## **3M<sup>TM</sup> Sole Grounder**

### Sole Grounder - Full Coverage

This grounder provides maximum floor contact by covering both the ball of the foot and the heel. Three elastic straps create a comfortable secure fit. This quality grounder is tested for electrical performance and is lot numbered for QC traceability. 3M uses time-tested construction techniques including computer controlled stitching, riveting, die cutting, and heat cutting to ensure consistent performance.

# Standards

Meets the requirements of ANSI/ESD S-20.20, EIA 625, MIL-STD-1686, and MIL-HDBK-263.

## **Specifications**

Resistor: 1 or 2 megohm

Color: Black

Ribbon: Multi-strand, carbon suffused nylon on polyester,

sewn in sinusoidal pattern to provide side to side

conductivity.

Hook and Loop: 3/4" Black

D-Ring: 2

Elastic Strap 3/4" Black Sole Exterior: <10<sup>5</sup> ohms

### **Part Numbers**

PRODUCT

SG1M-XL Extra Large Sole Grounder, 1 meg resistor
SG1M-L Large Sole Grounder, 1 meg resistor
SG1M-SM Small/Medium Sole Grounder, 1 meg resistor

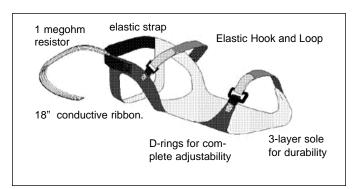
SG2M-L Large Sole Grounder, 2 meg resistor

SG2M-SM Small/Medium Sole Grounder, 2meg resistor

See 3M Data Sheets for these related items:

3M™ Foot Grounder Tester

3M™ Floor Mats





#### **How Foot Grounders Work**

Foot grounders discharge static from a person to ground by connecting the person to a grounded walking surface. A conductive ribbon placed inside the wearer's shoe or sock makes electrical contact with the skin through perspiration. The ribbon is joined to a resistor which limits current should accidental exposure to electricity occur. The other end of the resistor is joined to a conductive sole. This sole contacts a grounded ESD floor mat or ESD flooring system. Foot grounders must be worn on both feet to maintain ground contact while walking.

#### PRODUCT DATA SHEET

# **Sole Grounder - Full Coverage**

FULL COVERAGE SOLE GROUNDER

ITEM NUMBER SEE ABOVE <u>ратаѕнеет</u> 1131-а 3M Electronic Solutions Divsion 6801 River Place Blvd. Austin, TX 78726-9000

US and Canada: **866-722-3736** Fax: 866-722-3735

Intl: 919-718-0000; Fax: 919-774-8174

email: 3Mstaticinfo@mmm.com; www.3M.com/static © 2008

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