

Cutting Platforms 200

200 系列割台

PARTS CATALOG 200 CUTTING PLATFORMS

割台零件图册

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约翰·迪尔佳联收获机械有限公司

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简 介

尊敬的用户，约翰•迪尔佳联收获机械有限公司衷心感谢您对本公司产品的关心和厚爱，祝您和贵单位兴旺发达，事业顺利。

200 系列割台是在引进割台的基础上进行多项技术改进后的产品。该产品消化吸收了当代割台的先进技术，运用电子计算机辅助设计使之结构更合理，性能、可靠性和其他技术指标均优于同类产品，割幅范围宽，配套通用性强，是大、中型谷物收割机的理想配套附件。

用户在使用本产品前应仔细阅读与产品有关的零件图册、技术手册和操作说明，按照技术要求进行安装、操作、调试、维护和保养，以保证按照要求使用，确保人身安全、避免机械故障、延长使用寿命、节省能源和维护费用，获得最大的经济效益。

由于技术进步和用途拓展，约翰•迪尔佳联收获机械有限公司生产的系列产品在技术规格、结构、配套、附件等将会有改进和变化，在再版时予以修改，更正。由于编写者水平有限，书中错误在所难免，请用户指正。另外由于编译、印刷、校正等诸多方面的原因，本手册虽经多次校正，其中仍不免有错误之处，还望广大用户在使用过程中发现错误及时通知我们，以便再版时更正。

未经约翰•迪尔佳联收获机械有限公司同意，任何人不得擅自将本手册进行翻印、出版，本公司明确保留按照法律规定有关版权的要求，保留更改权利。

2009 年 1 月

A. 如何查找零件件号：

1. 先在 A1 总索引中确定所要找的零件总部位；
2. 按照总部位指定的页数找到部分索引；
3. 在部分索引中找到所要找零件的分部位；
4. 按照分部位指定的符号找到所需要的轴测图和表；
5. 根据轴测图及表确定零件号。

B. 如何按零件号查找零件

1. 在零件图册最后的件号索引中找到所需要的件号所在页数；
2. 按照所在页数找到轴测图及表；
3. 根据轴测图及表找到所需零件。

零件图册表格部分由七列组成：

序号 (KEY) : 图面上标注的零件数字号

件号 (PART NO) : 零件订购号码

名称 (DESCRIPTION) : 简要的零件描述

数量 (QTY) : 这个零件在本装配中使用的总数量

SERIAL NO. : — × × × × × × , 零件用于这个系列号之前的所有机器上

× × × × × × — , 零件用于这个系列号之后的所有机器上

× × × × × × — × × × × × × , 零件用于两个系列号之间的所有机器上

MODELS: 标注 “ × ” 符号的表示这个件号用于此机型上

备注 (REMARKS) : 附加信息, 如尺寸、规格、装配信息、编码和注释等

方向：右侧和左侧是根据面向机器的前进方向而制定的。

Directions for use of parts catalog

A How do you find a part, if Part Number is not known?

1. Turn to Primary Index beginning on page A1 and determine required Section
2. Decode Section Number to corresponding page (refer to accompanying insert)
3. Determine required components from Sectional Index
4. Turn to relevant page for these components
5. Identify part on drawing and determine Part Number in text with help of drawing key number

B How do you identify a part , if Part Number is known?

1. Turn to Numerical Index at end of catalog
2. Locate Part Number and determine page location
3. Turn to relevant page in Parts Catalog
4. Identify part on corresponding drawing

Layout of text page with seven columns

KEY: Drawing Reference Number

PART NO.: Parts ordering No.

DESCRIPTION: Brief part description

QTY: Total no. of this part used in this assembly

SERIAL NO.: Hyphen before Ser. No.=part used up to Serial No. shown

Hyphen after Ser. No.=part used in and after Ser. No. shown

Hyphen between two Ser. No.'s=used from-to Ser. No.'s shown

MODELS: Marked to show for which model this part applies

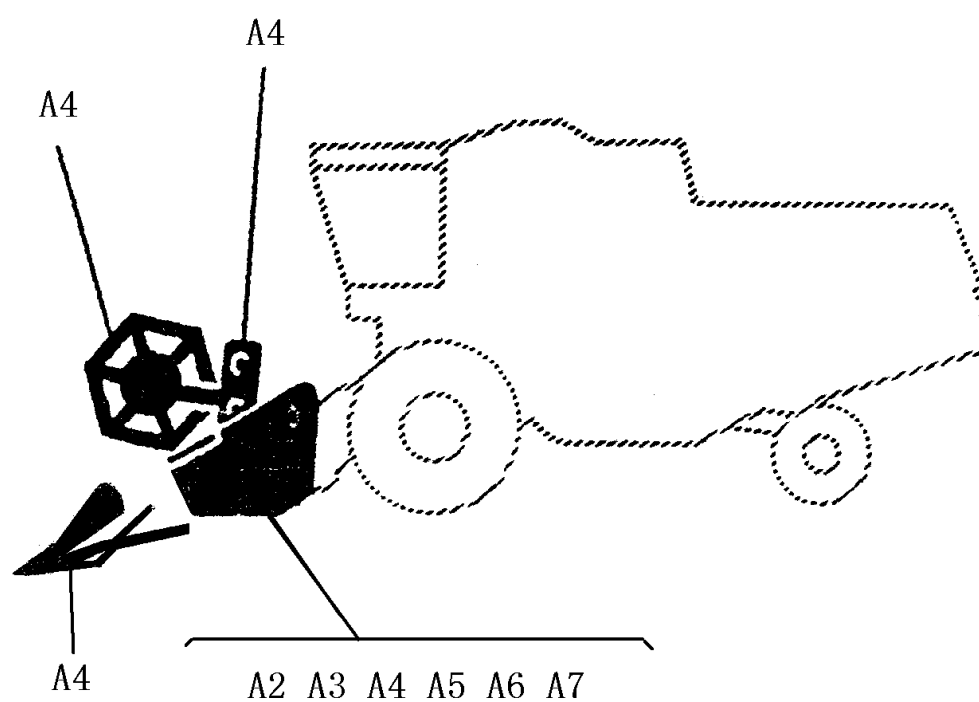
REMARKS: Added information, such as dimensions, assy. remarks, substitutes and coded order information

RIGHT-HAND AND LEFT-HAND sides are determined by facing in the direction of forward travel.

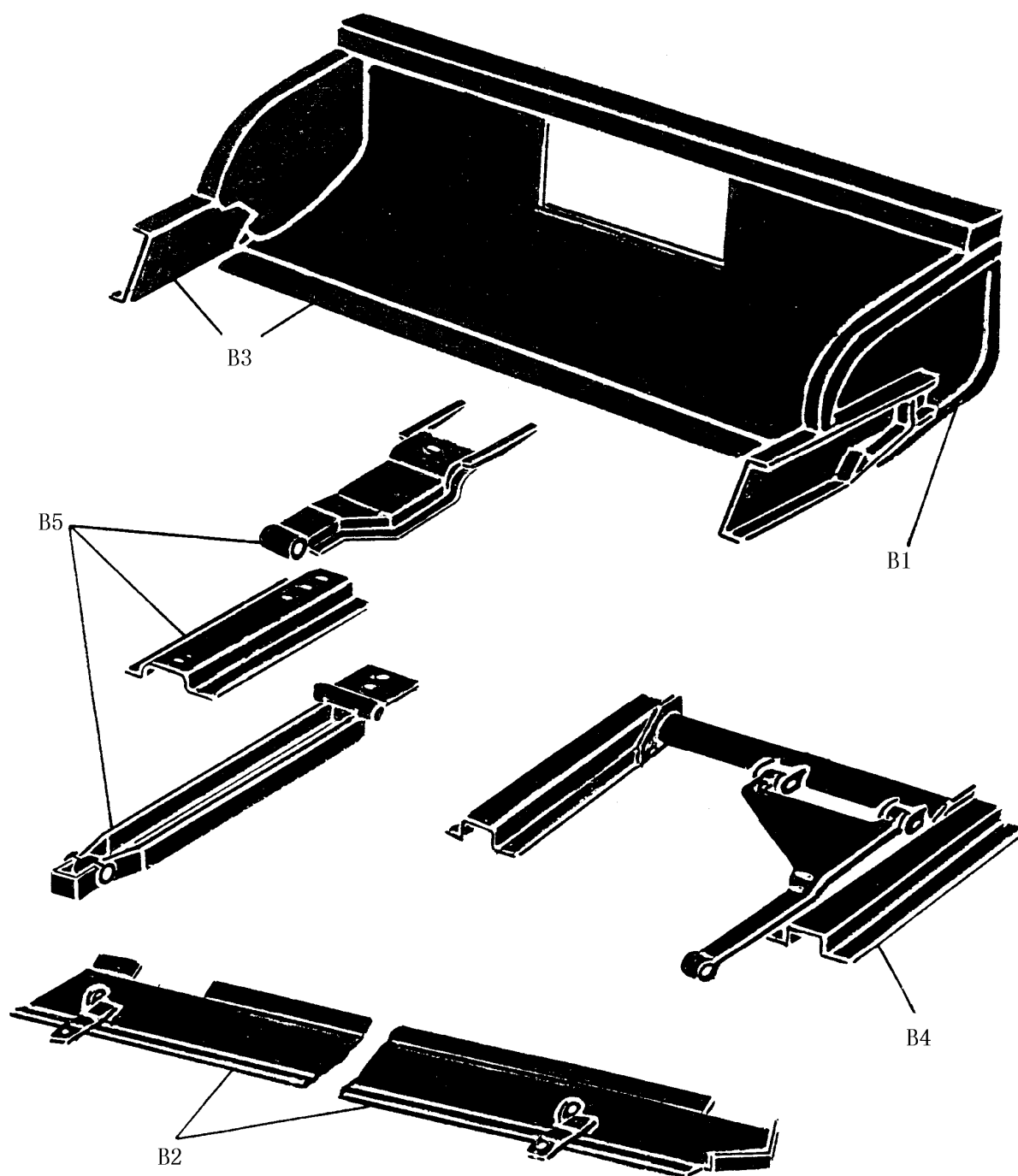
Coded notes used when ordering spare parts: 当订购配件时使用下面的编码注释:

As required AR 按需	Kit KIT 组件	Or OR 或	Upper UP 上
Complete assembly ASSY 总成	Number of links L 链节数	Order ORD 订购	With W/ 与...一起
For FOR 用于	Length LGTH 长度	By package of PACKG 打包	Without W/O 没有
Front FRONT 前	Left-hand L.H. 左侧	Right-hand R.H. 右侧	Gear and sprocket teeth number Z 齿轮和链轮齿数
See page GRID 见...页	Lower LOW 下	Rear REAR 后	
Inside diameter I.D. 内径	Not supplied separately NSEP 不单独提供	Substitute for SUB.FOR 替代	
Including keys INCL.KEYS 包含序号	Outside diameter O.D. 外径	Thickness TK 厚度	

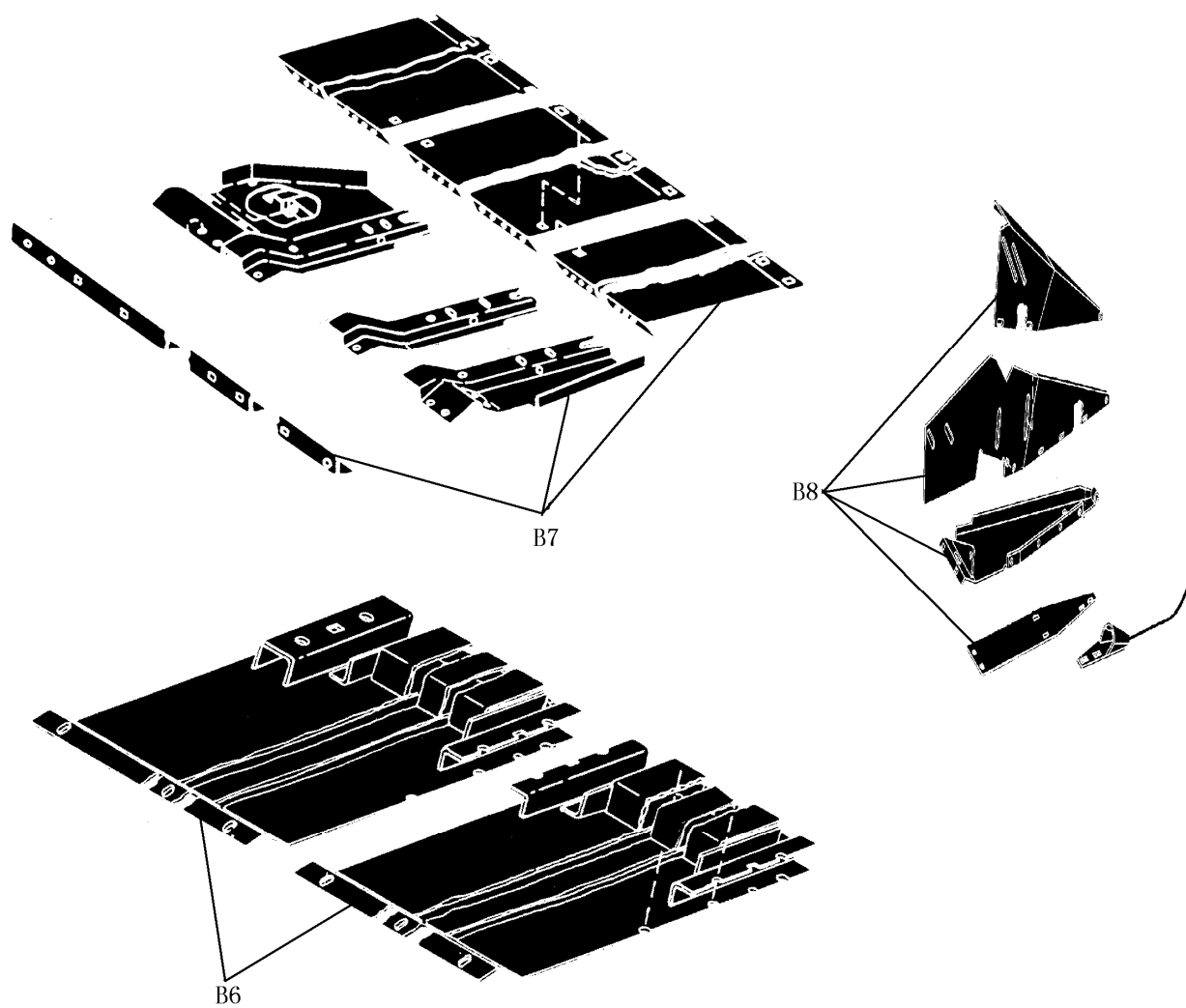
PRIMARY INDEX
总体索引



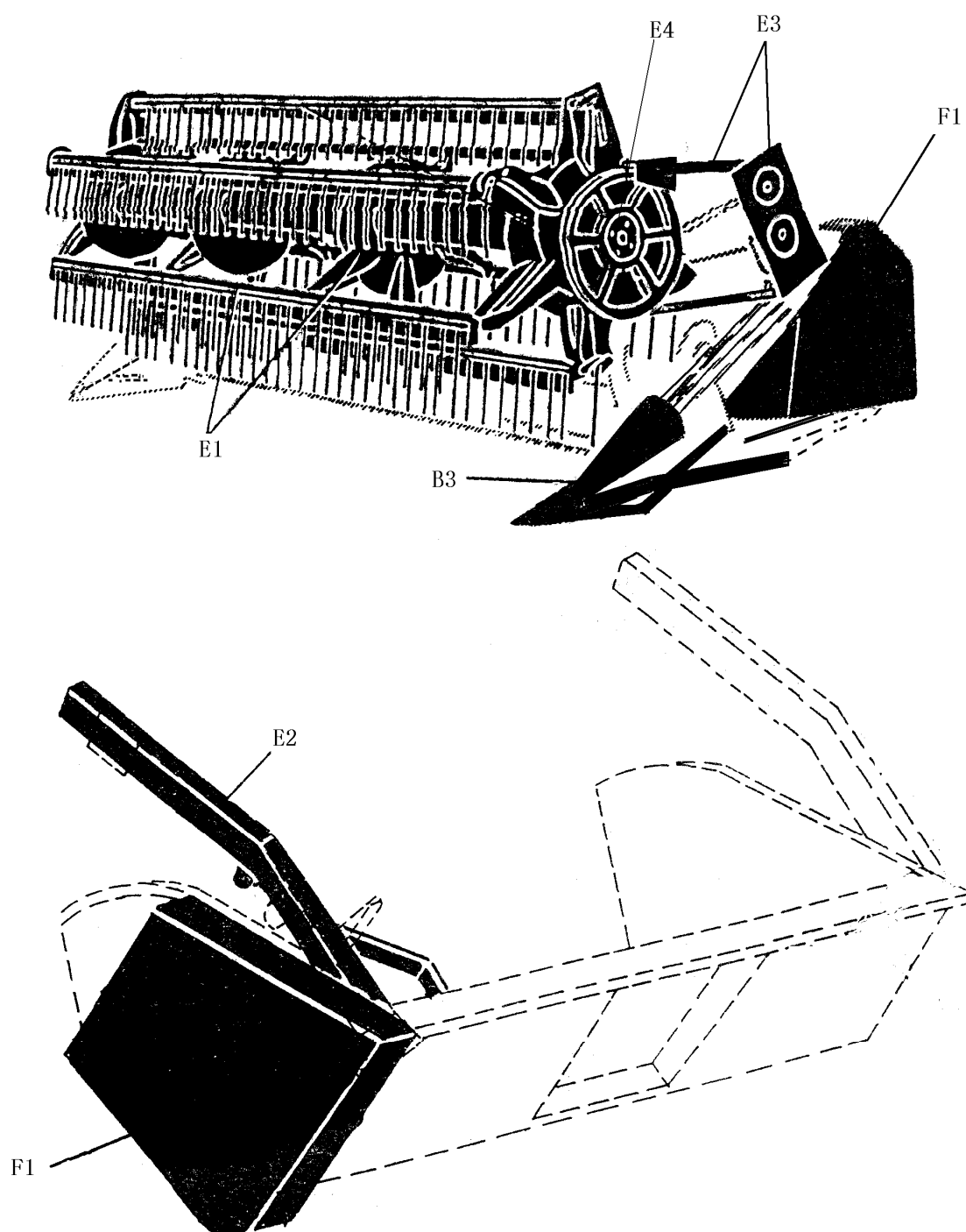
SECTIONAL INDEX
部分索引



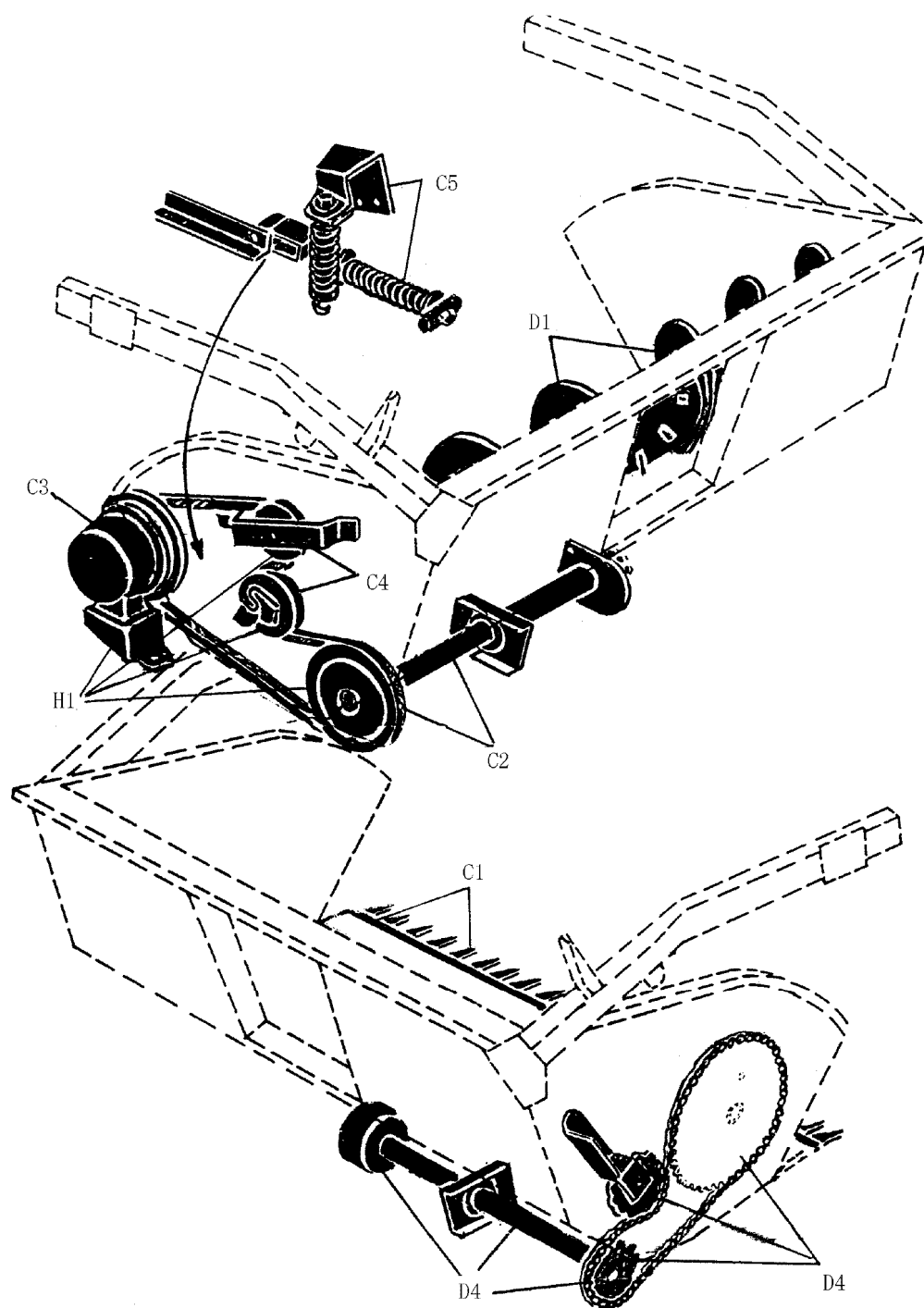
SECTIONAL INDEX
部分索引



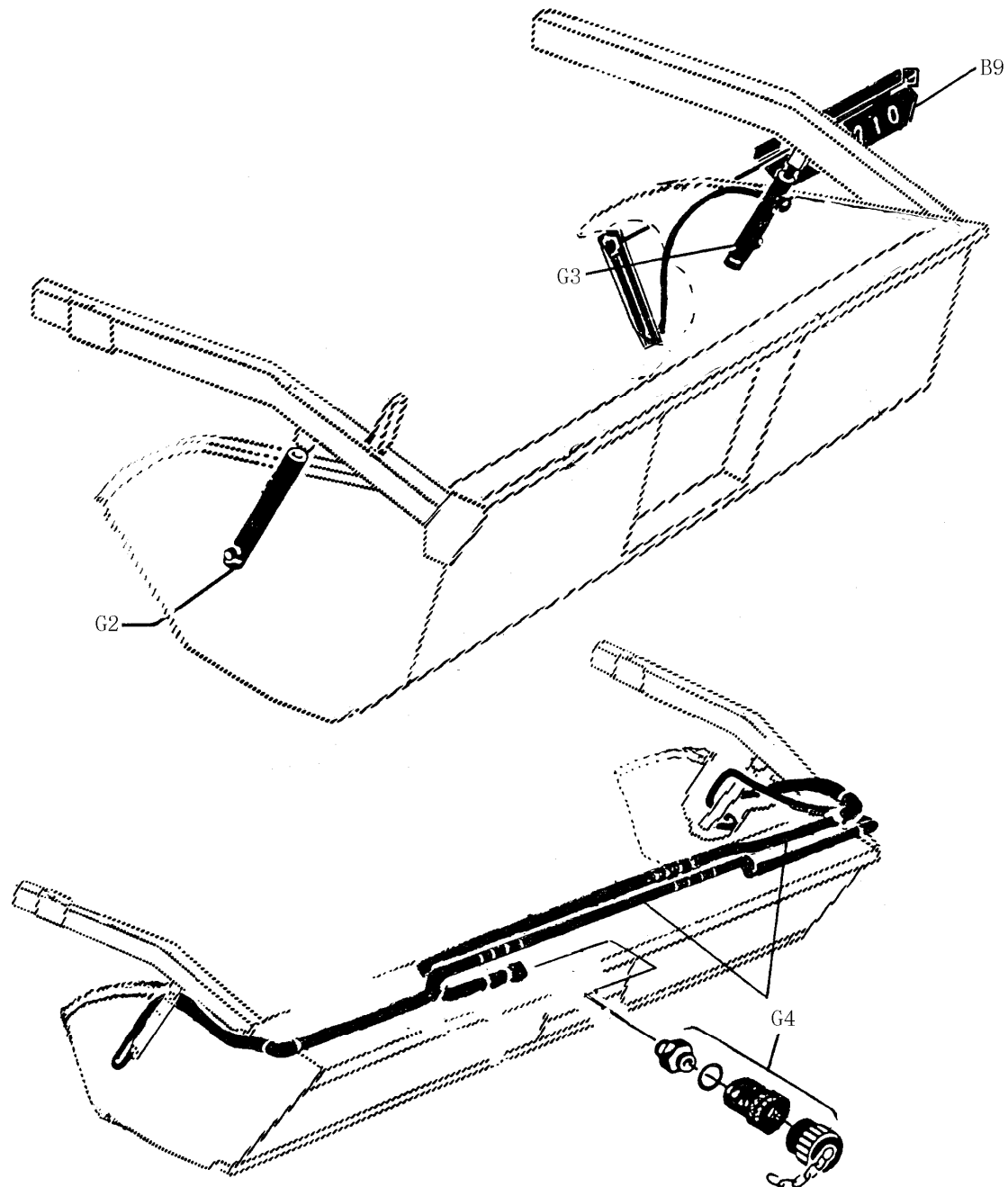
SECTIONAL INDEX
部分索引



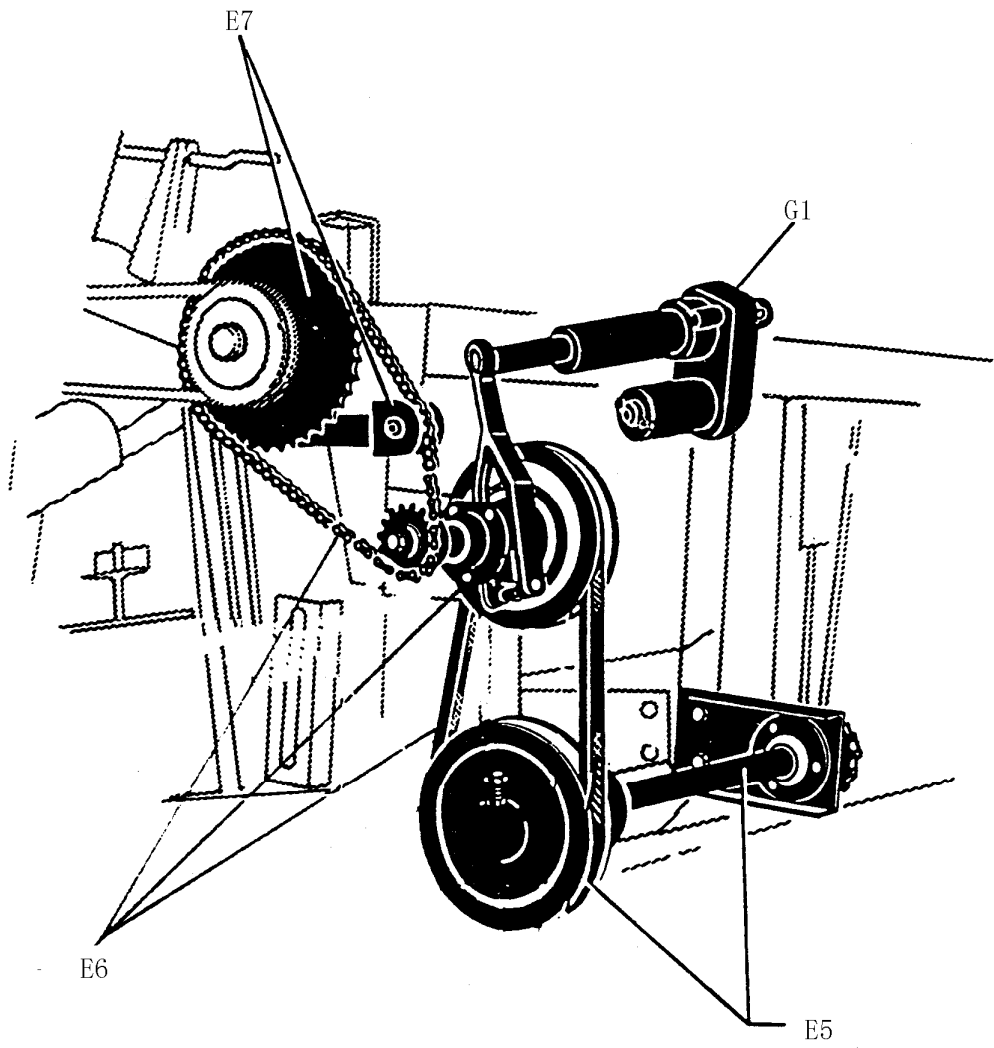
SECTIONAL INDEX
部分索引



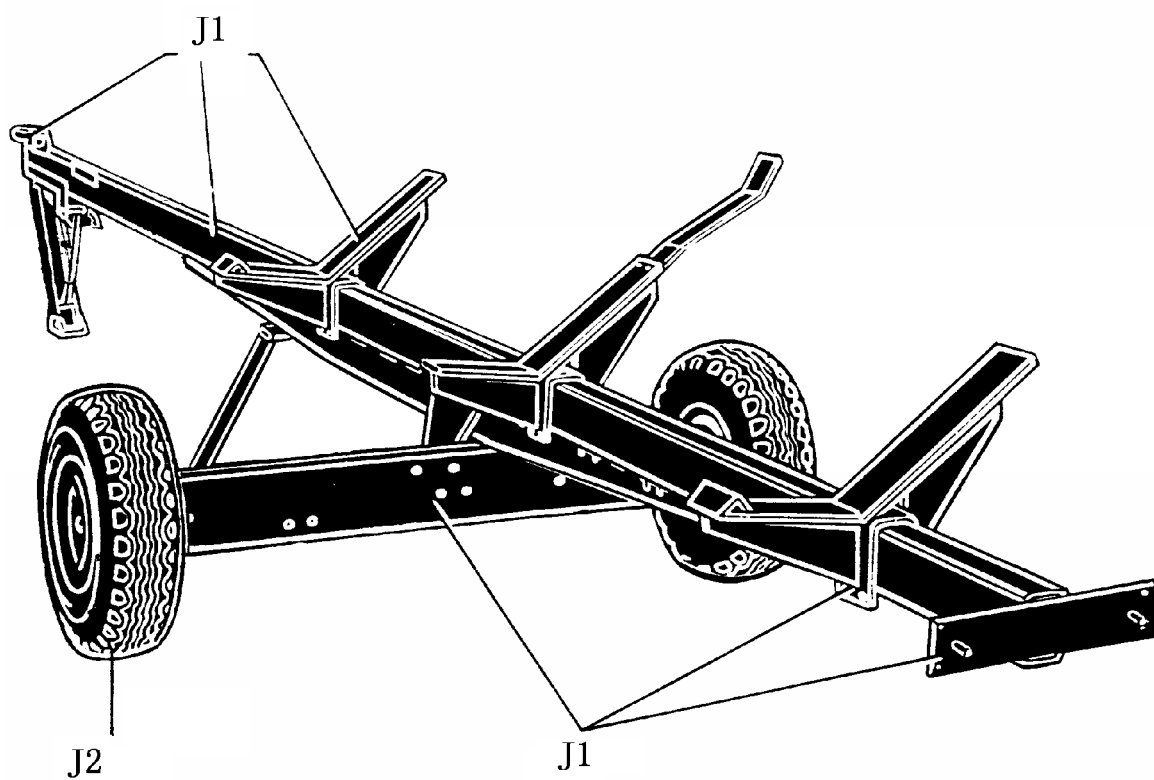
SECTIONAL INDEX
部分索引



SECTIONAL INDEX
部分索引



SECTIONAL INDEX 部分索引





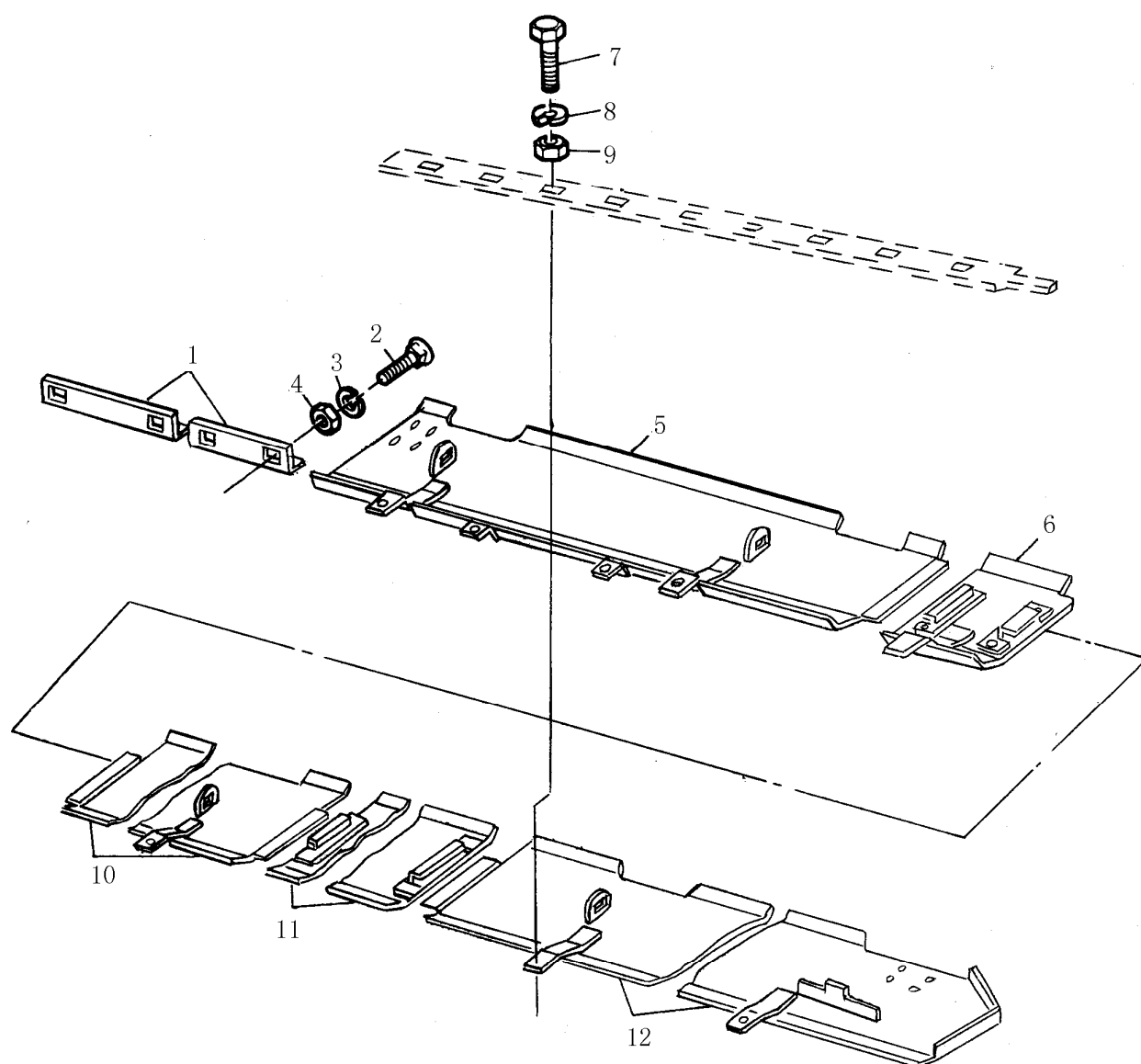
B 1

序号 件 号		数量		MODELS				备 注	
KEY	PART NO.	名 称	DESCRIPTION	QTY	15	18	20	22	REMARKS
					英尺				
1	AYC11980	割台体焊合	FRAME	1	×				挠台
	AYC12057	割台体焊合	FRAME	1	×				刚台
	AYC11027	割台体焊合	FRAME	1		×			挠台
	AYC10834	割台体焊合	FRAME	1		×			刚台
	AS40274	割台体焊合	FRAME	1			×		
	AS44228	割台体焊合	FRAME	1				×	
2	YC16453	调节销	PIN	5	×				
	YC16453	调节销	PIN	6		×			
	YC16453	调节销	PIN	7			×	×	
3	14M7512	螺母	NUT	7	×				螺母 M12 GB6170-86 8 Zn.D
	14M7512	螺母	NUT	8		×			螺母 M12 GB6170-86 8 Zn.D
	14M7512	螺母	NUT	9			×	×	螺母 M12 GB6170-86 8 Zn.D
4	24M7047	垫圈	WASHER	12	×				12 GB97.1-85 Zn.D
	24M7047	垫圈	WASHER	14		×			12 GB97.1-85 Zn.D
	24M7047	垫圈	WASHER	16			×	×	12 GB97.1-85 Zn.D
5	YC13997	防缠板	STRIPPER	1	×				右侧 R.H.
	YC13996	防缠板	STRIPPER	1	×				左侧 L.H.
	YC16505	防缠板	STRIPPER	1		×			右侧 R.H.
	YC16506	防缠板	STRIPPER	1		×			左侧 L.H.
	YC16274	防缠板	STRIPPER	1			×		右侧 R.H.
	YC16275	防缠板	STRIPPER	1			×		左侧 L.H.
	S44231	防缠板	STRIPPER	1				×	右侧 R.H.
	S44230	防缠板	STRIPPER	1				×	左侧 L.H.
6	19M7590	螺栓	CAP SCREW	6	×				M12×100GB5783-86 8.8 Zn.D
	19M7590	螺栓	CAP SCREW	7		×			M12×100GB5783-86 8.8 Zn.D
	19M7590	螺栓	CAP SCREW	8			×	×	M12×100GB5783-86 8.8 Zn.D
7	14M7140	螺母	NUT	AR	×	×	×	×	M10 GB6170-86 8 Zn.D
8	12M7013	垫圈	LOCK WASHER	AR	×	×	×	×	10 GB93-87 Zn.D
9	03M7190	螺栓	BOLT	10	×				M10×20 GB801-88 8.8 Zn.D
	03M7190	螺栓	BOLT	14		×			M10×20 GB801-88 8.8 Zn.D
	03M7190	螺栓	BOLT	16			×		M10×20 GB801-88 8.8 Zn.D
	03M7190	螺栓	BOLT	18				×	M10×20 GB801-88 8.8 Zn.D
10	03M7191	螺栓	BOLT	4	×	×	×		M10×25 GB801-88 8.8 Zn.D
11	YC12237	封闭板	PLATE	2	×	×	×	×	挠性割台左右各一个
12	19G08525	螺栓	CAP SCREW	4	×	×	×	×	M10×25 GB5783-86 8.8 Zn.D
13	24G00010	垫圈	WASHER	4	×	×	×	×	10 GB97.1-85 Zn.D
14	YC16487	滑脚	RUNNER	1	×	×	×	×	挠台
	YC16487	滑脚	RUNNER	1	×	×	×	×	刚台
15	YC16486	调节销	PIN	1	×	×	×	×	挠台
	YC16486	调节销	PIN	1	×	×	×	×	刚台
16	YC15972	调节板	PLATE	2	×				2005 年使用
	YC15973	调节板	PLATE	2		×			2005 年使用
	YC16249	调节板	PLATE	2			×		
17	14M7291	螺母	NUT	AR	×	×			M8 GB6170-86 8 Zn.D
18	12M7008	垫圈	LOCK WASHER	AR	×	×			8 GB93-87 Zn.D
19	24M7207	垫圈	WASHER	AR	×	×			8 GB96-85 Zn.D
20	03M7184	螺栓	CAP SCREW	AR	×	×			M8X20 GB801-88 8.8 Zn.D
21	YC17289	标牌	PLATE	1	×	×	×	×	

注：序号 16-20 从 2005 年 1 月开始使用

B 2

SKID SHOES(FLEXIBLE)
割台底板 (挠性)



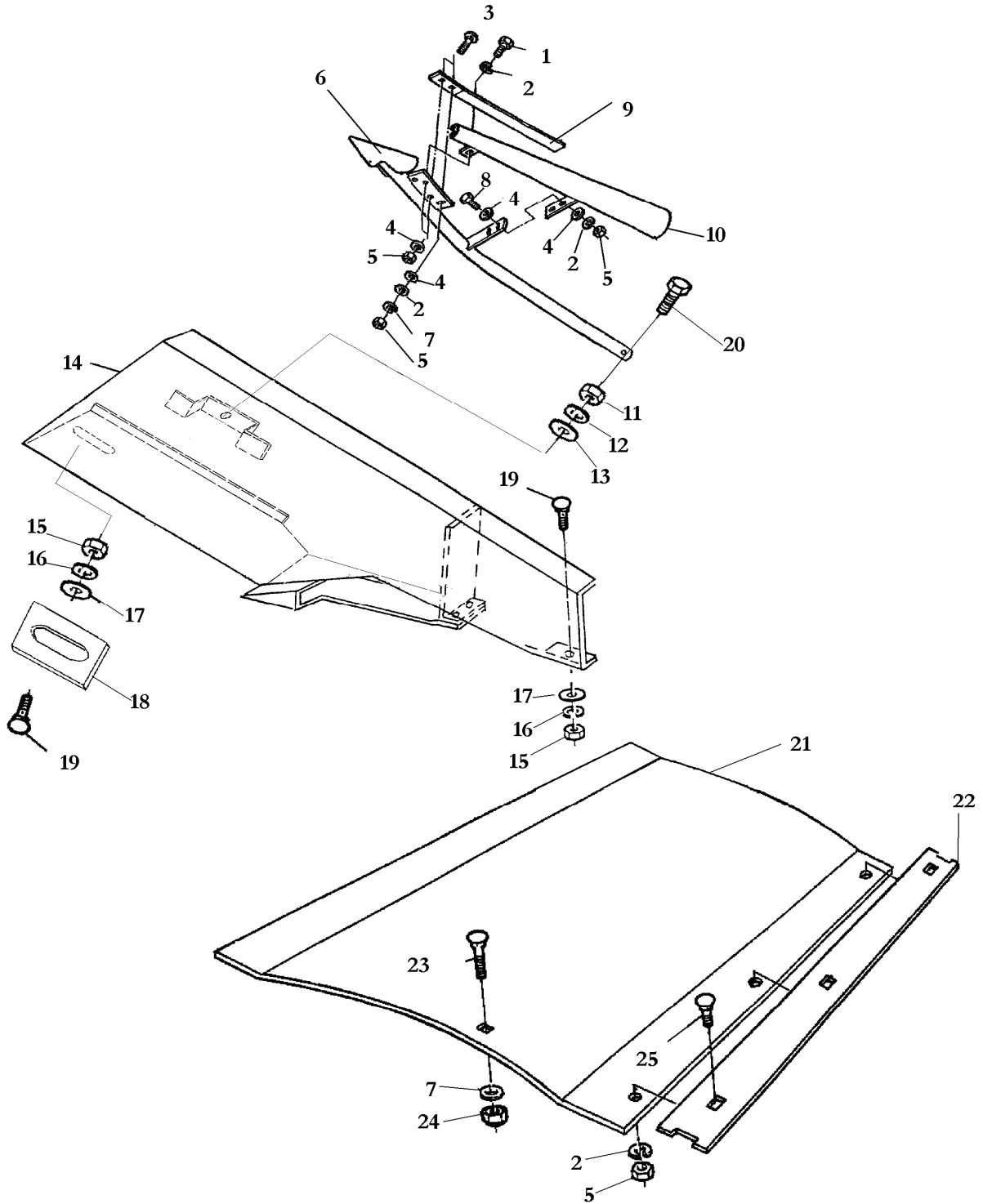
B 2

序号 件 号		数量		MODELS				备 注	
				15	18	20	22		
KEY	PART NO.	名 称	DESCRIPTION	QTY	英尺			REMARKS	
1	YC15745	减震角钢	ANGLE	2	×				
	H89137	减震角钢	ANGLE	2		×		中间两个	
	H89137	减震角钢	ANGLE	4		×		中间右两个和中间左两个	
	H89137	减震角钢	ANGLE	1			×	中间一个	
	YC15743	减震角钢	ANGLE	1	×			中间一个	
	H89138	减震角钢	ANGLE	2		×		左和右	
	H89138	减震角钢	ANGLE	2		×	×	左和右	
	YC15744	减震角钢	ANGLE	2	×			左和右	
	H89139	减震角钢	ANGLE	2		×		中间右一个和中间左一个	
2	H89139	减震角钢	ANGLE	4			×	中间右两个和中间左两个	
	H89140	减震角钢	ANGLE	1		×		中间一个	
	03M7192	螺栓	BOLT	15	×			M10×30 GB801-88 8.8 Zn.D	
	03M7192	螺栓	BOLT	19		×		M10×30 GB801-88 8.8 Zn.D	
	03M7192	螺栓	BOLT	21		×	×	M10×30 GB801-88 8.8 Zn.D	
	12M7013	垫圈	LOCK WASHER	15	×			10 GB93-87 Zn.D	
	12M7013	垫圈	LOCK WASHER	19		×		10 GB93-87 Zn.D	
	12M7013	垫圈	LOCK WASHER	21		×	×	10 GB93-87 Zn.D	
	14M7140	螺母	NUT	15	×			M10 GB6170-86 8 Zn.D	
3	14M7140	螺母	NUT	19		×		M10 GB6170-86 8 Zn.D	
	14M7140	螺母	NUT	21		×	×	M10 GB6170-86 8 Zn.D	
	AYC12317	右滑脚焊合	SHOE	1	×	×	×	右侧	
4	AH106598	滑脚焊合	SHOE	1	×		×		
	AH106598	滑脚焊合	SHOE	2		×			
	AH106598	滑脚焊合	SHOE	4		×			
5	19M7387	螺栓	CAP SCREW	9	×			M12×40 GB5783-86 8.8 Zn.D	
	19M7387	螺栓	CAP SCREW	11		×		M12×40 GB5783-86 8.8 Zn.D	
	19M7387	螺栓	CAP SCREW	13		×	×	M12×40 GB5783-86 8.8 Zn.D	
6	12M7014	垫圈	LOCK WASHER	9	×			12 GB93-87 Zn D	
	12M7014	垫圈	LOCK WASHER	11		×		12 GB93-87 Zn D	
	12M7014	垫圈	LOCK WASHER	13		×	×	12 GB93-87 Zn D	
7	14M7031	螺母	NUT	9	×			M12 GB6170-86 8 Zn.D	
	14M7031	螺母	NUT	11		×		M12 GB6170-86 8 Zn.D	
	14M7031	螺母	NUT	13		×	×	M12 GB6170-86 8 Zn.D	
8	AYC12318	滑脚焊合	SHOE	2	×				
	AYC12318	滑脚焊合	SHOE	3		×			
	AYC12318	滑脚焊合	SHOE	4		×	×		
9	AYC12319	滑脚焊合	SHOE	2	×	×			
	AYC12319	滑脚焊合	SHOE	4			×		
	AH106600	滑脚焊合	SHOE	1		×			
10	AYC12320	左滑脚焊合	SHOE	1	×	×	×	左侧	

B 3

DIVIDER AND SEALS(FLEXIBLE)

分禾器密封板 (挠性)

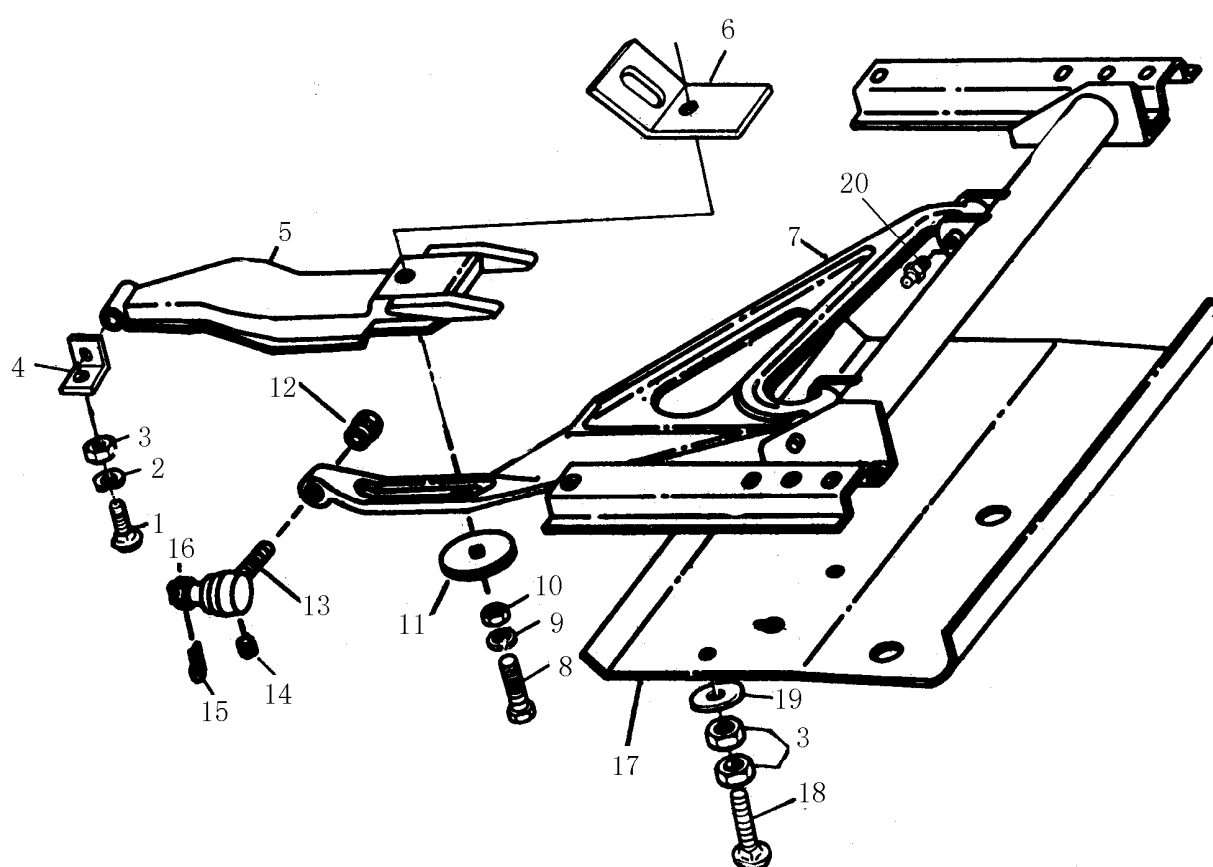


B 3

序号 件 号		数量		MODELS				备 注	
				15 18 20 22					
KEY	PART NO.	名 称	DESCRIPTION	QTY	英尺				REMARKS
1	19M7288	螺栓	CAP SCREW	AR	×	×	×	×	M8X30 GB5783-86 8.8 Zn.D
2	12M7008	垫圈	LOCK WASHER	AR	×	×	×	×	8 GB93-87 Zn.D
3	03M7094	螺栓	BOLT	AR	×	×	×	×	M8X30 GB14-88 8.8 Zn.D
4	24M7055	垫圈	WASHER	AR	×	×	×	×	8 GB97.1-85 Zn.D
5	14M7029	螺母	NUT	AR	×	×	×	×	M8 GB6170-86 8 Zn.D
6	AYC10156	左分禾管焊合	BEAM	1	×	×	×	×	
	AYC10157	右分禾管焊合	BEAM	1	×	×	×	×	
7	24M7207	垫圈	WASHER	AR	×	×	×	×	8 GB96-85 Zn.D
8	19M7163	螺栓	CAP SCREW	AR	×	×	×	×	M8X25 GB5783-86 8.8 Zn.D
9	Z38913	内导板	DEFLECTOR	4	×	×	×	×	
10	AYC12446	分禾器导向板	CROP DIVIDER	2	×	×	×	×	
11	24M7047	垫圈	WASHER	2	×	×	×	×	12 GB97.1-85 Zn.D
12	12M7014	垫圈	LOCK WASHER	2	×	×	×	×	12 GB93-87 Zn.D
13	14M7031	螺母	NUT	2	×	×	×	×	M12 GB6170-86 8 Zn.D
14	AYC11094	护板焊合	SEAL	1	×	×	×	×	右侧
	AYC11095	护板焊合	SEAL	1	×	×	×	×	左侧
15	14M7140	螺母	NUT	AR	×	×	×	×	M10 GB6170-86 8 Zn.D
16	12M7013	垫圈	LOCK WASHER	AR	×	×	×	×	10 GB93-87 Zn.D
17	24M7028	垫圈	WASHER	AR	×	×	×	×	M12X35 GB5783-86 8.8 Zn.D
18	YC10549	调节板	ADJUST PLATE	2	×	×	×	×	M12x30 GB5783-86 8.8 Zn.D
19	03M7191	螺栓	BOLT	AR	×	×	×	×	12 GB93-87 Zn.D
20	19M7744	螺栓	CAP SCREW	2	×	×	×	×	M12 GB6170-86 8 Zn.D
21	AH96575	密封板焊合	SEAL	1	×	×		×	右侧
	AH96576	密封板焊合	SEAL	1	×	×		×	左侧
	AH96577	密封板焊合	SEAL	1			×		右侧
	AH96578	密封板焊合	SEAL	1			×		左侧
	AH96581	密封板焊合	SEAL	1	×			×	
	AH96581	密封板焊合	SEAL	2		×	×		
	AS44327	密封板焊合	SEAL	2				×	
	AH96583	密封板焊合	SEAL	1			×		
22	YC16481	压条	STRIP	1	×		×		
	H89250	压条	STRIP	1					
	H89250	压条	STRIP	2		×			
	S44330	压条	STRIP	1				×	
	H89253	压条	STRIP	1					
	H89253	压条	STRIP	2			×		
	H89254	压条	STRIP	1				×	
	H89254	压条	STRIP	2		×			
	H89256	压条	STRIP	1					
	H89256	压条	STRIP	2			×		
	H89257	压条	STRIP	2	×			×	
23	03M7090	螺栓	BOLT	AR	×	×	×	×	M8X16 GB14-86 8.8 Zn.D
24	14M7307	螺母	NUT	6	×	×	×	×	M8 GB889-86 8 Zn.D
25	03M7185	螺栓	BOLT	AR	×	×	×	×	M8X25 GB801-88 8.8 Zn.D

B 4

STABILIZER (FLEXIBLE) 稳定器 (挠性)

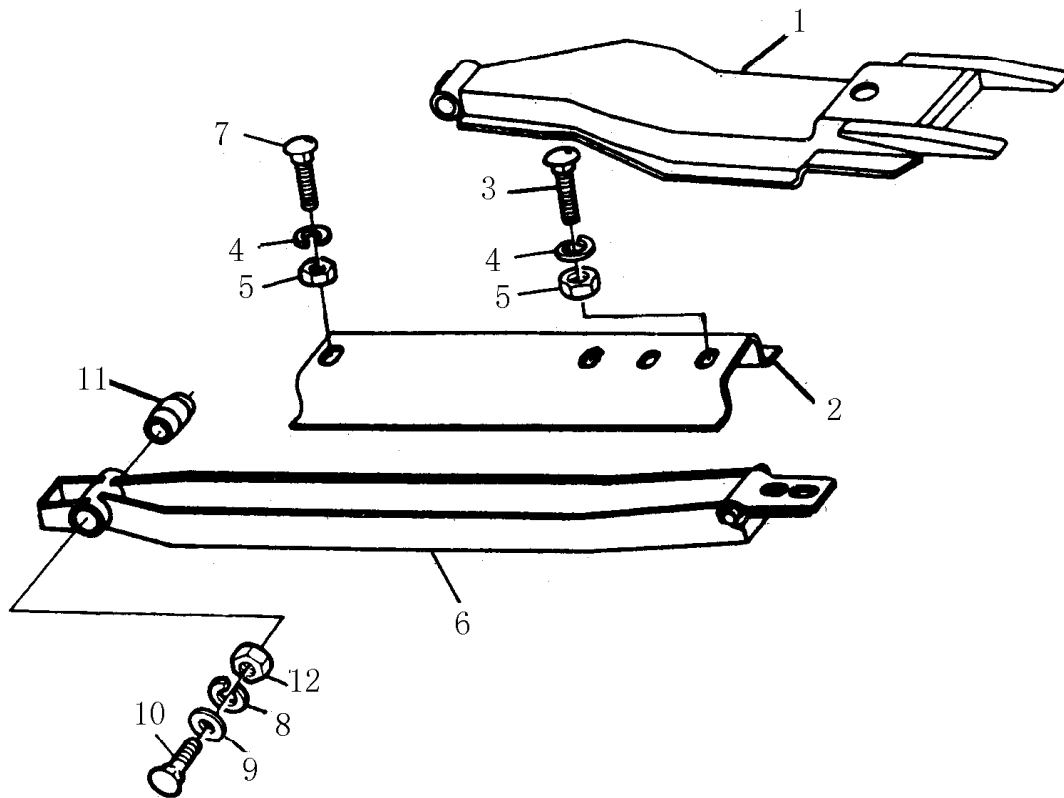


B 4

序号 件 号		数量		MODELS				备 注	
				15	18	20	22		
KEY	PART NO.	名 称	DESCRIPTION	QTY	英尺				REMARKS
1	03M7190	螺栓	BOLT	1	×	×	×	×	M10X20 GB801-88 8.8 Zn.D
2	12M7013	垫圈	LOCK WASHER	AR	×	×	×	×	10 GB93-87 Zn.D
3	14M7140	螺母	NUT	AR	×	×	×	×	M10 GB6170-86 8 Zn.D
4	YC16480	左支动臂	RETAINER	1	×	×	×	×	
5	AYC12357	吊臂焊合	ARM	1	×	×	×	×	
6	H91812	吊装板	PLATE	2	×	×	×	×	
7	AYC11965	稳定器装配	STABILIZER	1	×				
	AYC12521	稳定器装配	STABILIZER	1		×	×	×	
8	19M7414	螺栓	CAP SCREW	2	×	×	×	×	M12X90 GB5782-86 8.8 Zn.D
9	12M7014	垫圈	LOCK WASHER	2	×	×	×	×	12 GB93-87 Zn.D
10	14M7031	螺母	NUT	2	×	×	×	×	M12 GB6170-86 8 Zn.D
11	S44594	垫圈	WASHER	2	×				13X82X4
	P48757	垫圈	WASHER	2		×	×	×	13X82X4.5
12	H89154	特制螺母	NUT	1	×	×	×	×	M20
13	AYC12335	球铰	BALL JOINT	1	×	×	×	×	
14	22M1910	螺钉	SCREW	1	×	×	×	×	M6X8 GB73 -85 22HZ.D 出厂前
	58M5573	油杯	LUBRICATION FITTING	1	×	×	×	×	M6X1 GB1152 用于作业中
15	11G01730	开口销	COTTER PIN	1	×	×	×	×	3X30 GB91-86 Zn.D
16	58M5573	槽型螺母	NUT	1	×	×	×	×	M12 GB6181-86 5 Zn.D
17	YC15764	封闭板	SHEET	1	×				
	H101278	封闭板	SHEET	1		×	×	×	
18	03G44453	螺栓	BOLT	1	×	×	×	×	M10X85 GB801-88 8.8 Zn.D
	03G44451	螺栓	BOLT	AR	×	×	×	×	M10x75 GB801-88 8.8 Zn.D
19	H94265	垫圈	WASHER	AR	×	×	×	×	11X82X4.5
20	58G30618	油杯	LUBRICATION FITTING	2	×	×	×	×	M6X1 90° GB1153-79

B 5

STOP ARM, PUSHLINK, AND REINFORCEMENT (FLEXIBLE)
浮动机构 (挠性)

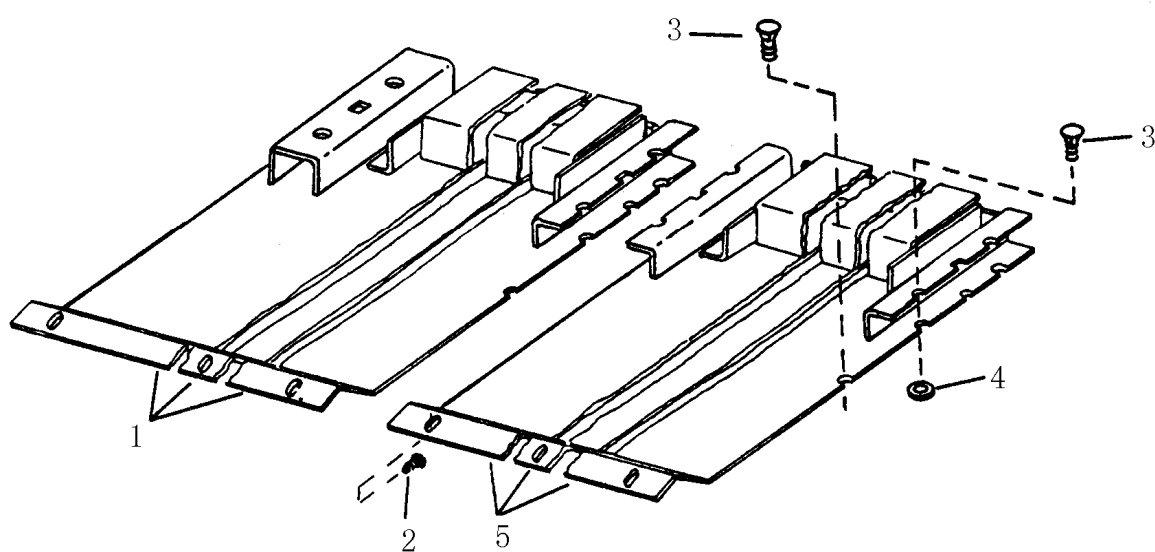


B 5

序号 件 号				数量	MODELS				备	注
					15	18	20	22		
KEY	PART NO.	名 称	DESCRIPTION	QTY	英尺				REMARKS	
1	AYC12357	吊臂焊合	ARM	AR	×	×	×	×		
2	YC15751	加强板	REINFORCEMENT	4	×					
	H89141	加强板	REINFORCEMENT	AR		×	×	×		
3	03M7198	螺栓	BOLT	AR	×	×	×	×	M12X30 GB801-88 8.8 Zn.D	
4	12M7014	垫圈	LOCK WASHER	AR	×	×	×	×	12 GB93-87 Zn.D	
5	14M7031	螺母	NUT	AR	×	×	×	×	M12 GB6170-86 8 Zn.D	
6	AYC12354	推杆总成	LINK	AR	×	×	×	×		
7	03G44540	螺栓	BOLT	AR	×	×	×	×	M12X40 GB801-88 8.8 Zn.D	
8	12M7069	垫圈	LOCK WASHER	AR	×	×	×	×	16 GB93-88 Zn.D	
9	24M7053	垫圈	WASHER	AR	×	×	×	×	16 GB97.1-85 Zn.D	
10	03G44750	螺栓	BOLT	AR	×	×	×	×	M16X70 GB801-88 8.8 Zn.D	
11	AYC12340	胶套	ISOLATOR	AR	×	×	×	×		
12	14M7142	螺母	NUT	AR	×	×	×	×	M16 GB6170-86 8 Zn.D	

B 6

SKID PLATES AND PROTECTION PLATES (RIGID)
滑板 (刚性)

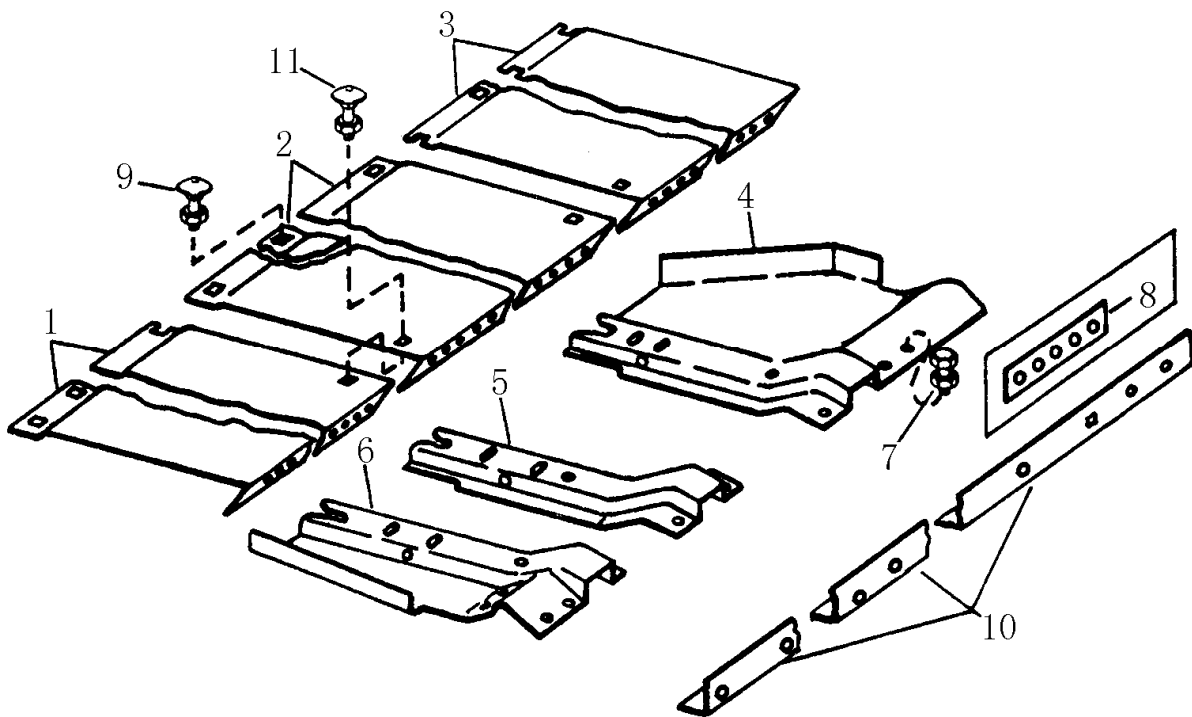


B 6

序 号 件 号				数量	MODELS				备 注			
					15	18	20	22				
KEY	PART NO.	名 称	DESCRIPTION	QTY	英尺				REMARKS			
1	AH90822	滑板	SKID PLATE	1	×	×	×	×	右侧			
	AH90823	滑板	SKID PLATE	1	×	×	×	×	左侧			
2	03M7017	螺栓	BOLT	AR	×	×	×	×	M10x25 GB14-88 8.8 Zn.D			
	12M7013	垫圈	LOCK WASHER	AR	×	×	×	×	10 GB93-87 Zn.D			
	14M7140	螺母	NUT	AR	×	×	×	×	M10 GB6170-86 8 Zn.D			
3	03M7127	螺栓	BOLT	AR	×	×	×	×	M12x40 GB14-88 8.8 Zn.D			
	12M7014	垫圈	LOCK WASHER	AR	×	×	×	×	12 GB93-87 Zn.D			
	14M7031	螺母	NUT	AR	×	×	×	×	M12 GB6170-86 8 Zn.D			
4	S30969	垫圈	WASHER	AR	×	×	×	×	13X30X5			
5	AH90821	滑板	SKID PLATE	1	×			×				
	AH90821	滑板	SKID PLATE	2		×						
	AH90821	滑板	SKID PLATE	4			×					
	AH90824	滑板	SKID PLATE	2	×	×						
	AH90824	滑板	SKID PLATE	4				×				
	AH90825	滑板	SKID PLATE	1			×					

B 7

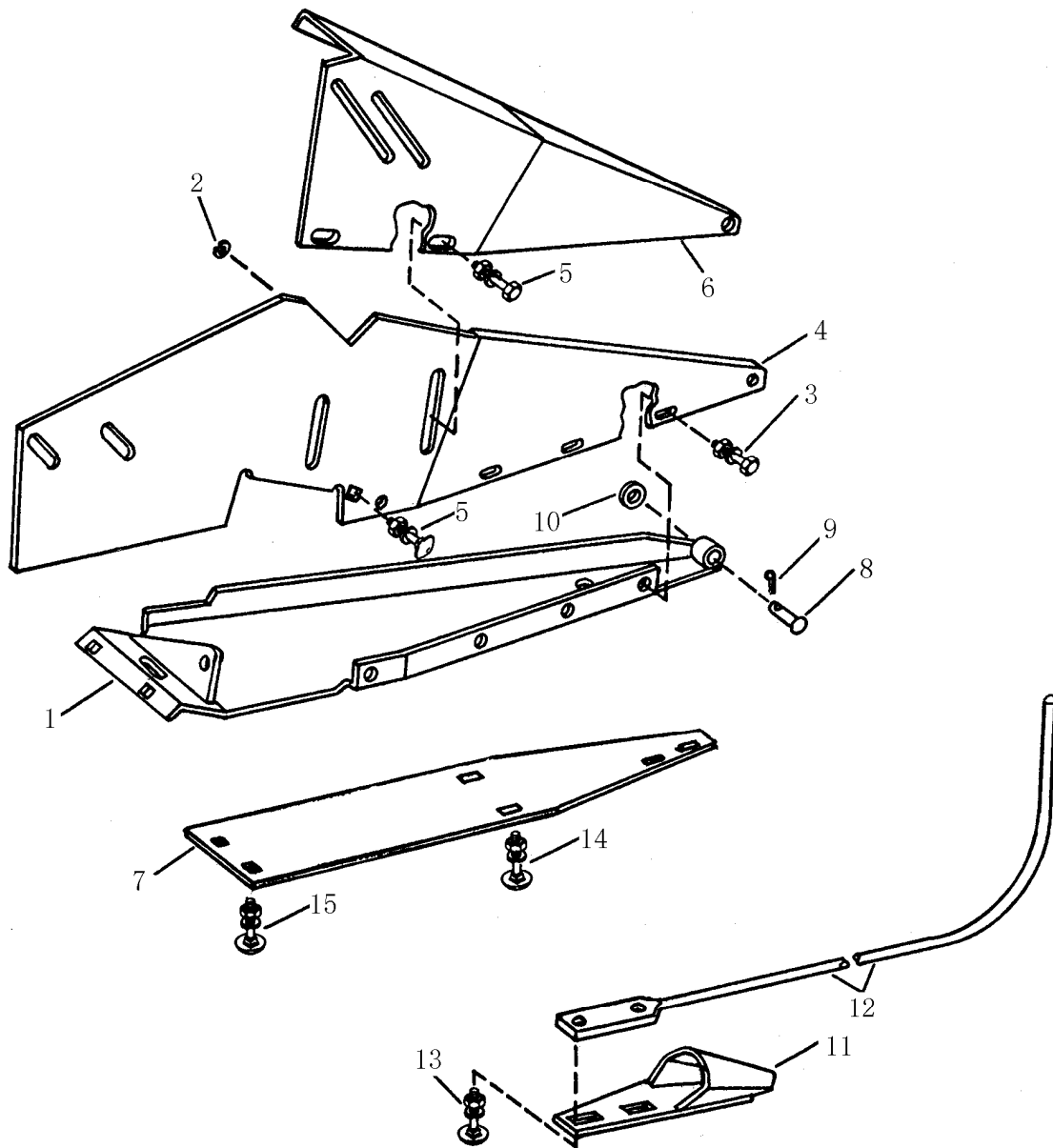
MAIN SILL, FEED PLATES, AND SUPPORTS(RIGID)
底梁，底板和支臂（刚性）



B 7

序号 件 号		数量		MODELS				备 注
				15	18	20	22	
KEY	PART NO.	名 称	DESCRIPTION	QTY	英尺			REMARKS
1	YC16421	两侧底板	PLATE	1	×	×	×	
	H122457	两侧底板	PLATE	1		×		
2	YC16422	中间底板	PLATE	1	×			
	YC13999	中间底板	PLATE	1	×			
	AS40270	中间底板焊合	PLATE	1		×		
	AS44289	中间底板	PLATE	1			×	
3	YC16421	两侧底板	PLATE	1	×	×	×	
	H122457	两侧底板	PLATE	1		×		
4	AH134725	左侧支臂焊合	ARM	1	×	×	×	×
5	H89661	中间支臂	ARM	4	×			
	H89661	中间支臂	ARM	5		×		
	H89661	中间支臂	ARM	6			×	×
6	H98644	右侧拖板	ARM	1	×	×	×	×
7	03M7017	螺栓	BOLT	AR	×	×	×	×
	12M7013	垫圈	LOCK WASHER	AR	×	×	×	×
	14M7140	螺母	NUT	AR	×	×	×	×
	24M7047	垫圈	WASHER	AR	×	×	×	×
8	H94796	调整垫圈	SHIM	4	×	×	×	×
9	03M7184	螺栓	BOLT	4	×	×	×	×
	12M7008	垫圈	LOCK WASHER	4	×	×	×	×
	14M7029	螺母	NUT	4	×	×	×	×
10	AYC11334	底横梁焊合	SILL	1	×			
	AYC10835	底横梁焊合	SILL	1		×		
	AS40277	底横梁焊合	SILL	1			×	
	AS44259	底横梁焊合	SILL	1				×
11	03M7017	螺栓	BOLT	2	×	×	×	×
	14M7140	螺母	NUT	2	×	×	×	×

DIVIDER POINTS (RIGID) 分禾器 (刚性)

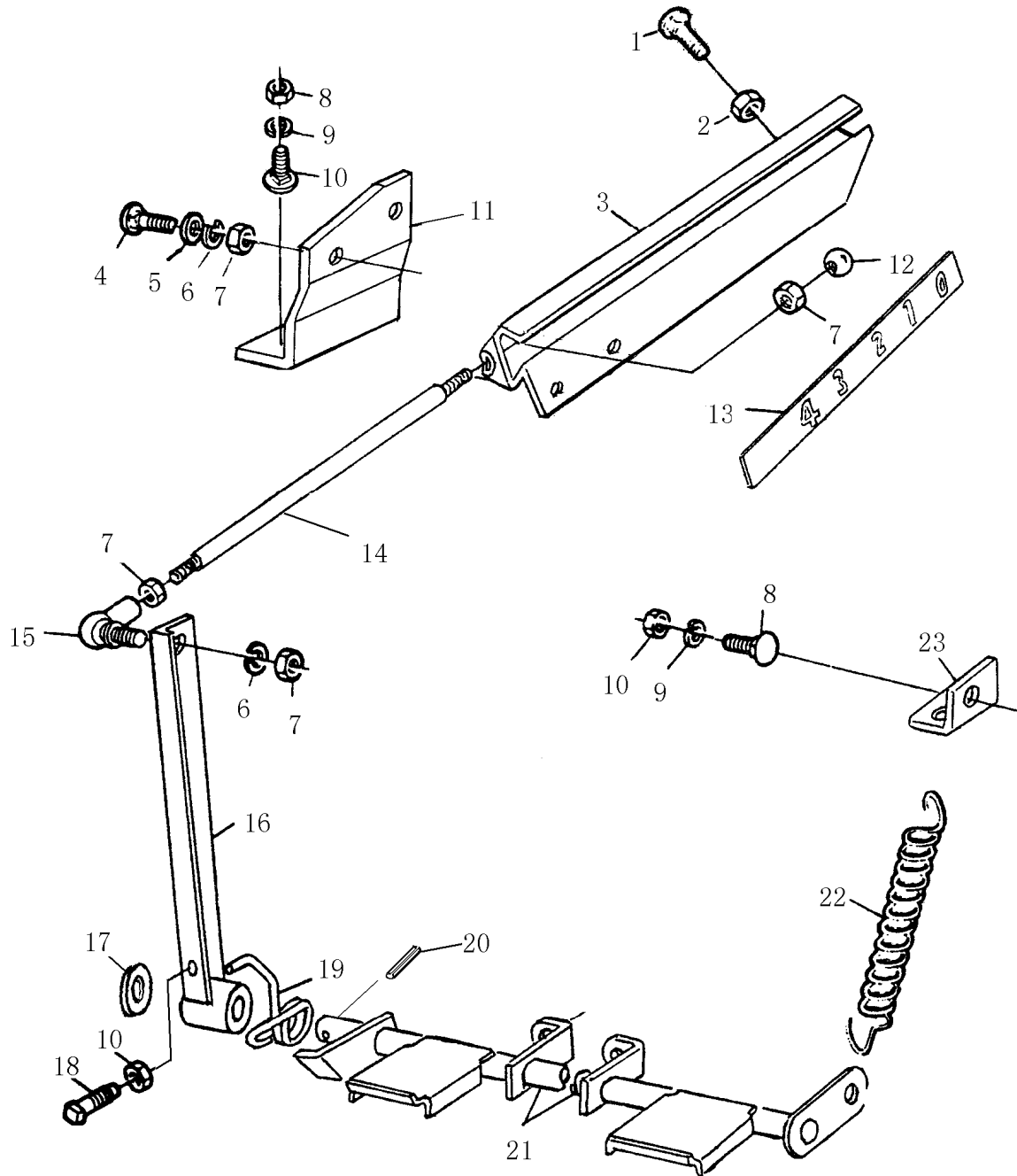


B 8

序号 件 号		数量		MODELS				备 注	
				15	18	20	22		
KEY	PART NO.	名 称	DESCRIPTION	QTY	英尺				REMARKS
1	AYC12331	右滑板	SHOE	1	×	×	×	×	
	AH153920	左滑板	SHOE	1	×	×	×	×	
2	12M7013	垫圈	LOCK WASHER	8	×	×	×	×	10 GB93-87 Zn.D
3	14M7140	螺母	NUT	8	×	×	×	×	M10 GB6170-86 8 Zn.D
	03M7184	螺栓	BOLT	8	×	×	×	×	M8x20 GB801-88 8.8 Zn.D
	24M7028	垫圈	WASHER	8	×	×	×	×	10 GB97.1-85 Zn.D
4	H87837	右侧护板	SHEET	1	×	×	×	×	
	H87838	左侧护板	SHEET	1	×	×	×	×	
5	03M7088	螺栓	BOLT	8	×	×	×	×	M10x20 GB14-88 8.8 Zn.D
	24M7028	垫圈	WASHER	8	×	×	×	×	10 GB97.1-85 Zn.D
	14M7140	螺母	NUT	8	×	×	×	×	M10 GB6170-86 8 Zn.D
6	H87810	右上前罩板	SHEET	1	×	×	×	×	
	H87811	左上前罩板	SHEET	1	×	×	×	×	
7	H150772	左外底板	PLATE	1	×	×	×	×	
	H98640	右外底板	PLATE	1	×	×	×	×	
8	YC16650	销轴	PIN	2	×	×	×	×	
9	11G01720	销	COTTER PIN	2	×	×	×	×	3x20 GB91-86 Zn.D
10	24M7054	垫圈	WASHER	2	×	×	×	×	6 GB97.1-85 Zn.D
11	AYC12350	分禾器尖	REINFORCEMENT	1	×	×	×	×	左侧
	AYC12563	分禾器尖	REINFORCEMENT	1	×	×	×	×	右侧
12	AYC11462	分禾杆焊合	PARTITION	2	×	×	×	×	
13	03M7098	螺栓	BOLT	4	×	×	×	×	M10x35 GB14-88 8.8 Zn.D
	12M7013	垫圈	LOCK WASHER	4	×	×	×	×	10 GB93-87 Zn.D
	14M7140	螺母	NUT	4	×	×	×	×	M10 GB6170-86 8 Zn.D
14	119M7167	螺栓	BOLT	4	×	×	×	×	M10x25 GB5783-86 8.8 Zn.D
	24M7028	垫圈	WASHER	4	×	×	×	×	10 GB97.1-85 Zn.D
	12M7013	垫圈	LOCK WASHER	4	×	×	×	×	10 GB93-87 Zn.D
	14M7140	螺母	NUT	4	×	×	×	×	M10 GB6170-86 8 Zn.D
15	03M7127	螺栓	BOLT	4	×	×	×	×	M12x40 GB14-88 8.8 Zn.D
	12M7014	垫圈	LOCK WASHER	4	×	×	×	×	12 GB93-87 Zn.D
	14M7031	螺母	NUT	4	×	×	×	×	M12 GB6170-86 8 Zn.D

B 9

HEIGHT SENSING RANGE INDICATOR,
DIAL-A-METRIC HEADER HEIGHT CONTROL (FLEXIBLE)
割台高度指示器 (挠性)

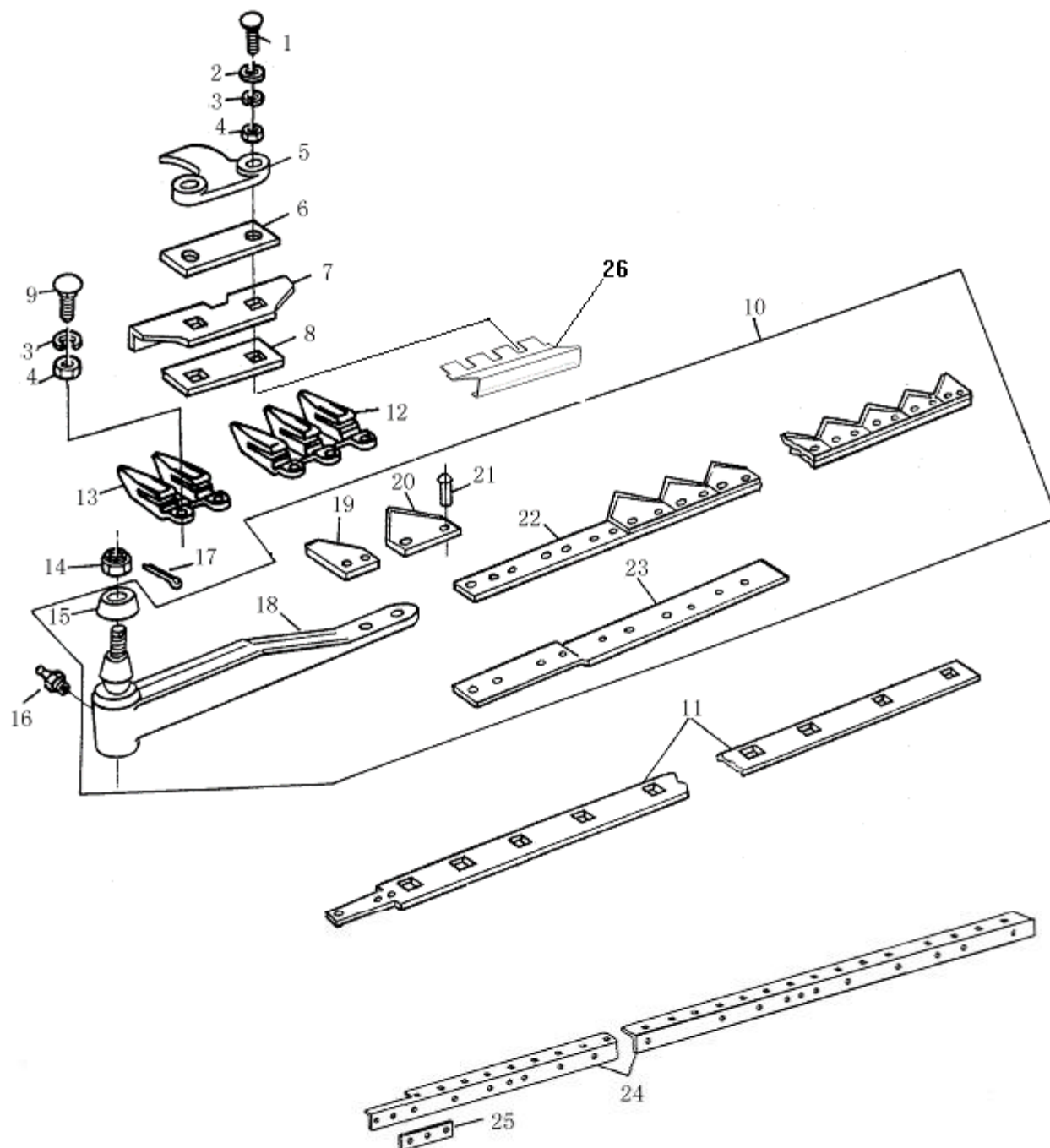


B 9

序号 件 号				数量	MODELS				备 注
					15	18	20	22	
KEY	PART NO.	名 称	DESCRIPTION	QTY	英尺				REMARKS
1	03M7224	螺栓	BOLT	1	×	×	×	×	M8x65 GB801-88 8.8 Zn.D
2	14M7307	螺母	NUT	1	×	×	×	×	M8 GB889-86 8 Zn.D
3	H96906	指示器外壳	CONTAINER	1	×	×	×	×	
4	03M7184	螺栓	BOLT	AR	×	×	×	×	M8x20 GB801-88 8.8 Zn.D
5	24M7207	垫圈	WASHER	AR	×	×	×	×	8 GB96-85 Zn.D
6	12M7008	垫圈	LOCK WASHER	AR	×	×	×	×	8 GB93-87 Zn.D
7	14M7029	螺母	NUT	AR	×	×	×	×	M8 GB6170-86 8 Zn.D
8	19M7167	螺栓	CAP SCREW	2	×	×	×	×	M10x25 GB5783-86 8.8 Zn.D
9	12M7013	垫圈	LOCK WASHER	2	×	×	×	×	10 GB93-87 Zn.D
10	14M7140	螺母	NUT	2	×	×	×	×	M10 GB6170-86 8 Zn.D
11	YC15752	支架	BRACKET	1	×	×	×	×	
12	YC16484	指示球	KNOB	1	×	×	×	×	
13	H89577	量程标牌	LABEL	1	×	×	×	×	
14	YC16483	杆	STUD	1	×	×	×	×	
15	AYC12337	球铰接头	BALL JOINT	1	×	×	×	×	
16	AYC12322	支臂焊合	ARM	1	×	×	×	×	
17	24G20016	垫圈	WASHER	4	×	×	×	×	16 GB848-85 Zn.D
18	22G17538	螺钉	BOLT	1	×	×	×	×	M10x38 GB85-88 33HZn.D
19	YC16657	扭传弹簧	SPRING	1	×	×	×	×	
20	34M7245	销	PIN	1	×	×	×	×	6x28 GB879-86
21	AYC11336	传感器焊合	SHAFT	1	×				
	AYC12315	传感器焊合	SHAFT	1		×			
	AH103283	传感器焊合	SHAFT	1			×		
	AS44253	传感器焊合	SHAFT	1				×	
22	R2577R	弹簧	SPRING	1	×	×	×	×	
23	H34570	调整支架	ANGLE	1	×	×	×	×	

C 1

GUARDS AND KNIVES (RIGID AND FLEXIBLE)
割刀 (刚性和挠性)



C 1

序号 件 号		数量		MODELS				备 注	
KEY	PART NO.	名 称	DESCRIPTION	QTY	15	18	20	22	REMARKS
1	19G02340	螺栓	CAP SCREW	2	×	×	×	×	M10x40 GB5782-86 8.8 Zn.D(A)
	03M7152	螺栓	BOLT	1	×	×	×	×	M10x40 GB14-88 8.8 Zn.D(B)
	03M7193	螺栓	BOLT	AR	×	×	×	×	M10x35 GB801-88 8.8 Zn.D(C)
2	24M7028	垫圈	WASHER	2	×	×	×	×	10 GB97.1-85 Zn.D(A)
3	12M7013	垫圈	LOCK WASHER	AR	×	×	×	×	10 GB93-87 Zn.D
4	14M7140	螺母	NUT	AR	×	×	×	×	M10 GB6170-86 8 Zn.D
5	YC16663	压刃器	HOLD-DOWN CLIP	AR	×	×	×	×	
	H95175	左压刃器	HOLD-DOWN CLIP	1	×	×	×	×	(A)
6	Z7961H	垫片	SHIM	1	×	×	×	×	(A)在 H95175 和 Z32049 之间
7	YC16565	磨擦片	WEAR PLATE	AR	×	×	×	×	
8	YC16544	调整片	SHIM	AR	×	×	×	×	
9	03M7086	螺栓	BOLT	4	×	×	×	×	M10x30 GB12-88 8.8 Zn.D (D)
	03M7192	螺栓	BOLT	AR	×	×	×	×	M10x30 GB801-88 8.8 Zn.D
10	AYC11333	刀杆铆合	KNIFE BAR	1	×				
	AYC12309	刀杆铆合	KNIFE BAR	1		×			
	AH88820	刀杆铆合	KNIFE BAR	1			×		
	AS44276	刀杆铆合	KNIFE BAR	1				×	
11	YC16424	护刃器梁	KNIFE FRAME	1	×				挠台
	YC16401	护刃器梁	KNIFE FRAME	1		×			挠台
	H106256	护刃器梁	KNIFE FRAME	1			×		挠台
	H106257S	护刃器梁	KNIFE FRAME	1				×	挠台
12	YC16660	三联护刃器	SECTION GUARD	1	×	×	×	×	(E)
13	YC16412	双联护刃器	SECTION GUARD	AR	×	×	×	×	
14	14G31169	螺母	NUT	1	×	×	×	×	M16 GB6181-86 05 Zn.D
15	YC12091	密封套	SEAL	1	×	×	×	×	
16	58M5573	油杯	LUBRICATION FITTING	1	×	×	×	×	M6x1.00 GB1152-79
17	11M7024	销	COTTER PIN	1	×	×	×	×	4x36 GB91-86 Zn.D
18	AYC12308	刀头装配	KNIFE HEAD	1	×	×	×	×	
19	YC16437	动刀片(一半)	SECTION	2	×	×	×	×	
20	YC16677	刀片	SECTION	AR	×	×	×	×	
21	16M2509	铆钉	RIVET	4	×	×	×	×	5x22 GB867-86
	16M2511	铆钉	RIVET	7	×	×	×	×	5x28 GB867-86
	16M4986	铆钉	RIVET	AR	×	×	×	×	5x16 GB867-86
22	YC17496	刀杆	KNIFE BAR	1	×				
	YC16443	刀杆	KNIFE BAR	1		×			
	H75765	刀杆	KNIFE BAR	1			×		
	S44275	刀杆	KNIFE BAR	1				×	
23	YC16474	刀杆加强板	REINFORCEMENT	1	×	×	×	×	
24	YC16423	刀梁	ANGLE	1	×				刚台
	YC16432	刀梁	ANGLE	1		×			刚台
	H149959	刀梁	ANGLE	1			×		刚台
	S44242	刀梁	ANGLE	1				×	刚台
25	H94796	调整垫圈	WASHER	4	×	×	×	×	刚台
26	YC15971	隔粒板	PLATE	30	×				挠台
	YC15971	隔粒板	PLATE	35		×			挠台
	YC15971	隔粒板	PLATE	39			×		挠台

(A):用于左侧数第三个护刃器上

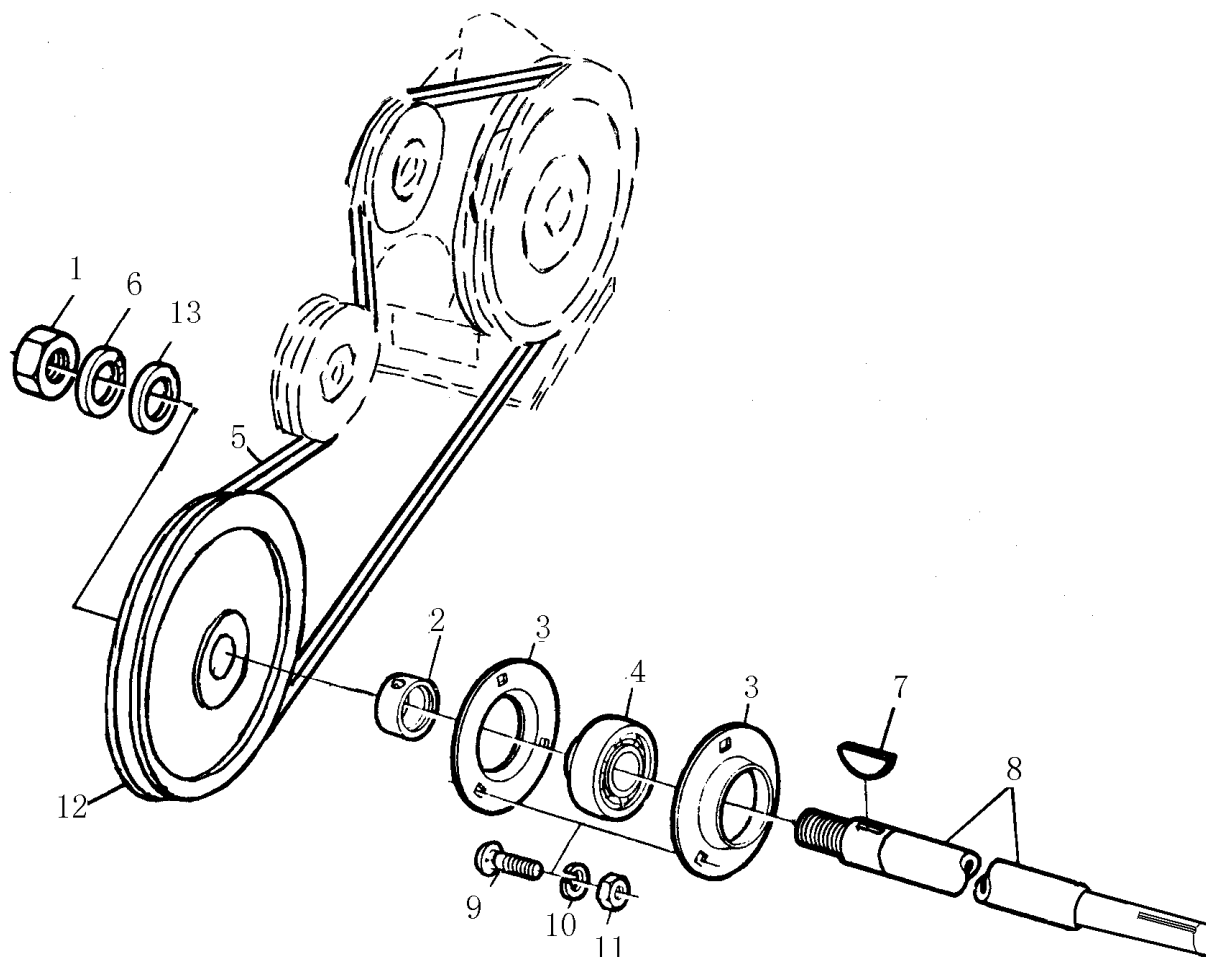
(B):用于右侧数第四个护刃器上

(C):其中两个用于不安装摩擦片、压刃器与滑脚的联接

(D):用于最左侧两个护刃器上

(E):在 215、218 上从左数接第九个护刃器安装, 在 220 上从右数接第六个护刃器安装, 在 222 上从左数接第十一个护刃器安装

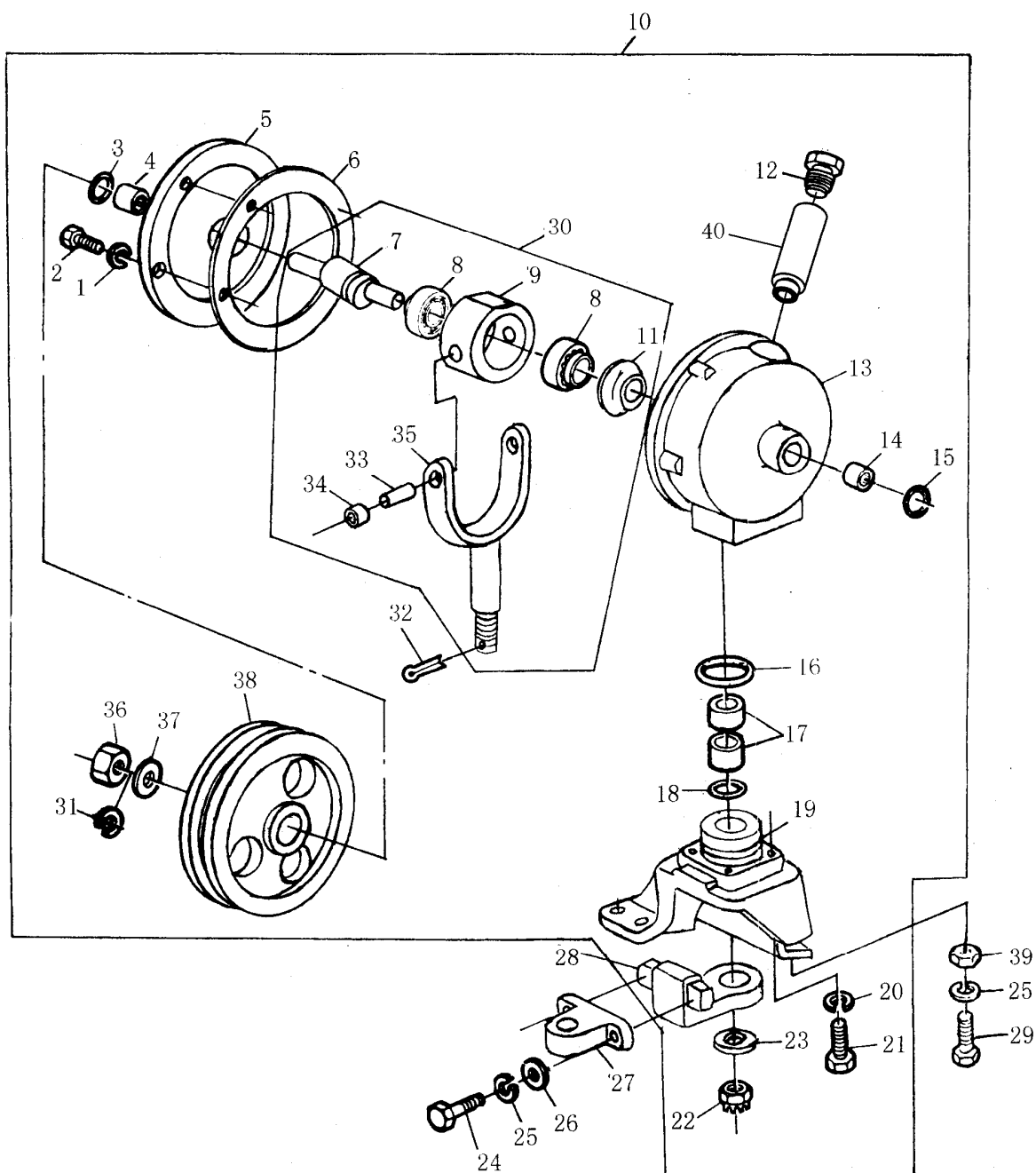
KNIFE DRIVE (RIGID AND FLEXIBLE) 割刀传动 (刚性和挠性)



C 2

序号 件 号		数量		MODELS				备 注
				15	18	20	22	
KEY	PART NO.	名 称	DESCRIPTION	QTY	英尺			REMARKS
1	14M7144	螺母	NUT	1	×	×	×	M20 GB6170-86 8 Zn.D
2	00GP506	偏心套	LOCKINGCOLLAR	1	×	×	×	P506 GB3882-87
3	Z38395	冲压轴承盖	FLANGETTE	2	×	×	×	
4	00G390206	轴承	BEARING	2	×	×	×	390206 GB3882-87
5	H80103	三角带	BELT	1	×	×	×	HC3442 挠性
	YC16658	三角带	BELT	1	×	×	×	HC3251 刚性
6	12M7070	垫圈	LOCK WASHER	1	×	×	×	20 GB93-87 Zn.D
7	26G00622	键	KEY	1	×	×	×	6x22 GB1099-79
8	S44620	传动轴	SHAFT	1	×			挠台
	YC14001	传动轴	SHAFT	1	×			刚台
	YC13278	传动轴	SHAFT	1		×		
	S40286	传动轴	SHAFT	1			×	
	S44256	传动轴	SHAFT	1				×
9	03M7190	螺栓	BOLT	3	×	×	×	M10x20 GB801-88 8.8 Zn.D
10	12M7013	垫圈	LOCK WASHER	3	×	×	×	10 GB93-87 Zn.D
11	14M7140	螺母	NUT	3	×	×	×	M10 GB6170-86 8 Zn.D
12	AYC11933	皮带轮装配	SHEAVE	1	×	×	×	Φ342
13	YC12135	垫圈	WASHER	1	×	×	×	21x40x4

KNIFE DRIVECASE (RIGID AND FLEXIBLE) 摆环箱 (刚性和挠性)

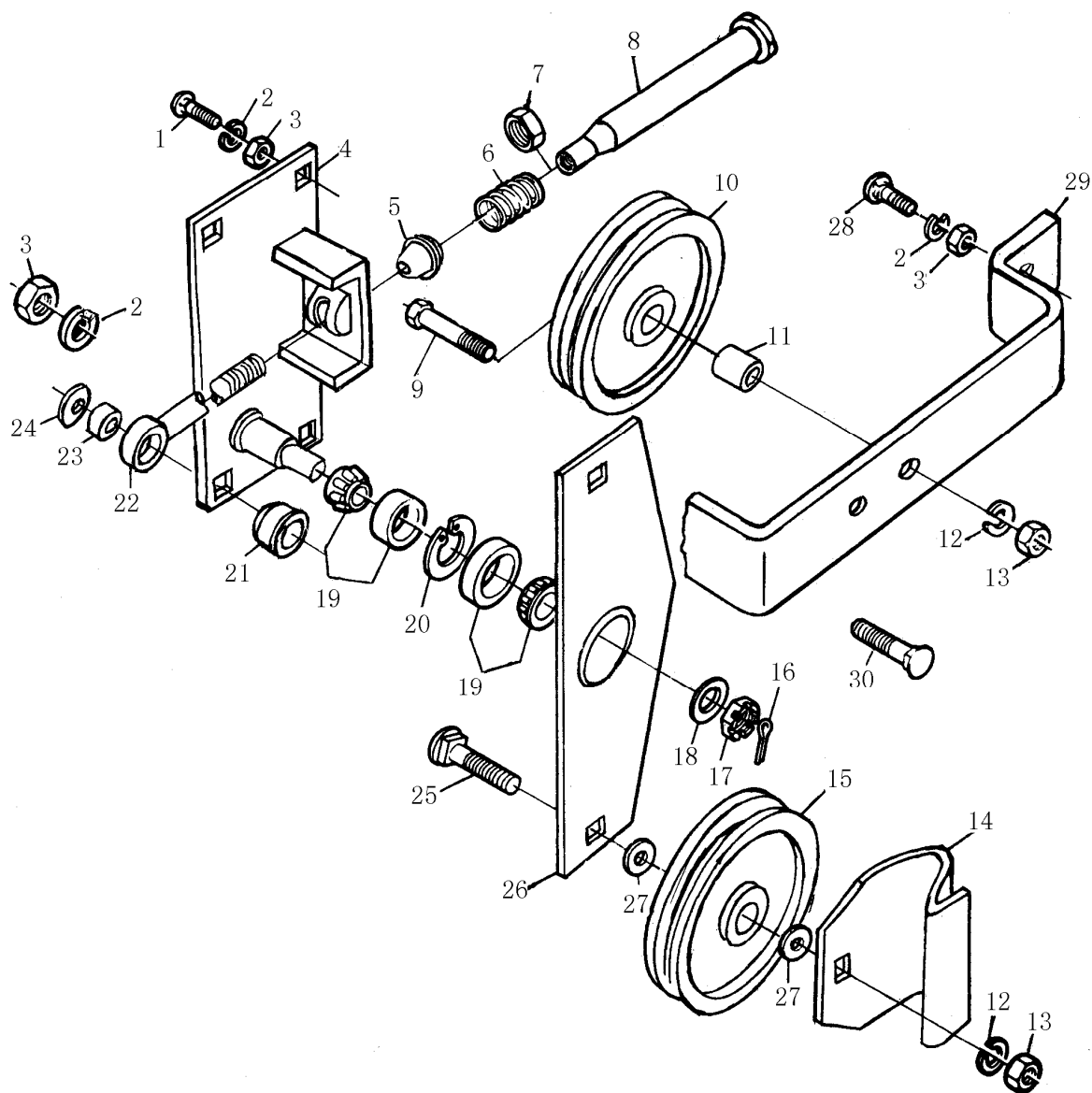


C 3

序号 件 号		数量		MODELS				备 注	
KEY	PART NO.	名 称	DESCRIPTION	QTY	15	18	20	22	REMARKS
					英 尺				
1	12M7008	垫圈	LOCK WASHER	6	×	×	×	×	8 GB93-87 Zn.D
2	19M7163	螺栓	CAP SCREW	6	×	×	×	×	M8x25 GB5783-86 8.8 Zn.D
3	AYC12273	密封垫圈	SEAL	1	×	×	×	×	SD30x45x8 JB2600-80
4	00G942/30	轴承	BEARING	1	×	×	×	×	942/30 GB290-64
5	YC16279	箱盖	COVER	1	×	×	×	×	
6	YC17295	纸垫	SHIM	1	×	×	×	×	
7	YC16291	摆环轴	SHAFT	1	×	×	×	×	
8	00G30210A	轴承	BEARING CONE	2	×	×	×	×	30210 GB297-94
	00G30210A	轴承	BEARING CUP	2	×	×	×	×	30210 GB297-94
9	YC16280	摆环体	COVER	1	×	×	×	×	
10	AYC12310	摆环箱装配	WOBBLEBOX	1	×	×	×	×	挠性
	AS30960	摆环箱装配	WOBBLEBOX	1	×	×	×	×	刚性
11	YC16290	锁紧螺母	NUT	1	×	×	×	×	
12	AYC10275	摆环箱放气塞	HOLLOW SCREW	1	×	×	×	×	
13	YC16289	摆环箱体	HOUSING	1	×	×	×	×	
14	00G943/25	轴承	BEARING	1	×	×	×	×	943/25 GB290-64
15	AYC12285	骨架油封	SEAL	1	×	×	×	×	25x40x8 JB2600-80
16	YC16527	O 型圈	O-RING	1	×	×	×	×	73x5.7 GB1235-76
17	00G942/40	轴承	BEARING	1	×	×	×	×	942/40 GB290-64
18	AYC12274	密封垫圈	SEAL	1	×	×	×	×	SD40x60X10 JB2600-80
19	YC16521	摆环箱安装架	FRAME	1	×	×	×	×	挠性
	YC16426	摆环箱安装架	FRAME	1	×	×	×	×	刚性
20	12M7069	垫圈	LOCK WASHER	4	×	×	×	×	16 GB93-87 Zn.D
21	19M7397	螺栓	CAP SCREW	4	×	×	×	×	M16x50 GB5783-86 8.8 Zn.D
22	14G29219	螺母	NUT	1	×	×	×	×	M20x1.5 GB9459-88 05 Zn.D
23	YC12245	垫圈	WASHER	1	×	×	×	×	
24	19M7387	螺栓	CAP SCREW	2	×	×	×	×	M12x40 GB5783-86 8.8 Zn.D
25	12M7014	垫圈	LOCK WASHER	5	×	×	×	×	12 GB93-87 Zn.D
26	24M7047	垫圈	WASHER	2	×	×	×	×	12 GB97.1-85 Zn.D(A)
27	H98780	刀头调整块	CLAMP	1	×	×	×	×	
28	YC10170	传动支臂	ARM	1	×	×	×	×	
29	03M7198	螺栓	BOLT	3	×	×	×	×	M12x30 GB801-88 8.8 Zn.D
30	AYC12271	摆环轴装配	SHAFT	1	×	×	×	×	
31	12G45020	垫圈	LOCK WASHER	1	×	×	×	×	20 GB93-87 Zn.D
32	11M7087	销	COTTER PIN	1	×	×	×	×	4x40 GB91-86 Zn.D
33	YC16287	销轴	SPINDLE	2	×	×	×	×	
34	YC16288	衬套	BUSHING	2	×	×	×	×	
35	YC16387	摆环叉	YOKE	1	×	×	×	×	
36	14M7144	螺母	NUT	1	×	×	×	×	M20 GB6170-86 8 Zn.D
37	24M7051	垫圈	WASHER	1	×	×	×	×	20 GB97.1-85 Zn.D
38	YC17293	皮带轮	SHEAVE	1	×	×	×	×	
39	14M7144	螺母	NUT	3	×	×	×	×	M20 GB6170-86 8 Zn.D
40	YC10434	钢管	BUSHING	1	×	×	×	×	2004 年 8 月 23 日以后

C 4

KNIFE DRIVER IDLER AND TIGHTENER (RIGID AND FLEXIBLE) 割刀传动张紧机构 (刚性和挠性)



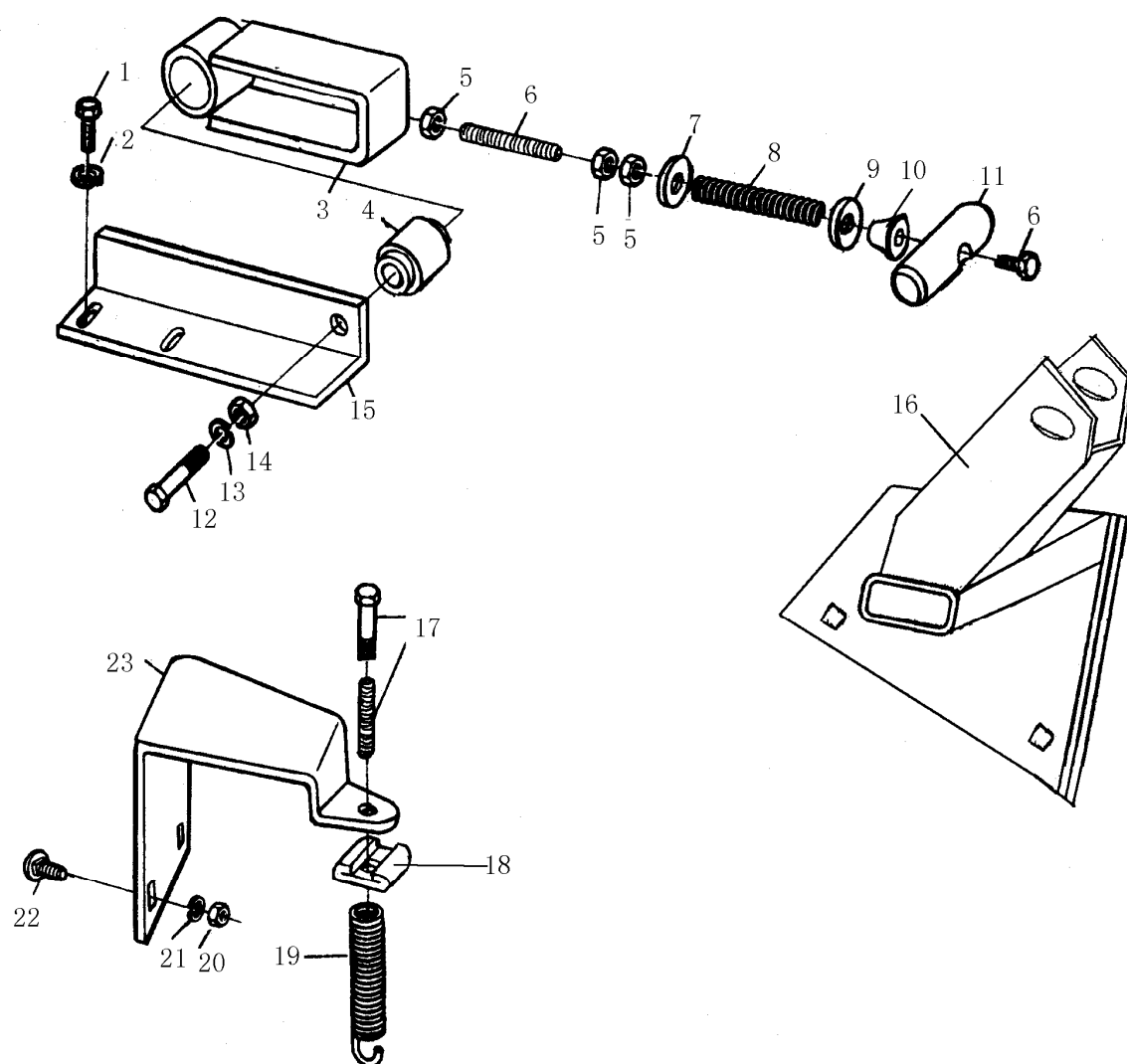
C 4

序号 件 号		数量		MODELS				备 注	
				15	18	20	22		
KEY	PART NO.	名 称	DESCRIPTION	QTY	英尺				REMARKS
1	03M7190	螺栓	BOLT	4	×	×	×	×	M10x20 GB801-88 8.8 Zn.D
2	12M7013	垫圈	LOCK WASHER	9	×	×	×	×	10 GB93-87 Zn.D
3	14M7140	螺母	NUT	9	×	×	×	×	M10 GB6170-86 8 Zn.D
4	AYC12344	张紧轮架焊合	SUPPORT	1	×	×	×	×	
5	YC16666	球接头	PIVOT	1	×	×	×	×	
6	H87225	压簧	SPRING	1	×	×	×	×	外径Φ38 长435
7	14M7512	螺母	NUT	1	×	×	×	×	M12 GB6170-86 8 Zn.D
8	AYC10634	间管焊合	SPACER	1	×	×	×	×	
9	19M2930	螺栓	CAP SCREW	1	×	×	×	×	M16x65 GB5782-86 8.8 Zn.D
10	AYC11096	张紧轮	IDLER	1	×	×	×	×	外径Φ158
11	YC16525	隔套	BUSHING	1	×	×	×	×	17X25X20
12	12G45016	垫圈	LOCK WASHER	2	×	×	×	×	16 GB93-87 Zn.D
13	14M7142	螺母	NUT	2	×	×	×	×	M16 GB6170-86 8 Zn.D
14	YC16485	拉手	HANDLE	1	×	×	×	×	
15	AYC11097	张紧轮	SHEAVE	1	×	×	×	×	含以下3项 INCL. BELOW 3 ITEMS
	00G180203	轴承	BEARING	1	×	×	×	×	180203 (JD 29980) GB279-88
	40G00040	挡圈	SNAP RING	2	×	×	×	×	40 GB893.1-86 Zn.D
	AYC12269	张紧轮铆合	IDLER	1	×	×	×	×	
16	11G01720	销	COTTER PIN	1	×	×	×	×	3x20 GB91-86 Zn.D
17	14G11120	螺母	NUT	1	×	×	×	×	M12 GB6179-86 5 Zn.D
18	24M7180	垫圈	WASHER	1	×	×	×	×	12 GB96-85 Zn.D
19	00G7203EA	锥轴承内环	BEARING	2	×	×	×	×	17X40X13.5 GB297-84
	00G7203EB	锥轴承外环	BEARING	2	×	×	×	×	17X40X13.5 GB297-84
20	40G00040	挡圈	SNAP RING	2	×	×	×	×	40 GB893.1-86 Zn.D 两个挡圈开口方向相差180°
21	YC16446	衬套	BUSHING	1	×	×	×	×	
22	YC16447	带耳螺栓	EYEBOLT	1	×	×	×	×	
23	YC16459	衬套	BUSHING	1	×	×	×	×	10.5X18X16.5
24	24M7178	垫圈	WASHER	1	×	×	×	×	10 GB96-85 Zn.D
25	03M7209	螺栓	BOLT	1	×	×	×	×	M16x60 GB801-88 8.8 Zn.D
26	YC17314	张紧轮转臂	ARM	1	×	×	×	×	
27	24G20016	垫圈	WASHER	2	×	×	×	×	16 GB848-85 Zn.D
28	03M7191	螺栓	BOLT	4	×	×	×	×	M10x25 GB801-88 8.8 Zn.D
29	H87367	固定支架	SUPPORT	1	×	×	×	×	
30	03M7193	螺栓	BOLT	1	×	×	×	×	M10x35 GB801-88 8.8 Zn.D

C 5

STABILIZER SPRING AND CUTTERBAR DRIVE SUPPROT (FLEXIBLE)

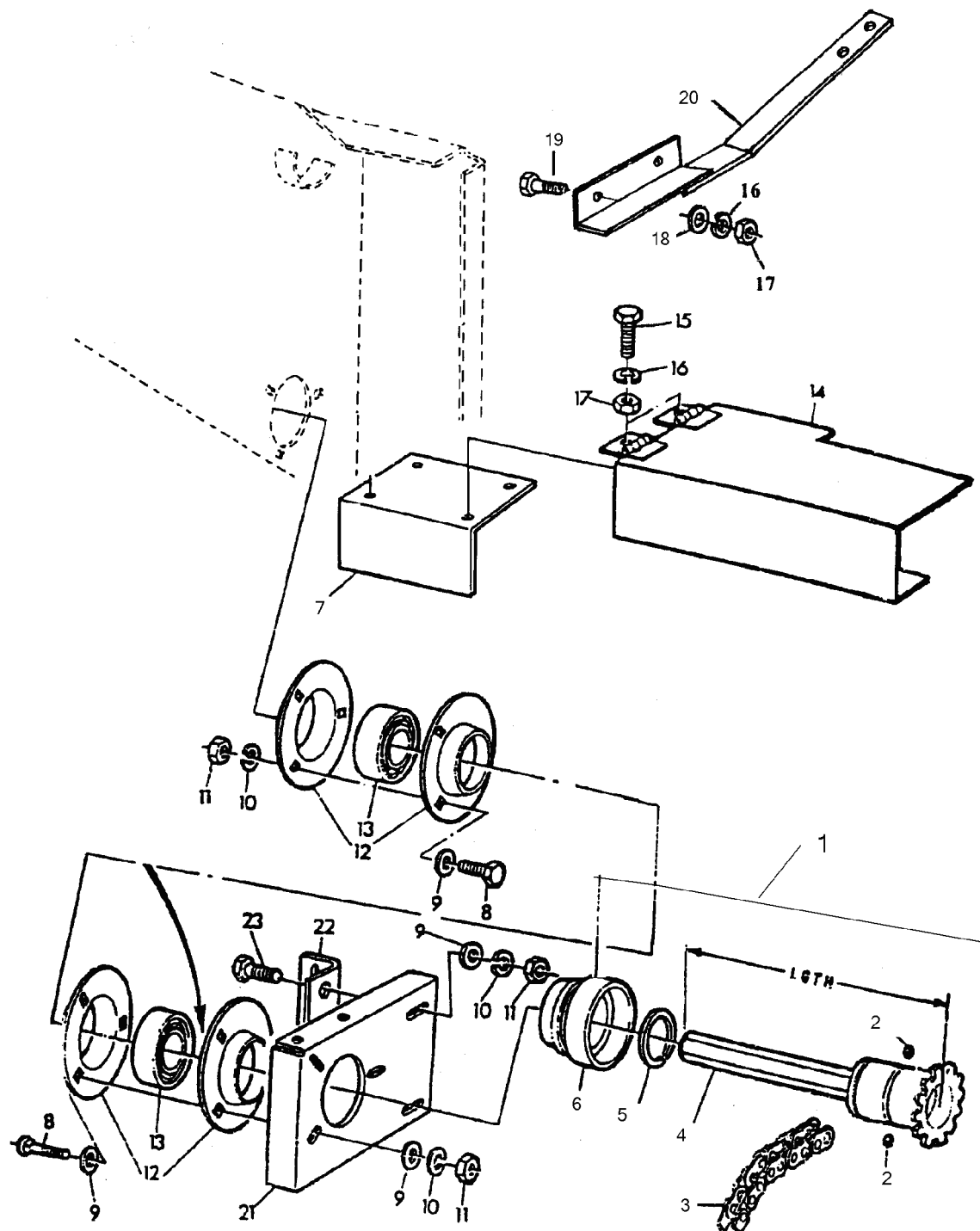
稳定器弹簧和割刀支承弹簧 (挠性)



C 5

序号 件 号		数量		MODELS				备 注	
				15	18	20	22		
KEY	PART NO.	名 称	DESCRIPTION	QTY	英 尺				REMARKS
1	19M7139	螺栓	CAP SCREW	2	×	×	×	×	M8x20 GB5783-86 8.8 Zn.D
2	12M7008	垫圈	LOCK WASHER	2	×	×	×	×	8 GB93-87 Zn.D
3	AYC12353	U型架装配	CLEVIS	1	×	×	×	×	
4	AYC12340	粘结衬套	ISOLATOR	1	×	×	×	×	
5	14M7031	螺母	NUT	3	×	×	×	×	M12 GB6170-86 8 Zn.D
6	19G08682	螺栓	CAP SCREW	1	×	×	×	×	M12x260 GB5783-86 8.8 Zn.
7	24G35012	垫圈	WASHER	1	×	×	×	×	12 GB95-85 Zn.D
8	YC12103	弹簧	SPING	1	×	×	×	×	
9	24M7053	垫圈	WASHER	1	×	×	×	×	16 GB97.1-85 Zn.D
10	H87121	间管	SPACER	1	×	×	×	×	
11	H89127	枢轴	PIN	1	×	×	×	×	
12	19M7135	螺栓	CAP SCREW	1	×	×	×	×	M16x70 GB5782-86 8.8 Zn.D
13	12M7069	垫圈	LOCK WASHER	1	×	×	×	×	16 GB93-87 Zn.D
14	14M7142	螺母	NUT	1	×	×	×	×	M16 GB6170-86 8 Zn.D
15	YC16479	角钢	ANGLE	1	×	×	×	×	
16	AYC11869	弹簧支架焊合	HOLDER	1	×	×	×	×	
17	AYC10615	螺杆焊合	SCREW	1	×	×	×	×	
18	AYC10542	弹簧夹焊合	CLIP	1	×	×	×	×	
19	YC15664	拉伸弹簧	SPRING	1	×	×	×	×	
20	14M7509	螺母	NUT	3	×	×	×	×	M10 GB6170-86 8 Zn.D
21	12M7013	垫圈	LOCK WASHER	3	×	×	×	×	10 GB93-87 Zn.D
22	03M7190	螺栓	BOLT	3	×	×	×	×	M10x20 GB801-88 8.8 Zn.D
23	AYC12351	弹簧托架焊合	BRACKET	1	×	×	×	×	

DRIVE SHAFT 传动轴



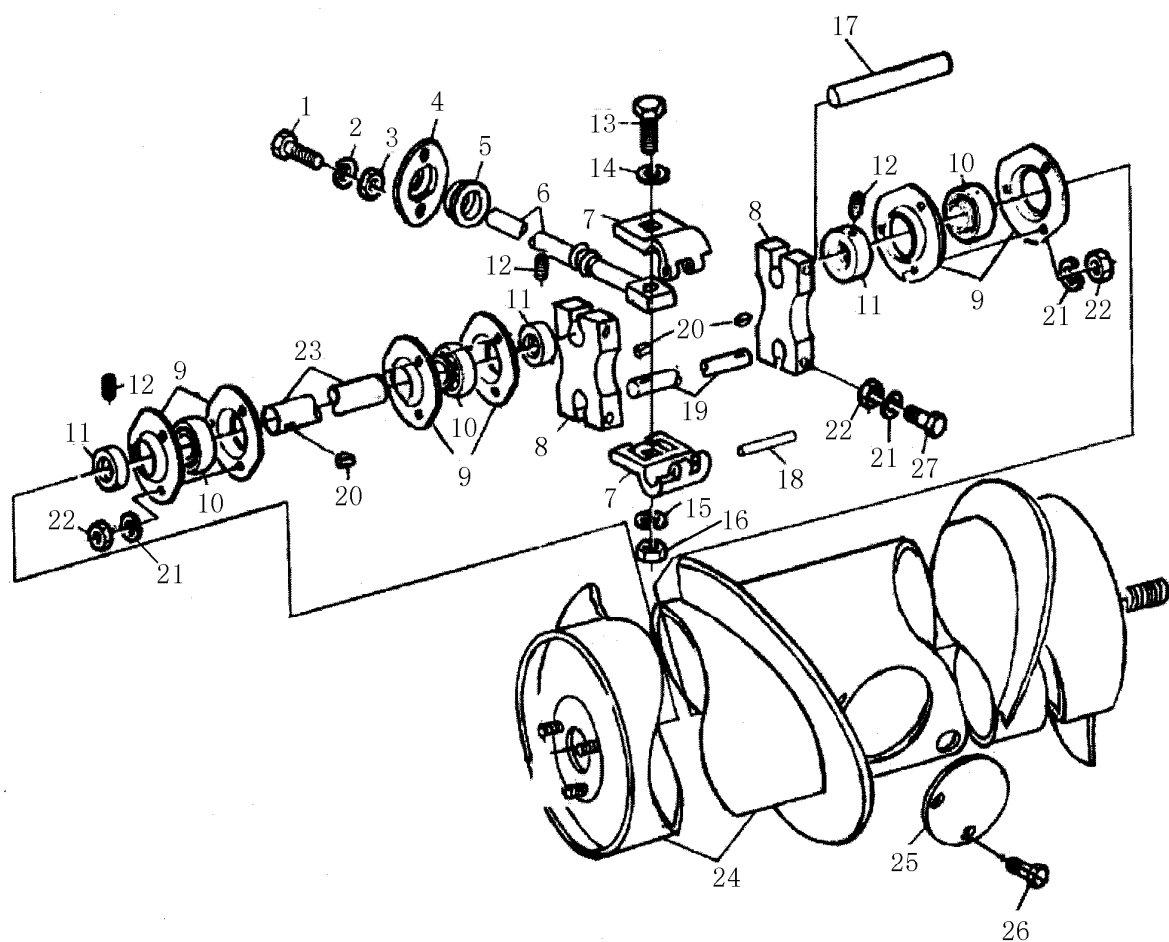
C 6

序号 件 号		数量		MODELS				备 注
				15	18	20	22	
KEY	PART NO.	名 称	DESCRIPTION	QTY	英尺			REMARKS
1	AYC12613	六角轴联接器	DRIVE SHAFT	1	×	×	×	LGTH=1935, 3518/1076 用
	AYC12612	六角轴联接器	DRIVE SHAFT	1	×	×		LGTH=1820, 1048/3316 用
2	YC16675	球	BALL	3	×	×	×	
3	AYC10540	链条	CHAIN	1	×	×	×	T=19.05 L=13
4	AYC12397	六角轴联接器	DRIVE SHAFT	1	×	×	×	
5	40M1839	挡圈	SNAP RING	1	×			50 GB894.1
	AYC12348	离合器护圈	COVER	1		×	×	
6	YC13300	护罩	GUARD	1	×	×	×	
7	19G02340	螺栓	CAP SCREW	1	×	×	×	M10x40 GB5782
8	19G08530	螺栓	CAP SCREW	5	×	×	×	M10x30 GB5783
9	24G00010	垫圈	WASHER	17	×	×	×	10 GB97.1
10	12M7013	垫圈	LOCK WASHER	10	×	×	×	10 GB93-87
11	14M7140	螺母	NUT	10		×	×	M10 GB6170
12	Z34740	轴承座	FLANGETTE	4		×		含 Z30548 内六角套、挡圈
13	00GXJ208	轴承 XJ208	BEARING	2			×	40GB894
14	AYC12419	护罩	GUARD	1				×
15	19G01220	螺栓	CAP SCREW	4	×	×	×	M8x20 GB5781
16	12G45008	垫圈	LOCK WASHER	6	×	×	×	8 GB93
17	14G14080	螺母	NUT	6	×	×	×	M8 GB41
18	24G00008	垫圈	WASHER	12	×	×	×	8 GB97.1
19	19G01225	螺栓	CAP SCREW	2	×	×	×	M8x25 GB5781
20	AYC11035	护罩联接架	BRACKET	1	×	×	×	
21	YC16989	轴承座板	BRACKET	1	×	×	×	
22	Z35318	弯板	ANGLE	1	×	×	×	
23	19G08525	螺栓	CAP SCREW	4	×	×	×	M10x25 GB5783

D 1

215 CROSSAUGER (RIGID AND FLEXIBLE)

215 割台搅龙 (刚性和挠性)

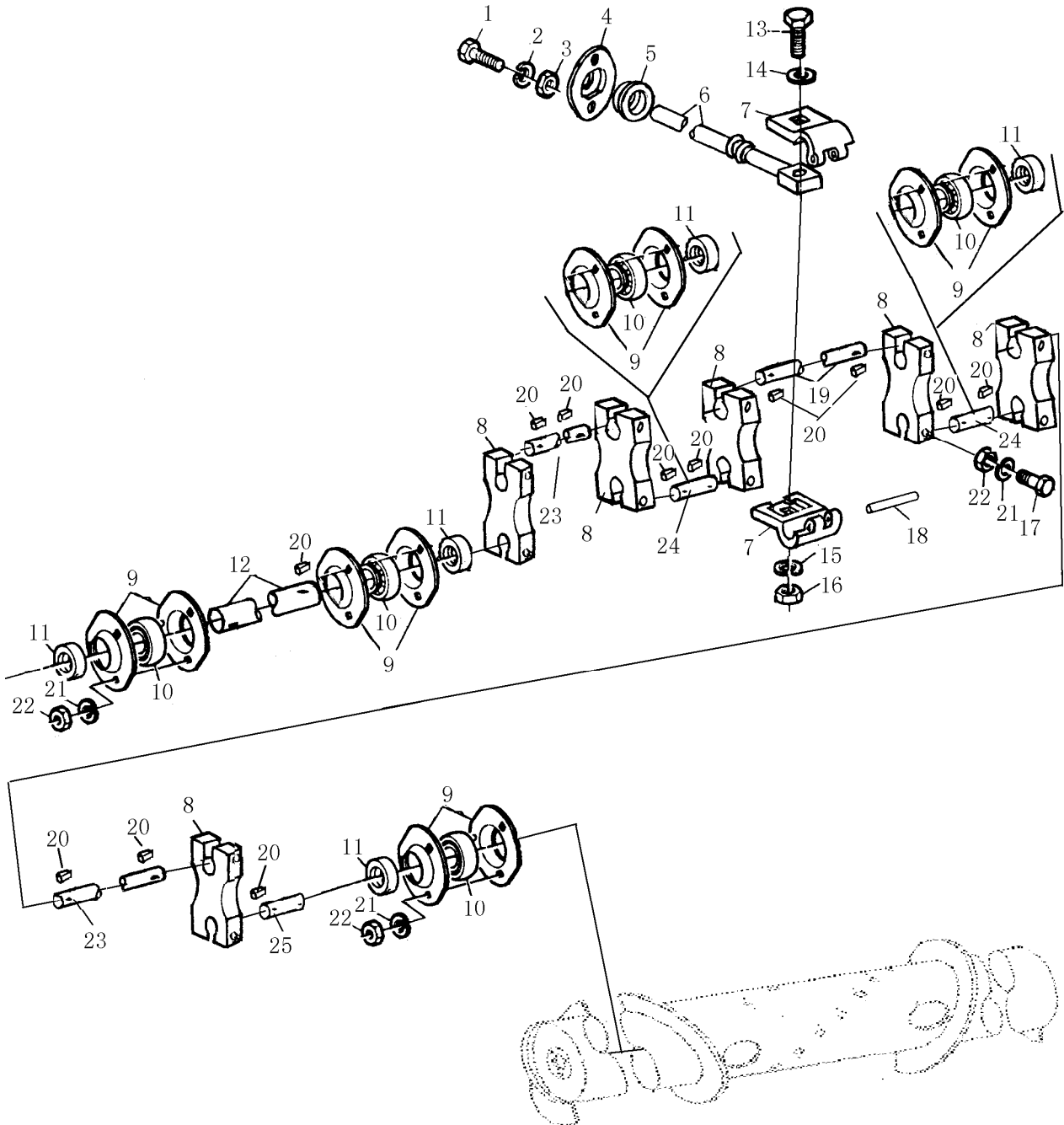


D 1

序号 件 号		数量		MODELS				备 注	
				15	18	20	22		
KEY	PART NO.	名 称	DESCRIPTION	QTY	英尺			REMARKS	
1	19M7077	螺栓	CAP SCREW	46	×			M6x20 GB5781-2000 4.8 Zn.D	
2	12M5737	垫圈	LOCK WASHER	46	×			6 GB93-87 Zn.D	
3	14M7027	螺母	NUT	46	×			M6 GB6170-86 8 Zn.D	
4	YC16638	伸缩齿压盖	CAP	23	×				
5	YC16665	伸缩齿导套	GUIDE	23	×				
6	YC16395	伸缩齿	FINGER	23	×				
7	YC16397	伸缩齿座	BEARING	46	×				
8	YC17310	伸缩齿曲柄	CRANK	2	×				
9	Z38395	冲压轴承盖	FLANGETTE	6	×				
10	00G390206	轴承	BEARING	3	×			390206 GB3882-87	
11	00GP506	偏心套	LOCK COLLAR	3	×			P506 GB3882-87	
12	19M7327	螺栓	CAP SCREW	4	×			M10x65 GB5782-86 8.8 Zn.D	
13	03M7071	螺栓	CAP SCREW	23	×			M8x45 GB14-88 8.8 Zn.D	
14	24M7055	垫圈	WASHER	23	×			8 GB97.1-85 Zn.D	
15	12M7008	垫圈	LOCK WASHER	23	×			8 GB93-87 Zn.D	
16	14M7029	螺母	NUT	23	×			M8 GB6170-86 8 Zn.D	
17	YC15736	短轴	SHORT SHAFT	1	×				
18	34M7043	销	SPRINGPIN	23	×			6x45 GB879-86	
19	YC12732	伸缩指轴	SHAFT	1	×				
20	26G00828	键	KEY	5	×			8x28 GB1099-79	
21	12M7013	垫圈	LOCK WASHER	13	×			10 GB93-87 Zn.D	
22	14M7140	螺母	NUT	13	×			M10 GB6170-86 8 Zn.D	
23	YC15735	左轴	LEFT SHAFT	1	×				
24	AYC11959	搅龙筒焊合	AUGER	1	×				
25	H136046S	搅龙筒盖板	COVER	3	×				
26	19M7077	螺栓	CAP SCREW	6	×			M6x20 GB5781-2000 4.8 Zn.D	
27	24M7054	垫圈	WASHER	6	×			6 GB97.1-85 Zn.D	

D 2

CROSSAUGER BEARINGS, SHAFT AND FINGERS(RIGID AND FLEXIBLE)
搅龙轴承，轴和伸缩指 (刚性和挠性) (全伸缩指搅龙)



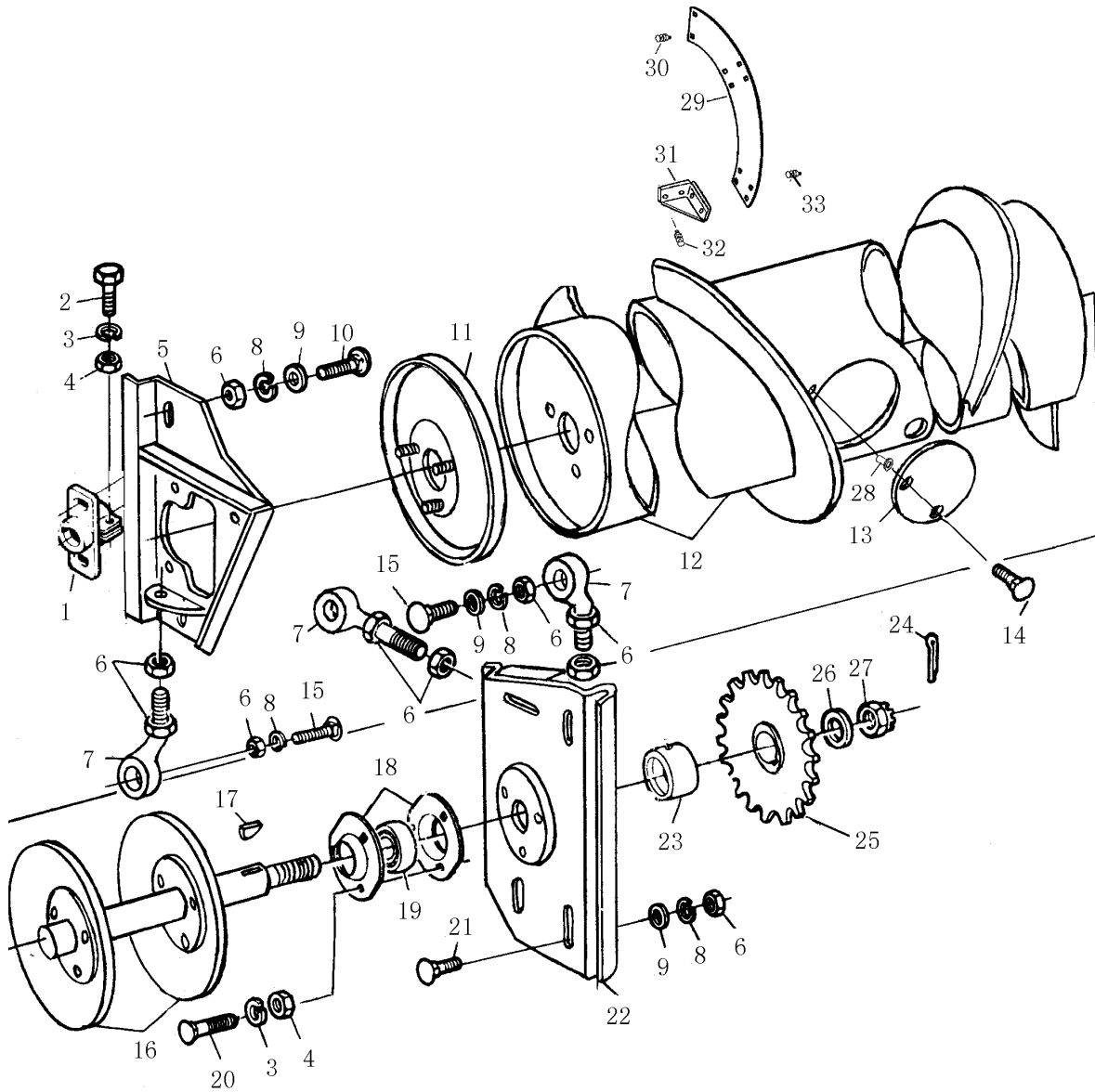
D 2

序号 件 号		数量		MODELS			备 注	
				15	18	20	22	
KEY	PART NO.	名 称	DESCRIPTION	QTY	英尺			REMARKS
1	19M7077	螺栓	CAP SCREW	AR	×	×	×	M6x20 GB5781-2000 4.8 Zn.D
2	12M5737	垫圈	LOCK WASHER	AR	×	×	×	6 GB93-87 Zn.D
3	14M7027	螺母	NUT	AR	×	×	×	M6 GB6170-86 8 Zn.D
4	YC16638	伸缩齿压盖	CAP	AR	×	×	×	
5	YC16665	伸缩齿导套	GUIDE	AR	×	×	×	
6	YC16395	伸缩齿	FINGER	AR	×	×	×	
7	YC16397	伸缩齿座	BEARING	AR	×	×	×	
8	YC17310	伸缩齿曲柄	CRANK	6	×	×	×	
9	Z38395	冲压轴承盖	FLANAGETTE	10	×	×	×	
10	00G390206	轴承	BEARING	5	×	×	×	390206 GB3882-87
11	00GP506	偏心套	LOCK COLLAR	5	×	×	×	P506 GB3882-87
12	YC12734	左轴	SHAFT	1	×	×	×	
13	03M7071	螺栓	BOLT	AR	×	×	×	M8x45 GB14-88 8.8 Zn.D
14	24M7055	垫圈	WASHER	AR	×	×	×	8 GB97.1-85 Zn.D
15	12M7008	垫圈	LOCK WASHER	AR	×	×	×	8 GB93-87 Zn.D
16	14M7029	螺母	NUT	AR	×	×	×	M8 GB6170-86 8 Zn.D
17	19M7327	螺栓	CAP SCREW	12	×	×	×	M10x65 GB5782-86 8.8 Zn.D
18	34M7043	销	SPRINGPIN	AR	×	×	×	6x45 GB879-86
19	YC12732	中间伸缩齿轴	SHAFT	1	×	×	×	
20	26G00828	键	KEY	12	×	×	×	8x28 GB1099-79
21	12M7013	垫圈	LOCK WASHER	15	×	×	×	10 GB93-87 Zn.D
22	14M7140	螺母	NUT	15	×	×	×	M10 GB6170-86 8 Zn.D
23	YC12733	外侧伸缩齿轴	SHAFT	2	×			
	S40294	外侧伸缩齿轴	SHAFT	2		×		
	S44238	外侧伸缩齿轴	SHAFT	2			×	
24	YC12735	中间固定轴	SHAFT	2	×	×	×	
25	YC12736	右侧固定轴	SHAFT	1	×	×	×	

D 3

CROSSAUGER AND SHAFT (RIGID AND FLEXIBLE)

搅龙筒和轴 (刚性和挠性)

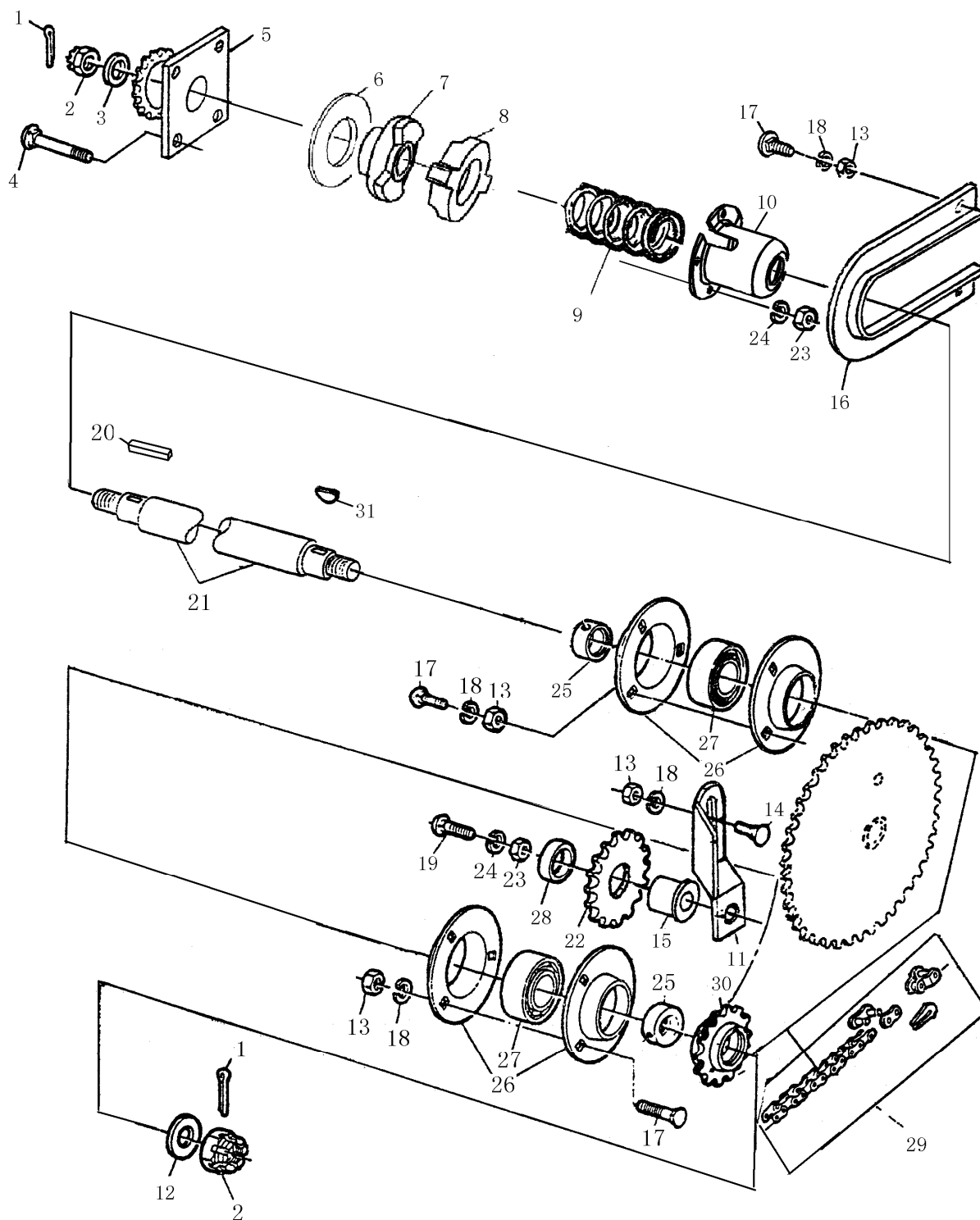


D 3

序号 件 号		数量		MODELS				备 注	
				15 18 20 22					
KEY	PART NO.	名 称	DESCRIPTION	QTY	英尺				REMARKS
1	YC16639	左支架	SUPPORT	1	×	×	×	×	
2	19M7327	螺栓	CAP SCREW	1	×	×	×	×	M10x65 GB5782-86 8.8 Zn.D
3	12M7013	垫圈	LOCK WASHER	AR	×	×	×	×	10 GB93-87 Zn.D
4	14M7140	螺母	NUT	AR	×	×	×	×	M10 GB6170-86 8 Zn.D
5	AYC11962	左调节板	BRACKET	1	×				
	AYC12293	左调节板	BRACKET	1		×	×	×	
6	14M7512	螺母	NUT	AR	×	×	×	×	M12 GB6170-86 8 Zn.D
7	YC16456	带孔螺栓	EYEBOLT	3	×	×	×	×	
8	12M7014	垫圈	LOCK WASHER	AR	×	×	×	×	12 GB93-87 Zn.D
9	24M7047	垫圈	WASHER	AR	×	×	×	×	12 GB97.1-85 Zn.D
10	03M7198	螺栓	BOLT	AR	×	×	×	×	M12x30 GB801-88 8.8 Zn.D
11	AYC12282	端盘焊合	HUB	AR		×	×	×	
12	AYC12281	搅龙筒焊合	AUGER	1		×			
	AS40295	搅龙筒焊合	AUGER	1			×		
	AS44237	搅龙筒焊合	AUGER	1				×	
13	H136046S	搅龙筒盖板	COVER	AR	×	×	×	×	
14	19M7077	螺栓	CAP SCREW	AR	×	×	×	×	M6x20 GB5781-2000 4.8 Zn.D
15	03G44540	螺栓	BOLT	AR	×	×	×	×	M12x40 GB801-88 8.8 Zn.D
16	AYC12283	搅龙轴焊合	SHAFT	1	×	×	×	×	
17	26G01032	键	KEY	1	×	×	×	×	10x32 GB1099-79
18	YC17265	轴承盖	FLANGETTE	2	×	×	×	×	
19	00G390207	轴承	BEARING	1	×	×	×	×	390207 GB3882-87
20	03M7192	螺栓	BOLT	3	×	×	×	×	M10x30 GB801-88 8.8 Zn.D
21	03M7197	螺栓	BOLT	2	×	×	×	×	M12x25 GB801-88 8.8 Zn.D
22	AYC11963	右调节板	BRACKET	1	×				
	AYC12345	右调节板	BRACKET	1		×	×	×	
23	00GP507	偏心套	LOCK INGCOLLAR	1	×	×	×	×	P507 GB3882-87
24	11M7087	销	COTTER PIN	1	×	×	×	×	4x40 GB91-86 Zn.D
25	AYC12342	链轮焊合	CHAIN SPROCKET	1	×	×	×	×	Z=40 P=19.05
26	YC12245	垫圈	WASHER	1	×	×	×	×	21X50X5
27	14M7252	螺母	NUT	1	×	×	×	×	M20 GB6178-86 8 Zn.D
28	YC14434	铆螺母	NUT	AR	×	×	×	×	M6
29	YC16428	加长叶片	EXTENSION	1		×	×	×	右侧
	YC16429	加长叶片	EXTENSION	1		×	×	×	左侧
30	12M7008	垫圈	LOCK WASHER	4	×	×	×	×	8 GB93-87 Zn.D
	14M7029	螺母	NUT	4	×	×	×	×	M8 GB6170-86 8 Zn.D
	03M7184	螺栓	BOLT	4	×	×	×	×	M8x20 GB801-88 8.8 Zn.D
	24M7055	垫圈	WASHER	4	×	×	×	×	8 GB97.1-85 Zn.D
31	YC16410	支座	GUSSET	2		×	×	×	右侧
	YC16411	支座	GUSSET	2		×	×	×	左侧
	H145997S	支座	GUSSET	2	×	×	×	×	右侧 (2004 年前产品)
	H145998S	支座	GUSSET	2	×	×	×	×	左侧 (2004 年前产品)
32	19G02240	螺栓	CAP SCREW	8	×	×	×	×	M8x40 GB5782-86 8.8 Zn.D
	12M7008	垫圈	LOCK WASHER	8	×	×	×	×	8 GB93-87 Zn.D
	14M7029	螺母	NUT	8	×	×	×	×	M8 GB6170-86 8 Zn.D
	24M7055	垫圈	WASHER	16	×	×	×	×	8 GB97.1-85 Zn.D

D 4

CROSSAUGER DRIVE (RIGID AND FLEXIBLE) 割台搅龙传动 (刚性和挠性)

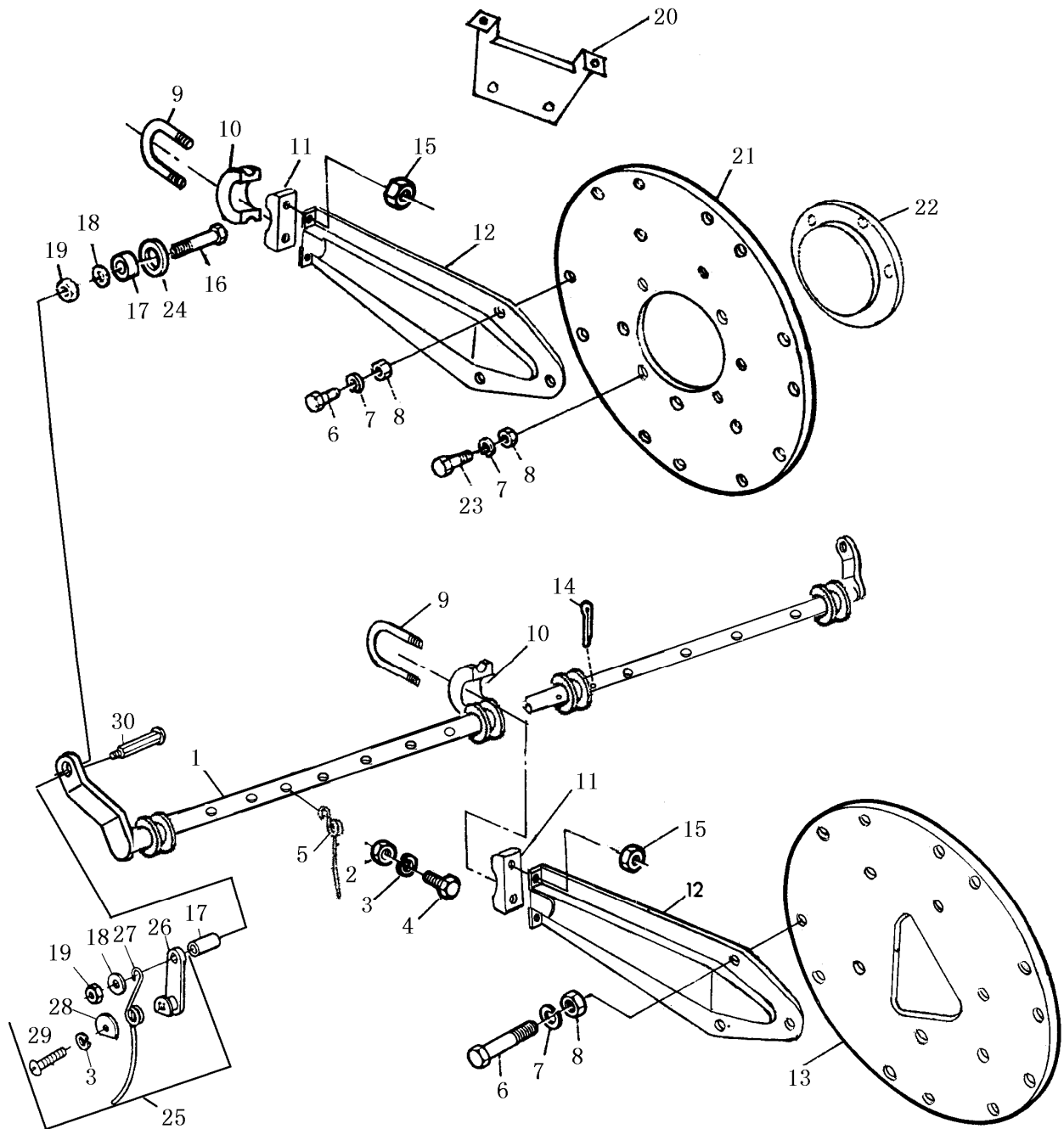


D 4

序 号				数量	MODELS				备 注	
					15	18	20	22		
KEY	PART NO.	名 称	DESCRIPTION	QTY	英尺				REMARKS	
1	11M7087	销	COTTER PIN	2	×	×	×	×	4x40 GB91-86 Zn.D	
2	14G31209	螺母	NUT	2	×	×	×	×	M20 GB6181-86 05 Zn.D	
3	24M7051	垫圈	WASHER	1	×	×	×	×	20 GB97.1-85 Zn.D	
4	19M7387	螺栓	CAP SCREW	4	×	×	×	×	M12x40 GB5783-86 8.8 Zn.D	
5	AYC11132	联轴节压合	DRIVER	1	×	×	×	×		
6	H99303	垫	WASHER	1	×	×	×	×	47X90X3	
	YC10418	垫圈	WASHER	2	×	×	×	×	110X174X2	
	YC13803	垫圈	WASHER	1	×	×	×	×	110X174X2	
7	YC13574	轮毂	HUB	1	×	×	×	×		
8	H101677	齿座	JAW	1	×	×	×	×		
9	YC16393	弹簧	SPRING	1	×	×	×	×		
10	H119710	离合器罩	PLANET PINIONCARRIER	1	×	×	×	×		
11	AYC12571	支架焊合	STRAP	1		×	×	×		
12	YC12135	垫圈	WASHER	1	×	×	×	×	21x40x4	
13	14M7140	螺母	NUT	5	×	×	×	×	M10 GB6170-86 8 Zn.D	
14	03M7191	螺栓	BOLT	2	×	×	×	×	M10x25 GB801-88 8.8 Zn.D	
15	YC16182	间管	SPACER	1		×	×	×		
	YC15746	间管	SPACER	1	×					
16	S45507	托架	BRACKET	1	×					
17	03M7190	螺栓	BOLT	3	×	×	×	×	M10x20 GB801-88 8.8 Zn.D	
18	12M7013	垫圈	LOCK WASHER	3	×	×	×	×	10 GB93-87 Zn.D	
19	03M7204	螺栓	BOLT	1		×	×	×	M12x60 GB801-88 8.8 Zn.D	
	03G44546	螺栓	BOLT	1	×				M12x50 GB801-88 8.8	
20	49G00553	键	KEY	1	×	×	×	×	A8x60 GB1096-79	
21	YC14000	右轴	SHAFT	1	×					
	YC13573	右轴	SHAFT	1		×				
	S40287	右轴	SHAFT	1			×			
	S44255	右轴	SHAFT	1				×		
22	AYC12332	链轮装配	CHAIN SPROCKET	1	×	×	×	×		
23	14M7031	螺母	NUT	4	×	×	×	×	M12 GB6170-86 8 Zn.D	
24	12M7014	垫圈	LOCK WASHER	4	×	×	×	×	12 GB93-87 Zn.D	
25	00GP506	偏心套	LOCK COLLAR	2	×	×	×	×	P506 GB3882-87	
26	Z38395	冲压轴承盖	FLANGETTE	4	×	×	×	×		
27	00G390206	轴承	BALL BEARING	2	×	×	×	×	390206 GB3882-87	
28	YC16513	垫圈	WASHER	1		×	×	×	13X28X12	
29	AH88839	链条	LINK CHAIN	1	×	×	×	×	T=19.05 L=87	
30	AYC12341	13 齿链轮	CHAIN SPROCKET	1	×	×	×	×	Z=13 P=19.05	
31	26G00622	键	KEY	1	×	×	×	×	6x22 GB1099-79	

E 1

PICKUP REEL (RIGID AND FLEXIBLE) 拨禾轮 (刚性和挠性)

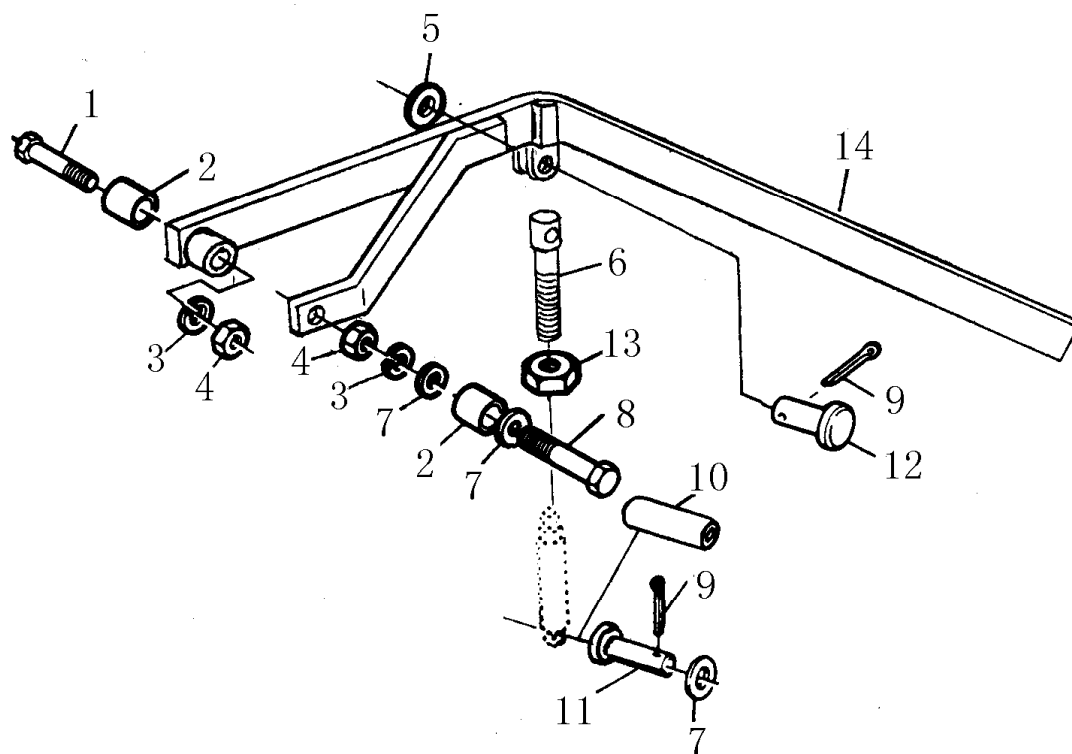


E 1

序号 件 号		数量		MODELS				备 注	
KEY	PART NO.	名 称	DESCRIPTION	QTY	15	18	20	22	REMARKS
					英尺				
1	AYC11328	齿耙管焊合	SHAFT	3	×				
	AYC11329	齿耙管焊合	SHAFT	3	×				
	AYC10738	齿耙管焊合	SHAFT	3		×			
	AYC10740	齿耙管焊合	SHAFT	3		×			
	AS40265	齿耙管焊合	SHAFT	3			×		
	AS40266	齿耙管焊合	SHAFT	3			×		
	AS44250	齿耙管焊合	SHAFT	3				×	
	AS44251	齿耙管焊合	SHAFT	3				×	
2	14M7029	螺母	NUT	AR	×	×	×	×	M8 GB6170-86 8 Zn.D
3	12M7008	垫圈	LOCK WASHER	AR	×	×	×	×	8 GB93-87 Zn.D
4	03G24338	螺栓	BOLT	AR	×	×	×	×	M8X38 GB14-88 8.8 Zn.D
5	Z20478	弹齿	FINGER	168	×				
	Z20478	弹齿	FINGER	198		×			
	Z20478	弹齿	FINGER	222			×		
	Z20478	弹齿	FINGER	246				×	
6	19M7162	螺栓	CAP SCREW	96	×	×	×	×	M8x16 GB5783-86 8.8 Zn.D
7	12M7008	垫圈	LOCK WASHER	96	×	×	×	×	8 GB93-87 Zn.D
8	14M7029	螺母	NUT	96	×	×	×	×	M8 GB6170-86 8 Zn.D
9	YC12591	U型螺栓	U-BOLT	36	×	×	×	×	
10	YC12589	尼龙座	CAP	36	×	×	×	×	
11	YC12590	尼龙座	BASE	36	×	×	×	×	
12	AYC10739	幅板焊合	ARM	36	×	×	×	×	
13	YC12168	辐盘	PLATE	4	×	×	×		
	S44332	辐盘	PLATE	4				×	
14	11M7087	销	COTTER PIN	36	×	×	×	×	4x40 GB91-86 Zn.D
15	14M7350	螺母	NUT	72	×	×	×	×	M6 GB889-86 8 Zn.D
16	19M7330	螺栓	CAP SCREW	12	×	×	×	×	M12x55 GB5782-86 8.8 Zn.D
17	YC12592	衬套	SPACER	12	×	×	×	×	14X30X30
18	24M7180	垫圈	WASHER	12	×	×	×	×	12 GB96-85 Zn.D
19	14G25122	螺母	NUT	12	×	×	×	×	M12 GB889-86 8 Zn.D
20	YC15763	加强板	PLATE	12	×				
	YC12594	加强板	PLATE	12		×	×	×	
21	YC12167	侧盘	PLATE	2	×	×	×	×	
22	YC11963	园盘	RING	2	×	×	×	×	
23	19M7139	螺栓	CAP SCREW	12	×	×	×	×	M8x20 GB5783-86 8.8 Zn.D
24	Z35564	拨禾轮垫圈	WASHER	12	×	×	×	×	35X40X2
25	AS20259	长弹齿装配	TINE	6			×	×	左侧
	AS20273	长弹齿装配	TINE	6			×	×	右侧
26	S10051	曲柄	RETAINER	12			×	×	
27	S21033	弹齿	TINE	12			×	×	右侧
	S21034	弹齿	TINE	12			×	×	左侧
28	YC12166	垫圈	WASHER	12			×	×	
29	21M6689	螺钉	BOLT	12			×	×	M8x16 GB67-86 4.8 Zn.D
30	S21056	销轴	PIN	12			×	×	

E 2

REEL ARM (RIGID AND FLEXIBLE)
拨禾轮支臂 (刚性和挠性)

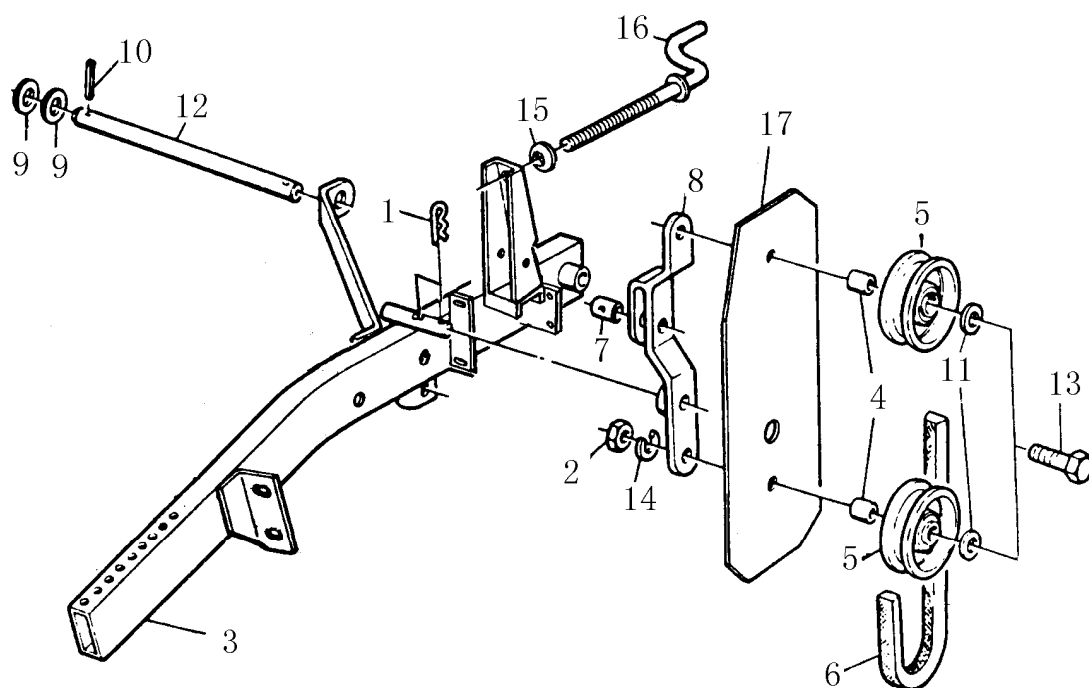


E 2

序 号 件 号				数量	MODELS				备	注
					15	18	20	22		
					英尺					
1	19G02755	螺栓	CAP SCREW	1	×				×	
2	YC16522	隔套	BUSHING	2	×	×	×	×	21X25X11	
3	12M7070	垫圈	LOCK WASHER	2	×	×	×	×	20 GB93-87 Zn.D	
4	14M7144	螺母	NUT	2	×	×	×	×	M20 GB6170-86 8 Zn.D	
5	24G00018	垫圈	WASHER	1	×	×	×	×	18 GB97.1-85 Zn.D	
6	Z31090	调节螺栓	EYEBOLT	2	×	×	×	×		
7	24G20020	垫圈	WASHER	2	×	×	×	×	20 GB848-85 Zn.D	
8	19M7597	螺栓	CAP SCREW	1	×	×	×	×	M20x50 GB5783-86 10.9 Zn.D	
9	11G01726	销	COTTER PIN	4	×	×	×	×	3x26 GB91-86 Zn.D	
10	YC16557	油缸间管	BUSHING	2	×	×	×	×	右侧 17X22X44	
11	YC16406	油缸销	PIN	1	×	×	×	×	右侧	
	YC16405	油缸销	PIN	1	×	×	×	×	左侧	
12	YC16512	油缸销轴	PIN	2	×	×	×	×		
13	14M7209	螺母	NUT	2	×	×	×	×	M18x1.5 GB6173-86 05 Zn.D	
14	AYC11982	右支臂焊合	ARM	1	×					
	AYC12323	右支臂焊合	ARM	1	×				×	×

E 3

REEL ARM (RIGID AND FLEXIBLE)
拨禾轮支臂 (刚性和挠性)

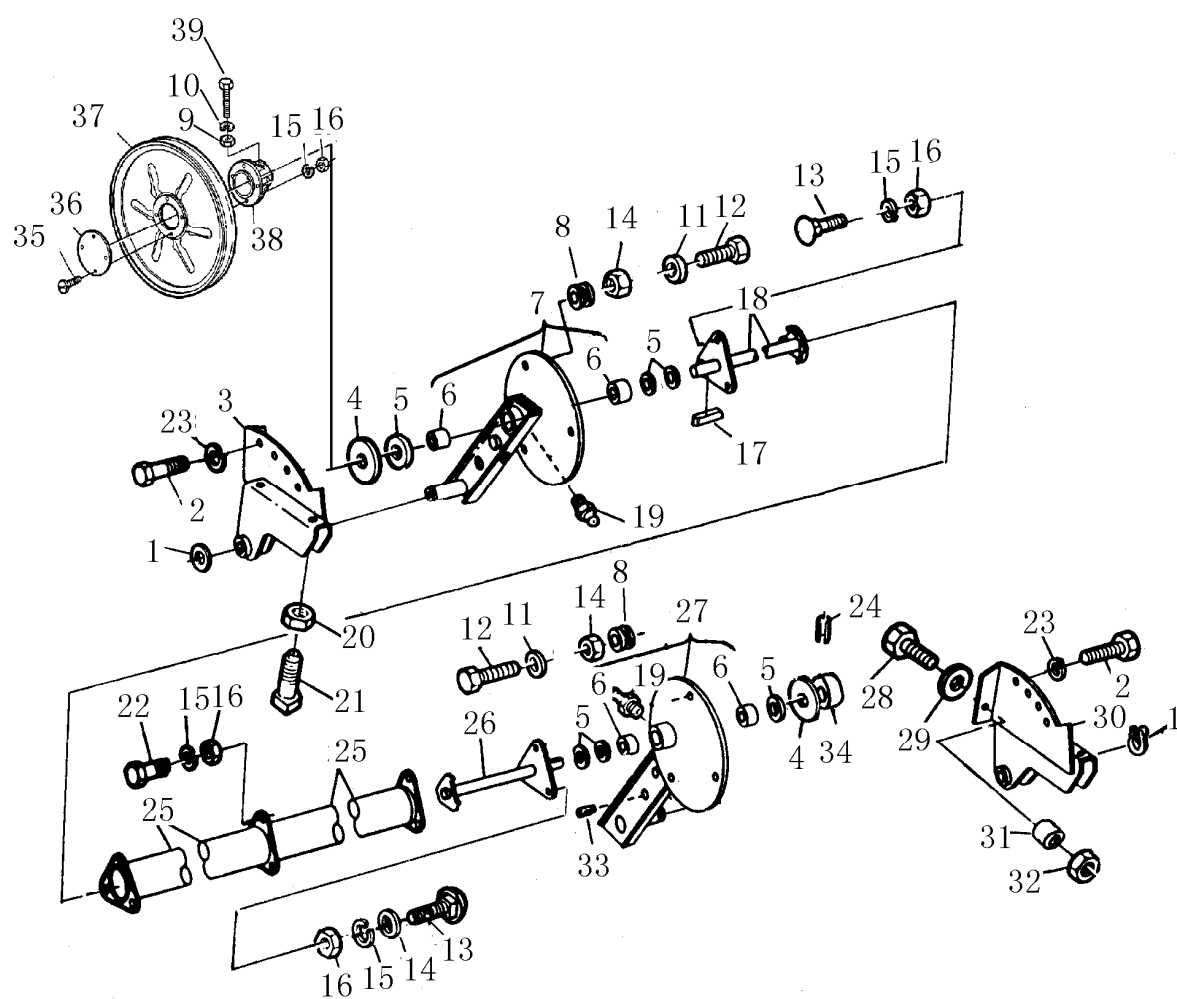


E 3

序号 件 号		数量		MODELS				备	注
				15	18	20	22		
KEY	PART NO.	名 称	DESCRIPTION	QTY	英尺				REMARKS
1	Z32401	弹簧销	SPRINGPIN	2	×	×	×	×	
2	14M7142	螺母	NUT	2	×	×	×	×	M16 GB6170-86 8 Zn.D
3	AYC11981	左支臂焊合	ARM	1	×				
	AYC11028	左支臂焊合	ARM	1		×	×	×	
4	S20078	割台间管	SPACER	2	×	×	×	×	17X25X22
5	AYC11096	张紧轮	IDLER	2	×	×	×	×	φ 158
6	YC19028	三角带	BELT	1	×	×	×	×	HC4064
7	Z21516	螺母	NUT	1	×	×	×	×	M12
8	AZ27211	传动轮支架	RETAINER	1	×	×	×	×	
9	Z24651	垫圈	WASHER	AR	×	×	×	×	
10	34M7065	销	PIN	1	×	×	×	×	8x32 GB879-86
11	24M7053	垫圈	WASHER	4	×	×	×	×	16 GB97.1-85 Zn.D
12	YC13274	左支臂轴	PIN	1	×	×	×	×	
13	19M2930	螺栓	CAP SCREW	2	×	×	×	×	M16x65 GB5782-86 8.8 Zn.D
14	12M7069	垫圈	LOCK WASHER	2	×	×	×	×	16 GB93-87 Zn.D
15	47M7003	垫圈	WASHER	1	×	×	×	×	12 GB849-88
16	AYC12377	调节曲柄	CRANK	1	×	×	×	×	
17	Z39138	护板	PLATE	1	×	×	×	×	

E 4

PICKUP REEL DRIVE SHAFT (RIGID AND FLEXIBLE) 拨禾轮管轴装配 (刚性和挠性)

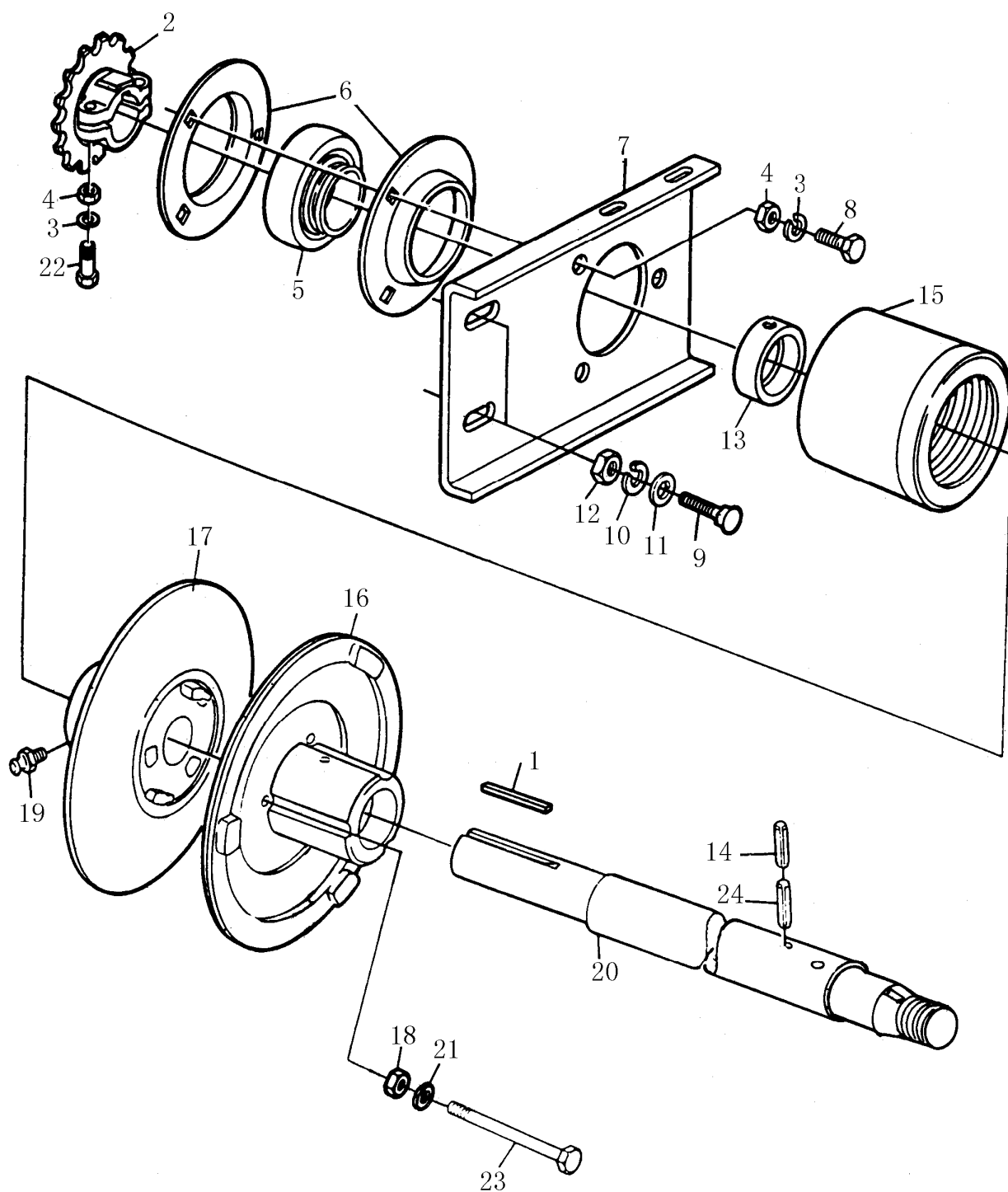


E 4

序号 件 号		数量		MODELS				备 注	
KEY	PART NO.	名 称	DESCRIPTION	QTY	15	18	20	22	REMARKS
					英尺				
1	40G02038	挡圈	SNAP RING	2	×	×	×	×	38 GB894.1-86 Zn.D
2	19M7744	螺栓	CAP SCREW	2	×	×	×	×	M12x35 GB5783-86 8.8 Zn.D
3	AYC12559	拨禾轮左滑座	BRACKET	1	×	×	×	×	
4	Z27524	垫圈	SPACER	AR	×	×	×	×	40.5X60X0.5
5	YC12136	垫圈	WASHER	6	×	×	×	×	42x57x3
6	H98743	衬套	BUSHING	4	×	×	×	×	
7	AYC12361	左支架	SUPPORT	1	×	×	×	×	
8	AS20258	滚轮装配	IDLER	6	×	×	×	×	
8	AYC11934	滚轮装配	IDLER	6	×	×	×	×	2005 年后产品
	YC14430	滚轮	IDLER	6	×	×	×	×	S40257、00G60201、S40256 装
	00G60201	轴承	BEAR	12	×	×	×	×	配成为 AS44336
	YC14429	间管	BUSHING	6	×	×	×	×	
9	14M7140	螺母	NUT	1	×	×	×	×	M10 GB6170-86 8 Zn.D
10	12M7013	垫圈	LOCK WASHER	1	×	×	×	×	10 GB93-87 Zn.D
11	24M7028	垫圈	WASHER	6	×	×	×	×	10 GB97.1-85 Zn.D
12	19M7170	螺栓	CAP SCREW	6	×	×	×	×	M10x50 GB5783-86 8.8 Zn.D
13	03M7185	螺栓	BOLT	6	×	×	×	×	M8x25 GB801-88 8.8 Zn.D
14	14G25102	螺母	NUT	6	×	×	×	×	M10 GB889-86 8 Zn.D
15	12M7008	垫圈	LOCK WASHER	16	×	×	×	×	8 GB93-87 Zn.D
16	14M7029	螺母	NUT	16	×	×	×	×	M8 GB6170-86 8 Zn.D
17	49G01656	键	KEY	1	×	×	×	×	B10x70 GB1096-79
18	AYC11029	左轴头焊合	SHAFT	1	×	×	×		
	AS44266	左轴头焊合	SHAFT	1				×	
19	58G21010	油杯	LUBRICATION FITTING	2	×	×	×	×	M10x1.00 GB1152-79
20	14M7142	螺母	NUT	2	×	×	×	×	M16 GB6170-86 8 Zn.D
21	22G54848	螺钉	SCREW	2	×	×	×	×	M16x60 GB86-88 33HZn.D
22	19M7139	螺栓	CAP SCREW	6	×	×	×	×	M8x20 GB5783-86 8.8 Zn.D
23	12M7067	垫圈	LOCK WASHER	2	×	×	×	×	12 GB93-87 Zn.D
24	34M7045	销	SPRINGPIN	1	×	×	×	×	6x60 GB879-86
25	AYC11330	中心管轴焊合	SHAFT	1	×				
	AYC12191	中心管轴焊合	SHAFT	1		×			
	AS40267	中心管轴焊合	SHAFT	1			×		
	AS44252	中心管轴焊合	SHAFT	1				×	
26	AYC10605	右轴头焊合	SHAFT	1	×	×	×		
	AS44265	右轴头焊合	SHAFT	1				×	
27	AYC10606	右支架装配	SUPPORT	1	×	×	×	×	
28	19G08676	螺栓	CAP SCREW	1	×	×	×	×	M12x200 GB5783-86 8.8 Zn.D
29	24M7047	垫圈	WASHER	1	×	×	×	×	12 GB97.1-85 Zn.D
30	AYC12558	拨禾轮右滑座	BRACKET	1	×	×	×	×	
31	H81277	轴套	BUSHING	1	×	×	×	×	13.5X19X11
32	14M7031	螺母	NUT	1	×	×	×	×	M12 GB6170-86 8 Zn.D
33	YC16477	枢轴	TRUNNION	1	×	×	×	×	
34	Z39367	挡圈	SNAP RING	1	×	×	×	×	15x40.5x60
35	19M7163	螺栓	CAP SCREW	4	×	×	×	×	M8x25 GB5783-86 8.8 Zn.D
36	YC16577	盖板	GUARD	1	×	×	×	×	
37	AYC12371	皮带轮焊合	PULLEY	1	×	×	×	×	Φ 574.5
38	Z11402	轮鼓	HUB	1	×	×	×	×	
39	19M7156	螺栓	CAP SCREW	1	×	×	×	×	M10x60 GB5782-86 8.8 Zn.D

E 5

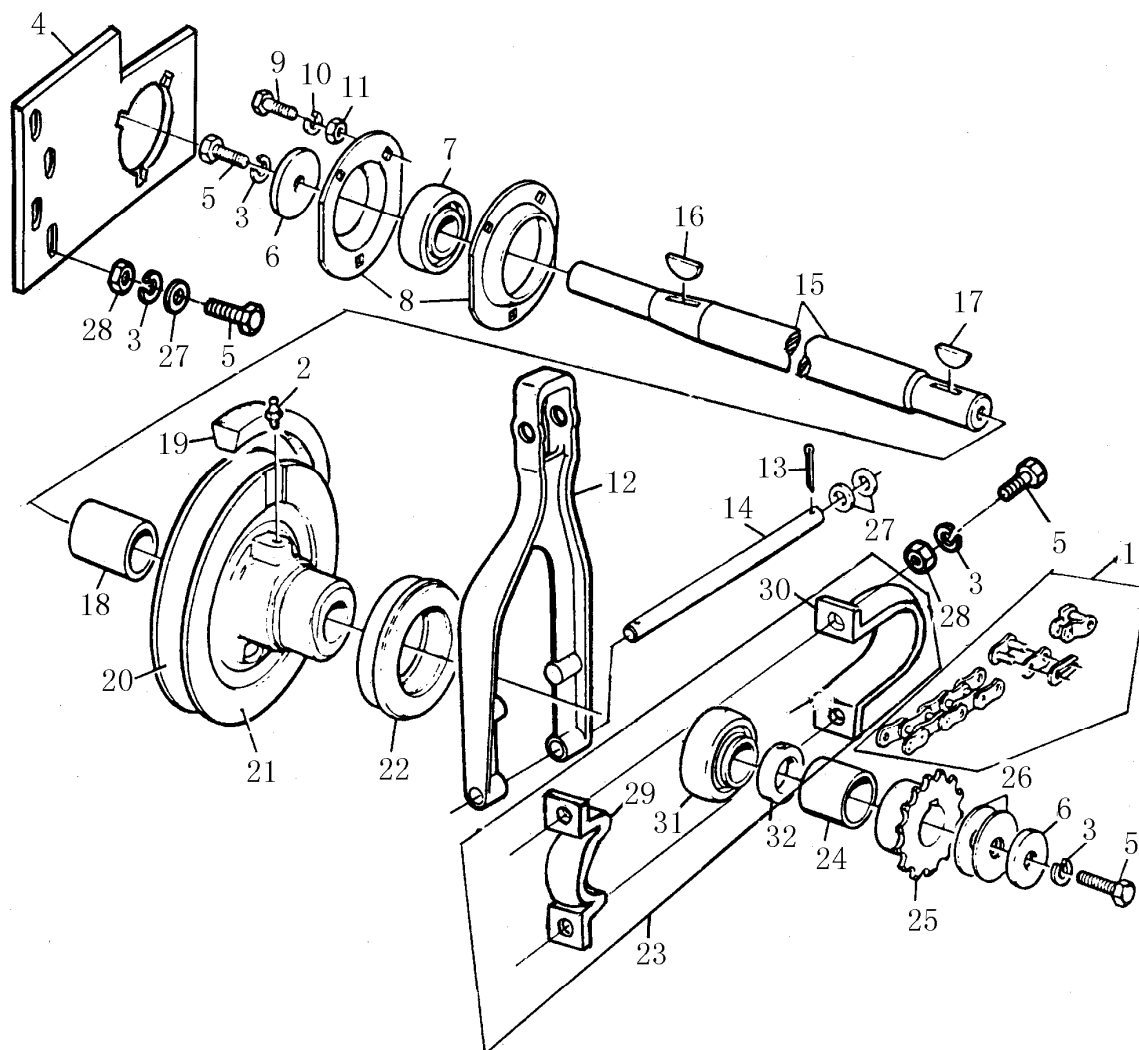
KNIFE AND REEL DRIVE (RIGID AND FLEXIBLE) 割刀及拨禾轮传动 (刚性和挠性)



E 5

序 号				数量	MODELS				备	注
				15	18	20	22			
KEY	PART NO.	名 称	DESCRIPTION	QTY	英尺			REMARKS		
1	49G01636	键	KEY	1	×	×	×	×	B10x36 GB1096-79	
2	Z10661	传动链轮	CHAIN SPROCKET	1	×	×	×	×		
3	12M7013	垫圈	LOCK WASHER	5	×	×	×	×	10 GB93-87 Zn.D	
4	14M7140	螺母	NUT	5	×	×	×	×	M10 GB6170-86 8 Zn.D	
5	00G390207	轴承	SPHERICAL BEARING	1	×	×	×	×	390207 GB3882-87	
6	YC17265	轴承盖	PLANGETTE	2	×	×	×	×		
7	YC13276	传动支承板	HOLDER	1	×	×	×	×		
8	19M7166	螺栓	CAP SCREW	3	×	×	×	×	M10x20 GB5783-86 8.8 Zn.D	
9	03M7326	螺栓	BOLT	2	×	×	×	×	M12x85 GB801-88 8.8 Zn.D	
10	12M7014	垫圈	LOCK WASHER	2	×	×	×	×	12 GB93-87 Zn D	
11	24M7047	垫圈	WASHER	2	×	×	×	×		
12	14M7031	螺母	NUT	2	×	×	×	×		
13	00GP507	偏心套	LOCK COLLAR	1	×	×	×	×	P507 GB3882-87	
14	34M7052	销	SPRINGPIN	1	×	×	×	×	8x65 GB879-86	
15	AYC12373	弹簧装配	SPRINGASSEMBLY	1	×	×	×	×		
16	YC16532	动盘	HALF SHEAVE	1	×	×	×	×	φ 290	
17	Z11169	定盘	HALF SHEAVE	1	×	×	×	×	φ 290	
18	14M7307	螺母	NUT	1	×	×	×	×	M8 GB889-86 8 Zn.D	
19	58M5573	油杯	LUBRICATION FITTING	3	×	×	×	×	M6x1.00 GB1152-79	
20	S44620	传动轴	SHAFT	1	×				挠台	
	YC14001	传动轴	SHAFT	1	×				刚台	
	YC13278	传动轴	SHAFT	1		×				
	S40286	传动轴	SHAFT	1			×			
	S44256	传动轴	SHAFT	1				×		
21	24M7055	垫圈	WASHER	3	×	×	×	×	8 GB97.1-85 Zn.D	
22	19M7181	螺栓	CAP SCREW	2	×	×	×	×	M10x55 GB5782-86 8.8 Zn.D	
23	19G02271	螺栓	CAP SCREW	3	×	×	×	×	M8x175 GB5782-86 8.8 Zn.D	
24	34G01249	销	SPRINGPIN	1	×	×	×	×	12x65 GB879-86	

VARIABLE REEL (RIGID AND FLEXIBLE) 拨禾轮无级变速装置 (刚性和挠性)

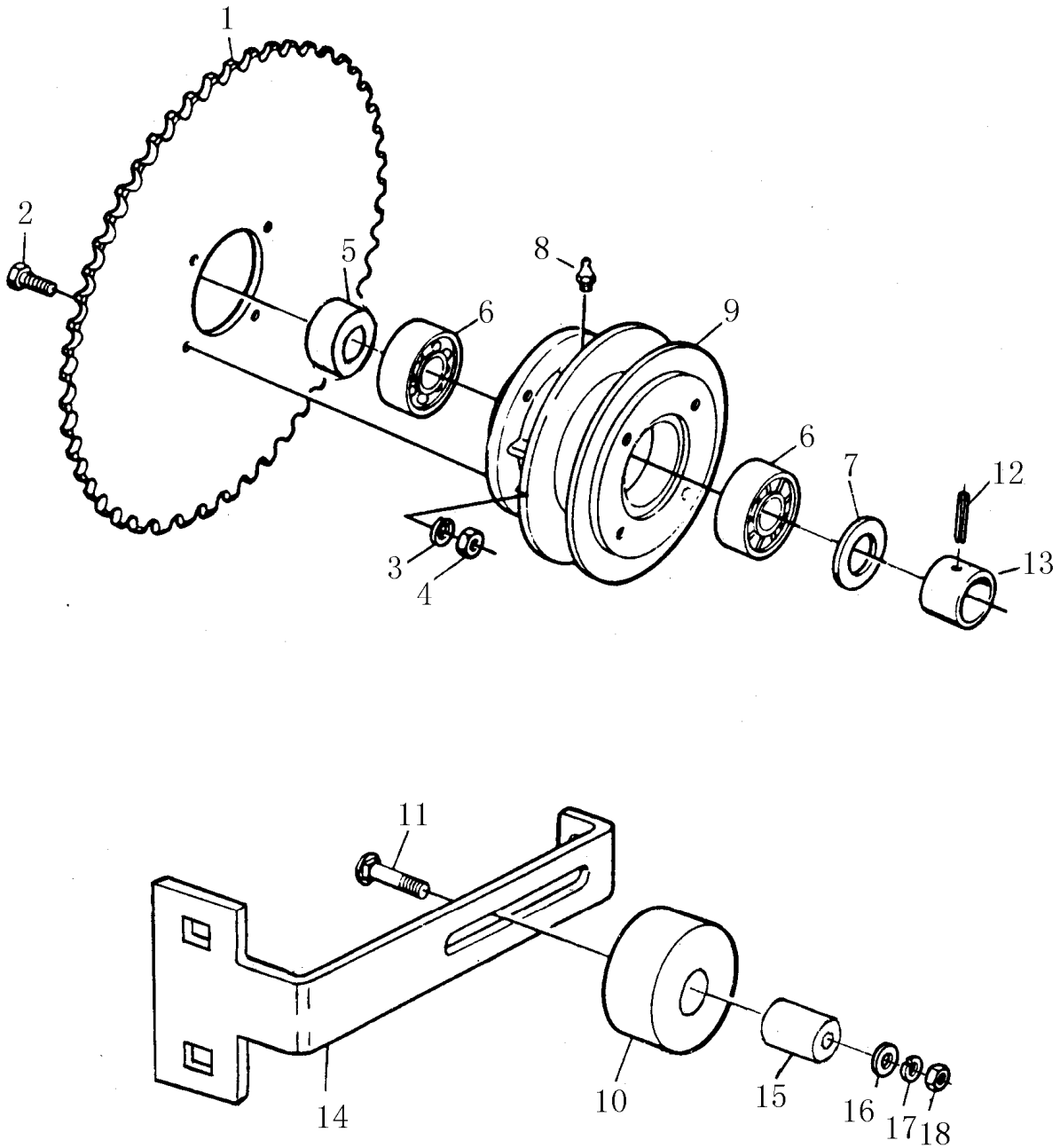


E6

序号 件 号		数量		MODELS				备 注	
				15	18	20	22		
KEY	PART NO.	名 称	DESCRIPTION	QTY	英尺				REMARKS
1	AYC12518	链条	CHAIN	1	×	×	×	×	T=12.7 L=105
2	58M5573	油杯	LUBRICATION FITTING	1	×	×	×	×	M6x1.00 GB1152-79
3	12M7013	垫圈	LOCK WASHER	8	×	×	×	×	10 GB93-87 Zn.D
4	YC13271	平板	HOLDER	1	×	×	×	×	
5	19M7168	螺栓	CAP SCREW	2	×	×	×	×	M10x30 GB5783-86 8.8 Zn.D
6	Z26244	垫圈	WASHER	2	×	×	×	×	13.5X38X5
7	E12817	垫圈	WASHER	1	×	×	×	×	10.5X38X5
8	P47232	轴承瓦盖	FLANGETTE	2	×	×	×	×	
9	19M7163	螺栓	CAP SCREW	3	×	×	×	×	M8x25 GB5783-86 8.8 Zn.D
10	12M7008	垫圈	LOCK WASHER	3	×	×	×	×	8 GB93-87 Zn.D
11	14M7029	螺母	NUT	3	×	×	×	×	M8 GB6170-86 8 Zn.D
12	YC16535	叉架	FORK	1	×	×	×	×	
13	11G01716	销	COTTER PIN	2	×	×	×	×	3x16 GB91-86 Zn.D
14	Z27674	销轴	PIN	1	×	×	×	×	
15	YC13269	轴	SHAFT	1	×	×	×	×	
16	26G00625	键	SHAFT KEY	1	×	×	×	×	6x25 GB1099-79
17	26G00622	键	SHAFT KEY	1	×	×	×	×	6x22 GB1099-79
18	YC13279	间管	BUSHING	1	×	×	×	×	27X34X42.5
19	Z30692	三角带	BELT	1		×	×	×	
	YC19024	三角带	BELT	1	×				
20	YC16531	皮带盘(内)	HALF SHEAVE	1	×	×	×	×	φ 290
21	YC16530	皮带盘(外)	HALF SHEAVE	1	×	×	×	×	φ 290
22	00G688910k	轴承	RELEASE BEARING	1	×	×	×	×	688910K
23	AYC12638	带座轴承	BEARING ASSEMBLY	1	×	×	×	×	
24	Z35537	间管	BUSHING	1	×	×	×	×	42X52X38
25	YC16545	链轮	CHAIN SPROCKET	1	×	×	×	×	Z=21
26	Z24651	垫圈	WASHER	AR	×	×	×	×	25.2X40X1
27	24M7028	垫圈	WASHER	8	×	×	×	×	10 GB97.1-85 Zn.D
28	14M7140	螺母	NUT	6	×	×	×	×	M10 GB6170-86 8 Zn.D
29	Z35894	轴承下座	FLANGETTE	1	×	×	×	×	
30	YC16999	轴承上座	FLANGETTE	1	×	×	×	×	
31	00G390205	轴承	BEARING	1	×	×	×	×	390205 GB3882-87
32	00GP506	偏心套	LOCKING COLLAR	2	×	×	×	×	P506 GB3882-87

E 7

REEL DRIVE GEAR (RIGID AND FLEXIBLE) 传动链轮 (刚性和挠性)

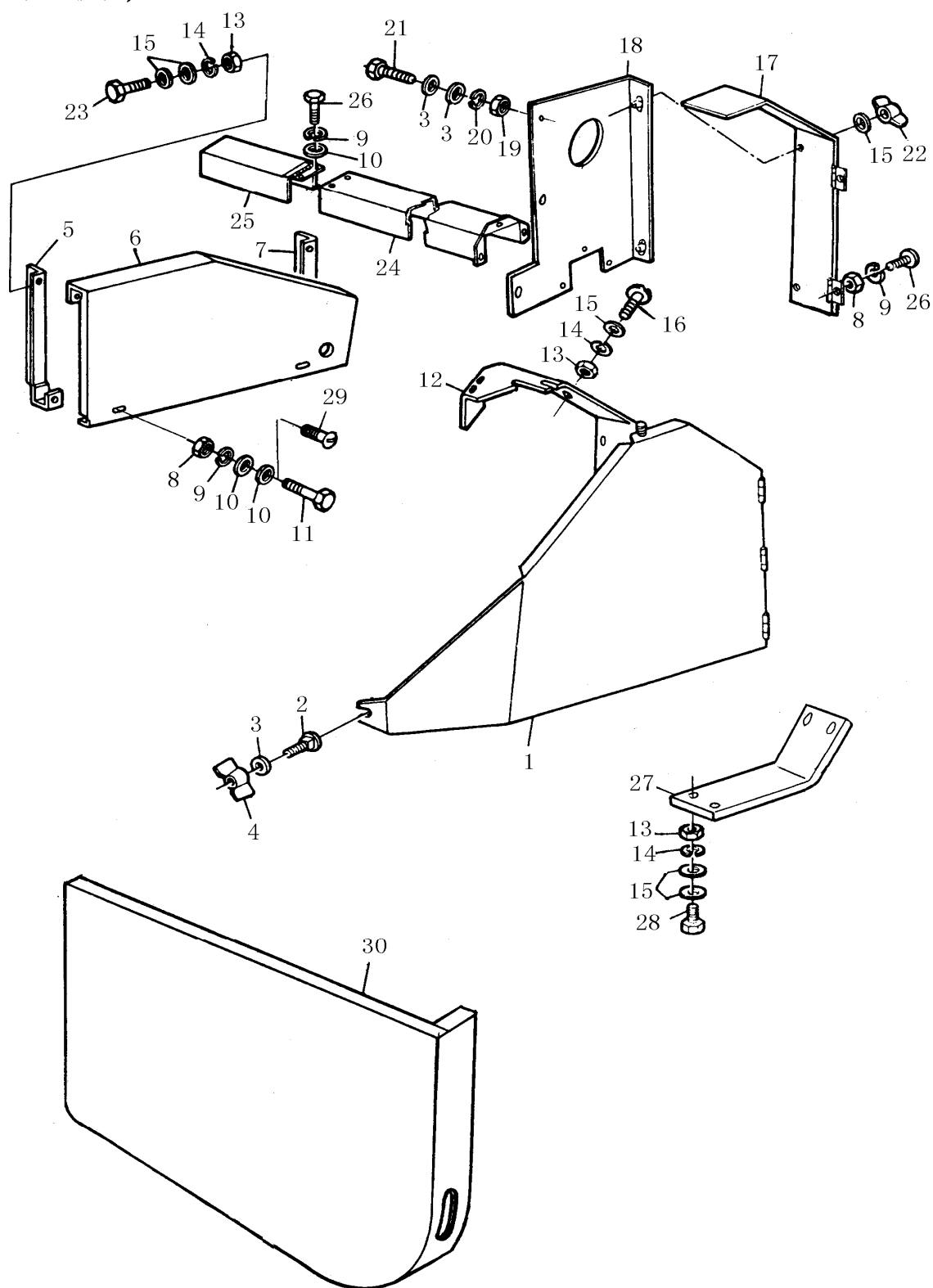


E 7

序号 件 号		数量		MODELS				备 注	
				15 18 20 22					
KEY	PART NO.	名 称	DESCRIPTION	QTY	英尺				REMARKS
1	YC15767	链轮	CHAIN SPROCKET	1	×				Z=68(挠台)
	Z30701	链轮	CHAIN SPROCKET	1	×				Z=68(刚台)
	Z30701	链轮	CHAIN SPROCKET	1		×	×	×	Z=68
2	19M7139	螺栓	CAP SCREW	4	×	×	×	×	M8x20 GB5783-86 8.8 Zn.D
3	12M7008	垫圈	LOCK WASHER	4	×	×	×	×	8 GB93-87 Zn.D
4	14M7029	螺母	NUT	4	×	×	×	×	M8 GB6170-86 8 Zn.D
5	YC13272	皮带轮间管	BUSHING	1	×	×	×	×	25X38X8
6	00G160205	轴承	BEARING	2	×	×	×	×	160205(JD 30198) GB279-88
7	Z24651	垫圈	SHIM	AR	×	×	×	×	25X40X1
8	58M5573	油杯	LUBRICATION FITTING	1	×	×	×	×	M6x1.00 GB1152-79
9	Z10868	皮带轮	PULLEY	1	×	×	×	×	φ 130
10	YC16601	尼龙张紧轮	TIGHTENER	1	×	×	×	×	
11	03M7073	螺栓	BOLT	1	×	×	×	×	M10x60 GB14-88 8.8 Zn.D
12	34M7065	销	SPRINGPIN	1	×	×	×	×	8x32 GB879-86
13	Z32938	间管	SPACER	1	×	×	×	×	26X32X17
14	AYC11030	张紧轮支架	HOLDER	1	×	×	×	×	
15	YC16602	间管	SPACER	1	×	×	×	×	10.5X14X37
16	24M7028	垫圈	WASHER	1	×	×	×	×	10 GB97.1-85 Zn.D
17	12M7013	垫圈	LOCK WASHER	1	×	×	×	×	10 GB93-87 Zn.D
18	14M7509	螺母	NUT	1	×	×	×	×	M10 GB6170-86 8 Zn.D

F 1

SHIELD (RIGID AND FLEXIBLE)
护罩 (刚性和挠性)

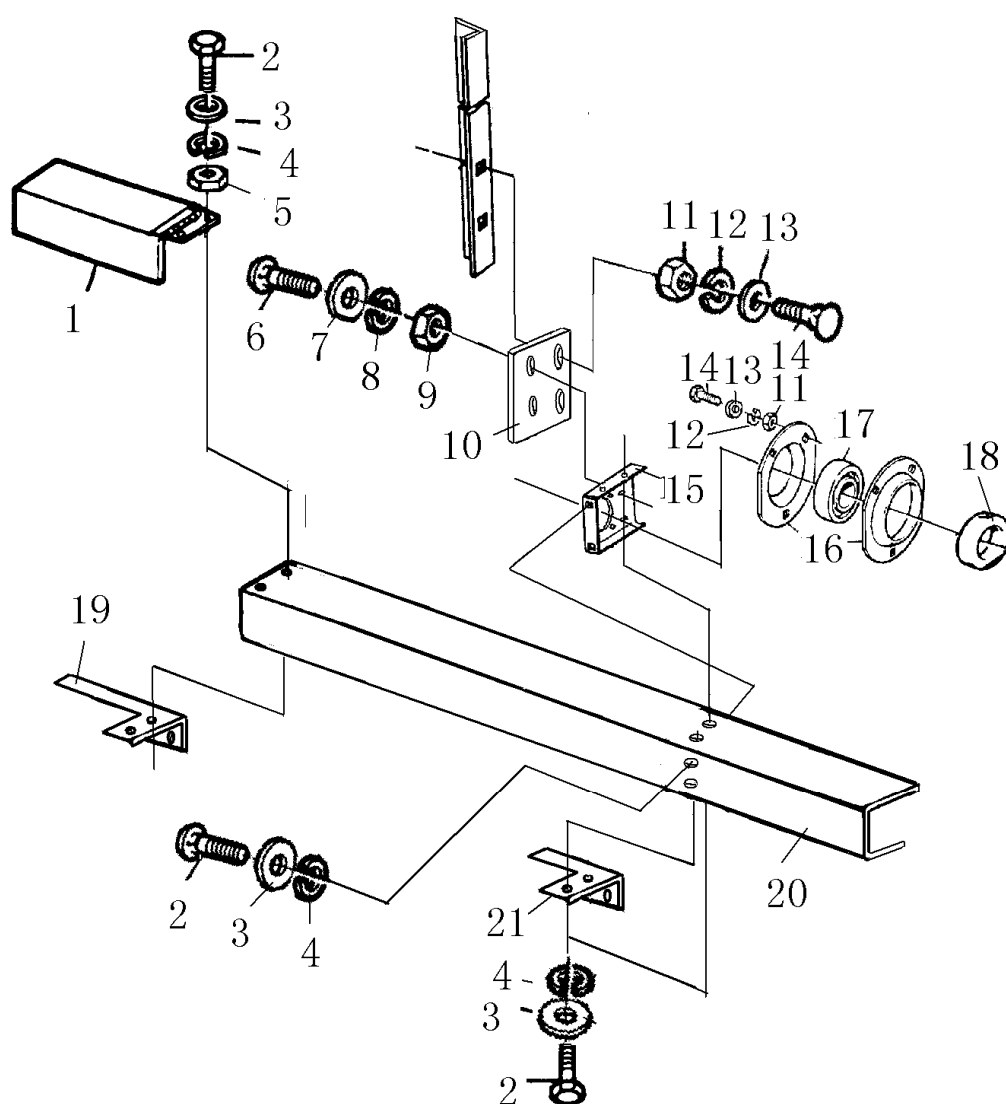


F 1

序号 件 号		数量		MODELS				备 注	
				15	18	20	22		
KEY	PART NO.	名 称	DESCRIPTION	QTY	英尺			REMARKS	
1	AYC12098	左护罩焊合	GUARD	1	×	×	×	×	
2	03M7088	螺栓	CAP SCREW	1	×	×	×	×	M10x20 GB14-88 8.8 Zn.D
3	24M7028	垫圈	WASHER	7	×	×	×	×	10 GB97.1-85 Zn.D
4	YC12353	蝶型螺母	WINGNUT	1	×	×	×	×	
5	AYC11034	护板前支架	RETAINER	1	×	×	×	×	
6	YC15747	护板	GUARD	1	×	×	×	×	
7	AYC11033	后支架	RETAINER	1	×	×	×	×	
8	14M7027	螺母	NUT	4	×	×	×	×	M6 GB6170-86 8 Zn.D
9	12M5737	垫圈	LOCK WASHER	9	×	×	×	×	6 GB93-87 Zn.D
10	24M7054	垫圈	WASHER	9	×	×	×	×	6 GB97.1-85 Zn.D
11	19G52118	螺栓	CAP SCREW	2	×	×	×	×	M6x18 GB5781-2000 4.8 Zn.D
12	YC15748	收割台护板	GUARD	1	×	×	×	×	
13	14M7029	螺母	NUT	5	×	×	×	×	M8 GB6170-86 8 Zn.D
14	12M7008	垫圈	LOCK WASHER	5	×	×	×	×	8 GB93-87 Zn.D
15	24M7055	垫圈	WASHER	8	×	×	×	×	8 GB97.1-85 Zn.D
16	21M6668	螺钉	SCREW	1	×	×	×	×	M8x20 GB67-85 4.8 Zn.D
17	AYC11031	护罩	GUARD	1	×	×	×	×	
18	AYC12099	罩板焊合	GUARD	1	×	×	×	×	
19	14M7140	螺母	NUT	3	×	×	×	×	M10 GB6170-86 8 Zn.D
20	12M7013	垫圈	LOCK WASHER	3	×	×	×	×	10 GB93-87 Zn.D
21	19M7167	螺栓	CAP SCREW	3	×	×	×	×	M10x25 GB5783-86 8.8 Zn.D
22	YC12352	蝶型螺母	WINGNUT	3	×	×	×	×	
23	19G01220	螺栓	CAP SCREW	4	×	×	×	×	M8x20 GB5781-86 4.6 Zn.D
24	AS38677	驱动轴护罩	GUARD	1	×				
	AYC11032	驱动轴护罩	GUARD	1		×			
	AS40288	驱动轴护罩	GUARD	1			×		
	AS44257	驱动轴护罩	GUARD	1				×	
25	AYC12435	护板	GUARD	1	×	×	×	×	
26	21M5619	螺钉	SCREW	7	×	×	×	×	M6x16 GB67-85 4.8 Zn.D
27	YC16044	支架	RETAINER	1	×	×	×	×	
28	19G08425	螺栓	CAP SCREW	4	×	×	×	×	M8x25 GB5783-86 8.8 Zn.D
29	21M6668	螺钉	SCREW	2	×	×	×	×	M8x20 GB67-85 4.8 Zn.D
30	AYC11961	右护板焊合	GUARD	1	×	×	×	×	

F 2

SHIELD (RIGID AND FLEXIBLE)
护罩 (刚性和挠性)

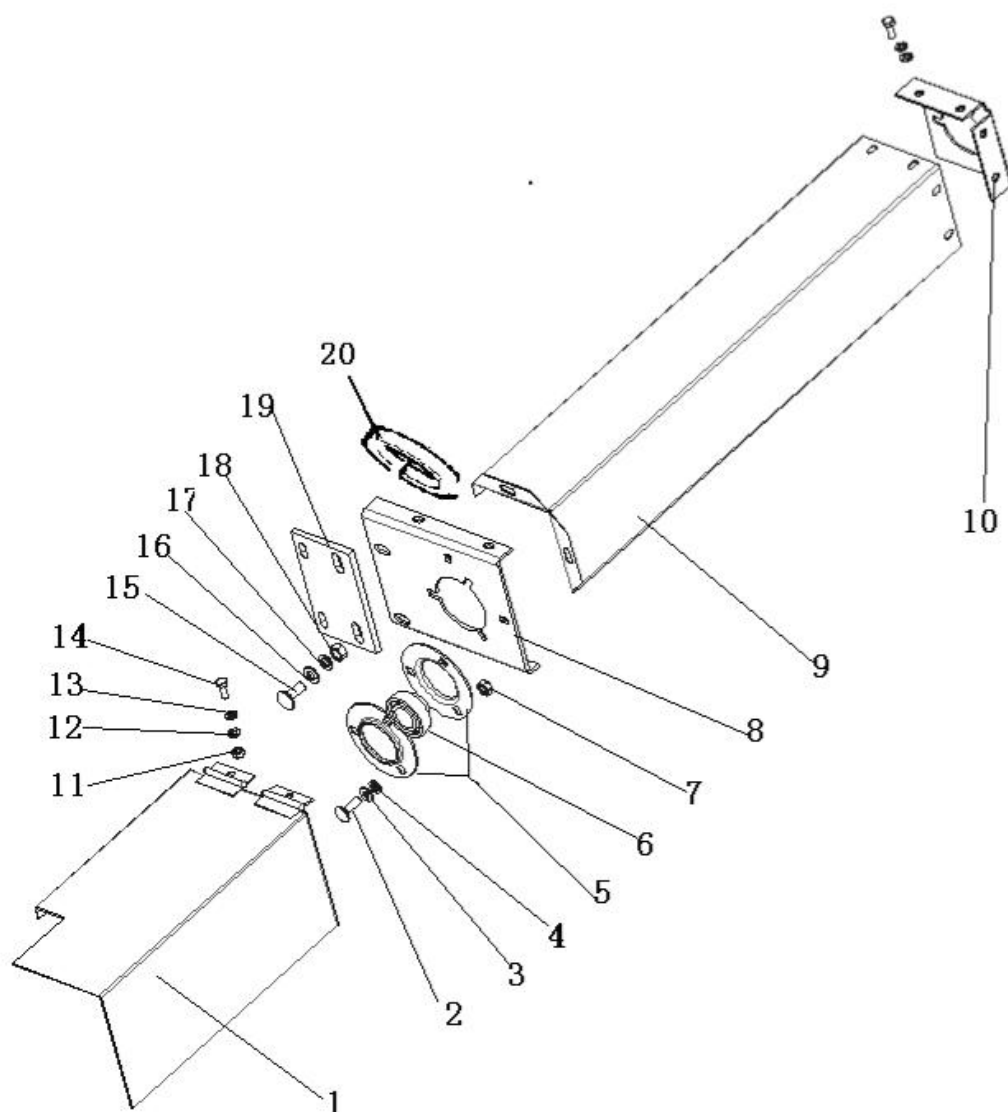


F 2

序号 件 号		数量		MODELS				备 注	
				15	18	20	22		
KEY	PART NO.	名 称	DESCRIPTION	QTY	英尺			REMARKS	
1	AS40284	罩板焊合	GUARD	1	×	×	×	×	
2	19M7139	螺栓	CAP SCREW	AR	×	×	×	×	M8x20 GB5783-86 8.8 Zn.D
3	24M7055	垫圈	LOCK WASHER	AR	×	×	×	×	8 GB97.1-85 Zn.D
4	12M7008	垫圈	WASHER	AR	×	×	×	×	8 GB93-87 Zn.D
5	14M7029	螺母	NUT	AR	×	×	×	×	M8 GB6170-86 8 Zn.D
6	03M7198	螺栓	BOLT	2	×	×	×	×	M12x30 GB801-88 8.8 Zn.D
7	24M7047	垫圈	WASHER	2	×	×	×	×	12 GB97.1-85 Zn.D
8	12M7014	垫圈	LOCK WASHER	2	×	×	×	×	12 GB93-87 Zn.D
9	14M7031	螺母	NUT	2	×	×	×	×	M12 GB6170-86 8 Zn.D
10	YC14431	支板	RETAINER	1		×	×	×	
11	14M7140	螺母	NUT	5		×	×	×	M10 GB6170-86 8 Zn.D
12	12M7013	垫圈	LOCK WASHER	5		×	×	×	10 GB93-87 Zn.D
13	24M7028	垫圈	WASHER	5		×	×	×	10 GB97.1-85 Zn.D
14	03M7192	螺栓	BOLT	5		×	×	×	M10x30 GB801-88 8.8 Zn.D
15	AS40292	支架焊合	RETAINER	1		×	×	×	
16	Z38395	冲压轴承盖	FLANGETTE	2		×	×	×	
17	00G390206	轴承	BEARING	1		×	×	×	390206 GB3882-87
18	00GP506	偏心套	LOCK COLLAR	1		×	×	×	P506 GB3882-87
19	S40262	支板	RETAINER	1	×				
	S40290	支板	RETAINER	1		×	×		
	S44260	支板	RETAINER	1				×	
20	S44580	右侧护罩	GUARD	1	×				挠台
	S40282	右侧护罩	GUARD	1	×				刚台
	S40281	右侧护罩	GUARD	1		×			
	S40283	右侧护罩	GUARD	1			×		
	S44261	右侧护罩	GUARD	1				×	
21	S45512	支架焊合	RETAINER	1	×				挠台
	AS40317	支架焊合	RETAINER	1	×				刚台

F 2

SHIELD (RIGID AND FLEXIBLE)
护罩 (刚性和挠性)



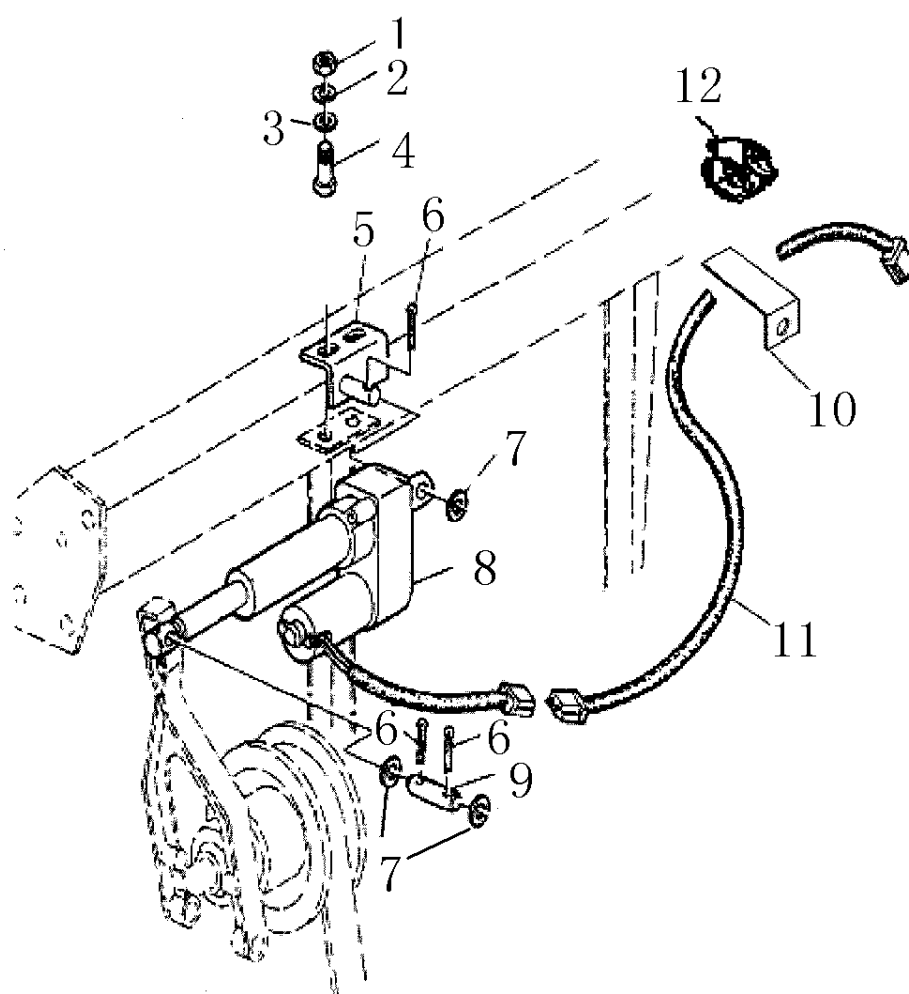
F 2

序号 件 号		数量		MODELS				备 注	
				15	18	20	22		
KEY	PART NO.	名 称	DESCRIPTION	QTY	英尺			REMARKS	
1	AYC12055	罩板焊合	GUARD	1	×	×	×	×	
2	03M7192	螺栓	BOLT	5		×	×	×	M10x30 GB801-88 8.8 Zn.D
3	24M7028	垫圈	WASHER	5		×	×	×	10 GB97.1-85 Zn.D
4	12M7013	垫圈	LOCK WASHER	5		×	×	×	10 GB93-87 Zn.D
5	Z38395	冲压轴承盖	FLANGETTE	2		×	×	×	
6	00G390206	轴承	BEARING	1		×	×	×	390206 GB3882-87
7	14M7140	螺母	NUT	5		×	×	×	M10 GB6170-86 8 Zn.D
8	YC16065	支架	RETAINER	1		×	×	×	
	YC10231	支架	RETAINER	1	×				
9	YC16066	右侧护罩	GUARD	1	×				
	YC10232	右侧护罩	GUARD	1		×			
	YC10233	右侧护罩	GUARD	1			×		
	S44261	右侧护罩	GUARD	1				×	
10	AYC12054	座板焊合	RETAINER	1	×	×	×	×	
11	14M7029	螺母	NUT	AR	×	×	×	×	M8 GB6170-86 8 Zn.D
12	12M7008	垫圈	WASHER	AR	×	×	×	×	8 GB93-87 Zn.D
13	24M7055	垫圈	LOCK WASHER	AR	×	×	×	×	8 GB97.1-85 Zn.D
14	19M7139	螺栓	CAP SCREW	AR	×	×	×	×	M8x20 GB5783-86 8.8 Zn.D
15	03M7198	螺栓	BOLT	2		×	×	×	M12x30 GB801-88 8.8 Zn.D
16	24M7047	垫圈	WASHER	2		×	×	×	12 GB97.1-85 Zn.D
17	12M7014	垫圈	LOCK WASHER	2		×	×	×	12 GB93-87 Zn.D
18	14M7031	螺母	NUT	2		×	×	×	M12 GB6170-86 8 Zn.D
19	YC14431	支板	RETAINER	1		×	×	×	
20	00GP506	偏心套	LOCK COLLAR	1		×	×	×	P506 GB3882-87
	YC11706	骨架胶条	GUARD	1	×				0. 25M

注：2007 年产品开始使用。

G1

ELECTRICAL VARIABLE REEL ADJUSTER (RIGID AND FLEXIBLE)
拨禾轮调速电机 (刚性和挠性)

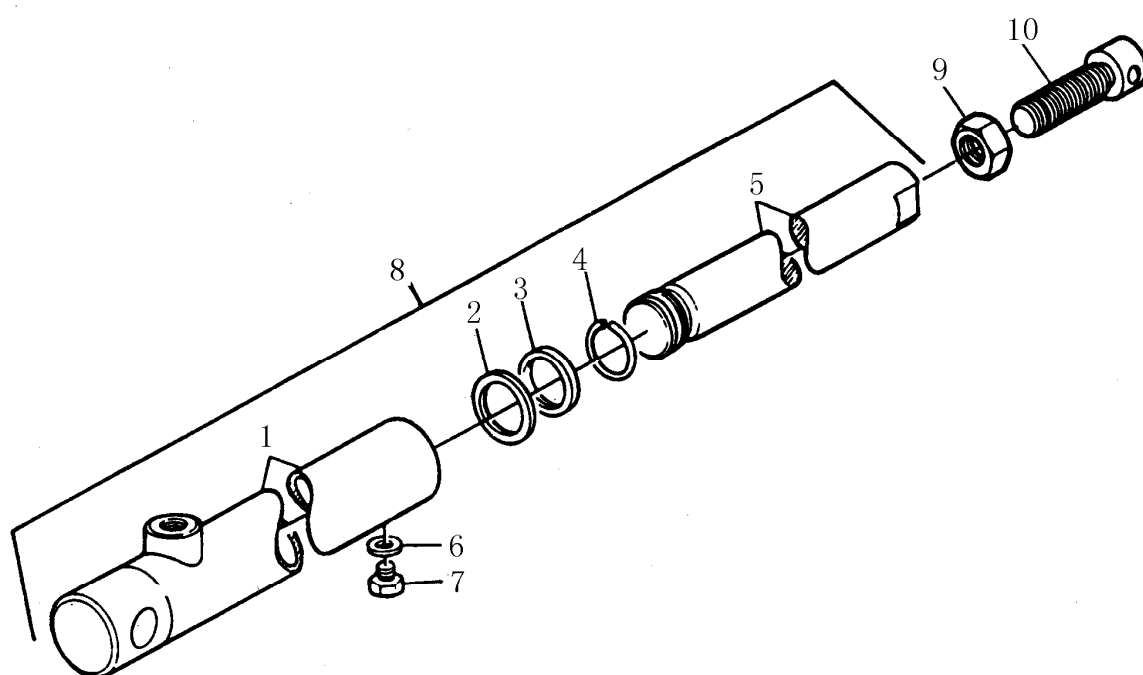


G1

序号 件 号		数量		MODELS				备 注	
KEY PART NO.		名 称		DESCRIPTION		QTY		15 18 20 22	
								英尺	
								REMARKS	
1	14M7029	螺母		NUT		2		× × × ×	M8 GB6170-86 8 Zn.D
2	12M7008	垫圈		LOCK WASHER		2		× × × ×	8 GB93 Zn.D
3	24M7055	垫圈		WASHER		4		× × × ×	8 GB97.1-85 Zn.D
4	19M7139	螺栓		CAP SCREW		2		× × × ×	M8X20 GB5783-86 8.8 Zn.D
5	AYC12470	支架焊合		HOLGER		1		× × × ×	GB91-86 Zn.D
6	11G02020	销		COTTER PIN		3		× × × ×	4x20 GB91-86 Zn.D
7	24M7047	垫圈		WASHER		4		× × × ×	12 GB97.1-85 Zn.D
8	AYC10831	调速电机		ADJUSTER		1		× × × ×	24V
	AYC10827	调速电机		ADJUSTER		1		× × × ×	12V
9	44G41249	销		PIN		1		× × × ×	12x65 GB880-86
10	YC12693	通用导线卡		CLAMP		1		× × × ×	24V
11	AYC10829	调速电机电线		POWER CORE		1		× × × ×	
12	YC17344	导线卡带		CLAMP		2		× × × ×	12V

G 2

REEL LIFTING CYLINDER (LEFT-HAND) (RIGID AND FLEXIBLE)
拨禾轮提升油缸 (左侧) (刚性和挠性)

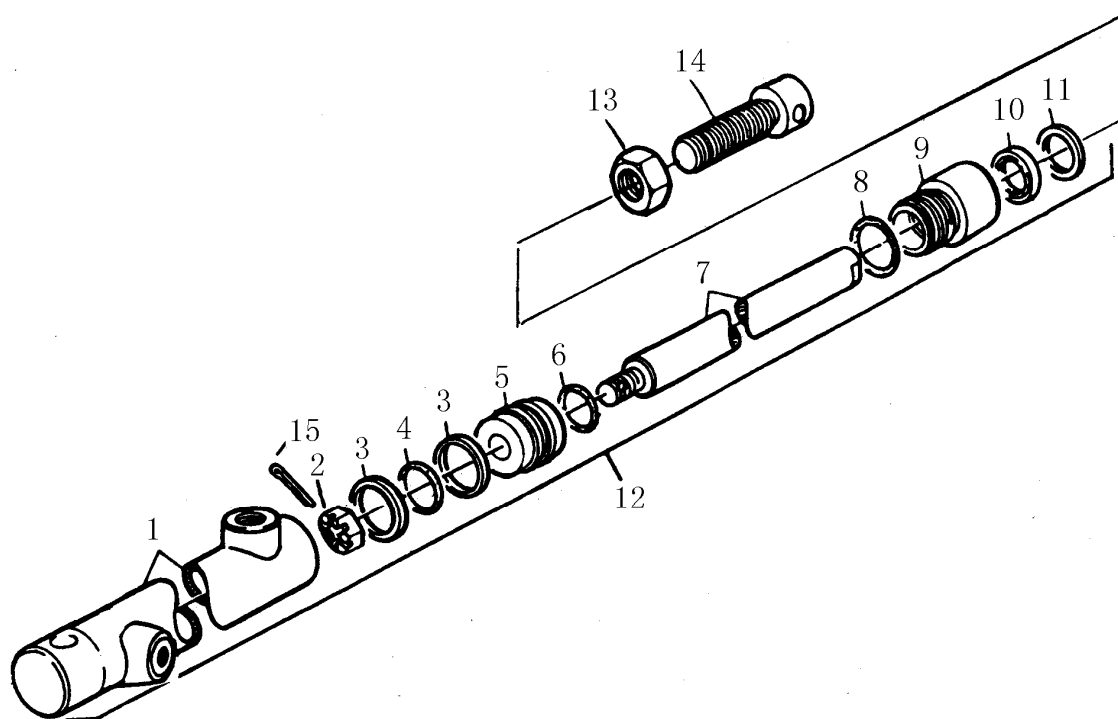


G 2

序号 件 号				数量	MODELS				备 注
					15	18	20	22	
KEY	PART NO.	名 称	DESCRIPTION	QTY	英尺				REMARKS
1	AS32854	缸筒	BARREL	1	×	×	×	×	
2	S32852	密封圈(Y型)	PACKING	1	×	×	×	×	28SJM01-2
3	S32853	防尘圈	O-RING	1	×	×	×	×	28SJM03-1
4	S32855	挡圈	SNAP-RING	1	×	×	×	×	
5	S30904	柱塞	ROD	1	×	×	×	×	0. D=28MM
6	S32857	密封圈	PACKING	1	×	×	×	×	
7	19G01118	螺栓	CAP SCREW	1	×	×	×	×	M6X18 GB5781-86 4.6 Zn.D
8	AYC12329	随动油缸	CYLINDER	1	×	×	×	×	含 INCL. 1-7
9	14M7209	螺母	NUT	1	×	×	×	×	M18X1.5 GB6173-86 05 Zn.D
10	Z31090	调节螺栓	SCREW	1	×	×	×	×	

G 3

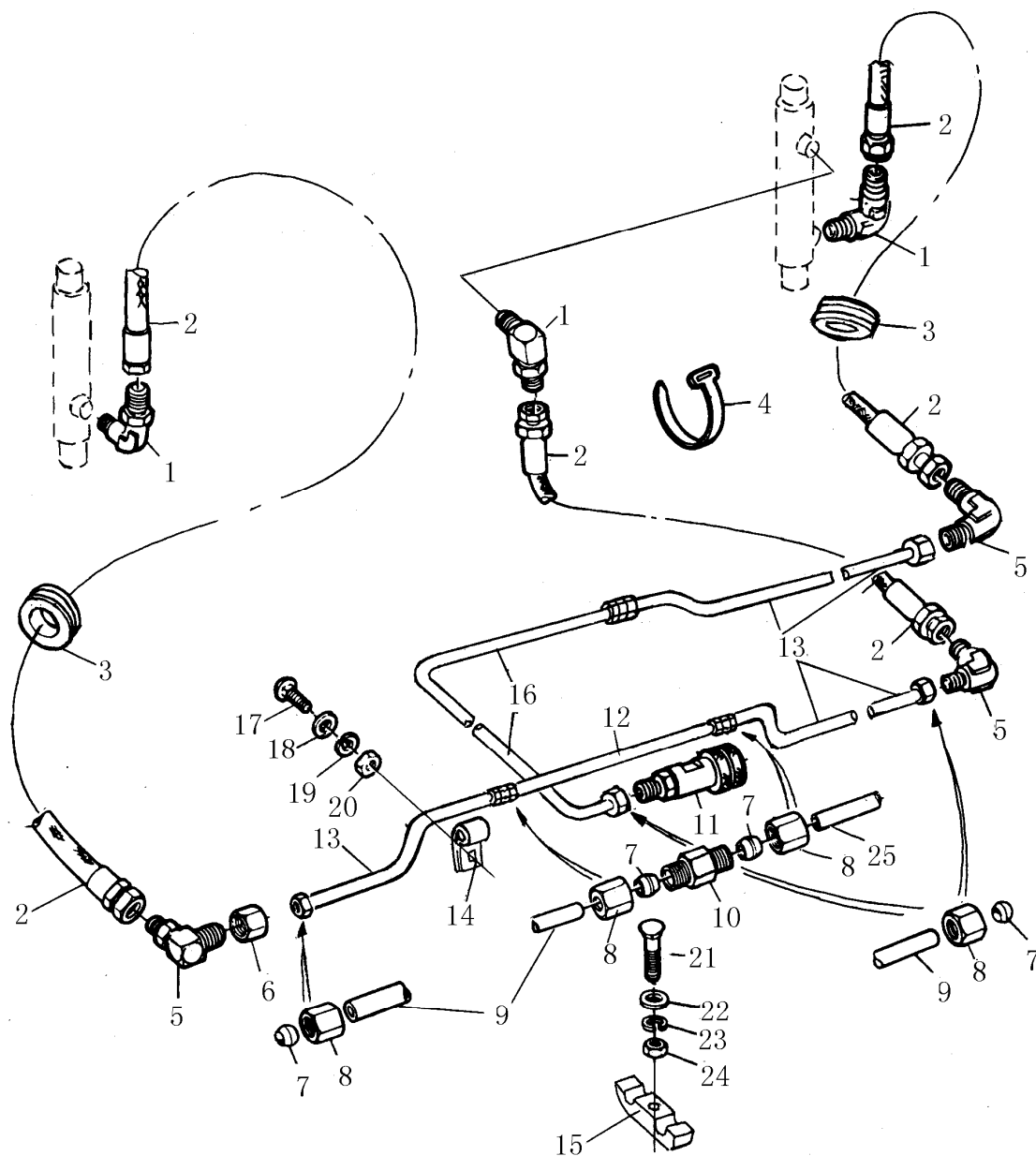
REEL LIFTING CYLINDER (RIGHT-HAND) (RIGID AND FLEXIBLE)
拨禾轮提升油缸 (右侧) (刚性和挠性)



G 3

序号 件 号		数量		MODELS				备 注	
				15	18	20	22		
KEY	PART NO.	名 称	DESCRIPTION	QTY	英 尺				REMARKS
1	AS32845	缸筒	CYLINDER BARREL	1	×	×	×	×	
2	14G11140	螺母	NUT	1	×	×	×	×	M14 GB6179-86 5 Zn.D
3	S32846	挡圈	SNAP RING	2	×	×	×	×	40X1.5
4	S20948	O 型圈	O-RING	1	×	×	×	×	40X3.1 GB1235
5	S32847	活塞	PISTON	1	×	×	×	×	O.D.=40MM
6	S32848	O 型圈	O-RING	1	×	×	×	×	28X3.1 GB1235
7	S30905	活塞杆	ROD	1	×	×	×	×	O.D.=28MM
8	S32850	O 型圈	O-RING	1	×	×	×	×	46X3.5 GB1235
9	S32851	导套	GUIDE	1	×	×	×	×	
10	S32852	密封圈 (Y 型)	PACKING	1	×	×	×	×	28 SJM01-2
11	S32853	防尘圈	SEAL	1	×	×	×	×	28SJM03-1
12	AYC12330	主动油缸	CYLINDER BARREL	1	×	×	×	×	含 INCL. 1-11. 15
13	14M7209	螺母	NUT	1	×	×	×	×	M18X1.5 GB6173-86 05 Zn.D
14	Z31090	调节螺栓	SCREW	1	×	×	×	×	
15	11G01426	开口销	COTTERPIN	1	×	×	×	×	2x26 GB91-86 Zn.D

HYDRAULIC LINES(RIGID AND FLEXIBLE) 割台液压油管 (刚性和挠性)



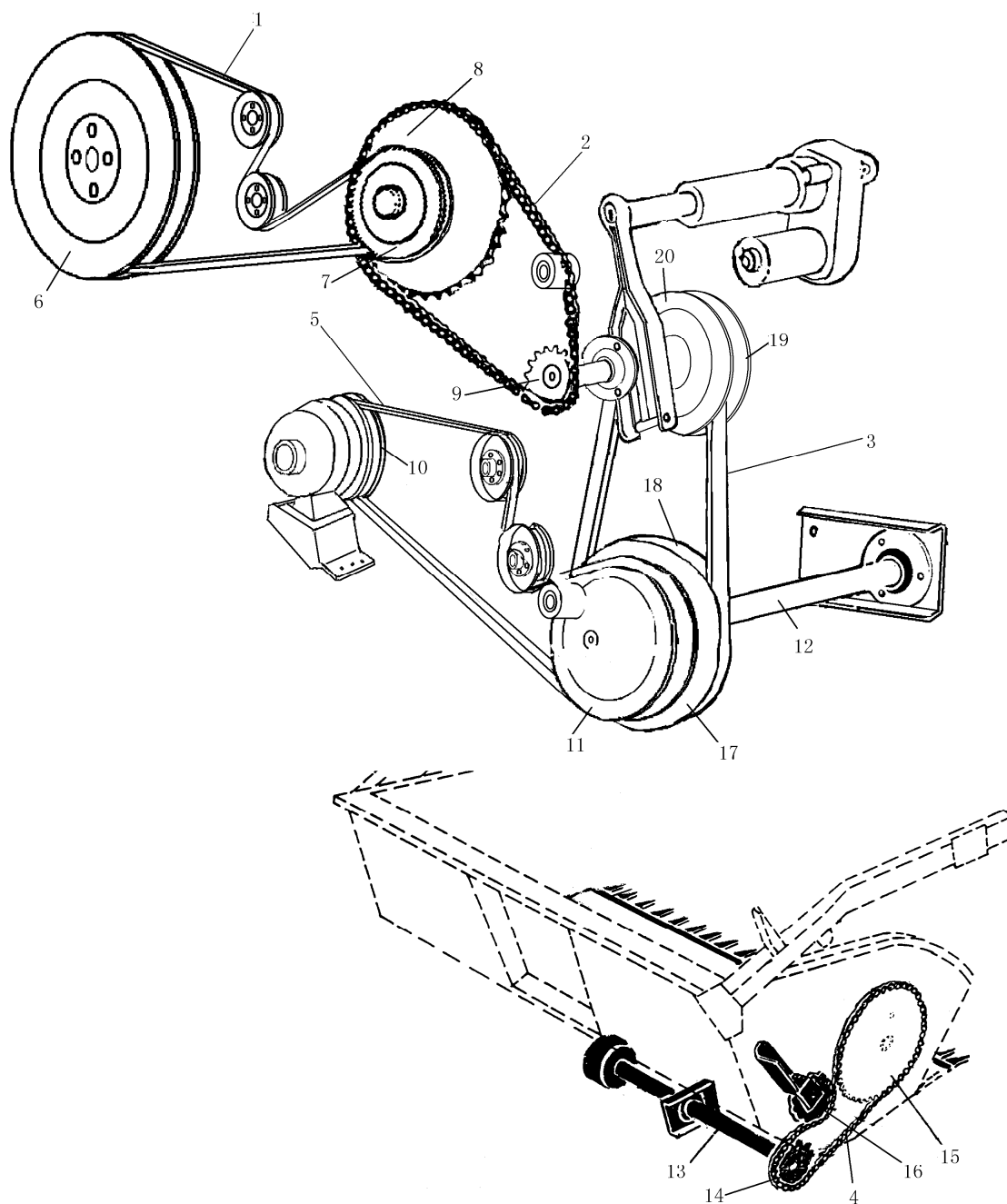
G4

序号 件 号		数量		MODELS				备 注
KEY	PART NO.	名 称	DESCRIPTION	QTY	15	18	20	22
					英尺			REMARKS
1	AYC10575	铰接接头体	ELBOW	3	×	×	×	×
2	AYC12321	高压胶管	HOSE	3	×	×	×	×
3	R50636	护套	BARRIER	2	×	×	×	×
4	Z31799	扎线带	CLAMP	2	×	×	×	×
5	YC16441	隔壁接头体	ELBOW	3	×	×	×	×
6	S31753	1 螺母	NUT	3	×	×	×	×
7	YC17350	卡套	SLEEVE FITTING	10	×	×	×	×
8	YC16569	螺母	NUT	10	×	×	×	×
9	YC14002	油管	LINE	3	×			
	YC12940	油管	LINE	3		×		
	S31762	油管	LINE	3			×	
	S45702	油管	LINE	3				×
10	Z32962	直角接头体	FITTING	3	×	×	×	×
11	AYC12155	快速接头体	QUICK-CONNECTOR	1	×	×	×	×
12	AS31975	油管	LINE	1	×	×	×	×
13	AS38687	油管	LINE	3	×			
	AS31794	油管	LINE	3		×		
	AS31796	油管	LINE	3			×	
	AS45701	油管	LINE	3				×
14	AH76882	管夹	CLIP	1	×	×	×	×
15	AH111752	加紧块	CLAMP	AR	×	×	×	×
16	AS31797	油管	LINE	1	×	×	×	×
17	03M7185	螺栓	BOLT	1	×	×	×	×
18	24M7055	垫圈	WASHER	1	×	×	×	×
19	12M7008	弹簧垫圈	LOCK WASHER	1	×	×	×	×
20	14M7029	螺母	NUT	1	×	×	×	×
21	03G24245	螺栓	BOLT	AR	×	×	×	×
22	24M7054	垫圈	WASHER	AR	×	×	×	×
23	12M5737	弹簧垫圈	LOCK WASHER	AR	×	×	×	×
24	14M7027	螺母	NUT	AR	×	×	×	×
25	YC12938	油管	LINE	1	×	×	×	×

(A)由 S32421、S32422、S32399 装配而成

H1

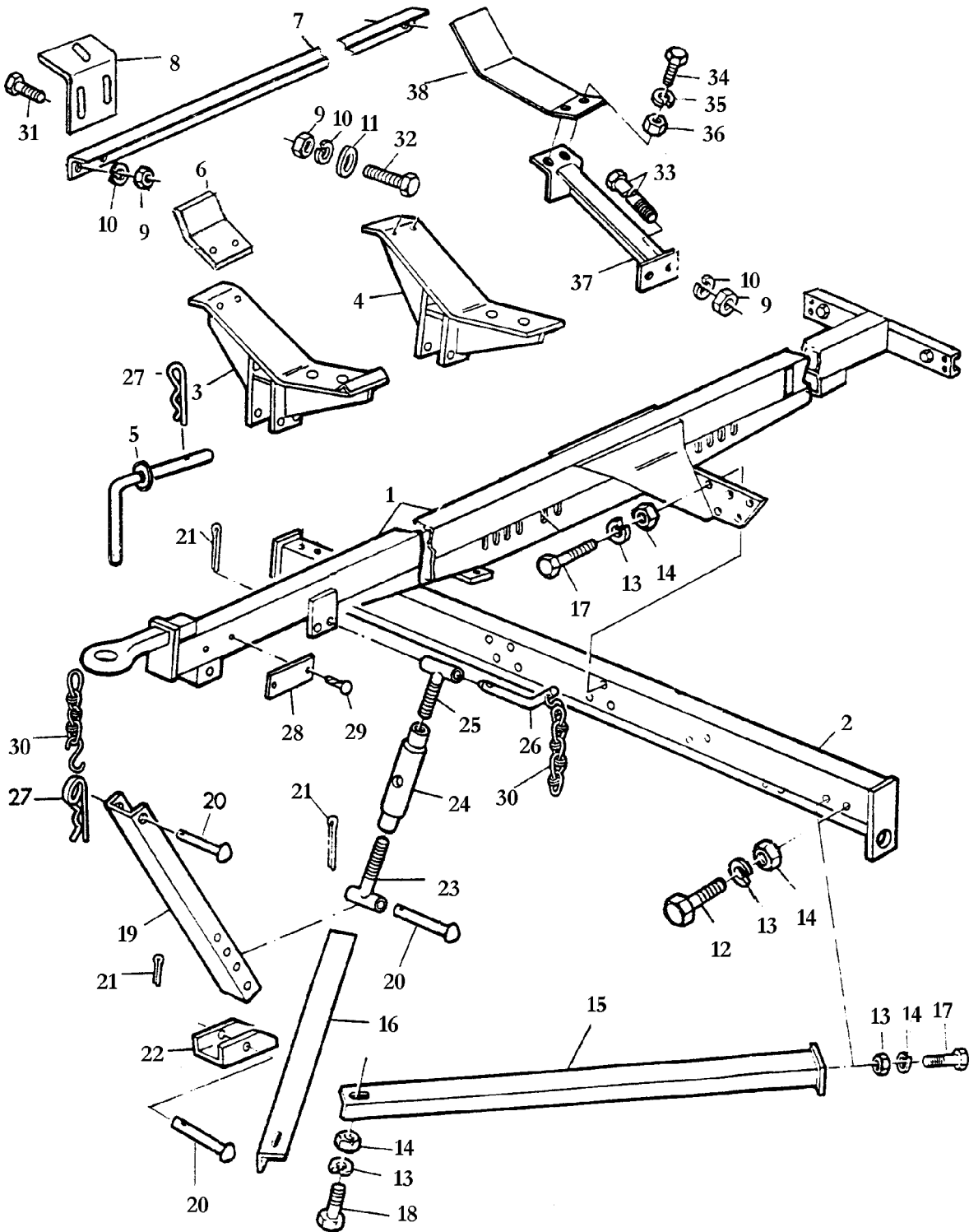
DRIVE (RIGID AND FLEXIBLE)
传动 (刚性和挠性)



H1

序 号				数量	MODELS				备 注	
					15	18	20	22		
KEY	PART NO.	名 称	DESCRIPTION	QTY	英尺				REMARKS	
1	YC19028	三角带	BELT	1	×	×	×	×	HC4064	
2	AYC12518	链条	CHAIN	1	×	×	×	×	T=12.7 L=105	
3	Z30692	三角带	BELT			×	×	×		
	YC19024	三角带	BELT	1	×					
4	AH88839	链条	LINK CHAIN	1	×	×	×	×	T=19.05 L=87	
5	H80103	三角带	BELT	1	×	×	×	×	HC3442 挠性	
	H202646	三角带	BELT	1	×	×	×	×	HC3251 刚性	
6	AYC12371	皮带轮焊合	PULLEY	1	×	×	×	×	Φ 574.5	
7	Z10868	皮带轮	PULLEY	1	×	×	×	×	Φ 130	
8	Z30701	链轮	CHAIN SPROCKET	1		×	×	×	Z=68	
9	YC16545	链轮	CHAIN SPROCKET	1	×	×	×	×	Z=21	
10	YC17293	皮带轮	SHEAVE	1	×	×	×	×		
11	AYC11933	皮带轮装配	SHEAVE	1	×	×	×	×	Φ 342	
	AS32216	皮带轮装配	SHEAVE	1	×	×	×	×	Φ 305	
12	YC14001	传动轴	SHAFT	1	×					
	YC13278	传动轴	SHAFT	1		×				
	S40286	传动轴	SHAFT	1			×			
	S44256	传动轴	SHAFT	1				×		
13	YC14000	右轴	SHAFT	1	×					
	YC13573	右轴	SHAFT	1		×				
	S40287	右轴	SHAFT	1			×			
	S44255	右轴	SHAFT	1				×		
14	AYC12341	13 齿链轮	CHAIN SPROCKET	1	×	×	×	×	Z=13	P=19.05
15	AYC12342	链轮焊合	CHAIN SPROCKET	1	×	×	×	×	Z=40	P=19.05
16	AYC12332	链轮装配	CHAIN SPROCKET	1	×	×	×	×		
17	YC16532	动盘	HALF SHEAVE	1	×	×	×	×	Φ 290	
18	Z11169	定盘	HALF SHEAVE	1	×	×	×	×	Φ 290	
19	YC16531	皮带盘(内)	HALF SHEAVE	1	×	×	×	×	Φ 290	
20	YC16530	皮带盘(外)	HALF SHEAVE	1	×	×	×	×	Φ 290	

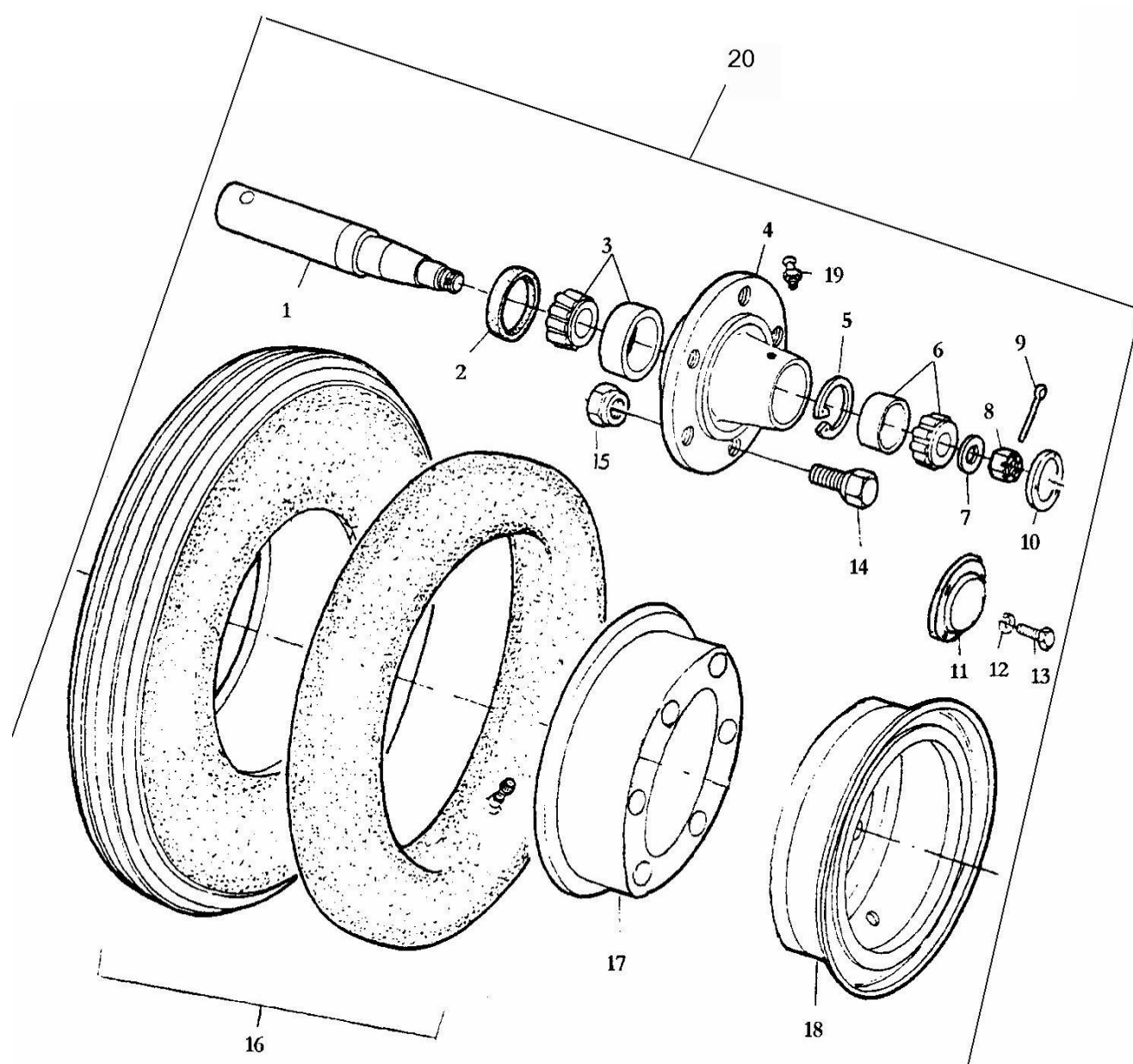
CHASSIS SWC 10 TO 18 FT 割台车架(10'—18')



I 1

序号	件 号	名 称	DESCRIPTION	数量	MODEL	备 注
KEY	PART NO.			QTY	割台车	REMARKS
1	AYC12166	牵引梁焊合	FRAME	1	×	×
2	AYC12169	台车横梁焊合	AXLE	1	×	×
3	AYC12171	支承架焊合	CRADLE	1	×	×
4	AYC12170	拖车支架焊合	CRADLE	1	×	×
5	AYC12172	锁定销焊合	LOCKINGPIN	2	×	×
6	YC16191	固定扁钢	RETAINER	2	×	×
7	YC16192	台车加强梁	REINFORCED FRAME	1	×	×
8	YC16193	割台固定角钢	RETAINER	4	×	×
9	14G00102	螺母	NUT	AR	×	×
10	12M7013	垫圈	LOCK WASHER	AR	×	×
11	24M7028	垫圈	WASHER	AR	×	×
12	19M7189	螺栓	CAP SCREW	AR	×	×
13	12M7014	垫圈	LOCK WASHER	AR	×	×
14	14M7031	螺母	NUT	AR	×	×
15	AYC12167	拉杆焊合	BRACE	1	×	×
16	AYC12168	拉杆焊合	BRACE	1	×	×
17	19M7414	螺栓	CAP SCREW	16	×	×
18	19M7285	螺栓	CAP SCREW	2	×	×
19	YC16560	支撑杆	CHANNEL	1	×	×
20	YC16195	定位销轴	PIN	3	×	×
21	11M7024	销	COTTER PIN	3	×	×
22	Z31394	支撑座	CHANNEL	1	×	×
23	AYC12382	割台拖车螺栓	EYEBOLT	1	×	×
24	YC17342	拉杆调节螺管	TIGHTENER	1	×	×
25	AYC12383	割台拖车螺栓	EYEBOLT	1	×	×
26	YC17412	销子	PIN	1	×	×
27	L18955	弹性销	CLIP	3	×	×
28	YC12623	厂名标记	PLATE	1	×	×
29	21G08205	螺钉	SCREW	2	×	×
30	AZ12018	护板固定链条	CHAIN	2	×	×
31	19G01335	螺栓	CAP SCREW	8	×	×
32	19M7179	螺栓	CAP SCREW	6	×	×
33	19M7346	螺栓	CAP SCREW	14	×	×
34	19M7163	螺栓	CAP SCREW	3	×	×
35	12M7008	垫圈	LOCK WASHER	4	×	×
36	14M7029	螺母	NUT	3	×	×
37	AYC12810	指示架焊合	SUPPORT	1	×	×
38	YC16194	指示器	INDICATOR	1	×	×

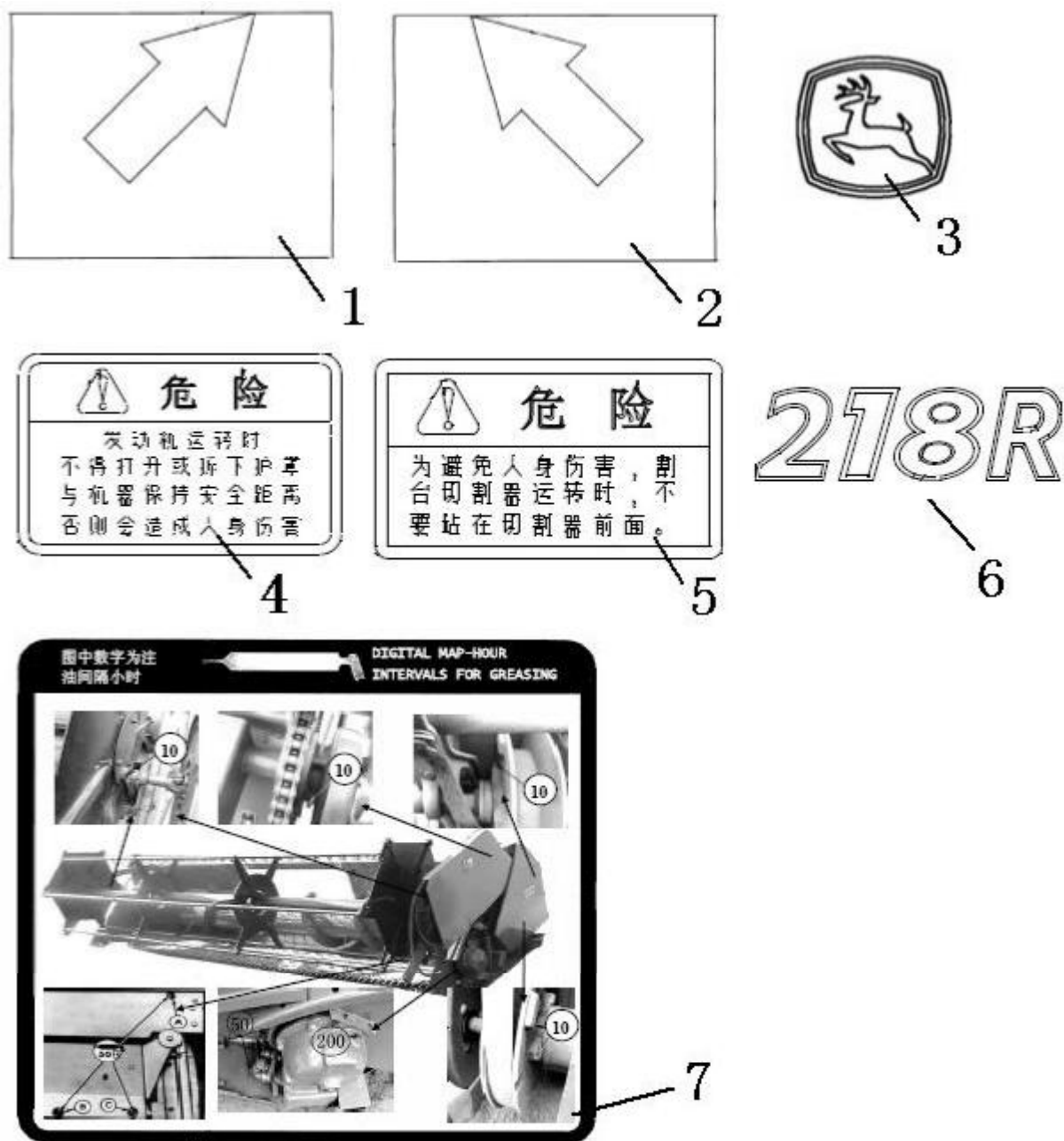
AXLE BEARING SW 10 TO 18 FT 割台台车轮(10'—18')



J2

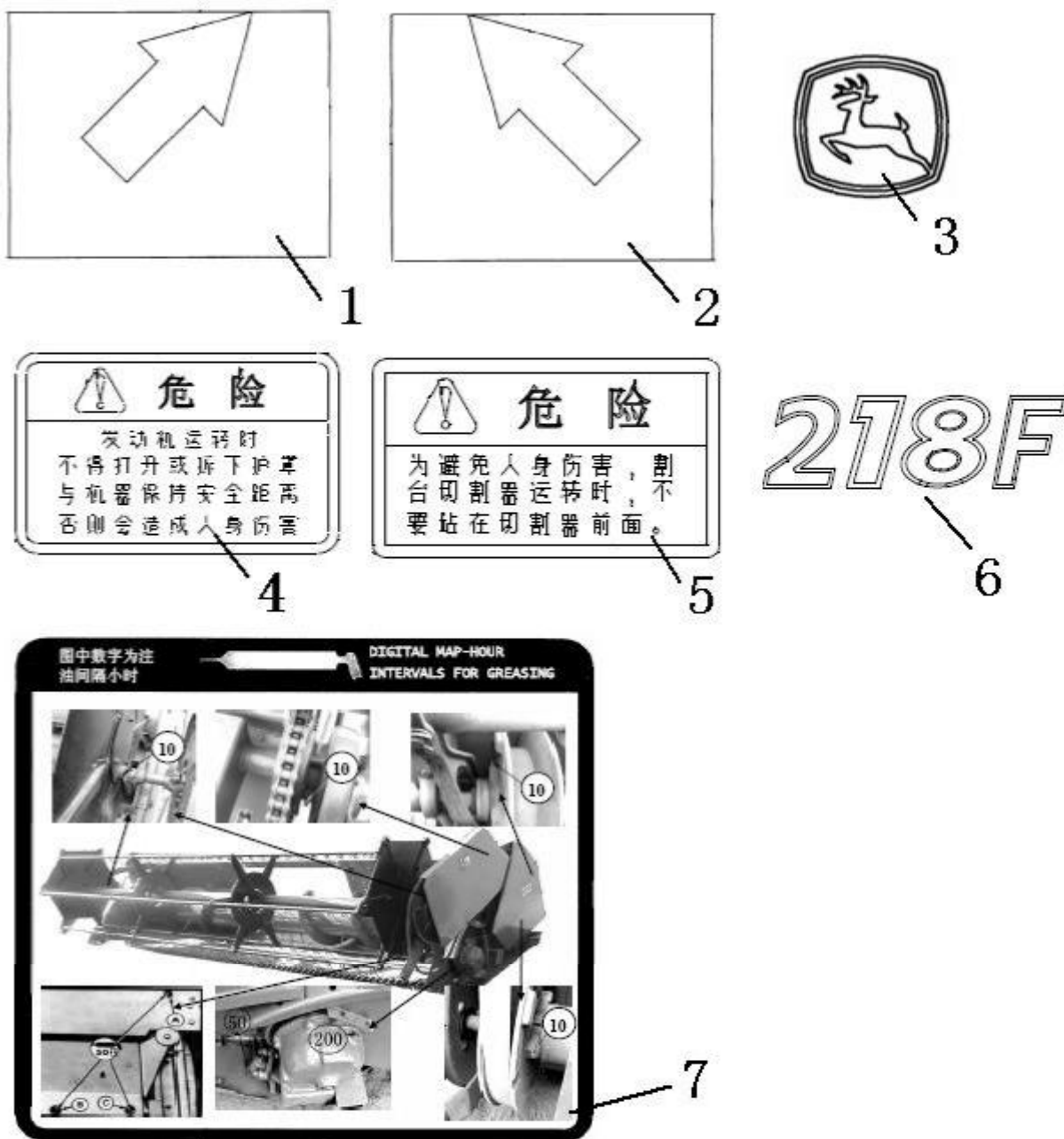
序号 件 号		数量		MODEL	备 注	
KEY	PART NO.	名 称	DESCRIPTION	QTY	割台车	REMARKS
1	YC16567	轮轴	AXLE	2	×	×
2	AYC12368	油封	SEAL	2	×	×
3	00G2007107EA	轴承内环	BEARING CONE	2	×	×
	00G2007107EB	轴承外环	BEARING CUP	2	×	×
4	YC11961	轮鼓	HUB	2	×	×
5	40M1865	挡圈	SNAP RING	2	×	×
6	00G7205	轴承	BEARING	2	×	×
7	YC16526	垫片	WASHER	2	×	×
8	14G29219	螺母	NUT	2	×	×
9	11M7024	销	COTTER PIN	2	×	×
10	YC12207	钢纸垫	SHIM	2	×	×
11	YC12094	防尘盖	CAP	2	×	×
12	12M5737	垫圈	LOCK WASHER	2	×	×
13	19G52116	螺栓	CAP SCREW	6	×	×
14	YC18823	右轮胎螺栓	BOLT	6	×	×
	YC18822	左轮胎螺栓	BOLT	6	×	×
15	YC18769	螺母	NUT	6	×	×
	YC18770	左螺母	NUT	6	×	×
16	AZ21039	轮胎	TIRE	2	×	×
17	YC12095	内轮圈	RIM	2	×	×
18	AYC10238	外轮圈	RIM	2	×	×
19	58G30613	油杯	LUBRICATION FITTING	2	×	×
20	AYC13373	左轮轴总成	L.H. AXLE	1	×	×
	AYC13374	右轮轴总成	R.H. AXLE	1	×	×

DECAL (刚台)
标记



序号 件 号				数量	MODELS				备 注
					15	18	20	22	
KEY	PART NO.	名 称	DESCRIPTION	QTY	英尺				REMARKS
1	YC12270	标记	DECAL	1	×	×	×	×	
2	YC12271	标记	DECAL	1	×	×	×	×	
3	YC10205	标记	DECAL	1	×	×			
4	YC14357	标记	DECAL	1	×	×	×	×	
5	YC10500	标记	DECAL	1	×	×	×	×	
6	YC16247	标记	DECAL	1		×			
7	YC16241	标记	DECAL	1	×	×	×	×	

DECAL (挠台)
标记



序号 件 号				数量	MODELS				备 注
					15	18	20	22	
KEY	PART NO.	名 称	DESCRIPTION	QTY	英尺				REMARKS
1	YC12270	标记	DECAL	1	×	×	×	×	
2	YC12271	标记	DECAL	1	×	×	×	×	
3	YC10205	标记	DECAL	1	×	×			
4	YC14357	标记	DECAL	1	×	×	×	×	
5	YC10500	标记	DECAL	1	×	×	×	×	
6	YC16248	标记	DECAL	1		×			
7	YC16241	标记	DECAL	1	×	×	×	×	

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00G390206	10	20-4	AH96576	21	10-6
00G390206	27	20-8	AH96577	21	10-6
00G390206	17	30-4	AH96578	21	10-6
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