

CUTTING PLATFORMS 12' 14'

割台

**PARTS CATALOG
12' 14' CUTTING PLATFORMS**

割台零件图册

PCYC20447 Issue Jan.2009

约翰·迪尔佳联收获机械有限公司

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简 介

尊敬的用户，约翰迪尔佳联收获机械有限公司衷心感谢您对本公司产品的关心和厚爱，祝您和贵单位兴旺发达，事业顺利。

用户在使用本产品前应仔细阅读与产品有关的技术手册、操作说明，按照技术要求进行操作、维护、保养，以保证人身安全、避免机械故障，延长使用寿命，节省能源和维护费用，获得最大经济效益。

12/14 英尺割台是在引进割台的基础上进行多项技术改进后的产品。该产品消化吸收了当代割台的先进技术，运用电子计算机辅助设计使之结构更合理，性能、可靠性和其他技术指标均优于同类产品，是 1048、1062、3316 等联合收割机的理想配套附件。

零件图册使用说明：

由于技术进步和用途的拓展，约翰迪尔佳联收获机械有限公司生产的系列产品在技术规格、结构、配套、附件等将会有改进和变化，将在再版时予以修改，更正。由于编写者水平有限，书中错误在所难免，请用户指正。另外在编译、印刷、校正等诸多方面的原因，本手册虽经多次校正，其中仍不免有错误之处，还望广大用户在使用过程中，发现错误，及时通知 我们，以便重版时更正。

未经约翰迪尔佳联收获机械有限公司同意，任何人不得擅自将本手册进行翻印、出版，本公司明确保留按照法律规定有关版权的要求，保留更改权利。

2009 年 1 月

A. 如何查找零件件号：

1. 先在 A1 总索引中确定所要找的零件总部位；
2. 按照总部位指定的页数找到部分索引；
3. 在部分索引中找到所要找零件的分部位；
4. 按照分部位指定的符号找到所需要的轴测图和表；
5. 根据轴测图及表确定零件号。

B. 如何按零件号查找零件

1. 图册最后的件号索引中找到所需要的件号所在页数；
2. 按照所在页数找到轴测图及表；
3. 根据轴测图及表找到所需零件。

零件图册表格部分由七列组成：

序号 (KEY) : 图面上标注的零件数字号

件号 (PART NO) : 零件订购号码

名称 (DESCRIPTION) : 简要的零件描述

数量 (QTY) : 这个零件在本装配中使用的总数量

SERIAL NO.: — × × × × × ×, 零件用于这个系列号之前的所有机器上

× × × × × × —, 零件用于这个系列号之后的所有机器上

× × × × × × — × × × × × ×, 零件用于两个系列号之间的所有机器上

MODELS: 标注 “ × ” 符号的表示这个件号用于此机型上

备注 (REMARKS) : 附加信息, 如尺寸、规格、装配信息、编码和注释等

方向：右侧和左侧是根据面向机器的前进方向而制定的。

Directions for use of parts catalog

A How do you find a part, if Part Number is not known?

1. Turn to Primary Index beginning on page A1 and determine required Section
2. Decode Section Number to corresponding page (refer to accompanying insert)
3. Determine required components from Sectional Index
4. Turn to relevant page for these components
5. Identify part on drawing and determine Part Number in text with help of drawing key number

B How do you identify a part , if Part Number is known?

1. Turn to Numerical Index at end of catalog
2. Locate Part Number and determine page location
3. Turn to relevant page in Parts Catalog
4. Identify part on corresponding drawing

Layout of text page with seven columns

KEY: Drawing Reference Number

PART NO.: Parts ordering No.

DESCRIPTION: Brief part description

QTY: Total no. of this part used in this assembly

SERIAL NO.: Hyphen before Ser. No.=part used up to Serial No. shown

Hyphen after Ser. No.=part used in and after Ser. No. shown

Hyphen between two Ser. No.'s=used from-to Ser. No.'s shown

MODELS: Marked to show for which model this part applies

REMARKS: Added information, such as dimensions, assy. remarks, substitutes and coded order information

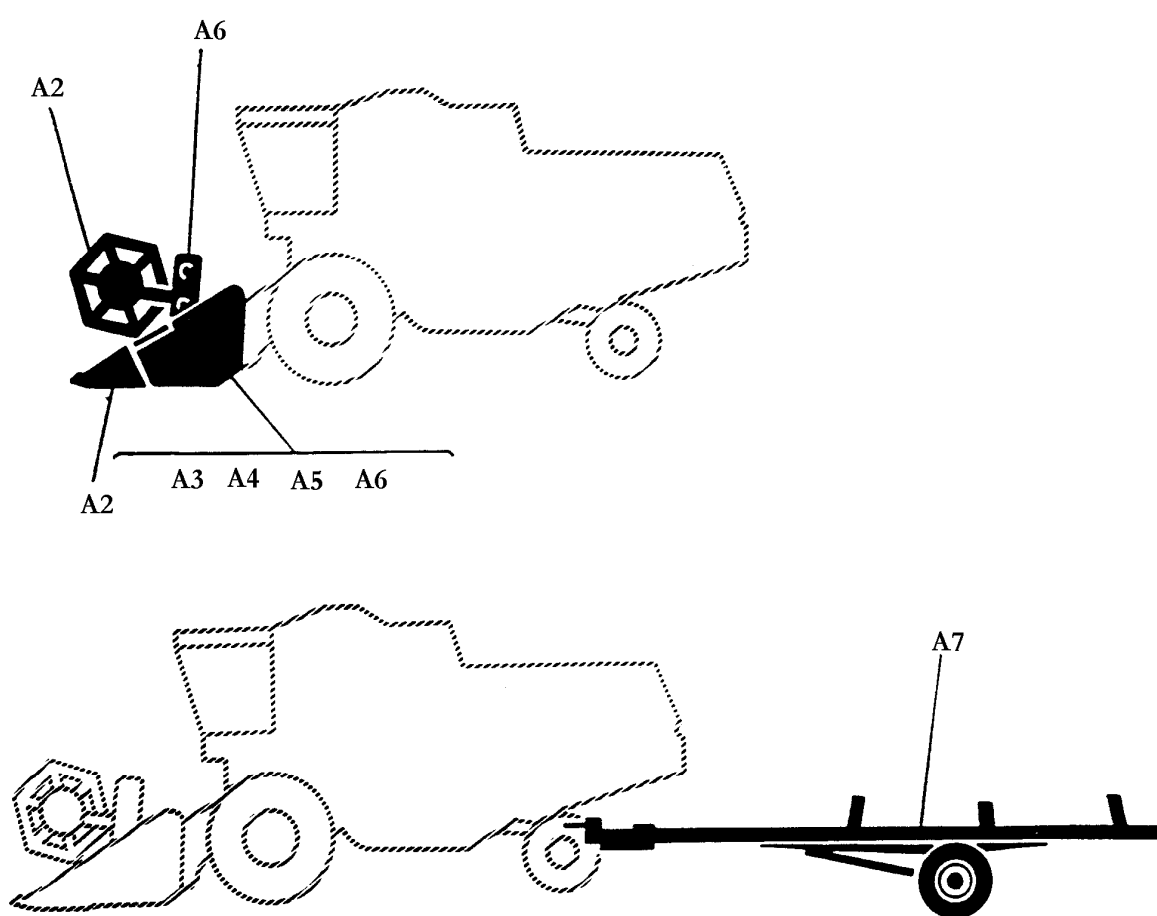
RIGHT-HAND AND LEFT-HAND sides are determined by facing in the direction of forward travel.

Coded notes used when ordering spare parts: 当订购配件时使用下面的编码注释:

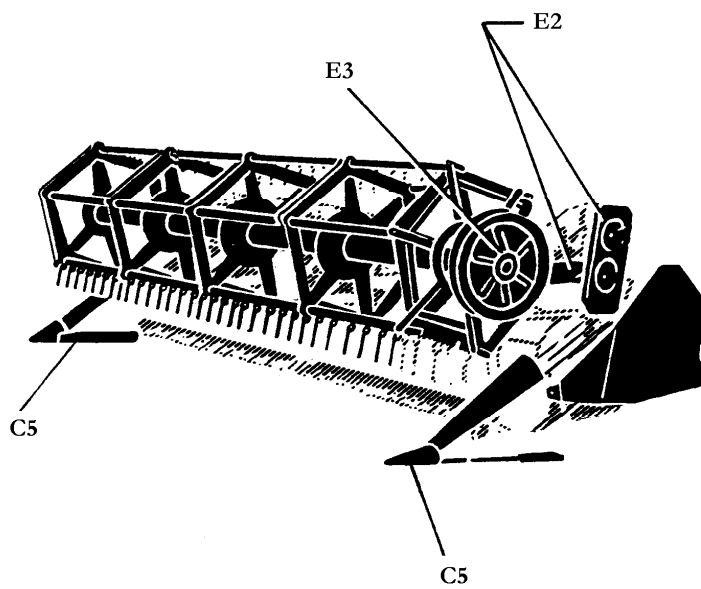
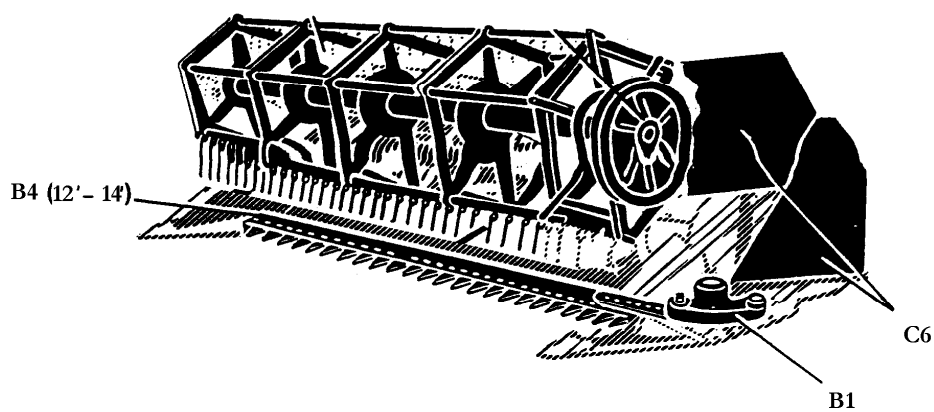
As required AR 按需	Kit KIT 组件	Or OR 或	Upper UP 上
Complete assembly ASSY 总成	Number of links L 链节数	Order ORD 订购	With W/ 与...一起
For FOR 用于	Length LGTH 长度	By package of PACKG 打包	Without W/O 没有
Front FRONT 前	Left-hand L.H. 左侧	Right-hand R.H. 右侧	Gear and sprocket teeth number Z 齿轮和链轮齿数
See page GRID 见...页	Lower LOW 下	Rear REAR 后	
Inside diameter I.D. 内径	Not supplied separately NSEP 不单独提供	Substitute for SUB.FOR 替代	
Including keys INCL.KEYS 包含序号	Outside diameter O.D. 外径	Thickness TK 厚度	

A 1

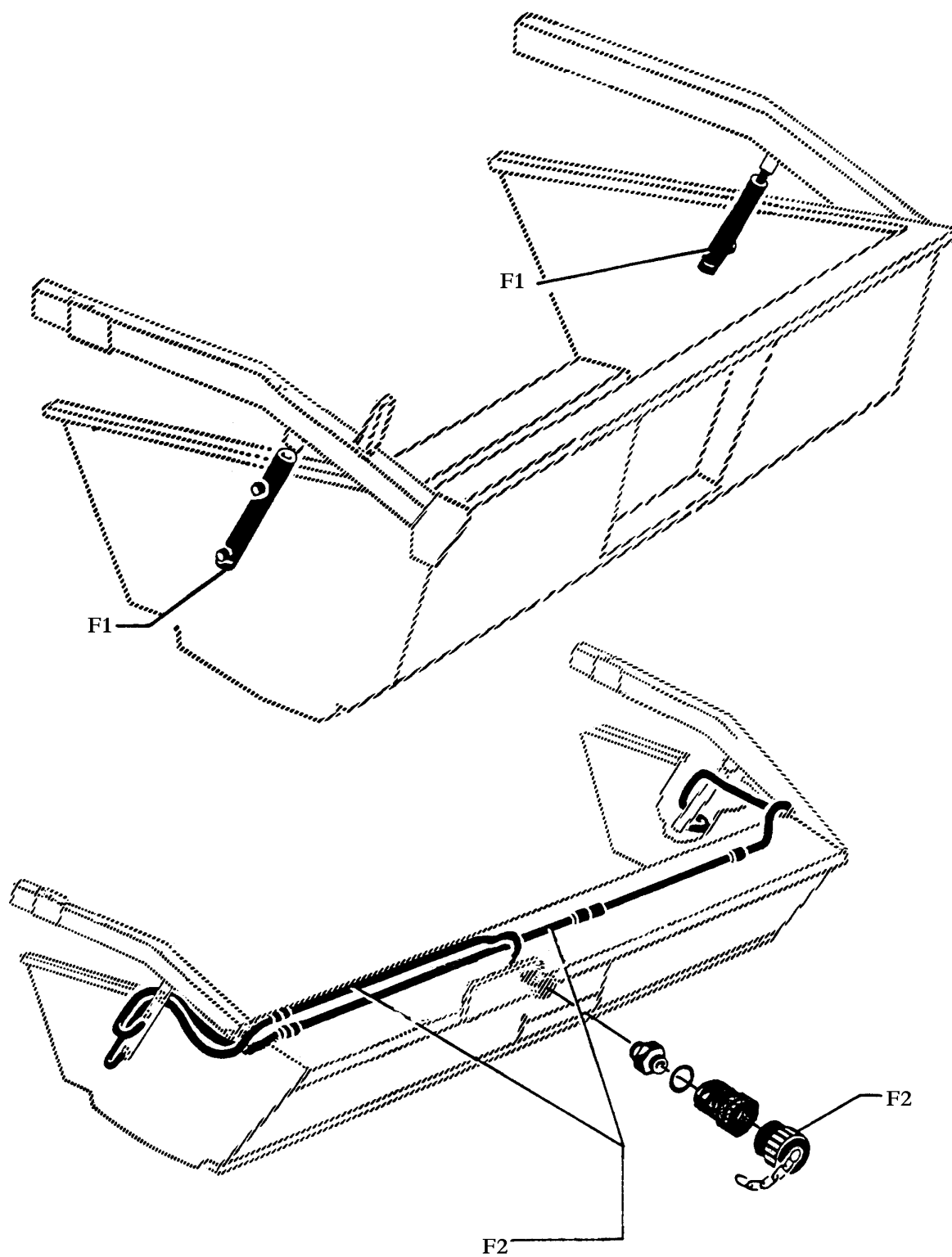
SECTIONAL INDEX 总体索引



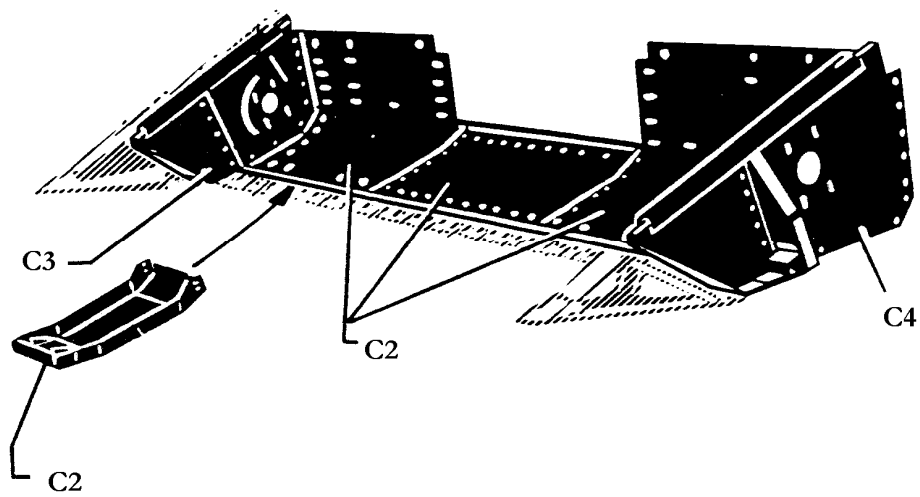
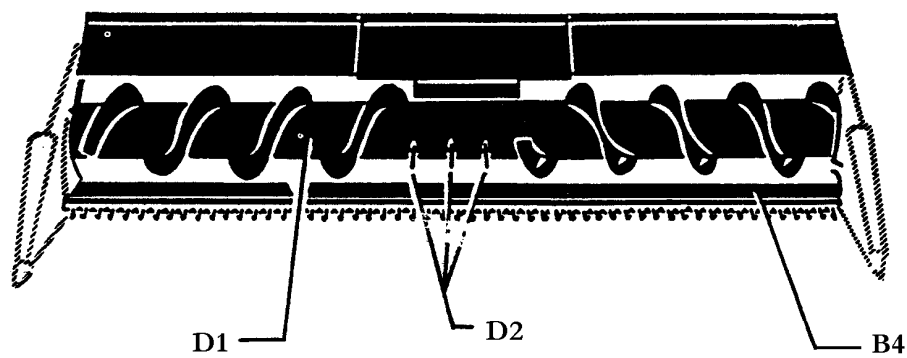
SECTIONAL INDEX 部分索引



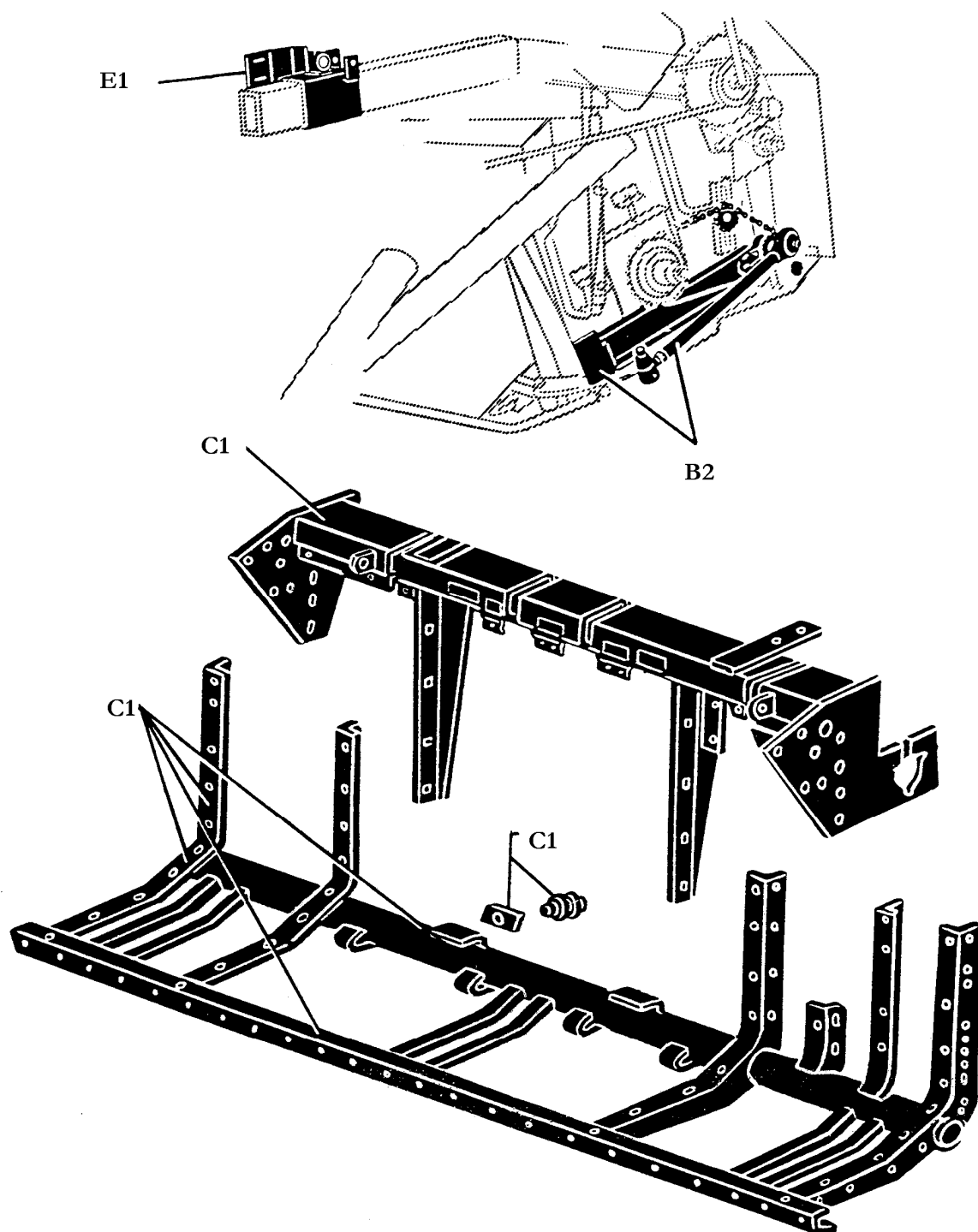
SECTIONAL INDEX 部分索引



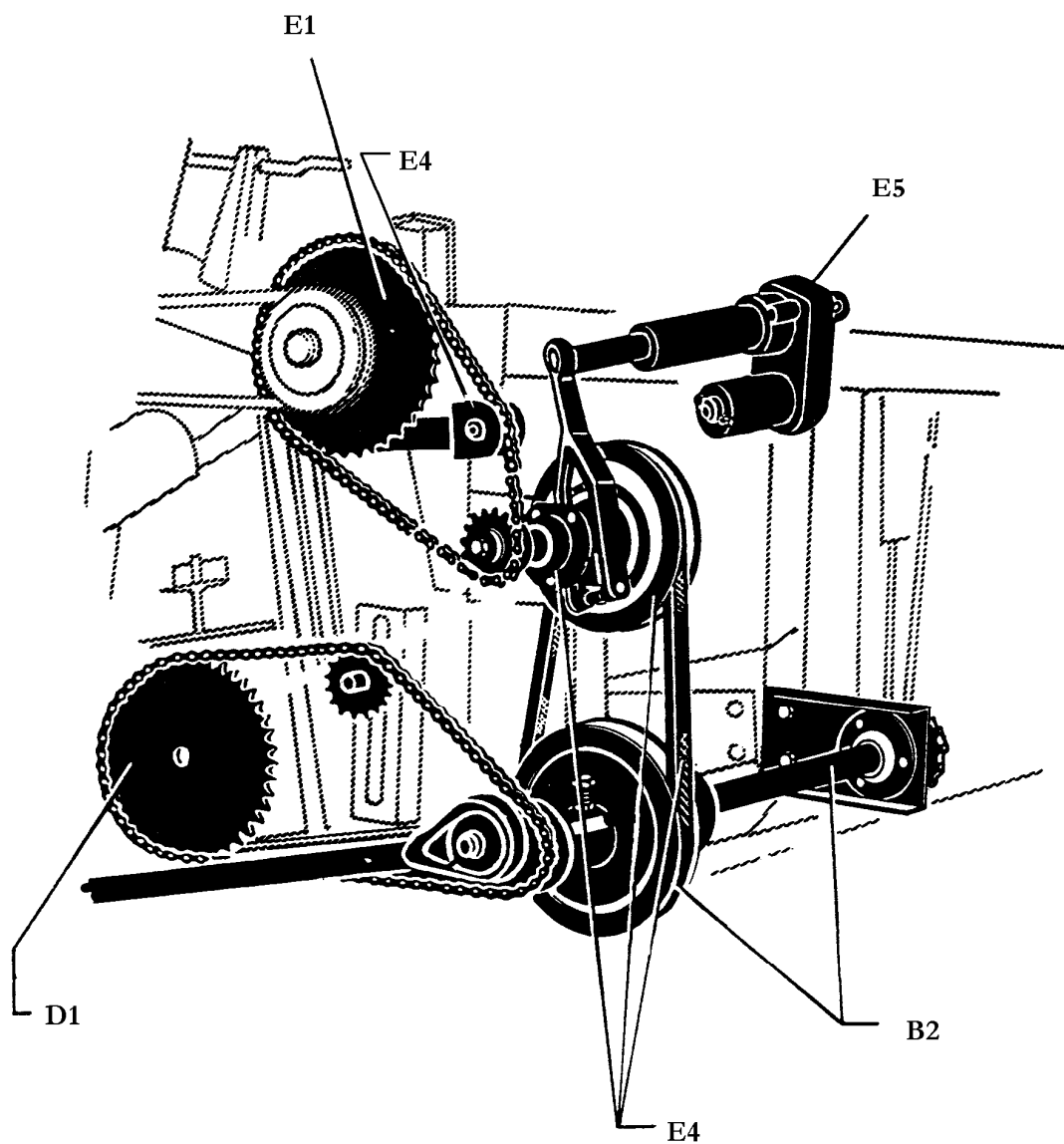
SECTIONAL INDEX 部分索引



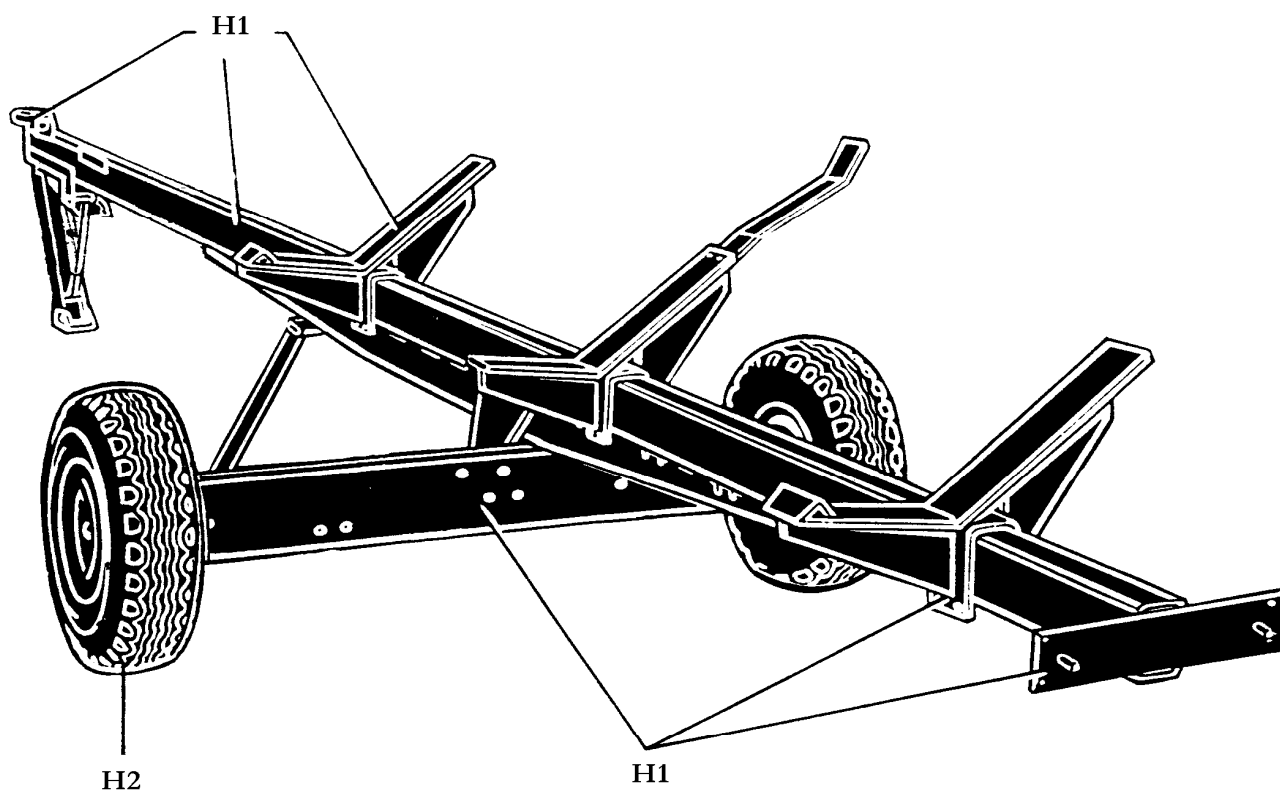
SECTIONAL INDEX 部分索引



SECTIONAL INDEX 部分索引

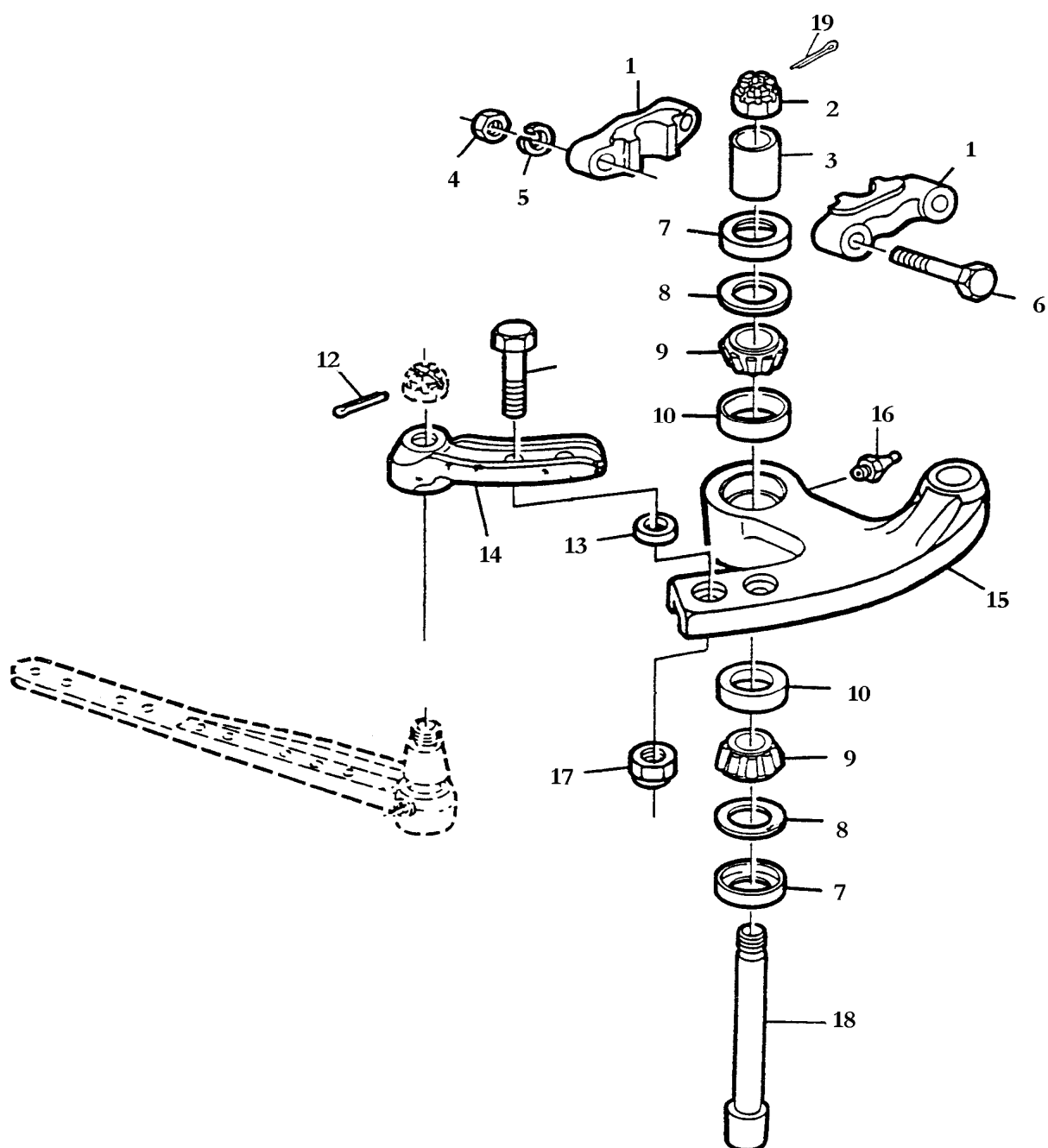


SECTIONAL INDEX
部分索引



B 1

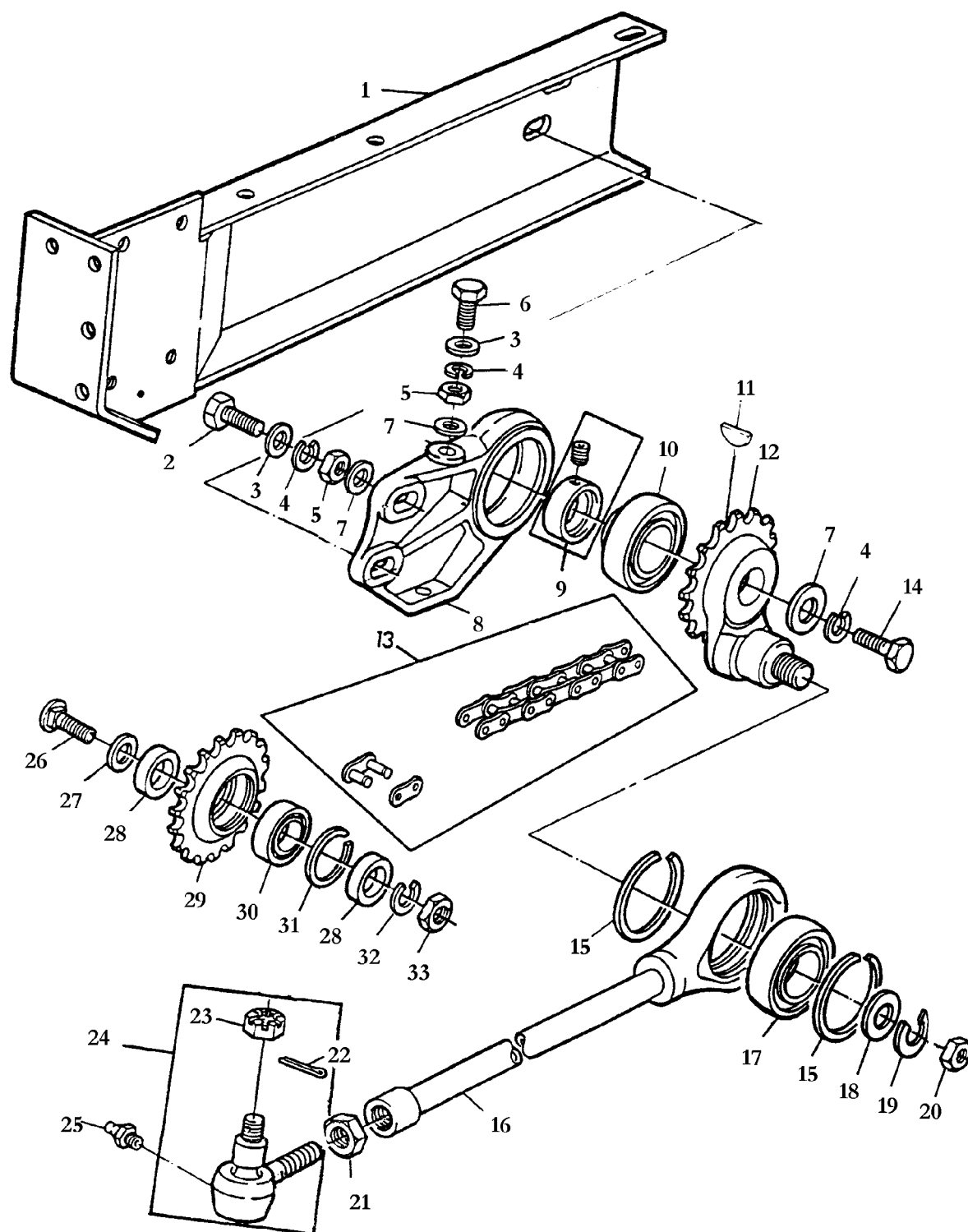
SPLIT BELL CRANK-KNIFE DRIVE 割刀传动摆块



B 1

序号 件 号		数量		MODELS		备 注	
				12	14		
KEY	PART NO.	名 称	DESCRIPTION	QTY	英尺	REMARKS	
1	H11443	卡瓦	CLAMP	4	×	×	
2	14M7188	螺母	NUT	1	×	×	M20x1.5 GB9457-88 8 Zn.D
3	H33462	间管	SPACER	1	×	×	
4	14M7031	螺母	NUT	4	×	×	M12 GB6170-86 8 Zn.D
5	12M7014	弹垫	LOCK WASHER	4	×	×	12 GB93-87 Zn.D
6	19M7728	螺栓	CAP SCREW	4	×	×	M12x120 GB5782-86 8.8 Zn.D
7	YC16440	防尘盖	CAP	2	×	×	
8	H33463	垫圈	WASHER	2	×	×	
9	00G7604EA	锥轴承内环	BEARING COVE	2	×	×	GB297-84
10	00G 7604EB	锥轴承外环	BEARING CUP	2	×	×	GB297-84
11	19M7295	螺栓	CAP SCREW	2	×	×	M12x45 GB5782-86 8.8 Zn.D
12	11M7024	开口销	COTTER PIN	1	×	×	4x36 GB91-86 Zn.D
13	YC16582	衬套	BUSHING	2	×	×	
14	YC16533	摇臂	PITMAN ARM	1	×	×	
15	YC16534	摇臂	PITMAN ARM	1	×	×	
16	58M5573	油杯	LUBRICATION FITTING	1	×	×	M6x1.00 GB1152-79
17	14G25122	锁紧螺母	LOCK NUT	2	×	×	M12 GB889-86 8 Zn.D
18	YC16578	端轴	SPIDLE	1	×	×	
19	11M7087	开口销	COTTER PIN	1	×	×	4x40 GB91-86 Zn.D

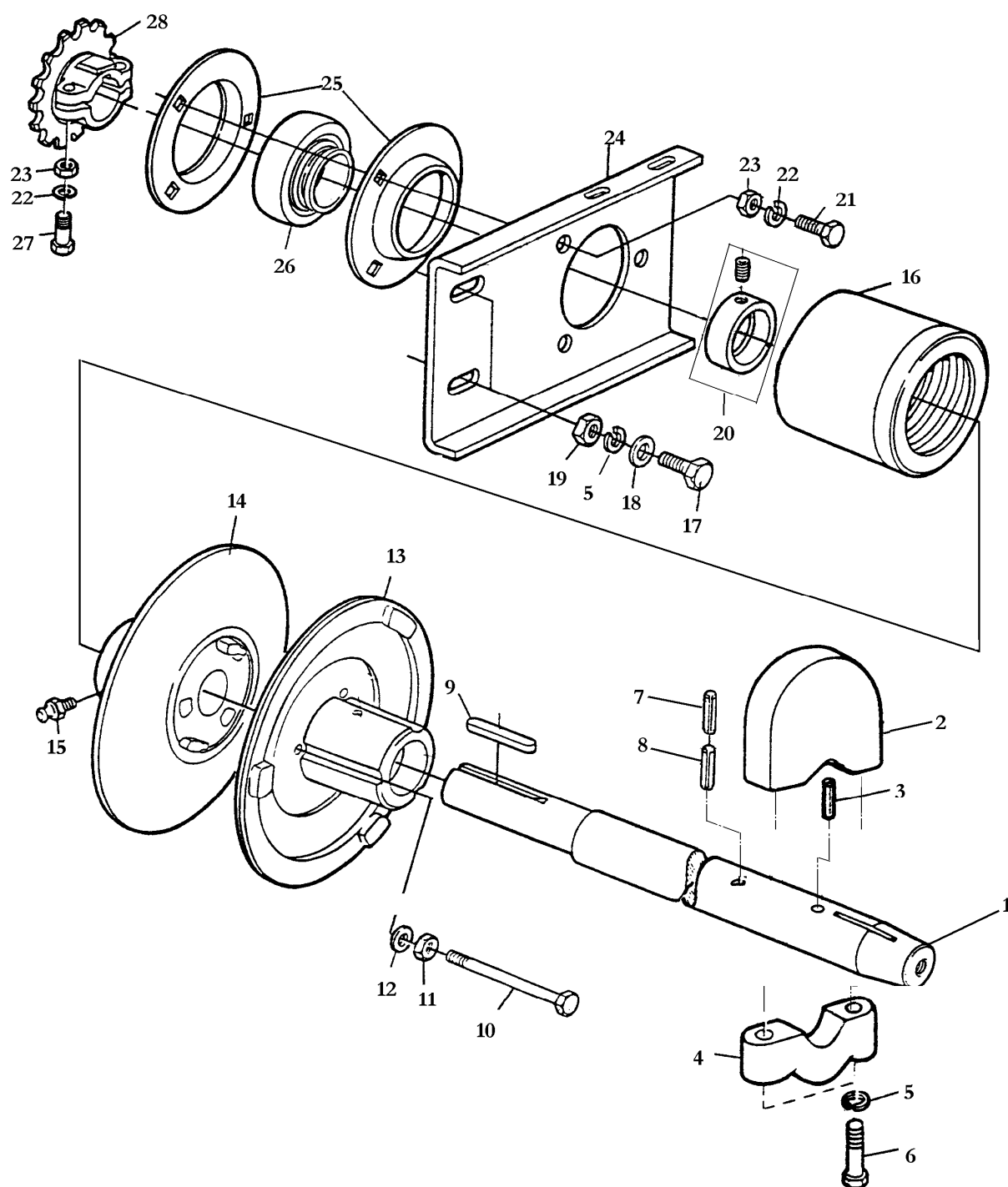
CUTTER DRIVE 割刀传动



B 2

序号 件 号		数量		MODELS		备 注
				12	14	
KEY	PART NO.	名 称	DESCRIPTION	QTY	英尺	REMARKS
1	AYC12644	传动轴承架	CHANNEL	1	×	×
2	19G02445	螺栓	CAP SCREW	2	×	×
3	24M7047	垫圈	WASHER	6	×	×
4	12M7014	弹垫	LOCK WASHER	5	×	×
5	14G25122	螺母	NUT	4	×	×
6	19G08640	螺栓	CAP SCREW	2	×	×
7	YC11783	垫圈	WASHER	5	×	×
8	Z10017	轴承座	FLANCETTE	1	×	×
9	00GP508	偏心套	LOCKINGCOLLAR	1	×	×
10	00G390208	轴承	BEARING	1	×	×
11	26G00828	半圆键	SHAFT KEY	1	×	×
12	Z11429	链轮	ECCENTRIC	1	×	×
13	AYC12617	链条	CHAIN	1	×	×
14	19M7285	螺栓	CAP SCREW	1	×	×
15	40M7044	挡圈	SNAP RING	2	×	×
16	AYC12835	推杆	PITMAN	1	×	×
17	00G180207	轴承	BEARING	1	×	×
18	Z26239	垫圈	WASHER	1	×	×
19	12M7070	弹垫	LOCK WASHER	1	×	×
20	14G01212	螺母	NUT	1	×	×
21	14G35240	螺母	NUT	1	×	×
22	11M7024	开口销	COTTER PIN	1	×	×
23	14M7185	螺母	NUT	1	×	×
24	AYC12333	球纹	BALL JOINT	1	×	×
25	58G30618	油杯	LUBRICATION FITTING	1	×	×
26	03M7210	螺栓	BOLT	1	×	×
27	24M7053	垫圈	WASHER	1	×	×
28	Z21913	间管	SPACER	1	×	×
29	YC16528	链轮	CHAIN SPROCKET	1	×	×
30	00G180203	轴承	BEARING	1	×	×
31	40G00040	挡圈	SNAP RING	1	×	×
32	12M7069	垫圈	LOCK WASHER	1	×	×
33	14M7142	螺母	NUT	1	×	×

KNIFE AND REEL DRIVE 割刀及拨禾轮传动

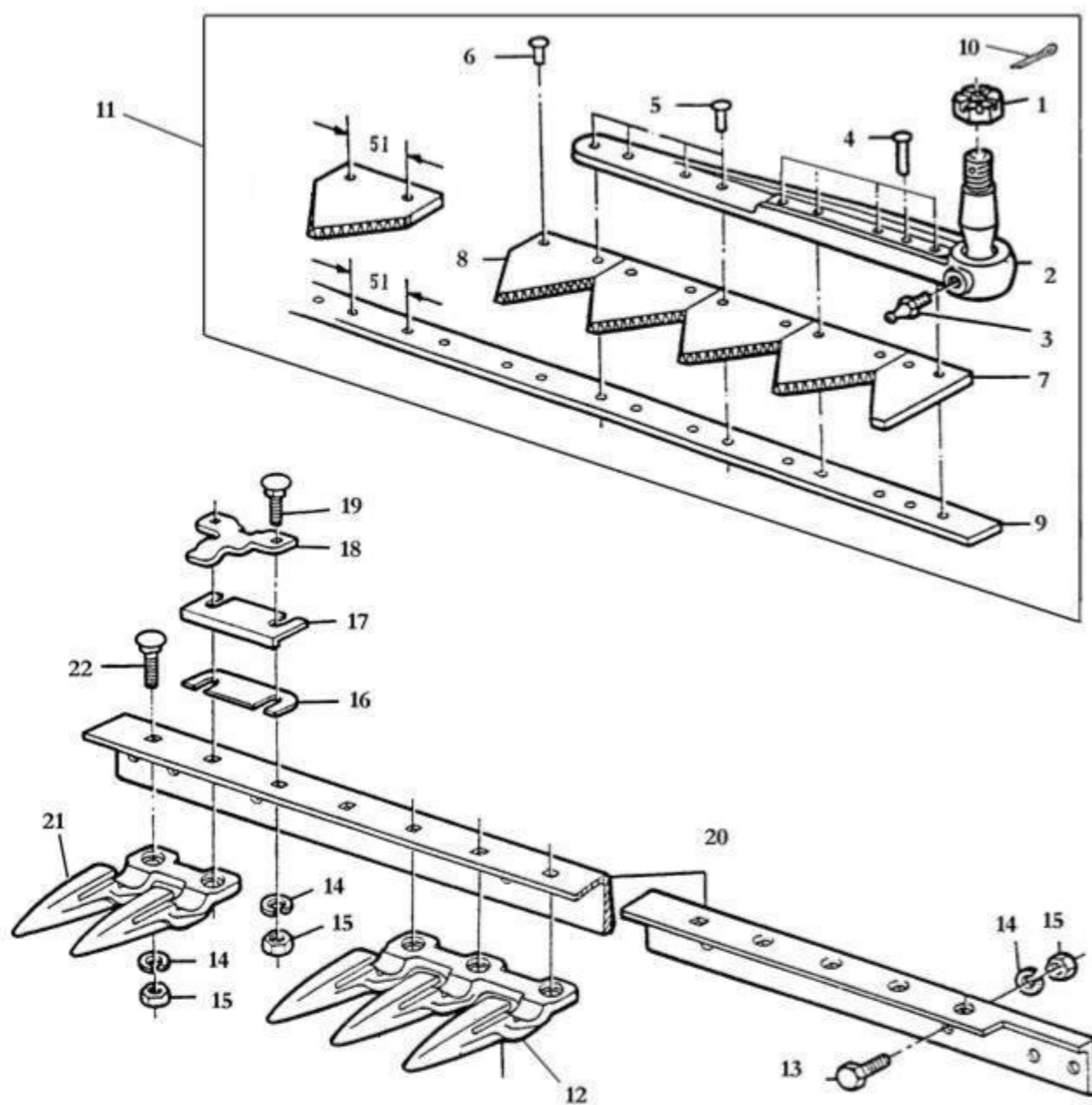


B 3

序号 件 号		数量		MODELS		备	注
KEY PART NO.		名 称	DESCRIPTION	QTY	12 英尺	14	REMARKS
1	Z42603	轴	SHAFT	1	×		
	Z42604	轴	SHAFT	1		×	
2	Z11259	配重铁	BALANCER	1	×	×	
3	34M7030	销	SPRINGPIN	1	×	×	5x20 GB879-86
4	Z11260	夹紧箍	CLAMP	1	×	×	
5	12M7014	垫圈	LOCK WASHER	AR	×	×	12 GB93-87 Zn.D
6	19M7331	螺栓	CAP SCREW	2	×	×	M12x65 GB5782-86 8.8 Zn.D
7	34M7052	弹性圆柱销	SPRINGPIN	1	×	×	8X65 GB879-86
8	34G01249	弹性圆柱销	SPRINGPIN	1	×	×	12X65 GB879-86
9	49G01636	键	SHAFT KET	1	×	×	B10x36 GB1096-79
10	19G02271	螺栓	CAP SCREW	3	×	×	M8X175 GB5782-86 8 Zn.D
11	14M7029	螺母	NUT	3	×	×	M8 GB6170-86 8 Zn.D
12	12M7008	垫圈	LOCK WASHER	3	×	×	8 GB93-87 Zn.D
13	YC16532	动盘	HALF SHEAVE	1	×	×	
14	Z11169	定盘	HALF SHEAVE	1	×	×	
15	58M5573	油杯	LUBRICATION FITTING	1	×	×	M6X1 GB1152-79
16	AYC12373	弹簧总成	SPRINGASSEMBLY	1	×	×	
17	03M7089	螺栓	CAP SCREW	2	×	×	M12x30 GB14-88 8.8 Zn.D
18	24M7047	垫圈	WASHER	4	×	×	12 GB97.1-85 Zn.D
19	14M7031	螺母	NUT	2	×	×	M12 GB6170-86 8 Zn.D
20	00GP507	偏心套	LOCKINGCOLLAR	1	×	×	P507 GB3882-87
21	19M7166	螺栓	CAP SCREW	3	×	×	M10x20 GB5783-86 8.8 Zn.D
22	12M7013	垫圈	LOCK WASHER	3	×	×	10 GB93-87 Zn.D
23	14M7140	螺母	NUT	3	×	×	M10 GB6170-86 8 Zn.D
24	YC16549	支架	HOLDER	1	×	×	
25	YC17265	轴承盖	FLANGETTE	2	×	×	
26	00G390207	轴承	SPHERICAL BEARING	1	×	×	390207 GB3882-87
27	19M7181	螺栓	CAP SCREW	2	×	×	M10x55 GB5782-86 8.8 Zn.D
28	Z10661	链轮	CHAIN SPROCKET	1	×	×	

B 4

KNIFE AND FINGER BAR 割刀及护刃器梁

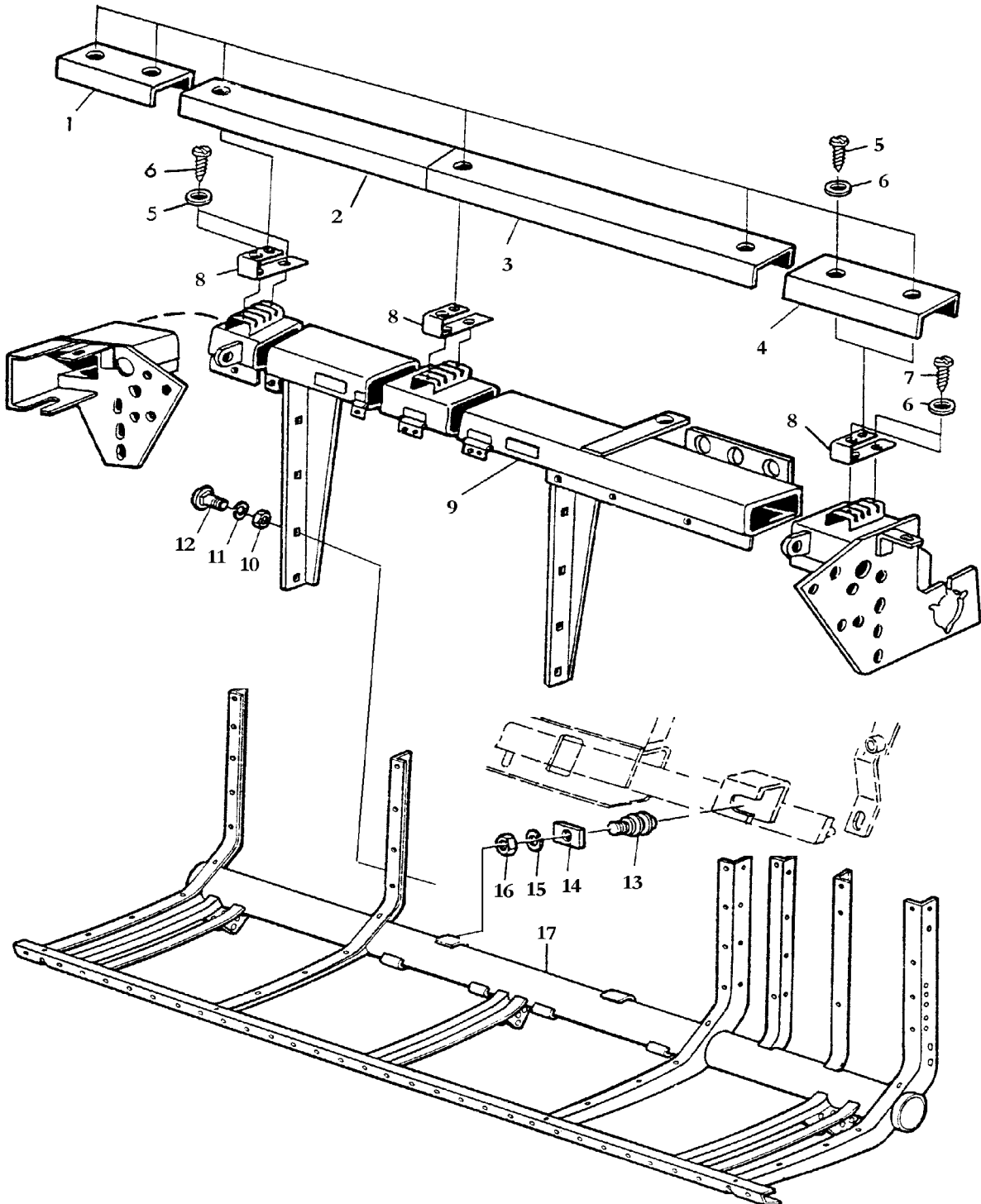


B 4

序 号				数量	MODELS		备 注
					12	14	
KEY	PART NO.	名 称	DESCRIPTION	QTY	英尺		REMARKS
1	14M7185	螺母	NUT	1	×	×	M16 GB6178-86 8 Zn.D
2	AYC12334	刀头	KNIFEHEAD	1	×	×	
3	58G30618	油杯	LUBRICATION FITTING	1	×	×	90° M6x1.00 GB1153-79
4	16M2511	铆钉	RIVET	2	×	×	5x28 GB867-86
5	16M2509	铆钉	RIVET	4	×	×	5x22 GB867-86
6	116M4986	铆钉	RIVET	AR	×	×	5x16 GB867-86
7	YC16437	刀片	SECTION	1	×	×	
8	YC16677	刀片	SECTION	AR	×	×	
9	YC16542	刀杆	KNIFEBACK	1	×		
	Z21955	刀杆	KNIFEBACK	1		×	
10	16M4986	开口销	COTTER PIN	1	×	×	4X35 GB91-86 Zn.D
11	AYC12376	割刀铆合	KNIFEBACK	1	×		
	AZ10888	割刀铆合	KNIFEBACK	1		×	
12	YC16660	护刃器	SECTION GUARD	1	×	×	
13	19M7167	螺栓	CAPSCREW	AR	×	×	M10x25 GB5783-86 8.8 Zn.D
14	12M7013	弹垫	LOCK WASHER	AR	×	×	10 GB93-87 Zn.D
15	14M7140	螺母	NUT	AR	×	×	M10 GB6170-86 8 Zn.D
16	YC16544	垫片	CUIDE	AR	×	×	
17	YC16565	磨擦片	WEAR PLALE	AR	×	×	
18	YC16663	压刃器	SECTION RETAINER	AR	×	×	
19	03M7152	螺栓	BOLT	AR	×	×	M10x40 GB14-88 8.8 Zn.D
20	Z36152	刀梁	COTTER BAR	1	×		
21	AYC10103	护刃器	SECTION GUARD	AR	×		
22	03M7098	螺栓	BOLT	AR	×	×	M10x35 GB14-88 8.8 Zn.D

C 1

CROSS MEMBER, FRAME AND HYDRAULIC LINE COVER 横梁、机架及油管罩



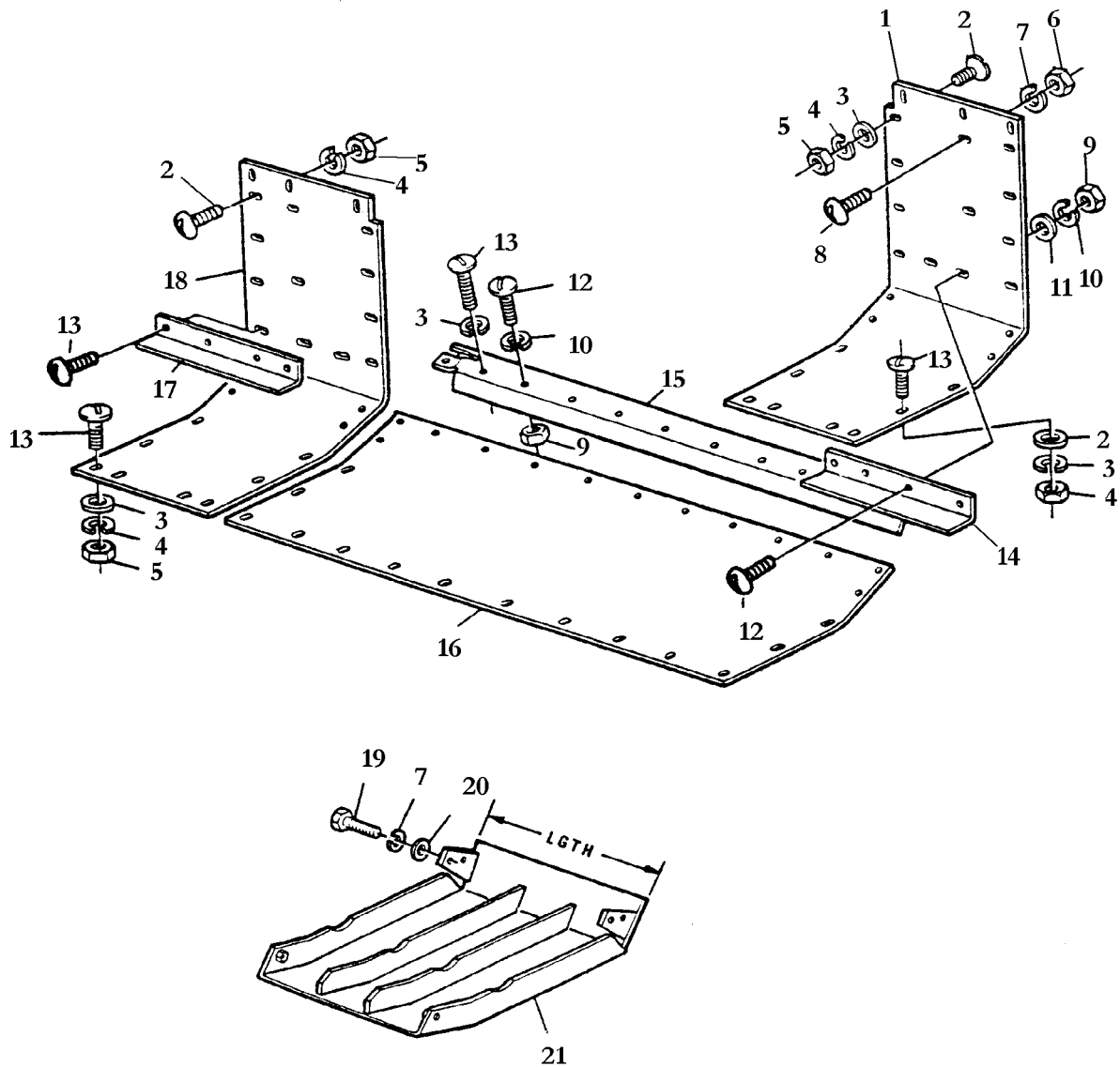
C 1

序号 件 号		数量		MODELS		备 注	
				12	14		
KEY	PART NO.	名 称	DESCRIPTION	QTY	英尺	REMARKS	
1	YC17408	油管护板	GUARD	1	×		
	Z38362	油管护板	GUARD	1		×	
2	YC12335	油管护板 (1)	GUARD	1	×	×	
3	YC12336	油管护板 (2)	GUARD	1	×	×	
4	YC16581	油管护板	GUARD	1	×		
	Z38363	油管护板	GUARD	1		×	
5	37G32813	自攻螺钉	SCREW	5	×	×	ST4.8x13 GB845-85 C-H
6	24M7054	垫圈	WASHER	AR	×	×	6 GB97.1-85 Zn.D
7	37G33619	自攻螺钉	SCREW	6	×	×	ST6.3x19 GB845-85 C-H
8	YC17407	割台油管支架	HOLDER	3	×	×	
9	AYC12471	上横梁焊合	CROSSBAR	1	×		
	AZ30284	上横梁焊合	CROSSBAR	1		×	
10	14M7140	螺母	NUT	AR	×	×	M10 GB6170-86 8 Zn.D
11	12M7013	弹垫	LOCK WASHER	AR	×	×	10 GB93-87 Zn.D
12	03M7085	螺栓	BOLT	AR	×	×	M10x30 GB14-88 8.8 Zn.D
13	YC16564	连接螺杆	BOLT	2	×	×	
14	Z31858	衬垫	SHIM	2	×	×	
15	12M7069	弹垫	LOCK WASHER	2	×	×	16 GB93-87 Zn.D
16	14M7142	螺母	NUT	AR	×	×	M16 GB6170-86 8 Zn.D
17	AYC12802	割台体焊合	FRAME	1	×	×	
	AZ29083	割台体焊合	FRAME	1	×	×	

C 2

CUTTING PLATFORM FLOOR AND GROUND WEAR PLATES

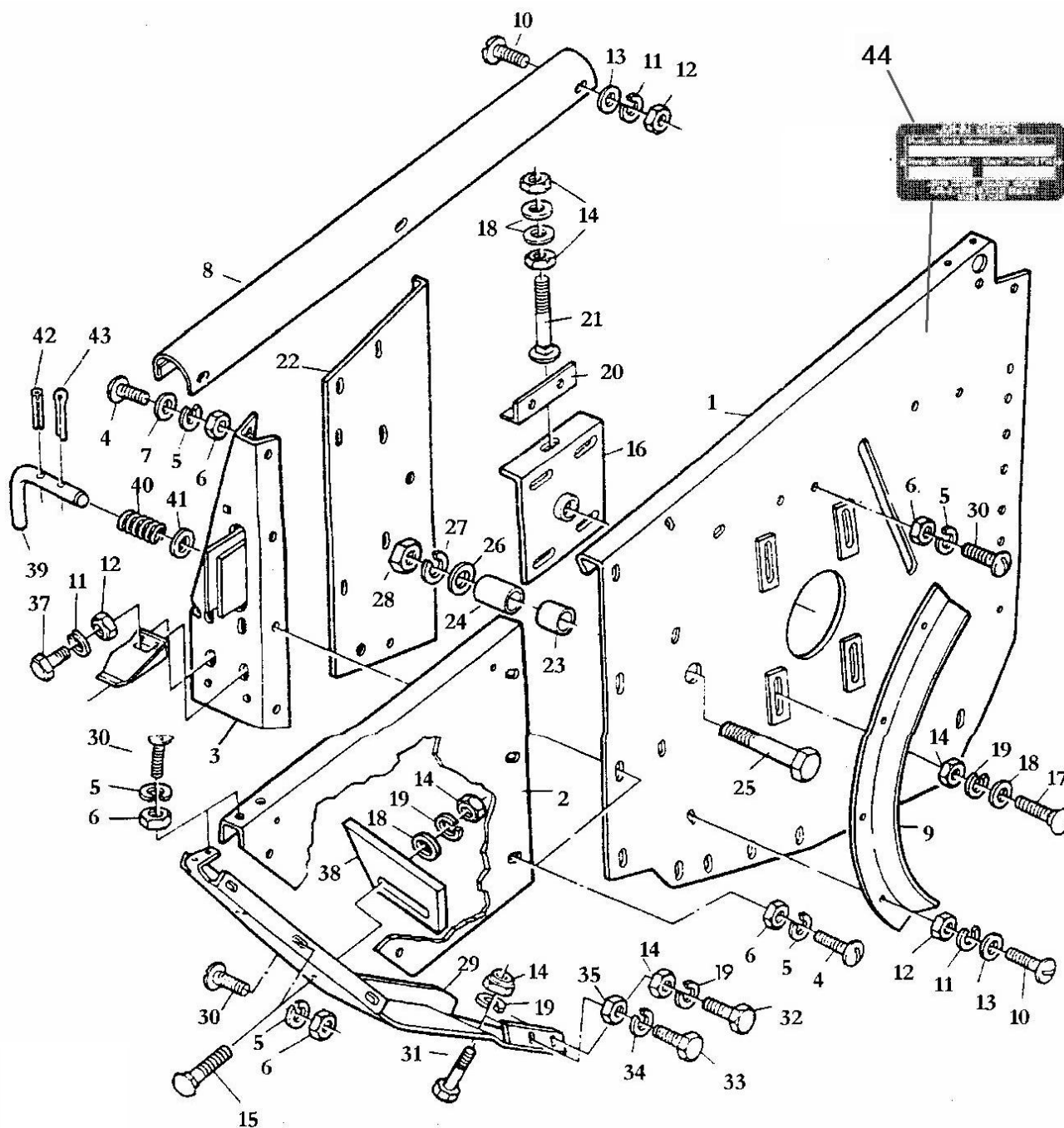
割台底板及托板



C 2

序号 件 号		数量		MODELS		备 注	
				12	14		
KEY	PART NO.	名 称	DESCRIPTION	QTY	英尺	REMARKS	
1	AYC10798	割台左槽板	SHEET	1	×		
	AS50460	割台左槽板	SHEET	1		×	
2	21M6668	螺钉	SCREW	AR	×	×	M8x20 GB67-85 4.8 Zn.D
3	12M7008	垫圈	LOCK WASHER	AR	×	×	8 GB93 Zn.D
4	24M7055	垫圈	WASHER	AR	×	×	8 GB97.1-85 Zn.D
5	14M7029	螺母	NUT	AR	×	×	M8 GB6170-86 8 Zn.D
6	14M7140	螺母	NUT	2	×	×	M10 GB6170-86 8 Zn.D
7	12M7013	垫圈	LOCK WASHER	AR	×	×	10 GB93-87 Zn.D
8	21G08620	螺钉	SCREW	AR	×	×	M10x20 GB67-85 4.8 Zn.D
9	14M7027	螺母	NUT	AR	×	×	M6 GB6170-86 8 Zn.D
10	12M5737	垫圈	LOCK WASHER	AR	×	×	6 GB93-87 Zn.D
11	24M7054	垫圈	WASHER	AR	×	×	6 GB97.1-85 Zn.D
12	21M5619	螺钉	SCREW	AR	×	×	M6x16 GB67-85 4.8 Zn.D
13	21M7125	螺钉	SCREW	AR		×	M8x25 GB67-85 4.8 Zn.D
14	Z30461	左挡禾板	ANGLE	1	×		
	Z30460	左挡禾板	ANGLE	1		×	
15	Z30471	底板加强板	ANGLE	1	×	×	
16	Z30476	中底板	SHEET	1	×	×	
17	Z30462	右挡禾板	ANGLE	1	×	×	
18	AYC10799	右槽板焊合	SHEET	1	×		
	AS50462	右槽板焊合	SHEET	1		×	
19	03M7085	螺栓	SCREW	AR	×	×	M10x30 GB14-88 8.8 Zn.D
20	24M7028	垫圈	WASHER	AR	×	×	10 GB97.1-85 Zn.D
21	AYC12445	托板焊合	COVER	4	×	×	

SIDE PANEL RIGHT-HAND 割台右侧壁

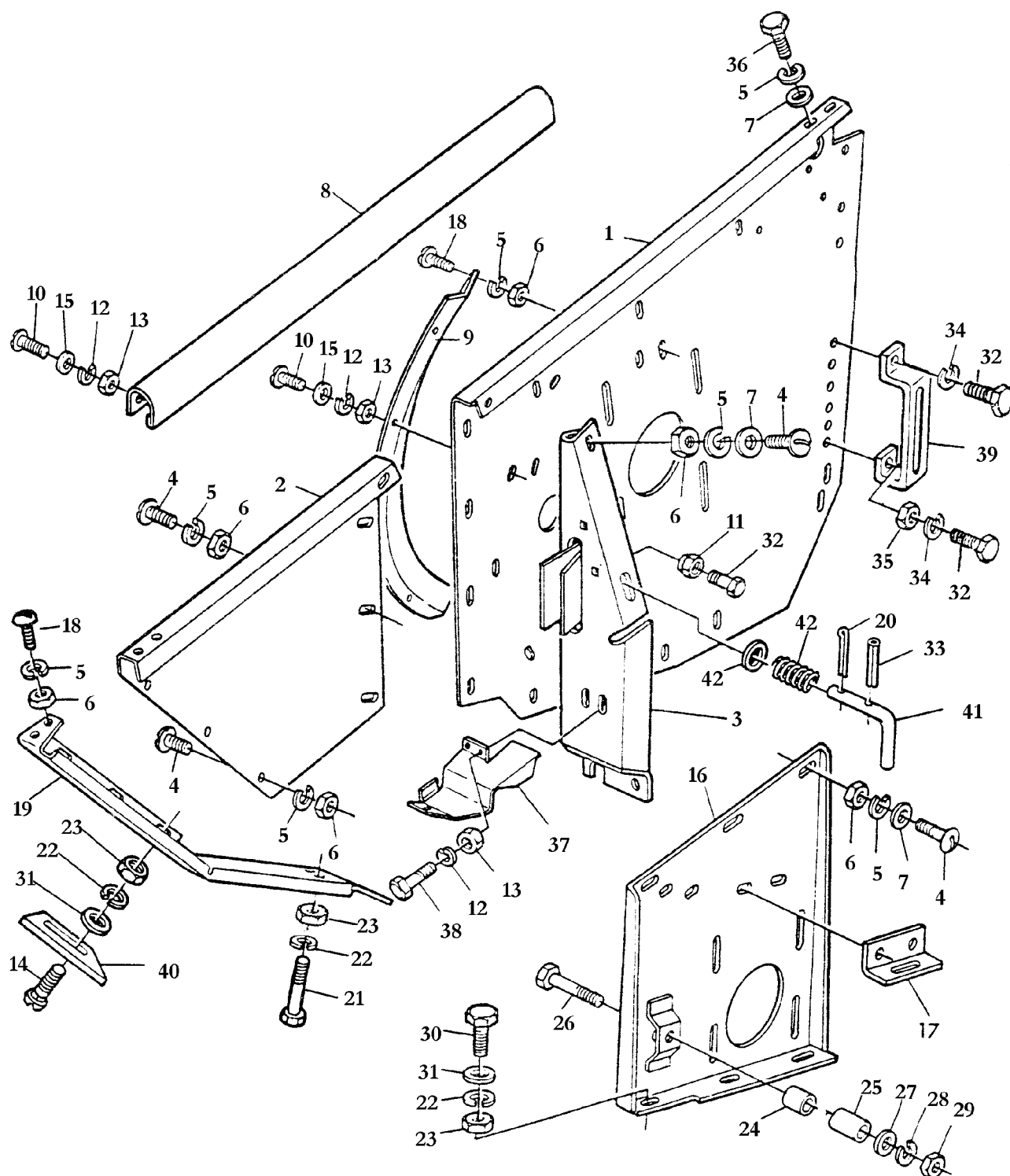


C 3

序 号				数量	MODELS		备 注
KEY	PART NO.	名 称	DESCRIPTION	QTY	12 英寸	14 英寸	REMARKS
1	AYC12380	右侧壁焊合	SIDE WALL	1	×	×	右侧
2	YC16555	侧壁	SIDE WALL	1	×	×	
3	AZ29320	右侧支架焊合	BRACE	1	×	×	
4	21M7125	螺钉	SCREW	AR	×	×	M8x25 GB67-85 4.8 Zn.D
5	12M7008	垫圈	LOCK WASHER	AR	×	×	8 GB93-87 Zn.D
6	14M7029	螺母	NUT	AR	×	×	M8 GB6170-86 8 Zn.D
7	24M7055	垫圈	WASHER	AR	×	×	8 GB97.1-85 Zn.D
8	Z31620	右侧壁板	DEFLECTOR	1	×	×	
9	Z20384	搅龙导向板	DEFLECTOR	1	×	×	
10	21M5619	螺钉	SCREW	AR	×	×	M6x16 GB67-85 4.8 Zn.D
11	12M5737	垫圈	LOCK WASHER	AR	×	×	6 GB93-87 Zn.D
12	14M7027	螺母	NUT	AR	×	×	M6 GB6170-86 8 Zn.D
13	24M7054	垫圈	WASHER	AR	×	×	6 GB97.1-85 Zn.D
14	14M7140	螺母	NUT	AR	×	×	M10 GB6170-86 8 Zn.D
15	03M7085	螺栓	SCREW	1	×	×	M10x30 GB14-88 8.8 Zn.D
16	AZ18317	右支承板焊合	ADJUSTER	1	×	×	M10x25 GB14-88 8.8 Zn.D
17	03M7085	螺栓	SCREW	4	×	×	
18	24M7028	垫圈	WASHER	AR	×	×	
19	12M7013	垫圈	LOCK WASHER	AR	×	×	10 GB93-87 Zn.D
20	YC17329	割台侧臂角钢	ANGLE	1	×	×	M10x110Q GB14-88 8.8 Zn.D
21	03G33458	螺栓	BOLT	1	×	×	
22	AZ19756	加强板焊合	SHEET	1	×	×	
23	Z22659	间管	SPACER	1	×	×	
24	YC16557	油缸间管	BUSHING	1	×	×	
25	19M2936	螺栓	CAP SCREW	1	×	×	
26	24M7053	垫圈	WASHER	1	×	×	16 GB97.1-85 Zn.D
27	112M7069	垫圈	LOCK WASHER	1	×	×	16 GB93-87 Zn.D
28	14M7142	螺母	NUT	1	×	×	M16 GB6170-86 8 Zn.D
29	AZ29317	右滑脚焊合	LANDSIDE	1	×	×	M8x20 GB67-85 4.8 Zn.D
30	21G08520	螺钉	SCREW	AR	×	×	
31	19M7168	螺栓	LOCK WASHER	1	×	×	
32	19M7169	螺栓	LOCK WASHER	1	×	×	M10x35 GB5783-86 8.8 Zn.D
33	19M7744	螺栓	LOCK WASHER	1	×	×	M12x35 GB5783-86 8.8 Zn.D
34	12M7014	垫圈	LOCK WASHER	1	×	×	12 GB93-87 Zn.D
35	14M7031	螺母	NUT	1	×	×	M12 GB6170-86 8 Zn.D
36	Z32046	割台右侧护板	HOLDER	1	×	×	M6x18 GB5783-86 8.8 Zn.D
37	19M7375	螺栓	LOCK WASHER	2	×	×	
38	YC16590	分禾器调节板	PLATE	1	×	×	
39	Z33032	插头	LATCH	1	×	×	12 GB97.1-85 Zn.D
40	L19208	压簧	SPRING	1	×	×	
41	24G00012	垫圈	WASHER	1	×	×	
42	34M7027	销	SPRINGPIN	1	×	×	4x20 GB879-86
43	11G02020	开口销	COTTER	1	×	×	4x20 GB91-86 Zn.D
44	YC17289	标牌	PLATE	1		×	

C 4

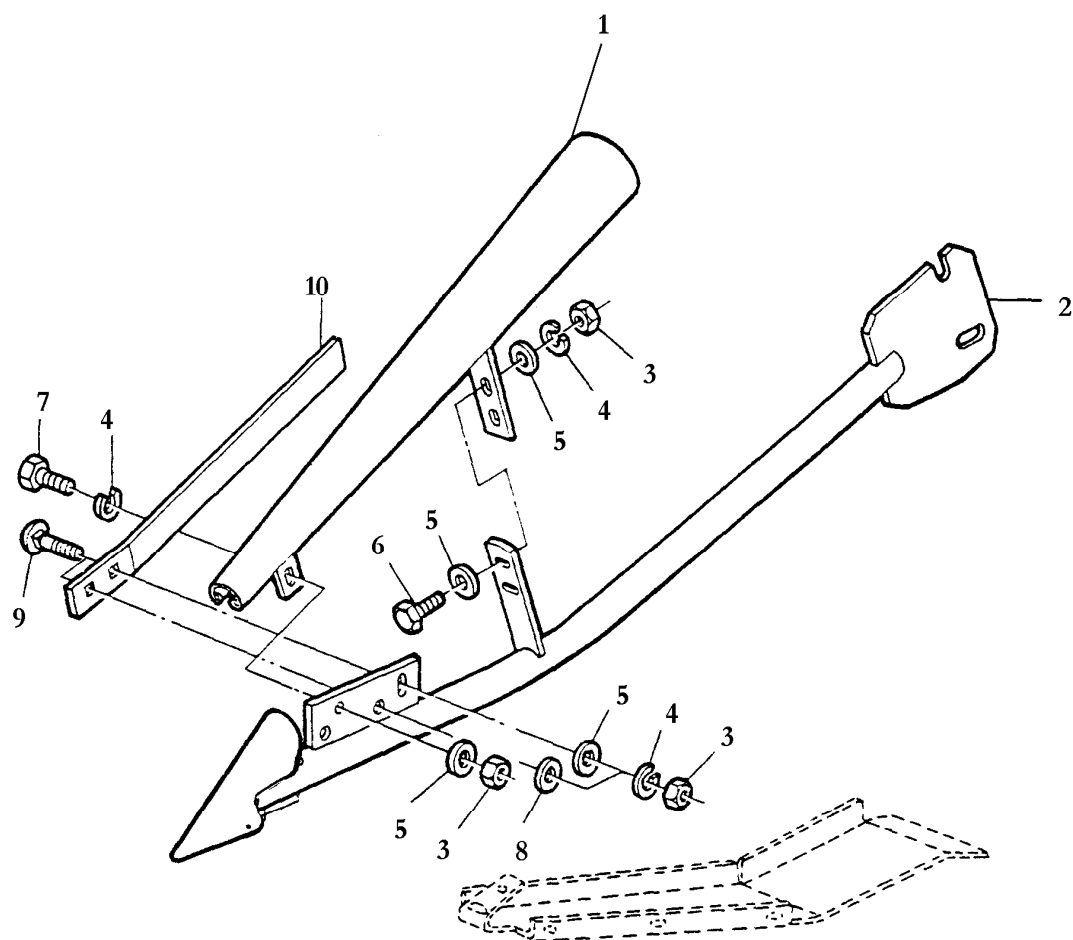
SIDE PANEL LEFT-HAND 割台左侧壁



C 4

序号 件 号		数量		MODELS		备 注	
				12	14		
KEY	PART NO.	名 称	DESCRIPTION	QTY	英尺	REMARKS	
1	YC16554	割台左侧壁	SIDE WALL	1	×	×	左侧
2	YC16556	侧壁	SIDE WALL	1	×	×	
3	AYC12447	左侧支架焊合	BRACE	1	×	×	
4	21M7125	螺钉	SCREW	AR	×	×	M8x25 GB67-85 4.8 Zn.D
5	12M7008	垫圈	LOCK WASHER	AR	×	×	8 GB93-87 Zn.D
6	14M7029	螺母	NUT	AR	×	×	M8 GB6170-86 8 Zn.D
7	24M7055	垫圈	WASHER	AR	×	×	8 GB97.1-85 Zn.D
8	Z31621	左侧壁板	DEFLECTOR	1	×	×	左侧
9	Z20383	搅龙导向板	DEFLECTOR	1	×	×	
10	21M5619	螺钉	SCREW	7	×	×	M6x16 GB67-85 4.8 Zn.D
11	14G25122	螺母	LOCK NUT	1	×	×	M12 GB889-86 8 Zn.D
12	12M5737	垫圈	LOCK WASHER	9	×	×	6 GB93-87 Zn.D
13	14M7027	螺母	NUT	8	×	×	M6 GB41-86 5 Zn.D
14	03M7085	螺栓	SCREW	1	×	×	M10x30 GB14-88 8.8 Zn.D
15	24M7054	垫圈	WASHER	5	×	×	6 GB97.1-85 Zn.D
16	AZ19788	搅龙支座焊合	PLATE	1	×	×	M8x20 GB67-85 4.8 Zn.D
17	YC17329	割台侧臂角钢	ANGLE	1	×	×	
18	21M6668	螺钉	SCREW	AR	×	×	
19	YC16591	滑脚	LANDSIDE HEEL	1	×	×	4x20 GB91-86 Zn.D
20	11G02020	销	COTTER	1	×	×	
21	19G08530	螺栓	CAP SCREW	1	×	×	
22	12M7013	垫圈	LOCK WASHER	AR	×	×	10 GB93-87 Zn.D
23	14M7140	螺母	NUT	AR	×	×	M10 GB6170-86 8 Zn.D
24	Z22659	间管	SPACER	1	×	×	M16x100 GB5782-86 8.8 Zn.D
25	YC16557	油缸间管	BUSHING	1	×	×	
26	19M2936	螺栓	CAP SCREW	1	×	×	
27	24M7053	垫圈	WASHER	1	×	×	16 GB97.1-85 Zn.D
27	12M7069	垫圈	LOCK WASHER	1	×	×	16 GB93-87 Zn.D
29	14M7142	螺母	NUT	1	×	×	M16 GB6170-86 8 Zn.D
30	19M7167	螺栓	CAP SCREW	1	×	×	M10x25 GB5783-86 8.8 Zn.D
31	24M7028	垫圈	WASHER	AR	×	×	10 GB97.1-85 Zn.D
32	19M7285	螺栓	CAP SCREW	5	×	×	M12x30 GB5783-86 8.8 Zn.D
33	34M7027	销	SPRINGPIN	1	×	×	4x20 GB879-86
34	12M7014	垫圈	LOCK WASHER	2	×	×	12 GB93-87 Zn.D
35	14M7031	螺母	NUT	2	×	×	M12 GB6170-86 8 Zn.D
36	19M7163	螺栓	CAP SCREW	2	×	×	M8x25 GB5783-86 8.8 Zn.D
37	AZ22398	护板焊合	GUARD	1	×	×	M6x18 GB5783-86 8.8 Zn.D
38	19M7375	螺栓	LOCK WASHER	2	×	×	
39	YC17406	支架	HOLDER	1	×	×	
40	YC16590	分禾器调节板	PLATE	1	×	×	
41	Z33032	插头	LATCH	1	×	×	
42	L19208	压簧	SPRING	1	×	×	
43	24M7047	垫圈	WASHER	1	×	×	12 GB97.1-85 Zn.D

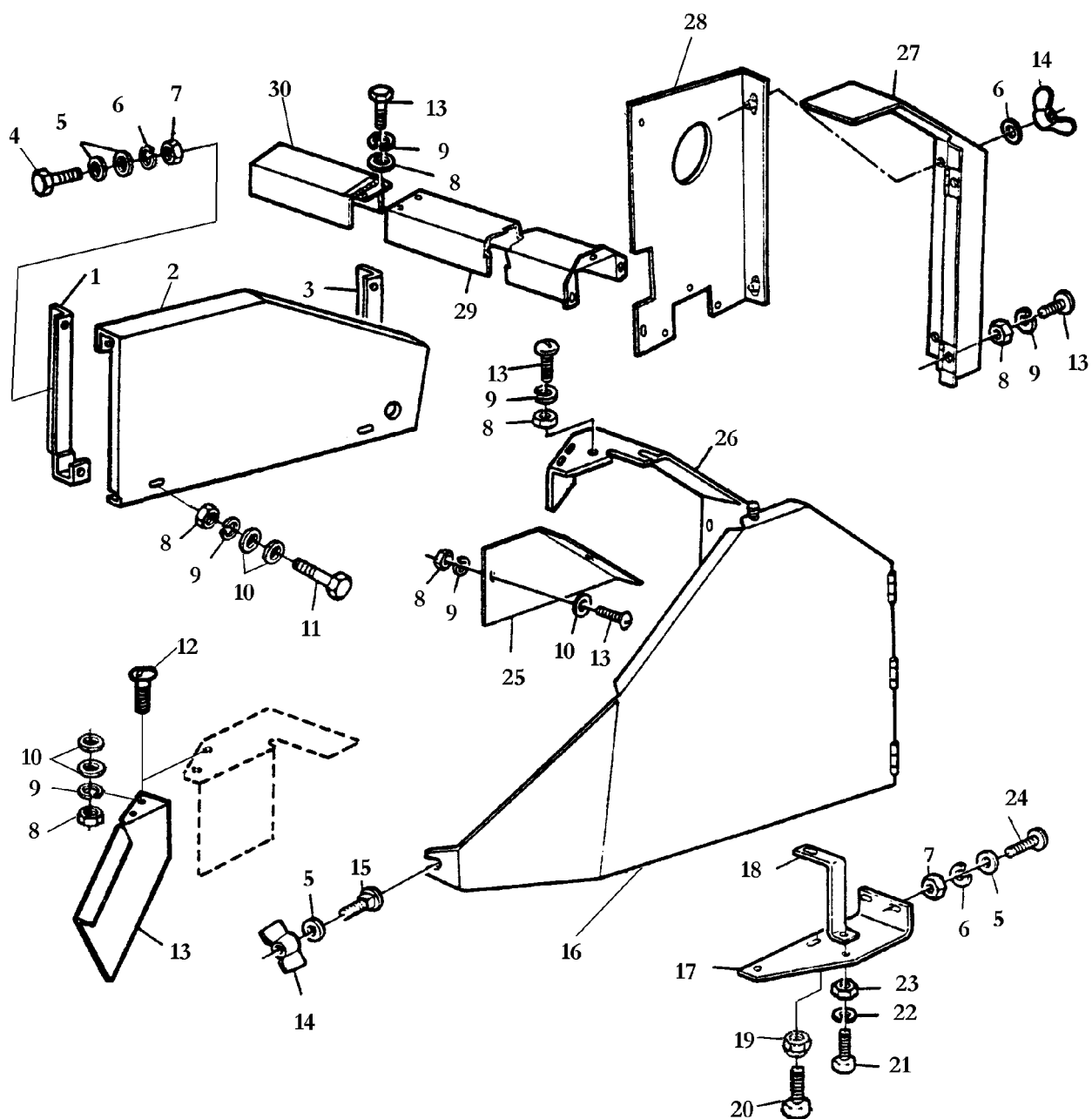
SHORT DIVIDER
短分禾器



C 5

序号 件 号		数量		MODELS		备 注
				12	14	
KEY	PART NO.	名 称	DESCRIPTION	QTY	英尺	REMARKS
1	AYC12446	分禾器	CROP DIVIDER	2	×	×
2	AZ30966	分禾器管焊合	BEAM	2	×	×
3	14M7029	螺母	NUT	8	×	×
4	12M7008	垫圈	LOCK WASHER	8	×	×
5	24M7055	垫圈	WASHER	8	×	×
6	19M7163	螺栓	CAP SCREW	2	×	×
7	19M7288	螺栓	CAP SCREW	2	×	×
8	24M7207	垫圈	WASHER	2	×	×
9	03M7094	螺栓	BOLT	4	×	×
10	Z38913	内导板	DEFLECTOR	2	×	×

CUTTING PLATFORM GUARDS 割台护罩

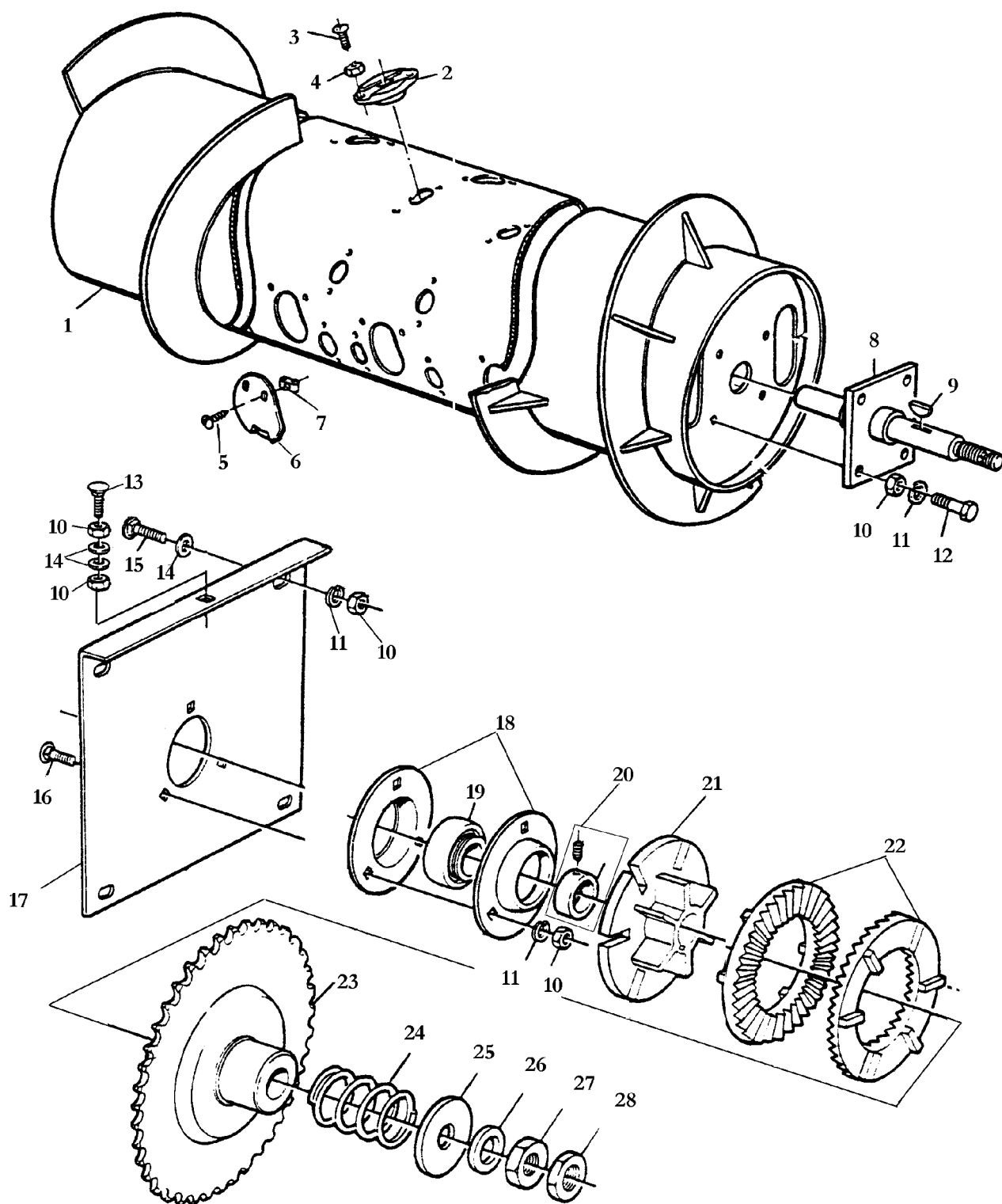


C 6

序号 件 号		数量		MODELS		备 注	
				12 14			
KEY	PART NO.	名 称	DESCRIPTION	QTY	英尺	REMARKS	
1	AZ28418	护板前支架	RETAINER	1	×	×	
2	YC16584	拨禾轮护罩	GUARD	1	×	×	
3	AZ28419	护板后支架	RETAINER	1	×	×	
4	19M7139	螺栓	CAP SCREW	AR	×	×	M8x20 GB5783-86 8.8 Zn.D
5	24M7055	垫圈	WASHER	AR	×	×	8 GB97.1-85 Zn.D
6	12M7008	垫圈	LOCK WASHER	AR	×	×	8 GB93-87 Zn.D
7	14M7029	螺母	NUT	AR	×	×	M8 GB6170-86 8 Zn.D
8	14M7027	螺母	NUT	AR	×	×	M6 GB6170-86 8 Zn.D
9	12M5737	垫圈	LOCK WASHER	AR	×	×	6 GB93-87 Zn.D
10	24M7054	垫圈	WASHER	AR	×	×	6 GB97.1-85 Zn.D
11	19M7375	螺栓	CAP SCREW	AR	×	×	M6x18 GB5783-86 8.8 Zn.D
12	Z40269	保护罩	GUARD	1	×	×	
13	21M5619	螺钉	BOLT	AR	×	×	M6x16 GB67-85 4.8 Zn.D
14	YC12352	蝶型螺母	WINGNUT	AR	×	×	
15	03M7094	螺栓	BOLT	1	×	×	M8x30 GB14-88 8.8 Zn.D
16	AYC12436	左侧护板焊合	GUARD	1	×	×	
17	YC16574	割台护板	GUARD	1	×	×	
18	Z31794	防护板	GUARD	1	×	×	
19	19M7387	螺栓	CAP SCREW	1	×	×	M12x40 GB5783-86 8.8 Zn.D
20	14G25122	螺母	LOCK NUT	1	×	×	M12 GB889-86 8 Zn.D
21	19M7166	螺栓	CAP SCREW	2	×	×	M10x20 GB5783-86 8.8 Zn.D
22	12M7013	垫圈	LOCK WASHER	2	×	×	10 GB93-87 Zn.D
23	14M7140	螺母	NUT	2	×	×	M10 GB6170-86 8 Zn.D
24	14M7140	螺钉	BOLT	2	×	×	M8x20 GB67-85 4.8 Zn.D
25	YC17377	传动护板	SHEET	1	×	×	
26	YC16583	割台护板	GUARD	1	×	×	
27	AYC12384	护罩焊合	GUARD	1	×	×	
28	AYC12385	护板焊合	GUARD	1	×	×	
29	AYC12628	传动轴护板	GUARD	1	×		
	AZ20186	传动轴护板	GUARD	1		×	
30	AYC12435	传动轴护板	GUARD	1	×	×	

D 1

CUTTING PLATFORM AUGER AND SLIP CLUTCH 割台搅龙及滑转式安全离合器

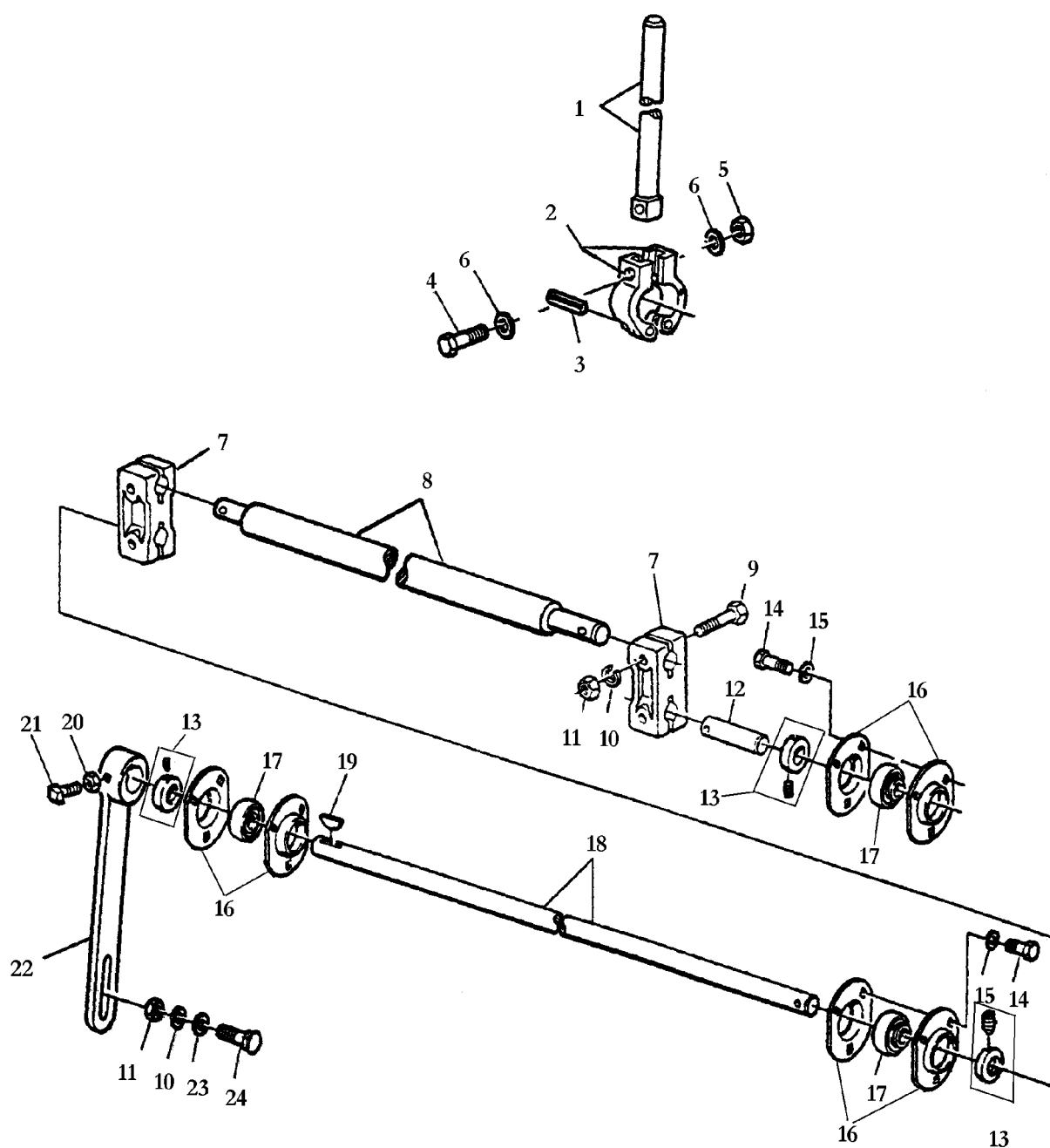


D 1

序号 件 号		数量		MODELS		备 注	
				12	14		
KEY	PART NO.	名 称	DESCRIPTION	QTY	英尺	REMARKS	
1	AYC12378	搅龙焊合	AUGER	1	×		
	AZ38124	搅龙焊合	AUGER	1	×		
2	YC16552	搅龙齿杆导套	GUIDE	13	×	×	
3	21M7280	螺钉	SCREW	26	×	×	M6x20 GB67-85 4.8 Zn.D
4	14M7350	螺母	NUT	26	×	×	M6 GB889-86 8 Zn.D
5	19G08320	螺栓	CAP SCREW	6	×	×	M6x20 GB5783-86 8.8 Zn.D
6	Z22294	搅龙盖板	COVER	3	×	×	
7	YC14434	铆螺母 M6	NUT	6	×	×	
8	AZ26904	搅龙轴焊合	SHAFT	1	×	×	
9	26G00828	键	SHAFT KEY		×	×	8x28 GB1099-79
10	14M7509	螺母	NUT	4	×	×	M10 GB6170-86 8 Zn.D
11	12M7013	垫圈	LOCK WASHER	4	×	×	10 GB93 Zn.D
12	19M7167	螺栓	CAP SCREW	4	×	×	M10x25 GB5783-86 8.8 Zn.D
13	03G33458	螺栓	BOLT	1	×	×	M10x110Q GB14-88 8.8 Zn.D
14	24M7028	垫圈	WASHER	AR	×	×	10 GB97.1-85 Zn.D
15	03M7085	螺栓	BOLT	4	×	×	M10x30 GB14-88 8.8 Zn.D
16	03M7017	螺栓	BOLT	3	×	×	M10x25 GB14-88 8.8 Zn.D
17	Z31099	折板	ADUJSTER	1	×	×	
18	Z38395	冲压轴承盖	BEARING	2	×	×	
19	00G390206	轴承	BALL BEARING	1	×	×	390206 GB3882-87
20	00GP506	偏心套	LOCKINGCOLLAR	1	×	×	P506 GB3882-87
21	Z10846	驱动盘	DRIVER	1	×	×	
22	YC16686	牙嵌式摩擦片	SLIP CLUTCH	2	×	×	
23	YC17317	喂入搅龙链轮	CHAIN SPROCKET	1	×	×	
24	Z38293	压簧	SPRING	1	×	×	
25	YC16135	大垫圈 24	WASHER	1	×	×	
26	24G35024	垫圈	WASHER	1	×	×	24 GB95-85 Zn.D
27	14M7143	螺母	NUT	1	×	×	M24 GB6170-86 8 Zn.D
28	14M7240	螺母	NUT	1	×	×	M24 GB6172-86 05 Zn.D

D 2

FINGERS AND SHAFT FOR AUGER 伸缩指与传动轴

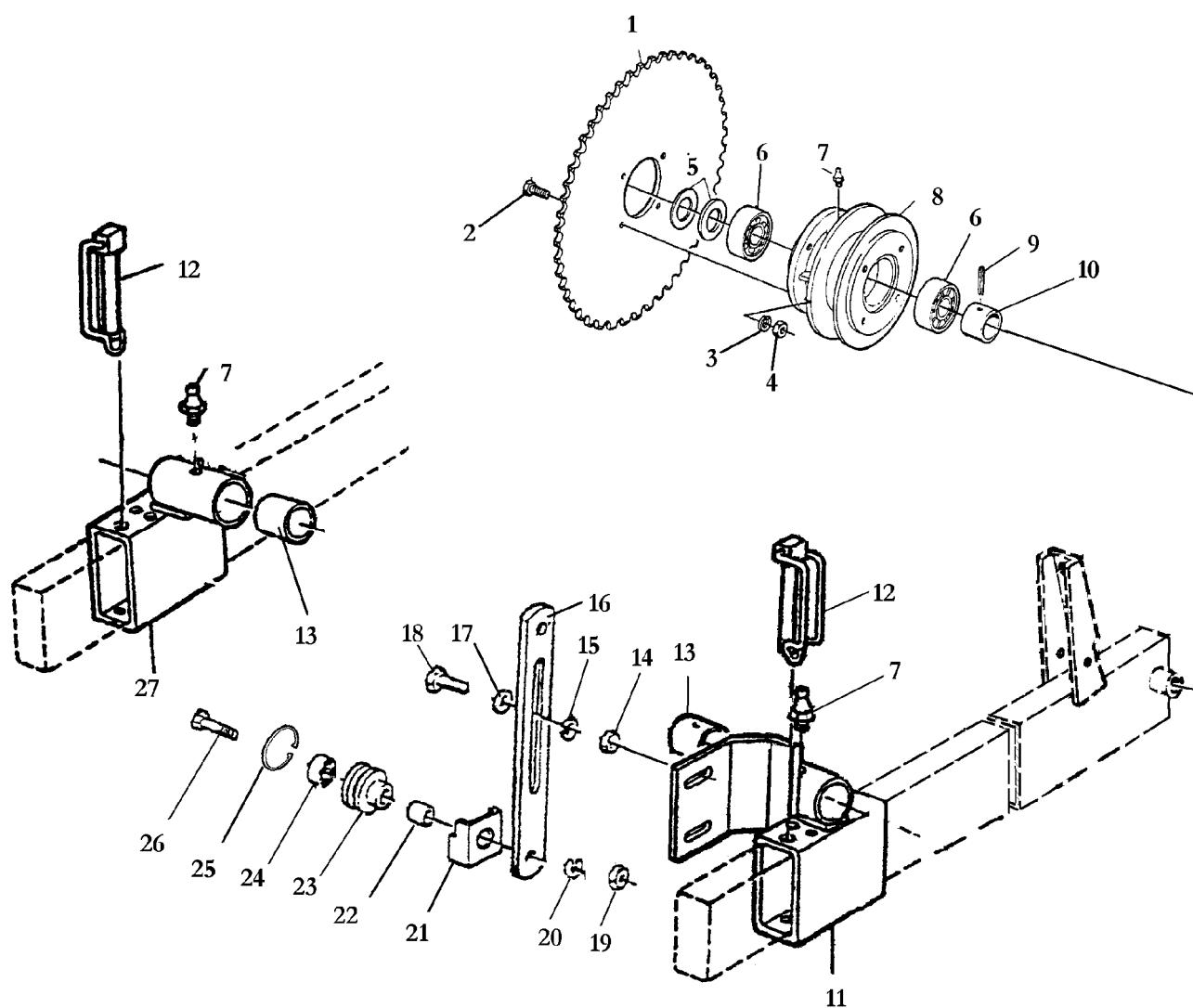


D 2

序号 件 号		数量		MODELS		备 注
				12	14	
KEY	PART NO.	名 称	DESCRIPTION	QTY	英尺	REMARKS
1	YC17321	伸缩齿	FINGER	13	×	×
2	YC16397	伸缩齿座	BEARING	26	×	×
3	34M7043	销	SPRINGPIN	13	×	×
4	19M7295	螺栓	BOLT	13	×	×
5	14M7307	螺母	NUT	13	×	×
6	24M7055	垫圈	WASHER	26	×	×
7	Z10579	曲柄	CRANK	2	×	×
8	YC16148	伸缩指轴	SHAFT	1	×	×
9	19M7181	螺栓	CAP SCREW	4	×	×
10	12M7013	垫圈	LOCK WASHER	4	×	×
11	14M7140	螺母	NUT	4	×	×
12	Z20441	轴	PIN	1	×	×
13	00Gp505	偏心套	LOCKINGCOLLAR	3	×	×
14	19M7139	螺栓	CAP SCREW	9	×	×
15	12M7008	垫圈	LOCK WASHER	9	×	×
16	P47232	轴承瓦盖	FLANGETTE	6	×	×
17	00G390205	轴承	BALL BEARING	3	×	×
18	Z40979	轴	SHAFT	1	×	×
	Z21957	轴	SHAFT	1		×
19	26G00828	键	SHAFT KEY	1	×	×
20	14M7029	螺母	NUT	1	×	×
21	22G36420	螺钉	BOLT	1	×	×
22	AYC10136	调节手柄焊合	LEVER	1	×	×
23	24G10010	垫圈	WASHER	1	×	×
24	03M7017	螺栓	BOLT	1	×	×

E 1

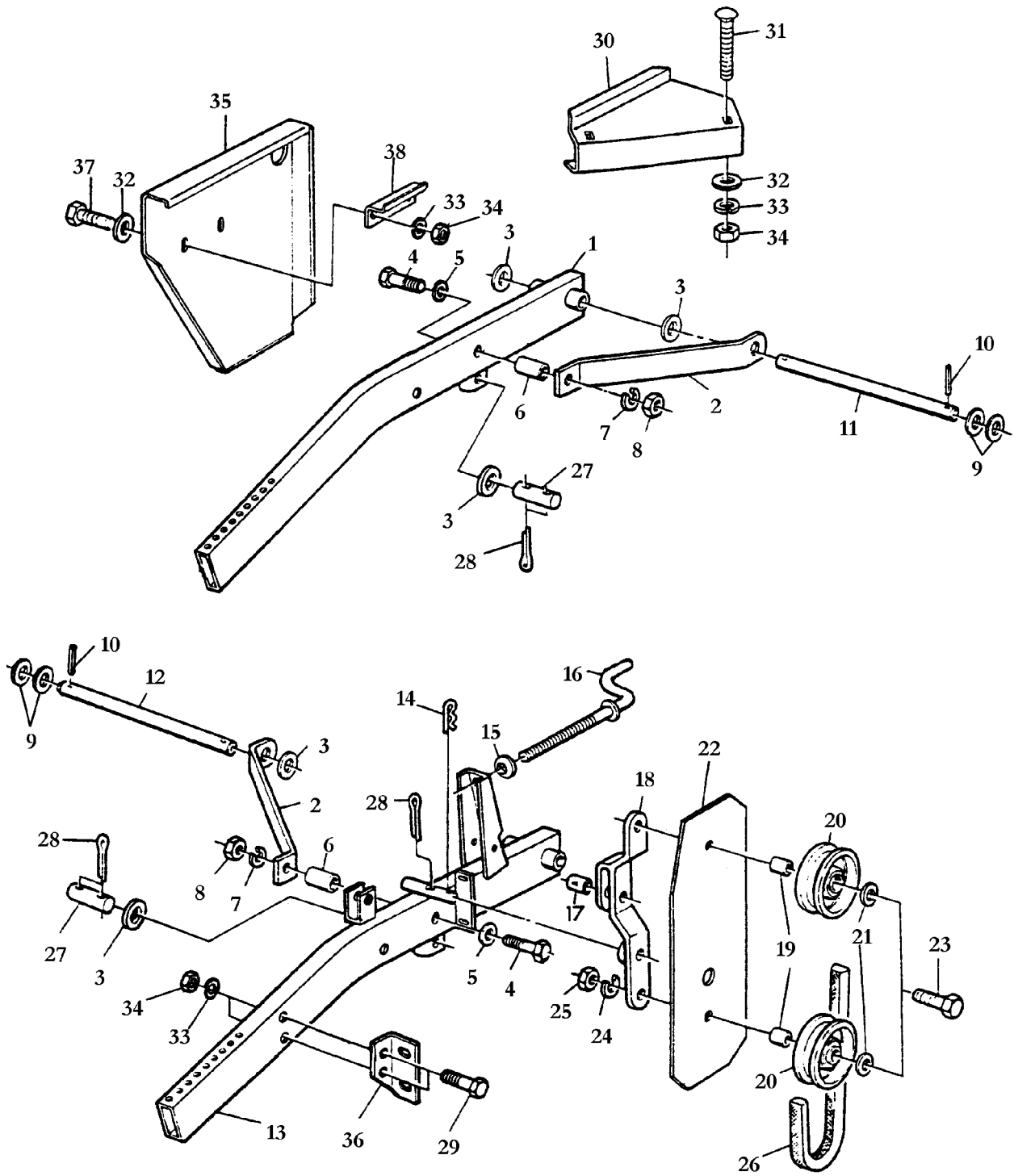
REEL ATTACHMENT AND REEL DRIVE GEAR 拨禾轮支座和传动装置



E 1

序号 件 号		数量		MODELS		备 注
				12	14	
KEY	PART NO.	名 称	DESCRIPTION	QTY	英尺	REMARKS
1	Z30701	传动链轮	CHAIN SPROCKET	1	×	×
2	19M7139	螺栓	CAP SCREW	4	×	×
3	12M7008	垫圈	LOCK WASHER	4	×	×
4	14M7029	螺母	NUT	1	×	×
5	Z24651	垫圈	WASHER	4	×	×
6	00G160205	轴承	BEARING	2	×	×
7	58M5573	油杯	LUBRICATION FITTING	1	×	×
8	Z10868	皮带轮	PULLER	1	×	×
9	34M7065	销	SPRINGPIN	2	×	×
10	Z32938	间管	SPACER	1	×	×
11	AYC12439	左轴支架	BRACKET	1	×	×
12	AYC12457	拨禾轮调整销	QUICK LOCK PIN	2	×	×
13	Z39366	滑动轴承	BUSHING	1	×	×
14	14M7031	螺母	NUT	2	×	×
15	12M7014	垫圈	LOCK WASHER	2	×	×
16	Z22131	调节杆	STRAP	1	×	×
17	24G00012	垫圈	WASHER		×	×
18	19G08640	螺栓	CAP SCREW	2	×	×
19	14M7504	螺母	NUT	2	×	×
20	12M7068	垫圈	LOCK WASHER	2	×	×
21	Z39143	护罩	GUARD	2	×	×
22	Z22129	间隔套	BUSHING	2	×	×
23	YC16529	拨禾轮滚轮	ROLLER	2	×	×
24	00G180202	轴承	BEARING	2	×	×
25	40G00035	挡圈	WASHER	2	×	×
26	19M7483	螺栓	CAP SCREW	2	×	×
27	AYC12440	右轴支架	BRACKET	1	×	×

REEL SUPPORT ARMS 拨禾轮支臂



E 2

序号 件 号		数量		MODELS		备 注
				12	14	
KEY	PART NO.	名 称	DESCRIPTION	QTY	英尺	REMARKS
1	AYC12861	右支臂焊合	ARM	1	×	×
2	YC16550	加强板	REINFORCEMENT	2	×	×
3	24M7052	垫圈	WASHER	5	×	×
						24 GB97.1-85 Zn.D
4	19M7214	螺栓	CAP SCREW	2	×	×
						M12x70 GB5782-86 8.8 Zn.D
5	24M7047	垫圈	WASHER	2	×	×
						12 GB97.1-85 Zn.D
6	Z29873	间管	SPACER	2	×	×
7	12M7014	垫圈	LOCK WASHER	2	×	×
						12 GB93-87 Zn D
8	14M7031	螺母	NUT	2	×	×
						M12 GB6170-86 8 Zn.D
9	Z24651	垫圈	WASHER	12	×	×
10	34M7047	销	SPRINGPIN	2	×	×
						8x40 GB879-86
11	Z29688	销	PIN	1	×	×
12	Z32939	销	PIN	1	×	×
13	AYC12485	左支臂焊合	ARM	1	×	×
14	Z32401	弹簧销	QUICK LOCK PIN	1	×	×
15	47M7003	垫圈	WASHER	1	×	×
						12 GB849-88
16	AYC12377	调节曲柄焊合	CRANK	1	×	×
17	Z21516	螺母	NUT	1	×	×
18	AZ27211	支架焊合	RETAINER	1	×	×
19	S20078	间管	SPACER	2	×	×
20	AYC11096	张紧轮	IDLRE	2	×	×
21	24M7053	垫圈	WASHER	2	×	×
						16 GB97.1-85 Zn.D
22	Z39138	皮带轮护板	PLATE	1	×	×
23	19M2930	螺栓	CAP SCREW	2	×	×
						M16x65 GB5782-86 8.8 Zn.D
24	12M7069	垫圈	LOCK WASHER	2	×	×
						16 GB93-87 Zn.D
25	14M7142	螺母	NUT	2	×	×
						M16 GB6170-86 8 Zn.D
26	YC19028	三角带	BELT	1	×	×
						HC 4064
27	44G41849	销	PIN	2	×	×
						18x65 GB880-86
28	11G02230	销	COTTER PIN	2	×	×
						5x30 GB91-86 Zn.D
29	19G08460	螺栓	CAP SCREW	1	×	×
						M8x60 GB5783-86 8.8 Zn.D
30	Z35933	割台护板	GUARD	1	×	×
31	03M7095	螺栓	BOLT	2	×	×
						M8x60 GB14-88 8.8 Zn.D
32	24M7055	垫圈	WASHER	4	×	×
						8 GB97.1-85 Zn.D
33	12M7008	垫圈	LOCK WASHER	6	×	×
						8 GB93-87 Zn.D
34	14M7029	螺母	NUT	6	×	×
						M8 GB6170-86 8 Zn.D
35	YC16576	护板	GUARD	1	×	×
36	Z40202	支架	HOLDER	1	×	×
37	19M7163	螺栓	CAP SCREW	2	×	×
						M8x20 GB5783-86 8.8 Zn.D
38	YC16575	支架	HOLDER	1	×	×



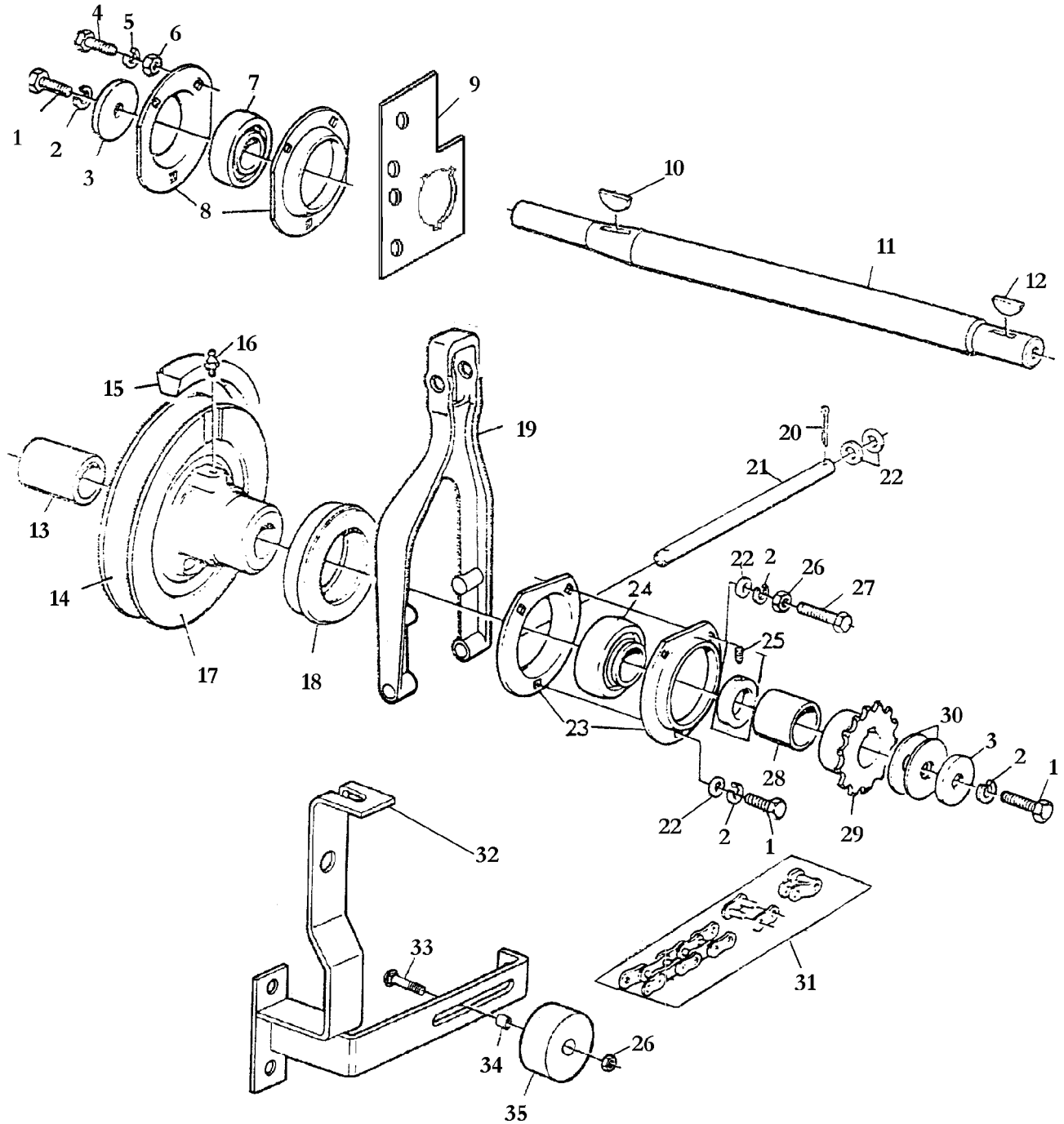
E 3

序 号				数量	MODELS		备 注
KEY	PART NO.	名 称	DESCRIPTION	QTY	12 英尺	14 英尺	REMARKS
1	19M7139	螺栓	CAP WASHER	6	×	×	M8X20 GB5783-86 8.8 Zn.D
2	YC10781	盖板	GUARD	1	×	×	
3	AYC10745	皮带盘	PULLEY	1	×	×	
4	19G02437	螺栓	CAP WASHER	1	×	×	M10X55 GB5782-86 8.8 Zn.D
5	12M7013	垫圈	LOCK WASHER	1	×	×	
6	14M7140	螺母	NUT	1	×	×	10 GB93-87 Zn.D
7	Z11402	轮毂	HUB	1	×	×	M10 GB6170-86 8 Zn.D
8	12M7008	垫圈	LOCK WASHER	AR	×	×	8 GB93-87 Zn.D
9	14M7029	螺母	NUT	AR	×	×	
10	Z27524	垫圈	WASHER	AR	×	×	M8 GB6170-86 8 Zn.D
11	Z39386	垫圈	WASHER	AR	×	×	
12	Z39367	挡圈	WASHER	2	×	×	0.5xΦ41
13	AZ20246	偏心辐盘	REEL SPIDER	1	×	×	2X40X60
14	Z31550	衬套	BUSHING	6	×	×	15xΦ40.5x60
15	24M7047	垫圈	WASHER	6	×	×	12 GB97.1-85 Zn.D
16	Z38822	挡圈	SNAP RING	6	×	×	
17	Z20474	联接幅板	DEFLECTOR	24	×	×	
18	03M7069	螺栓	BOLT	AR	×	×	M8X35 GB14-88 8.8 Zn.D
19	19M7162	螺栓	CAP SCREW	AR	×	×	
20	YC16543	拨禾轮幅板	ARM	AR	×	×	
21	AZ28916	拨禾轮轴焊合	SHAFT	1	×		M8x16 GB5783-86 8.8 Zn.D
	AZ28917	拨禾轮轴焊合	SHAFT	1		×	
22	19G52112	螺栓	CAP SCREW	AR	×	×	
23	Z32191	拨禾轮架卡箍	BALL	12	×	×	M6*12 GB5781-2000 4.8 Zn.D
24	14M7350	螺母	LOCK NUT	AR	×	×	M6 GB889-86 8 Zn.D
25	21G08318	螺钉	BOLT	24	×	×	
26	12M7064	垫圈	LOCK WASHER	24	×	×	
27	14G14050	螺母	NUT	24	×	×	M5 GB93-87 Zn.D
28	AZ28376	拨禾轮管焊合	PIPE	3	×		M5 GB41-86 5 Zn.D
	AZ28376	拨禾轮管焊合	PIPE	3		×	
29	11M7024	销	COTTER PIN	6	×	×	4x36 GB91-86 Zn.D
30	AYC12430	拨禾轮管焊合	PIPE	3	×		
	AZ28377	拨禾轮管焊合	PIPE	3		×	
31	Z20478	弹齿	TINE	AR	×	×	B10x70 GB1096-79
32	49G01656	键	SHAFT KEY	1	×	×	
33	34M3871	销	SPRINGPIN	1	×	×	
34	Z27380	轴瓦	BEARING	AR	×	×	6x55 GB879-86

E 4

VARIABLE REEL AND TIGHTENER DRIVES

拨禾轮无级变速及张紧装置



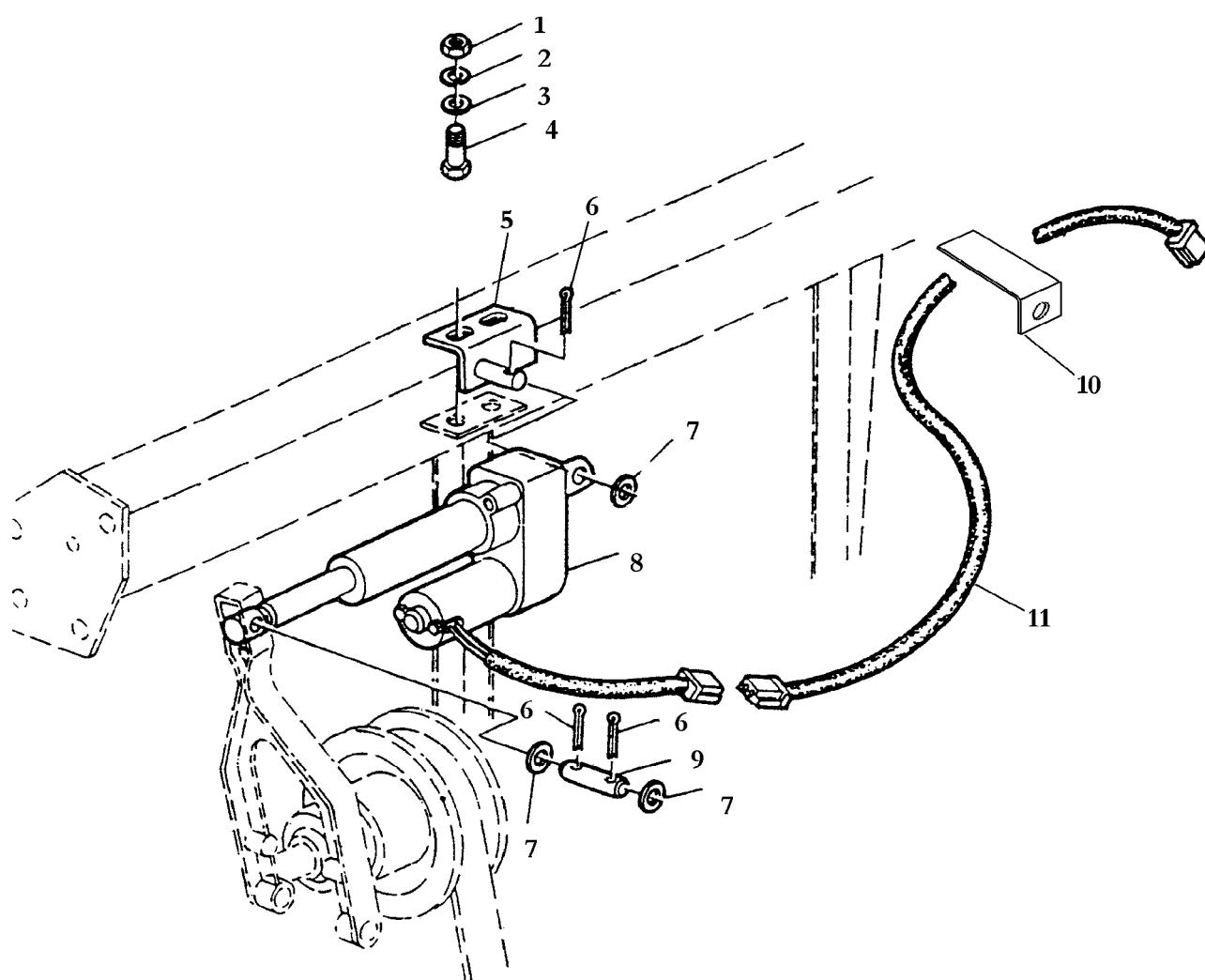
E 4

序 号				数量	MODELS		备 注	
					12	14		
KEY	PART NO.	名 称	DESCRIPTION	QTY	英尺		REMARKS	
1	19M7168	螺栓	CAP SCREW	2	×	×	M10x30 GB5783-86 8.8 Zn.D	
2	12M7013	垫圈	LOCK WASHER	4	×	×	10 GB93-87 Zn.D	
3	E12817	垫圈	WASHER	2	×	×		
4	19M7163	螺栓	CAP SCREW	3	×	×	M8x25 GB5783-86 8.8 Zn.D	
5	12M7008	垫圈	LOCK WASHER	4	×	×	8 GB93-87 Zn.D	
6	14M7029	螺母	NUT	3	×	×	M8 GB6170-86 8 Zn.D	
7	00G390205	轴承	BEARING	1	×	×	390205 GB3882-87	
8	P47232	轴承瓦盖	FLANGETTE	2	×	×		
9	YC13478	平板	HOLDER	1	×	×		
10	26G00625	键	SHAFT KEY	1	×	×	6x25 GB1099-79	
11	Z32839	阶梯轴	SHAFT	1	×	×		
12	26G00622	键	SHAFT KEY	1	×	×	6x22 GB1099-79	
13	Z35538	间管	BUSHING	1	×	×		
14	YC16531	皮带盘(内)	HALF SHEAVE	1	×	×		
15	YC19024	三角带	BELT	1	×	×	HJ 1480	
16	58M5573	油杯	LUBRICATION FITTING	1	×	×	M6x1.00 GB1152-79	
17	YC16530	皮带盘(外)	HALF SHEAVE	1	×	×		
18	00G688910k	轴承	RELEASE BEARING	1	×	×	688910K	
19	YC16535	叉架	FORK	1	×	×		
20	11G01716	销	COTTER PIN	2	×	×	3x16 GB91-86 Zn.D	
21	Z27674	销轴	PIN	1	×	×		
22	24M7028	垫圈	WASHER	AR	×	×	10 GB97.1-85 Zn.D	
23	Z38395	冲压轴承盖	BEARING	2	×	×		
24	00G390206	轴承	BEARING	1	×	×	390206 GB3882-87	
25	00GP506	偏心套	LOCKINGCOLLAR	2	×	×	P506 GB3882-87	
26	14M7140	螺母	NUT	2	×	×	M10 GB6170-86 8 Zn.D	
27	19M7384	螺栓	CAP SCREW	1	×	×	M10x60 GB5783-86 8.8 Zn.D	
28	Z35537	间管	BUSHING	1	×	×		
29	YC16545	链轮	CHAIN SPROCKET	1	×	×	Z=21	
30	Z24651	垫圈	WASHER	AR	×	×		
31	AS34259	链条	CHAIN	1	×	×	T=12.7 L=116	
32	AZ27862	防护架	HOLDER	1	×	×		
33	03M7073	螺栓	BOLT	1	×	×	M10x60 GB14-88 8.8 Zn.D	
34	YC16602	间管	SPACER	1	×	×		
35	YC16601	尼龙张紧轮	TIGHTENER	1	×	×		

E 5

ELECTRICAL VARIABLE REEL ADJUSTER

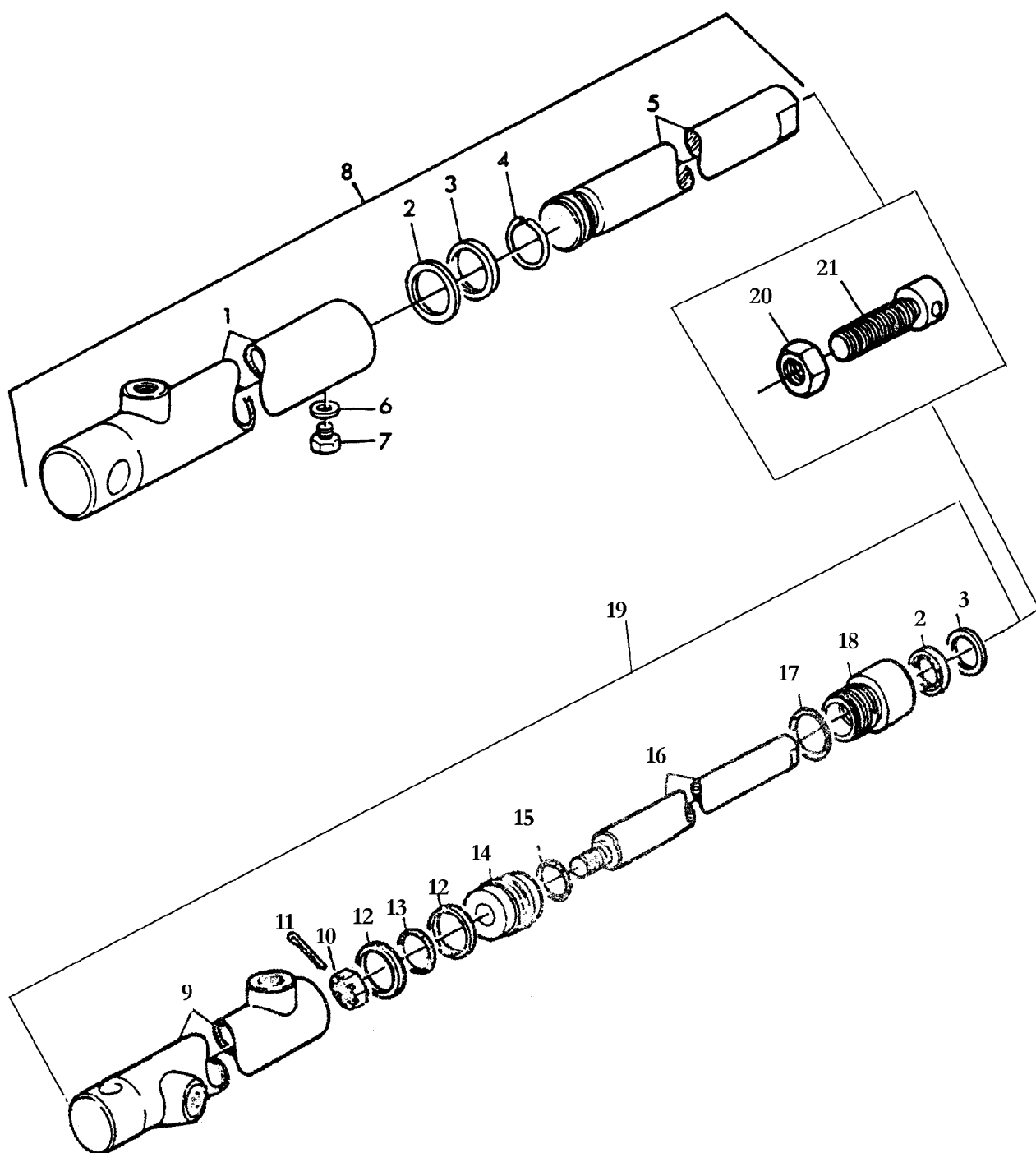
拨禾轮调速电机



E 5

序号 件 号				数量	MODELS		
					12	14	
KEY	PART NO.	名 称	DESCRIPTION	QTY	英尺		REMARKS
1	14M7029	螺母	NUT	2	×	×	M8 GB6170-86 8 Zn.D
2	12M7008	垫圈	LOCK WASHER	2	×	×	8 GB93-87 Zn.D
3	24M7055	垫圈	WASHER	4	×	×	8 GB97.1-85 Zn.D
4	19M7139	螺栓	CAP SCREW	2	×	×	M8X20 GB5783-86 8.8 Zn.D
5	AYC12470	支架焊合	HOLGER	1	×	×	
6	11G02020	销 4x20		3	×	×	GB91-86 Zn.D
7	24M7047	垫圈	WASHER	4	×	×	12 GB97.1-85 Zn.D
8	AYC10831	调速电机	ADJUSTER	1	×	×	
9	44G41249	销	PIN	1	×	×	12x65 GB880-86
10	YC12693	通用导线卡	CLAMP	1	×	×	
11	AYC10829	调速电机电线	POWERCORD	1	×	×	

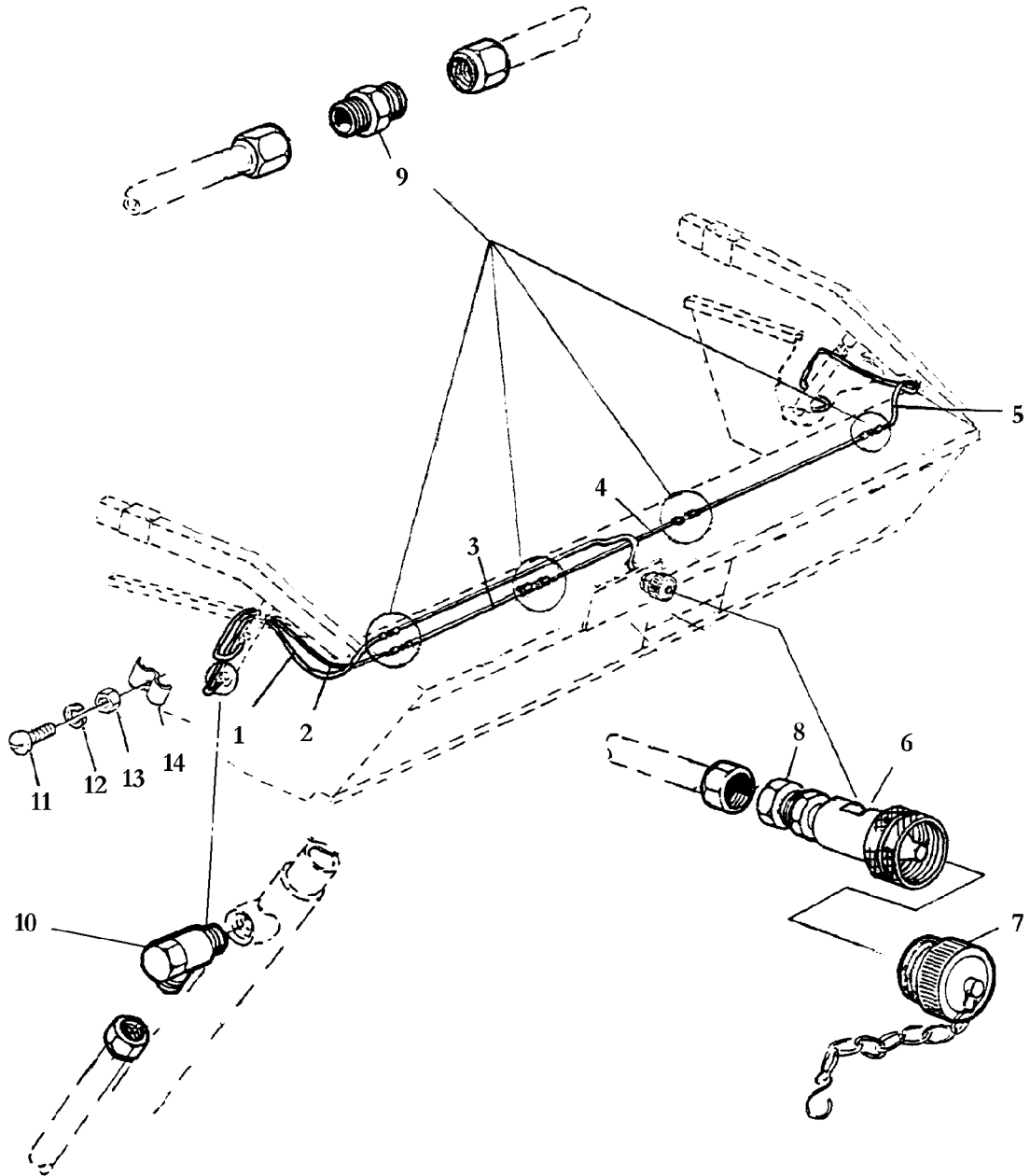
REEL LIFTING CYLINDER 拨禾轮提升油缸



F 1

序号 件 号				数量	MODELS		备 注
					12	14	
KEY	PART NO.	名 称	DESCRIPTION	QTY	英尺		REMARKS
1	AS32854	缸筒	BARREL	1	×	×	
2	S32852	密封圈 (Y 型)	PACKING	2	×	×	28SJMO1-2
3	S32853	防尘圈	O-RING	2	×	×	28SJMO3-1
4	S32855	挡圈	SNAP RING	1	×	×	
5	S32856	柱塞	ROD	1	×	×	0. D=28MM
6	S32857	密封圈	PACKING	1	×	×	
7	19G01118	螺栓	CAP SCREW	1	×	×	M6X6 GB5782-86 8.8 Zn.D
8	AYC12370	随动油缸	CYLINDER	1	×	×	含 INC. 1-7(右侧)
9	AS32845	缸筒	CYLINDER BARREL	1	×	×	
10	14G11140	螺母	NUT	1	×	×	M14 GB6179-86 5 Zn.D
11	11G01426	销	PIN	1	×	×	2X25 GB91-Zn.D
12	S32846	挡圈	SNAP RING	2	×	×	40X1.5
13	S20948	0 型圈	O-RING	1	×	×	40X3.1 GB1235
14	S32847	活塞	PISTON	1	×	×	0. D=40MM
15	S32848	0 型圈	O-RING	1	×	×	28X3.1 GB1235
16	S32849	活塞杆	ROD	1	×	×	0. D=28MM
17	S32850	0 型圈	O-RING	1	×	×	46X3.5 GB1235
18	S32851	导套	GUIDE	1	×	×	
19	AYC12369	主动油缸	CYLINDER	1	×	×	含 INC. 1-11.15(左侧)
20	14M7209	螺母	NUT	2	×	×	M18x1.5 GB6173-86 05 Zn.D
21	Z31090	调节螺栓	SCREW	2	×	×	左、右各一件

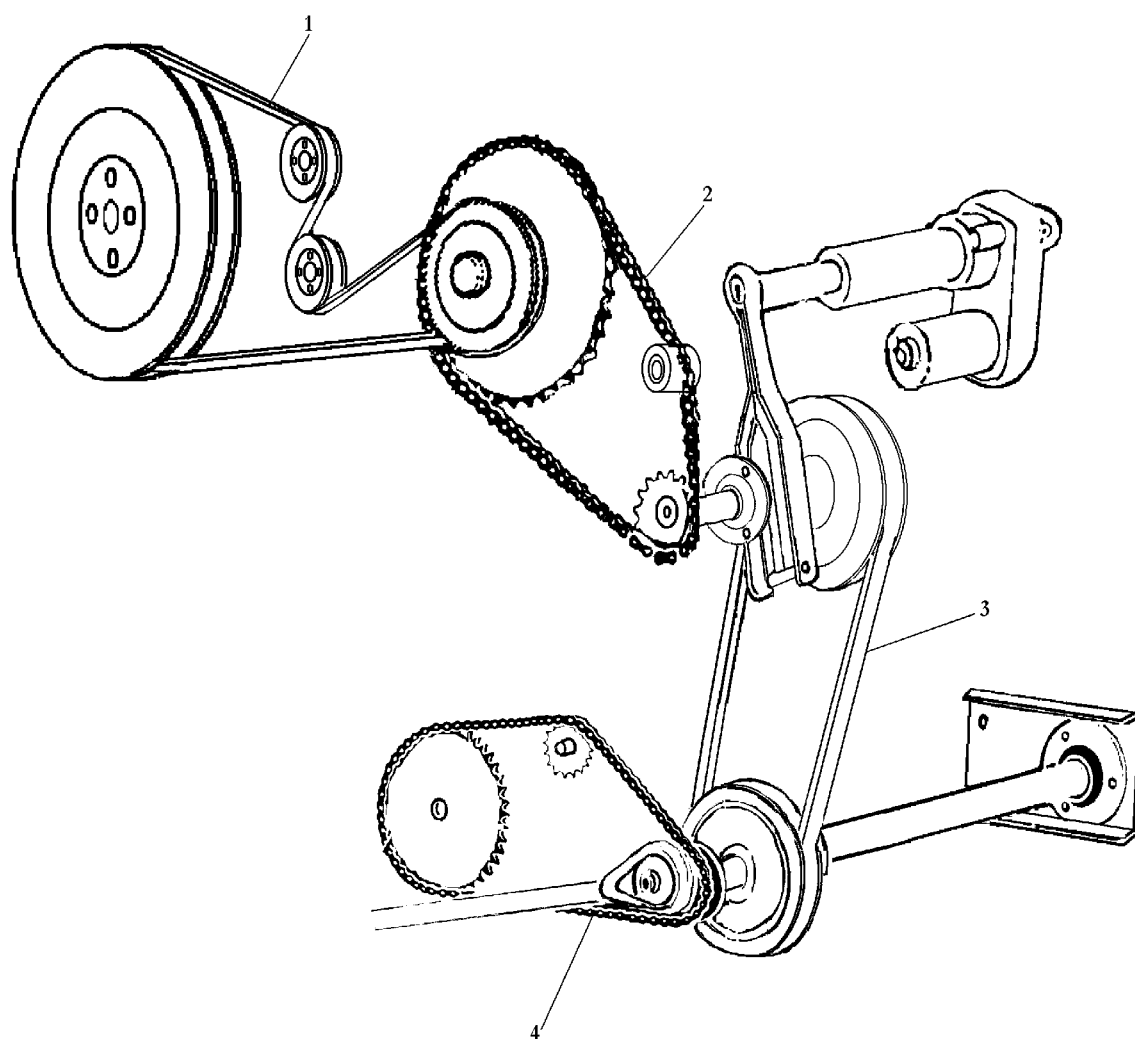
HYDRAULIC LINES-CUTTINGPLATFORM 割台液压油管



F 2

序号 件 号		数量		MODELS		备	注
				12	14		
KEY	PART NO.	名 称	DESCRIPTION	QTY	英尺	REMARKS	
1	AYC12758	油管装配	OIL LINE	1	×	×	
2	AYC12760	油管装配	OIL LINE	1	×	×	
3	AYC12756	油管装配	OIL LINE	1	×		
	AZ27299	油管装配	OIL LINE	1		×	
4	AYC12757	油管装配	OIL LINE	1	×		
	AZ27304	油管装配	OIL LINE	1		×	
5	AYC12759	油管装配	OIL LINE	1	×	×	
6	AYC12155	快速接头套	QUICK CONNECTOR	1	×	×	
7	AS20236	防尘盖	DUST CAP	1	×	×	
8	14G03149	螺母	NUT	3	×	×	M14x1.5 GB6173-86 05 Zn.D
9	Z32962	直通接头体	JOINT	AR	×	×	JB1965-77
10	AYC10575	铰接管接头	ELBOW	3	×	×	
11	21M7280	螺钉	SCREW	1	×	×	M6x20 GB67-85 4.8 Zn.D
12	12M5737	垫圈	LOCK WASHER	1	×	×	6 GB93-87 Zn.D
13	14M7027	螺母	NUT	1	×	×	M6 GB6170-86 8 Zn.D
14	Z31097	管夹	CLAMP	1	×	×	

DRIVE BELT AND CHAIN 传动皮带和链条

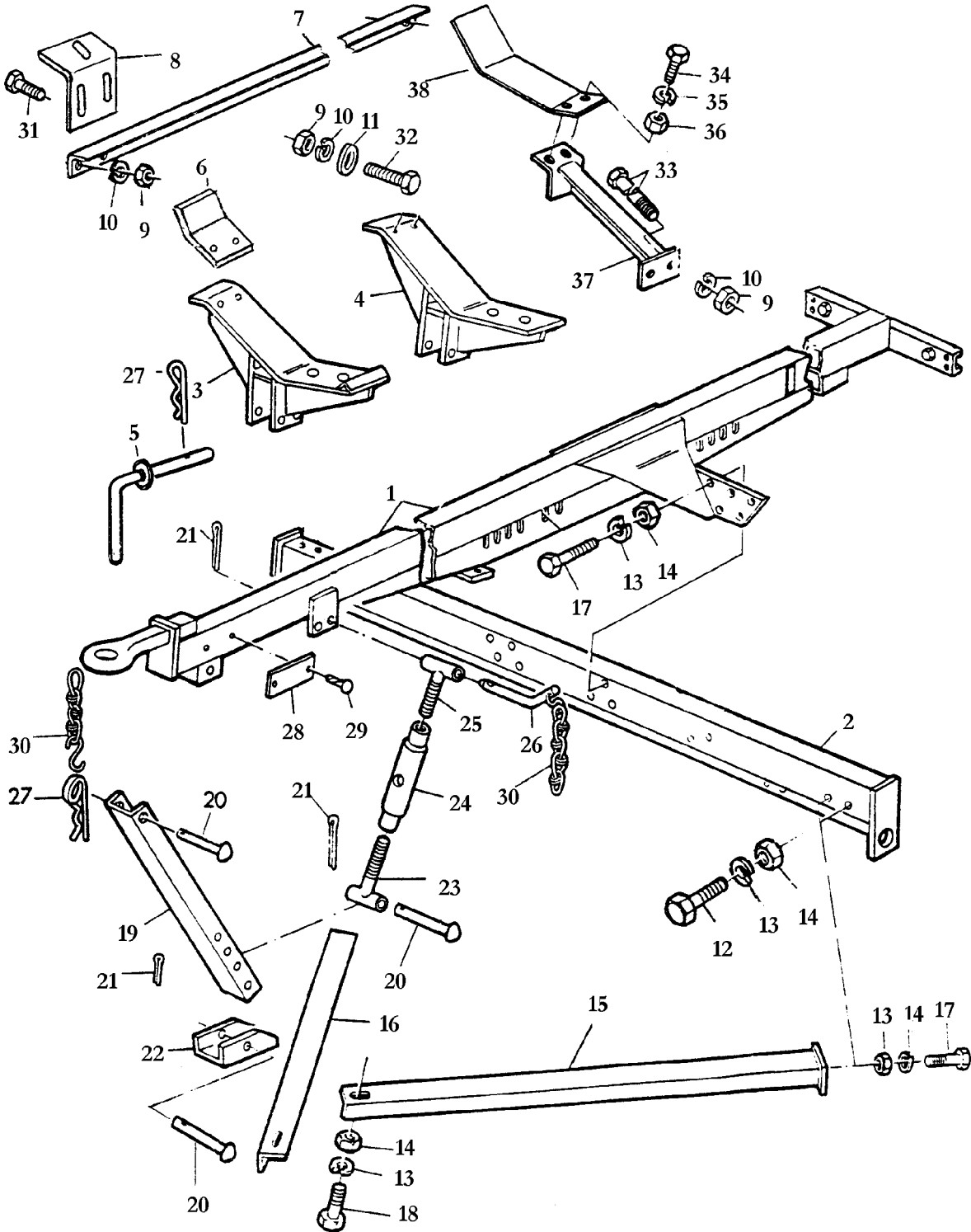


G 1

序 号 件 号				数量	MODELS		备 注
					12	14	
KEY	PART NO.	名 称	DESCRIPTION	QTY	英尺		REMARKS
1	YC19028	皮带	BELT	1	×	×	HC=4064
2	AYC12379	链条	CHAIN	1	×	×	T=12.7 L=96
3	YC19024	三角带	BELT	1	×	×	HJ=1480
4	AYC12617	链条	CHAIN	1	×	×	t=15.875 L=99

H 1

CHASSISWC 10 TO 18 FT 割台车架(10'-18')

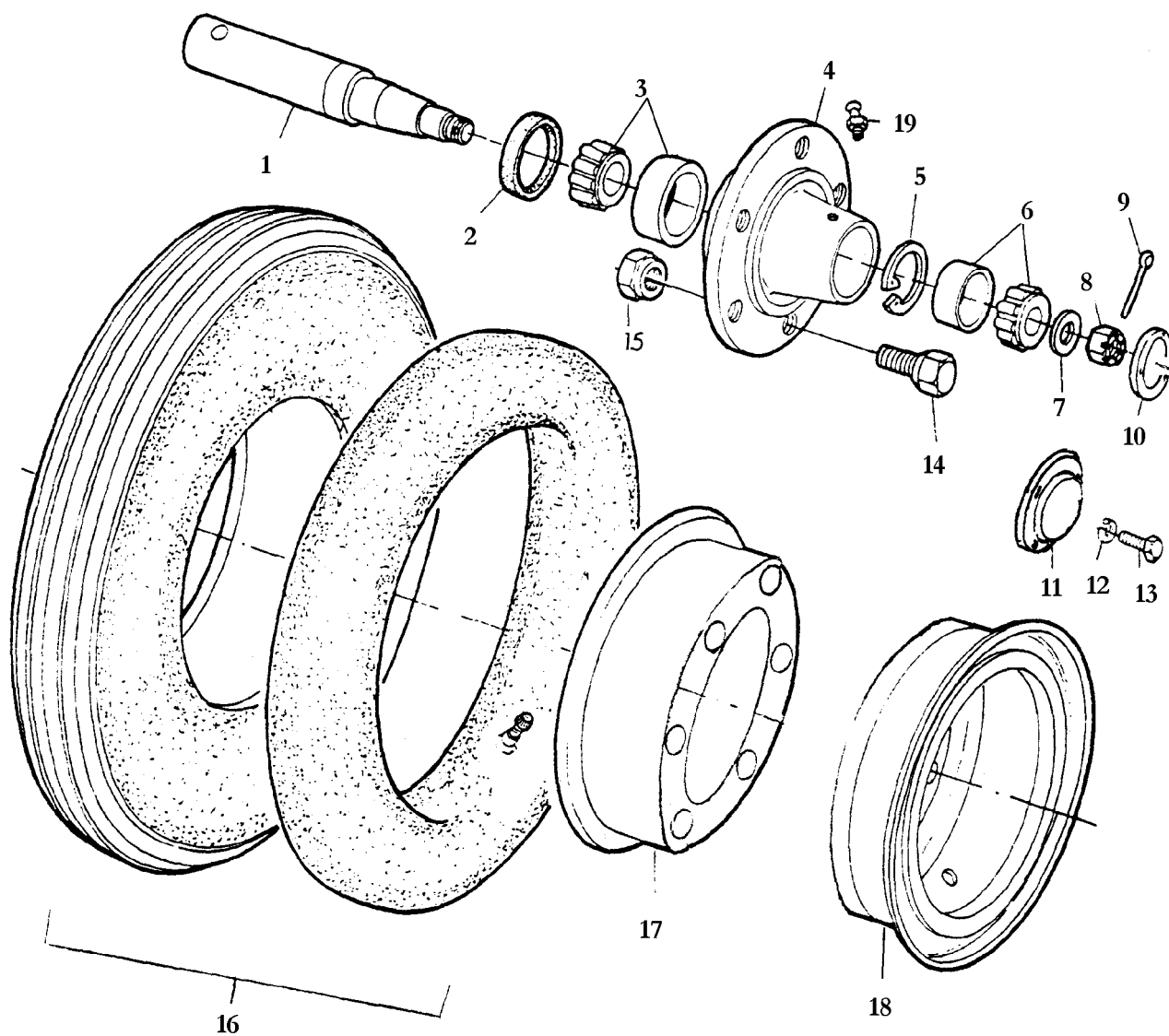


H 1

序号 件 号		数量		MODELS		备 注
				12	14	
KEY	PART NO.	名 称	DESCRIPTION	QTY	英尺	REMARKS
1	AYC12166	牵引梁焊合	FRAME	1	×	×
2	AYC12169	台车横梁焊合	AXLE	1	×	×
3	AYC12171	支承架焊合	CRADLE	1	×	×
4	AYC12170	拖车支架焊合	CRADLE	1	×	×
5	AYC12172	锁定销焊合	LOCKINGPIN	2	×	×
6	YC16191	固定扁钢	RETAINER	2	×	×
7	YC16192	台车加强梁	REINFORCED FRAME	1	×	×
8	YC16193	割台固定角钢	RETAINER	4	×	×
9	14G00102	螺母	NUT	AR	×	×
10	12M7013	垫圈	LOCK WASHER	AR	×	×
11	24M7028	垫圈	WASHER	AR	×	×
12	19M7189	螺栓	CAP SCREW	AR	×	×
13	12M7014	垫圈	LOCK WASHER	AR	×	×
14	14M7031	螺母	NUT	AR	×	×
15	AYC12167	拉杆焊合	BRACE	1	×	×
16	AYC12168	拉杆焊合	BRACE	1	×	×
17	19M7414	螺栓	CAP SCREW	16	×	×
18	19M7285	螺栓	CAP SCREW	2	×	×
19	YC16560	支撑杆	CHANNEL	1	×	×
20	YC16195	定位销轴	PIN	3	×	×
21	11M7024	销	COTTER PIN	3	×	×
22	Z31394	支撑座	CHANNEL	1	×	×
23	AYC12382	割台拖车螺栓	EYEBOLT	1	×	×
24	YC17342	拉杆调节螺管	TIGHTENER	1	×	×
25	AYC12383	割台拖车螺栓	EYEBOLT	1	×	×
26	YC17412	销子	PIN	1	×	×
27	L18955	弹性销	CLIP	3	×	×
28	YC12623	厂名标记	PLATE	1	×	×
29	21G08205	螺钉	SCREW	2	×	×
30	AZ12018	护办固定链条	CHAIN	2	×	×
31	19G01335	螺栓	CAP SCREW	8	×	×
32	19M7179	螺栓	CAP SCREW	6	×	×
33	19M7346	螺栓	CAP SCREW	14	×	×
34	19M7163	螺栓	CAP SCREW	3	×	×
35	12M7008	垫圈	LOCK WASHER	4	×	×
36	14M7029	螺母	NUT	3	×	×
37	AYC12810	指示架焊合	SUPPORT	1	×	×
38	YC16194	指示器	INDICATOR	1	×	×

H 2

AXLE BEARINGSW 10 TO 18 FT 割台台车轮(10'—18')



H 2

序号 件 号				数量	MODELS		备 注
					12	14	
KEY	PART NO.	名 称	DESCRIPTION	QTY	英尺		REMARKS
1	YC16567	轮轴	AXLE	2	×	×	
2	AYC12368	油封	SEAL	2	×	×	45x65x10
3	00G2007107	轴承	BEARING	2	×	×	2007107 GB297-84
4	YC11961	轮鼓	HUB	2	×	×	
5	40M1865	挡圈	SNAP RING	2	×	×	52 GB893.1-86 Zn.D
6	00G7205	轴承	BEARING	2	×	×	7205 GB297-84
7	YC16526	垫片	WASHER	2	×	×	
8	14G29219	螺母	NUT	2	×	×	M20x1.5 GB9459-88 05 Zn.D
9	11M7024	销	COTTER PIN	2	×	×	4x36 GB91-86 Zn.D
10	YC12207	钢纸垫	SHIM	2	×	×	
11	YC12094	防尘盖	CAP	2	×	×	
12	12M5737	垫圈	LOCK WASHER	2	×	×	6 GB93-87 Zn.D
13	19G52116	螺栓	CAP SCREW	6	×	×	M6×16 GB5781-2000 4.8 Zn.D
14	YC18823	右轮胎螺栓	BOLT	6	×	×	M14X1.5X44--右
	YC18822	左轮胎螺栓	BOLT	6	×	×	M14X1.5X44--左
15	YC18769	螺母	NUT	6	×	×	M14X1.5
	YC18770	左螺母	NUT	6	×	×	M14X1.5--左
16	AZ21039	轮胎	TIRE	2	×	×	7.00-9 GR576-65
17	YC12095	内轮圈	RIM	2	×	×	
18	YC12096	外轮圈	RIM	2	×	×	
19	58G30613	油杯	LUBRICATION FITTING	2	×	×	45° M6x1.00 GB1153-79

索引 (INDEX)

件 号	序号	页 号	件 号	序号	页 号
00G 7604EB	10	10-2	AYC12368	2	40-4
00G160205	6	25-2	AYC12369	19	30-2
00G180202	24	25-2	AYC12370	8	30-2
00G180203	30	10-4	AYC12373	16	10-6
00G180207	17	10-4	AYC12376	11	10-8
00G2007107	3	40-4	AYC12377	16	25-4
00G390205	17	20-4	AYC12378	1	20-2
00G390205	7	25-8	AYC12379	2	35-2
00G390206	19	20-2	AYC12380	1	15-6
00G390206	24	25-8	AYC12382	23	40-2
00G390207	26	10-6	AYC12383	25	40-2
00G390208	10	10-4	AYC12384	27	15-12
00G688910k	18	25-8	AYC12385	28	15-12
00G7205	6	40-4	AYC12430	30	25-6
00G7604EA	9	10-2	AYC12435	30	15-12
00Gp505	13	20-4	AYC12436	16	15-12
00GP506	20	20-2	AYC12439	11	25-2
00GP506	25	25-8	AYC12440	27	25-2
00GP507	20	10-6	AYC12445	21	15-4
00GP508	9	10-4	AYC12446	1	15-10
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