

| Absolute Maximum Ratings |                                                                | Values             | Units                |
|--------------------------|----------------------------------------------------------------|--------------------|----------------------|
| Symbol                   | Conditions <sup>1)</sup>                                       |                    |                      |
| $V_{CES}$                |                                                                | 600                | V                    |
| $V_{CGR}$                | $R_{GE} = 20 \text{ k}\Omega$                                  | 600                | V                    |
| $I_C$                    | $T_{case} = 25/75 \text{ }^\circ\text{C}$                      | 70 / 50            | A                    |
| $I_{CM}$                 | $T_{case} = 25/75 \text{ }^\circ\text{C}; t_p = 1 \text{ ms}$  | 140 / 100          | A                    |
| $V_{GES}$                |                                                                | $\pm 20$           | V                    |
| $P_{tot}$                | per IGBT, $T_{case} = 25 \text{ }^\circ\text{C}$               | 250                | W                    |
| $T_j, (T_{stg})$         |                                                                | -40 ... +150 (125) | $^\circ\text{C}$     |
| $V_{isol}$               | AC, 1 min.                                                     | 2500               | V                    |
| humidity                 | DIN 40040                                                      | Class F            |                      |
| climate                  | DIN IEC 68 T.1                                                 | 40/125/56          |                      |
| Inverse Diode            |                                                                |                    |                      |
| $I_F = -I_C$             | $T_{case} = 25/80 \text{ }^\circ\text{C}$                      | 75 / 50            | A                    |
| $I_{FM} = -I_{CM}$       | $T_{case} = 25/80 \text{ }^\circ\text{C}; t_p = 1 \text{ ms}$  | 140 / 100          | A                    |
| $I_{FSM}$                | $t_p = 10 \text{ ms}; \sin.; T_j = 150 \text{ }^\circ\text{C}$ | 440                | A                    |
| $I^2t$                   | $t_p = 10 \text{ ms}; T_j = 150 \text{ }^\circ\text{C}$        | 970                | $\text{A}^2\text{s}$ |

| Characteristics             |                                                                                                                                        | min.           | typ.       | max.     | Units              |
|-----------------------------|----------------------------------------------------------------------------------------------------------------------------------------|----------------|------------|----------|--------------------|
| Symbol                      | Conditions <sup>1)</sup>                                                                                                               |                |            |          |                    |
| $V_{(BR)CES}$               | $V_{GE} = 0, I_C = 1,5 \text{ mA}$                                                                                                     | $\geq V_{CES}$ | —          | —        | V                  |
| $V_{GE(th)}$                | $V_{GE} = V_{CE}, I_C = 1 \text{ mA}$                                                                                                  | 4,5            | 5,5        | 6,5      | V                  |
| $I_{CES}$                   | $V_{GE} = 0 \quad \left. \begin{matrix} T_j = 25 \text{ }^\circ\text{C} \\ T_j = 125 \text{ }^\circ\text{C} \end{matrix} \right\}$     | —              | 0,1        | 1,5      | mA                 |
|                             | $V_{CE} = V_{CES}$                                                                                                                     | —              | 3          | —        | mA                 |
| $I_{GES}$                   | $V_{GE} = 20 \text{ V}, V_{CE} = 0$                                                                                                    | —              | —          | 100      | nA                 |
| $V_{CEsat}$                 | $I_C = 30 \text{ A} \quad \left. \begin{matrix} V_{GE} = 15 \text{ V}; \\ T_j = 25 (125) \text{ }^\circ\text{C} \end{matrix} \right\}$ | —              | 1,8(2,0)   | —        | V                  |
| $V_{CEsat}$                 | $I_C = 50 \text{ A} \quad \left. \begin{matrix} V_{GE} = 15 \text{ V}; \\ T_j = 25 (125) \text{ }^\circ\text{C} \end{matrix} \right\}$ | —              | 2,1(2,4)   | 2,5(2,8) | V                  |
| $g_{fs}$                    | $V_{CE} = 20 \text{ V}, I_C = 50 \text{ A}$                                                                                            | 20             | —          | —        | S                  |
| $C_{CHC}$                   | per IGBT                                                                                                                               | —              | —          | 350      | pF                 |
| $C_{ies}$                   | $V_{GE} = 0$                                                                                                                           | —              | 2800       | —        | pF                 |
| $C_{oes}$                   | $V_{CE} = 25 \text{ V}$                                                                                                                | —              | 300        | —        | pF                 |
| $C_{res}$                   | $f = 1 \text{ MHz}$                                                                                                                    | —              | 200        | —        | pF                 |
| $L_{CE}$                    |                                                                                                                                        | —              | —          | 60       | nH                 |
| $t_{d(on)}$                 | $V_{CC} = 300 \text{ V}$                                                                                                               | —              | 50         | —        | ns                 |
| $t_r$                       | $V_{GE} = -15 \text{ V} / +15 \text{ V}^{3)}$                                                                                          | —              | 40         | —        | ns                 |
| $t_{d(off)}$                | $I_C = 50 \text{ A}, \text{ ind. load}$                                                                                                | —              | 300        | —        | ns                 |
| $t_f$                       | $R_{Gon} = R_{Goff} = 22 \text{ } \Omega$                                                                                              | —              | 30         | —        | ns                 |
| $E_{on}$                    | $T_j = 125 \text{ }^\circ\text{C}$                                                                                                     | —              | 2,5        | —        | mWs                |
| $E_{off}$                   |                                                                                                                                        | —              | 1,8        | —        | mWs                |
| Inverse Diode <sup>8)</sup> |                                                                                                                                        |                |            |          |                    |
| $V_F = V_{EC}$              | $I_F = 50 \text{ A} \quad \left\{ \begin{matrix} V_{GE} = 0 \text{ V}; \\ T_j = 25 (125 \text{ }^\circ\text{C}) \end{matrix} \right\}$ | —              | 1,45(1,35) | 1,7      | V                  |
| $V_{TO}$                    | $T_j = 125 \text{ }^\circ\text{C}$                                                                                                     | —              | —          | 0,9      | V                  |
| $r_t$                       | $T_j = 125 \text{ }^\circ\text{C}$                                                                                                     | —              | 10         | 15       | $\text{m}\Omega$   |
| $I_{RRM}$                   | $I_F = 50 \text{ A}; T_j = 125 \text{ }^\circ\text{C}^{2)}$                                                                            | —              | 31         | —        | A                  |
| $Q_{rr}$                    | $I_F = 50 \text{ A}; T_j = 125 \text{ }^\circ\text{C}^{2)}$                                                                            | —              | 3,2        | —        | $\mu\text{C}$      |
| Thermal characteristics     |                                                                                                                                        |                |            |          |                    |
| $R_{thjc}$                  | per IGBT                                                                                                                               | —              | —          | 0,5      | $^\circ\text{C/W}$ |
| $R_{thjc}$                  | per diode                                                                                                                              | —              | —          | 1,0      | $^\circ\text{C/W}$ |
| $R_{thch}$                  | per module                                                                                                                             | —              | —          | 0,05     | $^\circ\text{C/W}$ |

Diagrams Fig. 1 to 24 of type SKM 50GB063D apply

\*\*) 7-pack = three phase inverter plus brake chopper

\*\*\*) 4-pack, branch W left off

<sup>1)</sup>  $T_{case} = 25 \text{ }^\circ\text{C}$ , unless otherwise specified

<sup>2)</sup>  $I_F = -I_C, V_R = 300 \text{ V}, -di_F/dt = 800 \text{ A}/\mu\text{s}, V_{GE} = 0 \text{ V}$

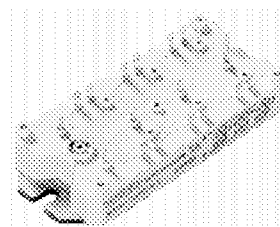
<sup>3)</sup> Use  $V_{GEOff} = -5 \dots -15 \text{ V}$

<sup>8)</sup> CAL = Controlled Axial Lifetime Technology

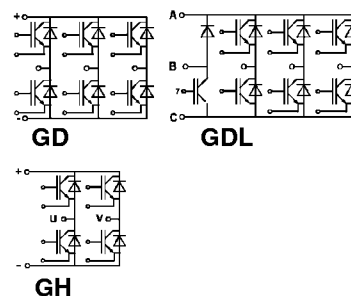
<sup>9)</sup> Compared to PT-IGBT

## SEMITRANS® Superfast NPT-IGBT Modules

**SKM 50 GD 063 DL**  
**SKM 50 GDL 063 D\*\*)**  
**SKM 50 GH 063 DL \*\*\*)**



**SIXPACK / 7-Pack\*\*) / 4-Pack\*\*\*)**



### Features

- Nchannel, homogeneous Silicon structure (NPT- Non punch-through IGBT)
- Low tail current with low temperature dependence
- High short circuit capability, self limiting if term. G is clamped to E
- Pos. temp.-coeff. of  $V_{CEsat}$
- 50 % less turn off losses <sup>9)</sup>
- 30 % less short circuit current <sup>9)</sup>
- Very low  $C_{ies}, C_{oes}, C_{res}$  <sup>9)</sup>
- Latch-up free
- Fast & soft inverse CAL diodes <sup>8)</sup>
- Isolated copper baseplate using DCB Direct Copper Bonding Technology without hard mould
- Large clearance (9 mm) and creepage distances (13 mm)

### Typical Applications

- Switching (not for linear use)
- Switched mode power supplies
- UPS
- Three phase inverters for servo / AC motor speed control
- Pulse frequencies also > 10 kHz

**Cases and mech. data → B 6 – 14**

# SKM 50 GD 063 DL...

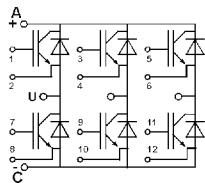
## SEMITRANS® Sixpack

Case D 68

UL Recognized

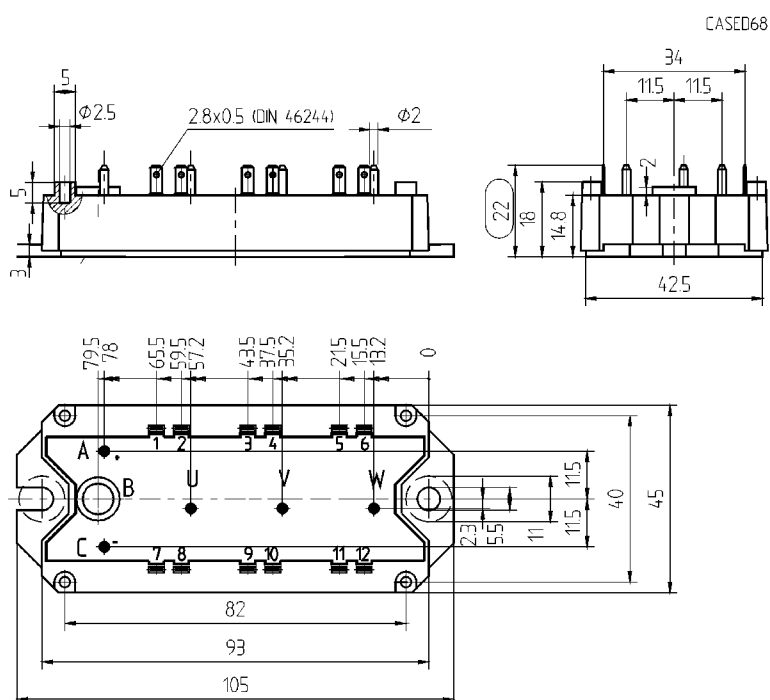
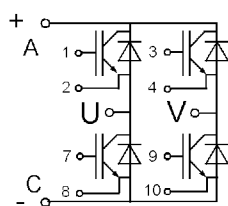
File no. E 63 532

SKM 50 GD 063 DL



## SKM 50 GH 063 DL

Case D77 (= D68 without terminal W)



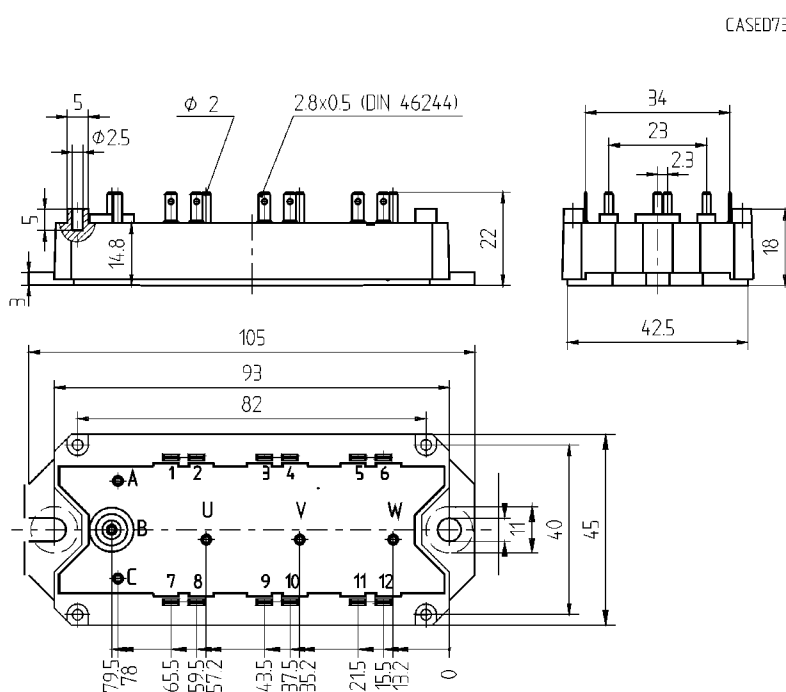
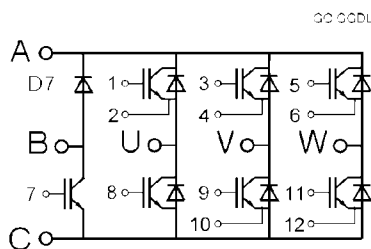
## SEMITRANS® Sevenpack

Case D 73

UL Recognized

File no. E 63 532

SKM 50 GDL 063 D



Dimensions in mm

Case outlines and circuit diagrams

| Mechanical Data |                            | Values |      |        | Units            |
|-----------------|----------------------------|--------|------|--------|------------------|
| Symbol          | Conditions                 | min.   | typ. | max.   |                  |
| M <sub>1</sub>  | to heatsink, SI Units (M5) | 4      | —    | 5      | Nm               |
| a               | to heatsink, US Units      | 35     | —    | 44     | lb.in.           |
| w               |                            | —      | —    | 5x9,81 | m/s <sup>2</sup> |
|                 |                            | —      | —    | 175    | g                |

This is an electrostatic discharge sensitive device (ESDS). Please observe the international standard IEC 747-1, Chapter IX.

Two devices are supplied in one SEMIBOX A.

Larger packing units (10 or 20 pieces) are used if suitable SEMIBOX → page C - 1.

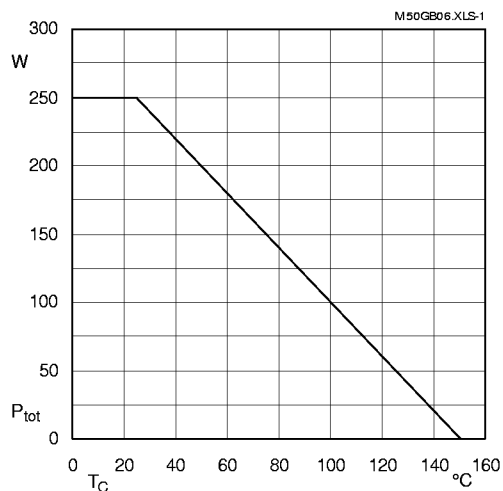


Fig. 1 Rated power dissipation  $P_{tot} = f(T_C)$

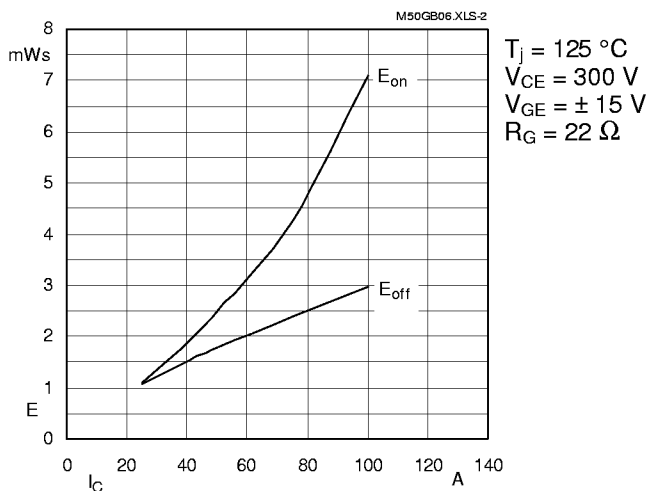


Fig. 2 Turn-on /-off energy  $= f(I_C)$

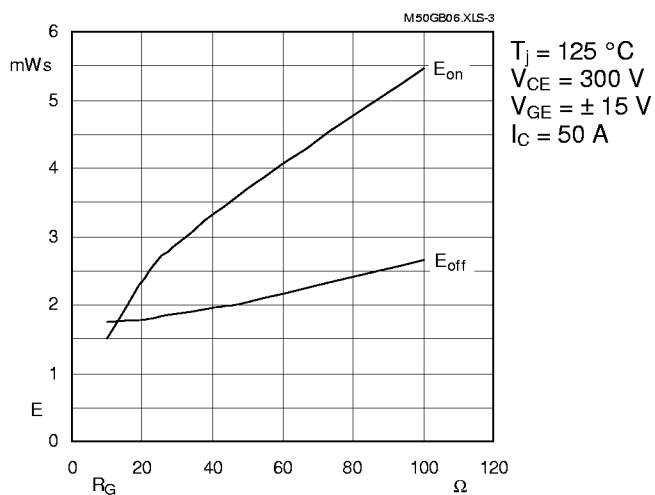


Fig. 3 Turn-on /-off energy  $= f(R_G)$

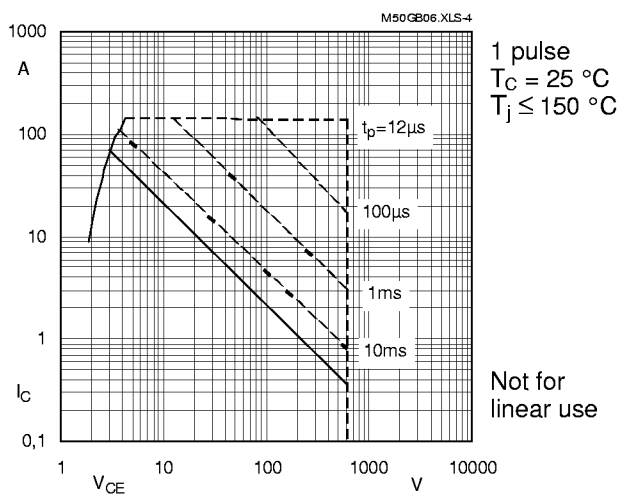


Fig. 4 Maximum safe operating area (SOA)  $I_C = f(V_{CE})$

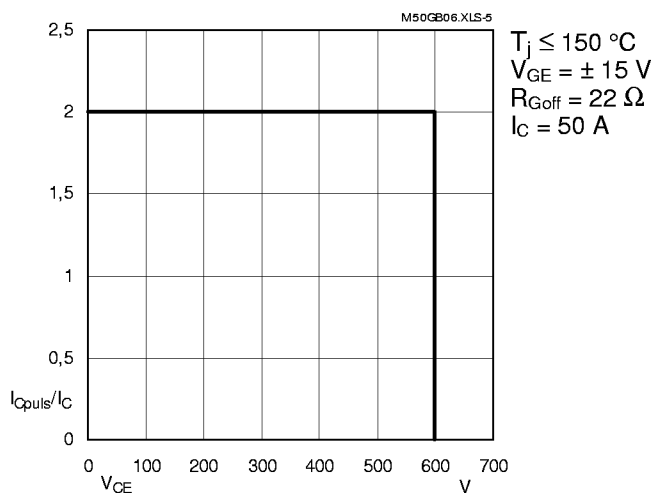


Fig. 5 Turn-off safe operating area (RBSOA)

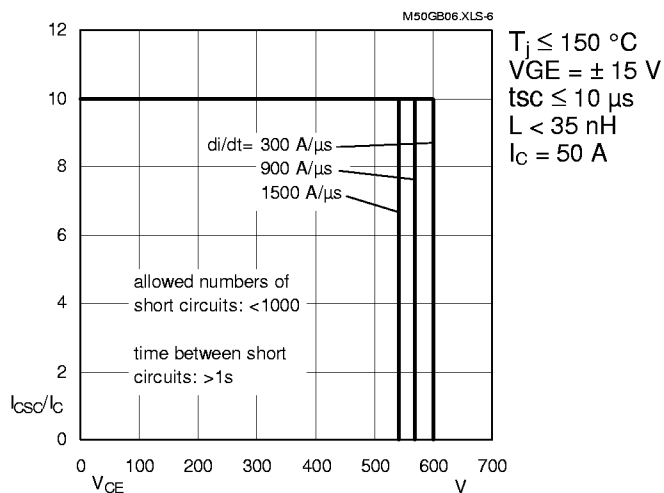


Fig. 6 Safe operating area at short circuit  $I_C = f(V_{CE})$

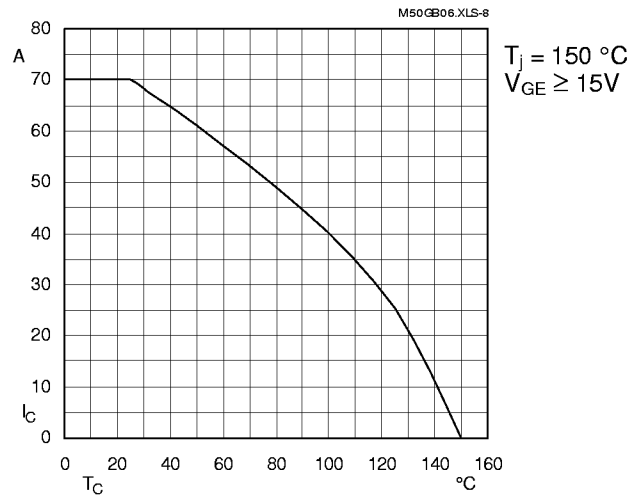


Fig. 8 Rated current vs. temperature  $I_C = f(T_C)$

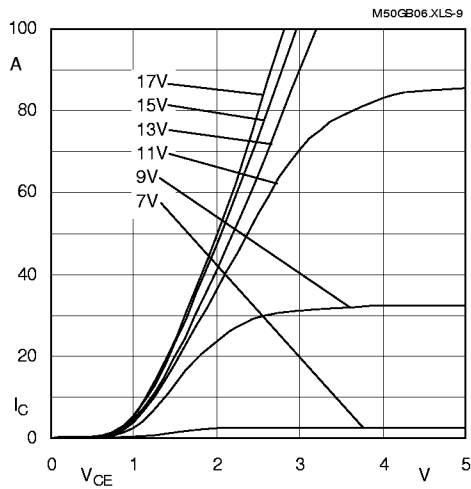


Fig. 9 Typ. output characteristic,  $t_p = 250 \mu\text{s}$ ;  $T_j = 25^\circ\text{C}$

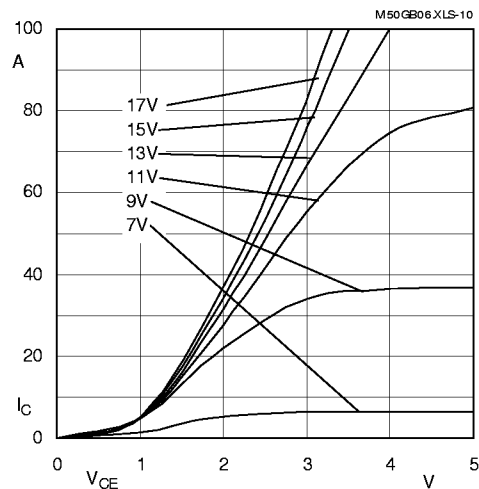


Fig. 10 Typ. output characteristic,  $t_p = 250 \mu\text{s}$ ;  $T_j = 125^\circ\text{C}$

$$P_{\text{cond}(t)} = V_{\text{CEsat}(t)} \cdot I_{\text{C}(t)}$$

$$V_{\text{CEsat}(t)} = V_{\text{CE(TO)(Tj)}} + r_{\text{CE(Tj)}} \cdot I_{\text{C}(t)}$$

$$V_{\text{CE(TO)(Tj)}} \leq 1,2 - 0,001 (T_j - 25) [\text{V}]$$

$$\text{typ.: } r_{\text{CE(Tj)}} = 0,018 + 0,00008 (T_j - 25) [\Omega]$$

$$\text{max.: } r_{\text{CE(Tj)}} = 0,026 + 0,00008 (T_j - 25) [\Omega]$$

$$\text{valid for } V_{\text{GE}} = +15 \pm 2_{-1} [\text{V}]; I_{\text{C}} \geq 0,3 I_{\text{Cnom}}$$

Fig. 11 Saturation characteristic (IGBT)  
Calculation elements and equations

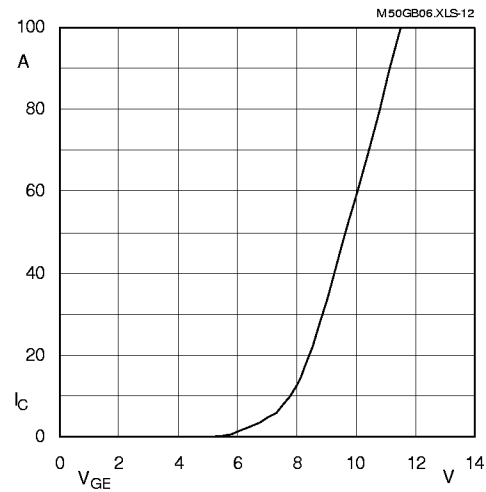


Fig. 12 Typ. transfer characteristic,  $t_p = 80 \mu\text{s}$ ;  $V_{\text{CE}} = 20\text{V}$

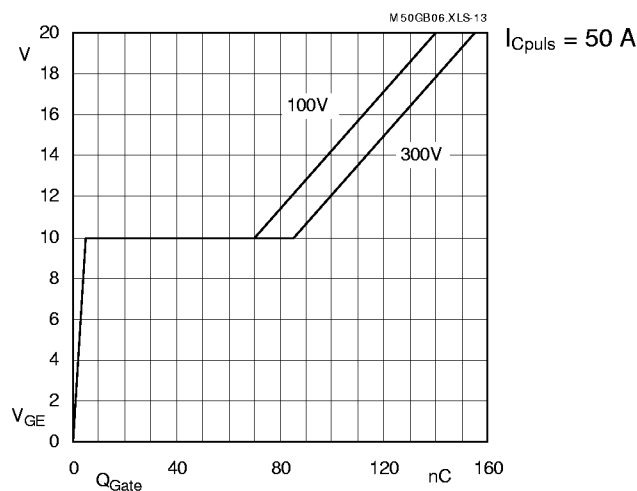


Fig. 13 Typ. gate charge characteristic

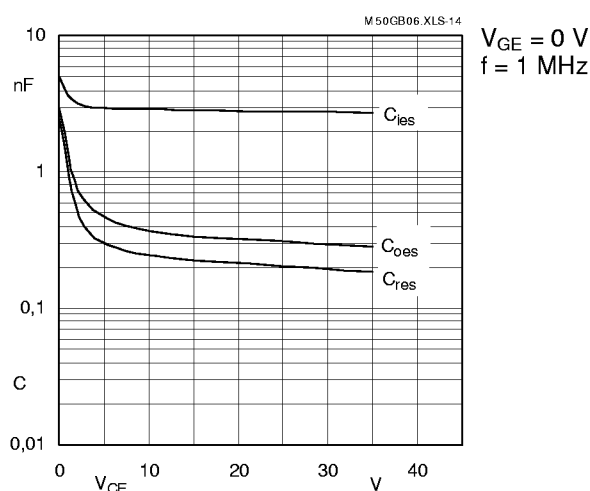


Fig. 14 Typ. capacitances vs.  $V_{CE}$

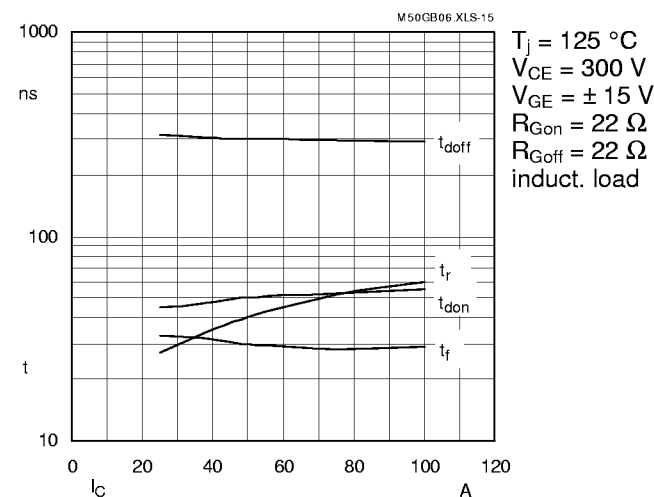


Fig. 15 Typ. switching times vs.  $I_C$

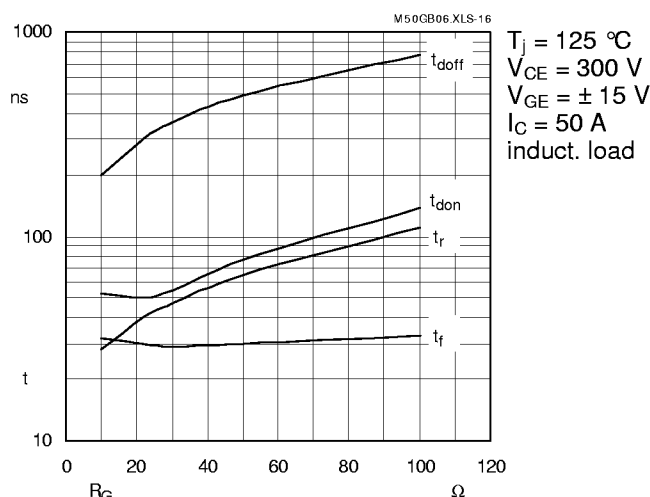


Fig. 16 Typ. switching times vs. gate resistor  $R_G$

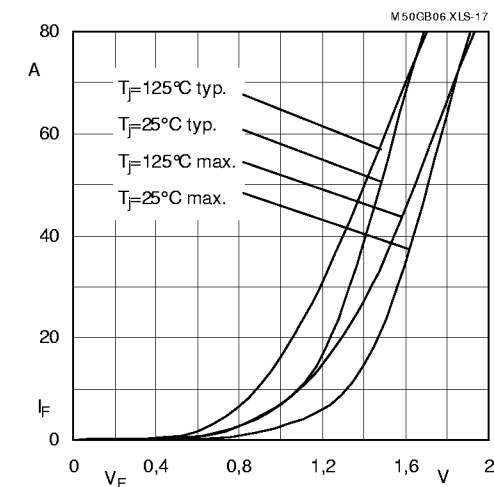


Fig. 17 Typ. CAL diode forward characteristic

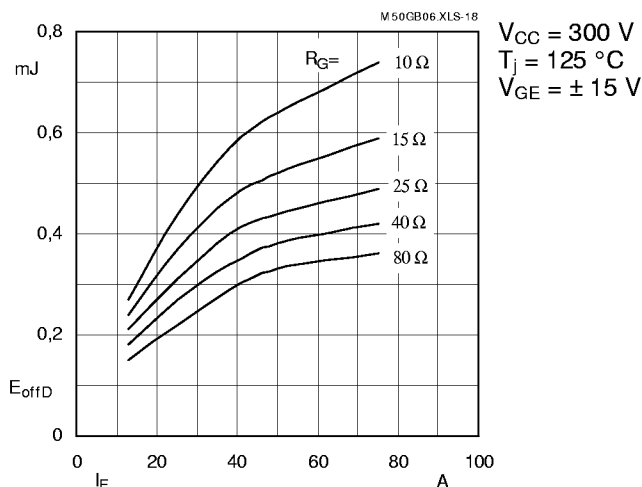


Fig. 18 Diode turn-off energy dissipation per pulse

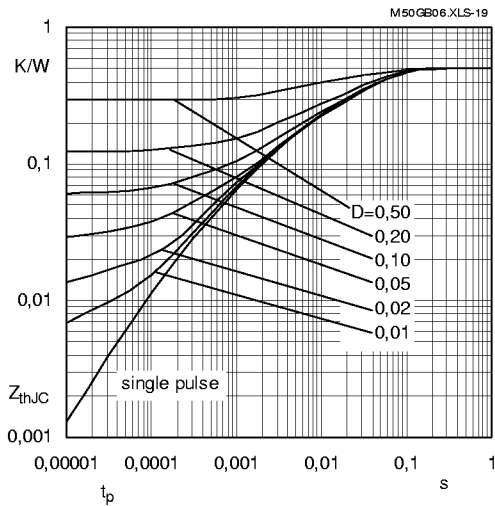


Fig. 19 Transient thermal impedance of IGBT  
 $Z_{thJC} = f(t_p)$ ;  $D = t_p / t_c = t_p \cdot f$

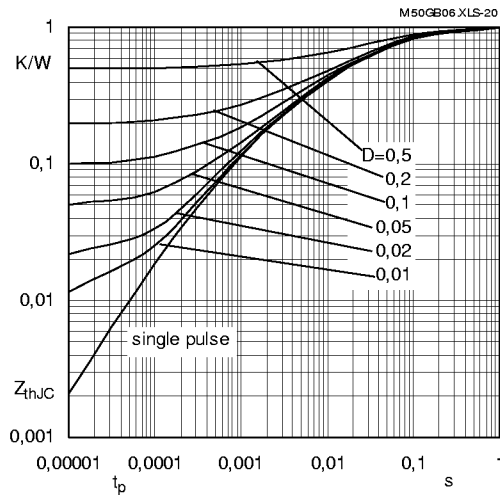
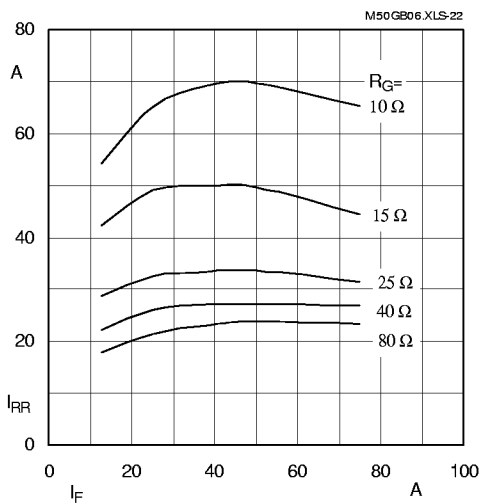
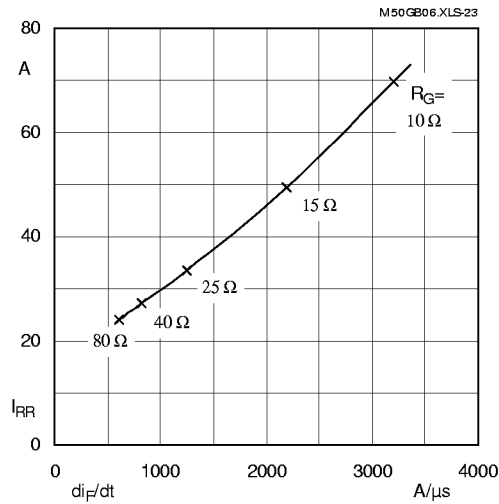


Fig. 20 Transient thermal impedance of inverse CAL diodes  
 $Z_{thJC} = f(t_p)$ ;  $D = t_p / t_c = t_p \cdot f$



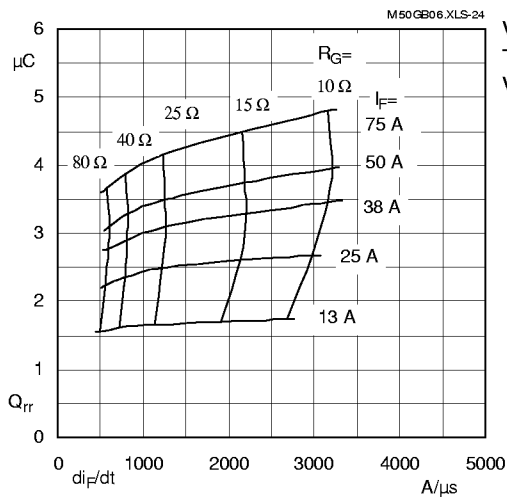
$V_{CC} = 300 \text{ V}$   
 $T_j = 125 \text{ °C}$   
 $V_{GE} = \pm 15 \text{ V}$

Fig. 22 Typ. CAL diode peak reverse recovery current  $I_{RR} = f(I_F; R_G)$



$V_{CC} = 300 \text{ V}$   
 $T_j = 125 \text{ °C}$   
 $V_{GE} = \pm 15 \text{ V}$   
 $I_F = 50 \text{ A}$

Fig. 23 Typ. CAL diode peak reverse recovery current  $I_{RR} = f(di_F/dt)$



$V_{CC} = 300 \text{ V}$   
 $T_j = 125 \text{ °C}$   
 $V_{GE} = \pm 15 \text{ V}$

Fig. 24 Typ. CAL diode recovered charge