W-400/CW-400

OXWELD® Combination Torch

Heavy-Duty

W-400 welding handle

CW-400 cutting attachment

- **Any fuel gas**
- **Cuts 8 in. acetylene**
  4 in. alternate fuels
- **Heats 294,000 btu/hr. using 200 cfh acetylene**
- **Welds 1 in. using 70 cfh acetylene**
- **Universal mixer**
- **Operates on medium pressure fuel gas**
- **Ease on control of cutting oxygen**
- **Piston-style ring seal for easy, leak free attachment connections**



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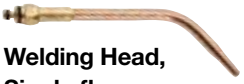
Cutting Attachment

CW-400	Part Number
90°	999046
75°	999622

Cutting Tip Series

Acetylene	See Page
1502	41
1564	42

Alternate Fuels	See Page
One-Piece 1515	43
Two-Piece 1567	45
Specialty	47



Welding Head, Single flame

Acetylene		
Size	Steel Thickness in.	Part Number
1A	Up to 32 gauge	639438
2A	25-32 gauge	639439
4A	1/32	639440
6A	1/16	639441
9A	1/8	639442
12A	3/16	17268
15A	1/4	639443
30A	3/8	17263
55A	5/8	998085
70A	1	998086

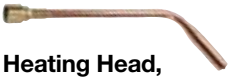
Flash Arrestors, Torch Pair

Part Number 20357



Welding Handle

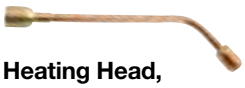
Description	Part Number
W-400	999045



Heating Head, Multi flame

Acetylene		
Size	btu/hr.	Part Number
55A	81,000	998089
70A	102,000	998090
100A	147,000	998091
150A	221,000	998092

Alternate Fuels*		
Size	btu/hr.	Part Number
70FG	104,000	998093



Heating Head, Rosebud

Acetylene		
Size	btu/hr.	Part Number
15	22,000	998773
30	44,000	998774
30 Jr	44,000	0558006160
55	81,000	998775
70	103,000	998776
100	147,000	998777
200	294,000	998778

Alternate Fuels*		
Size	btu/hr.	Part Number
70	103,000	999225
100	147,000	999228
200	294,000	999231

*To find accurate cfh for alternate fuel heating heads, divide the btu/hr. by the figure below for the corresponding gas:
Propylene 2371
MAPP 2406
Propane 2563
Natural Gas 900-1000

ESAB Welding and Cutting Products
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