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B-Series Switches – Pressure, Differential Pressure & Hydraulic



FEATURES

- Adjustable setpoints 15-100% of range
- Fixed or limited adjustable deadband
- Wide selection of switch elements
- Explosion proof enclosure provides uncompromising protection
- Special designs for NACE & fire applications
- SIL 3 Capable (B and D series only)

TYPICAL USES

- Offshore oil rigs
- Chemical and petrochemical plants
- Pulp and papermills
- Steel mills
- Power plants
- Water and sewage-treatment plants
- Other corrosive environments

SIL 3 CAPABLE

- **Highly reliable**
- **Designed for use in wide range of applications**
- **Pressure ranges from vacuum to 7500 psi**

FACTORY SEALED
CLASS I DIV 1 GROUPS B, C, & D
CLASS II DIV 1 GROUPS E, F, & G

Sira 02ATEX1391X
IECEx SIR 14.0077X
II 2GD
Ex d IIC T6 Gb
Ex tb IIIC T85°C Db
Ta = -20 °C to +60°C

SPECIFICATIONS

Setpoint:	Factory set or field adjustable
Setpoint Repeatability:	±1% of full range (Additional setpoint shift of ±1% of range per 50 °F from initial setpoint set at 70 °F typical)
Enclosure Rating:	B4/Hydraulic: NEMA 4X, IP66 B7: NEMA 7/9, IP66
Enclosure Material:	Epoxy coated aluminum (standard) Optional: 316 stainless steel (NEMA 7/9 only)
Diaphragm Material:	Buna N, Viton, Teflon, SS, Monel
Pressure Connection:	¼ NPT Female (standard) Optional: ½ NPT Female , ¼ NPT Female & ½ NPT Male combo
Electrical Output:	SPDT or DPDT
Electrical Termination:	¾ NPT Female (standard) Optional: ½ NPT Female
Ambient Temperature Range:	–20°F to 150°F (–19 °C to 65 °C) All units calibrated at 70 °F
Process Temperature:	0 °F to 150 °F (Buna N or Teflon diaphragm) 20 °F to 300 °F (Viton diaphragm) 0°F to 300°F (SS or Monel diaphragm)
Pressure Ranges:	Pressure: Vac-3000# Differential: 0-600#D Hydraulic: 1000-7500#
Approvals:	UL E34743 (B4/D4) E38812 (B7/D7) CSA: 55541 ATEX: Sira 02ATEX1391X (B7/D7 with XCN) IECEx SIR 14.0077X FM: Limit Contol and Steam Limit Control

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B-Series Switches – Pressure, Differential Pressure & Hydraulic

PRESSURE, DIFFERENTIAL PRESSURE & HYDRAULIC RANGES

PRESSURE/VACUUM RANGES[1]			Overpressure Ratings		Approximate Deadband Switch Element[2] [4] Buna-N Diaphragm				
Nominal Pressure			Proof psi	Burst psi	20, 26, 27	21, 24, 31	50	22	32, 42
Vacuum									
30IMV	–760mm Hg	-100 kPa	250	400	0.3-0.7	1.5-3.0	0.5-2.2	0.4-1.5	2.1-4.2
Compound									
15IWV/15IW	–375mm H_2O/375mm H_2O	–3.7 kPa/ 3.7 kPa	20	35	0.15-.75/0.15-.75	1.5-2.5/1.5-2.5	0.45-2.0/0.45-2.0	0.5-1.2/0.5-1.2	2.1-3.5/2.1-3.5
30IWV/30IW	–760mm H_2O/760mm H_2O	–7.5 kPa/ 7.5 kPa	20	35	0.30-.60/0.30-.60	1.5-2.5/1.5-2.5	0.45-2.0/0.45-2.0	0.5-1.5/0.5-1.5	2.1-3.5/ 2.1-3.5
30IMV/15#	–760mm Hg/ 1.0 kg/cm²	–100 kPa/100 kPa	250	400	0.5-1.0/0.3-0.7	2.0-3.0/0.3-0.7	0.75-2.5/0 .5-1.0	0.7-1.8/0.7-1.4	2.8-4.2/0.7-2.1
30IMV/30#	–760mm Hg/1.0 kg/cm²	–100 kPa/ 200 kPa	250	400	1.0-1.5/0.3-0.8	3.0-6.0/0.3-0.8	1.2-4.5/0.7-1.5	1.4-2.4/0.4-1.3	4.2-8.4/1.4-2.8
30 IMV/60#	–760mm Hg/4.0 kg/cm²	–100 kPa/ 400 kPa	250	400	2.0-3.0/0.7-1.5	5.0-9.0/3.0-5.0	2.5-7.0/3.0-5.0	2.8-4.5/3.0-5.0	7.0-12.0/4.2-7.0
Pressure									
10IW	250mm H_2O	2.5 kPa	20	35	0.2-0.5	1.0-2.0	0.35-1.5	0.4-1.0	1.4-2.8
30IW	750mm H_2O	7.5 kPa	20	35	0.3-0.6	1.5-2.5	0.45-2.0	0.5-2.0	2.1-3.5
60IW	1500mm H_2O	15 kPa	20	35	0.5-1.3	1.5-3.5	0.9-2.5	0.7-3.0	2.1-5.0
100IW	2500mm H_2O	25 kPa	20	35	0.6-1.6	2.5-5.5	1.1-4.0	1.0-4.0	3.5-7.7
15IW	3750mm H_2O	37 kPa	20	35	1.0-2.5	4.5-8.5	1.7-6.5	2.0-6.0	6.0-12.0
15#	1.0 kg/cm²	100 kPa	500	1500	0.1-0.35	0.5-1.5	0.2-1.0	0.4-1.0	0.7-2.1
30#	2.0 kg/cm²	200 kPa	500	1500	0.1-0.50	0.5-1.5	0.3-1.0	0.4-1.0	0.7-2.1
60#	4.0 kg/cm²	400 kPa	500	1500	0.3-1.0	1.0-3.5	0.7-2.5	0.6-2.0	1.4-5.0
100#	7.0 kg/cm²	700 kPa	1000	3000	0.5-1.7	1.5-5.0	1.1-3.5	1.0-4.5	2.1-7.0
200#	14 kg/cm²	1400 kPa	1000	3000	1-3	5-13	2-9	3.0-7.5	7.0-18.2
400#	28 kg/cm²	2800 kPa	2400	3000	4-7.5	5-24	5.5-15	4.0-11.0	7.0-33.6
600#	42 kg/cm²	4200 kPa	2400	3000	4-11	9-30	7-20	5.0-23.0	12.6-42
1000#[(5)]	70 kg/cm²	7000 kPa	12000[5]	18000	7-30	30-110	18-70	15-80	42-154
3000#	210 kg/cm²	2100 kPa	12000	18000	15-60	80-235	37-160	30.0-230	112-329

DIFFERENTIAL PRESSURE RANGES			Pressure Ratings		Approximate Deadband Switch Element[2] [3] [4] Buna-N Diaphragm				
Nominal Pressure			Static Working Pressure	Proof psi	20, 26, 27	21, 24, 31	50	22	32, 42
30IWD	750mm H_2O	7.5 kPa	5.4	21.6	0.3-0.6	1.5-2.5	0.45-2.0	0.5-2.0	2.1-3.5
60IWD	1500mm H_2O	15 kPa	5.4	21.6	0.5-1.3	1.5-3.5	0.9-2.5	0.7-3.0	2.1-5.0
100IWD	2500mm H_2O	25 kPa	5.4	21.6	0.6-1.6	2.5-5.5	1.1-4.0	1.0-4.0	3.5-7.7
150IWD	3750mm H_2O	37 kPa	5.4	21.6	1.0-2.5	4.5-8.5	1.8-6.5	2.0-6.0	6.3-12.0
15#D	1.0 kg/cm²	100 kPa	500	2000	0.5-1.0	2.0-5.0	0.7-3.5	0.7-1.4	2.8-7.0
30#D	2.0 kg/cm²	200 kPa	500	2000	1.0-2.0	2.0-5.0	1.5-3.5	1.4-2.8	2.8-7.0
60#D	4.0 kg/cm²	400 kPa	500	2000	2.0-4.0	3.0-6.0	3.0-4.5	2.8-5.6	4.2-8.5
100#D	7.0 kg/cm²	700 kPa	1000	4000	4.0-10.0	11.0-20.0	7.0-15.0	6.0-14.0	16.0-28.0
200#D	14.0 kg/cm²	1400 kPa	1000	4000	5.0-15.0	12.0-40.0	10.0-26.0	7.0-21.0	17.0-56.0
400#D	28.0 kg/cm²	2800 kPa	1000	8000	10.0-20.0	20.0-60.0	15.0-40.0	14.0-28.0	28.0-84.0
600#D	42.0 kg/cm²	4200 kPa	1000	8000	20.0-40.0	80.0-150.0	30.0-115.0	30.0-56.0	12.0-210.0

NOTES:

1. Switches may generally be set between 15% and 100% of nominal range on increasing pressure. Consult factory for applications where setpoints must be lower.
2. All deadbands are given in English units as shown in the nominal range column. Deadbands shown are for switches with Buna N diaphragm.

Approximate deadbands for optional diaphragms:

Viton:	Multiply Buna N value by 1.4
Teflon:	Multiply Buna N value by 1.2
Stainless Steel:	Multiply Buna N value by 1.7
Monel:	Multiply Buna N value by 1.7

3. Deadbands given are for zero static working pressure.
4. For approximate deadbands for dual switch elements, multiply the single switch element by 1.6.
5. Proof pressure is 4000 psi with stainless steel and monel welded diaphragms.

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B-Series Switches – Pressure, Differential Pressure

ORDERING CODE

Example: **B4 20 B XPK 600#**

Enclosure
B4 - Pressure switch, Type 400, watertight enclosure meets NEMA 3, 4, 4X, 13 and IP66 requirements.
B7 - Pressure switch, Type 700, explosion-proof enclosure meets Div. 1 & 2, NEMA 7, 9 and IP66 requirements. Standard housing epoxy coated aluminum. Use variation code XYW for 316SS housing.
D4 - Differential pressure switch, Type 400, water-tight enclosure meets NEMA 3, 4, 4X, 13 and IP66 requirements.
D7 - Differential pressure switch, Type 700, explosion- proof enclosure meets Div. 1 & 2, NEMA 7, 9 and IP66 requirements. Standard housing epoxy coated aluminum. Use variation code XYW for 316SS housing.

Switch Element Selection - UL/CSA Listed SPDT
20 - Narrow deadband ac, 15A - 125/250 Vac. Estimated dc rating, 0.4A, 120 Vdc (not UL listed).
21 - Ammonia service, 5A - 125/250 Vac
22 - Hermetically sealed switch, narrow deadband, 5A - 125/250 Vac. Estimated dc. rating, 2.5A, 28 Vdc (not UL listed).
23 - Heavy duty ac, 22A - 125/250 Vac
24 - General purpose, 15A - 125/250/480 Vac, ½A - 125 Vdc, ¼A - 250 Vdc; 6A, 30 Vdc. (Standard switch)
25 - Heavy duty dc, 10A - 125 Vac or dc, ⅛ HP - 125 Vac or dc. Not available with psid ranges.
26 - Sealed environment proof, 15A - 125/250 Vac. Estimated dc rating, 0.4A, 120 Vdc (not UL listed).
27 - High temperature 300°F, 15A - 125/250 Vac
28 - Manual reset trip on, increasing 15A - 125/250 Vac. Not available with type 700 enclosure.
29 - **Manual reset trip on decreasing, 15A - 125/250 Vac.** Not available with type 700 enclosure.
31 - Low level (gold) contacts, 1A - 125 Vac
32 - Hermetically sealed switch, general purpose, 11A - 125/250 Vac, 5A - 30 Vdc
42 - Hermetically sealed switch, gold contacts, 1A - 125 Vac
50 - Variable deadband, 15A - 125/250 Vac

Switch Element Selection - UL/CSA Listed Dual (2 SPDT)
61 - Dual narrow deadband, 15A - 125/250 Vac. Estimated dc rating, 0.4A, 120 Vdc (not UL listed).
62 - Dual sealed environment proof, 15A - 125/250 Vac. Estimated dc rating, 0.4A, 120 Vdc (not UL listed).
63 - Dual high temp. 300°F, 15A - 125/250 Vac
64 - Dual general purpose, 15A - 125/250/480 Vac, ½A- 125 Vdc, ¼A - 250 Vdc
65 - Dual ammonia service, 5A - 125/250 Vac
67 - Dual hermetically sealed switch, narrow deadband, 5A - 125/250 Vac. Wires cannot be terminated inside B400 switch enclosure. Estimated dc. rating, 2.5A, 28 Vdc (not UL listed).
68 - Dual hermetically sealed switch, general purpose, 11A - 125/250 Vac 5A, 30 Vdc. Wires cannot be terminated inside B400 switch enclosure.
70 - Dual low level gold contacts, 1A - 125 Vac
71 - Dual hermetically sealed switch, gold contacts, 1A - 125 Vac. Wires cannot be terminated inside B400 switch enclosure.

Actuator Seal	Process Temp.	Range				
Material	Limits °F(10)	Vac. ″H_2O	0-600 psi	0-1000 psi	0-3000 psi	Ambient operating temperature limits –20 to 150 °F, all styles, setpoint shift of ±1% of range per 50 °F temperature change is normal. Switches are calibrated at 70 °F reference
B - Buna N	0 to 150	•	•	•	•	
V - Viton	20 to 300	•	•	•	•	
T - Teflon	0 to 150	•	•	•	•	
S - 316L	0 to 300		•	•		Available on pressure only.
P - Monel	0 to 300		•	•		Available on pressure only.

Options - Use table from page 5

Range - Select from table page 2

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B-Series Switches – Hydraulic*

ORDERING CODE

Example: **H4 24 V XPK 3000#**

Enclosure		
H4 - Hydraulic pressure switch, Type 400, watertight enclosure meets NEMA 3, 4, 4X, 13 and IP66 requirements.		
Switch Element Selection		
20 - Narrow deadband ac, 15A - 125/250 Vac. Estimated dc rating, 0.4A, 120 Vdc (not UL listed)		
22 - Hermetically sealed switch, narrow deadband, 5A - 125/250 Vac. Estimated dc rating, 2.5A, 28 Vdc (not UL listed).		
23 - Heavy duty ac, 22A - 125/250 Vac		
24 - General purpose, 15A - 125/250/480 Vac, ½A - 125 Vdc, ¼A - 250 Vdc; 6A, 30 Vdc. Standard switch.		
25 - Heavy duty dc, 10A - 125 Vac or dc, 1/8 HP - 125 Vac or dc		
26 - Sealed environment proof, 15A - 125/250 Vac. Estimated dc rating, 0.4A, 120 Vdc (not UL listed)		
27 - High temperature 300°F, 15A - 125/250 Vac		
28 - **Manual reset trip on increasing**, 15A - 125/250		
29 - **Manual reset trip on decreasing, 15A - 125/250 Vac**		
32 - Hermetically sealed switch, general purpose, 11A - 125/250 Vac, 5A - 30 Vdc		
Switch Element Selection		
61 - Dual narrow deadband, 15A - 125/250 Vac. Estimated dc rating, 0.4A, 120 Vdc (not UL listed)		
62 - Dual sealed environment proof, 15A - 125/250 Vac. Estimated dc rating, 0.4A, 120 Vdc (not UL listed)		
63 - Dual high temp. 300°F, 15A - 125/250 Vac		
64 - Dual general purpose, 15A - 125/250/480 Vac, ½A- 125 Vdc, ¼A - 250 Vdc		
65 - Dual ammonia service, 5A - 125/250 Vac		
70 - Dual low level gold contacts, 1A - 125 Vac		
Actuator Seal		
Material	Process Temp. Limits°F	Ambient operating temperature limits –20 to 150 °F, all styles, setpoint shift of ±1% of range per 50 °F temperature change is normal. Switches are calibrated at 70 ° F reference.
V - Viton	20 to 300	Viton O-ring, stainless steel pressure connection
Options Use table from page 6		

Range		
Range psi	Adjustable Setpoint Limits psi	**Proof Pressure psi**
1000	150 – 1000	12,000
2000	300 – 2000	12,000
3000	450 – 3000	12,000
5000	750 – 5000	10,000
7500	1125 – 7500	100,000

*Not all B-series hydraulic version (H4) switches are CE compliant. Consult factory for further information

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B-Series Switches – Pressure, Differential Pressure & Hydraulic

OPTIONAL FEATURES AND ACCESSORIES

B-SERIES SWITCH OPTIONS

Appicable Switch Series

		Pressure		Differential Pressure		H	
Code	**Description**	(psi)	(in. H_2O)	(psi)	(in. H_2O)		Notes
XBP	Wall Mounting Bracket in. H_2O		•		•		
XCH	Chained Cover	•	•	•	•	•	
XC8	CSA Approval	•	•	•	•		Standard on 400 Series
XCN	ATEX Directive 94/9/EC/IECEx Rating	•	•	•	•		700 Series only.
XD2	Dual Seal Rating (700 Series only)	•			•		
XFM	FM Approval – Single Element	•	•	•	•		N/A on all combinations.
	FM Approval – Dual Element	•	•	•	•		N/A on all combinations.
XFP	Fungus Proofing	•	•	•	•	•	
XFS	Factory Adjusted Setpoint	•	•	•	•	•	Advise static or working pressure for differential pressure switches.
XG3	Belleville Actuator	•					64 or 68 element only. N/A on all combinations.
XG5	UL Limit Control to 150˝ H_2O				•		Buna N and Viton diaphragm. N/A on all combinations.
XG6	UL Limit Control to 600 psi	•					Buna N and Viton diaphragm.N/A on all combinations.
XG7	Secondary Chamber with Vent	•					SS diaphragm required. Teflon diaphragm is the backup. NEMA 7 only.
XG8	Steam Limit Control to 300 psi	•					
XG9	Fire Safe Welded Actuator	•					Stainless steel diaphragm only.
XHS	High Static Differential Pressure			•			12 Buna N and Viton diaphragm – 15#D & 30#D only.
XHX	High Pressure, 40 psi, (static) d/p only 160 psi (proof) d/p only 100 psi (proof) pressure only (˝ H_2O)		•		•		
XJK	Left Conduit Connection	•	•	•	•	•	Standard on 700 Series. N/A with DPDT element on 400 Series.
XJL	¾˝ to ½˝ Reducing Bushing	•	•	•	•	•	
XJM	Metric Electrical Conduit Conn. M20 x 1.5	•	•	•	•	•	
XK3	Terminal Block (700 Series only)	•	•	•	•		Terminal Blocks standard with 700 dual switches.
XLE	6 foot Leads on the Micro Switch	•	•	•	•	•	
XNH	Tagging Stainless Steel	•	•	•	•	•	
XNN	Paper Tag	•	•	•	•	•	
XPK	Pilot Light(s) Top Mounted	•	•	•	•	•	N/A on 700 Series.
XPM	¾˝ Sealed Conduit Connection w/16˝ Lead Wires	•	•	•	•	•	
XTA	316 Stainless Steel Pressure Connection for in. H_2O Range		•		•		
XTM	2˝ Pipe Mounting Bracket	•	•	•	•		
XUD	316 Stainless Steel Pressure Conn.			•			
X06	Pressure Connection: ½ NPT Male, ¼ NPT Female 316 Stainless Steel (Combination)	•	•	•	•		Standard with 1000 and 3000 psi ranges. Bottom connection only on DP in H_2O ranges.
X07	½ NPTF Press. Conn., 316 SS	•	•	•	•		N/A with Monel diaphragm.
X6B	Cleaned for Oxygen Service	•		•			Buna N cannot be cleaned for oxygen service.
X9F	Inches of Water Housing for Outdoor Use		•				
XYW	316SS Housing	•	•	•	•		
XMD	Metric Range on Label	•	•	•	•	•	

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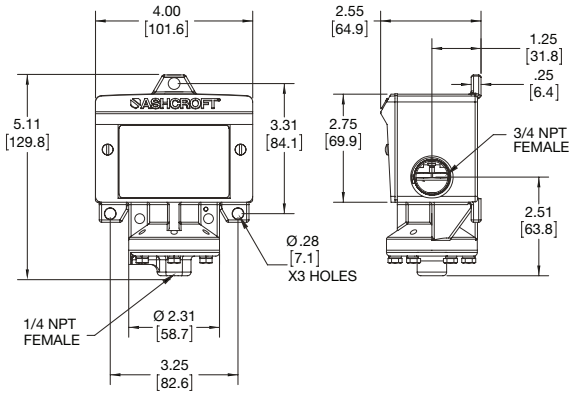
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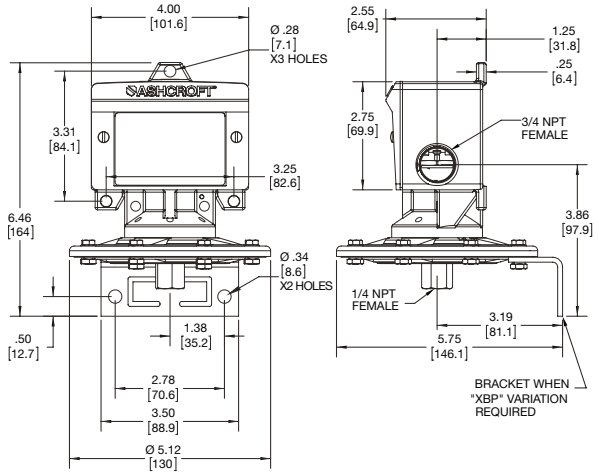
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B 400 DIMENSIONS

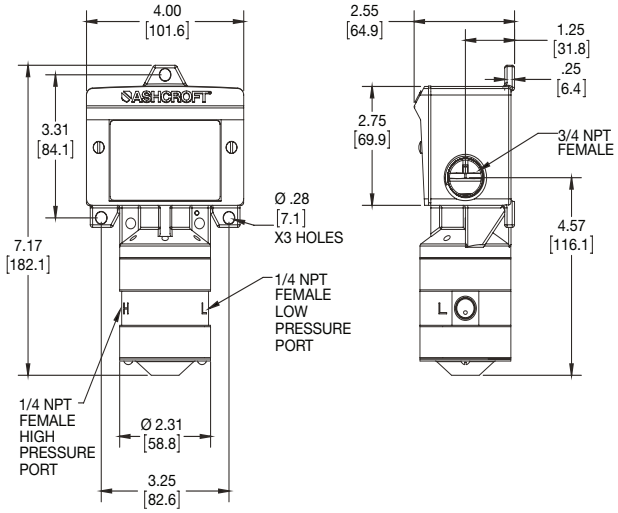
Pressure switch – psi ranges



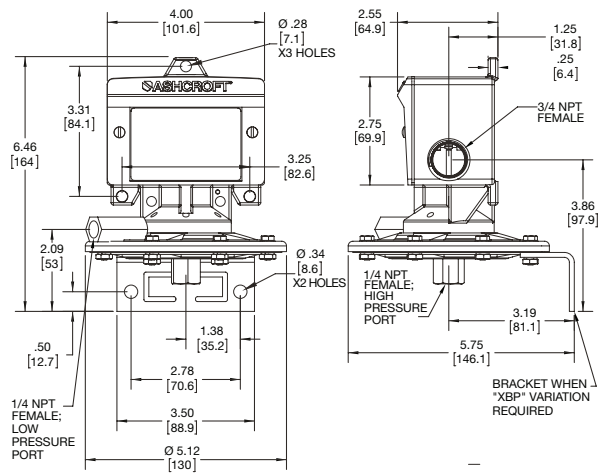
Pressure switch – inches of water ranges



Differential pressure switch – psi differential ranges



Differential pressure switch – inches of water ranges





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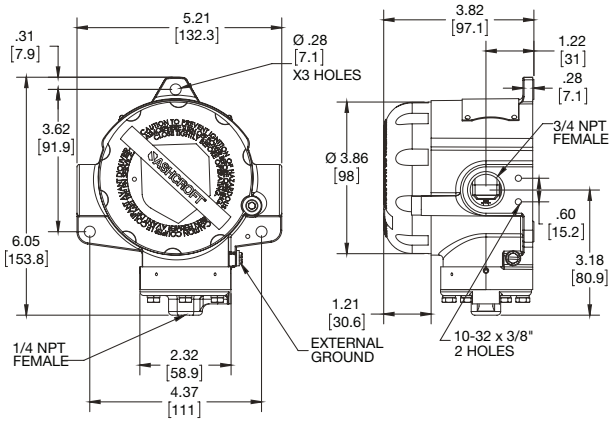
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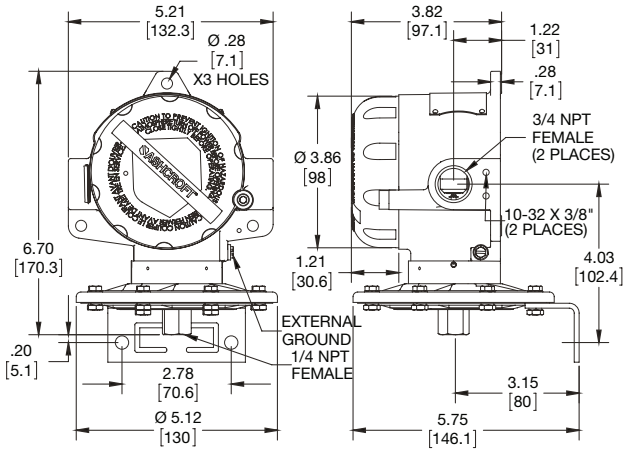
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B 700 DIMENSIONS

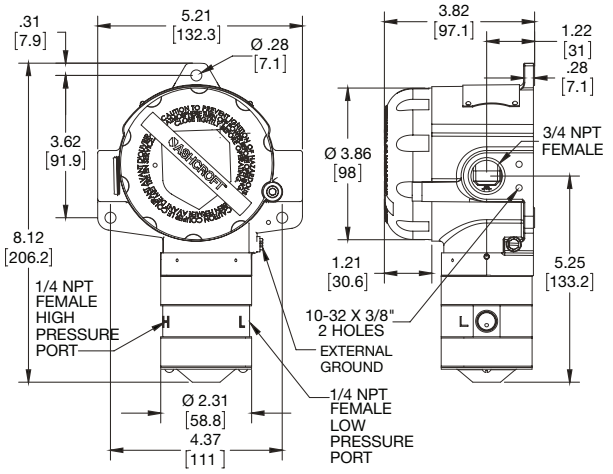
Pressure switch – psi ranges



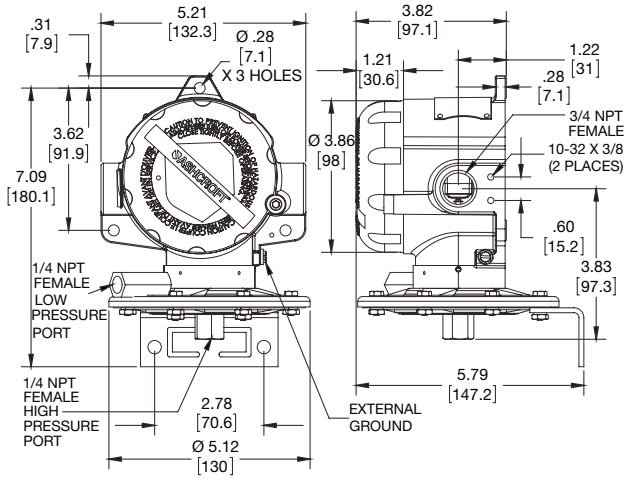
Pressure switch – inches of water ranges

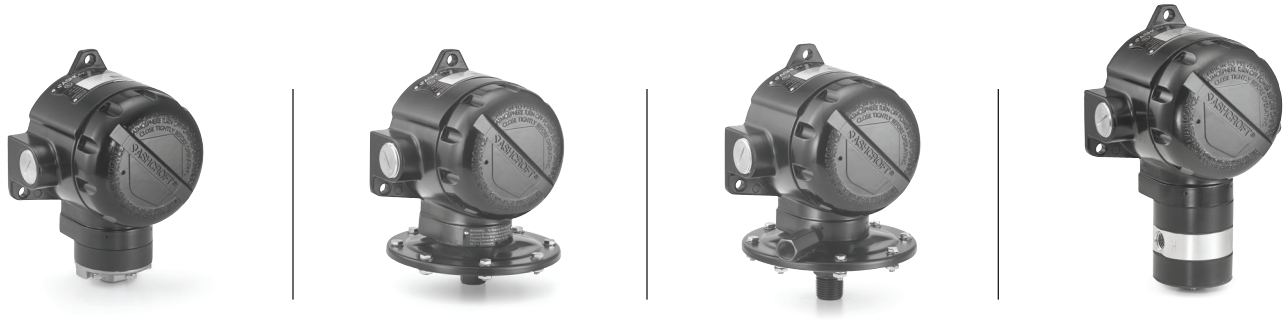


Differential pressure switch – psi differential ranges



Differential pressure switch – inches of water ranges





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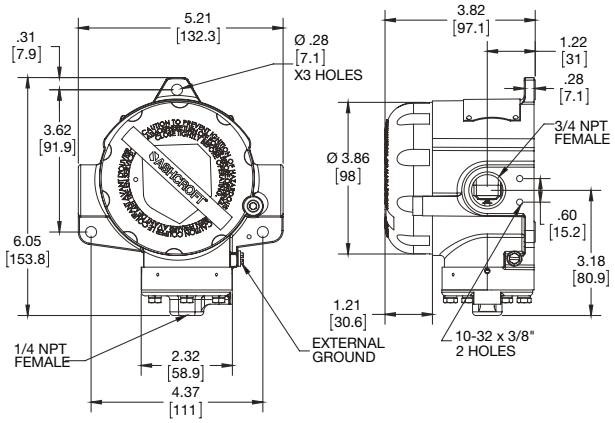
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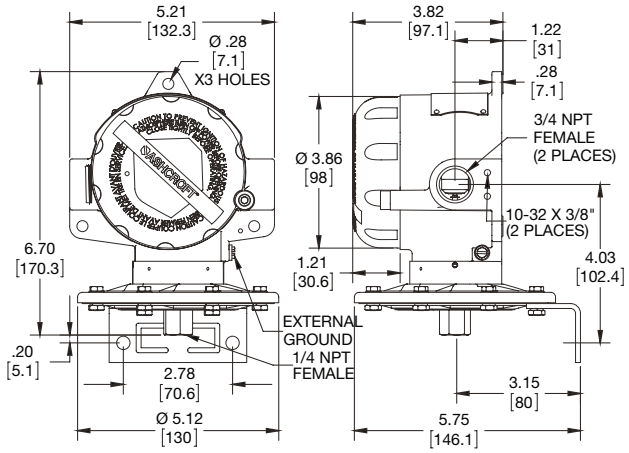
B-Series Switches – Pressure, Differential Pressure - Explosion Proof

B 700 DIMENSIONS

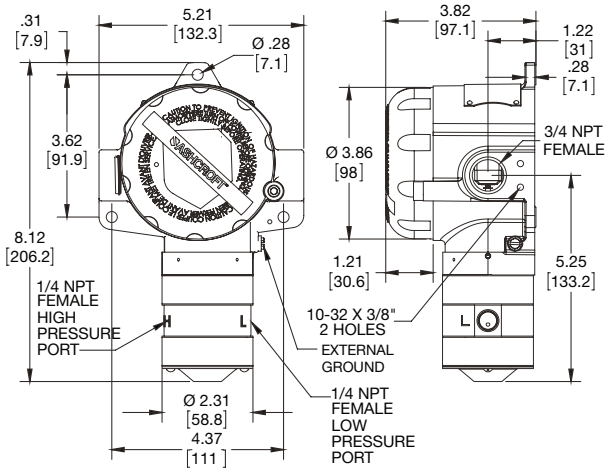
Pressure switch – psi ranges



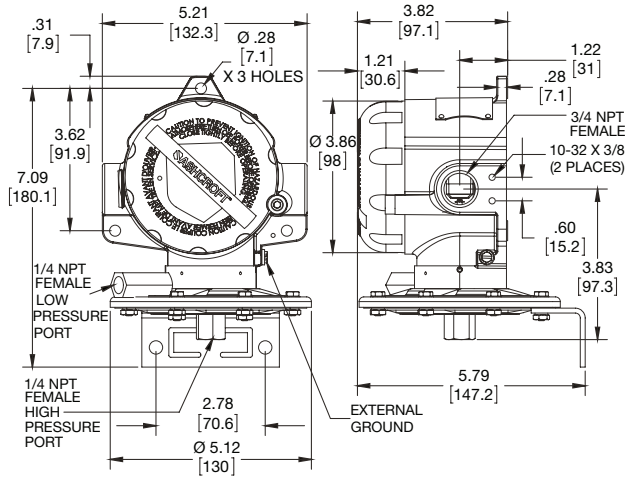
Pressure switch – inches of water ranges



Differential pressure switch – psi differential ranges



Differential pressure switch – inches of water ranges











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ASHCROFT®
Trust the shield.®

B-Series Switches – Pressure, Differential Pressure & Hydraulic

Ashcroft Inc. supplies highly reliable Ashcroft® switches and controls for industrial and process applications. We begin with rock-solid designs, matching the most appropriate technology with the safety and reliability requirements of the applications. The materials of construction are specified to Ashcroft's exacting standards, and product is built to last in the toughest applications. Our modern, responsive manufacturing facility is supported by an extensive network of stocking distributors and factory sales offices located in virtually every part of the world. Special application assistance is always just a telephone call away.

The Ashcroft B-Series switch line is designed to satisfy most switch requirements. Materials of construction have been selected for long life. A wide variety of precision switch elements are available to meet every application requirement, including hermetically sealed contacts for added reliability and safety. The actuators we use have been proven in more than 20 years of service in the world's plants and mills. Special designs are available for fire safety, NACE, limit control and other more stringent requirements. Simplicity and ease of use are stressed to improve reliability of the installation.

Applications include: pumps, compressors, washers, filters, degreasers, evaporators, recovery systems, food processing, ground support equipment, reverse osmosis systems, heat exchangers, hydraulic systems, lubrication systems, marine equipment, textile machinery, heating and air conditioning equipment.

Pressure & Differential Pressure Switches

B-Series pressure, differential pressure and vacuum switches use two different actuators depending on setpoint requirements. For setpoints between 2 and 3000 psi, the simple, rugged diaphragm-sealed piston actuator is used. This design features high reliability and choice of actuator seal materials for virtually every application. An optional welded design is also available for setpoints up to 1000 psi for maximum reliability. This design is available in 316 SS or Monel. Differential pressure models use a unique, dual diaphragm-sealed piston design that features very high static operating pressures and small size.

For setpoints between 4.5 and 150 inches of H_2O, a large diaphragm is used for increased sensitivity in both pressure and differential pressure designs with good choice of materials of construction.

All standard models feature ±1 percent of range setpoint repeatability and a minimum of 400 percent of range proof pressures.

These standard designs perform well in applications where shock and vibration could be a problem and may be used in conjunction with Ashcroft diaphragm seals in extreme services such as slurries or abrasive process fluids.

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