must be on circuits separate from the 5975T system. Convenience outlets must share the normal building distribution ground, **not** the 5975T LTM GC/MSD system ground.
- In some geographical areas it may be advisable to install lightning protection for personnel and equipment.

Air Conditioning and Environmental Requirements

Air conditioning considerations include temperature, humidity, airborne dust, and exhaust venting. Each of these is considered in more detail in the following material.

Temperature, humidity, and altitude

The 5975T is specified for operation under the following conditions:

- Operation requires constant temperature (variations <2 °C/h)
- Operation and storage require a noncondensing, noncorrosive atmosphere
- The temperature and humidity limits in Table 4
- Maximum altitude for operation: 4600 m

Table 4 Temperature and humidity limits

	Temperature	Humidity (relative)
Operation	15 °C to 35 °C (59 °F to 95 °F)	40% to 80%
Storage	–20 °C to 70 °C (–4 °F to 158 °F)	0% to 95%

Environmental control systems must maintain these temperature and humidity ranges.

The 5975T LTM GC/MSD is rated for 1200 Watts (4000 BTU/h). The data system also contributes significantly to the cooling load although the exact amount depends on its configuration. Additional allowances should be made for other heat sources such as heat from other equipment, heat from adjacent rooms, and heat from laboratory personnel.

Airborne dust

Agilent Technologies recommends a maximum airborne particle density of $55~\mu g/m^3.$ If you suspect your site exceeds this limit, contact your local Agilent Technologies Customer Service Organization. Customer Engineers with special training and equipment can test for airborne particle density. They can offer suggestions for reducing airborne dust.

Exhaust venting

There are two sources of exhaust on the system: the foreline pump and the inlet split vent and septum purge vent. The foreline pump outputs gas removed from the vacuum manifold by the high vacuum pumps. In addition to the inlet carrier gas, the foreline pump exhaust also contains traces of solvent and sample.

WARNING

User safety requires that the exhaust gases from the system be vented externally to the building and not recirculated by the environmental control system. Health hazards include chemical toxicity of solvents, samples, derivitizing agents, pump fluid vapor, and aerosolized biological samples.

WARNING

The pump exhaust contains carrier gas and traces of solvents, analytes, and foreline pump oil. The supplied oil trap stops only pump oil. It does *not* trap or filter out toxic chemicals. If you are using toxic solvents or toxic or flammable carrier gas, or analyzing toxic chemicals, do not install the oil trap. Install a hose to take the pump exhaust to a fume hood.

The foreline pump exhaust **can not** be vented into the laboratory if any hazardous materials will be introduced into the system, including samples, solvents, and carrier gases. It must be vented external to the building or vacuum exhausted to a fume hood.

If a negative pressure vent is not available, the length of tubing from the foreline pump to an ambient pressure vent should not exceed 460 cm (15 ft). The exhaust ${\bf can\ not}$ be connected to a positive pressure vent. Maximum exhaust flow expected is 1250 mL/min He or ${\bf H}_2$.

Exhaust gas venting must comply with all local environmental and safety codes.

Fume (exhaust) hood

An auxiliary work space and fume hood are needed for some maintenance procedures.

Other Documentation

Additional information is contained in the following documentation:

- 5975T LTM GC/MSD Hardware Manuals, which are located on the Agilent Utility DVD including:
 - 5975T LTM GC/MSD Operation Manual
 - 5975T LTM GC/MSD Troubleshooting and Maintenance
 - 5975T LTM GC/MSD Hydrogen Safety
 - 7693A Automatic Liquid Sampler Installation, Operation, and Maintenance
- 5975T LTM GC/MSD Site Preparation Guide
- Agilent MSD ChemStation software manuals and online help
- The sensitivity specifications for your instrument, Agilent publication 5988-9991EN
- For updated information, see the Agilent Technologies' Web site at http://www.agilent.com/chem

1 General Information

Agilent 5975T LTM GC/MSD Mobile Lab Hardware Installation 2 Installation Overview 28 Unpacking and Inspecting the Agilent Factory Shipped Materials 29 Attaching the Instrument to the Laboratory Bench 30 Connecting the Helium Lines to the GC 32 Preparing the Vacuum System and Column 34 Installing the ChemStation PC 38 Starting the Instrument 39 Conditioning the LTM Column Module 41 About Chromatographic Checkout 44 Verifying El System Performance 45 Verifying High Mass System Performance 47 Initial Installation Checklist 48

Customer Familiarization Checklist 54

This chapter contains instructions for how to receive the 5975T LTM GC/MSD from the factory, set up the instrument for the first time, complete a system performance evaluation, and familiarize yourself with the instrument.

Overview

Listed below are the steps performed for hardware installation by Agilent Technologies' representative. These steps are described in this chapter:

- · Unpacking and inspecting materials shipped from the factory
- Setting up the 5975T LTM GC/MSD for initial customer use
- Installing the computer and peripherals
- Configuring the instrument
- Evaluating performance when first shipped from factory
- Familiarizing the customer with the system

Unpacking and Inspecting the Agilent Factory Shipped Materials

Shipping containers delivered from the Agilent factory should not be opened until an Agilent Technologies' representative is present to verify the contents of each container. Warranty claims for missing items will not be honored unless an Agilent Technologies' representative verifies the contents of each shipping container as it is unpacked.

The Agilent representative and a representative from your organization must both be present to perform the following:

- 1 Unpack the instrument and its components.
- 2 Check each item off on the packing list, and verify serial numbers.
- **3** Record the serial numbers in the installation documentation.
- 4 Retain shipping containers and material until contents are checked for completeness and instrument performance is verified.

If there are any discrepancies, contact the distribution center.

Attaching the Instrument to the Laboratory Bench

This procedure is required to secure the 5975T LTM GC/MSD to the mobile vehicle. The area under the laboratory bench bolt holes must be accessible for securing the fasteners. These fasteners must be removed to allow disassembly of the instrument for certain maintenance procedures.

Materials needed

- GC ship kit
- 6 Washers (2190-0421)
- 6 Bolts (0570-0106)
- Metal strap kit (G3880-80018)
- 5975T LTM GC/MSD Hardware Manuals
- Wrench, 1/4-inch $\times 5/16$ -inch open end
- 5975 Series MSD shipping kit

Procedure

WARNING

To prevent injury, get lifting assistance.

- 1 Drill (6) holes in the laboratory bench for securing the instrument as shown in Figure 2.
- 2 Unpack the 5975T LTM GC/MSD mainframe, and place it on laboratory bench. Align the holes in the rails on the instrument base with the holes in the laboratory bench.
- **3** Place the metal straps on top of the instrument rails and align the holes.
- 4 Bolt the straps and rails on the base of the 5975T LTM GC/MSD to the laboratory bench.

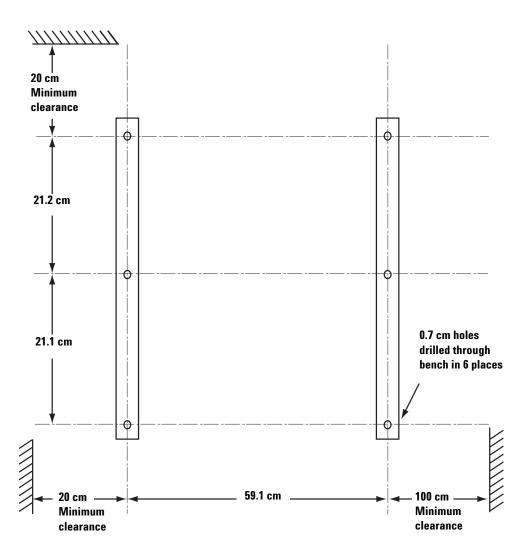


Figure 2 Bolt pattern

NOTE

If placing the vacuum pump next to the instrument leave 50 cm minimum clearance.

If placing the vacuum pump on the floor under the bench, then allow 20 cm minimum clearance for the door to open.

Connecting the Helium Lines to the GC

- 1 If needed, install a two-stage pressure regulator with on/off valve to the helium carrier gas supply cylinder.
- 2 Install the Big Universal Trap and Indicating Oxygen Trap in an accessible location near the instrument using the supplied brackets and screws.

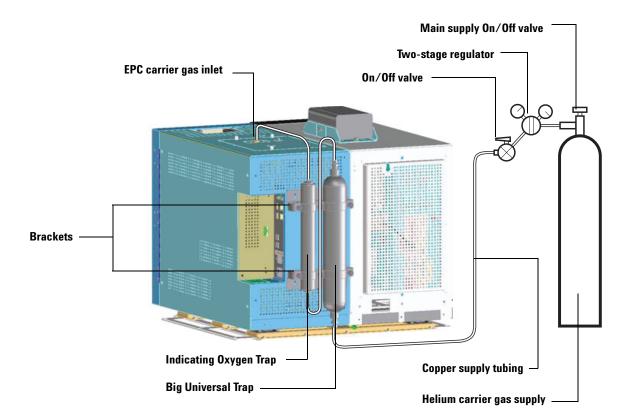


Figure 3 Connect helium

3 Remove the shipping cap from the outlet of the Indicating Oxygen Trap. Cut a section of 1/8-inch copper tubing from the ship kit and run it from this connection to the EPC inlet connection located on top of the instrument. Do not attach the line to the EPC inlet until the line is purged.

- 4 Remove the shipping cap from the outlet of the Big Universal Trap and the inlet of the Indicating Oxygen Trap. Cut a section of 1/8-inch copper tubing from the ship kit and run the tubing between these two connections.
- 5 Use the remaining 1/8-inch copper tubing in the ship kit and connect it to the carrier gas supply line on/off valve (Figure 3). The other end of this line will be connected to the inlet of the Big Universal Trap after the line is purged. Leave the excess tubing coiled in this section to allow for long runs in a field laboratory.
- **6** Turn on the carrier gas flow at a low pressure, 35 to 55 kPa (5 to 8 psi).
- 7 Let the line purge to the room for 5 to 10 minutes.
- **8** Remove the shipping cap on the inlet of the Big Universal Trap and immediately connect this end of the tubing to the trap while maintaining helium gas flow.

CAUTION

Only remove the caps on the gas purifier when ready to immediately attach the helium gas stream to prevent air contamination. Air contamination will ruin the gas purifier.

- **9** Purge the flow system for 20 minutes. You can continue with the next step while you wait.
- 10 If analyzing toxic chemicals or using hydrogen as a carrier gas, run exhaust lines from the split vent and purge vent outlet connections to a safe location outside the building.
- 11 Attach the helium supply line to the EPC inlet and set the helium gas supply pressure at the regulator between 70 and 100 psig.
- 12 Check for and repair any leaks found at all fittings between the compressed air tank and the EPC inlet on top of the instrument.

Preparing the Vacuum System and Column

Materials needed

- 5975T LTM GC/MSD Troubleshooting and Maintenance Manual
- Diagonal cutters
- Tygon tubing or hose for pump exhaust (11-mm id)
- Plastic gloves

Procedure

- 1 Remove the foreline pump from the shipping container and then remove the plugs from the inlet and the outlet of the pump.
- **2** Verify that the available AC power matches the voltage rating of the foreline pump.
- **3** Attach the correct line voltage identification sticker to the instrument back panel.
- **4** Remove the cable ties holding the foreline hose.
- 5 Remove the blank flange from the free end of the foreline hose and connect the hose to the inlet port of the foreline pump.
- **6** If nontoxic and nonflammable carrier gas, solvents, and analytes will be used, install the pump exhaust filter on the outlet of the pump. Otherwise, install a hose (11-mm id) to take the foreline pump exhaust outside or to a fume (exhaust) hood.

CAUTION

Remove the red plug from the outlet of the pump before switching on the MSD power. Operation with the plug in place will destroy the pump.

WARNING

The pump exhaust contains carrier gas and traces of solvents, and analytes. If you are using toxic solvents or toxic or flammable carrier gas, or analyzing toxic chemicals, vent the pump exhaust to a location outside the building.

7 Connect the foreline pump power cord to the receptacle on the side of the MSD. See Figure 4.

If you will be using hydrogen as a carrier gas or analyzing toxic chemicals in this location, attach a 1/4-inch hose to the outlet of the split vent filter and attach another 1/4-inch hose to the purge vent line. Vent these lines to a location outside the building.

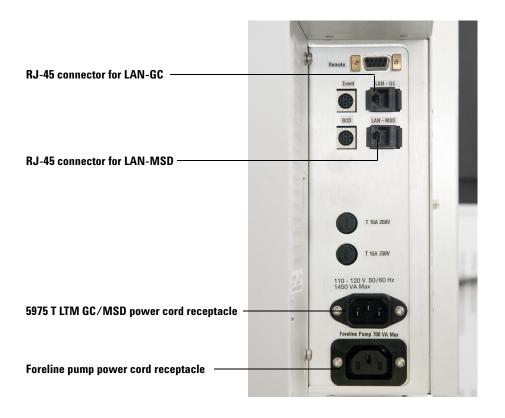


Figure 4 Connections on the side of the instrument

CAUTION

The foreline pump must be plugged into the receptacle provided in the side of the instrument in order to have adequate overcurrent protection. Plugging the pump into a wall outlet will void the warranty on the pump.

- **9** Remove the analyzer cover of the MSD. See the *5975T LTM GC/MSD Operation Manual* for more information.
- **10** Loosen the side plate thumbscrews.

The rear side plate thumbscrew should be unfastened during normal use. It is only fastened during shipping. The front side plate thumbscrew should only be fastened if hydrogen or other flammable or toxic substances are used for carrier gas.

11 Equalize the pressure in the analyzer by turning the vent valve knob counterclockwise 1/2 turn.

As shipped from the factory, the MSD is not under vacuum. It has been backfilled with clean, dry nitrogen for shipping.

CAUTION

The MSD is shipped with empty calibration vials. The MSD cannot be tuned without calibration fluid.

- **12** Add PFTBA (05971-60571) to the EI calibration vial at the front of the MSD.
- **13** Remove the interface column nut and blank ferrule from the end of the GC/MSD interface.
- **14** Install the MSD guard column in the GC/MSD interface, see the *5975T LTM GC/MSD Operation Manual* for more information.
- 15 Cap the LTM column module end of the MSD guard column while the column module is conditioned. Use a CFT union, CFT interface nut, and blanking ferrule to cap the MSD guard column.
- 16 If supplied, install the optional high vacuum gauge controller kit (G3880-64010) on top of the analyzer cover using the screws and bracket supplied with the kit. First place the bracket from the kit on top of the analyzer cover aligning the captive screws on the bracket with the threaded holes in the top cover and fasten the screws. Then place the ion gauge tube controller inside the bracket aligning the captive screws on the back side with the threaded holes in the controller and hand tighten the screws. Attach the vacuum gauge transducer (G3880-80011) to the flange connection at the rear of the analyzer manifold. Run a control cable (G3880-80012) from the transducer to the vacuum controller (G3880-80010) and a power wire from the controller to the back of the unit. Do not stress these cables.

See the 5975T LTM GC/MSD Troubleshooting and Maintenance Manual for more information.

WARNING

The gauge controller must be properly grounded. See the manufacturer's manual supplied with the gauge controller.

- 17 If there is an 7693A ALS, install it now. See the Agilent 7693A Automatic Liquid Sampler Installation, Operation, and Maintenance Manual.
 - Install the ALS parking post on the inlet.
 - Plug the ALS cable into its connector on the back of the instrument.
 - Remove the shipping clamp from the syringe carrier. Save it for reuse during transport.
 - Install the syringe.
 - The standard turret is installed.
- **18** If supplied, install the Merlin Microseal (optional). Follow the instructions provided with the Merlin Microseal.

CAUTION

Do not use syringes with tapered needles with a Microseal.

Installing the ChemStation PC

- 1 Unpack the PC and printer.
- **2** Position the PC components on the bench.
- **3** Install the PC.
 - See the PC installation documentation. Please pay attention to the voltage requirements in the PC documentation.
- 4 Position the network switch on the bench, and plug in its power supply.
 - See the switch installation documentation.
- 5 Connect a shielded LAN cable between the RJ-45 LAN connector on the side of the instrument labeled LAN-MSD and connector #1 on the network switch. See Figure 4.
- **6** Connect a shielded LAN cable between the RJ-45 LAN connector on the side of the instrument labeled LAN-GC to connector #2 on the network switch. See Figure 4.
- 7 Connect a shielded LAN cable between the RJ-45 connector on the PC and connector #3 on the network switch.
- 8 Install the printer and connect to the PC with a USB cable.
 - See the printer installation documentation.
- **9** Turn on the printer and PC, in that order.
 - The LAN switch does not have a power switch; it is "on" whenever it is connected to AC power.
- **10** Install the software. See the software installation manual.

Starting the Instrument

- 1 Verify that the instrument power cord is disconnected from the buildings power supply.
- **2** Verify the sideplate thumbscrews are completely loosened. (Shown in Figure 5.)
- **3** Remove the cables and open the analyzer for column installation. See the *5975T LTM GC/MSD Operation Manual* for more information.

CAUTION

Opening the analyzer while either sideplate thumbscrew is still tight will irreparably damage the baseplate. Damage of this type is not covered by the warranty.



Rear sideplate thumbscrew (loosen completely)

Figure 5 Loosen sideplate thumbscrews

- **4** Close the vent valve.
- **5** Connect the power cord to an appropriate AC outlet.
- **6** Press the power switch on the front of the instrument to pump down the analyzer. See the *5975T LTM GC/MSD Operation Manual*.
 - Press on the side plate of the analyzer to achieve a good seal. Verify that the foreline pump and the front fan turn on, and that the foreline pump stops gurgling within 1 minute.
- **7** Reinstall the analyzer cover.

2

- **8** If needed, set the LAN address for the MSD and GC from the local control panel.
- **9** Run the ChemStation Configuration Editor and set the LAN address for the LAN-MSD and LAN-GC connectors on the instrument.
- 10 Run the GC/MSD ChemStation and configure the following:
 - He carrier gas
 - HP-5msUI $30m \times 0.25mm$, $0.25\mu m$ 5975T Column Module
 - ALS Syringe size (if ordered)
- **11** Set the method parameters for startup.

Startup method

- LTM column off
- Guard column heated enclosure off
- Column flow rate to 5 mL/min
- Split flow to 200 mL/min
- **12** Save this method as startup.M.

Conditioning the LTM Column Module

This procedure is used to prepare a new LTM column module for use on the 5975T LTM GC/MSD.

Materials needed

- Column cutter, ceramic (5181-8836) or diamond (5183-4620)
- Ferrules (SilTite)
 - 0.3-mm id, for < 0.25 mm id column (5188-5361)
 - 0.4-mm id, for < 0.32 mm id column (5188-5362)
- Hand lens (magnifying loupe)
- Clean, lint-free gloves, clean
 - Large (8650-0030)
 - Small (8650-0029)
- Internal column nut (G2855-20530)
- Unions (G3182-60580)
- Safety glasses
- Wrench, open-end, 1/4-inch, and 5/16-inch (8710-0510)

WARNING

Do not condition your LTM column module with hydrogen. Hydrogen accumulation in the guard column enclosure can result in an explosion. If you plan to use hydrogen as your carrier gas, first condition the column with ultrapure (99.999% or better) inert gas such as helium, nitrogen, or argon.

CAUTION

Wear clean, lint-free gloves to prevent contamination of the parts.

Procedure

- 1 If necessary, remove the existing LTM column module assembly. This leaves the instrument in a powered off state.
- 2 Install the new LTM column module that requires conditioning.

2 Installation

- **3** If necessary, install a new liner and septum in the inlet before powering on the instrument.
- 4 Power on the instrument. The MSD transfer line should be capped off. If the analyzer was vented, pump down the instrument.
- **5** Connect a new guard column to the inlet.
- **6** Connect the inlet guard column to the LTM column module inlet union.
- 7 From the ChemStation, edit the column configuration for this LTM module and change the carrier gas type configured if switching to a different carrier gas supply.
- **8** Turn on the inlet, set its mode to splitless, and set the column flow to 30 cm/s.
- **9** Check for leaks.

CAUTION

Do not heat the column without a flow of carrier gas. You will damage the column.

- 10 Allow the carrier gas to flow through the column for 5 minutes without heating the LTM column or guard column enclosure.
- 11 Close the LTM module door.
- 12 Set the guard column enclosure temperature to 10 °C below the maximum LTM column temperature.
- 13 Ramp the LTM column temperature at 5 °C/minute to 10 °C above your highest analytical temperature.
- 14 Once the LTM column temperature exceeds 80 °C, inject 5 μ L methanol into the inlet. Repeat two more times at 5-minute intervals. This helps remove any contamination from the column before it is installed into the GC/MSD interface.

CAUTION

Never exceed the maximum column temperature.

15 Hold the temperature of 10 °C above your highest analytical temperature for 3 hours while allowing a flow rate of 30 cm/s through the column.

WARNING

Be careful! The guard column heated enclosure or internal accessories may be hot enough to cause burns. If either is hot, wear heat-resistant gloves to protect your hands or allow the parts to cool before beginning the work.

- 16 Cool down the enclosure and attach the MSD guard column to the LTM column module outlet union.
- 17 Check for leaks.
- **18** With a column flow of 30 cm/s, wait for 5 to 10 minutes before increasing the LTM column temperature to a low standby temperature.

See also

For more information about installing a capillary column, refer to the application note *Optimizing Splitless Injections on Your GC for High Performance MS Analysis*, publication number 5988-9944EN.

About Chromatographic Checkout

The tests described in this section provide basic confirmation that the instrument can perform comparably to factory condition. However, as parts of the instrument age, performance can change. The results presented here represent typical outputs for typical operating conditions and are not specifications. The tests assume the following:

- Use of an automatic liquid sampler. If not available, use a suitable manual syringe instead of the syringe listed.
- Use of a 10-µL syringe in most cases. However, a 5-µL syringe is an acceptable substitute for the 1-µL injections described here.
- Use of the septa and other hardware (liners, o-ring, syringe and so forth) described. If you substitute other hardware, performance can vary.

To prepare for chromatographic checkout

Because of the differences in chromatographic performance associated with different consumables, Agilent strongly recommends using the parts listed here for all checkout tests. Agilent also recommends installing new consumable parts whenever the quality of the installed ones is not known. For example, installing a new liner and septum ensures that they will not contribute any contamination to the results.

- 1 Check the indicators/dates on the gas supply traps. Replace/recondition expended traps.
- 2 Install new consumable parts for the inlet and prepare the correct injector syringe (and needle, as needed).

Table 5 Re	ecommended	parts f	or c	heckout
------------	------------	---------	------	---------

Recommended part for checkout	Part number
Syringe,10-µL	5181-1267
Syringe, 5-μL	5182-0836
O-ring	5188-5365
BTO Septum- 11 mm	5183-4757
Gold-plated seal	18740-20885
Liner - general purpose split	5183-4711
Split/Splitless liner	5188-3316

Verifying EI System Performance

Material needed

1 pg/µL (0.001 ppm) OFN sample (5188-5348)

Verify the tune performance

- 1 Verify that the system has been pumping down for at least 60 minutes.
- **2** From the ChemStation, load the OFN_SN.M method.
- 3 In the Instrument Control view, select Checkout/Checkout Tune.

The software will perform an autotune and print out the report.

When the autotune has completed, save the method, and then select Checkout/Evaluation Tune.

The software will evaluate the last autotune and print a System Verification – Tune report.

Verify the sensitivity performance

- **1** Gather the following:
 - Evaluation column, HP-5msUI 30 m × 0.25 mm × 0.25 μ m 5975T Column Module(G3900-63001)
 - Performance evaluation (checkout) sample OFN, 1pg/μL (5188-5348)
 - Chromatographic-grade isooctane
 - 4-mL solvent and waste bottles or equivalent for autoinjector
 - 2-mL sample vials or equivalent for sample
- **2** Verify the following:
 - Chromatographic-grade helium plumbed and configured as the carrier gas
 - Empty waste vials loaded in sample turret
 - 4-mL solvent vial with diffusion cap filled with isooctane and inserted in Solvent A injector position
- 3 If needed, install the evaluation column. (See the procedure in the 5975T LTM GC/MSD Troubleshooting and Maintenance Manual.)

- Bake out the evaluation column for at least 30 min at 180 °C. (See the procedure in the 5975T LTM GC/MSD Troubleshooting and Maintenance Manual.)
- Be sure to configure the column.
- 4 Load the OFN_SN.M method.
- **5** Resolve this method with the configured system.
- **6** Save this method as checkout.M.
- 7 Prepare a sample vial containing the 1pg/ μ L OFN (5188-5348) and load it in the ALS turret,
- **8** Prepare the data system to perform one run using the loaded checkout method.
- 9 Start the run.

If performing an injection using an autosampler, start the run using the data system or press [Start] on the instrument.

If performing a manual injection, press [Prep Run] on the local control panel to prepare the inlet for split injection.

When the instrument becomes ready, inject 1 μ L of the checkout sample and simultaneously press [Start] on the instrument.

- 10 In the Instrument Control view, select Checkout/Sensitivity Check.
- 11 Click the appropriate icons in the **Instrument Edit** window to edit the method for the type of injection.
- **12** Click **OK** to run the method.
- 13 When the method is completed, an evaluation report will print out.

Verify that rms signal-to-noise ratio meets the published specification.

Verifying High Mass System Performance

Refer to the 5975T LTM GC/MSD Operation Manual.

To check high mass performance, the system makes 1 injection of the high mass checkout sample and analyzes the results.

For high mass systems, verify high mass system performance as follows:

- 1 Load the high mass checkout method, PFHT.M, and resolve any configuration conflicts.
- 2 Save this method as HighMass.M.
- **3** Load the high mass checkout sample into vial 2.
- 4 When the GC and MSD are ready, from the **Instrument** view select **Checkout/High Mass Check**.
- **5** Verify that the rms signal-to-noise ratio meets the specification.

Initial Installation Checklist

Verifying that site preparation is complete

Conveniently located telephone.

Adequate space is available for the system - Suitable supporting bench or space for the unit secured on top of the reusable shipping container.
 Adequate electrical power is available at the correct voltages and frequencies.
 Environmental control systems are adequate to maintain a correct, stable operating environment.
 Safe exhaust venting preparations are adequate.
 Supplies necessary for instrument operation are available, including solvents, carrier gasses, and printer paper.

Unpacking and inspecting the shipped materials

	Shipping containers must be opened only with an Agilent Technolog representative present to verify the contents of each container.	gies
	Check each item off on the packing list and verify serial numbers.	
	Record the serial numbers in the installation documentation.	
_	Retain shipping containers and material until contents are checked completeness and instrument performance is verified.	for
	Notify the distribution center of any missing or damaged items.	
	Shipment damaged or incomplete:	
	Distribution center notified (date):	
-	Person contacted:	
-	DM notified (date):	
-	Damaged or missing material:	
=		
-		

5975T LTM GC/MSD installation

	Placed on an appropriate bench or secured to base of reusable shipping container
Coı	nnecting helium lines to the instrument
	Cylinder brackets attached to back of instrument
	Carrier gas supply plumbed with copper tubing
	Plumbing purged with helium at 35 to 55 kPa (5 to 8 psi) for 5 to 10 minutes
	Gas purifier plumbed and purged
	Carrier gas plumbed
	Check for leaks
Pre	paring the vacuum system
	Foreline pump unpacked and placed on the floor near instrument
	Foreline pump line voltage verified to match available AC power
	Line voltage identification sticker installed on MSD
	Plugs removed from the foreline pump
	Foreline hose connected to the pump
	Pump exhaust vented to a fume hood or the outlet filter installed
	Foreline pump power cord plugged into instrument
	Instrument top cover removed
	Vent valve opened to equalize pressure
	PFTBA vial for EI cal valve filled
	Optional High Vacuum Gauge Controller installed
MS	D ChemStation PC installation
	PC, monitor, and printer unpacked
	PC installed

	Network switch unpacked and plugged in
	LAN cable from the MSD connected to switch Port #1
	LAN cable from the GC connected to switch Port #2
	LAN cable from the PC connected to switch Port #3
	Printer installed
	Printer, monitor, and PC turned on (in that order)
	Software installed per the software installation manual
Coı	nnecting the LTM column
	Instrument power turned off
	Sideplate thumbscrews loosened completely; analyzer opened
	Column installed in the GC/MSD interface
	Instrument power on (press on the sideplate)
	Foreline pump and the front fan operation verified
	Foreline pump stops gurgling within 60 seconds verified
	Instrument turned off after 10 minutes of pumping down
	GC heated zones turned off
	GC carrier gas flow set to 1.0 mL/min with constant flow enabled
Coı	nfiguring the instrument
	ALS installed (optional), and shipping clamp removed from the syringe carrier
	Merlin Microseal installed (optional)
	Instrument plugged in and turned on
	Instrument passes self test
	LTM Column parameters configured
	Carrier gas line pressure set to approximately 414 kPa (70 psi)
П	LTM Column flow rate set to 5 mL/min (split flow to 200 mL/min)

Conditioning the column

LTM module installed
New inlet liner and septum installed if necessary
MSD transfer line capped off
Inlet guard column installed and connected to LTM
Inlet turned on and set to splitless
Column flow set to 30 cm/s
Carrier gas flow through column verified for 5 min
Guard column enclosure temperature set to 10 $^{\circ}\mathrm{C}$ below maximum LTM column temperature
LTM column temperature ramped to 10 $^{\circ}\mathrm{C}$ above maximum LTM temperature at 5 $^{\circ}\mathrm{C}$ per minute
Once above 80 °C, 5 μL of methanol injected into GC; repeated two more times at 5-minute intervals
Inlet set to 10 $^{\circ}\mathrm{C}$ above maximum temperature, gas flow set to 30 cm/s for 3 hours
Enclosure cooled down, MSD guard column attached to LTM outlet

Performance verification

El system verification

Pumpdown for at least 60 minutes
 GC oven set to 150 °C and the column flow to 1.0 mL/min
 Checkout Tune performed
 Tune Verification performed
 Sensitivity Check verification of EI Sensitivity performance

Instrument	Log	Book	upo	lated
------------	-----	------	-----	-------

_	El serial number:
	S/N Report(s) and Tune Report(s) faxed to GCMS LSCA Technical Marketing at (USA) 408-553-3188 or your region's local Technical Marketing Support Provider 5975T LTM GC/MSD serial number/product number:
	MSD serial number recorded on S/N report

Customer Familiarization Checklist

The purpose of customer familiarization is to demonstrate the steps required to:

- Perform a basic analysis using an Agilent standard sample or an internal data file
- Evaluate the acquired data
- Perform routine maintenance

Much of the familiarization is accomplished while the hardware is being installed and checked out. For this reason, at least one operator must be present throughout installation and familiarization.

Familiarization is intended to give operators a basic overview of the operation and maintenance of new instruments, systems, and applications software. It is not a substitute for a full operator training course.

Topics not included in familiarization

- Training on the PC, the mouse, Windows Operating System, DOS, Excel, Access, or any other Windows applications
- Advanced mass spectral processing
- Analysis of unknown samples
- Analysis of customer standards or samples
- Network setup of the MSD ChemStation with other PCs
- Network setup of the MSD ChemStation with the building network
- Methods development
- Commands and their use in creating macros using a text editor
- Customization of the system (including macro writing)
- Executing a macro via methods (deuser.mac) or from the command line
- Special macros
- Any US EPA quantitation functions
- Aromatic gasoline quantitation functions
- Intelligent sequencing Drug Analysis Acquisition
- Any Drug Analysis quantitation functions

На	rdv	var	e o	ve	rvi	ew

- □ MSD
- ☐ Gas Chromatograph
- ☐ ALS (if applicable)
- PC hardware and peripherals

System operation

- ☐ Switching on instruments, PC, and peripherals
- Starting Windows Operating System and using online help
- □ Starting MSD ChemStation software

MSD ChemStation software overview

- □ Software configuration of the instruments (MS Config) demonstrated
- ☐ Different Quantitation Packages and how to switch between them demonstrated
- ☐ Views and menu structure demonstrated

MSD ChemStation software autotune descriptions

		Various autotunes described
		Importance of retaining tuning records emphasized
		Ion source contamination, diagnosis of contamination, and use of control charts discussed $% \left(1\right) =\left(1\right) \left(1\right$
		EI autotune demonstrated and tune report explained
		Manual tune explained
		View Tunes utility demonstrated and its importance explained
		Optimization of reagent gas and application dependency on gas flow, source temperature, and emission current discussed
		Importance of retaining tuning and maintenance records discussed
		Importance of backing up data, including tune files
Methods		
		Edit entire method demonstrated with OFN_SN.M, explaining the GC and MS Scan Parameters.
		Method save demonstrated
Data acqı	uisi	tion
		Analytical method developed to run both scan and SIM
		Steps involved in acquiring data and editing an entire method described
		File designated to store the data; data file naming demonstrated
		Acquisition parameters saved as part of a method
		Use Scan/SIM (amu range 50:300/amu ion 272) on OFN for acquisition
		Snapshot demonstrated
Nata anal	lvci	

Data analysis

☐ Screen layout explained (TIC, spectral windows, command line, title bar, etc.)

	Loading data files demonstrated
	TIC, spectra, and extracted ion profiles demonstrated
	Integration performed and explained
	Library search (searching a spectrum) demonstrated
	Difference between standalone and online data analysis explained
Sequence	
	Sequence loading demonstrated
	Sample Log Table editing demonstrated
	Sequence saving demonstrated
	Running, halting, and position and run demonstrated
MSD Chem	Station maintenance
	Directory structure and maintenance of MSDCHEM files discussed
	Data backup options discussed
	Use of Windows Operating System DEFRAG and SCANDISK utilities discussed
El instrume	ent user maintenance
	GC inlet, column installation and maintenance, flows, and parts replacement described
	MSD vent and pumpdown procedures performed and described using the ChemStation software
	Maintenance section of Hardware manual demonstrated
	Ion source cleaning demonstrated
	Electron multiplier horn replacement demonstrated
	Vacuum system preventive maintenance demonstrated; special precautions for certain reagent gases discussed

Troubleshoo	ting (Diagnostics)
	Tune charts under Qualify menu demonstrated
	Online help for troubleshooting demonstrated
Tune charts	
	Displaying results explained
	Ion Source parameters explained
	Mass Filter parameters explained
Additional s	upport information
	Use of manuals and online help explained
	Warranty and warranty enhancements explained
	Agilent Technologies Support services and how to obtain help explained
	• Hardware
	• Software
	Assist Packages
	Additional Training
	 Consulting
	Company name:
	Customer signature/date:
	Engineer signature / date:
	Sales order number:

2 Installation



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G4360-90003