



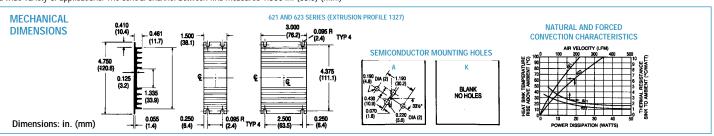
621 AND 623 SERIES Low-Profile Heat Sinks for All Metal-Case Power Semiconductors

TO-3

	Footprint		Thermal Performance at Typical Load							
Standard P/N	Dimensions in. (mm)	Height in. (mm)	Mounting Hole Pattern	Natural Convection	Forced Convection	Weight lbs. (grams)				
621A	4.750 (120.6) x 1.500 (38.1)	0.461 (11.7)	(1) TO-3	75°C @ 15W	2.0°C/W @ 250 LFM	0.1000 (45.36)				
621K	4.750 (120.6) x 1.500 (38.1)	0.461 (11.7)	None	75°C @ 15W	2.0°C/W @ 250 LFM	0.1000 (45.36)				
623A	4.750 (120.6) x 3.000 (76.2)	0.461 (11.7)	(1) TO-3	52°C @ 15W	1.5°C/W @ 250 LFM	0.2100 (95.26)				
623K	4.750 (120.6) x 3.000 (76.2)	0.461 (11.7)	None	52°C @ 15W	1.5°C/W @ 250 LFM	0.2100 (95.26)				

A general purpose yet efficient heat dissipator for TO-3 and virtually all other styles of metal case power semiconductor package types, the 621 and 623 Series low-profile flat back heat sinks find a wide variety of applications. The central channel between fins measures 1.300 in. (33.0) (min.)

in width, accommodating many types of packages. Mounting hole pattern "A" is predrilled for the standard TO-3 package. Material: Aluminum Alloy, Black Anodized.





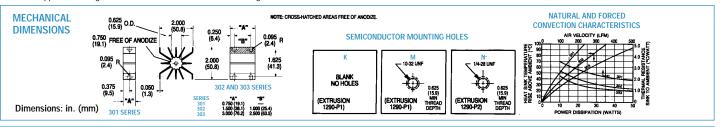
301/302/303 SERIES Compact Heat Sinks for Dual Stud-Mounted Semiconductor Cases

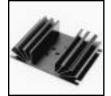
STUD-MOUNT

	Outline		Mounting	Thermal Perform	nance at Typical Load		
Standard P/N	Dimensions in. (mm)	Length "A" in. (mm)	Hole (s) Pattern and Number	Natural Convection	Forced Convection	Weight lbs. (grams)	
301K	2.000 (50.8) x 2.000 (50.8)	0.750 (19.1)	None	70°C @ 15W	2.5° C/W @ 250 LFM	0.0580 (26.31)	
301M	2.000 (50.8) x 2.000 (50.8)	0.750 (19.1)	(1) 10-32UNF, 0.625 in. thread depth	70°C @ 15W	2.5° C/W @ 250 LFM	0.0580 (26.31)	
301N	2.000 (50.8) x 2.000 (50.8)	0.750 (19.1)	(1) 1/4 -28UNF, 0.625 in. thread depth	70°C @ 15W	2.5° C/W @ 250 LFM	0.0580 (26.31)	
302M	2.000 (50.8) x 2.000 (50.8)	1.500 (38.1)	(1) 10-32UNF, 0.625 in. thread depth	50°C @ 15W	1.8° C/W @ 250 LFM	0.1330 (60.33)	
302MM	2.000 (50.8) x 2.000 (50.8)	1.500 (38.1)	(2) 10-32UNF, 0.625 in. thread depth	50°C @ 15W	1.8° C/W @ 250 LFM	0.1330 (6033)	
302N	2.000 (50.8) x 2.000 (50.8)	1.500 (38.1)	(1) 1/4 -28UNF, 0.625 in. thread depth	50°C @ 15W	1.8° C/W @ 250 LFM	0.1330 (60.33)	
302NN 🔺	2.000 (50.8) x 2.000 (50.8)	1.500 (38.1)	(2) 1/4 -28UNF, 0.625 in. thread depth	50°C @ 15W	1.8°C/W @ 250 LFM	0.1330 (60.33)	
303M	2.000 (50.8) x 2.000 (50.8)	3.000 (76.2)	(1) 10-32UNF, 0.625 in. thread depth	37°C @ 15W	1.3° C/W @ 250 LFM	0.2680 (121.56)	
303MM	2.000 (50.8) x 2.000 (50.8)	3.000 (76.2)	(2) 10-32UNF, 0.625 in. thread depth	37°C @ 15W	1.3° C/W @ 250 LFM	0.2680 (121.56)	
303N 🔺	2.000 (50.8) x 2.000 (50.8)	3.000 (76.2)	(1) 1/4 -28UNF, 0.625 in. thread depth	37°C @ 15W	1.3° C/W @ 250 LFM	0.2680 (121.56)	
303NN	2.000 (50.8) x 2.000 (50.8)	3.000 (76.2)	(2) 1/4 -28UNF, 0.625 in. thread depth	37°C @ 15W	1.3° C/W @ 250 LFM	0.2680 (121.56)	

The large fin area in minimum total volume provided by the radial design of the 301/302/303 Series offers maximum heat transfer efficiency in natural convection. All types are available with one tapped mounting hole for rectifiers and other stud-mounting semiconductors; the

302 and 303 Series offer maximum cost savings with dual mounting locations ("MM" and "NN" mounting hole patterns) for two stud-mount devices. Material: Aluminum Alloy, Black Anodized.





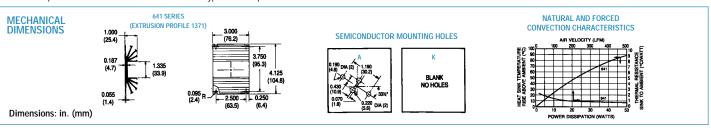
641 SERIES Maximum Performance Natural Convection Heat Sink for all Metal-Case Semiconductors

TO-3

	Outline		Mounting	Thermal Perfo		
Standard	Dimensions	Height	Hole	Natural	Forced	Weight
P/N	in. (mm)	in. (mm)	Pattern	Convection	Convection	lbs. (grams)
641A 🔺	4.125 (104.8) x 3.000 (76.2)	1.000 (25.4)	(1) TO-3	36°C @ 15W	0.9° C/W @ 250 LFM	0.2900 (131.54)
641K 🔺	4.125 (104.8) x 3.000 (76.2)	1.000 (25.4)	None	36°C @ 15W	0.9° C/W @ 250 LFM	0.2900 (131.54)

Available with a standard TO-3 mounting hole pattern predrilled for cost-effective mounting in limited-height applications, the 641 Series provides maximum performance in natural convection with an optimized heat sink surface area. The 641K type with an open channel area of

1.300 in. (33.0) and no predrilled mounting holes can be adapted to meet mounting requirements for most metal case power semiconductor types. Material: Aluminum Alloy, Black Anodized.







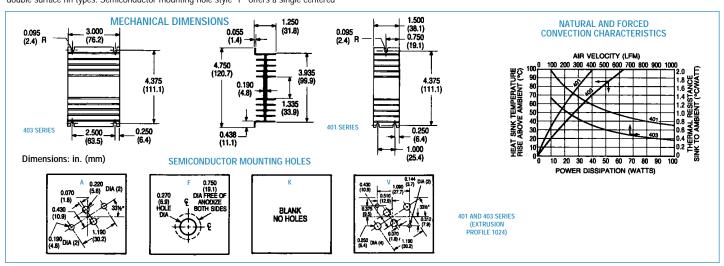
401 AND 403 SERIES Double-Surface Heat Sinks for TO-3 Case Styles

TO-3; Stud-Mount

Standard	Width	Overall Dimensions	Height	Semiconductor	Thermal Performan	nce at Typical Load	Weight
P/N	in. (mm)	in. (mm)	in. (mm)	Mounting Hole Pattem	Natural Convection	Forced Convection	lbs. (grams)
401A ▲	4.750 (120.7)	1.500 (38.1)	1.250 (31.8)	(1) TO-3	80°C @ 30W	1.5° C/W @ 250 LFM	0.1500 (68.04)
401F	4.750 (120.7)	1.500 (38.1)	1.250 (31.8)	0.270 in. (6.9)-Dia Hole	80°C @ 30W	1.5° C/W @ 250 LFM	0.1500 (68.04)
401K 🔺	4.750 (120.7)	1.500 (38.1)	1.250 (31.8)	None	80°C @ 30W	1.5° C/W @ 250 LFM	0.1500 (68.04)
403A 🔺	4.750 (120.7)	3.000 (76.2)	1.250 (31.8)	(1) TO-3	55°C @ 30W	0.9° C/W @ 250 LFM	0.3500 (158.76)
403F 🔺	4.750 (120.7)	3.000 (76.2)	1.250 (31.8)	0.270 in. (6.9)-Dia Hole	55°C @ 30W	0.9° C/W @ 250 LFM	0.3500 (158.76
403K 🔺	4.750 (120.7)	3.000 (76.2)	1.250 (31.8)	None	55°C @ 30W	0.9° C/W @ 250 LFM	0.3500 (158.76)

With fins oriented vertically in cabinet sidewall applications, 401 and 403 Series heat sinks are recommended for critical space applications where maximum heat dissipation is required for high-power TO-3 case styles. Forced convection performance is also exemplary with these double surface fin types. Semiconductor mounting hole style "F" offers a single centered

0.270 in. (6.9)-diameter mounting hole (with a 0.750 in. (19.1)-diameter area free of anodize) for mounting stud-type diodes and rectifiers. Hole pattern "V" available upon request. Material: Aluminum Alloy, Black Anodized.



413/421/423 SERIES Low-Heigh

Low-Height Double-Surface Heat Sinks for TO-3 Case Styles and Diodes

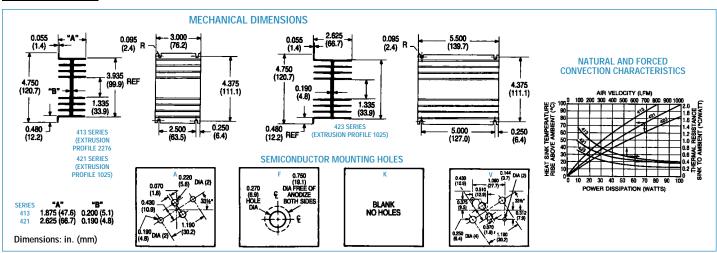
TO-3; DO-5; Stud-Mount

		Nominal Dimension	ıs				
Standar		Length	Height "A"	Semiconductor		nce at Typical Load	Weight
P/N	in. (mm)	in. (mm)	in. (mm)	Mounting Hole Pattern	Natural Convection	Forced Convection	lbs. (grams)
413A	4.750 (120.7)	3.000 (76.2)	1.875 (47.6)	(1) TO-3	72°C @ 50W	0.85° C/W @ 250 LFM	0.6300 (285.77)
413F	4.750 (120.7)	3.000 (76.2)	1.875 (47.6)	0.270 in. (6.9)-Dia Hole	72°C @ 50W	0.85° C/W @ 250 LFM	0.6300 (285.77)
413K 🔺	4.750 (120.7)	3.000 (76.2)	1.875 (47.6)	None	72°C @ 50W	0.85° C/W @ 250 LFM	0.6300 (285.77)
421A	4.750 (120.7)	3.000 (76.2)	2.625 (66.7)	(1) TO-3	58°C @ 50W	0.7° C/W @ 250 LFM	0.6300 (285.77)
421F	4.750 (120.7)	3.000 (76.2)	2.625 (66.7)	0.270 in. (6.9)-Dia Hole	58°C @ 50W	0.7° C/W @ 250 LFM	0.6300 (285.77)
421K 🔺	4.750 (120.7)	3.000 (76.2)	2.625 (66.7)	None	58°C @ 50W	0.7° C/W @ 250 LFM	0.6300 (285.77)
423A	4.750 (120.7)	5.500 (140.2)	2.625 (66.7)	(1) TO-3	47°C @ 50W	0.5° C/W @ 250 LFM	1.1700 (530.71)
423K 🔺	4.750 (120.7)	5.500 (140.2)	2.625 (66.7)	None	47°C @ 50W	0.5° C/W @ 250 LFM	1.1700 (530.71)



Space-saving double surface 413, 421, and 423 Series utilize finned surface area on both sides of the power semiconductor mounting surface to provide maximum heat dissipation in a compact profile. Ready to install on popular power components in natural and forced convection applications. Apply

Wakefield Type 126 silicone-free thermal compound or Wakefield DeltaPad™ interface materials for maximum performance. Material: Aluminum Alloy, Black Anodized.





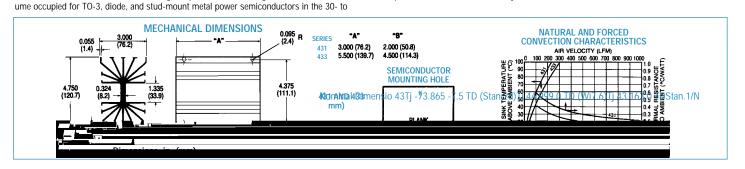
431 AND 433 SERIES High-Performance Heat Sinks for 30-100W Metal Power Semiconductors

TO-3; Stud-Mount

Standard P/N	Width in. (mm)	Nominal Dimension Length "A" in. (mm)	Height	Semiconductor Mounting Hole Pattern	Thermal Performa Natural Convection	nce at Typical Load Forced Convection	Weight lbs. (grams)
431K	4.750 (120.7)	3.000 (76.2)	3.000 (76.2)		55°C @ 50W	0.40°C/W @ 250 LFM	0.7800 (353.81)
433K ▲	4.750 (120.7)	5.500 (139.7)	3.000 (76.2)		42°C @ 50W	0.28°C/W @ 250 LFM	1.4900 (675.86)

Need maximum heat dissipation from a TO-3 rectifier heat sink in minimum space? The Wakefield 431 and 433 Series center channel double-surface heat sinks offer the highest performance-to-weight ratio for minimum vol-

100-watt operating range. Additional interface resistance reduction for maximized overall performance can be achieved with proper application of Wakefield Type 126 silicone-free thermal compound. Material: Aluminum Alloy, Black Anodized.



TO-3





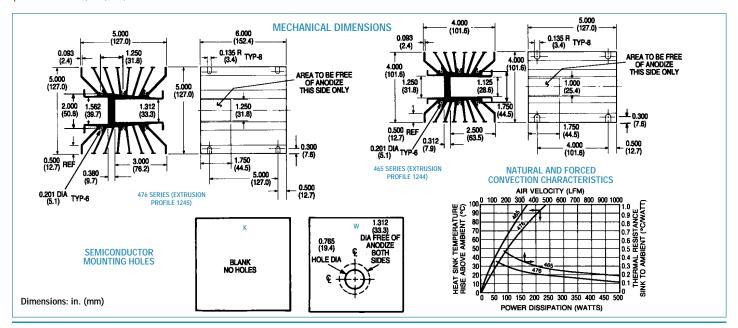
465 AND 476 SERIES High-Power Heat Sinks for Medium Hex-Type Rectifiers and Diodes

Stud-Mount

	ľ	Nominal Dimensions	S					
Standard	Width	Length	Height	Hex Style	Mounting	Thermal Performan	nce at Typical Load	Weight
P/N	in. (mm)	in. (mm)	in. (mm)	Туре	Hole Pattern	Natural Convection	Forced Convection	lbs. (grams)
465K	4.000 (101.6)	5.000 (127.0)	4.000 (101.6)	1.060 in. Hex	None	38°C @ 50W	0.27°C/W @500 LFM	1.9300 (875.45)
476K	5.000 (127.0)	6.000 (152.4)	5.000 (127.0)	1.250 in. Hex	None	25°C @ 50W	0.19°C/W @500 LFM	2.8200(1279.15)
476W	5.000 (127.0)	6.000 (152.4)	5.000 (127.0)	1.250 in. Hex	0.765 in.	25°C @ 50W	0.19°C/W @500 LFM	2.8000(1270.08)
					(19.4)Dia.			
					Center Mount			

Wakefield Engineering has designed four standard heat sink types for ease of installation and efficient heat dissipation for industry standard hex-type rectifiers and similar stud-mount power devices: 465, 476, 486, and 489 Series. The 465 and 476 Series shown here are

designed for 1.060 in. Hex (465 Type) and 1.250 in. Hex (476 Type). The 476W Type is available predrilled for an 0.765 in. (19.4) dia, mounting hole, Material: Aluminum Alloy, Black appdized





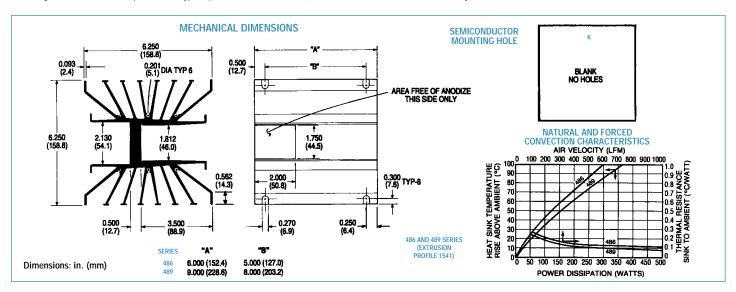
486 AND 489 SERIES Heat Sinks for High-Power Hex-Type Rectifiers and Diodes

Stud-Mount

		Nominal Dimension	ıs					
Standard	Width	Length	Height	Hex Style	Mounting	Thermal Performa	nce at Typical Load	Weight
P/N	in. (mm)	in. (mm)	in. (mm)	Type	Hole Pattern	Natural Convection	Forced Convection	lbs. (grams)
486K ▲	6.250 (158.8)	6.000 (152.4)	6.250 (158.8)	1.750 in. Hex	None	24°C @ 50W 86°C @ 250W	0.20° C/W @250 LFM 0.13° C/W @500 LFM	4.2100 (1909.66)
489K ▲	6.250 (158.8)	9.000 (228.6)	6.250 (158.8)	1.750 in. Hex	None	19°C @ 50W 75°C @ 250W	0.15° C/W @250 LFM 0.10° C/W @500 LFM	6.1400 (2785.10)

These two heat sink types accept industry standard 1.750 in. (44.5) hex-type devices for mounting and efficient heat dissipation. Each type is provided with a 1.750 in. (44.5) x 2.000

in. (50.8) area on the semiconductor base mounting surface which is free of anodize. Material: Aluminum Alloy, Black Anodized.







490 SERIES King Size Heat Sinks for High-Power Rectifiers

GENERAL PURPOSE

6	Standard P/N	Width in. (mm)	Nominal Dimensions Length "A" in. (mm)	Height in. (mm)	Semiconductor Mounting Hole Pattern	Thermal Perform Natural Convection	ance at Typical Load Forced Convection	Weight lbs. (grams)
	490-35K	9.250 (235.0)	3.500 (88.9)	6.750 (171.5)	None	84°C @ 200W	0.18° C/W @ 600 LFM	3.2400(1469.66)
*	490-6K 🔺	9.250 (235.0)	6.000 (152.4)	6.750 (171.5)	None	60°C @ 200W	0.13° C/W @ 600 LFM	5.4700(2481.19)
	490-12K 🔺	9.250 (235.0)	12.000 (304.8)	6.750 (171.5)	None	45°C @ 200W	0.09° C/W @ 600 LFM	10.62 (4817.23)

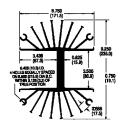
The 490 Series can be used to mount a single high-power rectifier or a grouping of smaller power devices. The semiconductor device mounting surface is free of anodize on the entire surface on one side only; finish overall is black anodize. Use Type 109 mounting brackets (see accessories section) for mounting to enclosure wall and for electrical isolation. The

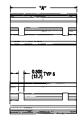
anodize-free mounting surface is milled for maximum contact area. The 490 Series Can also be drilled for mounting and cooling IGBTs and other isolated power modules. Material: Aluminum Alloy, Black Anodized.



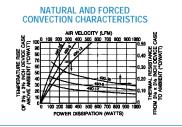
490 SERIES (EXTRUSION PROFILE 2131)

Dimensions: in. (mm)









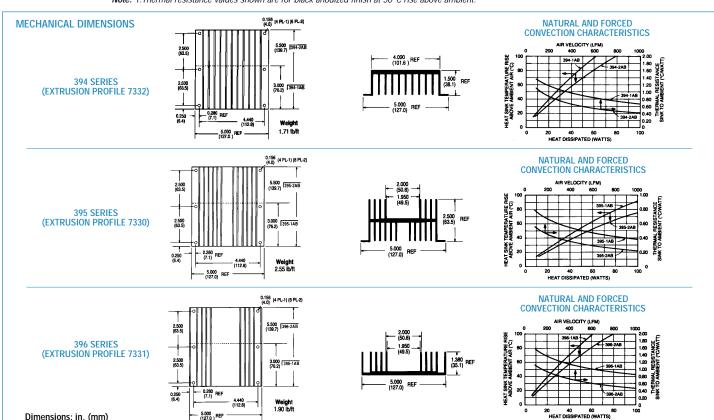
PERFORMANCE, LOW PROFILE HEAT SINKS FOR POWER MODULES & IGBT'S



394, 395, 396 SERIES

Standard P/N	Over Length in. (mm)	rall Dimensions: in. (r Height in. (mm)	nm) Width in. (mm)	Device Base Mounting Area (mm)	Base Mounting Holes	Thermal Resistand Natural Convection (Øsa) ⁽¹⁾ (°C/W)	ce at Typical Load Forced Convection (Øsa) (°C/W @ 500 LFM)
394-1AB	3.000 (76.2)	1.500 (38.1)	5.000 (127.0)	101 x 76	4	1.85	0.90
394-2AB	5.500 (139.7)	1.500 (38.1)	5.000 (127.0)	101 x 139	6	1.51	0.60
395-1AB	3.000 (76.2)	2.500 (63.5)	5.000 (127.0)	50 x 76	4	1.10	0.50
395-2AB	5.500 (139.7)	2.500 (63.5)	5.000 (127.0)	50 x 139	6	0.90	0.32
396-1AB	3.000 (76.2)	1.380 (35.1)	5.000 (127.0)	50 x 76	4	1.85	1.07
396-2AB	5.500 (139.7)	1.380 (35.1)	5.000 (127.0)	50 x 139	6	1.51	0.64

Note: 1. Thermal resistance values shown are for black anodized finish at 50°C rise above ambient.







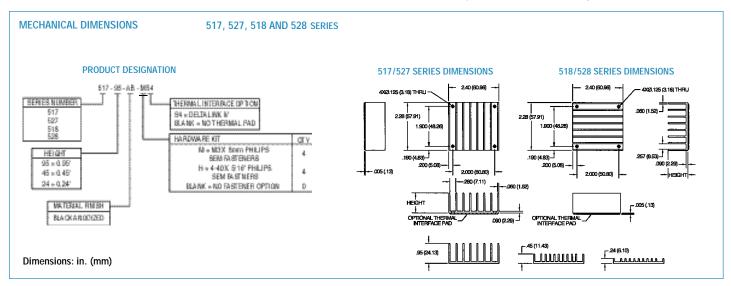
SERIES 517, 527, 518 AND 528 Heat Sinks for "Half Brick" DC/DC Converters

					Thermal Performance					
Standard P/N	Footprint Dimensions in. (mm)	Height in. (mm)	Fin Orientation	Number of Fins	Natural Convection Power Dissipation (Watts) 60°C Rise Heat Sink to Ambient	Forced Convection Thermal Resistance at 300 ft/min				
517-95AB	2.28 (57.9) x 2.40 (61.0)	0.95 (24.1)	Horizontal	8	11W	2.0 °C/W				
527-45AB	2.28 (57.9) x 2.40 (61.0)	0.45 (11.4)	Horizontal	11	7W	3.2 °C/W				
527-24AB	2.28 (57.9) x 2.40 (61.0)	0.24 (6.1)	Horizontal	11	5W	5.8 °C/W				
518-95AB	2.40 (61.0) x 2.28 (57.9)	0.95 (24.1)	Vertical	8	11W	2.0 °C/W				
528-45AB	2.40 (61.0) x 2.28 (57.9)	0.45 (11.4)	Vertical	11	7W	3.2 °C/W				
528-24AB	2.40 (61.0) x 2.28 (57.9)	0.24 (6.1)	Vertical	11	5W	5.8 °C/W				

Material: Aluminum, Black Anodized.

Keep your "half brick" size AT&T and Computer Products power modules cool with these efficient black anodized aluminum heat sinks made for natural or forced convection applications. To include four M3 x 8mm Phillips head SEM attachment screws, add an "M" suffix to stan-

dard part number. To specify factory applied Deltalink IV thermal interface material, add an "S4" suffix to standard part number. Deltalink IV is a non-insulating graphite based material used as a clean, thermally efficient alternative to thermal grease.



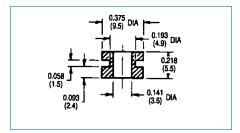
MOUNTING HARDWARE FOR EXTRUDED HEAT SINKS

100 SERIES **PTFE Mounting Insulators**

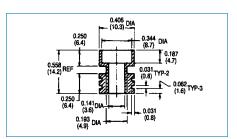
Standard P/N	Description	For Use with Series	Mounting Hardware	Material	Hipot Rating (VAC)	Weight lbs. (grams)	
1 03	Spool-shaped insulator	300, 400, 600, 111, 113	#6-32 screw	PTFE	1500	0.00012 (0.05)
107	Spool-shaped insulator	300, 400, 600, 111, 113	#6-32 screw, nut	PTFE	5000	0.0034	(1.54)

103 SERIES











HIGH FIN DENSITY HEAT SINKS FOR POWER MODULES, IGBTs, RELAYS



510, 511 AND 512 SERIES				Height		(Øsa) at Typical Load	
Standard Cata Milled Base ⁽¹⁾	llog P/N ⁽⁵⁾ Nonmilled Base ⁽²⁾	Base Width in. (mm)	Length in. (mm)	Milled Base (1) ("M Series") in. (mm)	Nonmilled Base (2) ("U" Series) in. (mm)		Forced
510-3M	510-3U	7.380 (187.452)	3.000 (76.2)	3.106 (78.9)	3.136 (79.7)	0.56	0.088
510-6M	510-6U	7.380 (187.452)	6.000 (152.4)	3.106 (78.9)	3.136 (79.7)	0.38	0.070
510-9M	510-9U	7.380 (187.452)	9.000 (228.6)	3.106 (78.9)	3.136 (79.7)	0.29	0.066
510-12M 🔺	510-12U 🔺	7.380 (187.452)	12.000 (304.8)	3.106 (78.9)	3.136 (79.7)	0.24	0.062
510-14M 🔺	510-14U 🔺	7.380 (187.452)	14.000 (355.6)	3.106 (78.9)	3.136 (79.7)	0.21	0.059
511-3M	511-3U	5.210 (132.33)	3.000 (76.2)	2.350 (59.7)	2.410 (61.2)	0.90	0.120
511-6M	511-6U	5.210 (132.33)	6.000 (152.4)	2,350 (59.7)	2.410 (61.2)	0.65	0.068
511-9M	511-9U	5.210 (132.33)	9.000 (228.6)	2.350 (59.7)	2.410 (61.2)	0.56	0.060
511-12M	511-12U	5.210 (132.33)	12.000 (304.8)	2.350 (59.7)	2.410 (61.2)	0.45	0.045
512-3M	512-3U	7.200 (182.88)	3.000 (76.2)	2.350 (59.7)	2.410 (61.2)	0.90	0.120
512-6M	512-6U	7.200 (182.88)	6.000 (152.4)	2.350 (59.7)	2.410 (61.2)	0.65	0.068
512-9M	512-9U	7.200 (182.88)	9.000 (228.6)	2.350 (59.7)	2.410 (61.2)	0.56	0.060
512-12M	512-12U	7.200 (182.88)	12.000 (304.8)	2.350 (59.7)	2.410 (61.2)	0.45	0.045

Notes:

- 1. Precision-milled base for maximum heat transfer performance (flatness 0.002 in./in.)
- 2. Nonmilled base flatness: 0.006 in./in.
- 3. Natural convection heat dissipation for distributed heat sources at 50°C rise.
- 4. Forced convection heat dissipation for distributed heat sources at 100 cubic feet per minute, shrouded condition.
- 5. Standard models are provided without finish.

MECHANICAL DIMENSIONS

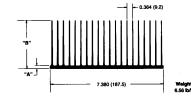
510 SERIES 5	510 Series	(Extrusion	Profile 511	3)
--------------	------------	------------	-------------	----

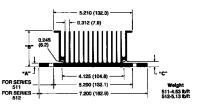
Series	Α	В	Flatness
510-U	0.216 (5.5)	3.136 (79.7)	0.006 in./in. (0.15 mm/mm)
510-M	0.165 (4.2)	3.106 (78.9)	0.002 in./in. (0.05 mm/mm)

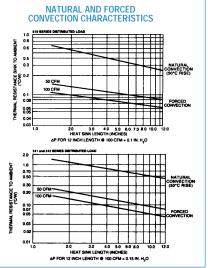
511 Series (Extrusion Profile 6438-1) 511 AND 512 SERIES 512 Series (Extrusion Profile 6438-2)

Series	Α	В	С	Flatness
511-U 512-U	0.250 (6.4)	2.410 (61.2)	0.372 (9.4)	0.006 in./in. (0.15 mm/mm)
511-M 512-M	0.220 (5.6)	2.350 (59.7	0.342 (8.7)	0.002 in./in. (0.05 mm/mm)

Dimensions: in. (mm)







392 SERIES HIGH PERFORMANCE HEAT SINKS FOR POWER MODULES, IGBTs AND SOLID STATE RELAYS



		Thermal Resistance at Typical Load				
Standard P/N, Finish			Natural	Forced		
Black Anodized	Gold Iridite	Length in. (mm)	Convection (Øsa) (°CW)	Convection (Øsa) (°CW)	Weight lbs. (grams)	
392-120AB	392-120AG	4.725 (120.0)	0.50	0.16 @ 100 CFM	4.452 (2019.43)	
392-180AB 🔺	392-180AG 🔺	7.087 (180.0)	0.43	0.11 @ 100 CFM	6.636 (3010.09)	
392-300AB 🔺	392-300AG 🔺	11.811 (300.0)	0.33	0.08 @ 100 CFM	10.420 (4726.51)	

