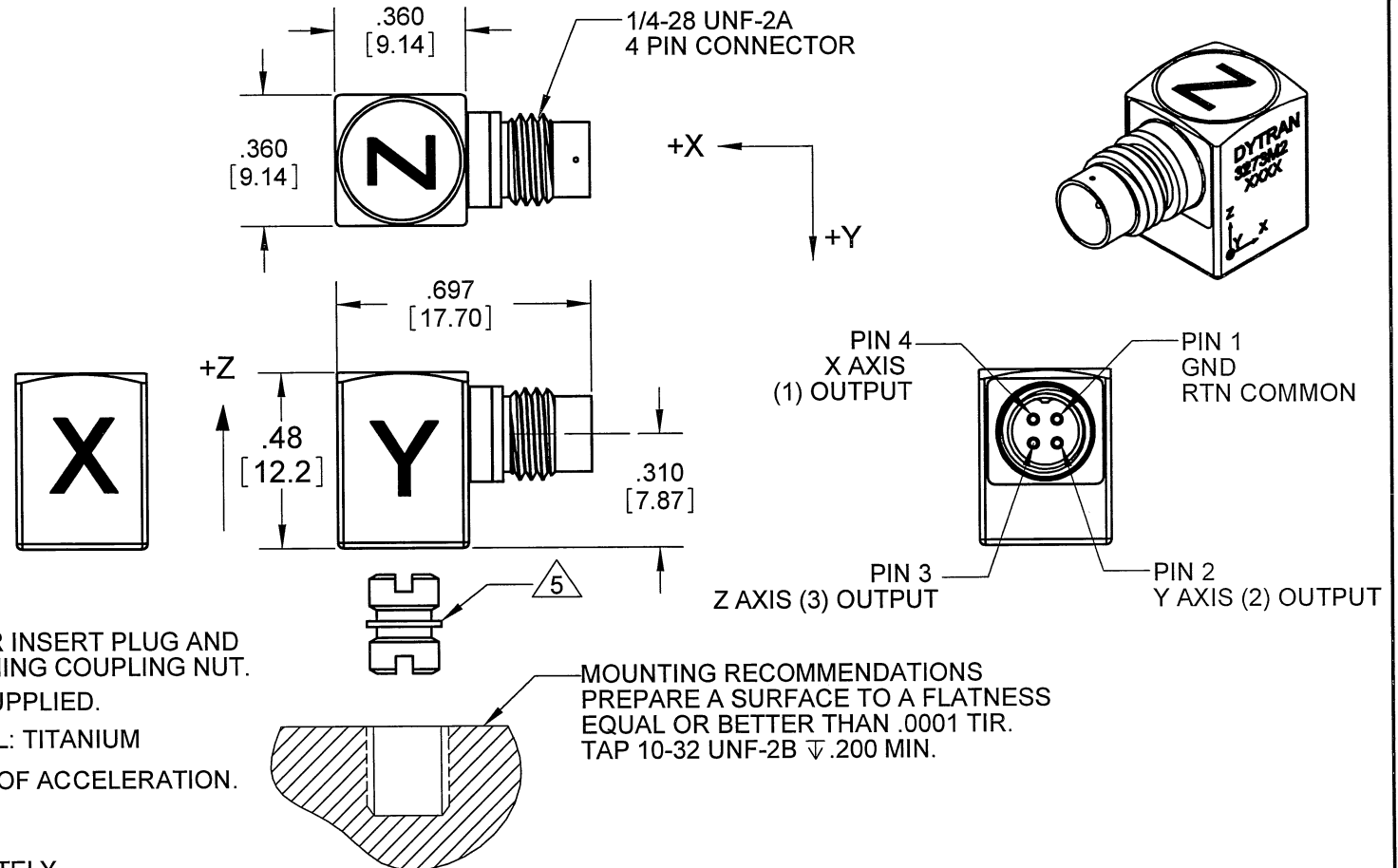


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REVISIONS

REV	ECN	DESCRIPTION	BY/DATE	CHK	APPR
C	7027	ADDED NOTE 6	JS 08/18/10	RA	✓



6. TO MATE CABLE TO CONNECTOR INSERT PLUG AND ENGAGE KEYWAY BEFORE TURNING COUPLING NUT.
 5. MOUNTING STUD MODEL 6200 SUPPLIED.
 4. HOUSING/CONNECTOR MATERIAL: TITANIUM
 3. ARROWS INDICATE DIRECTIONS OF ACCELERATION FOR POSITIVE OUTPUT.
 2. SENSITIVITY: 100 mV/G
 1. WEIGHT: 4.0 GRAMS APPROXIMATELY
- NOTES: UNLESS OTHERWISE SPECIFIED.

CONTRACT NO.



MASTER
ONLY IF IN RED
Chatsworth, CA

TITLE:

OUTLINE/INSTALLATION
DRAWING, 3273M2

UNLESS OTHERWISE SPECIFIED: INTERPRET DIM & TOL PER ASME Y14.5M - 1994. REMOVE BURRS. COUNTERSINK INTERNAL THDS 90° TO MAJOR DIA. CHAM EXT THDS 45° TO MINOR DIA. THD LENGTHS AND DEPTHS ARE FOR MIN FULL THDS. THDS PER MIL-S-7742. DIMENSIONS APPLY AFTER FINISHING.	
SERIES	63
USED ON	NEXT ASSY
APPLICATION	
THIRD ANGLE PROJECTION USA	
ALL MACHINED SURFACES. TOTAL RUNOUT WITHIN .005. BREAK SHARP EDGES .005 TO .010. MACHINED FILLET RADII .005 TO .015. WELDING SYMBOLS PER AWS A2.4. ABBREVIATIONS PER MIL-STD-12.	

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES.
DIMENSIONS IN BRACKETS []
ARE IN MILLIMETERS
TOLERANCES ARE:

INCHES	METRIC	ANGLES
.XX ± .03	.X ± 0.8	± 1°
.XXX ± .010	.XX ± 0.25	

MATERIAL

FINISH

DO NOT SCALE DRAWING

APPROVALS		DATE
ORIG	EP	06/11/09
CHK	DV	06/22/09
APP	ANS	06/22/09
APP		

SIZE	CAGE CODE	DWG. NO.	REV
A	2W033	127-3273M2	C
SCALE: 4:1		SOLIDWORKS	SHEET 1 OF 1

