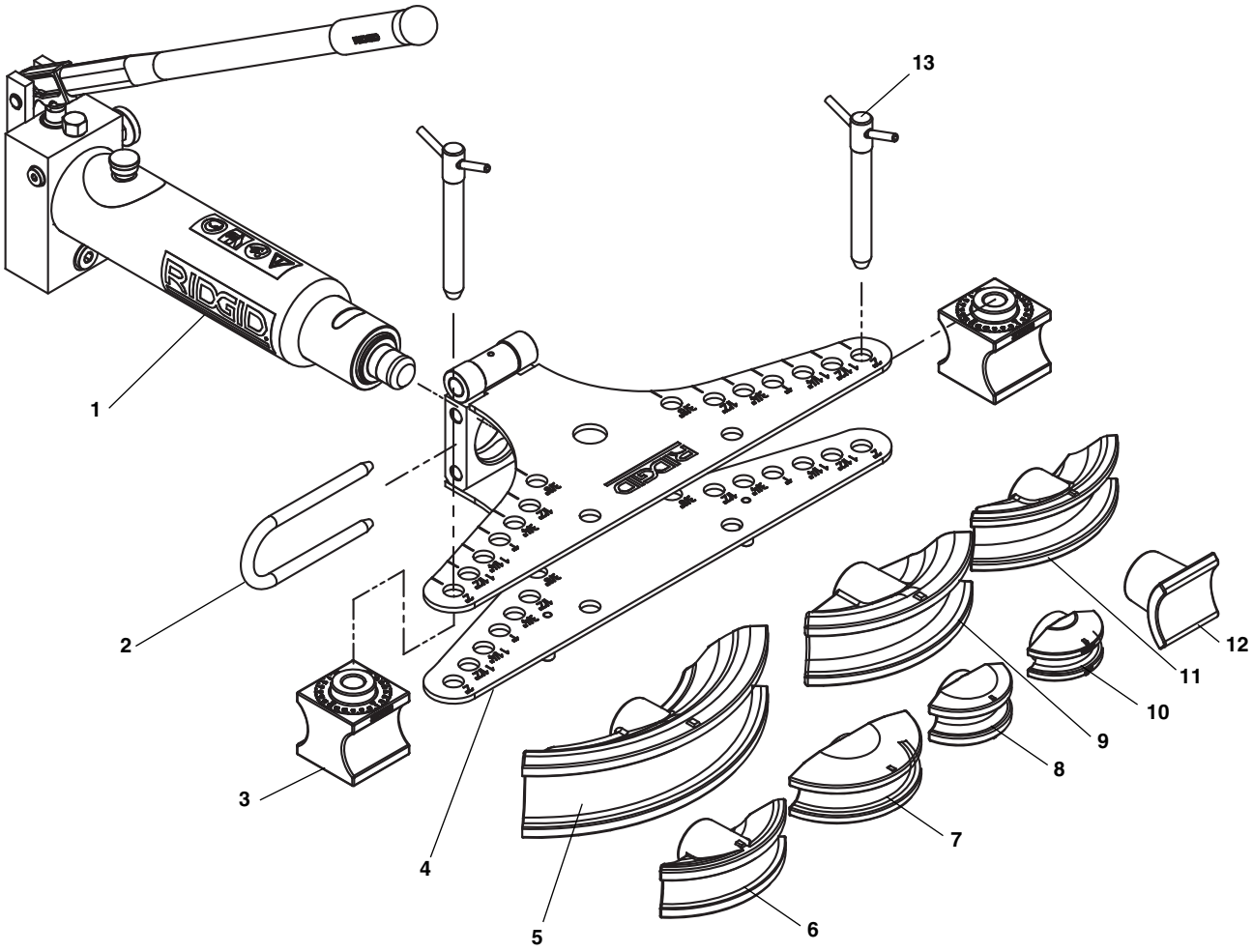
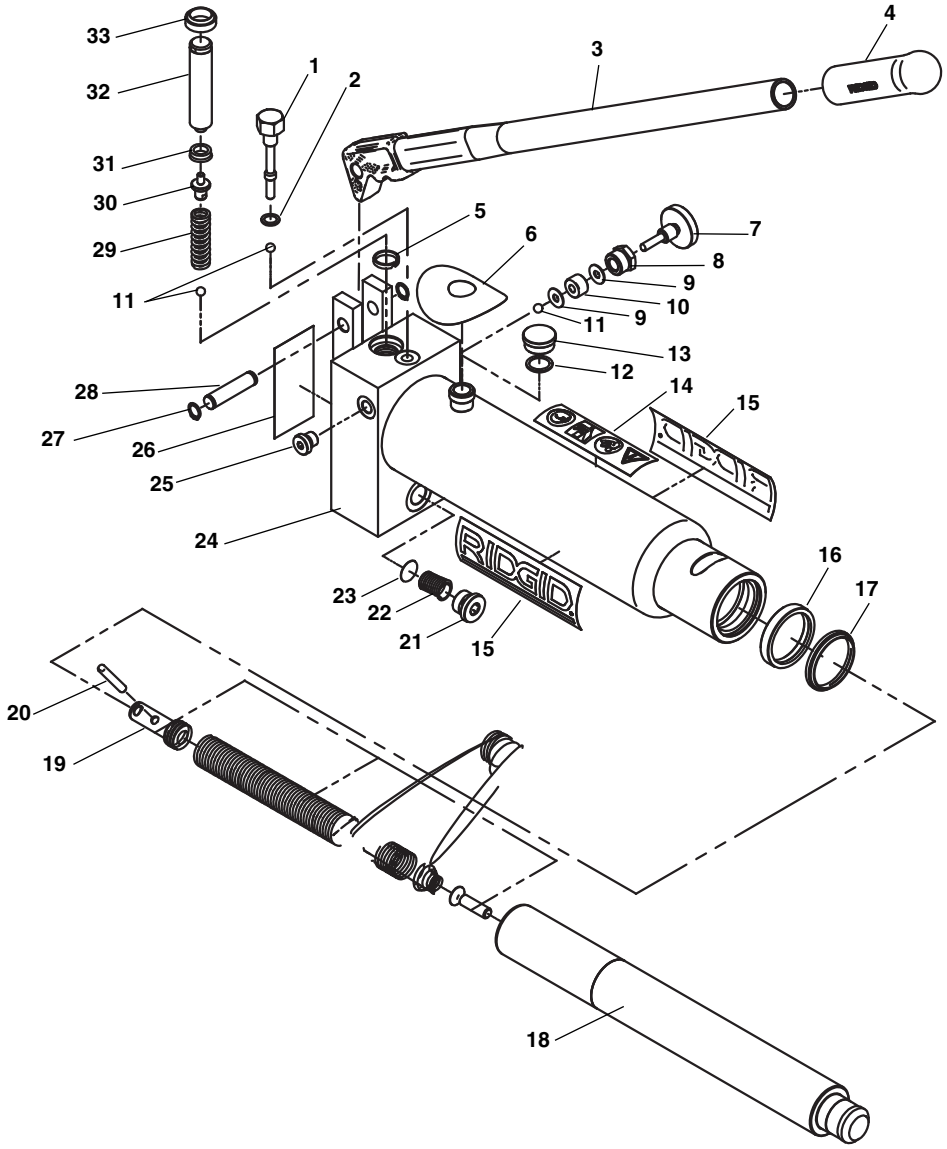



**NOTE: Order parts by Catalog Number only.**
**DO NOT order by Reference Number.**

| | HB382 | HB383 | |
|---|---|---|---|
| Ref. No. | Catalog No. | Catalog No. | Description |
| 1 | | | Pump Assembly |
| 2 | 37603 | 37838 | U-Bracket |
| 3 | 37273 | 37278 | Corner Support Assembly |
| 4 | 38083 | 38078 | Frame |
| 5 | 37253 | 37253 | Former 2" |
| | NA | 37258 | Former 2 1/2" |
| | NA | 37263 | Former 3" |
| 6 | 37238 | 37238 | Former 1" |
| 7 | 37233 | 37233 | Former 3/4" |
| 8 | 37228 | 37228 | Former 1/2" |
| 9 | 37248 | 37248 | Former 1 1/2" |
| 10 | 37223 | 37223 | Former 3/8" |
| 11 | 37243 | 37243 | Former 1 1/4" |
| 12 | 37618 | 37618 | Straightener Former |
| 13 | 37293 | 37298 | Corner Pin |
| | 37828 | 37828 | Transport Wheel Kit |
| | | 38568 | Extender |




**NOTE: Order parts by Catalog Number only.**
**DO NOT order by Reference Number.**

| Ref. No. | Catalog No. | Description |
|---|---|---|
| | 38088 | HB382 Pump Assembly |
| | 38093 | HB383 Pump Assembly |
| 1 | 38098 | Safety Screw |
| 2* | 38103 | O-Ring |
| 3 | 38108 | Handle Lever |
| 4 | 38113 | Handle Grip |
| 5* | 38118 | Guide Seal |
| 6 | 38123 | Operating Decal |
| 7 | 38128 | Release Knob |
| 8 | 38133 | Ring Nut |
| 9* | 38138 | Copper Washer |
| 10* | 38143 | Rubber Packing |
| 11* | 38148 | Package of 3 Balls |
| 12 | 38153 | O-Ring |
| 13 | 38158 | Fill Cap |
| 14 | 38163 | Warning Label |
| 15 | 38168 | RIDGID LabelHB 382 |
| 16* | 38173 | HB382 Seal |
| | 38178 | HB383 Seal |
| 17* | 38183 | HB382 Scraper |
| | 38188 | HB383 Scraper |
| 18 | 38193 | HB382 Ram |
| | 38198 | HB383 Ram |
| 19 | 38203 | Pull Spring |
| 20 | 38208 | Pin |
| 21 | 38213 | Plug |
| 22 | 38218 | Spring |
| 23* | 38223 | Filter |
| 24 | 38228 | HB382 Pump Body |
| | 38233 | HB383 Pump Body |
| 25 | 38238 | Plug |
| 26 | 38243 | HB382 Name Plate |
| | 38248 | HB383 Name Plate |
| 27 | 38253 | Package of 2 Rings |
| 28 | 38258 | Pin |
| 29 | 38263 | Spring |
| 30 | 38268 | Pin |
| 31* | 38273 | Seal |
| 32 | 38278 | Press Ram |
| 33* | 38283 | Scraper |
| 34 | 38288 | HB382 Repair Kit |
| 35 | 38293 | HB383 Repair Kit |

*NOTE: Items marked with an asterick (*) are included in repair kits Ref.34.