AI-6801

CCD Scanner

User Guide



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Revision History

Changes to the user manual are listed below:

Version	Date (Y/M/D)	Description	Page #
1.0	2016/11/14	Initial release	
1.5	2019/11/19	Updated the packaged items	2
1.6	2020/8/5	Modified the prefix and suffix settings	43
		Corrected the ISBT enable settings	116
1.7	2020/12/18	Modified GS1 Databar default setting	137 139 141
		Modified MSI/Plessey default setting	121
		Modified Codabar default setting	110
		Modified Code 93 default setting	117
		Indicator	40

Regulatory Compliance

FEDERAL COMMUNICATIONS COMMISSION INTERFERENCE STATEMENT

This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:
-Reorient or relocate the receiving antenna.
-Increase the separation between the equipment and receiver.
-Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
-Consult the dealer or an experienced radio/ TV technician for help.

CAUTION:

Any changes or modifications not expressly approved by the grantee of this device could void the user's authority to operate the equipment.

RF exposure warning

The equipment complies with FCC RF exposure limits set forth for an uncontrolled environment.

The equipment must not be co-located or operating in

conjunction with any other antenna or transmitter.

AI-6801 Scanner/Cradle
Frequency: 2402MHz~2480MHz
RF Power EIRP 9.41 dbm
Hereby, Argox Information Co., Ltd. declares that the radio equipment type AI-6801 is in compliance with Directive 2014/53/EU.

經型式認證合格之低功率射頻電機，非經許可，公司、商號或使用者均不得擅自變更頻率、加大功率或變更原設計之特性及功能。

低功率射頻電機之使用不得影響飛航安全及干擾合法通信；經發現有干擾現象時，應立即停用，並改善至無干擾時方得繼續使用。

前項合法通信，指依電信法規定作業之無線電通信。低功率射頻電機須忍受合法通信或工業、科學及醫療用電波輻射性電機設備之干擾。

RF EXPOSURE WARNING:

The equipment complies with FCC RF exposure limits set forth for an uncontrolled environment.

The equipment must not be co-located or operating in conjunction with any other antenna or transmitter.

警告： 電池若未妥善處理， 可能會導致爆炸。
請勿拆卸電池， 或用火銷毀電池。 請將電池放置於兒童拿不到的地方。 請使用專用充電器充電， 並請依照當地政府或法律規定妥善處理廢棄電池。

CAUTION: EXPLOSION HAZARD

Do not disassemble, short circuit, heat the battery or dispose of in fire. Store battery pack in a proper place. Do not expose to temperature above 60°C/140°F. Use specified charger only. Please dispose of the used batteries following the rules or laws issued by the local government.



Note All brands and trademarks shall belong to their respective owner.

Note Specification is subject to changes without notice.

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1 Introduction

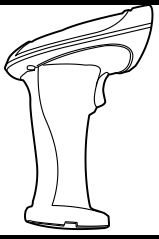
AI-6801 is a cordless scanner that can read bar codes on objects or on screens. The high performance scanning engine delivers high speed and high readability, making it an ideal scanning solution for business.

- **High decoding performance** Fast and easy scan for 1D bar codes.
- **Water resistant and dust-tight** With the IP65 rating, AI-6801 can be used in various environment without being damaged by water and dust.
- **High optical resolution** Your scanner reads high density bar codes up to 3 mil.
- **Distortion processing** Even if your bar code is distorted, AI-6801 still recognizes it.

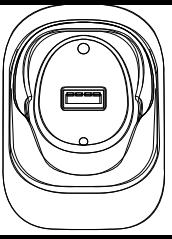
1.1 Unpacking

Make sure all of the following items are included in your package.

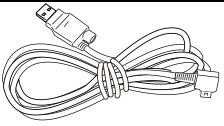
Scanner

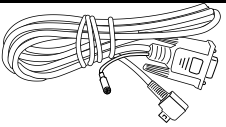


Cradle

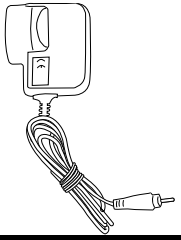


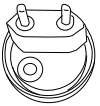
USB Cable or **RS-232 Cable**





Power Supply and Plug (Optional)





**It comes with the power supply. The plug varies according to your country.*

Quick Start Guide



When you receive your scanner, open the package immediately and inspect for shipping damage. If you discover any damage, contact the shipping company and file a claim. Argox is not responsible for any damage incurred during shipping. Save all package materials for the shipping company to inspect.

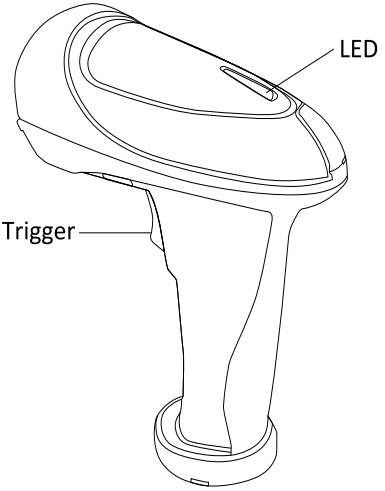


Note If any item is missing, please contact your local dealer.

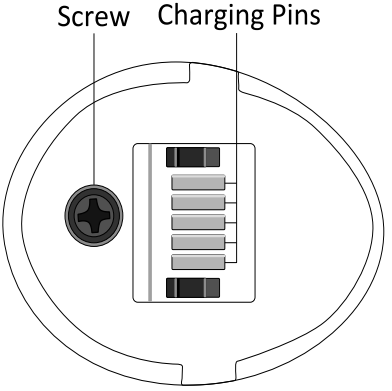
1.2 Understand your scanner

1.2.1 Scanner

- **Perspective**

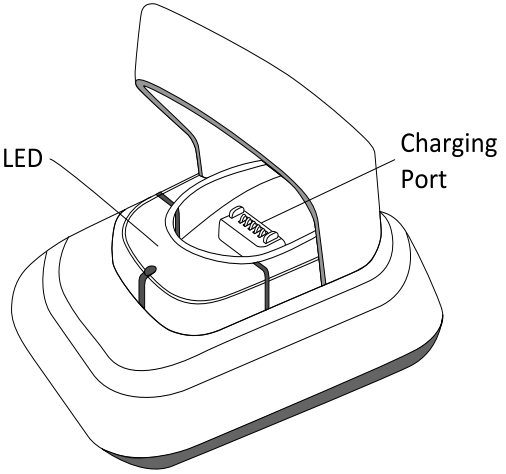


- **Bottom**

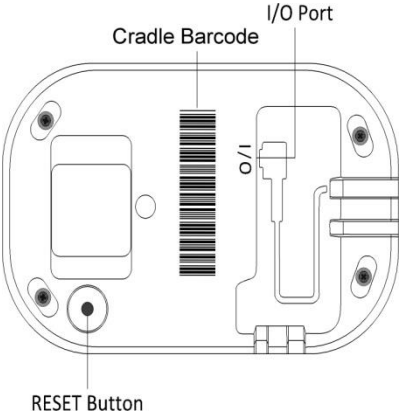


1.2.2 Cradle

- **Perspective**



- **Bottom**



1.3 Indicators

1.3.1 Status lights

Status lights (LED) are helpful for checking your scanner's status. Both your scanner and cradle have LEDs, and each of them have four colors: blue, green, red and amber. The table below shows the LED behavior and the status it indicates.

Status	Scanner LED	Cradle LED
Scanner Connected	Flash **blue** at 1-second intervals	Flash **blue** at 1-second intervals
Scanner Disconnected	Off	Off
Good Scan	Flash **green** once	Flash **green** once
Cradle ACK Timeout	Flash **red** every 0.5 second until timeout	N/A
Firmware Update	Flash **green** fast	Flash **green** fast
Cradle Inquiry	N/A	Flash **amber** and **green** slowly
Cradle Inquiry and Charging	N/A	Flash **amber**, **green** and **red** slowly
Charging	Solid **red**	Flash **green** every second
Battery Full	Off	Solid **green**

1.3.2 Status sound

In addition to status lights, your scanner and your cradle make sounds to indicate the status it is in.

Status	Scanner Sound	Cradle Sound
Scanner Connected	Sound 1	N/A
Scanner Disconnected	Sound 2	N/A
Good Scan	A short beep	N/A
Cradle Inquiry	N/A	Beeps five times at 1-second intervals
Cradle ACK Timeout	Beeps once in low tone	A short beep
Battery Low	Three short beeps (fast)	N/A
Memory Full	Sound 3	N/A
Programming	Two short beeps	N/A
Interface Ready	N/A	Sound 4
Power On	A long beep	A long beep
Reset	N/A	Sound 5

1.3.3 Vibration

Your scanner vibrates in certain status.

Status	Scanner
Power On	Vibrate
Wake up from Sleep Mode	Vibrate
Good Scan	Vibrate

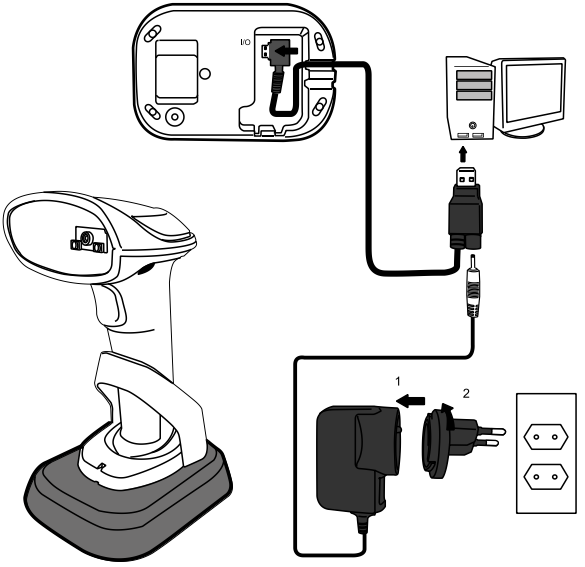
2 Get started

This chapter provides information about how to install, connect and use your scanner to do your work, and how to charge and replace your battery.

2.1 Installation

This section describes how to set up your scanner.

2.1.1 Set up your scanner



1. Connect the USB or the RS-232 cable to your cradle. Lay the cable into the notch on the cradle edge.

2. Connect the USB or the RS-232 cable to your computer.

   Note 1 If you've purchased the USB pack, you can charge your scanner by connecting the USB cable to your computer. You can also charge it by connecting a power supply (optional) to your USB cable. The charging time is shorter with a power supply.

   Note 2 If you've purchased the RS-232 pack, connect the power supply to the RS-232 cable and the wall outlet.

Charging by	Full Charge Time
Power Supply	4.5 hours
USB Cable	6.5 hours

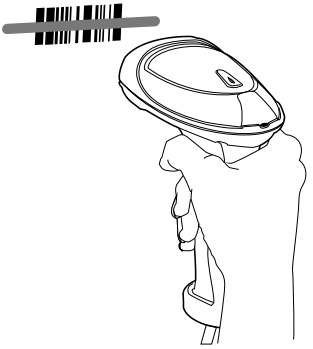
3. Place your scanner on your cradle to charge it to full (cradle's LED glows green).

4. Scan the Cradle code at the bottom of your cradle to establish the connection between your scanner and cradle.

5. To test your scanner, start a text processing program like Notepad or Word. Scan a bar code and see if the data can be sent to your computer. If it's successful, you'll hear a beep and the bar code data shows in the program.

2.1.2 How to scan

AI-6801 emits a light bar when it is scanning. This bar needs to cross the bar code horizontally to decode it.



2.1.3 Work with the ASCII table

Sometimes, you might need to send some control characters that can't be typed or enter characters without a keyboard. You can do it by using ASCII codes.

In *Appendix B*, you'll find the ASCII table. Both column and row numbers are hexadecimal. The ASCII code of a character is the combination of a column and a row number, where the column comes first. For example, the ASCII code of BEL is "07" and the number sign (#) is "23." You can use the bar codes in *Appendix D* to scan ASCII codes.

2.1.4 Search your scanner

Sometimes you might leave your scanner somewhere and can't find it. In this case, press and hold the **RESET** button at the bottom of your cradle, until you receive a long beep from your scanner, and you can locate it by the beep sound.

2.2 Battery

AI-6801 contains a lithium-ion battery that is partially charged at the factory. You might want to charge it to full before your use it. The battery life varies depending on usage.

2.2.1 Charge the battery

You can charge the battery by connecting the USB cable to your computer, or by using a power supply, which charges the battery faster. When your scanner is fully charged, your cradle's LED turns to green.

Charging by	Full Charge Time
Power Supply	4.5 hours
USB Cable	6.5 hours

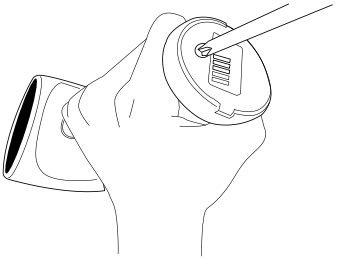


Caution Keep the charging pins dry when you put your scanner on your cradle to charge the battery. Wet charging pins may cause water seeping into your cradle and shortening its life.

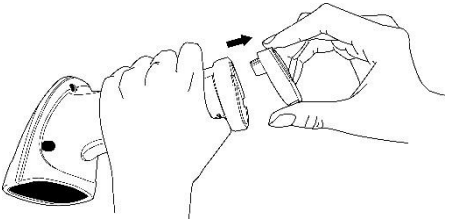
2.2.2 Replace the battery

The battery's life is consumed as you use and charge it. You need to replace the battery when it wears out.

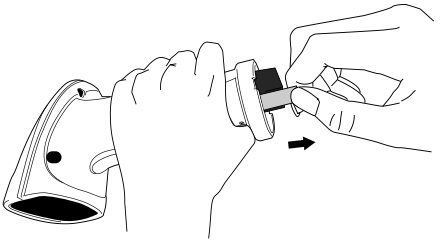
1. Loosen the screw at the bottom of your scanner.



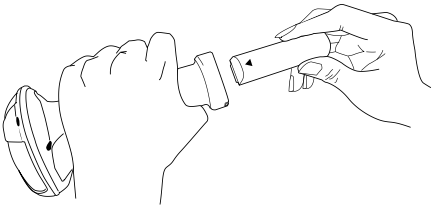
2. Remove the battery cap.



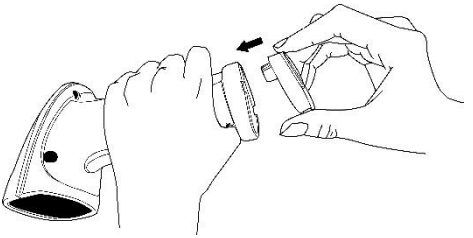
3. Pinch the tape at the top of the battery and pull the battery out.



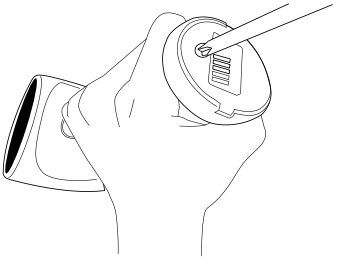
4. Insert the new battery into your scanner in the direction of the arrow printed on the battery.



5. Put the battery cap back to your scanner. Make sure the angle of cap is the same as below.



6. Tighten the screw to secure the cap.



2.3 Connection

Your scanner can connect to three types of devices: your cradle, a Bluetooth adapter or a mobile device.

2.3.1 Connect to your cradle again

If your scanner has connected to other device, and you want it to connect to your cradle again, do this:

1. Scan the following bar code.



2. Scan the bar code at the bottom of your cradle.

2.3.2 Connect to a Bluetooth adapter

If your computer has a Bluetooth adapter, you can connect your scanner to your computer without a cradle.

To connect your scanner to a Bluetooth adapter:

1. Scan the **PC/Android** bar code.

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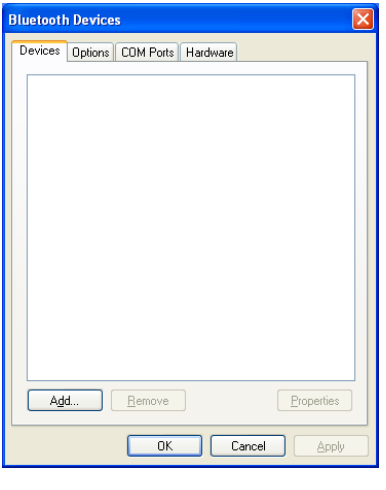
2. Click the Bluetooth icon in the notification area.

   Note Your computer needs to be Bluetooth-enabled.



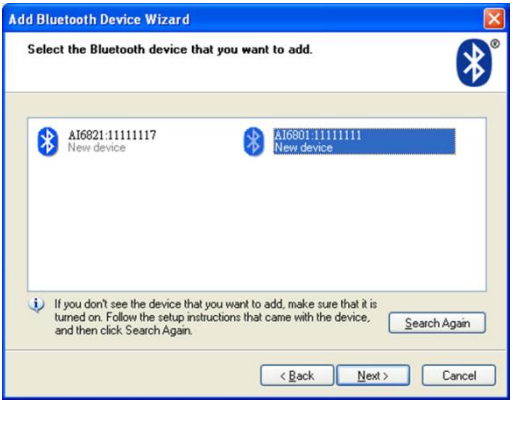
3. In the Bluetooth Devices dialog box, click **Add**.



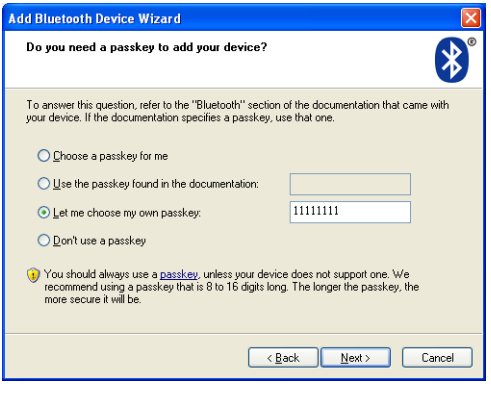
4. In the **Add Bluetooth Device Wizard** dialog box, select the **My device is set up and ready to be found** check box, and click **Next**.



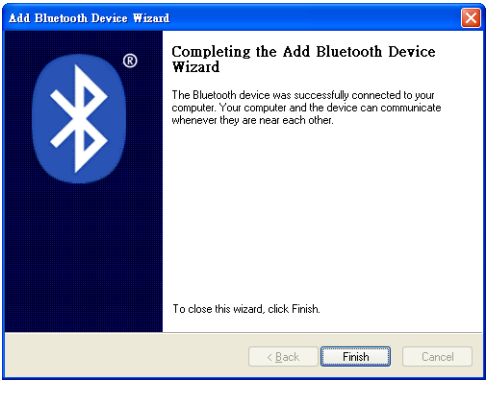
5. If it detects your scanner, it shows "AI6801:XXXXXXXXX" (X is your scanner's serial number) in the list. Click your scanner, and click **Next**.



6. Click **Let me choose my own passkey**. The default key is your scanner's serial number (at the bottom of your cradle). After entering the key, click **Next**.



7. The computer will try to connect to your scanner. If it succeeds, you'll see the successful message. Click **Finish**.



2.3.3 Connect to a mobile device

AI-6801 is able to connect to an iOS or Android device that you can use to process bar codes.

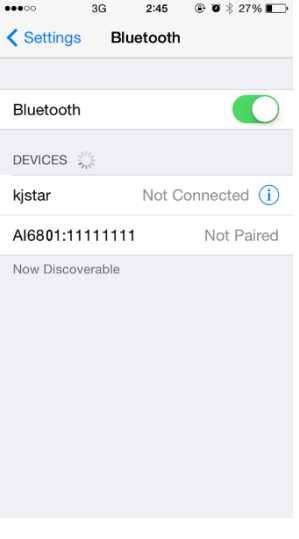
Connect to an iOS device

You can connect your scanner to an iOS device, such as iPhone, iPad or iPod touch. The setup screen may vary depending on your device. In this section, we use an iPhone as an example.

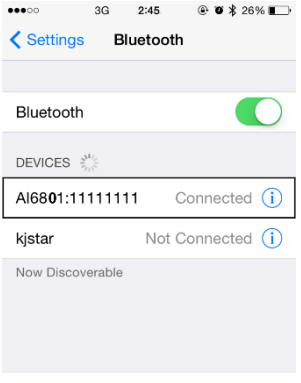
1. Scan the "iOS HID" bar code.



2. On your iPhone, Go to **Settings** > **Bluetooth**. Turn on Bluetooth, and your iPhone searches other Bluetooth devices automatically. If it detects your scanner, it shows "AI6801:XXXXXXXX" (X is your scanner's serial number) under **DEVICES**. Tap your scanner to connect it.



3. When it connects successfully, the status of your scanner is changed to **Connected**.



4. Tap **Notes** to open a new note. Use your scanner to scan bar codes and the data shows in the note.



Note: Apple iOS devices will allow only one input device working at the same time. So when you connect an Argox Cordless Scanner with your Apple device, the Apple Virtual Keyboard will be invalid automatically. To have the Apple Virtual Keyboard be available again, your will need to scan the barcode below.

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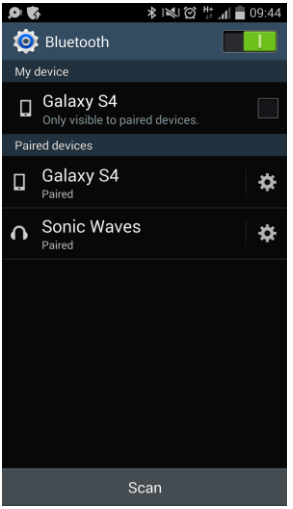
Connect to an Android device

You can connect your scanner to an Android device, such as a smartphone or tablet. The setup screen may vary depending on your device. In this section, we use a smartphone as an example.

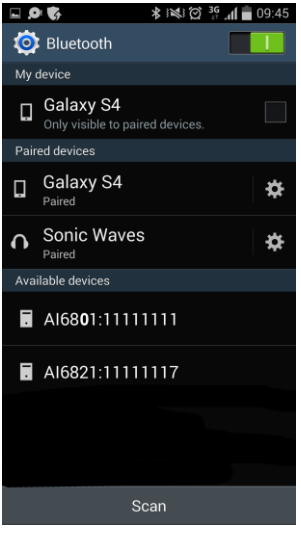
1. Scan the **Android HID** bar code.



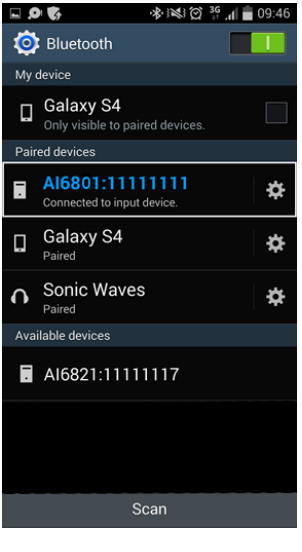
2. On your Android smartphone, go to the Bluetooth setting screen. Turn on Bluetooth.



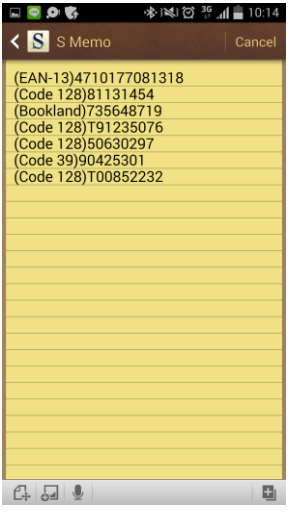
3. Tap **Scan** to search Bluetooth devices. If it detects your scanner, it shows "AI6801:XXXXXXXXX (X is your scanner's serial number) in the list. Tap your scanner to connect it.



4. When it connects successfully, your scanner is shown under **Paired devices**.



5. Tap a memo App to open a new memo. Use your scanner to scan bar codes and the data shows in the memo.



3 Controls and settings

Customize your scanner to work efficiently. AI-6801 offers many features to match your preferences. This chapter provides information about how to change controls and settings of your scanner.

■ User's Default Setting

After setting your device, you can save your setting as a User's default. If you reset your scanner to factory default, you can still load your setting in this function.



Save your current setting as default



Restore your default setting

Important This function is work only when scanner is being connected to cradle.

To customize your scanner, you need to scan a series of programming bar codes in the correct order. On the last page of this manual, you'll see a table of hexadecimal bar codes that can be used with programming bar codes.

To customize your scanner:

1. On the top of the setting table, scan the **Program** bar code.

2. In the setting table, in the **Setting** column, scan one of the bar codes.

3. On the last page, scan the bar codes that correspond to the value you want in the **Value** column. When you finish, scan the **Finish** bar code.

4. On the lower-right corner of the setting table, scan the **Exit** bar code.

Scan Process

①Program → ②Setting → ③Value (using bar codes on the last page) → ④Finish → ⑤Exit



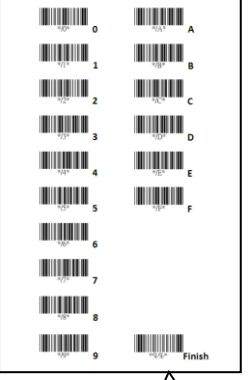
Program

①Program

②Setting

③Value(The last page)

Setting	Option	Value
 *1AA* Interface selection	RS-232	01
	USB HID	03
	RS-232/ USB HID Auto detection	04*
	USB Virtual COM	05



④Finish



Exit

⑤Exit

3.1 Interface selection

AI-6801 supports RS-232, USB HID and virtual COM. By default, your scanner is able to detect the interface automatically. When it detects USB, it selects HID as your scanner's interface.



Program

Setting	Option	Value
	RS-232	01
	USB HID	03
 Interface selection	RS-232/ USB HID Auto detection	04*
	USB Virtual COM	05

(*) Default



Exit

3.1.1 USB HID key board

- **Keyboard layout** You can use it to change your keyboard layout, so your scanner can scan bar codes of different languages. Remember, you also need to change your input method.
- **Function key** It maps function keys to ASCII codes, so you can scan bar codes in place of the function key input. For example, if you scan the numeric bar code “1” and then “2,” your scanner sends the specific character to your computer as though you press F2. The code mapping range is from 01 to 1F. For more information about ASCII codes, see ASCII table in *Appendix B*.
- **Numeric key** The keypad is located to the rightmost of a keyboard. You need to select this mode if your program only accepts numerals. When selecting Alt+Keypad, your bar code data will be sent as if you’re pressing “Alt+number.” It is useful when your bar code contains a special character, such as the Euro sign (€).
- **Caps lock** It determines whether the state of the Caps Lock key affects the output of bar codes.
- **Inter-character delay** It determines how fast your computer receives each character and displays it on the screen. If the speed is set too fast and your computer system is slow, your computer may lose data.
- **Block Delay** It is a delay timer between barcode data output. The feature is used to transfer continually

with shorter barcode data or multi-field scanning.



Program

Setting	Option	Value
 *2AB* Keyboard layout	USA	00*
	Belgium	01
	Denmark	02
	France	03
	Germany	04
	Italy	05
	Portugal	06
	Spain	07
	Sweden	08
	Switzerland	09
	UK	10
	Latin American	11
	Japanese	12
 *2AD* Function key	Disable	00
	Enable	01*
 *2AE* Numeric key	Alphabetic key	00*
	Numeric keypad	01
	Alt+Keypad	02

Setting	Option	Value
2AF Caps lock	Caps lock"ON"	00
	Caps lock"OFF"	01*
2AH Inter-character delay	00 to 99.(ms)	00-99 02 *
2AI Block transmission delay	00-99 (10 ms)	00-99 10*

(*) Default

%$$ Exit

3.1.2 RS-232

- **Flow control**
  - **None** Your computer and scanner only use TxD and RxD signals for communication. No hardware or software flow control is used.
  - **RTS/CTS** It is hardware flow control. If your scanner is ready to send bar code data to your computer, it sends an RTS signal, and waits to receive a CTS signal from your computer. If your scanner doesn't receive a CTS after a timeout, you'll hear five warning beeps from it.
  - **Xon/Xoff** It is software flow control. When your computer is unable to receive data, it sends an Xoff signal to notify your scanner to stop sending data; it sends an Xon signal when it's ready.
  - **ACK/NAK** Your scanner sends data after it received an ACK signal from your computer, and will resend data if it receives an NAK signal.

- **Inter-character delay** It determines how fast your computer receives each character and displays it on the screen. If the speed is set too fast and your computer system is slow, your computer may lose data.
- **Block Delay** It is a delay timer between barcode data output. The feature is used to

transfer continually with shorter barcode data or multi-field scanning.

- **Response delay** If you use RTS/CTS or ACK/NAK for flow control, you can decide how long your scanner waits your computer to acknowledge the data transmission.



Program

Setting	Option	Value
 *3AA* Flow control	None	00*
	RTS/CTS	01
	Xon/Xoff	02
	ACK/NAK	03
 *3AB* Inter-character delay	00-99 (msec)	00-99
		00*
 *3AC* Block delay	00 to 99.	00 *
 *3AD* Response delay	00-99 (100 msec)	00-99
		20*

(*) Default



Exit

$%+PRO

Program

Setting	Option	Value
3AE Baud rate	2400 bps	03
	4800 bps	04
	9600 bps	05
	19200 bps	06
	38400 bps	07
	57600 bps	08
	115200 bps	09*
3AF Parity	None	00*
	Odd	01
	Even	02
3AG Data bit	8 bits	00*
	7 bits	01
3AH Stop bit	One bit	00*
	Two bits	01

(*) Default

%$$

Exit

3.2 Scan properties

- **Good-read off** After you pull the trigger, your scanner will keep emitting the light bar, until it captures a good scan or no bar code is decoded after the stand-by duration elapsed.
- **Momentary** When you pull the trigger, the light bar is turned on; when you release the trigger, the light bar is turned off.
- **Alternate** The trigger acts as a toggle. When you pull the trigger, the light bar is turned on; when you pull it again, the light bar is turned off.
- **Timeout-off** When you pull the trigger, the light bar is turned on. If no bar code is decoded after the stand-by duration elapsed, the light bar is turned off.
- **Continue** It automatically detects and decodes bar codes in your scanner's field of view. You can turn on this mode when you want to decode bar codes without pulling the trigger. If no bar code is decoded after the stand-by duration elapsed, the light bar will flash. You can move your scanner or pull the trigger to wake it up.
- **Test only** It is reserved for engineers to test.
- **Auto-sensing** Similar to **Continue**, it automatically detects and decodes bar codes in your scanner's field of view. If no bar code is decoded after the stand-by duration elapsed, the light bar will be turned off. You can move your scanner or pull the trigger to wake it up.
- **Double confirm** It determines how many times the decoder needs to confirm a bar code.

- **Double read timeout** It determines the duration of **Double confirm**. For example, if you set 5 times in **Double confirm** and set 10 milliseconds in **Double read timeout**, the decoder will decode a bar code 5 times in 10 milliseconds. You need to turn on **Double confirm** to use this feature.

$%+PRO Program

Setting	Option	Value
7AA Scan mode	Good-Read Off	00
	Momentary	01*
	Alternate	02
	Timeout Off	03
	Continue	04
	Test only	05
	Auto-sensing	06
7AB Stand-by duration	01-99 (second)	00-99 06*
7AC Double read timeout	01-99 (100 msec)	01-99 50*
7AD Double confirm	00-09 (00: no double confirm)	00-09 00*

(*) Default

%$$ Exit

- **Global min/max code length** The min and max code length defines the decoding length of all bar codes. Note the following when you set their

length:

- If the length of a bar code is shorter than the min or longer than the max, the bar code won't be decoded.
- If the min is equal to the max, the decoding length is fixed.
- Some bar codes have their own decoding length. If you set the individual min or max decoding length for a bar code, your scanner will go by the individual setting.

- **Inverted image scan** When you turn on this feature, you can scan both regular and inverted bar codes.

- **Position indication** When you turn on this feature, the light bar keeps flashing. This feature determines how long the light bar flashes.

- **ISBT Concatenation time out** When scanning single ISBT barcode, scanner will wait 100ms, 200ms or 900ms to output barcode single ISBT barcode because it has to seek appended ISBT barcode until timeout.

- **Configuration Auto update** Every time your cradle connects to your scanner, Auto Update automatically updates your scanner's configuration.

$%+PRO Program

Setting	Option	Value
7AF Global min. code length	00-99	00-99 4*
7AG Global max. code length	00-99	04-99 99*
7AH Inverted image scan	Disable Enable	00* 01
7AK Position indication	Disable 30 seconds 60 seconds 90 seconds 120 seconds 150 seconds 180 seconds Continue	00* 01 02 03 04 05 06 07
7AO ISBT Concatenation timeout	Disable 100ms 200ms 900ms	00 01 02 09
1BA Configuration Auto update	Disable Enable	00 * 03

(*) Default

%$$ Exit

3.3 Wireless Features

AI-6801 offers some operating modes that help prevent data loss and extend battery life. This section describes how to use these modes.

- **Handcuff mode** You can decide how long your scanner beeps after it lost Bluetooth connection.
- **Data Collection mode** You can decide whether your scanner stores data in its storage when it lost Bluetooth connection. The storage size is 7 KB. If the storage is full, you'll hear an error beep when your scanner tries to store data in it.
- **Deep Sleep mode** To save battery power, you can put your scanner into sleep if it doesn't work in a certain amount of time. To wake it up, just pull the trigger. Note that your scanner needs 2-3 seconds to wake up, since the engine needs a little time to start.



Program

Setting	Option	Value
 7AM Handcuff mode	Disable	00*
	10 seconds	10
	30 seconds	30
	60 seconds	60
 7AN Data Collection mode	Disable	00
	Enable	01*
 7AJ Deep Sleep Mode	Disable	00*
	10 minutes	01
	30 minutes	03
	60 minutes	06

(*) Default



Exit

3.4 Indicator

- **Power on alert** When your scanner is turned on, you'll hear a long beep.
- **Good read indication** The reaction after your scanner gets a good read.
- **Beeper indication** Your scanner will beep after it gets a good read.
- **Beep loudness** It is the volume of the good read beep. The bigger the number, the higher the volume.
- **Beep tone freq** It is the tone of the good read beep. The bigger the number, the higher the tone.
- **Beep tone duration** It is the duration of the good read beep. The bigger the number, the longer the duration.
- **Cradle Inquiry Beep** Adjust the cradle inquiry beep time.
- **Cradle Beep Loudness** Adjust the cradle Beep volume.

$%+PRO Program

Setting	Option	Value
5AA Power on alert	Disable	00
	Enable	01*
5AB Good read indication	Disable	00
	Enable LED	01
	Enable Vibration	02
	Enable both	03*
5AC Beeper indication	Disable	00
	Enable	01*
5AD Beep loudness	00-07	00-07
		07*
5AE Beep tone freq.	00-99 (100 Hz)	00-99
		27*
5AF Beep tone duration	00-99 (10 msec)	00-99
		8*

5AJ Cradle Inquiry Beep	Disable	00
	10 seconds	01
	30 seconds	03
	Continue	08*
5AK Cradle Beep Loudness	Disable	00
	Volume 1	01
	Volume 7	07

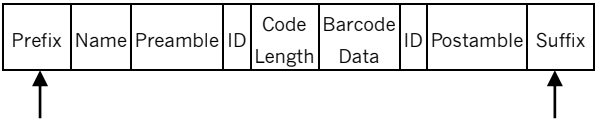
(*) Default

%$$ Exit

3.5 Characters and strings (transmission)

3.5.1 Prefix and suffix

Prefix / Suffix characters setting You can add a character at the beginning (prefix) or at the end (suffix) of a bar code. You can use up to 12 ASCII characters to customize the prefix and suffix.



$%+PRO Program

Setting	Option	Value
8AA Prefix characters setting	None	00*
	1-12 characters	00-ffH ASCII code
8AB Suffix characters setting	None	0D*
	1-12 characters	00-ffH ASCII code

(*) Default

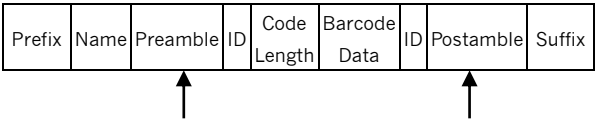
%$$ Exit

3.5.2 Preamble and postamble

- **Preamble / Postamble** In some cases, you may need additional characters to identify your bar code data. A preamble and postamble can help you to do that. Remember, you need to turn on **preamble/postamble transmission** to use it.

- **Preamble transmission** Add a preamble character or characters to a bar code.

- **Postamble transmission** Add a postamble character or characters to a bar code.



$%+PRO Program

Setting	Option	Value
8AC Preamble characters setting	None	00*
	1-12characters	00-ffH
		ASCII code
8AD Postamble characters setting	None	00*
	1-12haracters	00-ffH
		ASCII code
6AA Preamble transmission	Disable	00*
	Enable	01
6AB Postamble transmission	Disable	00*
	Enable	01

(*) Default

%$$ Exit

3.5.3 String groups

- **Insert G1/G2/G3/G4 character setting**
  You can insert up to two strings into a bar code. Each string can contain up to 12 characters. First, you need to set a string in a group, and then insert the group into your bar code. There are four string groups. You can decide which group you want to use and where you want to insert it. You can insert the same group two times if you want.

  Note if you want to insert G5-G10, use Data Magic.

- **Insert data group position** It determines the position that the string group will be inserted into. Note that the insertion position can't exceed the length of a bar code, or the group will be inserted at the end of the bar code. The value “00” inserts the group at the beginning of a bar code, and “64” inserts the group at the end of a bar code.

Example

To insert a string group into a bar code:

Step 1. Set a string in a group.

1. Scan the **Program** and **Insert G1 characters setting** bar codes.
2. In the ASCII code table, find the value of the character you want to insert. For

example, if you want to insert the string "AB," you'll find A→41, B→42.

3. On the last page, scan "41" and "42," and then scan the **Finish** bar code.
4. Scan the **Exit** bar code.

Step 2. Insert the string into the specified position.

1. Scan the **Program** and **Insert data group 1 position** bar codes.
2. On the last page, scan “03,” and then scan the **Finish** bar code. This means we’re inserting the string into the third position of a bar code.
3. Scan the **Exit** bar code.

Step 3. Specify the bar code you want to insert.

1. We’re using Code 128 as an example. In the section *Code 128*, scan the **Program** and **Insert group number selection** bar codes.
2. On the last page, scan “01,” and then scan the **Finish** bar code. This means we’re inserting Group1 into a Code 128 bar code.
3. Scan the **Exit** bar code.

Original data: 258963
Result: 258AB963

$%+PRO Program

Setting	Option	Value
8AE Insert G1 characters setting	None 1-12 characters	00* 00-ffH ASCII code
8AF Insert G2 characters setting	None 1-12 characters	00* 00-ffH ASCII code
8AG Insert G3 characters setting	None 1-12 characters	00* 00-ffH ASCII code
8AH Insert G4 characters setting	None 1-12 characters	00* 00-ffH ASCII code
8AI Insert G5 characters setting	None 1-12 characters	00* 00-ffH ASCII code
8AJ Insert G6 characters setting	None 1-12 characters	00* 00-ffH ASCII code
8AK Insert G7 characters setting	None 1-12 characters	00* 00-ffH ASCII code

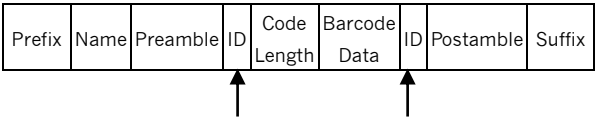
Setting	Option	Value
8AL Insert G8 characters setting	None 1-12 characters	00* 00-ffH ASCII code
8AM Insert G9 characters setting	None 1-12 characters	00* 00-ffH ASCII code
8AN Insert G10 characters setting	None 1-12 characters	00* 00-ffH ASCII code
6AC Insert data group 1 position	00-63 (00: no insertion)	00-63 00*
6AD Insert data group 2 position	00-63 (00: no insertion)	00-63 00*
6AE Insert data group 3 position	00-63 (00: no insertion)	00-63 00*
6AF Insert data group 4 position	00-63 (00: no insertion)	00-63 00*

(*) Default

%$$ Exit

3.5.4 ID, name and capitalization

- **Code ID position** You can choose to place Code ID before or after a bar code.



- **Code ID transmission** Code ID is an identifier for a bar code. It has two modes: Proprietary ID or AIM ID. You can choose either of them. If you want to customize the code ID using an ASCII code, you need to choose Proprietary ID. AIM ID is fixed since it is defined by the AIM organization.

- **Code length transmission** It shows the length of a bar code at its beginning. For example, if your bar code is "258963," the result will be "06258963," in which 06 is the length.

- **Code name transmission** It shows the name of a bar code type at the beginning of a bar code. For example, if your bar code type is Code 39, and your bar code is "09741258R," the result is "(Code-39) 09741258R."

- **Case conversion** You can change the capitalization of letters. For example, if you choose Upper case, the string "12aBcDeF" will be converted to "12ABCDEF."

$%+PRO Program

Setting	Option	Value
6AG Code ID position	Before code data	00*
	After code data	01
6AII Code ID transmission	Disable	00*
	Proprietary ID	01
	AIM ID	02
6AI Code length transmission	Disable	00*
	Enable	01
6AJ Code name transmission	Disable	00*
	Enable	01
6AK Case conversion	Disable	00*
	Upper case	01
	Lower case	02
	(For bar code data only)	

(*) Default

%$$ Exit

3.6 Scanner information

3.6.1 Parameters

It displays your scanner's information on the screen.

- **Bar code settings** It shows the current settings of all bar codes.
- **Unique parameters** It shows the current values of the common properties of all bar codes.
- **System parameters** It shows the current system settings of your scanner, such as interface selection, RS-232, indicator, transmission and the scan mode.
- **String settings** It shows all settings of strings, such as prefix, suffix, preamble, postamble and string groups.



Program

Setting



Bar code settings



Unique parameters



System parameters



String settings



Exit

3.6.2 Data Magic settings

It shows all settings of Data Magic.

$%+PRO Program

Setting

!DM Data Magic settings

%$$ Exit

3.6.3 Firmware version

It shows the firmware version of your scanner.

$%+PRO Program

Setting

!VR Data Magic settings

3.7 Reset your scanner

By resetting your scanner, you can return your scanner to the state it was in when you receive it. This can help you solve some problems caused by settings changed between scans.

Scan the following bar code to reset your scanner and cradle:

There are two ways to reset your scanner.

- Scan the bar code

Scan the following bar code to reset your scanner.

- Press and hold the RESET button

Press and hold the **RESET** button until you hear the startup sound.

Remember the following when resetting your scanner:

1. If your scanner is connected to your cradle, when you scan the **Reset scanner** bar code or press the **RESET** button, you reset both of your scanner and cradle.
2. If your scanner is *not* connected to your cradle, when you scan the **Reset scanner** bar code, you only reset your scanner; when you press the **RESET** button, you only reset your cradle.

$%+PRO

Program

Setting

!IN

Reset scanner

!IC

Reset cradle

Note To meet the regulation of air transportation, the wireless imager should disconnect with the cradle during shipment. All the cordless scanner are suggested to scan the following command before packaging into boxes and ship to customers.

$%-$ZZ%%

3.8 Update firmware

Updating firmware improves functionalities and performance for your scanner. If you want to update the firmware of AI-6801, you need to update your cradle's firmware first. After that, your cradle will reset and try to connect to your scanner. Once they establish the connection, your cradle will update your scanner's firmware.

- USB connection

1. Start Scan Utility.
2. On the **File** menu, click **New**.



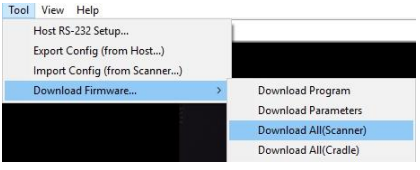
3. In the **NEW** dialog box, select **AI6801** or **AI6801** from the **Select Model** list, and click **OK**.



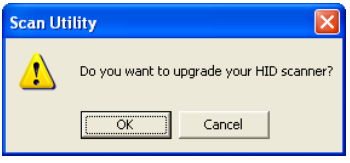
4. In the **Scan Utility** dialog box, click **No**.

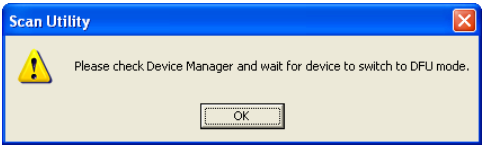


5. On the **Tool** menu, click **Download Firmware** > **Download All (Scanner)** or **Download All (Cradel)**.

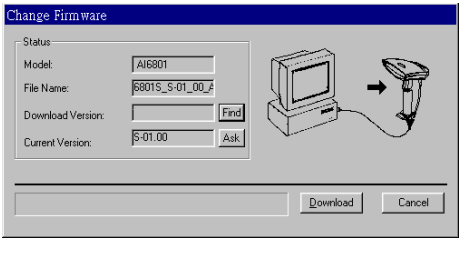


6. Scan Utility will ask if you want to upgrade your scanner, click **OK**. In the next dialog box, click **OK**. Then, you need to wait 7 seconds for system to switch your scanner to the DFU mode.

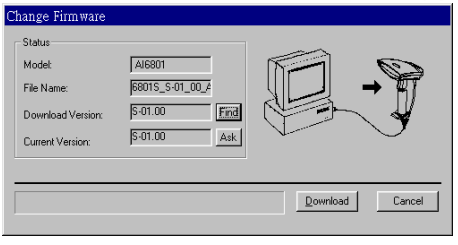




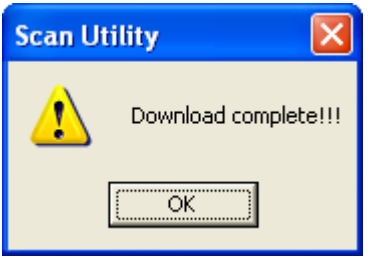
7. In the **Change Firmware** dialog box, click **Ask** to get the current firmware version of your scanner.



8. Click **Find** to load the firmware file. The firmware version in this file needs to be different from the current firmware version of your scanner. After loading the file, click **Download** to update the firmware.



9. After the update is completed, click **OK**.



- RS-232 connection

1. Start Scan Utility.

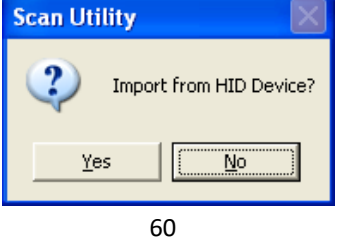
2. On the **File** menu, click **New**.



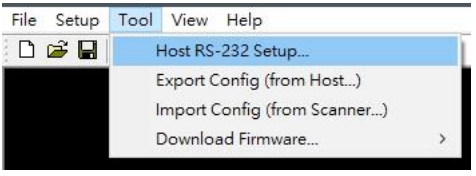
3. In the **NEW** dialog box, select **AI6801** or **AI6801** from the **Select Model** list, and click **OK**.



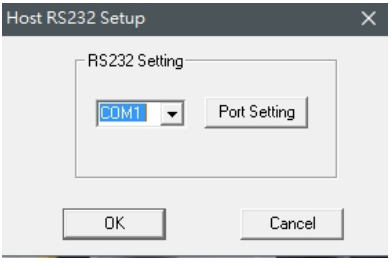
4. In the **Scan Utility** dialog box, click **No**.



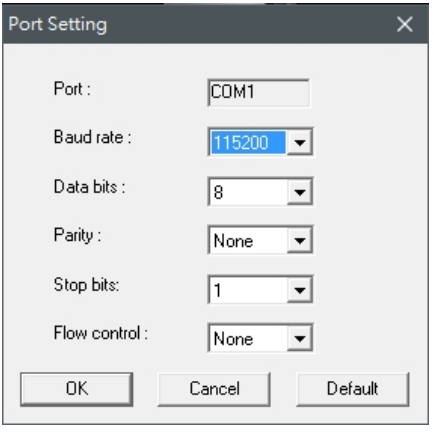
5. On the **Tool** menu, click **Host RS-232 Setup**.



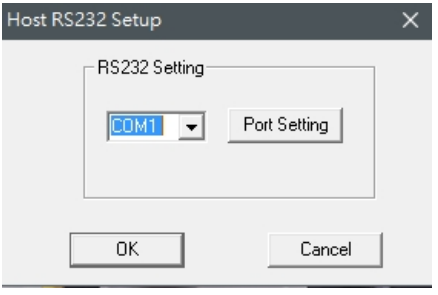
6. In the **Host RS-232 Setup** dialog box, select the COM port your scanner is using and click **Port Setting**.



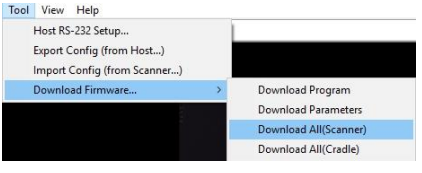
7. In the **Port Setting** dialog box, in the **Baud rate** list, select **115200** and click **OK**.



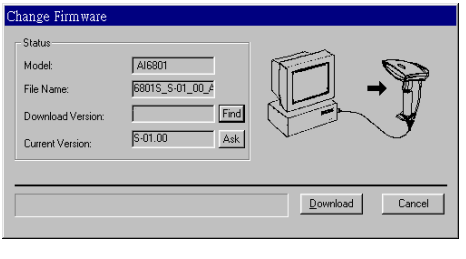
8. In the **Host RS-232 Setup** dialog box, click **OK**.



9. On the **Tool** menu, click **Download Firmware** > **Download All (Scanner)**.

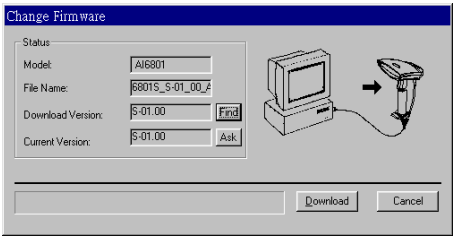


10. In the **Change Firmware** dialog box, click **Ask** to get the current firmware version of your scanner.

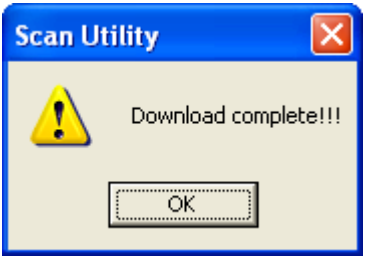


11. Click **Find** to load the firmware file. The firmware version in this file needs to be

different from the current firmware version of your scanner. After loading the file, click **Download** to update the firmware.



12. After the update is completed, click **OK**.



3.9 Data Magic

Data Magic offers 10 commands for you to customize text strings of bar codes. Each command can be specified in a rule. Data Magic allows up to 10 rules to be applied. With the flexibility Data Magic provides, you can define data as you want.

There are two ways to use Data Magic: scanning bar codes, or using Scan Utility. By scanning bar codes, you can quickly change the settings without using programs; by using Scan Utility, you can see the settings at a glance and change them through the easy-operated user interface. Choose the method that meets your need.



Important Data Magic default is disabled. To enable Data Magic function, go to chapter 4 Bar codes and find Data Magic column to enable it.

Data Magic commands

InsertF	
Definition	**Attributes**
Insert a character or characters from the left of a text string.	▪ Position: The position you want to insert the character. ▪ String: The specified group.

InsertB	
Definition	**Attributes**
Insert a character or characters from the right of a text string.	▪ Position: The position you want to insert the character. ▪ String: The specified group.

CutF	
Definition	**Attributes**
Remove a character or characters from the left of a text string.	▪ From: The starting position of the text to be removed. ▪ To: The end position of the text to be removed.

CutB	
Definition	**Attributes**
Remove a character or characters from the right of a text string.	▪ From: The starting position of the text to be removed. ▪ To: The end position of the text to be removed.

KeepF

Definition	Attributes
Retain a character or characters from the left of a text string.	▪ From: The starting position of the text to be retained. ▪ To: The end position of the text to be retained.

KeepB

Definition	Attributes
Retain a character or characters from the right of a text string.	▪ From: The starting position of the text to be retained. ▪ To: The end position of the text to be retained.

FindF

Definition	Attributes
Remove a certain length of the string from the left.	▪ String: The specified group. ▪ Include: Remove everything before the specified string. ▪ Exclude: Remove the specified string and everything before it.

FindB

Definition	Attributes
Remove a certain length of the string from the right.	▪ String: The specified group. ▪ Include: Remove everything before the specified string. ▪ Exclude: Remove the specified string and everything before it.

Replace

Definition	Attributes
Replace the text in the original text string with a different text string.	▪ String: The text in the original text string. ▪ With String: The string that replaces the specific text.

Erase

Definition	Attributes
Remove the specified rule.	None.

Position Range: 0-99
Cut Range: From: 1-99, To: 1-99



Note If you use Data Magic by scanning bar codes, you don't need the Erase command.

3.9.1 Bar code scanning

Bar code scanning is a quick way to work with Data Magic. Just scan the bar codes in specific order, and you can customize your string in seconds.

Data format

Data Magic provides 10 rules for you to set. To set a rule, follow this data format to scan bar codes:

Program + Rule + Command + Attribute 1 + Attribute 2 + Finish + Exit

Item	Description
Rule	The rule number. The lower the number, the higher the priority. The rule with the high priority will be applied first.
Command	The command you specify in the rule.
Attribute 1	The attribute varies according to the command.
Attribute 2	The attribute varies according to the command.

Command	Attribute 1	Attribute 2
InsertF	Position	String
InsertB	Position	String
CutF	From	To
CutB	From	To
KeepF	From	To
KeepB	From	To
FindF	String	Include or Exclude
FindB	String	Include or Exclude
Replace	String	With String
Erase	-	-

To set an InsertF rule with the sample data, scan the following bar codes:

Program



RULE1



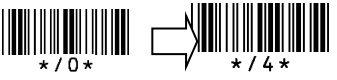
InsertF



Attr1 (Two digits)



Attr2 (Two digits)



Finish



Exit



Bar codes

The bar codes below are Data Magic rules. They consist of two digits. The first digit “9” indicates Data Magic; the second indicates the rule number.

Data Magic Rules			
RULE 1	 *90*	RULE 2	 *91*
RULE 3	 *92*	RULE 4	 *93*
RULE 5	 *94*	RULE 6	 *95*
RULE 7	 *96*	RULE 8	 *97*
RULE 9	 *98*	RULE 10	 *99*

The bar codes below are Data Magic commands.

Data Magic Commands



0→InsertF



1→CutF



2→CutB



3→Replace



4→KeepF



5→KeepB



6→FindF



7→FindB



8→InsertB



9→Erase

Example

Original Text String: ARGOX89121121
Group 1: ARGOX Group 2: argox
Group 3: GOX Group 4: Tel:

InsertF

Insert Group 4 (Attr 2) into the fifth (Attr 1) position from the left side of the string.

Program

Rule	Command	Attribute 1		Attribute 2		Finish	Exit
1	InsertF	0	5	0	4		

Data: ARGOX89121121
Result: ARGOXTel:89121121

InsertB

Insert Group 4 (Attr 2) into the eighth (Attr 1) position from the right of the string.

Program

Rule	Command	Attribute 1		Attribute 2		Finish	Exit
2	InsertB	0	8	0	4		

Data: ARGOX89121121
Result: ARGOXTel:89121121

CutF

Remove first 5 characters from the left of the string.

Program							
Rule	Command	Attribute 1		Attribute 2		Finish	Exit
3	CutF	0	1	0	5		

Data: ARGOX89121121
Result: 89121121

CutB

Remove first 8 characters from the right of the string.

Program							
Rule	Command	Attribute 1		Attribute 2		Finish	Exit
4	CutB	0	1	0	8		

Data: ARGOX89121121
Result: ARGOX

Replace

In the original string, replace the Group 1 (Attr1) with Group 4 (Attr2).

Program							
Rule	Command	Attribute 1		Attribute 2		Finish	Exit
5	Replace	0	1	0	4		

Data: ARGOX89121121
Result: Tel:89121121

KeepF

Keep the characters from (Attr1) to (Attr2) from the left of the string.

Program							
Rule	Command	Attribute 1		Attribute 2		Finish	Exit
6	KeepF	0	3	0	8		

Data: ARGOX89121121
Result: GOX891

KeepB

Retain the characters from (Attr1) to (Attr2) from the right of the string.

Program							
Rule	Command	Attribute 1		Attribute 2		Finish	Exit
7	KeepB	0	3	0	8		

Data: ARGOX89121121
Result: 891211

FindF

Remove Group 3 (Attr 1) and everything before it from the left of the string. Attribute 2 can be “00” or “01.”

Program							
Rule	Command	Attribute 1		Attribute 2		Finish	Exit
8	FindF	0	3	0	1		

00: Include
Data: ARGOX89121121

01: Exclude
Data: ARGOX89121121

Result: GOX89121121 Result: 89121121

FindB

Remove Group 3 (Attr 1) and everything before it from the right of the string. Attribute 2 can be “00” or “01.”

Program							
Rule	Command	Attribute 1		Attribute 2		Finish	Exit
9	FindB	0	3	0	1		

00: Include 01: Exclude

Data: ARGOX89121121 Data: ARGOX89121121

Result: ARGOX Result: AR

Erase

Remove the specified rule.

Program	Rule	Command	Exit
	Rule 10	Erase	

Erase

To remove all values in Data Magic, scan the bar code below.

Display the current settings

To display the current settings of Data Magic, scan the following bar codes:

Program







Display Data Magic settings

OR



Displays Inserted Group settings





Scan Utility

Scan Utility provides a simple, clear interface that you can easily view and change Data Magic settings, and import or export the settings to your scanner. Currently, Scan Utility uses RS-232 for data transmission. If your scanner is connected via a USB port, you need to install Virtual COM for Scan Utility to transmit data. For more information about installing Virtual COM, see *Virtual COM*.

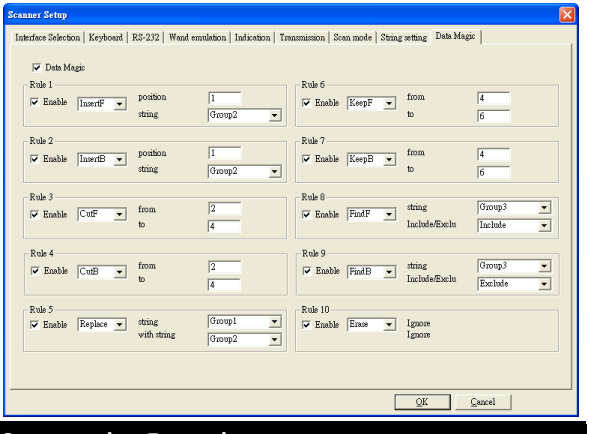
To use Data Magic, start Scan Utility and do this:

1. On the **File** menu, click **New**.
2. In the **NEW** dialog box, select **AI6801** or **AI6801** from the **Select Model** list, and click **OK**.
3. In the **Scan Utility** dialog box, click **No**.
4. On the **Setup** menu, Click **Linear Barcode setup**. Select which code you want to use then enable **Data matrix** function, click **OK**.
5. On the **Setup** menu, click **Scanner Setup**, and click the **Data Magic** tab.
6. In the **Data Magic** tab, select the **Data Magic** check box.
7. Click one of the rules you want to set. For example, if you want to set **Rule 1**, select its **Enable** check box. In the command list, click the command you want, such as **InsertF**. In the **position** box, type a position number. In the **string** list, click

the group you want.

8. Repeat the previous step until you set all the rules you need, and click the **String** tab.
9. In the **String** tab, there are 10 string boxes: **Insert G1-G10 chars setting**. Each box corresponds to the group you've selected in the **string** list in the **Data Magic** tab. Depending on your selection, type the text you want in the specific box. For example, if you've selected **Group1**, type in the **Insert G1 chars setting** box. The string box accepts up to 12 single-byte characters. When you're done, click **OK**.
10. On the **Tool** menu, click **Export Config (from Host)**, and click **Export**. If the data is exported successfully, you'll hear a long beep.

In the **Data Magic** tab, you'll find 10 rules. Each rule can be set to one of the commands. The table below describes how to use those commands.



Command	Example
InsertF	Position: 1 String: Group 2 Group 2: Argox Original String: 12345678 Result: 1Argox2345678
InsertB	Position: 1 String: Group 2 Group 2: Argox Original String: 12345678 Result: 1234567Argox8
CutF	From: 2 To: 4 Original String: 12345678

Command	Example
	Result: 15678
CutB	From: 2 To: 4 Original String: 12345678 Result: 12348
Replace	String: Group1 With String: Group 2 Group 1: 456 Group 2: Argox Original String: 12345678 Result: 123Argox78
KeepF	From: 2 To: 4 Original String: 12345678 Result: 234
KeepB	From: 2 To: 4 Original String: 12345678 Result: 567
FindF	String: Group 3 Group 3: 45 Original String: 12345678 Include/Exclu: Include ▪ Result: 45678 Include/Exclu: Exclude ▪ Result: 678
FindB	String: Group 3 Group 4: 45 Original String: 12345678 Include/Exclu: Include ▪ Result: 12345 Include/Exclu: Exclude ▪ Result: 123
Erase	In Rule 10, In the command list, click **Erase**, and Rule 10 will be removed. You can also clear the **Enable** check box to remove the rule.

Virtual COM

You can configure Virtual COM to transmit data to a computer via a virtual COM port. After installing Virtual COM, your scanner will be assigned a virtual COM port, which you can use to receive or send data.

To configure Virtual COM on Windows XP and set up a virtual COM port in Scan Utility:

1. Connect your scanner to your computer.
2. Use the bar code in *Interface Selection* to switch the interface to **Virtual COM**. If the interface is set successful, you'll hear a long beep, and **Found New Hardware Wizard** will appear on screen.
3. In the **Found New Hardware Wizard** dialog box, click **Install from a list or specific location (Advanced)**, and click **Next**.
4. Click **Search for the best driver in these locations**, and select the **Include this location in the search** check box. Next, click **Browse**, and find the driver at your installation path of Scan Utility (default is C:\Program Files\Argox\Scan Utility\driver\virtual com), and then click **Next**.
5. After the driver installed, click **Finish**.
6. Right-click **My Computer** and click **Properties**.
7. Click the **Hardware** tab, and click **Device Manager**.

8. Click **Ports (COM & LPT)**. Find **ARGOX Virtual COM** and see the port number in the parenthesis.
9. Close **Device Manager**.
10. Start Scan Utility. On the **File** menu, click **New**. In the **Select Model** list, click **AI6801** or **AI6801**, and click **OK**.
11. On the **Tool** menu, click **Host RS-232 Setup**.
12. In the **Host RS-232 Setup** dialog box, in the **RS-232 Setting** list, click the port you've seen in step 8, and click **Port Setting**.
13. In the **Port Setting** dialog box, in the **Baud rate** list, click **115200**, and click **OK**.



Note The installation steps may vary depending on your operating system.

4 Bar codes

Each bar code has different attributes for you to change as you need.

UPC-A

Format

Leading Zero	Data Digits (11 Digits)	Check Digit

- **Read** Turn on or turn off the read function.
- **Checksum transmission** Append the check digit to the end of a bar code.
- **Data Magic** Turn on or turn off Data Magic.
- **Truncate leading/ending** You can truncate characters from the left (Truncate leading) or the right (Truncate ending) of a bar code. Your scanner beeps if the truncate length is longer than the bar code, or the parts being truncated by Truncate leading and Truncate ending are overlapped. You can truncate up to 15 characters.
- **Code ID setting** Code ID is an identifier for a bar code. It has two modes: Proprietary ID or AIM ID. If you want to customize the code ID using an ASCII code, you need to choose Proprietary ID. You must turn on **Code ID transmission** to use Code ID. For further details, see Section 3.4.4, *ID, name and capitalization*.

$%+PRO Program

Setting	Option	Value
NAA Read	Disable	00
	Enable	01*
NAB Checksum transmission	Disable	00
	Enable	01*
NAC Data Magic	Disable	00*
	Enable	01
NAF Truncate leading	0-15	00-15
		00*
NAG Truncate ending	0-15	00-15
		00*
NAH Code ID setting	00-ffH	00-ffH
	ASCII code	< A >*

%$$ Exit

- **Insertion group number selection**

  It allows you to insert up to two strings into a bar code. First, you need to set a string in a group, and then insert the group into your bar code. There are four string groups. You can insert the same group two times if you want. For more information about how to set a string in a group, see Section 3.4.3, *String groups*.

Example:

To insert Group 2, set the value as 02 or 20.

To insert Group 1 and 4, set the value as 14 or 41.

To insert Group 3 two times, set the value as 33.

Note Zero (0) means no group is inserted.

- **Supplement digits** If your bar code has a supplemental bar code, you can use this feature to decode it. The supplemental bar code can be 2 or 5 digits.

Leading Zero	Data Digits (11 Digits)	Check Digit	Supplement digits 2 or 5 or UCC / EAN 128



Program

Setting	Option	Value
 *NAI* Insert group number selection	00-44 (The range of the single-digit number: 0-4)	00-44 00*
 *NAJ* Supplement digits	None	00*
	2 digits	01
	5 digits	02
	2,5 digits	03
	UCC/EAN 128	04
	2, UCC/EAN 128	05
	5, UCC/EAN 128	06
	All	07



Exit

- **Truncation/Expansion**
  - **Truncate** It truncates the leading zeros of a UPC-A bar code.
  - **Expansion** It converts a UPC-A bar code to the EAN-13 format.
- **Supplement check counter** The decoder needs to capture the supplemental bar code within the number of times the check counter specified, or it determines there's no supplement. If you setting 00, it will be failed when you read supplemental bar code.

$%+PRO Program

Setting	Option	Value
NAK Truncation/ Expansion	None	00
	Truncate leading zero	01*
	Expand to EAN13	02
7AE Supplement check counter	00-99 (verification)	00-99 5*

%$$ Exit

UPC-E

Format

Leading Zero	Data Digits (6 Digits)	Check Digits

- **Read** Turn on or turn off the read function.
- **Checksum transmission** Append the check digit to the end of a bar code.
- **Data Magic** Turn on or turn off Data Magic.
- **Truncate leading/ending** See the description in UPC-A.
- **Code ID setting** See the description in UPC-A.

$%+PRO Program

Setting	Option	Value
OAA Read	Disable	00
	Enable	01*
OAB Checksum transmission	Disable	00
	Enable	01*
OAC Data Magic	Disable	00*
	Enable	01
OAF Truncate leading	0-15	00-15 00*
OAG Truncate ending	0-15	00-15 00*
OAH Code ID setting	00-ffH ASCII code	00-ffH < E >*

%$$ Exit

- **Insertion group number selection** See the description in UPC-A.
- **Supplement digits** See the description in UPC-A.

Format

Leading Zero	Data Digits (6 Digits)	Check Digit	Supplement digits 2 or 5 or UCC / EAN 128

- **Truncate/Expansion**
  - **Truncate** It truncates the leading zeros of a UPC-E bar code.
  - **Expansion** It converts a UPC-E bar code to the EAN-13 or UPC-A format.
- **Expansion** It extends a UPC-E bar code to 13-digit.
- **UPC-E1** It allows your scanner to decode UPC-E bar codes that begin with the number one (1).
- **Supplement check counter** See the description in UPC-A.



Program

Setting	Option	Value
 Insert group number selection	00-44	00-44 00*

Setting	Option	Value
 *OAJ* Supplement digits	None	00*
	2 digits	01
	5 digits	02
	2,5 digits	03
	UCC/EAN 128	04
	2, UCC/EAN 128	05
	5, UCC/EAN 128	06
	All	07
 *OAK* Truncation/Expansion	None	00*
	Truncate leading zero	01
	Expand to EAN13	02
	Expand to UPCA	03
 *OAL* Expansion	Disable	00*
	Enable	01
 *OAM* UPCE-1	Disable	00*
	Enable	01
 *7AE* Supplement check counter	00-99 (verification)	00-99 05*


%$$ Exit

EAN-13

Format

Data Digits (12 Digits)	Check Digits

- **Read** Turn on or turn off the read function.
- **Checksum transmission** Append the check digit to the end of a bar code.
- **Data Magic** Turn on or turn off Data Magic.
- **Truncate leading/ending** See the description in UPC-A.

$%+PRO Program

Setting	Option	Value
GAA Read	Disable	00
	Enable	01*
GAB Checksum transmission	Disable	00
	Enable	01*
GAC Data Magic	Disable	00*
	Enable	01
GAF Truncate leading	0-15	00-15 00*
GAG Truncate ending	0-15	00-15 00*

%$$ Exit

- **Code ID setting** See the description in UPC-A.
- **Insertion group number selection** See the description in UPC-A.
- **Supplement digits** See the description in UPC-A.

Format

Data Digits (12 Digits)	Check Digits	Supplement Digits 2 or 5 or UCC / EAN 128

- **ISBN/ISSN conversion** The ISBN (International Standard Book Number) and ISSN (International Standard Serial Number) are bar codes for books and magazines, respectively. The old ISBN is 10-digit and the old ISSN is 8-digit. When you turn on this feature, it converts the new ISBN and ISSN to their old format.
- **ISBN ID Setting** You can set ISBN ID with ASC II code.
- **Supplement check counter** See the description in UPC-A.



Program

Setting	Option	Value
 Code ID setting	00-ffH ASCII code	00-ffH < F >*

Setting	Option	Value
GAI Insert group number selection	00-44	00-44 00*
GAJ Supplement digits	None	00*
	2 digits	01
	5 digits	02
	2,5 digits	03
	UCC/EAN 128	04
	2, UCC/EAN 128	05
	5, UCC/EAN 128	06
	All	07
GAL ISBN/ISSN conversion	Disable	00*
	Enable	01
GAM ISBN ID setting	00-ffH ASCII code	00-ffH < I>*
7AE Supplement check counter	00-99 (verification)	00-99 05*

%$$ Exit

EAN-8

Format

Data Digits (7 Digits)	Check Digits

- **Read** Turn on or turn off the read function.
- **Checksum transmission** Append the check digit to the end of a bar code.
- **Data Magic** Turn on or turn off Data Magic.
- **Truncate leading/ending** See the description in UPC-A.
- **Code ID setting** See the description in UPC-A.
- **Insertion group number selection** See the description in UPC-A.

$%+PRO Program

Setting	Option	Value
FAA Read	Disable	00
	Enable	01*
FAB Checksum transmission	Disable	00
	Enable	01*
FAC Data Magic	Disable	00*
	Enable	01
FAF Truncate leading	0-15	00-15 00*
FAG Truncate ending	0-15	00-15 00*
FAH Code ID setting	Two characters 00-ffH ASCII code	00-ffH, 00-ffH < FF >*
FAI Insert group number selection	00-44	00-44 00*

%$$ Exit

- **Supplement digits** See the description in UPC-A.

Format

Data Digits (7 Digits)	Check Digits	Supplement Digits 2 or 5 or UCC/EAN 128

- **Truncate/Expansion**
  - **Truncate** It truncates the leading zeros of an EAN-8 bar code.
  - **Expansion** It converts an EAN-8 bar code to the EAN-13 format.
- **Expansion** It extends an EAN-8 bar code to 13-digit.
- **Supplement check counter** See the description in UPC-A.

$%+PRO Program

Setting	Option	Value
FAJ Supplement digits	None	00*
	2 digits	01
	5 digits	02
	2,5 digits	03
	UCC/EAN 128	04
	2, UCC/EAN 128	05
	5, UCC/EAN 128	06
	All	07
FAK Truncation / Expansion	None	00*
	Truncate leading zero	01
	Expand to EAN13	02
FAL Expansion	Disable	00*
	Enable	01
7AE Supplement check counter	00-99 (verifications)	00-99 05*

%$$ Exit

Code 39

Format

Start	Data Digits	Checksum	End
“★”	(Variable)	(Optional)	“★”

- **Read** Turn on or turn off the read function.
- **Checksum transmit/verify** When you disable both of them, the check digit is sent as a regular character.
  - **Transmission** Append the check digit to the end of a bar code.
  - **Verify** Use the algorithm to calculate a check digit to verify the completeness of the bar code.
- **Data Magic** Turn on or turn off Data Magic.
- **Max/Min code length** The max and min code length defines the decoding length of a bar code. Note the following when you set it length:
  - If the code length is shorter than the min or longer than the max, the bar code won’t be decoded.
  - If the min is equal to the max, the decoding length is fixed.
  - If the max or min is set to zero (00), **Global min/max code length** will take effect. For example, if the min is set to zero, it will apply **Global min. code length**.
- **Truncate leading/ending** See the description in UPC-A.
- **Code ID setting** See the description in UPC-A.



Program

Setting	Option	Value
 *BAA* Read	Disable	00
	Enable	01*
 *BAB* Checksum transmit/verify	Disable/Disable	00*
	Disable/Enable	01
	Enable /Enable	02
 *BAC* Data Magic	Disable	00*
	Enable	01
 *BAD* Max. code length	00-64	00-64
		00*
 *BAE* Min. code length	00-64	00-64
		01*
 *BAF* Truncate leading	0-20	00-20
		00*
 *BAG* Truncate ending	0-15	00-15
		00*
 *BAH* Code ID setting	00-ffH ASCII code	00-ffH
		<*>



- **Insertion group number selection** See the description in UPC-A.
- **Format** It converts the ASCII codes in the Code 39 bar code to regular characters.
- **Append** It decodes and concatenates several Code 39 bar codes that have a space character at their beginning. Your scanner stops concatenating and sends all concatenated data to your computer when it decodes a Code 39 bar code that doesn't have a space character at its beginning, or when it decodes a bar code that is not Code 39.
  If your scanner decodes a bar code that has a space character at its beginning, it won't send its Code ID, Preamble and Prefix; if it decodes a bar code that doesn't have a space character, it won't send its Code ID and Prefix.
- **Start/End transmission**
  It sends the start and the stop codes of a bar code to your computer.

$%+PRO Program

Setting	Option	Value
BAI Insert group number selection	00-44	00-44 00*
BAJ Format	Standard Full ASCII	00* 01
BAK Append	Disable Enable	00* 01
BAM Start/end transmission	Disable Enable	00* 01

%$$ Exit

Interleaved 2 of 5

Format

Data Digits (Variable)	Checksum (Optional)

- **Read** Turn on or turn off the read function.
- **Checksum transmit/verify** See the description in Code 39.
- **Data Magic** Turn on or turn off Data Magic.
- **Max/Min code length** See the description in Code 39.
- **Truncate leading/ending** See the description in UPC-A.
- **Code ID setting** See the description in UPC-A.
- **Insertion group number selection** See the description in UPC-A.



Program

Setting	Option	Value
 *IAA* Read	Disable	00
	Enable	01*
 *IAB* Checksum transmit/verify	Disable/Disable	00*
	Disable/Enable	01
	Enable /Enable	02
 *IAC* Data Magic	Disable	00*
	Enable	01

Setting	Option	Value
 *IAD* Max. code leading	00-64	00-64 00*
 *IAE* Min. code leading	00-64	00-64 00*
 *IAF* Truncate leading	0-15	00-15 00*
 *IAG* Truncate ending	0-15	00-15 00*
 *IAH* Code ID setting	00-ffH ASCII code	00-ffH < i >*
 *IAI* Insert group number selection	00-44	00-44 00*

 *%$$* Exit

Industrial 2 of 5

Format

Data Digits (Variable)	Checksum (Optional)

- **Read** Turn on or turn off the read function.
- **Data Magic** Turn on or turn off Data Magic.
- **Max/Min code length** See the description in Code 39.
- **Truncate leading/ending** See the description in UPC-A.
- **Code ID setting** See the description in UPC-A.
- **Insertion group number selection** See the description in UPC-A.



Program

Setting	Option	Value
 *HAA* Read	Disable	00*
	Enable	01
 *HAC* Data Magic	Disable	00*
	Enable	01
 *HAD* Max. code length	00-64	00-64
		00*

Setting	Option	Value
HAE Min. code length	00-64	00-64 00*
HAF Truncate leading	0-15	00-15 00*
HAG Truncate ending	0-15	00-15 00*
HAH Code ID setting	00-ffH ASCII code	00-ffH < i >*
HAI Insert group number selection	00-44	00-44 00*

%$$ Exit

Matrix 2 of 5

Format

Data Digits (Variable)	Checksum (Optional)

- **Read** Turn on or turn off the read function.
- **Checksum transmit/verify** See the description in Code 39.
- **Data Magic** Turn on or turn off Data Magic.
- **Max/Min code length** See the description in Code 39.
- **Truncate leading/ending** See the description in UPC-A.
- **Code ID setting** See the description in UPC-A.
- **Insertion group number selection** See the description in UPC-A.



Program

Setting	Option	Value
 *PAA* Read	Disable	00*
	Enable	01
 *PAB* Checksum transmit/verify	Disable/Disable	00*
	Disable/Enable	01
	Enable /Enable	02
 *PAC* Data Magic	Disable	00*
	Enable	01

Setting	Option	Value
PAD Max. code length	00-64	00-64 00*
PAE Min. code length	00-64	00-64 00*
PAF Truncate leading	0-15	00-15 00*
PAG Truncate ending	0-15	00-15 00*
PAH Code ID setting	00-ffH ASCII code	00-ffH < B >*
PAI Insert group number selection	00-44	44 00*

%$$ Exit

Codabar

Format

Start	Data Digits (Variable)	Checksum (Optional)	End

- **Read** Turn on or turn off the read function.
- **Checksum transmit/verify** See the description in Code 39.
- **Data Magic** Turn on or turn off Data Magic.
- **Max/Min code length** See the description in Code 39.
- **Truncate leading/ending** See the description in UPC-A.
- **Code ID setting** See the description in UPC-A.



Program

Setting	Option	Value
 *EAA* Read	Disable	00
	Enable	01*
 *EAB* Checksum transmit/verifiy	Disable/Disable	00*
	Disable/Enable	01
	Enable /Enable	02
 *EAC* Data Magic	Disable	00*
	Enable	01

Setting	Option	Value
 *EAD* Max. code length	00-64	00-64 00*
 *EAE* Min. code length	00-64	00-64 00*
 *EAF* Truncate leading	0-15	00-15 00*
 *EAG* Truncate ending	0-15	00-15 00*
 *EAH* Code ID setting	00-ffH ASCII code	00-ffH < % >*

 *%$$* Exit

- **Insertion group number selection** See the description in UPC-A.
- **Start/End type** Codabar has four pairs of characters for the star and stop codes. Select one pair to suit your needs.
- **Start/End transmission**
  See the description in Code 39.



Program

Setting	Option	Value
 *EAI* Insert group number selection	00-44	00-44
		00*
 *EAJ* Start/End type	ABCD/ABCD	00*
	abcd/abcd	01
	ABCD/TN*E	02
	abcd/tn*e	03
 *EAK* Start/End transmission	Disable	00*
	Enable	01



Exit

Code 128/ GS1-128

Format

Data Digits (Variable)	Checksum (Optional)

- **Read** Turn on or turn off the read function.
- **Checksum transmit/verify** See the description in Code 39.
- **Data Magic** Turn on or turn off Data Magic.



Program

Setting	Option	Value
 *DAA* Read	Disable	00
	Enable	01*
 *DAB* Checksum Transmit/Verify	Disable/Disable	00
	Disable/Enable	01*
	Enable /Enable	02
 *DAC* Data Magic	Disable	00*
	Enable	01



Exit

- **Max/Min code length** See the description in Code 39.
- **Truncate leading/ending** See the description in UPC-A.
- **Code ID setting** See the description in UPC-A.
- **Format** It converts Code 128 to UCC/EAN-128 if the bar code starts with the FNC1 character.

The first FNC1 is translated to "]C1," and the next one is translated to a field separator, which is ASCII code 29, <GS>.

]C1	Data	<GS>	Data	Checksum

$%+PRO Program

Setting	Option	Value
DAD Max. code length	00-64	00-64 00*
DAE Min. code length	00-64	00-64 01*
DAF Truncate leading	0-15	00-15 00*
DAG Truncate ending	0-15	00-15 00*
DAH Code ID setting	00-ffH ASCII code	00-ffH < # >*
DAI Insert group number selection	00-44	00-44 00*
DAJ Format	Standard UCC/EAN-128(GS 1-128)	00 01*

%$$ Exit

- **Append** It decodes and concatenates several Code 128 bar codes that have the FNC2 character at their beginning. Your scanner stops concatenating and sends all concatenated data to your computer when it decodes a bar code that doesn't have an FNC2 character at its beginning, or when it decodes a bar code that is not Code 128.
- **ISBT enable** Enable or disable ISBN barcode readable.
- **Field separator code** It is used for the bar codes converted to UCC/EAN 128 only. You can use the ASCII code to customize your field separator. The default separator is <GS>.
- **GS1-128 ID** See the description in UPC-A.

$%+PRO Program

Setting	Option	Value
DAK Append	Disable/Enable	00*
	Enable/Disable	01
	Disable/Ignore	02
	Enable/Ignore	03
DAL ISBT enable	Disable	00 *
	Enable	01
DAM Field separator code	00-ffH ASCII code	00-ffH 1DH*
8AQ GS1-128 ID	00-ffH ASCII code	00-ffH < # > *

%$$ Exit

Code 93

Format

Data Digits (Variable)	Checksum1 (Optional)	Checksum2 (Optional)

- **Read** Turn on or turn off the read function.
- **Checksum transmit/verify** See the description in Code 39.
- **Data Magic** Turn on or turn off Data Magic.



Program

Setting	Option	Value
 *CAA* Read	Disable	00*
	Enable	01
 *CAB* Checksum transmit/verify	Disable/Disable	00
	Disable/Enable	01*
	Enable /Enable	02
 *CAC* Data Magic	Disable	00*
	Enable	01



Exit

- **Max/Min code length** See the description in Code 39.
- **Truncate leading/ending** See the description in UPC-A.
- **Code ID setting** See the description in UPC-A.
- **Insertion group number selection** See the description in UPC-A.



Program

Setting	Option	Value
 *CAD* Max. code length	00-64	00-64 00*
 *CAE* Min. code length	00-64	00-64 00*
 *CAF* Truncate leading	0-15	00-15 00*
 *CAG* Truncate ending	0-15	00-15 00*
 *CAH* Code ID setting	00-ffH ASCII code	00-ffH < & >*

Setting	Option	Value
CAI Insert group number selection	00-44	00-44 00*

%$$ Exit

Code 11

Format

Data Digits (Variable)	Checksum1 (Optional)	Checksum2 (Optional)

- **Read** Turn on or turn off the read function.
- **Checksum transmit/verify** See the description in Code 39.
- **Data Magic** Turn on or turn off Data Magic.
- **Max/Min code length** See the description in Code 39.
- **Truncate leading/ending** See the description in UPC-A.
- **Code ID setting** See the description in UPC-A.
- **Insertion group number selection** See the description in UPC-A.

$%+PRO Program

Setting	Option	Value
AAA Read	Disable	00*
	Enable	01
AAB Checksum transmit/verify	Disable/Disable	00
	Disable/One digit	01*
	Disable/Two digits	02
	Enable/One digit	03
	Enable/Two digits	04

Setting	Option	Value
 *AAC* Data Magic	Disable	00*
	Enable	01
 *AAD* Max. code length	00-64	00-64
		00*
 *AAE* Min. code length	00-64	00-64
		00*
 *AAF* Truncate leading	0-15	00-15
		00*
 *AAG* Truncate ending	0-15	00-15
		00*
 *AAH* Code ID setting	00-ffH ASCII code	00-ffH
		< O >*
 *AAI* Insert group number selection	00-44	00-44
		00*


%$$ Exit

MSI/Plessey

Format

Data Digits (Variable)	Checksum1 (Optional)	Checksum2 (Optional)

- **Read** Turn on or turn off the read function.
- **Checksum transmit/verify** There are three algorithms for you to calculate the check digit of a MSI bar code: MOD 10, MOD 10/MOD 10, MOD 11/MOD 10. For example, if you choose MOD 11/MOD 10, the system uses MOD 11 to calculate the check digit and append it to the bar code. The new bar code with the MOD 11 check digit will be calculated again using MOD 10, and then the system appends the MOD 10 check digit to the new bar code. The result of the bar code format is:
  <DATA><MOD 11 check digit><MOD 10 check digit>
- **Data Magic** Turn on or turn off Data Magic.
- **Max/Min code length** See the description in Code 39.
- **Truncate leading/ending** See the description in UPC-A.
- **Code ID setting** See the description in UPC-A.
- **Insertion group number selection** See the description in UPC-A.

$%+PRO Program

Setting	Option	Value
KAA Read	Disable	00*
	Enable	01

Setting	Option	Value
KAB Checksum transmit/verify	N/disable	00
	N/MOD 10	01*
	N/Mod 10,10	02
	N/mod 11,10	03
	Y/ Mod10	04
	Y/ Mod 10,10	05
	Y/ Mod 11/10	06
KAC Data Magic	Disable	00*
	Enable	01
KAD Max. code length	00-64	00-64 00*
KAE Min. code length	00-64	00-64 00*
KAF Truncate leading	0-15	00-15 00*
KAG Truncate ending	0-15	00-15 00*
KAH Code ID setting	00-ffH ASCII code	00-ffH < @ >*
KAI Insert group number selection	00-44	00-44 00*

%$$ Exit

UK/Plessey

Format

Data Digits (Variable)	Checksum1+2 (Optional)

- **Read** Turn on or turn off the read function.
- **Checksum transmit/verify** UK/Plessey has two checksums. The first is calculated using modulo 10 and the second is calculated using modulo 11.
- **Data Magic** Turn on or turn off Data Magic.
- **Max/Min code length** See the description in Code 39.
- **Truncate leading/ending** See the description in UPC-A.
- **Code ID setting** See the description in UPC-A.
- **Insertion group number selection** See the description in UPC-A.



Program

Setting	Option	Value
 *LAA* Read	Disable	00*
	Enable	01
 *LAB* Checksum transmit/verify	Disable/Disable	00
	Disable/Enable	01*
	Enable/Enable	02

Setting	Option	Value
 *LAC* Data Magic	Disable	00*
	Enable	01
 *LAD* Max. code length	00-64	00-64 00*
 *LAE* Min. code length	00-64	00-64 00*
 *LAF* Truncate leading	0-15	00-15 00*
 *LAG* Truncate ending	0-15	00-15 00*
 *LAH* Code ID setting	00-ffH ASCII code	00-ffH < @ >*
 *LAI* Insert group number selection	00-44	00-44 00*

 *%$$* Exit

Telepen

- **Read** Turn on or turn off the read function.
- **Checksum transmit/verify** See the description in UK/Plessey.
- **Data Magic** Turn on or turn off Data Magic.
- **Max/Min code length** See the description in Code 39.
- **Truncate leading/ending** See the description in UPC-A.
- **Code ID setting** See the description in UPC-A.
- **Insertion group number selection** See the description in UPC-A.



Program

Setting	Option	Value
 *MAA* Read	Disable	00*
	Enable	01
 *MAB* Checksum transmit/verify	Disable/Disable	00*
	Disable/Enable	01
	Enable /Enable	02
 *MAC* Data Magic	Disable	00*
	Enable	01
 *MAD* Max. code length	00-64	00-64
		00*

Setting	Option	Value
MAE Min. code length	00-64	00-64 00*
MAF Truncate leading	0-15	00-15 00*
MAG Truncate ending	0-15	00-15 00*
MAH Code ID setting	00-ffH ASCII code	00-ffH < S >*
MAI Insert group number selection	00-44	00-44 00*
MAJ Format	Numeric only Full ASCII only	00* 01

%$$ Exit

Standard 2 of 5

Format

Data Digits (Variable)	Checksum1 (Optional)

- **Read** Turn on or turn off the read function.
- **Checksum transmit/verify** The checksum is calculated using modulo 10.
- **Data Magic** Turn on or turn off Data Magic.
- **Max/Min code length** See the description in Code 39.
- **Truncate leading/ending** See the description in UPC-A.
- **Code ID setting** See the description in UPC-A.
- **Insertion group number selection** See the description in UPC-A.



Program

Setting	Option	Value
 *JAA* Read	Disable	00*
	Enable	01
 *JAB* Check-sum transmit/verify	Disable/Disable	00*
	Disable/Enable	01
	Enable /Enable	02
 *JAC* Data Magic	Disable	00*
	Enable	01

Setting	Option	Value
JAD Max. code length	00-64	00-64 00*
JAE Min. code length	00-64	00-64 00*
JAF Truncate leading	0-15	00-15 00*
JAG Truncate ending	0-15	00-15 00*
JAH Code ID setting	00-ffH ASCII code	00-ffH < i >*
JAI Insert group number selection	00-44	00-44 00*

%$$ Exit

China Post

Format

Data Digits (Variable)	Checksum1 (Optional)

- **Read** Turn on or turn off the read function.
- **Data Magic** Turn on or turn off Data Magic.
- **Max/Min code length** See the description in Code 39.
- **Truncate leading/ending** See the description in UPC-A.
- **Code ID setting** See the description in UPC-A.
- **Insertion group number selection** See the description in UPC-A.



Program

Setting	Option	Value
 *SAA* Read	Disable	00*
	Enable	01
 *SAC* Data Magic	Disable	00*
	Enable	01
 *SAD* Max. code length	00-64	00-64
		11*
 *SAE* Min. code length	00-64	00-64
		11*

Setting	Option	Value
SAF Truncate leading	0-15	00-15 00*
SAG Truncate ending	0-15	00-15 00*
SAH Code ID setting	00-ffH ASCII code	00-ffH < t >*
SAI Insert group number selection	00-44	00-44 00*

%$$ Exit

Italian Pharmacode (Code 32)

Format

Data Digits (Variable)	Checksum1 (Optional)

- **Read** Turn on or turn off the read function.
- **Data Magic** Turn on or turn off Data Magic.
- **Max/Min code length** See the description in Code 39.
- **Truncate leading/ending** See the description in UPC-A.
- **Code ID setting** See the description in UPC-A.
- **Insertion group number selection** See the description in UPC-A.
- **Leading "A"** Add the character "A" at the beginning of a Code 32 bar code.



Program

Setting	Option	Value
 *WAA* Read	Disable	00*
	Enable	01
 *WAC* Data Magic	Disable	00*
	Enable	01
 *WAD* Max. code length	00-64	00-64
		12*

Setting	Option	Value
 *WAE* Min. code length	00-64	00-64 09*
 *WAF* Truncate leading	0-15	00-15 00*
 *WAG* Truncate ending	0-15	00-15 00*
 *WAH* Code ID setting	00-ffH ASCII code	01-ffH < p >*
 *WAI* Insert group number selection	00-44	00-44 00*
 *WAJ* Leading “A”	Disable Enable	00* 01

 *%$$* Exit

Code 16K

- **Read** Turn on or turn off the read function.
- **Data Magic** Turn on or turn off Data Magic.
- **Truncate leading/ending** See the description in UPC-A.
- **Code ID setting** See the description in UPC-A.
- **Insertion group number selection** See the description in UPC-A.

$%+PRO Program

Setting	Option	Value
RAA Read	Disable	00*
	Enable	01
RAC Data Magic	Disable	00*
	Enable	01
RAF Truncate leading	0-15	00-15
		00*
RAG Truncate ending	0-15	00-15
		00*
RAH Code ID setting	00-ffH ASCII code	00-ffH
		< >*
RAI Insert group number selection	00-44	00-ffH
		00-44
		00*

%$$ Exit

EAN UCC Composite

- **Read** Turn on or turn off the read function.
- **Data Magic** Turn on or turn off Data Magic.
- **Max/Min code length** See the description in Code 39.
- **Code ID setting** See the description in UPC-A.
- **Insertion group number selection** See the description in UPC-A.
- **UCC/EAN 128 emulation** See the description in GS1 Databar Omnidirectional.



Program

Setting	Option	Value
 Read	Disable	00*
	Enable	01
 Data Magic	Disable	00*
	Enable	01
 Truncate leading	0-15	00-15
		00*
 Truncate ending	0-15	00-15
		00*

Setting	Option	Value
YAH Code ID setting	00-ffH	00-ffH
	ASCII code	< RC >*
YAI Insert group number selection	00-44	00-44
		00*
YAK UCC / EAN128 emulation	Disable	00*
	Enable	01

%$$ Exit

GS1 Databar Omnidirectional

Format

Data Digits (Variable)	Checksum1 (Optional)

- **Read** Turn on or turn off the read function.
- **Data Magic** Turn on or turn off Data Magic.
- **Truncate leading/ending** See the description in UPC-A.
- **Code ID setting** See the description in UPC-A.
- **Insertion group number selection** See the description in UPC-A.
- **UCC/EAN 128 emulation** It adds "[C1" at the beginning of a GS1 bar code. You need to turn on AIM ID to use this feature. For more information about AIM ID, see Section 3.4.4, *ID, name and capitalization*.



Program

Setting	Option	Value
 *TAA* Read	Disable	00
	Enable	01*
 *TAC* Data Magic	Disable	00*
	Enable	01
 *TAF* Truncate leading	0-15	00-15
		00*

Setting	Option	Value
 *TAG* Truncate ending	0-15	00-15 00*
 *TAH* Code ID setting	00-ffH ASCII code	00-ffH < R4 >*
 *TAI* Insert group number selection	00-44	00-44 00*
 *TAK* UCC/EAN128 emulation	Disable Enable	00* 01

 *%$$* Exit

GS1 Databar Limited

Format

Data Digits (Variable)	Checksum1 (Optional)

- **Read** Turn on or turn off the read function.
- **Data Magic** Turn on or turn off Data Magic.
- **Code ID setting** See the description in UPC-A.
- **Insertion group number selection** See the description in UPC-A.
- **UCC/EAN 128 emulation** See the description in GS1 Databar Omnidirectional.



Program

Setting	Option	Value
 *UAA* Read	Disable	00
	Enable	01*
 *UAC* Data Magic	Disable	00*
	Enable	01
 *UAD* Max. code length	00-64	00-64

Setting	Option	Value
UAE Min. code length	00-64	00-64
UAF Truncate leading	0-15	00-15 00*
UAG Truncate ending	0-15	00-15 00*
UAH Code ID setting	00-ffH ASCII code	00-ffH < RL >*
UAI Insert group number selection	00-44	00-44 00*
UAK UCC/EAN128 emulation	Disable Enable	00* 01

%$$ Exit

GS1 Databar Expanded

Format

Data Digits (Variable)	Checksum1 (Optional)

- **Read** Turn on or turn off the read function.
- **Data Magic** Turn on or turn off Data Magic.
- **Max/Min code length** See the description in Code 39.
- **Code ID setting** See the description in UPC-A.
- **Insertion group number selection** See the description in UPC-A.
- **UCC/EAN 128 emulation** See the description in GS1 Databar Omnidirectional.



Program

Setting	Option	Value
 *VAA* Read	Disable	00
	Enable	01*
 *VAC* Data Magic	Disable	00*
	Enable	01
 *VAD* Max. code length	00-99	00-99
		99*

Setting	Option	Value
 *VAE* Min. code length	00-99	00-99 01*
 *VAF* Truncate leading	0-15	00-15 00*
 *VAG* Truncate ending	0-15	00-15 00*
 *VAH* Code ID setting	00-ffH ASCII code	00-ffH < RX >*
 *VAI* Insert group number selection	00-44	00-44 00*
 *VAK* UCC/EAN128 emulation	Disable Enable	00* 01

 *%$$* Exit

5 Troubleshooting

You might encounter some issues when you scan bar codes. This chapter provides information that helps you fix common issues.

5.1 Scanner issues

My scanner doesn’t emit the aiming pattern.

- Did you charge your scanner?
- Did you turn off the aiming pattern?
- Your battery wears out. Replace the battery and make sure the new battery is charged.
- Your scanner is waiting your computer to acknowledge data and doesn’t receive any response. Unplug your cradle’s cable (USB or RS-232) and connect it again.
- Check your USB cable and power supply by connecting them to other compatible devices and test if they work properly. If not, replace them and charge your scanner again.

5.2 Bar code issues

My scanner doesn't read the bar code properly.

- Reset your scanner.
- Check the quality of your bar codes. Wrinkled, smudged, blurred or torn bar codes won't be read by your scanner.
- The reading window of your scanner may be dirty and block the field of view. Clean the reading window.

The data isn't sent to my computer.

- Did you establish the connection between your scanner and cradle?
- Did your scanner connect to other Bluetooth device?
- Make sure the USB cable is tightly plugged into your cradle and computer.
- Your scanner is connecting to another cradle. Break their connection and connect your scanner to your cradle.

My scanner doesn't decode the bar code, but the bar code type is supported.

- Did you turn on **Read** for the bar code type?
- The density of your bar code may be too high for your scanner to decode.

6 Specifications

PERFORMANCE CHARACTERISTICS	
Model	**AI-6801**
Light Source	Red LED
Sight	Red LED, 623 nm
Scan Pattern	Linear Imager(CCD)
Indicator	LED & beeper
Interface	USB (HID/Virtual COM), RS-232
Scan Width	39°
Print Contrast	30%
Scan Rate	700 scans/sec
Operation mode	Handcuff mode, Deep Sleep mode, Data collection mode, Auto-sensing mode
D.O.F.	3mil, 60 ~ 80mm 4 mil, 60 ~ 110mm 5mil, 50 ~ 130mm 10mil, 40 ~ 310mm 13mil, 40 ~ 400mm 20mil, 45 ~ 550mm EAN13 , 13mil, 40 ~ 340mm

Electrical	
Battery	Rechargeable Li-Ion battery pack (3.7V, 2200mAh, 9.25Wh) Up to 55 hours of operation
Battery Charger Time	Power Supply: 4.5 hours USB Cable: 6.5 hours

Power Input	5V ± 10% VDC / 1A

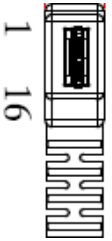
PHYSICAL CHARACTERISTICS	
Dimensions	Scanner: 9.4 x 7.6 x 15.8 cm Cradle: 13x 8.8 x 9.5 cm
Weight	Scanner: 200 g (battery included) Cradle: 130 g

SYMBOLOGY DECODE CAPABILITY	
Linear	Code11,Code39,Code93,Code32 (Pharmaceutical),Code128,Coda bar, Interleaved 2of 5,Industrial 2 of 5,IATA 2 of 5,Matrix 2of5,EAN/JAN-13,EAN/JAN-8,UP C-A, UPC-E,UPC-A/EAN-13 with Extended Coupon code, Tele pen, Plessey Code, GS1 Databar RSS14, GS1 Databar Limited,GS1 Databar,Omni directional, GS1 Databar Expanded ,China Post
Stacked Linear	GS1 Databar Expanded Stacked,GS1 Databar RSS14 Stacked, C16K, CodaBlockF

USER ENVIRONMENT	
Operating Temperature	-20°C to 60°C (-4°F to 140°F)
Storage Temperature	-20°C to 70°C(-4°F to 158°F)
Humidity	5% to 95% related humidity, non-condensing
Drop Specifications	6 ft./1.8 m drop
Contaminants	Seals to resist airborne particulate contaminants (IP65)
Light level	0 ~ 80,000 lux

REGULATORY	
EMI/RFI	CE, FCC, BSMI, NCC

6.1 Pin Assignments



16 pin

16pin Mini-usb Connector

Pin	RS-232	USB
1	VCC (+5V)	VCC (+5V)
2	VCC (+5V)	VCC (+5V)
3	VCC (+5V)	VCC (+5V)
4	NC	NC
5	NA	VBUS
6	NA	USB_D-
7	NA	USB_D+
8	GND	GND
9	GND	GND
10	GND	GND
11	CTS	NA
12	RTS	NA
13	RXD	NA
14	TXD	NA
15	NC	NC
16	NC	NC

Appendix A. Test symbologies

Bar codes marked with asterisk (*) are turned on initially.

CODABAR



CODE 11



CODE-128 *



CODE-39 *



CODE-93



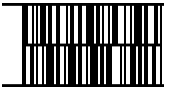
EAN-13 *



STANDARD 2 of 5



CODE 16K



EAN-8 *



INDUSTRIAL 2 of 5



UPC-E *



INTERLEAVED 2 of 5 *



MATRIX 2 of 5



MSI/PLESSEY



UPC-A *



UK/PLESSEY



GS1



Appendix B. ASCII table

L \ H	0	1	0	1
0	Null		NUL	DLE
1	Up	F1	SOH	DC1
2	Down	F2	STX	DC2
3	Left	F3	ETX	DC3
4	Right	F4	EOT	DC4
5	PgUp	F5	ENQ	NAK
6	PgDn	F6	ACK	SYN
7		F7	BEL	ETB
8	Bs	F8	BS	CAN
9	Tab	F9	HT	EM
A		F10	LF	SUB
B	Home	Esc	VT	ESC
C	End	F11	FF	FS
D	Enter	F12	CR	GS
E	Insert	Ctrl+	SO	RS
F	Delete	Alt+	SI	US

L \ H	2	3	4	5	6	7
0	SP	0	@	P	`	p
1	!	1	A	Q	a	q
2	“	2	B	R	b	r
3	#	3	C	S	c	s
4	$	4	D	T	d	t
5	%	5	E	U	e	u
6	&	6	F	V	f	v
7	‘	7	G	W	g	w
8	(	8	H	X	h	x
9	)	9	I	Y	i	y
A	★	:	J	Z	j	z
B	+	;	K	[	k	{
C	,	<	L	\	l	|
D	-	=	M	]	m	}
E	.	>	N	^	n	~
F	/	?	O	_	o	DEL

Appendix C. Default settings of bar codes

Code Type	Read	Checksum Verification	Checksum Transmission	Code ID
UPC-A	V	V	V	A
UPC-E	V	V	V	E
EAN-13	V	V	V	F
EAN-8	V	V	V	FF
Code 39	V			*
Interleaved 2 of 5	V			i
Industrial 2 of 5		-	-	i
Matrix 2 of 5				B
Codabar				%
Code 128	V	V		#
Code 93		V two digits		&
Code 11		V One digit		O
MSI/Plessey		V		@
UK/Plessey		V		@
Telepen				S
Standard 2 of 5		-	-	i
China Post				t
Italian Pharmacode				p
Code 16K		-	-	
EAN UCC Composite		-	-	RC
GS1 databar Omnidirectional		-	-	R4
GS1 databar Limited		-	-	RL

Code Type	Read	Checksum Verification	Checksum Transmission	Code ID
GS1 databar Expanded		-	-	RX

Appendix D. Data entry bar codes



0



1



2



3



4



5



6



7



8



A



B



C



D



E



F



9



Finish