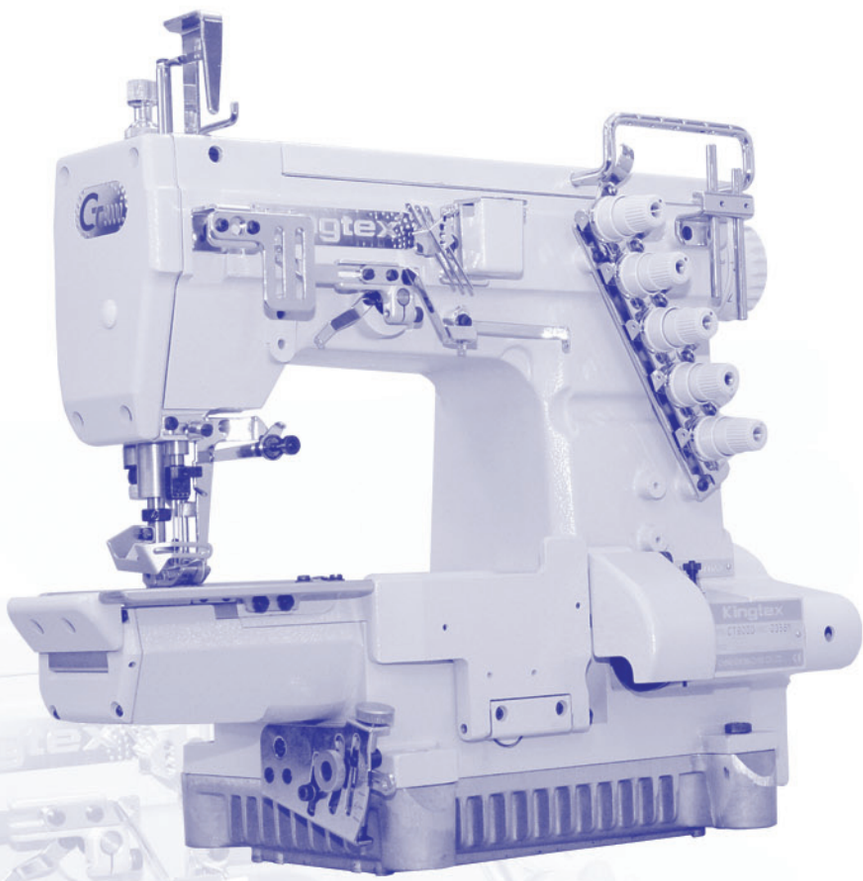
CT SERIES

寶獅牌工業用縫紉機 INDUSTRIAL SEWING MACHINE

MODEL
CT9000



HIGH SPEED CYLINDER BED INTERLOCK MACHINE

Parts List

精機機械廠股份有限公司 CHING CHI MACHINE CO., LTD
http://www.kingtexsewing.com.tw

Ver 1.3 2008.02
NO.CT6300-1L-05-12

MODEL NUMBERING

C T 9 0 4 2 - 0 _ 2 5 6 M / R P 0 0 3 / U C P - A 1

① ② ③ ④ ⑤ ⑥ ⑦

Model：
CT90: Standard Cylinder Bed Coverstitch Interlock Machines
CT92:Cylinder Bed Coverstitch Interlock Machine For Extra Heavy Materials.
CT93:Cylinder Bed Coverstitch Interlock Machine With Left Hand Knife Mechanism.
CT94:Cylinder Bed Coverstitch Interlock Machine With Top Feed Mechanism .
CT96:Small Cylinder Bed Coverstitch Interlock Machine.
CT97:Small Cylinder Bed Coverstitch Interlock Machine With Top Feed Mechanism.

No. Of Needles：
2 2-Needle
3 3-Needle
4 4-Needle

Top Coverstitch Code：
0 ：without Top Coverstitch
□ ：with Top Coverstitch

Needle Distance：
40:4.0 mm
48:4.8 mm
52:5.2 mm
56:5.6 mm
60:6.0 mm
64:6.4 mm

Optional Device:
RP003：Rear Puller (For Cylinder Bed Interlock).
UCP-A1： (含UTB2,STB) Pneumatic Type Under Bed Thread Trimming System For Cylinder Bed Interlock Machines
UCP-A2： (UTB2,WPC)
UCP-A3： (含UTB2,STB,WPC)
UCP-A4： (含UTB2,STB,WPG)
UCP-A5： (含UTB2,WPG)
UCP-A6： (含UTB2)
UCE-A1： (含UTC2,STC)
UCE-A2： (含UTC2,WPG)
UCE-A3： (含UTC2,STC,WPG)
UCE-A4： (含UTC2)
MN004：後背式迷你馬達
BS003：內藏式定位器
TB：Reinforcing Tape Binding Attachment.
TB003：Belt Loop Attachment .
(以下附加裝置不在機器型號中)
BOC：Bed-On Type Tape Binder (For Cylinder Bed Interlock) .
PFE01：Electric Type Foot Lifter .
TA001：Treadle Air Switch Set. (Suction Type Chain Cutter, Venturi Device , Foot Lifter).
TA002：Treadle Air Switch Set (Suction Type Chain Cutter).
TA003：Treadle Air Switch Set (Foot Lifter).
TR001：Fabric Tension Controlling Device (Tension Roller) .
TR002：Fabric Tension Controlling Device (Tension Roller)..
TR003：擴裝滾輪組
CV007：中央供氣式集屑裝置
SV001：分離式真空集屑裝置
Vacuum Chip Collection Device.
(with blower motor , drum & hose).
SV002：Vacuum Chip Collection Device
(blower motor & waste basket compacted in one iron case)
TFU：Electric Type Tension Free Upper Tape Feeder.
EG005：Edge Guide.

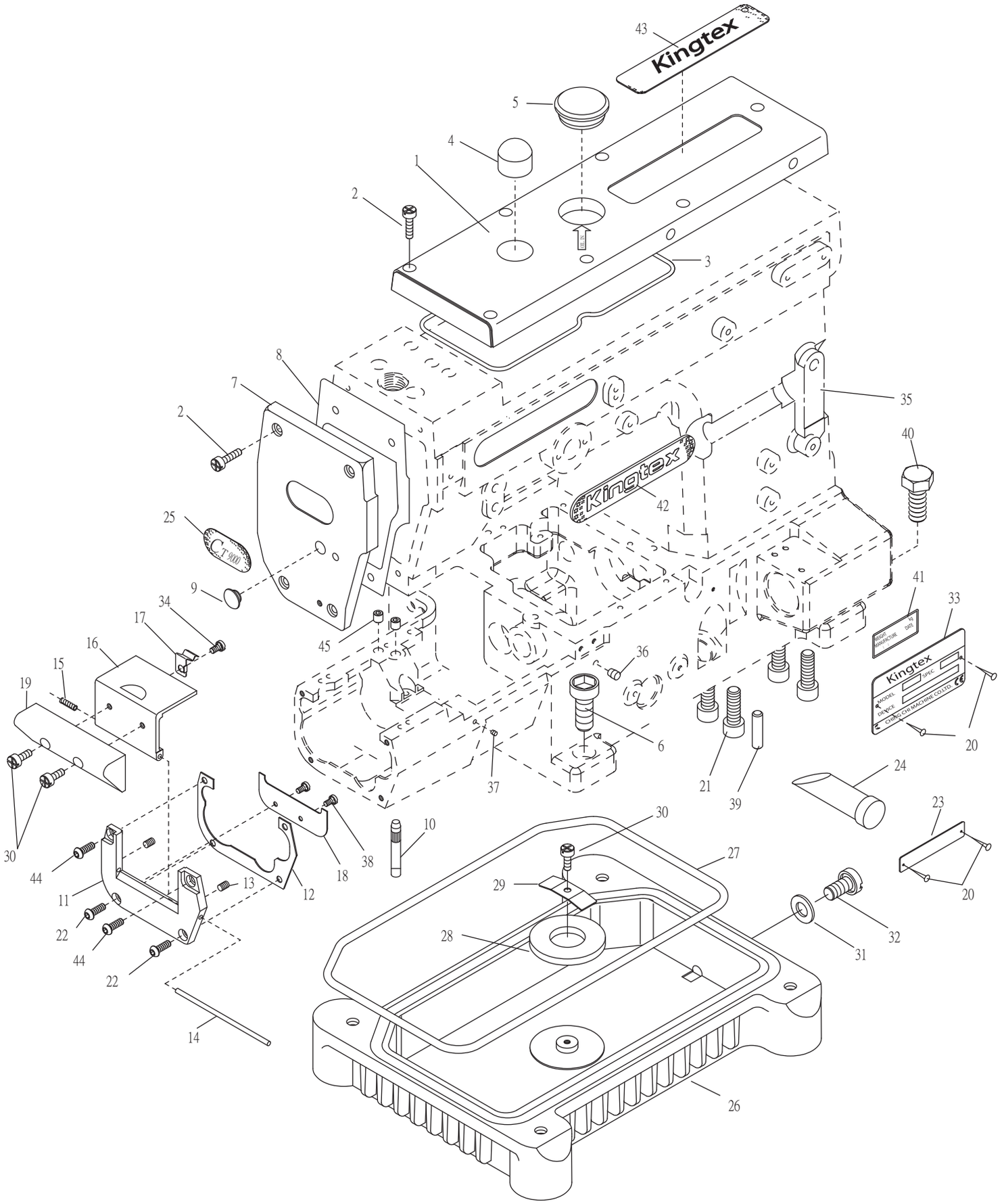
Application Code：
00-0:General Plain Seaming (Basic Type) .
03-0:Tape Binding (Collarette Binding).
05-0:Elastic Tape Or Lace Attaching.
(With Lower Metering Device & Rear Puller).
11-0:Bottom Hemming (For Thin, Light Weight Materials And Medium Weight Materials) .
11-1: Bottom Hemming (For Thin, Light And Medium Materials And Medium Weight Materials).
13-0:Overlock Seam Covering
(Folding Over, Overlock Seam Width Under 3.0mm).
13-1: Overlock Seam Covering
(Flattening Out, Overlock Seam Width Under 3.0mm).
13-2:Overlock Seam Covering
(Folding Over, Overlock Seam Width Under 6.0mm)
85-0:Attaching Pre-Closed Flat Knit Elastic Band Onto Waists Of Tubular Goods (With Right Knife, Rear Puller & Chips Suction Pipe) .
42-0:Tubular Knit Elastic Waist Band Attaching (Pneumatic Type).
42-2:Tubular Knit Elastic Waist Band Attaching (Manual Type).
45-0:Inserting Pre-Closed Elastic Tape Into Waists Of Tubular Goods.(with hand knife,pneumatic folder slider& chips suction pipe) (For CT7300 Series Only.
60-0:4針6線平台繃縫機

Shape Of Needle Plate Tongue：
L:For Light Weight Materials.
M:For Medium Weight Materials
H:For Heavy Weight Materials.
S:For Special Sewing Requirement.
W:For Woven Fabrics

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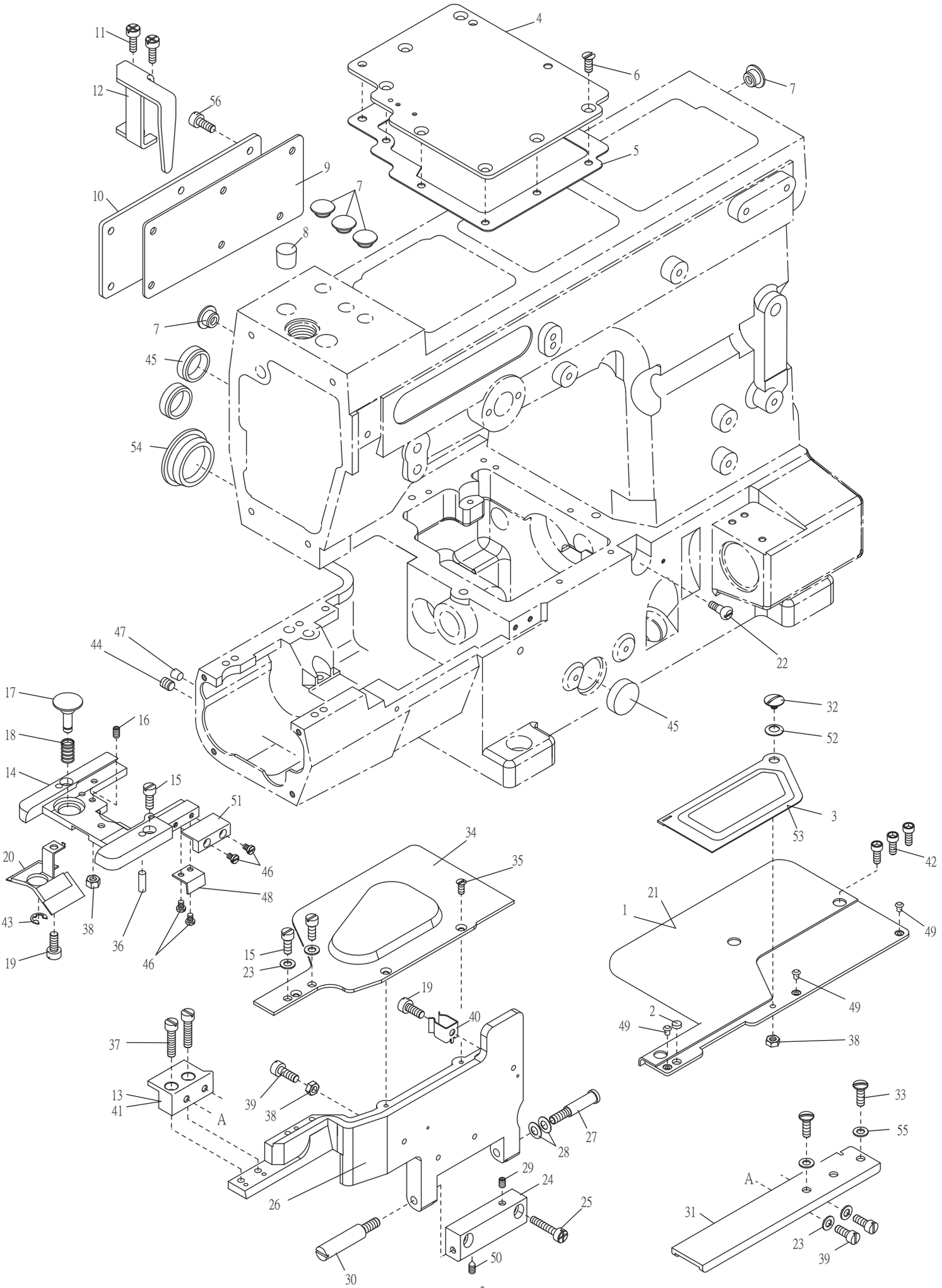
1. CT9000 本體與外裝零件Frame Components For Ct9000(A)



1. CT9000 本體與外裝零件Frame Components For Ct9000(A)

序號 Ref. No.	物料編號 Parts Number	名　稱 Description	單位用量 Amt.Req.
1	2220000101	上軸蓋 Top Cover	1
2	8MC04281207D	螺絲 Screw (CT0102 M4-0.7*12)	11
3	2200000103	油封 Gasket	1
4	2200000104	油鏡 Oil Window	1
5	22000001051	孔塞 Plug	1
6	8MM08502013A	螺絲 Screw (CT0106 M8-1.25*20)	3
7	2220000107	針棒蓋 Needle Cover	1
8	2200000108	油封 Gasket	1
9	22000001091	孔塞 Plug	1
10	2200000110	下座腳樁 Supporting Bar	4
11	2220000111	固定座 Backet	1
12	2220000112	油封 Gasket	1
13	8MN03200300A	螺絲 Screw (CT0115 M3-0.5*3)	2
14	2220000114	樞銷 Hinge Pin	1
15	2220000115	彈簧 Spring	1
16	2220000116	下軸側蓋 Side Cover	1
17	2220000117	夾簧 Latch Spring	1
18	2220000118	檔片 Defender	1
19	2220000119	下軸側蓋 Side Cover	1
20	66620	鉚釘 Rivet	4
21	8MM10603016A	螺絲 Serew (CT0138 M10-1.5*30)	4
22	8MP85241006A	螺絲 Serew (M3.5-0.6*10)	2
23	66480-14	機器號碼牌 Machine No. Plate	1
24	2220000124	油面鏡 Oil Sign Gauge	1
25	66485-12	銘板 Plate	1
26	2220000126	油盤 Oil Reservoir	1
27	2200000127	油封 Gasket	1
28	2200000128	磁鐵 Magnet	1
29	2200000129	壓板 Holder	1
30	8MC04280807D	螺絲 Screw (CT0130 M4-0.7*8)	3
31	2100000244	油封 Seal	1
32	8SM95281017A	螺樁 Stud (SH0243 3/8"-28*10)	1
33	66485-1	車型銘板 Model Plate	1
34	8MK04280507A	螺絲 Screw (WPC0106 M4-0.7*5)	1
35	2270000135	車頭 Frame Unit	1
36	2200000136	孔塞 Plug	1
37	2200000137	孔塞 Plug	1
38	8MB03200405A	螺絲 Screw (FT0548 M3-0.5*4)	2
39	2200000139	定位銷 Knock Pin	2
40	8MK08502013A	螺絲 Screw (C90140 M8-1.25*20)	1
41	66477-4	重量貼紙 Weight Paster	1
42	66485-4	上車頭銘板 Model Plate	1
43	66485-5	上蓋銘板 Top Cover Plate	1
44	8MB85241006K	螺絲 Screw (CT0621 M3.5-0.6*10)	2
45	8MN06400600A	螺絲 Screw (CT0918 M6-1*6)	2

2. CT9000 本體與外裝零件Frame Components For CT9000 (B)

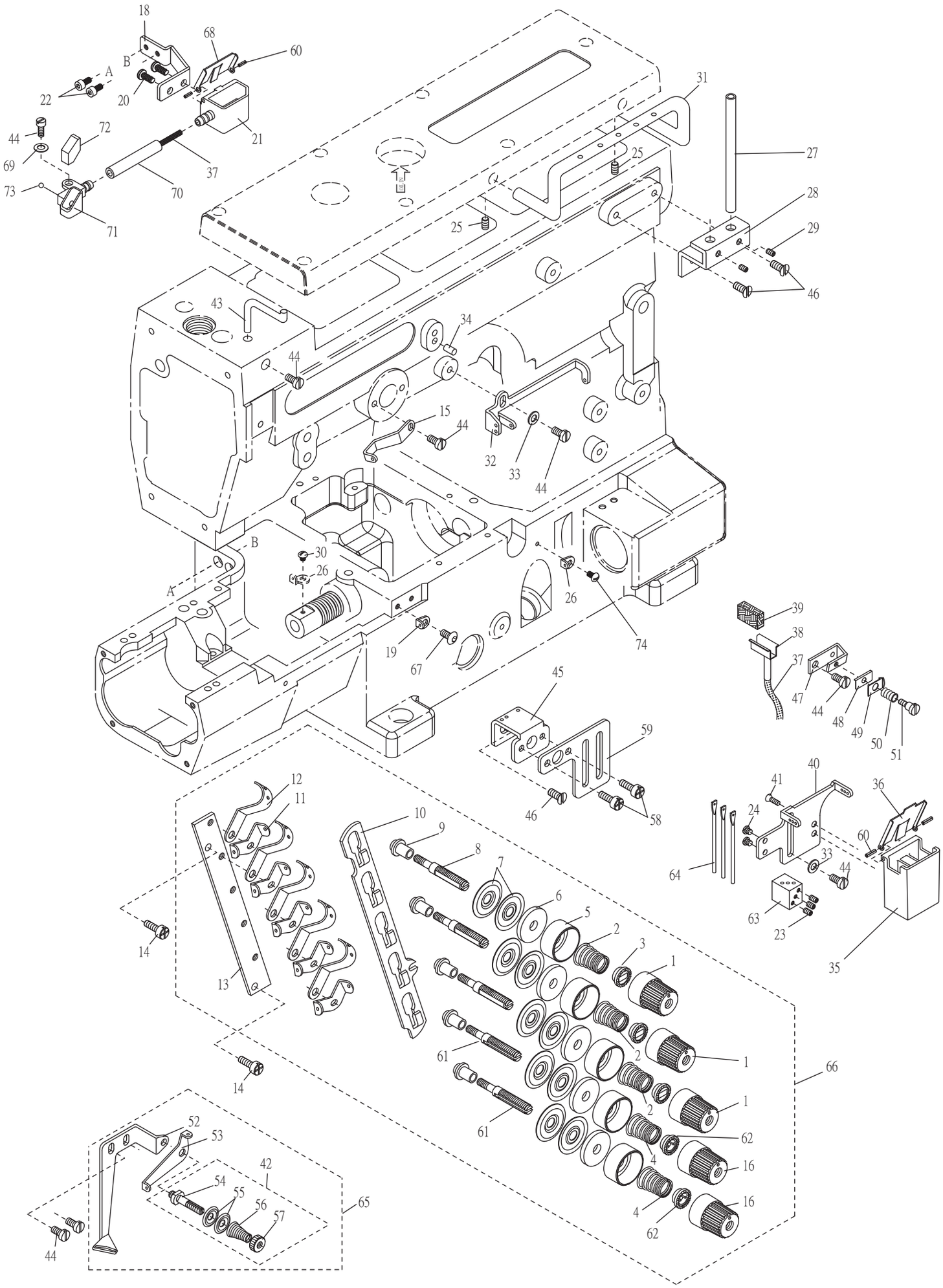


2. CT9000 本體與外裝零件Frame Components For CT9000 (B)

序號 Ref. No.	物料編號 Parts Number	名　稱 Description	單位用量 Amt.Req.
*1	2270000201	下軸外蓋 Cloth Plate	1
2	2270000202	磁鐵 Magnet	1
*3	2270000203	防塵蓋 Dust Cover	1
4	2270000204	下軸內蓋 Lower Shaft Cover	1
5	2220000205	防油墊片 Gasket	1
6	8ME04280708A	螺絲 Screw (CT0206 M4-0.7*7)	7
7	22000001091	孔塞 Plug	5
8	22000002081	孔塞 Plug	1
9	2200000209	油封 Gasket	1
10	2200000210	上軸背蓋 Rear Cover	1
11	8MC04280807D	螺絲 Screw (CT0130 M4-0.7*8)	2
12	2200000212	針棒護蓋 Needle Bar Protector	1
*13	2270000213	下座前蓋活動塊 Movable Block	1
14	2220000214	針板座 Needle Plate Seat	1
15	8MB04280807K	螺絲 Screw (CT0215 M4-0.7*8)	4
16	8MN04281000A	螺絲 Screw (CT0216 M4-0.7*10)	1
17	2220000217	按鈕 Push Button	1
18	2200000218	彈簧 Spring	1
19	8MC04280507D	螺絲 Screw (CT0122 M4-0.7*5)	1
20	2220000220	油封 Oil Defender	1
**21	2270000221	下軸外蓋 Cloth Plate	1
22	8MD04281408C	螺樁 Stud (CT0222 M4-0.7*5)	1
23	2100000223	墊圈 Washer	4
24	2200000224	絞鏈 Hinge	1
25	8MC04281407D	螺絲 Screw (CT0225 M4-0.7*14)	2
26	2270000226	下座前蓋 Front Cover	1
27	8MB04283809E	螺樁 Stud (CT0227 M4-0.7*38)	1
28	2200000228	盂形墊圈 Disk Washer	2
29	8MN04280400A	螺絲 Screw (CT0229 M4-0.7*4)	1
30	8MB04280605M	螺樁 Stud (CT0230 M4-0.7*6)	1
31	2200000231	輔助緣板 Auxiliary Cloth Plate	1
32	8MC04280512B	螺絲 Screw (C90232 M4-0.7*5)	1
33	8MB05321008K	螺絲 Screw (CT0233 M5-0.8*10)	2
34	2270000234	護線蓋 Cloth Plate	1
35	8ME03200606A	螺絲 Screw (Ct0235 M3-0.5*6)	3
36	90ST0410	定位銷 Knock Pin	2
37	8MC04281407D	螺絲 Screw (CT0724 M4-0.7*16)	2
38	8MA04280307A	螺帽 Nut (CT0238 M4-0.7*3)	3
39	8MB04281207K	螺絲 Screw (CT0239 M4-0.7*12)	3
40	2200000121	夾簧 Latch Spring	1
**41	2270000241	下座前蓋活動塊 Movable Block	1
42	8MM04281207A	螺絲 Screw (CT0202 M4-0.7*12)	3
43	90ER040	E形扣環 E-Ring	1
44	8MN06400600A	螺絲 Screw (CT0244 M6-1*6)	2
45	22000002451	孔塞 Plug	3
46	8MB03200405A	螺絲 Screw (FT0548 M3-0.5*4)	4
47	2200000247	孔塞 Plug	2
48	2200000250	擋片 Defender	1
49	2210000119	減震橡膠 Rubber Cushion	3
50	8MN04280500C	螺絲 Screw (FT1222 M4-0.7*5)	1
51	2220000257	擋片 Defender	1
52	2200000124	盂形墊圈 Disc Washer	1
**53	2270000253	防塵蓋 Dust Cover	1
54	2200000246	孔塞 Plug	1
55	2200001025	墊圈 Washer	2
56	8MC04281007D	螺絲 Screw (CT0113 M4-0.7*10)	6

* : 40M,48M,56M用　For 40M, 48M,56M
**: 64M 用　For 64M

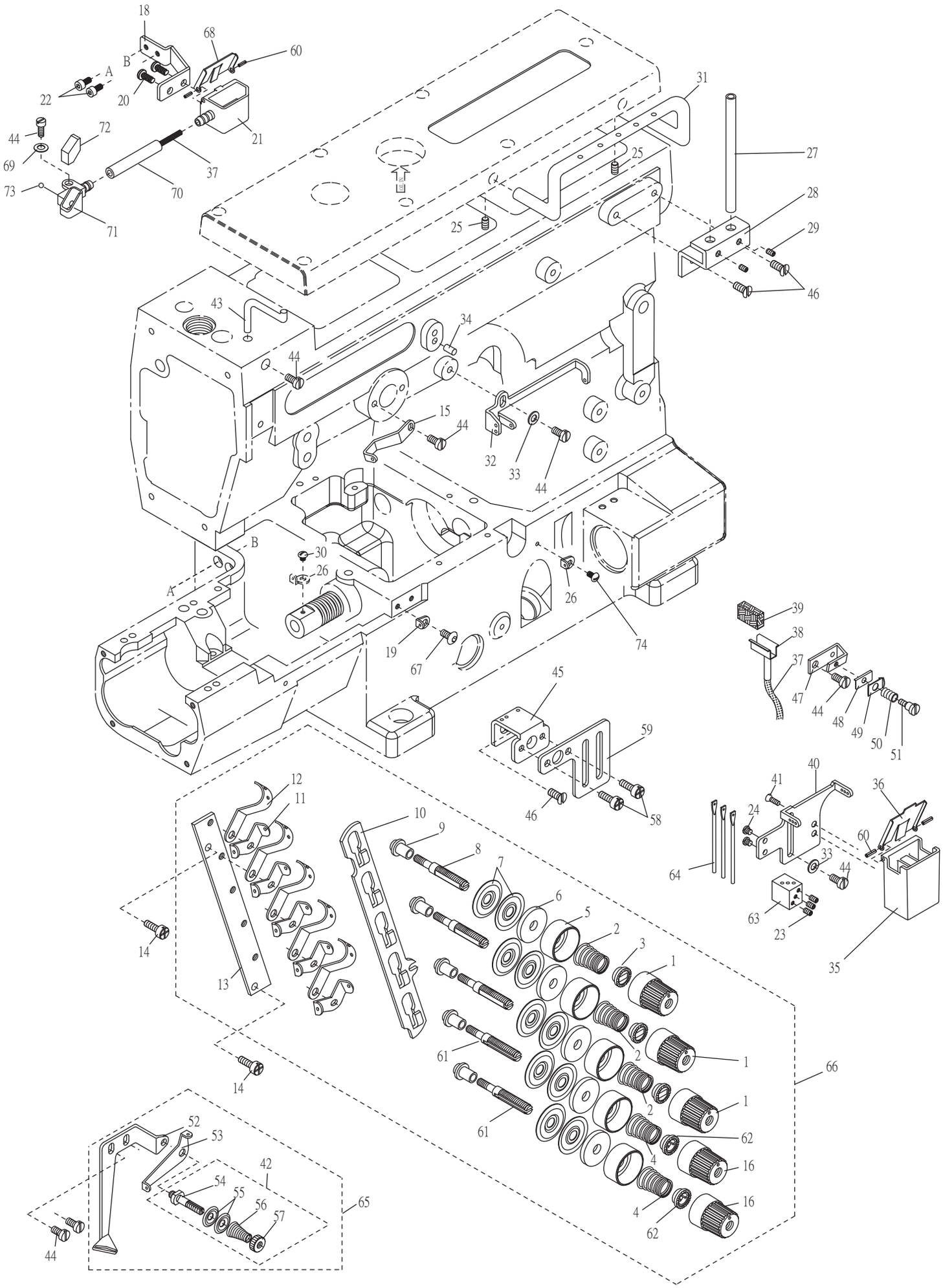
3.導針與張力調整零件CT9000用 Thread Guide And Tension Components For Ct9000



3.導針與張力調整零件CT9000用 Thread Guide And Tension Components For CT9000

序號 Ref. No.	物料編號 Parts Number	名　稱 Description	單位用量 Amt.Req.
1	2100001121	張力調整螺帽 Tension Nut (Red) (SH1121)	3
2	2100001123	彈簧 Spring (Red) (SH1123)	3
3	2200000303	套管 Bushing	3
4	2100041131	彈簧 Spring (Yellow) (Sh1131)	2
5	2200000305	彈簧座 Spring Seat	5
6	2100001127	羊毛氈 Felt	5
7	2100001126	張力控制盤 Tension Disc	10
8	22000003081	螺樁 Stud	3
9	22000003091	隔環 Spacer	5
10	2220000310	鬆線滑板 Release Wedge	1
11	2200000311	導線 Thread Guide	5
12	2200000312	導線 Thread Guide	5
13	2220000313	張力控制組座 Tension Post Support	1
14	8MC04280807D	螺絲 Screw (CT0130 M4-0.7*8)	2
15	2210000317	導線 Thread Guide	1
16	2100001121A	張力調整螺帽 Tension Nut (Yellow) (SH1121)	2
17	----------	----------	-
18	2270000318	支架 Knife Holder Bracket	1
19	2270000319	導線 Thread Guide	2
20	8TC85520806A	螺絲 Screw	2
21	22000007261	冷卻油槽 Cooler Oil Tank	1
22	8MM04280807A	螺絲 Screw (MT0124 M4-0.7*8)	2
23	8MN03200300A	螺絲 Screw (CT0115 M3-0.5*3)	3
24	8MB03200405A	螺絲 Screw (FT0548 M3-0.5*4)	2
25	8MN04280600A	螺絲 Screw (CT1223 M4-0.7*6)	2
26	2200001008	導線 Thread Guide	2
27	2200000327	導線管 Thread Guide Pipe	2
28	2220000328	導線座 Thread Guide Holder	1
29	8MN03200300A	螺絲 Screw (CT0115 M3-0.5*3)	2
30	8MD03200306A	螺絲 Screw (CT0242 M3-0.5*3)	1
31	2220000331	導線桿 Thread Guide	1
32	2210000326	導線 Thread Guide	1
33	2100000223	墊圈 Washer	2
34	90ST0410	定位銷 Knock Pin	1
35	22000003351	油杯 Cooler Oil Tank	1
36	2200000336	油杯蓋 Cooler Oil Tank Cover	1
37	66800	油線 Oil Wick	2
38	2200000338	線夾 Wick Clamp	1
39	2200000339	羊毛氈 Felt	1
40	2220000340	導線 Thread Guide	1
41	8TE03440806A	螺絲 Screw	2
42	227A0000342	張力控制組 Thread Retainer Asm	1
43	2200000343	針線助導桿 Needle Thread Guide	1
44	8MB04280807K	螺絲Screw (CT0215 M4-0.7*8)	8
45	2200000345	導線 Thread Guide	1
46	8ME04280708A	螺絲Screw (CT0206 M4-0.7*7)	3
47	2200000347	張力控制組座 Thread Retainer Support	1
48	2200000348	針線控制板 Thread Guide Plate	1
49	2200000349	針線控制壓板 Tension Control plate	1
50	22000003501	彈簧 Spring	1

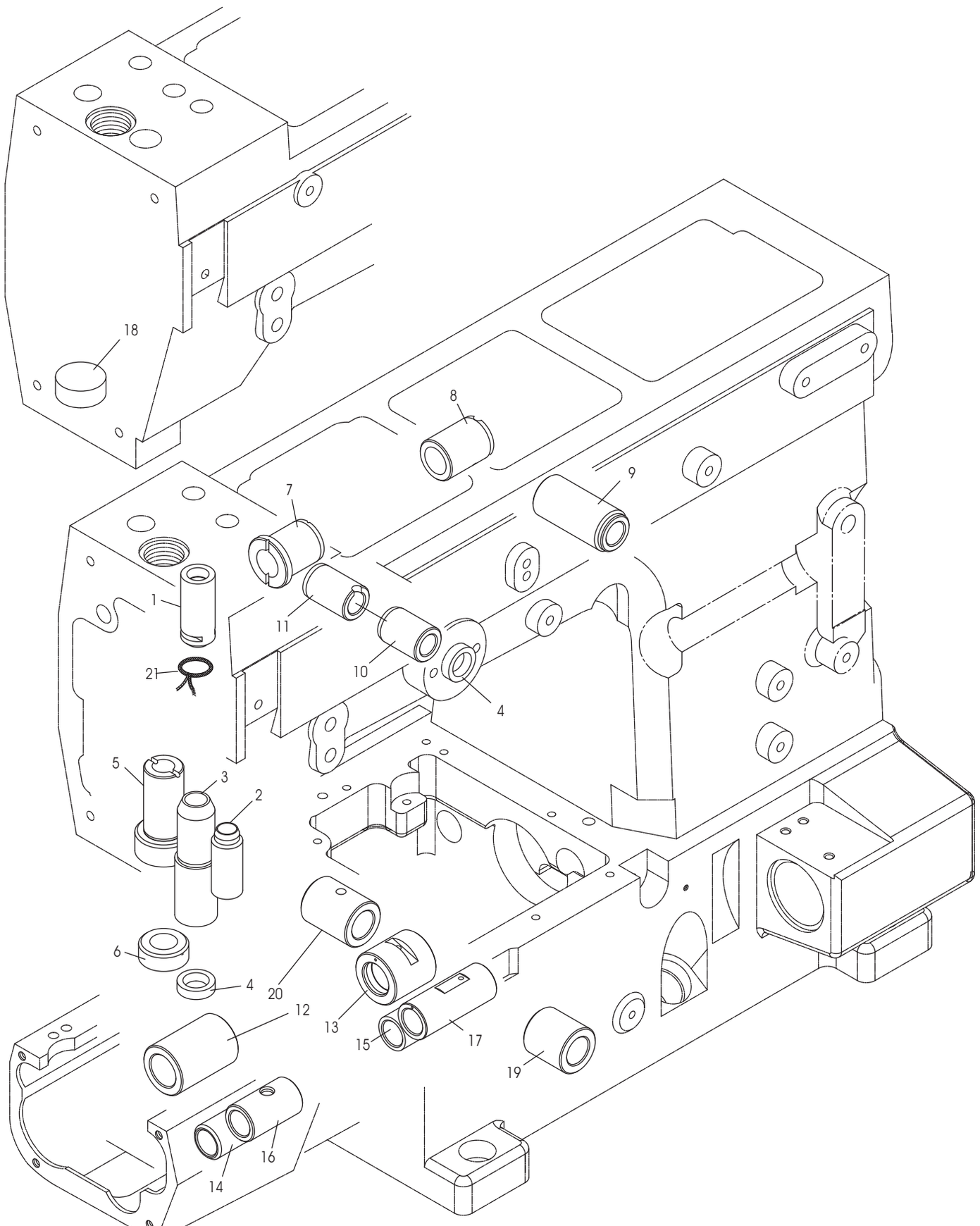
3.導針與張力調整零件CT9000用 Thread Guide And Tension Components For Ct9000



3.導針與張力調整零件CT9000用 Thread Guide And Tension Components For CT9000

序號 Ref. No.	物料編號 Parts Number	名稱 Description	單位用量 Amt.Req.
51	8MC03200807G	螺樁 Stud (CT0351 M3-0.5*8)	1
52	2200000352	導線 Thread Guide	1
53	2200000353	導線 Thread Guide	1
54	2200000354	螺樁 Stud	1
55	2200000355	張力控制盤 Tension Disc	2
56	2200000356	彈簧 Spring	1
57	2200000357	螺帽 Nut	1
58	8MC04280507D	螺絲 Screw (CT0122 M4-0.7*5)	2
59	2200000359	揚線臂護線罩 Take-up Arm Protect	1
60	90SP0206	彈簧銷 Spring Pin	4
61	22000003611	螺樁 Stud	2
62	2100001122	套管 Bushing	2
63	2220000363	導線桿座 Thread Guide Holder	1
64	2220000364	導線桿 Thread Guide	3
65	220A0000365	鬆線組 Therad Tension Mechanism	1
66	222A0000370	鬆線組 Therad Tension Mechanism	1
67	8MP04280808A	螺絲 Screw (MT0235 M4-0.7*8)	1
68	2200000725	冷卻油槽蓋 Cooler Oil Tank Cover	1
69	----------	----------	-
70	2200000729	油管 Oil Tube	1
71	22000007311	羊毛氈承座 Felt Seat	1
72	2200000732	羊毛氈 Felt	1
73	2100000403	孔塞 Plug	-
74	8MD03200606A	螺絲 Screw (CT0326 M3-0.5*6)	1

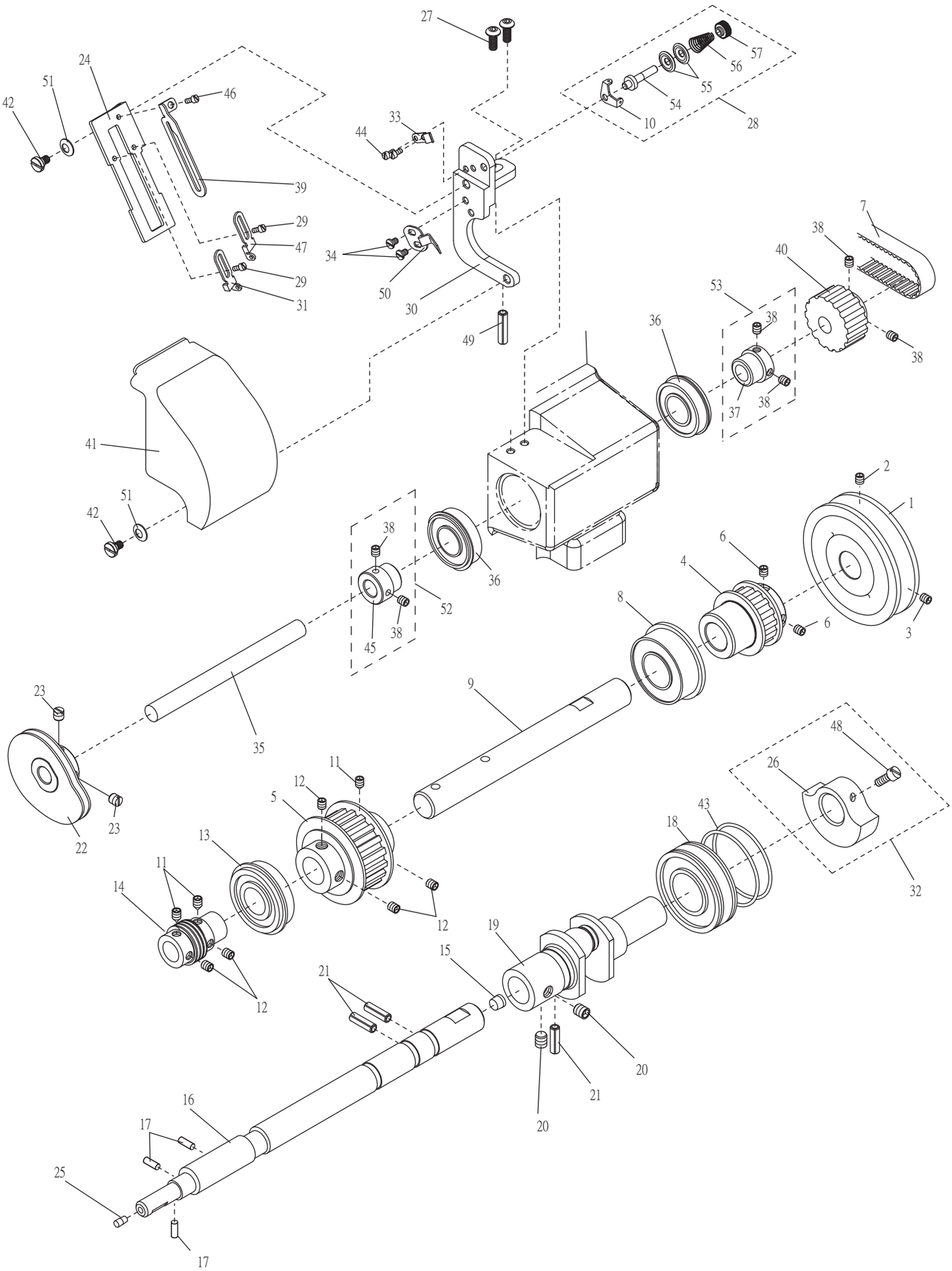
4.軸襯與油封 Bushing And Seal



4.軸襯與油封 Bushing And Seal

序號 Ref. No.	物料編號 Parts Number	名稱 Description	單位用量 Amt.Req.
1	2210000401	軸襯 Bushing	1
2	2200000402	軸襯 Bushing	1
3	2200000403	軸襯 Bushing	1
4	2200000404	油封 Oil Seal	2
*5	2220000405	軸襯 Bushing	1
*6	2200000406	油封 Oil Seal	1
*7	2210000408	軸襯 Bushing	1
*8	2200000408	軸襯 Bushing	1
9	2200000409	軸襯 Bushing	1
10	2200000410	軸襯 Bushing	1
11	2200000411	軸襯 Bushing	1
12	2200000412	軸襯 Bushing	1
13	2200000413	軸襯 Bushing	1
14	2200000414	軸襯 Bushing	1
15	2200000415	軸襯 Bushing	1
16	2200000416	軸襯 Bushing	1
17	2200000417	軸襯 Bushing	1
**18	2200000422	孔塞 Plug	1
19	2200000419	軸襯 Bushing	1
20	2200000420	軸襯 Bushing	1
21	66800	油線 Oil Wick	1

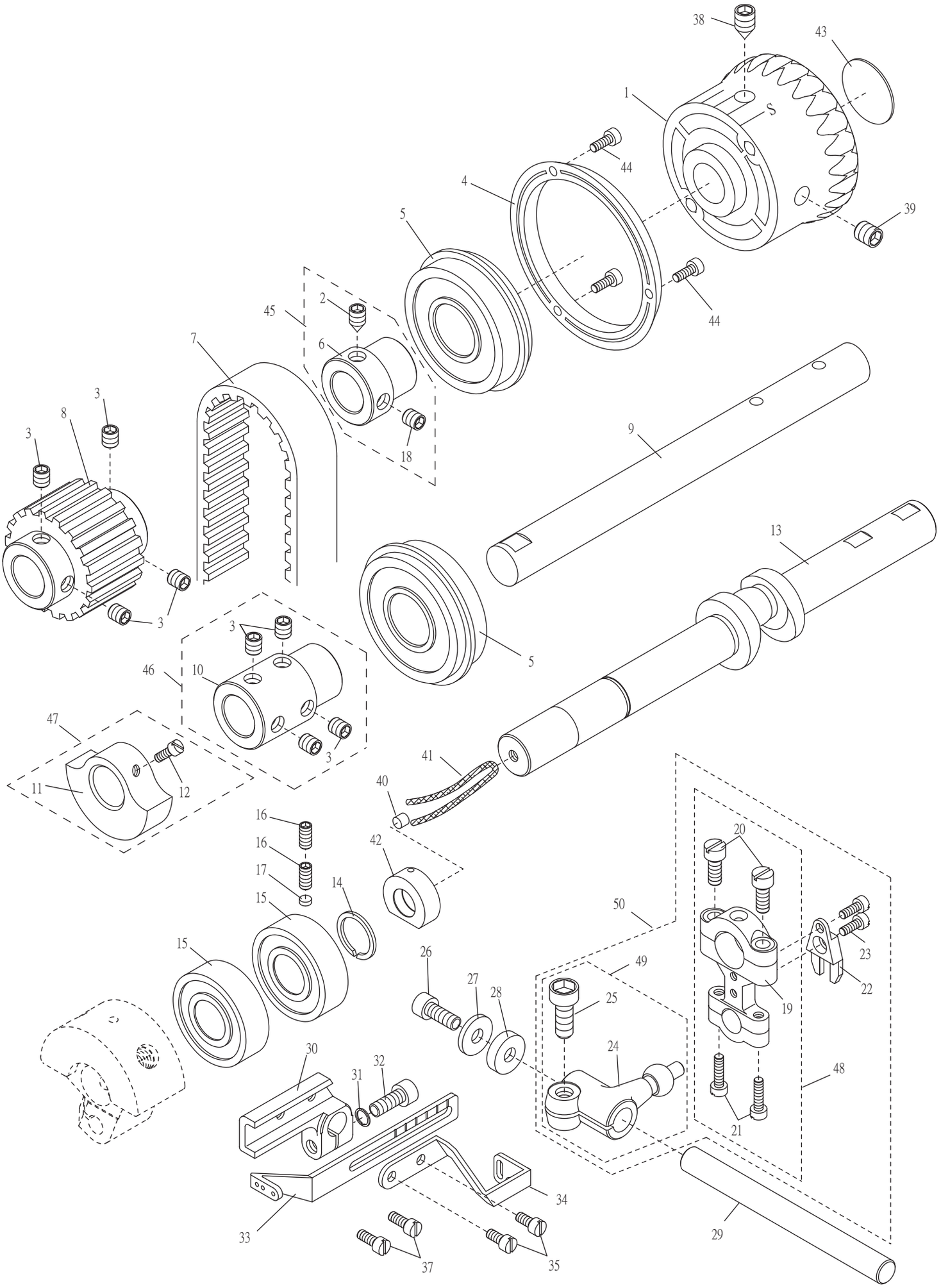
5. CT9000下軸與相關零件Lower Main Shaft Components For Ct9000



5. CT9000下軸與相關零件Lower Main Shaft Components For CT9000

序號 Ref. No.	物料編號 Parts Number	名　稱 Description	單位用量 Amt.Req.
1	2220000501	皮帶輪 Belt Pully	1
2	8MN06401100C	螺絲 Screw (CT0548 M6-1*11)	1
3	8MN06400800A	螺絲 Screw (CT0549 M6-1*8)	1
4	2220000504	齒形皮帶輪 Timeing Pulley	1
5	2200000505	齒形皮帶輪 Timeing Pulley	1
6	8MN05320500E	螺絲 Screw (CT0903 M5-0.8*5)	2
7	90TB2853GT	齒形皮帶 Timeing Belt	1
8	90BB2552154	滾珠軸承 Ball Bearing	1
9	2220000509	軸 Shaft	1
10	2270000317	導線 Thread Guide	1
11	8MN06400800C	螺絲 Screw (CT0502 M6-1*8)	3
12	8MN06400600A	螺絲 Screw (CT0244 M6-1*6)	5
13	90BB2047144	滾珠軸承 Ball Bearing	1
14	2200000508	蝸桿 Warm	1
15	2200000515	孔塞 Plug	1
16	2200000516	軸 Shaft	1
17	66801	油線 Oil Wick	3
18	90BB2042122	滾珠軸承 Ball Bearing	1
19	2200000512	曲軸 Crank Shaft	1
20	8MN06400500A	螺絲 Screw (CT0513 M6-1*5)	2
21	90SP0206	彈簧銷 Pin	3
22	2270000522	揚線凸輪 Looper Thread Takeup Cam	1
23	8MH05320400A	螺絲 Screw (CT0523 M5-0.8*4)	2
24	2270000524	導線固定板 Thread Guide Seat	1
25	2200000550	孔塞 Plug	1
26	2200000509	平衡錘 Balance Weight	1
27	8MP04281008A	螺絲 Screw (MT0250 M4-0.7*10)	2
28	227A0000342	張力控制組 Thread Retainer Asm.	-
29	8MB75180505A	螺絲 Screw (CTS0218 M2.5-0.45*5)	2
30	2270000530	固定座 Bracket	1
31	2220000548	導線 Thread Guide	1
32	222A0000647	平衡錘組 Balance Weight Asm	1
33	2270000533	夾簧 Latch Spring	1
34	8MB03200405A	螺絲 Screw (FT0548 M3-0.5*4)	2
35	2270000535	軸 Shaft	1
36	90BB152807	滾珠軸承 Ball Bearing	2
37	2220000537	套管接頭 Joint	1
38	8MN04280400A	螺絲 Screw (CT0229 M4-0.7*4)	6
39	2270000539	導線 Thread Guide	1
40	2220000540	齒形皮帶輪 Timeing Pulley	1
41	2270000541	凸輪護蓋	1
42	8MB04280608E	螺絲 Screw (C90542 M4-0.7*6.2)	2
43	2200000547	O形油環 O Ring	2
44	8MB75180405A	螺絲 Screw (CT0529 M2.5-0.45*3.5)	2
45	2270000545	套管接頭 Joint	1
46	8MB03200306A	螺絲 Screw (FT0208 M3-0.5*3)	1
47	2220000547	導線 Thread Guide	1
48	8MB04280807K	螺絲 Screw (CT0215 M4-0.7*8)	2
49	90SP0208	彈簧銷 Pin	1
50	2220000550	夾簧 Latch Spring	1
51	2200000228	碟形墊圈 Disk Washer	2
52	227A0000552	套管接頭組 Joint Asm	1
53	222A0000553	套管接頭組 Joint Asm	1
54	2200000354	螺樁 Stud	1
55	2200000355	張力控制盤 Tension Disc	2
56	2200000356	彈簧 Spring	1
57	2200000357	螺帽 Nut	1

6. CT9000/CT9611上軸與相關零件 Upper Main Shaft Components For CT9000/CT9611

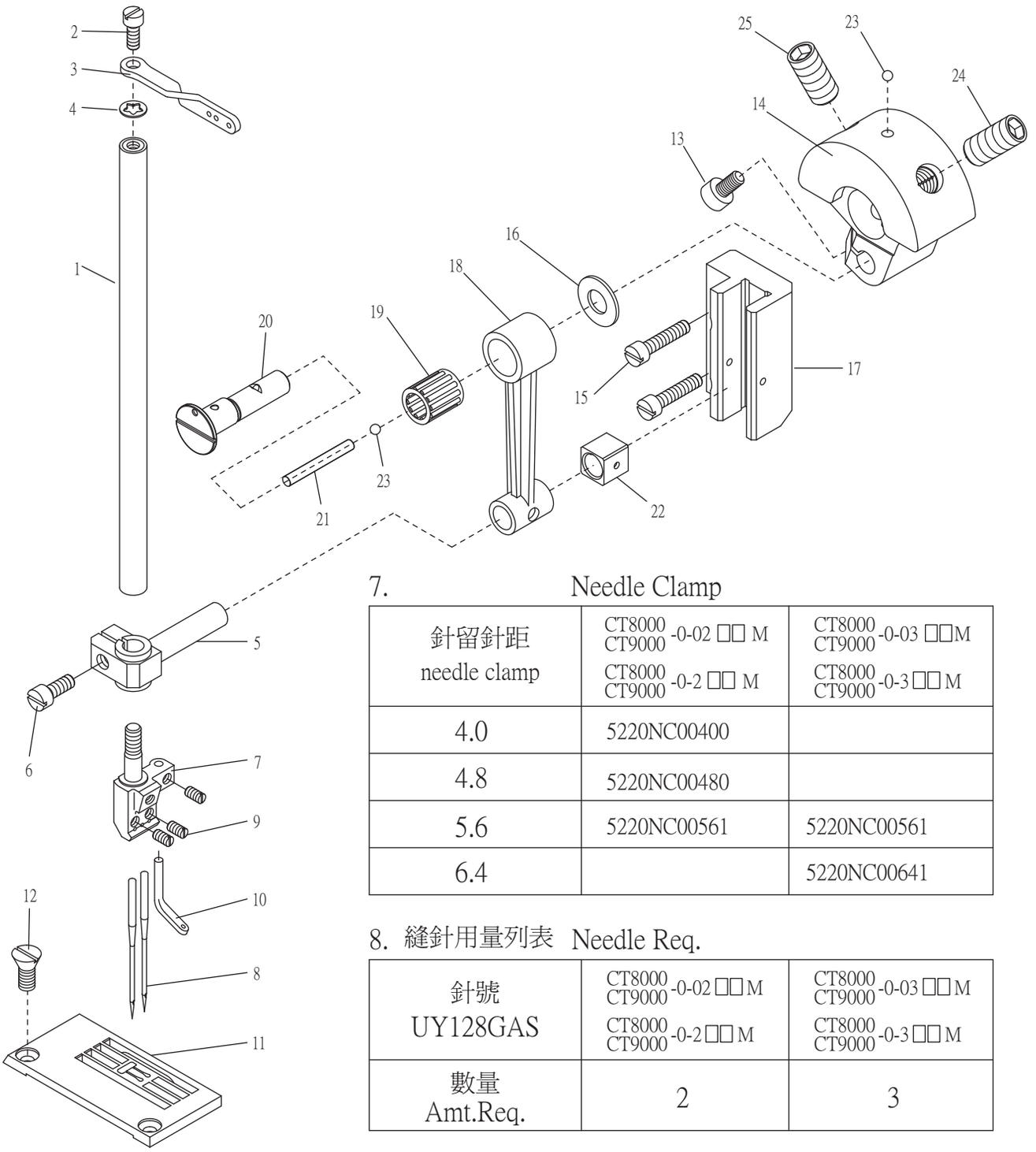


6. CT9000/CT9611上軸與相關零件 Upper Main Shaft Components For CT9000/CT9611

序號 Ref. No.	物料編號 Parts Number	名　稱 Description	單位用量 Amt.Req.
1	22200006011	手輪 Handwheel	1
2	8MN06400800C	螺絲 Screw(CT0502 M6-1*8)	1
3	8MN06400600A	螺絲 Screw(CT0244 M6-1*6)	9
4	2220000604	軸端封蓋 Cover	1
5	90BB2047144	滾珠軸承 Ball Bearing	2
6	2200000606	套管接頭 Joint	1
7	2200000607	齒形皮帶 Timeing Belt	1
8	2200000608	齒形皮帶輪 Timeing Pulley	1
9	22200006091	軸 Shaft	1
10	2200000610	套管接頭 Joint	1
11	2200000509	平衡錘 Balance Weight	1
12	8MB04280807K	螺絲 Screw(CT0215 M4-0.7*8)	2
13	2210000613	曲軸 Crank Shaft	1
14	90SCR150	C形軸用扣環 C Ring	1
15	90BB1535115	滾珠軸承 Ball Bearing	2
16	8MN06400500A	螺絲 Screw(CT0513 M6-1*5)	2
17	2200000617	墊片 Rubber Seat	1
18	----------	----------	-
19	2200000619	連桿 Connecting Rod	1
20	8MB95301407K	螺絲Screw(CT0620 M4.5-0.75*14)	2
21	8MB85241006K	螺絲Screw(CT0621 M3.5-0.6*10)	2
22	2200000622	定向導軌Orient Guide	1
23	8MB03200806K	螺絲Screw (CT0623 M3-0.5*8)	2
24	2200000624	曲柄Ball Lever	1
25	8MM06401610A	螺絲Screw (CT0625 M6-1*16)	1
26	8MM05321009A	螺絲Screw (CT0626 M5-08*10)	1
27	2200000627	墊圈Washer	1
28	2200000628	隔環Spacer	1
29	2200000629	軸 Shaft	1
30	2200000630	承座 Bracket	1
31	90SW050	彈簧墊圈 Spring Washer	1
32	8MM05321409A	螺絲 Screw (CT0632 M5-0.8*14)	1
33	2200000633	針線揚線桿 Thread Take-up	1
*34	2220000634	裝飾線揚線桿 Thread Take-up	1
*35	8MB85240807K	螺絲 Screw (FT0555 M3.5-0.6*8)	2
36	----------	----------	-
**37	8MB85240607K	螺絲 Screw (CT0637 M3.5-0.6*6)	2
38	8MN06401100C	螺絲 Screw (CT0548 M6-1*11)	1
39	8MN06400800A	螺絲 Screw (CT0549 M6-1*8)	1
40	2100001404	孔塞 Plug (S14-04)	1
41	66800	油線 Oil Wick	1
42	2210000636	聚油環 Oil Sleeve	1
43	66480-11	銘板 Plate	1
44	8MM03200606A	螺絲 Screw (CT130406 M3-0.5*6)	3
45	222A0000645	套管接頭組 Joint Asm	1
46	222A0000646	套管接頭組 Joint Asm	1
47	222A0000647	平衡錘組 Balance Weight Asm	1
48	222A0000648	連桿組 Connecting Rod Asm	1
49	222A0000649	曲柄組 Ball Lever Asm	1
50	222A0000650	連桿組 Connecting Rod Asm	1

*具有上飾線With top cover thread
**不具有上飾線Without top cover thread

7. CT8000/CT9000 針棒與相關零件Needle Bar Components For CT8000/CT9000



7. Needle Clamp

針留針距 needle clamp	CT8000 CT9000 -0-02 □□ M CT8000 CT9000 -0-2 □□ M	CT8000 CT9000 -0-03 □□M CT8000 CT9000 -0-3 □□ M
4.0	5220NC00400	
4.8	5220NC00480	
5.6	5220NC00561	5220NC00561
6.4		5220NC00641

8. 縫針用量列表 Needle Req.

針號 UY128GAS	CT8000 CT9000 -0-02 □□ M CT8000 CT9000 -0-2 □□ M	CT8000 CT9000 -0-03 □□ M CT8000 CT9000 -0-3 □□ M
數量 Amt.Req.	2	3

11. 針板編號列表Needle Plate

針板針距 Thread plate	CT8000 CT9000 -0-02 □□ M CT8000 CT9000 -0-2 □□ M	CT8000 CT9000 -0-03 □□ M CT8000 CT9000 -0-3 □□ M	★ CT8000 CT9000 -0-03 □□ M CT8000 CT9000 -0-3 □□ M
4.0	5222TP00401		
4.8	5220TP00484		
5.6	5220TP00564	5220TP00564	5220TP00568
6.4		5220TP00642	5220TP00646

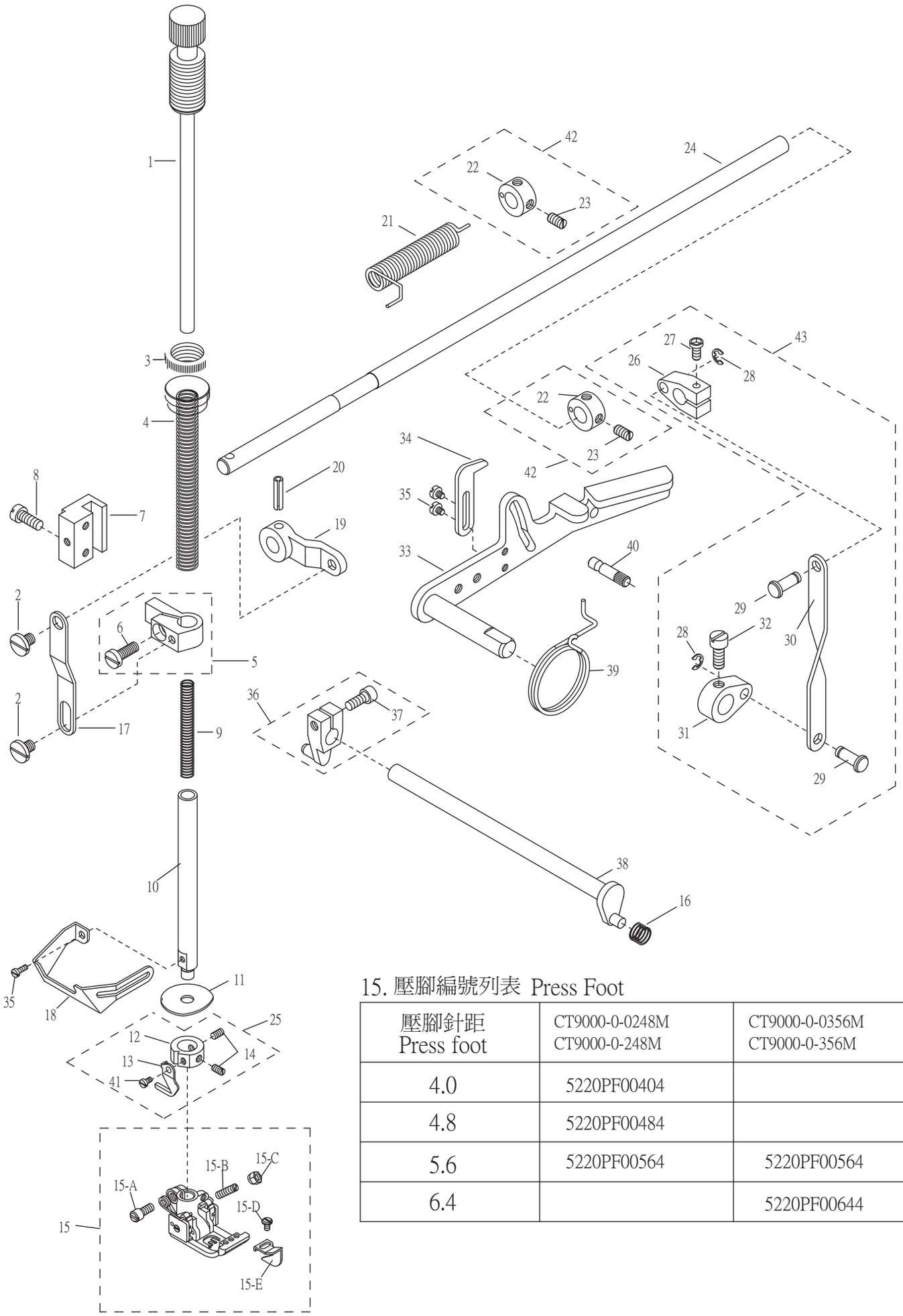
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7. CT8000/CT9000 針棒與相關零件Needle Bar Components For CT8000/CT9000

序號 Ref.No.	圖 號 Parts No.	名 稱 Description	單位用量 Amt .Req.
1	2200000701	針棒 Needle Bar	1
2	8MB85240607K	螺絲 Screw (CT0637 M3.5-0.6*6)	1
3	2200000703	導線 Thread Guide	1
4	2200000704	墊圈 Washer	1
5	2210000705	針棒驅動銷 Needle Bar Clamp	1
6	8MB95301107K	螺絲 Screw (CT0706 M4.5-0.75*11)	1
7	----------	針留 Needle clamp (See Left Page)	1
8	----------	針 Needle --(UY128GAS See Left Page)	-
9	8SH32440300A	螺絲 Screw (SH0465 1/8"-44*2.5)	3
*10	2200000710	導線 Thread Guide	1
11	----------	針板 Needle Plate (See Left Page)	1
12	8SF36400706C	螺絲 Screw (CT0712 9/64"-40*7.5)	2
13	8MM05321209A	螺絲Screw (FT0524 M5-0.8*12)	1
14	2270000714	平衡錘Balance Weight	1
15	8MB04281607A	螺絲Screw (CT0724 M4-0.7*16)	2
16	2270000716	墊圈Washer	1
17	2210000727	滑道GuideBlock	1
18	2210000720	連桿Connecting Rod	1
19	90NB081113	滾針軸承Needle Bearing	1
20	2270000720	曲柄銷Rod Pin	1
21	66800	油線Oil Wick	1
22	2200000722	滑塊Slide Block	1
23	2100001404	孔塞Plug	2
24	8MN08401600E	螺絲Screw (CT0618 M8-1*16)	2

*具有上飾線With top cover thread

8.CT9000 壓腳與相關零件 Presser Foot Components For Ct9000



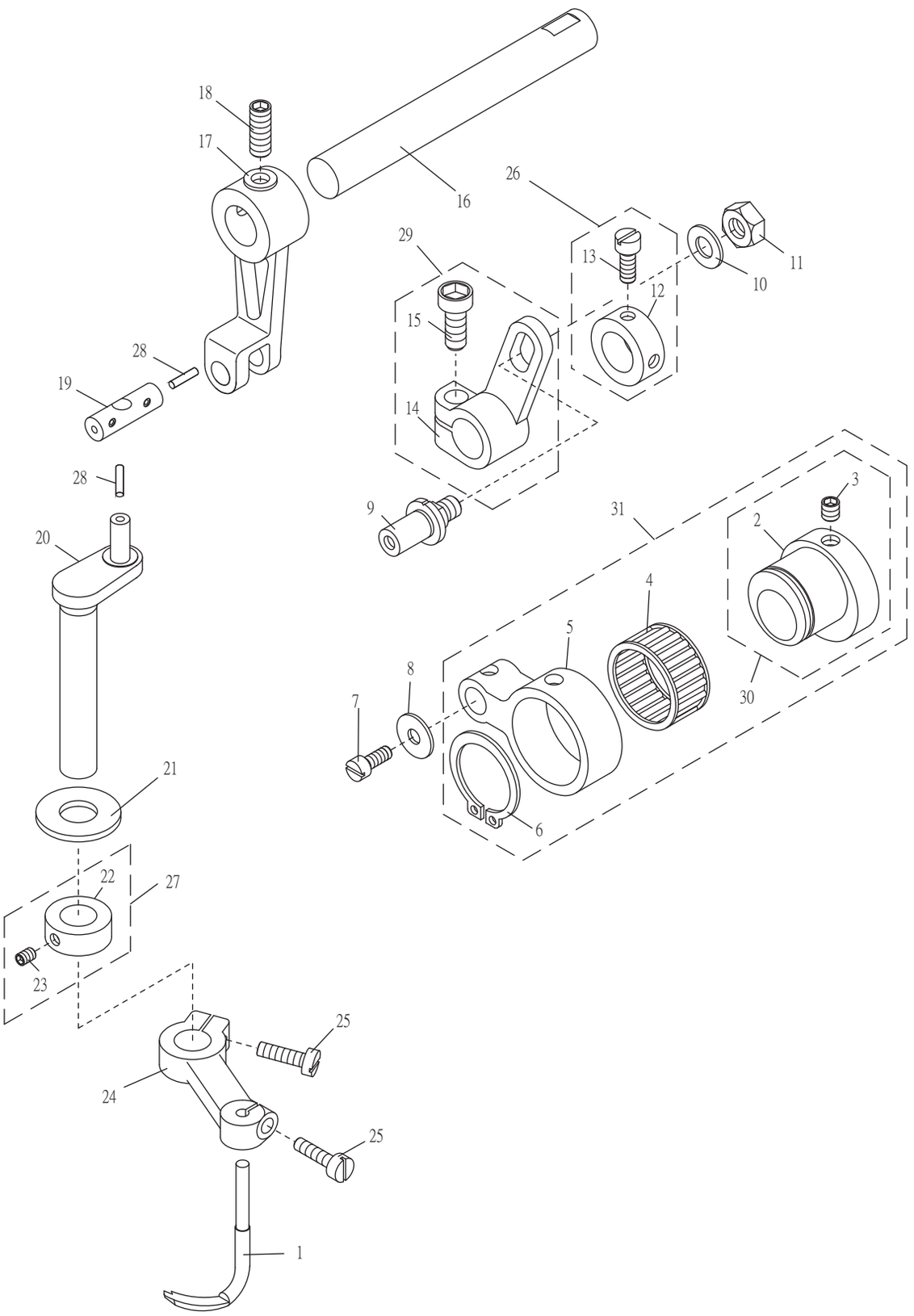
15. 壓腳編號列表 Press Foot

壓腳針距 Press foot	CT9000-0-0248M CT9000-0-248M	CT9000-0-0356M CT9000-0-356M
4.0	5220PF00404	
4.8	5220PF00484	
5.6	5220PF00564	5220PF00564
6.4		5220PF00644

8.CT9000 壓腳與相關零件 Presser Foot Components For Ct9000

序號 Ref. No.	物料編號 Parts Number	名　稱 Description	單位用量 Amt.Req.
1	2220000801	壓力調整螺樁Spring Regulator	1
2	8MB05320509G	螺樁Stud (CT0802 M5-0.8*5)	2
3	2220000803	螺帽Nut	1
4	2200000804	彈簧Spring	1
5	2200000805	壓腳棒連結臂Presser Bar Clamp	1
6	8MC95300808E	螺絲Screw (CT0806 M4.5-0.75*8)	1
7	2200000807	滑道Guide Block	1
8	8MB95301407K	螺絲 Screw (CT0620 M4.5-0.75*14)	2
9	2200000809	彈簧Spring	1
10	2200000810	壓腳棒Presser Bar	1
11	2200000811	阻油片Oil Separator	1
12	2220000812	限動環Stop Collar	1
13	2220000813	固定切刀Knife	1
14	8MH85240300A	螺絲Screw (CT0813 M3.5-0.6*3)	2
15	----------	壓腳Presser Foot(See Left Page)	1
15-A	5220PF0356M	螺絲Screw (M3.5-0.6*8)	1
15-B	5221PF0956C	螺絲Screw(1/8"-44*11)	1
15-C	5220PF0356D	螺帽Nut	1
15-D	8SB24560405A	螺絲Screw (SH0413 3/32"-56*4)	1
15-E	5220PF0056L	導布定規Curl Guard	1
16	2200000816	彈簧Spring	1
17	2200000817	連桿Link	1
18	2220000818	護指擋片Safety Plate Holder	1
19	2200000819	連桿Lever	1
20	90SP0416	彈簧銷Spring Pin	1
21	2200000821	彈簧Spring	1
22	2200000822	定位環Collar	2
23	8MC95300606F	螺絲Screw (CT0823 M4.5-0.75*5.5)	4
24	2200000824	軸Shaft	1
25	222A0000842	限動環組Stop Collar Asm	1
26	2200000826	連桿Lever	1
27	8MM05321409A	螺絲Screw (CT0632 M5-0.8*14)	1
28	90ER030	E形扣環E Ring	2
29	2200000829	連結銷Connecting Pin	2
30	2200000830	連桿Link	1
31	2200000831	連桿Lever	1
32	8MC06401008E	螺絲Screw (CT0832 M6-1*10)	1
33	2200000833	揚昇臂Lifter Arm	1
34	2200000834	揚昇臂限位片Stopper	1
35	8MB85240607K	螺絲Screw (CT0637 M3.5-0.6*6)	3
36	2200000836	曲柄Drive Arm	1
37	8MK95301407A	螺絲Screw (CT0837 M4.5-0.75*14)	1
38	2200000838	曲軸Shift	1
39	2270000839	彈簧Spring	1
40	2220000840	銷Pin	1
41	8MB03200405A	螺絲Screw (FT0548 M3-0.5*4)	1
42	220A0000825	定位環組Collar Asm.	2
43	220A0000840	連桿組Link Asm.	1

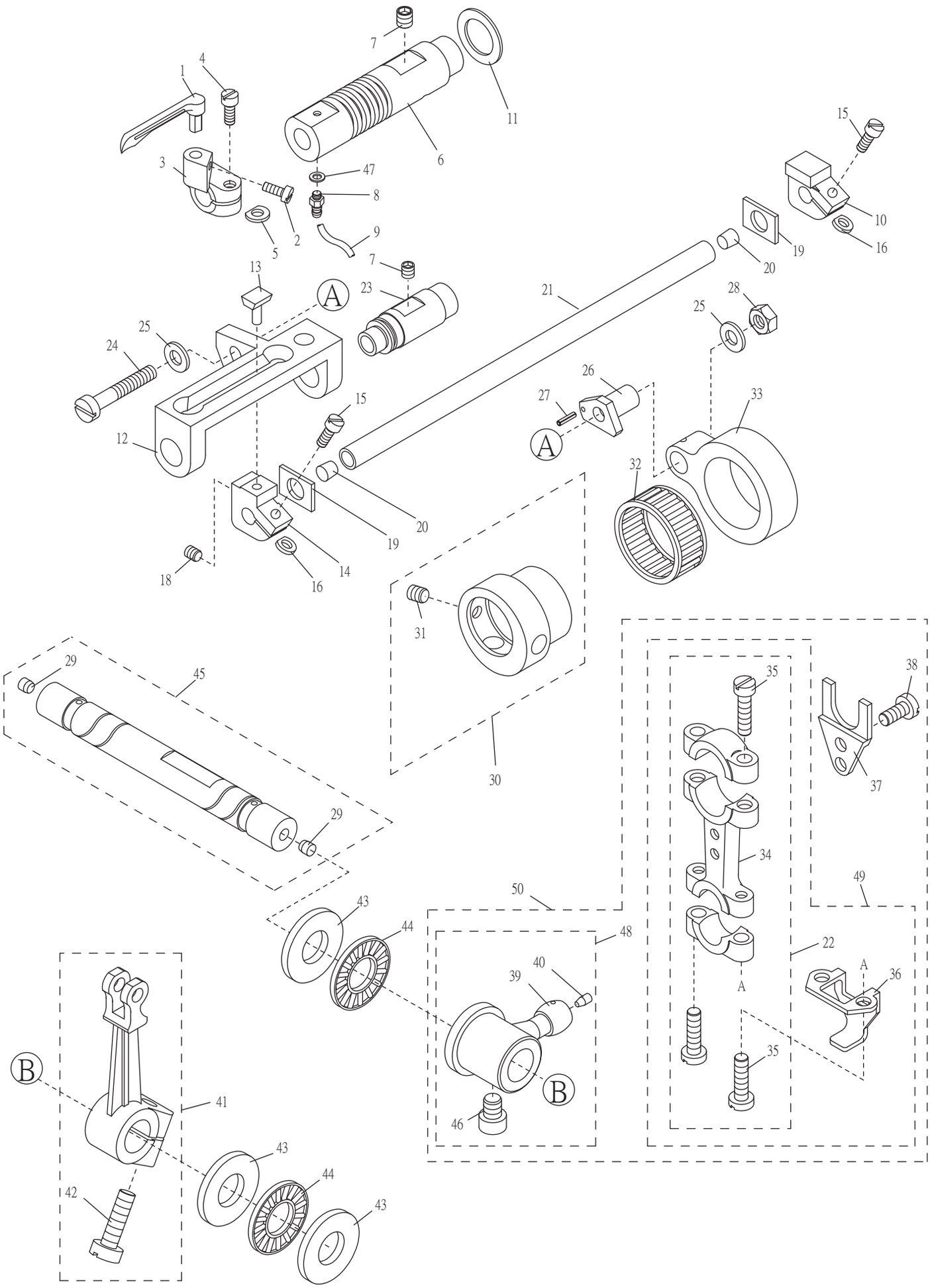
9.CT8000/CT9000/CT9611 裝飾線驅動機構 Spreader Mechanism For CT8000/CT9000/CT9611



9. CT8000/CT9000/CT9611 裝飾線驅動機構 Spreader Mechanism For CT8000/CT9000/CT9611

序號 Ref.No.	圖 號 Parts No.	名 稱 Description	單位用量 Amt .Req.
1	5220SL00560	裝飾線結線鉤Spreader	1
2	2200000902	偏心輪Eccentric	1
3	8MN05320500E	螺絲Screw (CT0903 M5-0.8*5)	2
4	90NB222613	滾針軸承Needle Bearing	1
5	2200000905	連桿Connecting Rod	1
6	90SCR220	軸用C形扣環C Ring	1
7	8MB04280807K	螺絲Screw (CT0215 M4-0.7*8)	1
8	2200000908	墊圈Washer	1
9	2200000909	曲柄銷Rod Pin	1
10	2200000910	墊圈Washer	1
11	8MA06400510A	螺帽Nut (CT0533 M6-1*5)	1
12	2200000912	定位環Collar	1
13	8MC95300606F	螺絲Screw (CT0823 M4.5-0.75*5.5)	2
14	2200000914	變距曲柄Lever	1
15	8MM06401610A	螺絲Screw (CT0625 M6-1*16)	1
16	2200000916	軸Shaft	1
17	2220000917	連桿Connecting Rod	1
18	8MN06400600A	螺絲Screw (CT0244 M6-1*6)	2
19	2220000919	連桿銷Rod Pin	1
20	2220000920	曲軸Crank Shaft	1
21	2200000921	墊圈Washer	1
22	2200000922	定位環Collar	1
23	8MH85240500A	螺絲Screw (CT0923 M3.5-0.6*4.5)	2
24	22000009241	擺動臂Spreader Arm	1
25	8MB04281207K	螺絲Screw (CT0239 M4-0.7*12)	2
26	220A0000926	定位環組Collar Asm	1
27	220A0000927	定位環組Collar Asm	1
28	66801	油線Oil Wick	2
29	222A0000929	變距曲柄Lever	1
30	222A0000930	偏心輪組Collar Asm	1
31	222A0000931	偏心輪組Collar Asm	1

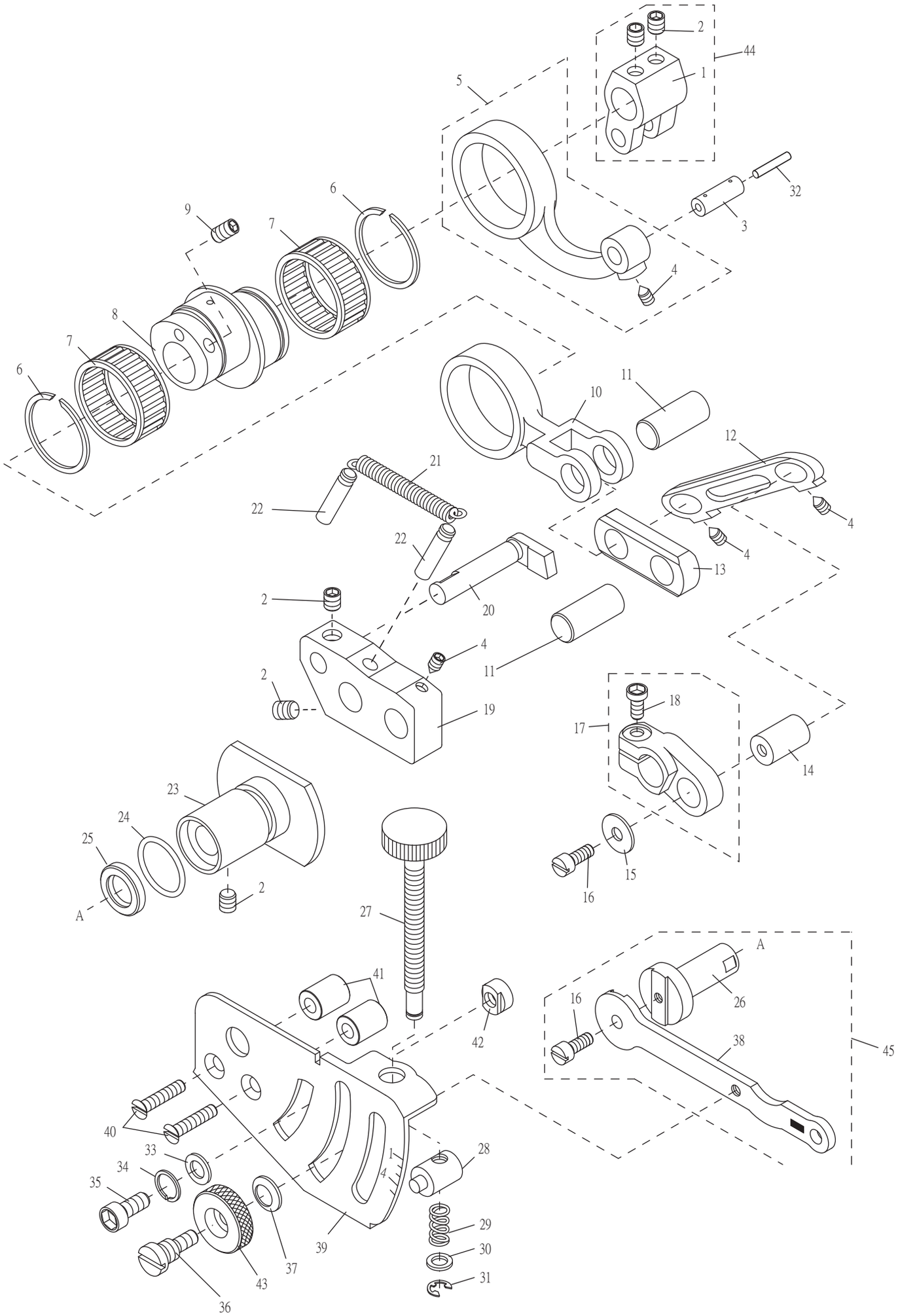
10. CT8000/CT9000 結線鉤驅動機構Looper Driving Mechanism For CT8000/CT9000



10. CT8000/CT9000 結線鉤驅動機構Looper Driving Mechanism For CT8000/CT9000

序號 Ref.No.	圖 號 Parts No.	名 稱 Description	單位用量 Amt .Req.
1	5220LL00560	下結線鉤Looper	1
2	8MB85240605A	螺絲Screw (CT1002 M3.5--0.6*6)	1
3	2200001003	結線鉤座Looper Holder	1
4	8MB85241006K	螺絲Screw (CT0621 M3.5-0.6*10)	1
5	2200001005	墊圈Washer	1
6	2220001006	軸襯Bushing	1
7	8MN06400600A	螺絲Screw (CT0244 M6-1*6)	2
8	2100001505	油嘴Oil Tube Joint (SH1505)	1
9	66692	油管Oil Tube	1
10	2220001010	滑塊固定座Slider Holder	1
11	2200001011	墊圈Washer	1
12	22200010121	滑道Guide Block	1
13	2200001013	滑塊Slide block	1
14	2200001014	滑塊固定座Slider Holder	1
15	8MB85241106A	螺絲Screw (CT1015 M3.5-0.6*11)	2
16	2200001016	墊圈Washer	2
17	----------	----------	-
18	8MN04280400A	螺絲Screw (CT0229 M4-0.7*4)	1
19	2200001019	止推墊片Thrust Plate	2
20	2200000247	孔塞Plug	2
21	2220001021	結線鉤驅動軸Looper Drive Bar	1
22	220A0001022	連桿組Connecting Rod Asm	1
23	22200010231	導桿Guide Bar	1
24	8MB05323009B	螺絲Screw (CT1024 M5-0.8*30)	1
25	2200001025	墊圈Washer	2
26	2200001026	變距連桿銷Adjusting Pin	1
27	2200001027	彈簧銷Spring Pin	1
28	8MA05320408A	螺帽Nut (CT1028 M5-0.8*4)	1
29	2200001029	孔塞Plug	2
30	2200001030	偏心輪Eccentric	1
31	8MN05320500E	螺絲Screw (CT0903 M5-0.8*5)	1
32	90NB263013	滾針軸承Needle Bearing	1
33	2200001033	連桿Rod	1
34	2200001034	連桿Connecting Rod	1
35	8MB95301407K	螺絲Screw (CT0620 M4.5-0.75*14)	4
36	2200001036	潑油片Oil Splasher	1
37	2200001037	定向導片Orient Guide	1
38	8MC95300808E	螺絲Screw (CT0806 M4.5-0.75*8)	2
39	2200001039	曲柄Lever	1
40	2100000327	孔塞Plug	1
41	2200001041	擺動臂Rocker Arm	1
42	8MM06401610A	螺絲Screw (CT0625 M6-1*16)	1
43	2200001043	止推墊圈Thrust Washer	3
44	2200001044	止推軸承Thrust Bearing	2
45	2200001045	軸Shaft	1
46	8MM06401210C	螺絲Screw (CT1046 M6-1*12)	2
47	2200001047	墊圈 Washer	1
48	220A0001048	曲柄組Lever Asm	1
49	220A0001049	連桿組Connecting Rod Asm	1
50	220A0001050	連桿組 Connecting Rod Asm	1

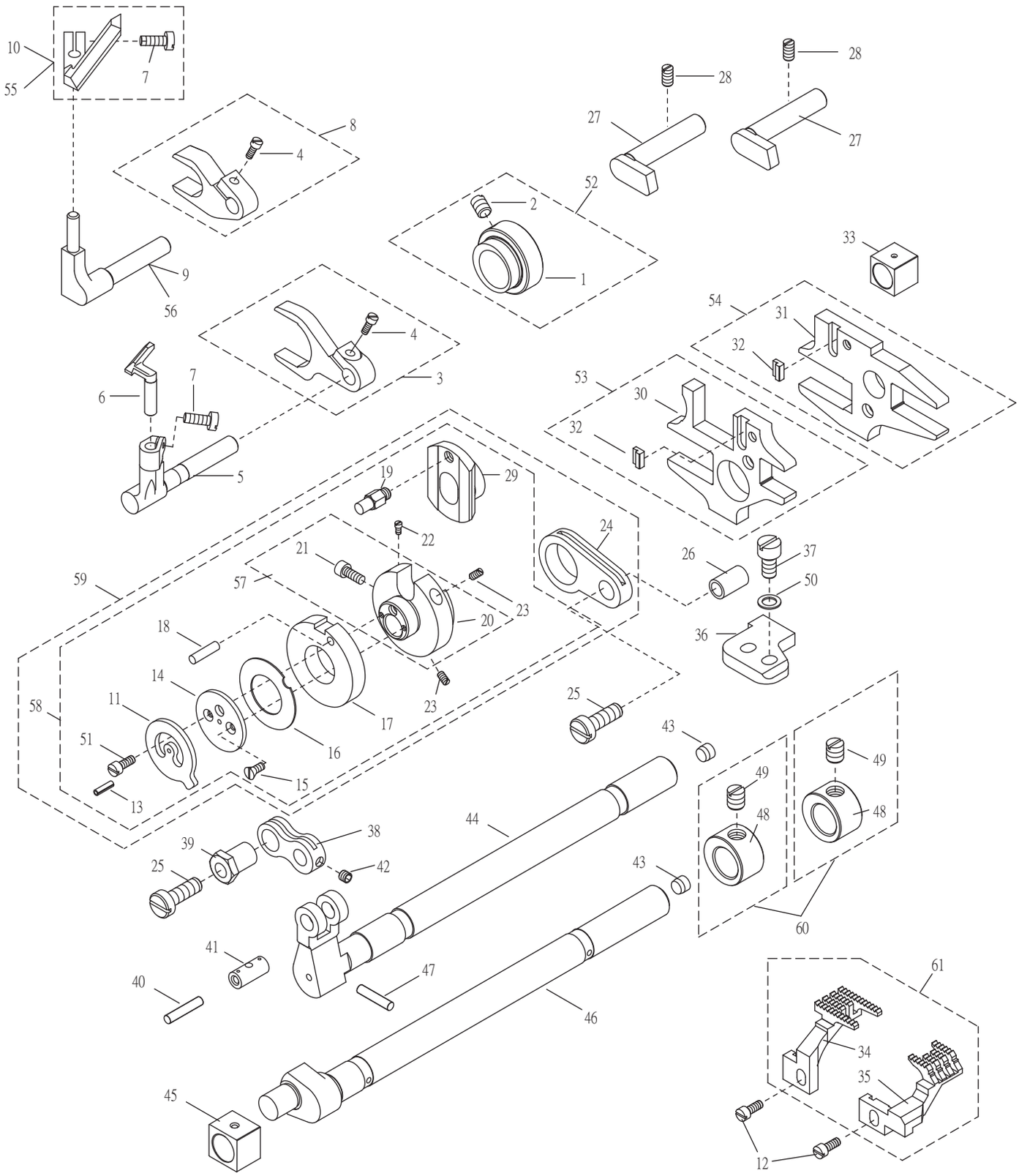
11. CT8000/CT9000 進給變換機構Feed Control Driving For CT8000/CT9000



11. CT8000/CT9000 進給變換機構Feed Control Driving For CT8000/CT9000

序號 Ref.No.	圖 號 Parts No.	名 稱 Description	單位用量 Amt .Req.
1	2200001101	曲柄 Lever	1
2	8MN06400600A	螺絲 Screw (CT0244 M6-1*6)	5
3	2200001103	曲柄銷 Rod Pin	1
4	8MN04280600C	螺絲 Screw (CT1104 M4-0.7*6)	4
5	2200001105	連桿 Rod	1
6	2200001106	C形軸用扣環 C Ring	2
7	90NB252910	滾針軸承 Needle Bearing	2
8	2200001108	偏心輪 Eccentric	1
9	8MN05320500E	螺絲 Screw (CT0903 M5-0.8*5)	2
10	2200001110	連桿 Rod	1
11	2200001111	連桿銷 Rod Pin	2
12	2200001112	連桿 Link	1
13	2200001113	連桿 Link	1
14	2200001114	曲柄銷 Lever Pin	1
15	2200001115	墊圈 Washer	1
16	8MB04280807K	螺絲 Screw (CT0215 M4-0.7*8)	2
17	2200001117	曲柄 Lever	1
18	8MM04281207A	螺絲 Screw (CT0202 M4-0.7*12)	1
19	2220001119	承座 Bracket	1
20	2200001120	懸臂式滑軌 Guide	1
21	2200001121	彈簧 Spring	1
22	2200001122	彈簧掛鉤 Pin	2
23	2200001123	軸襯 Bushing	1
24	90OR160	O形油環 O Ring	1
25	2200001125	油封 Oil Seal	1
26	2220001126	差動游標軸 Shaft	1
27	2220001127	調節螺椿 Adjusting Screw	1
28	2220001128	微調定位銷 Differential Feed Block	1
29	2220001129	彈簧 Spring	1
30	2220001130	墊圈 Washer	1
31	90ER040	E形扣環	1
32	66800	油線 Oil Wick	1
33	2200001025	墊圈 Washer	1
34	90SW050	彈簧墊圈 Spring Washer	1
35	8MM05320809A	螺絲 Screw (CT1145 M5-0.8*8)	1
36	8MB06401108Q	螺椿 Stud (CT1146 M6-1*11)	1
37	2200001137	皿形墊圈 Disc Washer	1
38	2220001138	差動變換桿 Lever	1
39	2220001139	差動刻記板 Regulator Plate	1
40	8ME04282208A	螺絲 Screw (NCT1140 M4-0.7*22)	2
41	2220001141	隔環 Spacer	2
42	2200001142	止動環 Stopper	1
43	2200001147	螺帽 Nut	1
44	220A0001149	曲柄組 Lever Asm.	1
45	222A0001145	差動變換桿組 Lever Set	1

12. CT8000/CT9000 導針與送布齒驅動機構Needle Guide And Feed Dog Driving For CT8000/CT9000

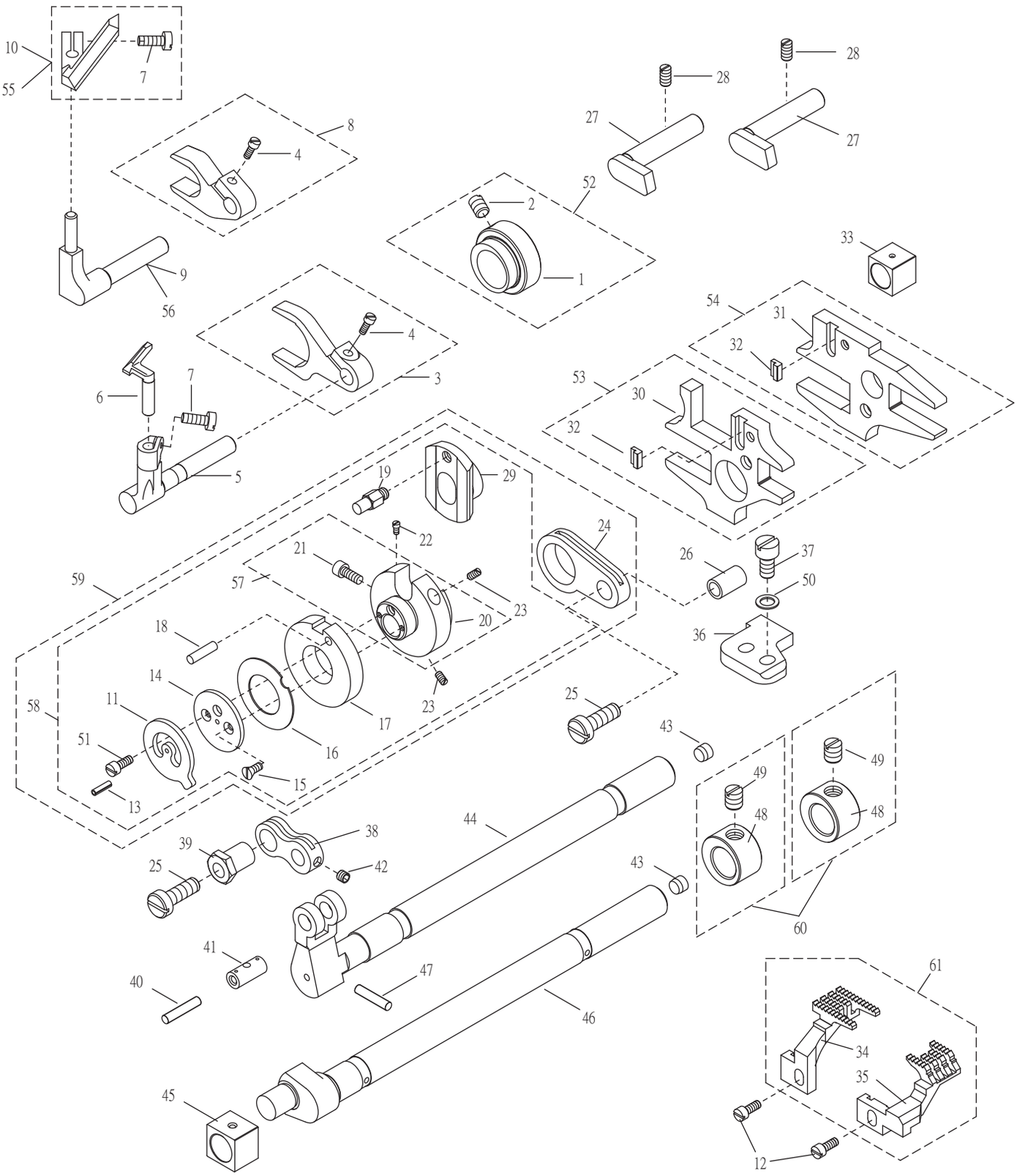


序號 Ref.No.	名稱 Description	針 距 Distance Of Needles			
		4.0	4.8	5.6	6.4
34	主送布齒 Main Feed Dog	5220FD00563	5220FD00563	5220FD00563	5220FD00643
35	副送布齒 Diff Feed Dog	5220DF00560	5220DF00560	5220DF00560	5220DF00640
61	送布齒組 Feed Dog Asm.	5220DG0016	5220DG0016	5220DG0016	5220DG0017

12. CT8000/CT9000 導針與送布齒驅動機構Needle Guide And Feed Dog Driving For CT8000/CT9000

序號 Ref.No.	圖 號 Parts No.	名 稱 Description	單位用量 Amt .Req.
1	2200001201	導針擺動凸輪 Eccentric Cam	1
2	8MN05320500E	螺絲 Screw (CT0903 M5-0.8*5)	2
3	2200001203	導針擺動曲柄 Lever	1
4	8MB03201006A	螺絲 Screw (CT1204 M3-0.5*10)	2
5	2200001205	前導針座 Needle Guide Holder	1
6	5220NG00563	前導針器 Needle Guide	1
7	8MB03200606K	螺絲 Screw (CT1207 M3-0.5*6)	2
8	2200001208	導針擺動曲柄 Lever	1
9	2200001251	後導針座 Needle Guide Holder	1
10	5220NG00562	後導針器 Needle Guide	1
11	2200001211	限動片 Stopper	1
12	8MB85240806K	螺絲 Screw (CT0635 M3.5-0.6*8)	2
13	2200001027	彈簧銷 Spring Pin	1
14	2200001214	壓板 Presser	1
15	8ME02160404A	螺絲 Screw (CT1215 M2-0.4*4)	2
16	2200001216	緊迫簧片 Disc Spring	1
17	2200001217	變距凸輪 Cam	1
18	90SP0308	止動銷 Stopper Pin	1
19	2200001219	引動銷 Drive Pin	1
20	2200001220	變距滑道 Slide Guide	1
21	8MB85240605K	螺絲 Screw (CT1221 M3.5-0.6*6)	1
22	8MN03200300A	螺絲 Screw (CT0115 M3-0.5*3)	1
23	8MN04280600A	螺絲 Screw (CT1223 M4-0.7*6)	2
24	2200001224	連桿 Link	1
25	8MB05321809K	螺絲 Screw (CT1225 M5-0.8*17.8)	2
26	2200001226	連桿銷 Pin	1
27	2200001227	懸臂式滑軌 Guide	2
28	8MN06400600A	螺絲Screw (CT0918 M6-1*6)	2
29	2200001229	變距滑塊Slide Block	1
30	2200001230	主送齒驅動座 Feed Dog Seat	1
31	2200001231	副送齒驅動座 Feed Dog Seat	1
32	2200001232	送布齒定位鍵 Locator Key	2
33	2200001233	滑塊 Slide Block	1
34	----------	主送布齒 Main Feed Dog(See Left Page)	1
35	----------	副送布齒 Diff.Feed Dog(See Left Page)	1
36	2200001236	送齒座側導塊 Guide Block	1
37	8MB04281007K	螺絲 Screw(CT1237 M4-0.7*10)	2
38	2200001238	連桿 Link	1
39	2200001239	連桿銷 Pin	1
40	66800	油線 Oil Wick	1
41	2200001241	連桿銷 Pin	1
42	8MN03200400C	螺絲 Screw (CT1242 M3-0.5*4)	1
43	2200001243	孔塞 Plug	2
44	2200001244	曲柄 Shaft	1
45	2200001245	滑塊 Slide Block	1
46	2200001246	曲軸 Crank Shaft	1
47	66802	油線 Oil Wick	1
48	2200001248	定位環 Collar	2
49	8MN06400500A	螺絲 Screw (CT0513 M6-1*5)	2
50	2100000223	墊圈 Washer	2

12. CT8000/CT9000 導針與送布齒驅動機構Needle Guide And Feed Dog Driving For CT8000/CT9000



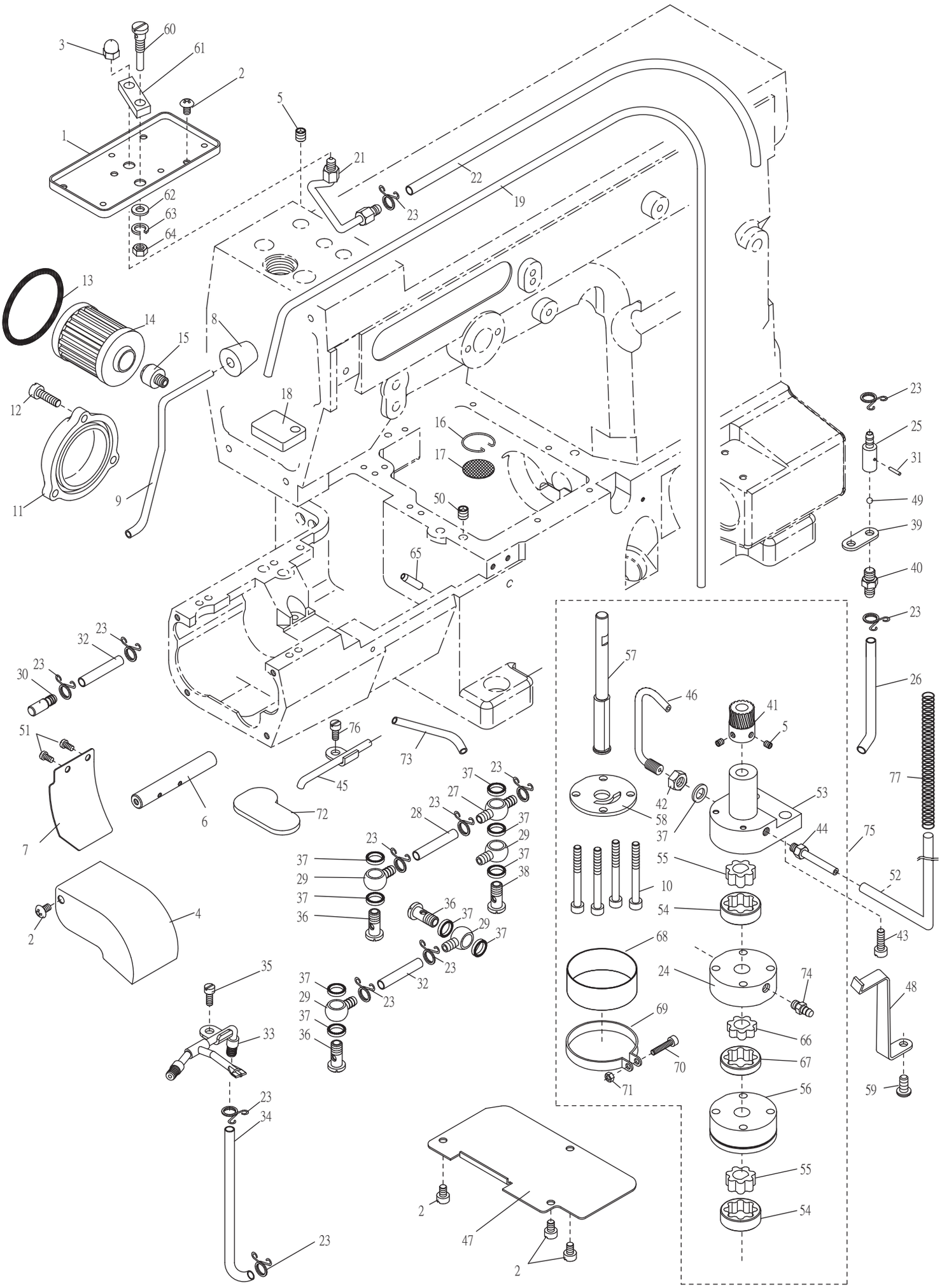
序號 Ref.No.	名稱 Description	針 距 Distance Of Needles			
		4.0	4.8	5.6	6.4
34	主送布齒 Main Feed Dog	5220FD00563	5220FD00563	5220FD00563	5220FD00643
35	副送布齒 Diff Feed Dog	5220DF00560	5220DF00560	5220DF00560	5220DF00640
61	送布齒組 Feed Dog Asm.	5220DG0016	5220DG0016	5220DG0016	5220DG0017

12. CT8000/CT9000 導針與送布齒驅動機構Needle Guide And Feed Dog Driving For CT8000/CT9000

序號 Ref.No.	圖 號 Parts No.	名 稱 Description	單位用量 Amt .Req.
51	8MB85240807K	螺絲 Screw (FT0555 M3.5-0.6*8)	1
52	222A0001252	導針擺動凸輪組 Eccentric Cam Asm	1
53	222A0001253	主送齒驅動座組 Feed Dog Seat Asm	1
54	222A0001254	副送齒驅動座組 Feed Dog Seat Asm	1
*55	5220NG00561	後導針器 Needle Guide	1
*56	2200001209	後導針座 Needle Guide Holder	1
57	220A0001256	變距滑道組 Slide Guide Asm	1
58	220A0001254	變距滑道組 Slide Guide Asm	1
59	220A0001255	變距滑道組 Slide Guide Asm	1
60	220A0001252	定位環組 Collar Asm	2
61	----------	送布齒組 Feed Dog Asm. (See Left Page)	1

*特註品 Custom-Item

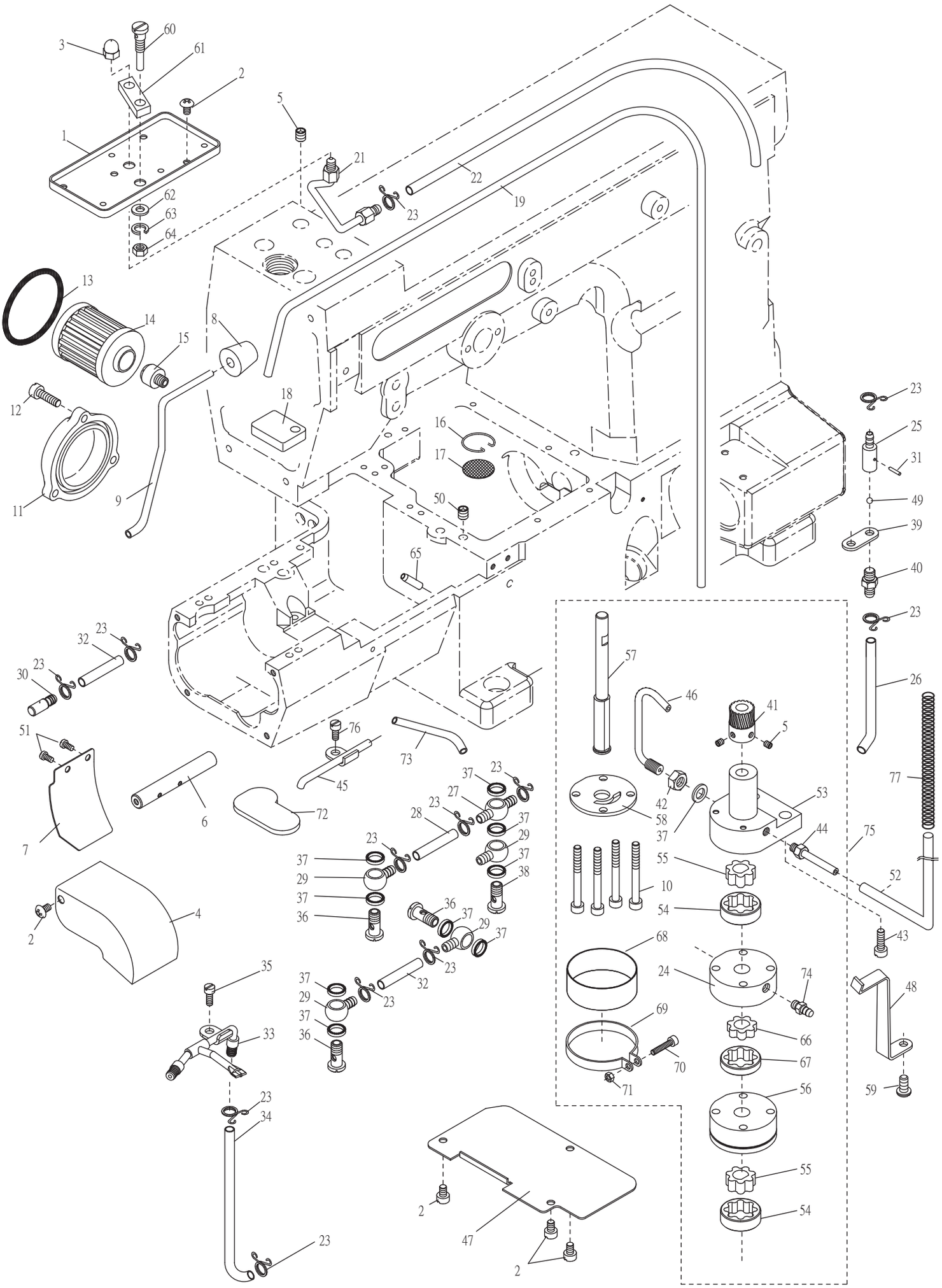
13.CT9000 潤滑系統 Lubrication System For Ct9000



13.CT9000 潤滑系統 Lubrication System For Ct9000

序號 Ref. No.	物料編號 Parts Number	名稱 Description	單位用量 Amt.Req.
1	2210001301	承油盤 Oil Receiver	1
2	8MC04280507D	螺絲 Screw (CT0122 M4-0.7*5)	6
3	2210001304	噴油嘴 Nozzle	1
4	2210001354	防油蓋 Cover	1
5	8MN04280400A	螺絲 Screw(CT0229 M4-0.7*4)	3
6	2210001352	軸 Shaft	1
7	2210001353	防油蓋 Cover	1
8	2210001311	孔塞 Plug	1
9	2210001310	油線 Oil Tube	1
10	8MM04284007B	螺絲 Screw (CT1310 M4-0.7*40)	4
11	22000013111	封蓋 Oil Filter Cover	1
12	8MB04281207K	螺絲 Screw (CT0239 M4-0.7*12)	3
13	2200001313	O 形油環 O Ring	1
14	2100001521	過濾器 Oil Filter	1
15	2200001315	過濾器接頭 Oil Filter Joint	1
16	2200001316	扣簧 Filter Screen Clamp	1
17	2200001317	網板 Filter Screen	1
18	2200001318	羊毛氈 Felt	1
19	66692	油管 Oil Tube	1
20	----------	----------	-
21	2210001322	噴油嘴 Nozzle	1
22	66790	油管 Oil Tube	1
23	2100001536	夾簧 Latch Spring	12
24	2220001324	壓出泵 Rotor Case	1
25	2220001325	單向閥 One Way Valve	1
26	66790	油管 Oil Tube	1
27	2200001327	油管接頭 Oil Tube Joint	1
28	2200001328	油管 Oil Tube	1
29	2100001535	油管接頭 Oil Tube Joint	4
30	2200001330	噴油嘴 Nozzle	1
31	2220001331	銷 Pin	1
32	2200001332	油管 Oil Tube	2
33	22000013331	油管 Oil Tube	1
34	2200001334	油管 Oil Tube	1
35	8MB04280807K	螺絲 Screw (CT0215 M4-0.7*8)	1
36	2100001533	螺椿 Stud	3
37	2100001534	墊圈 Washer	10
38	2200001338	螺椿 Stud	1
39	2220001339	止回閥座 Bracket	1
40	2220001340	油嘴 Oil Tube Joint	1
41	2200001341	螺母 Worm Gear	1
42	8MA06400510A	螺帽 Nut (CT0533 M6-1*5)	1
43	8MM06402010A	螺絲 Screw (SH04-44 M6-1*20)	2
44	2200001344	油管 Oil Tube	1
45	2220001345	油管 Oil Tube	1
46	22200013461	噴油嘴 Nozzle	1
47	2220001347	隔板 Separate	1
48	2220001348	油管支持臂 Oil Tube Holder	1
49	2220001349	鋼珠 Steel ball	1
50	8MN06400500A	螺絲 Screw (CT0513 M6-1*5)	1

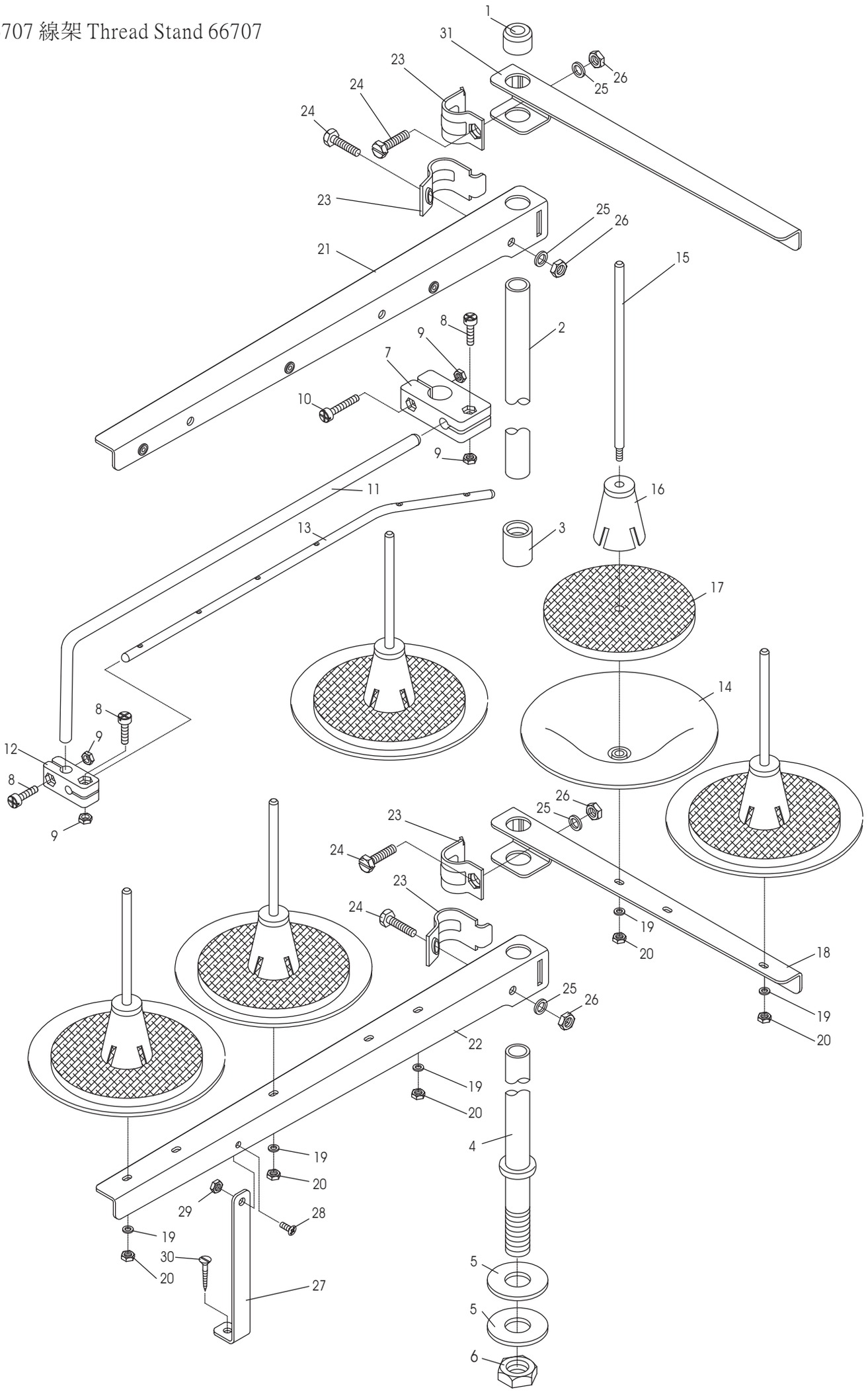
13.CT9000 潤滑系統 Lubrication System For Ct9000



13.CT9000 潤滑系統 Lubrication System For Ct9000

序號 Ref. No.	物料編號 Parts Number	名　稱 Description	單位用量 Amt.Req.
51	8MB03200506K	螺絲Screw (CT0525 M3-0.5*5)	2
52	66790	油管Oil Tube	1
53	2220001353	回收泵Pump Body	1
54	2200001354	外轉子Outside Rotor	2
55	2200001355	內轉子Inside Rotor	2
56	2200001356	壓出泵Rotor Case	1
57	2220001357	軸Shaft	1
58	2200001358	封蓋Cover	1
59	8MC04280807D	螺絲Screw (CT0130 M4-0.7*8)	1
60	2210001305	注油管Oil Pipe	1
61	2210001303	導油歧管Lubricant Guiding Block	1
62	2200001025	墊圈 Washer (C10-25)	1
63	90SW050	彈簧墊圈Spring Washer	1
64	8MA05320408A	螺絲Screw (CT1208 M5-0.8*4)	1
65	2200001365	油管Oil Tube	1
66	2220001366	內轉子Inside Rotor	1
67	2220001367	外轉子Outside Rotor	1
68	2220001368	油網Oil Mesh	1
69	2220001369	夾簧Latch Spring	1
70	8MB03201006A	螺絲Screw (CT1204 M3-0.5*10)	1
71	8MA03200306A	螺帽Nut(FTB0111 M3-0.5*3)	1
72	2220001372	羊毛氈Felt	1
73	66792	油管Oil Tube	1
74	2220001374	油嘴Nozzle	1
75	227A0001375	泵組Pump Asm	1
76	8MB04280608A	螺絲Screw (UTB0130 M4-0.7*6)	1
77	2270001377	彈簧Spring	1

14. 66707 線架 Thread Stand 66707

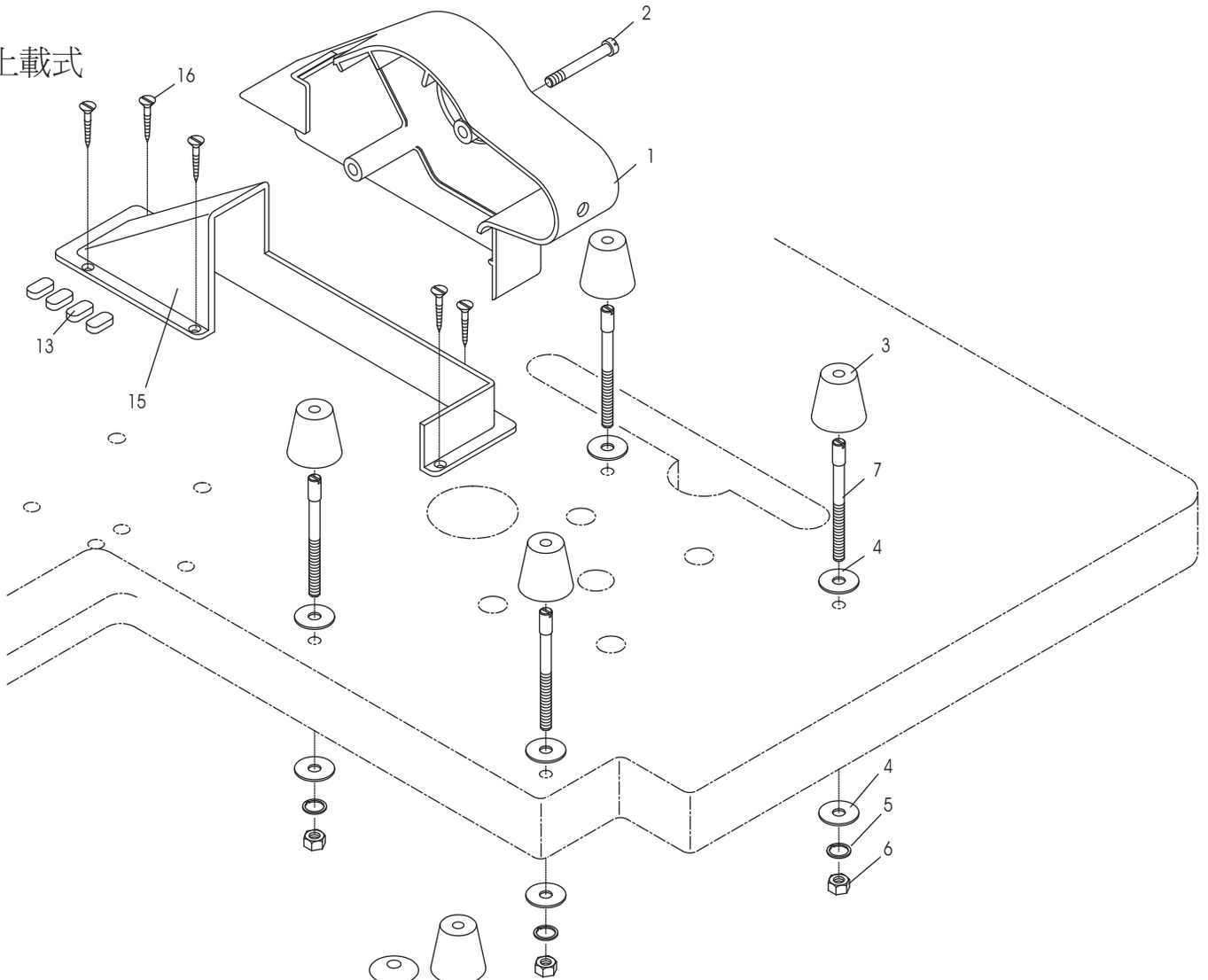


14. 66707 線架 Thread Stand 66707

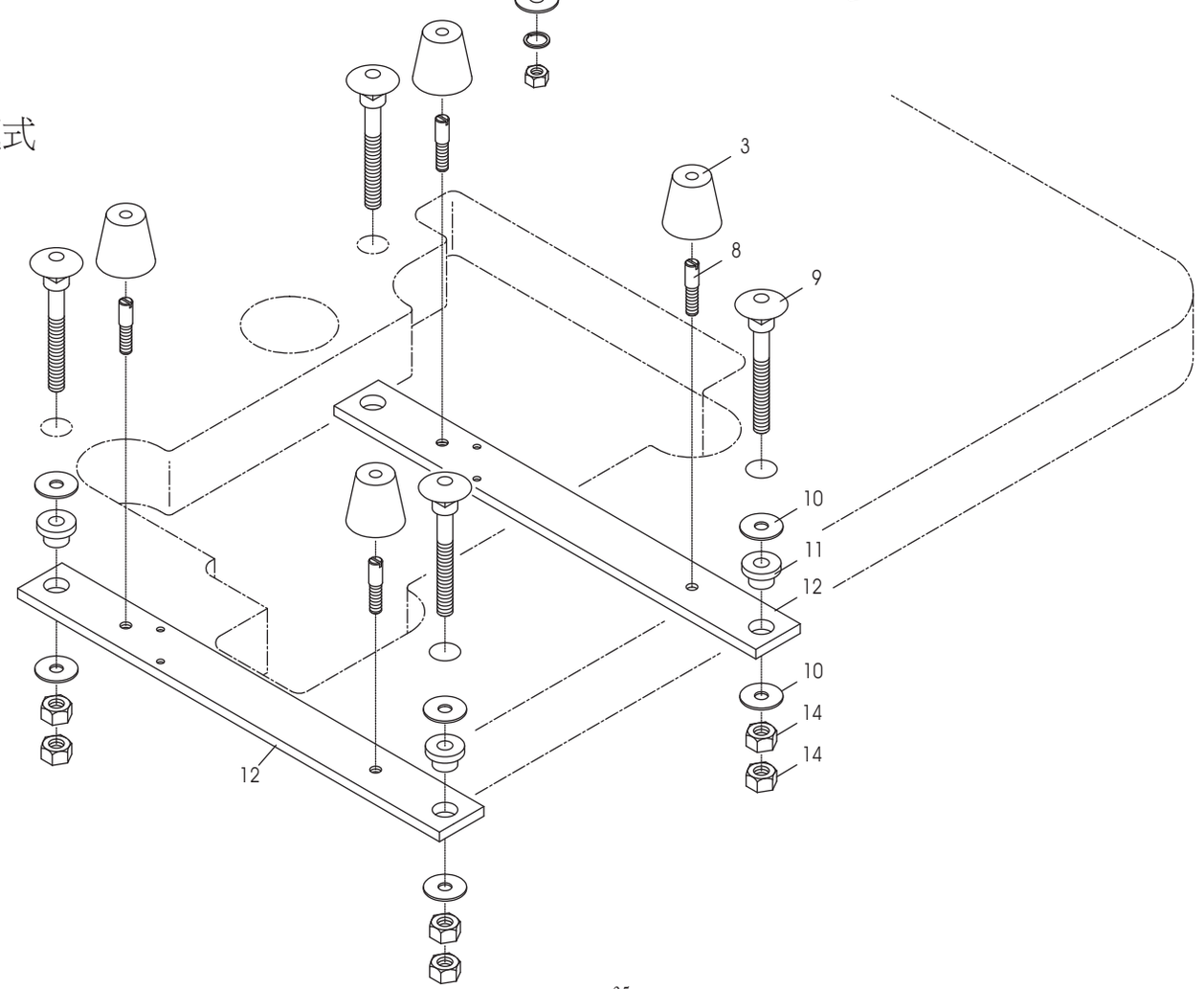
序號 Ref. No.	物料編號 Parts Number	名　稱 Description	單位用量 Amt.Req.
1	667051	柱帽 Rod Cup	1
2	667052	上柱 Upper Thread Stand Rod	1
3	667053	接頭 Joint	1
4	667054	下柱 Lower Thread Stand Rod	1
5	667055	墊圈 Washer	2
6	667056	螺帽 Nut	1
7	667057	接頭 Bracket	1
8	667058	螺絲 Screw	3
9	667059	螺帽 Nut	4
10	6670510	螺絲 Screw	1
11	6670511	旋臂 Arm	1
12	6670512	接頭 Bracket	1
13	6670513	導線桿 Thread Guide	1
14	6670514	線盤 Spool Set for SH6005	5
15	6670515	線盤軸 Spool Pin	5
16	6670516	定心錐 Spool Retaining Fig	5
17	6670517	緩衝墊 Seat	5
18	667061	線盤座 Spool Set Bracket	1
19	6670519	彈簧墊圈 Spring Washer	5
20	6670520	螺帽 Nut	5
21	6670521	導線臂 Thread Guide	1
22	6670522	線盤座 Spool Set Bracket	1
23	6670523	夾板 Clamp	4
24	6670524	螺絲 Screw	4
25	6670525	彈簧墊圈 Spring Washer	4
26	6670526	螺帽 Nut	4
27	6670527	撐桿 Support Rod	1
28	6670528	螺絲 Screw	1
29	6670529	螺帽 Nut	1
30	6670530	木螺絲 Wood Screw	1
31	6670531	導線 Thread Guide	1

15. 裝載附件 Supporting Board

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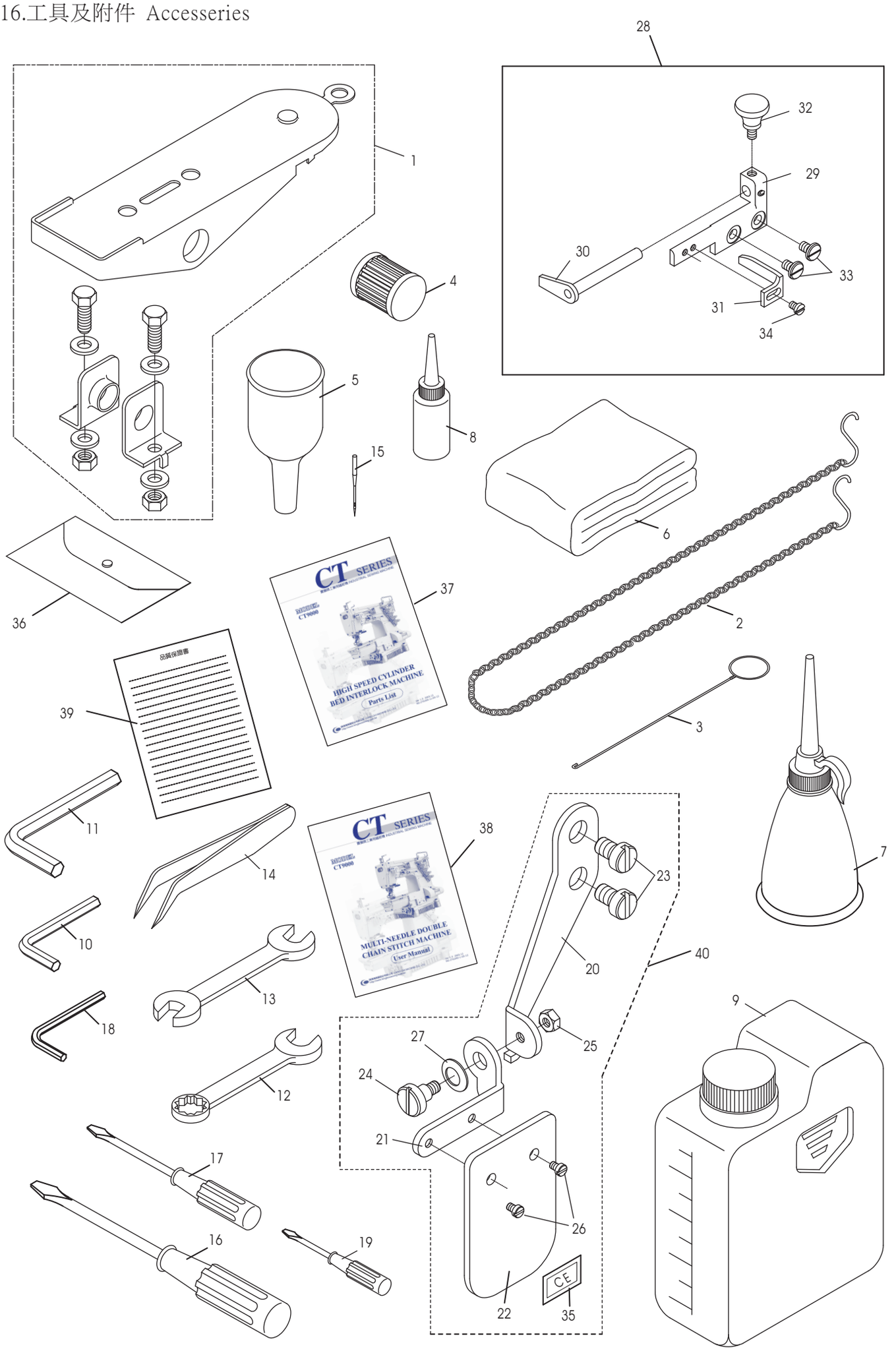
半沉式



15. 裝載附件 Supporting Board

序號 Ref. No.	物料編號 Parts Number	名　稱 Description	單位用量 Amt.Req.
1	2270001501	皮帶蓋 Belt Cover	1
2	8MB06405309S	螺絲 Screw (NCT1502 M6-1*53)	2
3	66943	減震橡膠 Rubber Cushion	4
4	2200001504	墊圈 Washer	8
5	90SW070	彈簧墊圈 Spring Wahsher	4
6	8MA06400612A	螺帽 Nut (SH0242 M6-1*6)	4
7	8MB06406507B	螺樁 Bolt (CT1507 M6-1*65)	4
8	8MB06401607M	螺樁 Stud (CT1503 M6-1*16)	4
9	8SC79187827B	懸吊螺樁 (CT1509 5/16"-18*78))Bolt	4
10	2200001510	墊圈 Washer	8
11	2200001511	橡膠環 Rubber Washer	4
12	2200001512	車頭承板 Supporting Board	2
13	2220001513	橡膠墊片 Rubber Washer	4
14	8SA79180613A	螺帽 Nut (CT1514 5/16"-18*6)	8
15	2220001515	皮帶蓋 Belt Cover	1
16	8WF03131706A	木螺釘 Wood Screw (SH1707)	5

16.工具及附件 Accesseries



16.工具及附件 Accesseries

序號 Ref. No.	物料編號 Parts Number	名稱 Description	單位用量 Amt.Req.
1	66700	踏板組 Pedel Complete	1
2	66695	鍊條組 Chain Set	1
3	66840	穿線鋼絲 Threading Bar	1
4	2100001521	過濾器 Oil Filter	1
5	66720	漏斗 Oil Funnel	1
6	66846	防塵罩 Mechine Cover	1
7	66721	油壺 Oiler	1
8	66722	矽油 Silicon Oil	1
9	66715	油罐 Oil Container	1
10	66636	六角扳手 Spanner 3MM	1
11	66637	六角扳手 Spanner 4MM	1
12	66612	梅花扳手 Wrench 10MM	1
13	66613	開口扳手 Wrench 7/8MM	1
14	66690	鑷子 Tweezer	1
15	66725-11-5	備用針 Retainer Needle	5
16	66665	長起子 Screw Driver (Large)	1
17	66666	中起子 Screw Driver (Medium)	1
18	66639	六角板手 Spanner 1.5MM	1
19	66667	小起子 Screw Driver (Small)	1
20	2200001620	護目鏡座 Safety Plate Support	1
21	2200001621	護目鏡架 Safety Plate Holder	1
22	2200001622	護目鏡 Safety Plate	1
23	8MC06401008E	螺絲 Screw (CT0832 M6-1*9.5)	2
24	8SB36400810E	螺絲 Screw (CT1624 9/64"-40*8)	1
25	8SA36400406A	螺帽 Nut (CT1625 9/64"-40*4)	1
26	8MB03200405A	螺絲 Screw (FT0548 M3-0.5*4)	2
27	2200000228	墊圈 Washer	1
28	/EG005	導模組 Fabric Guide Asm.	1
29	4EG0050101	擋塊 Plate	1
30	4EG0050102	導模 Fabric Guide	1
31	4EG0050103	導模 Fabric Guide	1
32	2207111701	螺椿 Stud	1
33	8MB04280608A	螺絲 Screw (UTB0130 M4-0.7*6)	2
34	8MB03200405A	螺絲 Screw (FT0548 M3-0.5*4)	1
35	66451	貼紙 Paster	1
36	66831	工具袋 Bag	1
37	6CT6300-1L-05-12	零件冊 Parts List	1
38	6CT62M0-1-05-12	使用說明書 Instruction Manual	1
39	66200	品質保證書 Guarautee	1
40	220A0001632	護目鏡組 Safety Plate Asm.	1

CT9000 GAUGE PARTS LIST

CT9000-0-0□□□M
CT9000-0-□□□M

Main Parts 更換 / 機型 Models / 針距 零件 m.m		Throat plate 針板	Presser foot asm 壓腳	Main feed dog 主送布齒	Diff feed dog 副送布齒	Needle clamp 針留	Upper looper 上結線勾	Lower looper 下結線勾	Needle guide 前導針	Needle guide 後導針	Needle 針
CT9000	4.0	5222TP00401	5220PF00404	5220FD00563 / 5220DG0016	5220DF00560	5220NC00400	5220SL00560	5220LL00560	5220NG00563	5220NG00562	UY128GAS #11
	4.8	5220TP00484	5220PF00484	5220FD00563 / 5220DG0016	5220DF00560	5220NC00480					
	5.6	5220TP00564	5220PF00564	5220FD00563 / 5220DG0016	5220DF00560	5220NC00561					
	6.4	5220TP00642	5220PF00644	5220FD00643 / 5220DG0017	5220DF00640	5220NC00641					

CT9000-0-0□□□M/CS00□
CT9000-0-□□□M/CS00□

Main Parts 更換 / 機型 Models / 針距 零件 m.m		Throat plate 針板	Presser foot asm 壓腳	Main feed dog 主送布齒	Diff feed dog 副送布齒	Needle clamp 針留	Upper looper 上結線勾	Lower looper 下結線勾	Needle guide 前導針	Needle guide 後導針	Needle 針
CT9000	4.0	5222TP00401	5220PF00404	5227FD00560 / 5227DG0001	5227DF00560	5220NC00400	5220SL00560	5220LL00560	5220NG00563	5220NG00562	UY128GAS #11
	4.8	5220TP00484	5220PF00484	5227FD00560 / 5227DG0001	5227DF00560	5220NC00480					
	5.6	5220TP00564	5220PF00564	5227FD00560 / 5227DG0001	5227DF00560	5220NC00561					

CT9000 GAUGE PARTS LIST

CT9000-0-0□□□H
CT9000-0-□□□H

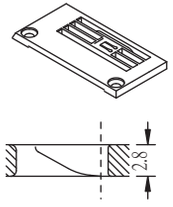
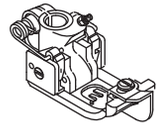
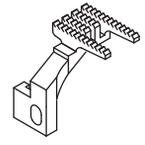
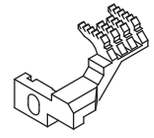
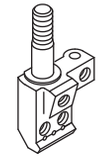
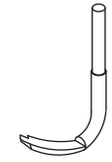
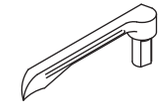
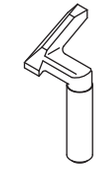
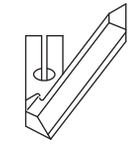
Main Parts 更換零件 / 機型 Models / 針距 m.m	Throat plate 針板	Presser foot asm 壓腳	Main feed dog 主送布齒	Diff feed dog 副送布齒	Needle clamp 針留	Upper looper 上結線勾	Lower looper 下結線勾	Needle guide 前導針	Needle guide 後導針	Needle 針
CT9000 4.0	5222TP00400	5220PF00404	5220FD00563 5220DF00560 5220DG0016		5220NC00400	5220SL00560	5220LL00560	5220NG00563	5220NG00562	UY128GAS #14
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5.6	5220TP00566	5220PF00564	5220FD00563 5220DF00560 5220DG0016		5220NC00561					
6.4	5220TP00644	5220PF00644	5220FD00643 5220DF00640 5220DG0017		5220NC00641					

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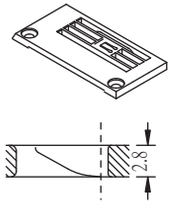
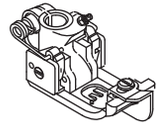
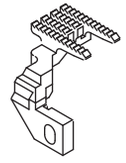
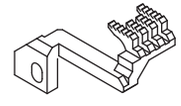
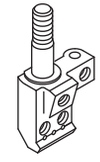
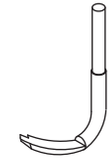
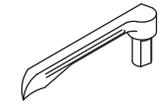
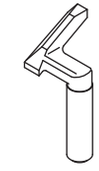
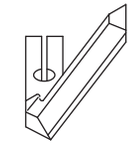
Main Parts 更換零件 / 機型 Models / 針距 m.m	Throat plate 針板	Presser foot asm 壓腳	Main feed dog 主送布齒	Diff feed dog 副送布齒	Needle clamp 針留	Upper looper 上結線勾	Lower looper 下結線勾	Needle guide 前導針	Needle guide 後導針	Needle 針
CT9000 4.0	5222TP00400	5220PF00404	5227FD00560 5227DF00560 5227DG0001		5220NC00400	5220SL00560	5220LL00560	5220NG00563	5220NG00562	UY128GAS #14
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CT9000 GAUGE PARTS LIST

CT9000-0-0□□□W
CT9000-0-□□□W

Main Parts 更換 / 機型 Models / 針距 零件 m.m		 Throat plate 針板	 Presser foot asm 壓腳	 Main feed dog 主送布齒	 Diff feed dog 副送布齒	 Needle clamp 針留	 Upper looper 上結線勾	 Lower looper 下結線勾	 Needle guide 前導針	 Needle guide 後導針	Needle 針
CT9000	5.6	5220TP00568	5220PF00564	5220FD00563	5220DF00560	5220NC00561	5220SL00560	5220LL00560	5220NG00563	5220NG00562	UY128GAS #11
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CT9000-0-0□□□W/CS00□
CT9000-0-□□□W/CS00□

Main Parts 更換 / 機型 Models / 針距 零件 m.m		 Throat plate 針板	 Presser foot asm 壓腳	 Main feed dog 主送布齒	 Diff feed dog 副送布齒	 Needle clamp 針留	 Upper looper 上結線勾	 Lower looper 下結線勾	 Needle guide 前導針	 Needle guide 後導針	Needle 針
CT9000	5.6	5220TP00568	5220PF00564	5227FD00560	5227DF00560	5220NC00561	5220SL00560	5220LL00560	5220NG00563	5220NG00562	UY128GAS #11
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CT9000 GAUGE PARTS LIST

CT9000-0-0 □□□L
CT9000-0-□□□L

Main Parts 更換零件 / 機型 Models / 針距 m.m		Throat plate 針板	Presser foot asm 壓腳	Main feed dog 主送布齒	Diff feed dog 副送布齒	Needle clamp 針留	Upper looper 上結線勾	Lower looper 下結線勾	Needle guide 前導針	Needle guide 後導針	Needle 針
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	6.4	5222TP00640	5220PF00644	5220FD00643	5220DF00640	5220NC00641					
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CT9000-0-0 □□□L/CS00 □
CT9000-0-□□□L/CS00 □

Main Parts 更換零件 / 機型 Models / 針距 m.m		Throat plate 針板	Presser foot asm 壓腳	Main feed dog 主送布齒	Diff feed dog 副送布齒	Needle clamp 針留	Upper looper 上結線勾	Lower looper 下結線勾	Needle guide 前導針	Needle guide 後導針	Needle 針
CT9000	4.0	5222TP00402	5220PF00404	5227FD00560	5227DF00560	5220NC00400	5220SL00560	5220LL00560	5220NG00563	5220NG00562	UY128GAS #11
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CT9000 GAUGE PARTS LIST

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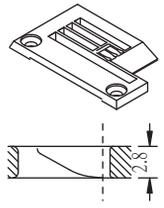
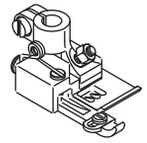
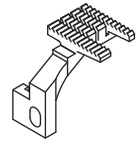
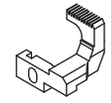
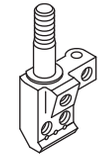
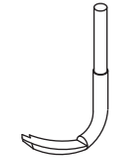
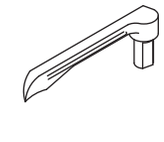
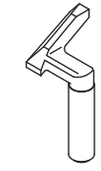
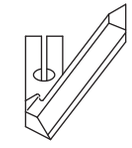
Main Parts 更換零件 / 機型 Models / 針距 m.m	Throat plate 針板	Stitch plate Tongue 針板舌	Presser foot asm 壓腳	Main feed dog 主送布齒	Diff feed dog 副送布齒	Aux feed dog 輔助送布齒	Needle clamp 針留	Upper looper 上結線勾	Lower looper 下結線勾	Needle guide 前導針	Needle guide 後導針	Needle 針
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CT9000-0-□□□S1

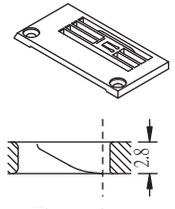
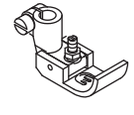
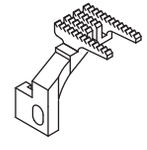
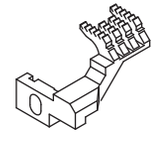
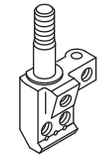
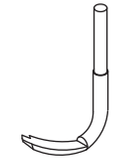
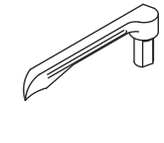
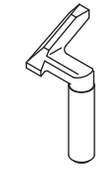
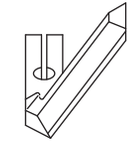
Main Parts 更換零件 / 機型 Models / 針距 m.m	Throat plate 針板	Stitch plate Tongue 針板舌	Presser foot asm 壓腳	Main feed dog 主送布齒	Diff feed dog 副送布齒	Aux feed dog 輔助送布齒	Needle clamp 針留	Upper looper 上結線勾	Lower looper 下結線勾	Needle guide 前導針	Needle guide 後導針	Needle 針
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CT9000 GAUGE PARTS LIST

CT9003-0-□□□M

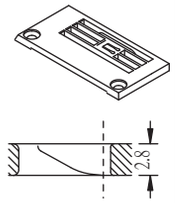
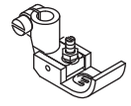
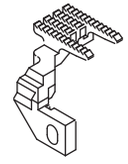
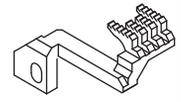
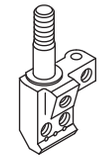
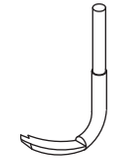
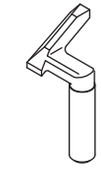
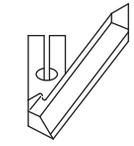
Main Parts 更換零件 / 機型 Models / 針距 m.m		 Throat plate 針板	 Presser foot asm 壓腳	 Main feed dog 主送布齒	 Diff feed dog 副送布齒	 Needle clamp 針留	 Upper looper 上結線勾	 Lower looper 下結線勾	 Needle guide 前導針	 Needle guide 後導針	Needle 針
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	5.6	5222TP03561	5222PF03561	5222FD03560	5222DF03560	5220NC00561					
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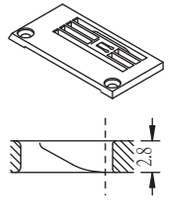
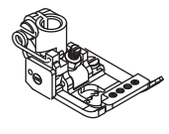
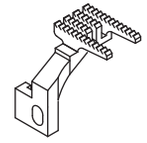
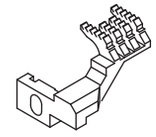
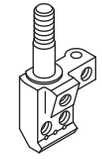
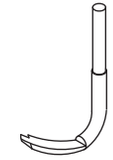
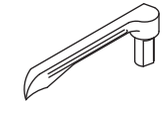
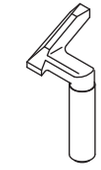
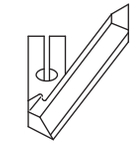
Main Parts 更換零件 / 機型 Models / 針距 m.m		 Throat plate 針板	 Presser foot asm 壓腳	 Main feed dog 主送布齒	 Diff feed dog 副送布齒	 Needle clamp 針留	 Upper looper 上結線勾	 Lower looper 下結線勾	 Needle guide 前導針	 Needle guide 後導針	Needle 針
CT9005	4.0	5222TP00401	5220PF05401	5220FD00563	5220DF00560	5220NC00400	5220SL00560	5220LL00560	5220NG00563	5220NG00562	UY128GAS #11
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				5220DG0016							
	5.6	5220TP00564	5220PF05561	5220FD00563	5220DF00560	5220NC00561					
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CT9000 GAUGE PARTS LIST

CT9005-0-□□□M/CS00□

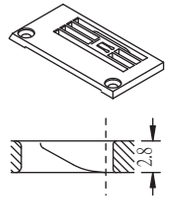
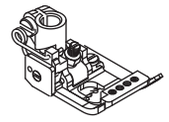
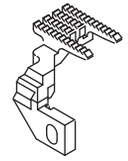
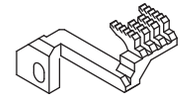
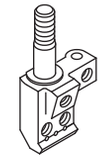
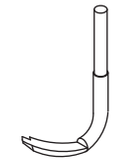
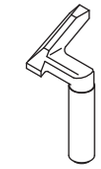
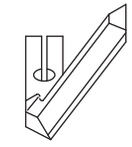
Main Parts 更換零件 / 機型 Models / 針距 m.m	 Throat plate 針板	 Presser foot asm 壓腳	 Main feed dog 主送布齒	 Diff feed dog 副送布齒	 Needle clamp 針留	 Upper looper 上結線勾	 Lower looper 下結線勾	 Needle guide 前導針	 Needle guide 後導針	Needle 針
CT9005	4.0	5222TP00401	5220PF05401	5227FD00560	5227DF00560	5220NC00400	5220SL00560	5220LL00560	5220NG00563	5220NG00562	UY128GAS #11
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CT9011-0-□□□M

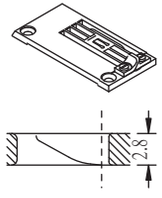
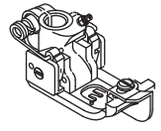
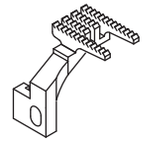
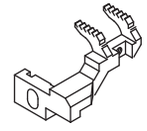
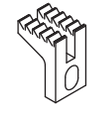
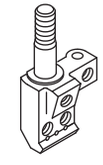
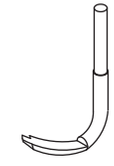
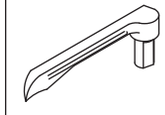
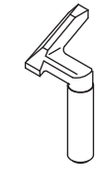
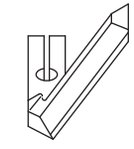
Main Parts 更換零件 / 機型 Models / 針距 m.m	 Throat plate 針板	 Presser foot asm 壓腳	 Main feed dog 主送布齒	 Diff feed dog 副送布齒	 Needle clamp 針留	 Upper looper 上結線勾	 Lower looper 下結線勾	 Needle guide 前導針	 Needle guide 後導針	Needle 針
CT9011	4.0	5222TP00401	5222PF11400	5220FD00563	5220DF00560	5220NC00400	5220SL00560	5220LL00560	5220NG00563	5220NG00562	UY128GAS #11
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CT9000 GAUGE PARTS LIST

CT9011-0-□□□M/CS00□

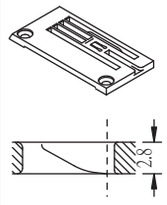
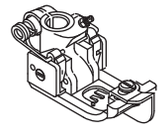
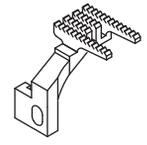
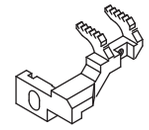
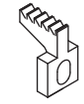
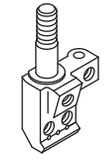
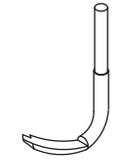
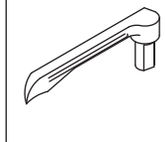
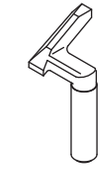
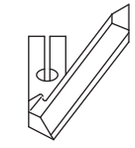
Main Parts 更換零件 / 機型 Models / 針距 m.m		 Throat plate 針板	 Presser foot asm 壓腳	 Main feed dog 主送布齒	 Diff feed dog 副送布齒	 Needle clamp 針留	 Upper looper 上結線勾	 Lower looper 下結線勾	 Needle guide 前導針	 Needle guide 後導針	Needle 針
CT9011	4.0	5222TP00401	5222PF11400	5227FD00560	5227DF00560	5220NC00400	5220SL00560	5220LL00560	5220NG00563	5220NG00562	UY128GAS #11
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CT9013-0-□□□M

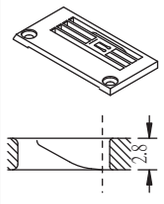
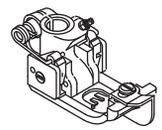
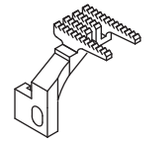
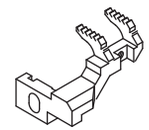
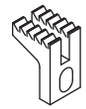
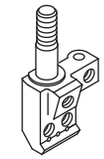
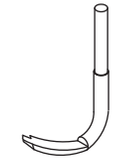
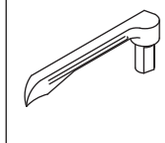
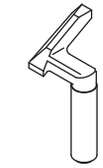
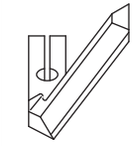
Main Parts 更換零件 / 機型 Models / 針距 m.m		 Throat plate 針板	 Presser foot asm 壓腳	 Main feed dog 主送布齒	 Diff feed dog 副送布齒	 Aux feed dog 輔助送布齒	 Needle clamp 針留	 Upper looper 上結線勾	 Lower looper 下結線勾	 Needle guide 前導針	 Needle guide 後導針	Needle 針
CT9013	4.0	5222TP13403	5220PF00404	5220FD00563	5220DF13563	5220AF13560	5220NC00400	5220SL00560	5220LL00560	5220NG00563	5220NG00562	UY128GAS #11
				5222DG0001								
	4.8	5222TP13483	5220PF00484	5220FD00563	5220DF13563	5220AF13560	5220NC00480					
				5222DG0001								
	5.6	5222TP13563	5220PF00564	5220FD00563	5220DF13563	5220AF13560	5220NC00561					
				5222DG0001								
	6.4	5222TP13643	5220PF00644	5220FD00643	5220DF13643	5220AF13640	5220NC00641					
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CT9000 GAUGE PARTS LIST

CT9013-1-□□□M

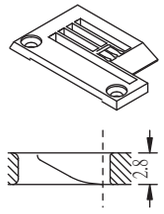
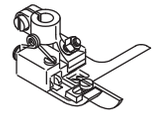
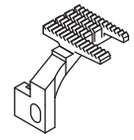
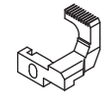
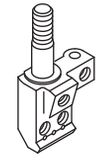
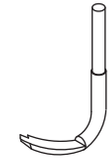
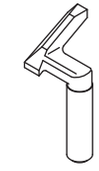
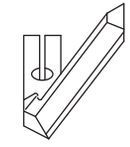
Main Parts 更換零件 / 機型 Models / 針距 m.m		 Throat plate 針板	 Presser foot asm 壓腳	 Main feed dog 主送布齒	 Diff feed dog 副送布齒	 Aux feed dog 輔助送布齒	 Needle clamp 針留	 Upper looper 上結線勾	 Lower looper 下結線勾	 Needle guide 前導針	 Needle guide 後導針	Needle 針
CT9013	4.0	5222TP13404	5220PF00404	5220FD00563	5220DF13563	5220AF13561	5220NC00400	5220SL00560	5220LL00560	5220NG00563	5220NG00562	# 11
					5222DG0003							
	4.8	5222TP13484	5220PF00484	5220FD00563	5220DF13563	5220AF13561	5220NC00480					
					5222DG0003							
	5.6	5222TP13564	5220PF00564	5220FD00563	5220DF13563	5220AF13561	5220NC00561					
					5222DG0003							
	6.4	5222TP13644	5220PF00644	5220FD00643	5220DF13643	5220AF13561	5220NC00641					
					5222DG0004							

CT9013-2-□□□M

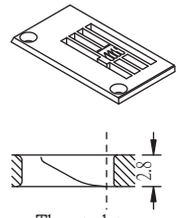
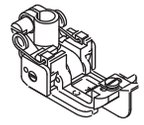
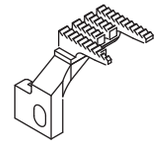
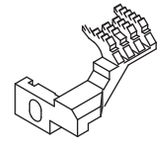
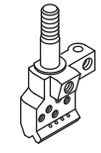
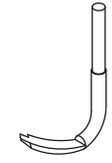
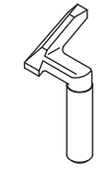
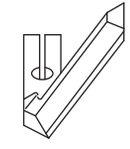
Main Parts 更換零件 / 機型 Models / 針距 m.m		 Throat plate 針板	 Presser foot asm 壓腳	 Main feed dog 主送布齒	 Diff feed dog 副送布齒	 Aux feed dog 輔助送布齒	 Needle clamp 針留	 Upper looper 上結線勾	 Lower looper 下結線勾	 Needle guide 前導針	 Needle guide 後導針	Needle 針
CT9013	4.0	5222TP13402	5220PF00404	5220FD00563	5220DF13563	5220AF13560	5220NC00400	5220SL00560	5220LL00560	5220NG00563	5220NG00562	UY128GAS # 11
					5222DG0001							
	4.8	5222TP13482	5220PF00484	5220FD00563	5220DF13563	5220AF13560	5220NC00480					
					5222DG0001							
	5.6	5222TP13562	5220PF00564	5220FD00563	5220DF13563	5220AF13560	5220NC00561					
					5222DG0001							
	6.4	5222TP13642	5220PF00644	5220FD00643	5220DF13643	5220AF13640	5220NC00641					
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CT9000 GAUGE PARTS LIST

CT9042-0-□□□M　　CT9042-3-□□□M
CT9042-1-□□□M　　CT9042-4-□□□M
CT9042-2-□□□M　　CT9042-5-□□□M

Main Parts 更換零件 / 機型 Models / 針距 m.m		 Throat plate 針板	 Presser foot asm 壓腳	 Main feed dog 主送布齒	 Diff feed dog 副送布齒	 Needle clamp 針留	 Upper looper 上結線勾	 Lower looper 下結線勾	 Needle guide 前導針	 Needle guide 後導針	Needle 針
CT9042	5.6	5220TP42562	5220PF42561	5220FD42562	5220DF42562	5220NC00561	5220SL00560	5220LL00560	5220NG00563	5220NG00562	UY128GAS # 11
				5220DG0011							
	6.4	5220TP42642	5220PF42641	5220FD42562	5220DF42562	5220NC00641					
				5220DG0011							

CT9060-0-4□□M

Main Parts 更換零件 / 機型 Models / 針距 m.m		 Throat plate 針板	 Presser foot asm 壓腳	 Main feed dog 主送布齒	 Diff feed dog 副送布齒	 Needle clamp 針留	 Upper looper 上結線勾	 Lower looper 下結線勾	 Needle guide 前導針	 Needle guide 後導針	Needle 針
CT9060	5.2	5221TP60520	5221PF60520	5220FD60561	5220DF60560	5221NC60520	5220SL00560	5220LL60560	5220NG60560	5220NG00562	SCHMETZ Canu:34:22 NM:75 # 11
				5220DG0025							
*	5.6	5221TP60560	5221PF60560	5220FD60561	5220DF60560	5221NC60560					
				5220DG0025							
	6.0	5221TP60600	5221PF60600	5220FD60561	5220DF60560	5221NC60600					
				5220DG0025							
	6.4	5221TP60640	5221PF60640	5220FD60561	5220DF60560	5221NC60640					
				5220DG0025							

*OPTION-MAKE TO ORDER

CT9000 GAUGE PARTS LIST

CT9085-0-□□□M

Main Parts 更換零件 / 機型 Models / 針距 m.m		Throat plate 針板	Presser foot asm 壓腳	Main feed dog 主送布齒	Diff feed dog 副送布齒	Needle clamp 針留	Upper looper 上結線勾	Lower looper 下結線勾	Needle guide 前導針	Needle guide 後導針	Needle 針
CT9085	4.0	5220TP85400	5222PF85400	5220FD85561 / 5220DG0010	5220DF85561	5220NC00400	5220SL00560	5220LL00560	5220NG00563	5220NG00562	UY128GAS #11
	4.8	5220TP85480	5222PF85480	5220FD85561 / 5220DG0010	5220DF85561	5220NC00480					
	5.6	5220TP85560	5222PF85560	5220FD85561 / 5220DG0010	5220DF85561	5220NC00561					
	6.4	5220TP85641	5222PF85640	5220FD85561 / 5220DG0010	5220DF85561	5220NC00641					

CT9085-0-□□□M/CS00 □

Main Parts 更換零件 / 機型 Models / 針距 m.m		Throat plate 針板	Presser foot asm 壓腳	Main feed dog 主送布齒	Diff feed dog 副送布齒	Needle clamp 針留	Upper looper 上結線勾	Lower looper 下結線勾	Needle guide 前導針	Needle guide 後導針	Needle 針
CT9085	4.0	5220TP85400	5222PF85400	5227FD85560 / 5227DG0002	5227DF85560	5220NC00400	5220SL00560	5220LL00560	5220NG00563	5220NG00562	UY128GAS #11
	4.8	5220TP85480	5222PF85480	5227FD85560 / 5227DG0002	5227DF85560	5220NC00480					
	5.6	5220TP85560	5222PF85560	5227FD85560 / 5227DG0002	5227DF85560	5220NC00561					
	6.4	5220TP85641	5222PF85640	5227FD85560 / 5227DG0002	5227DF85560	5220NC00641					

CT9000 GAUGE PARTS LIST

CT9200-0-0□□□H
CT9200-0-□□□H

Main Parts 更換零件 / 機型 Models / 針距 m.m		Throat plate 針板	Presser foot asm 壓腳	Main feed dog 主送布齒	Diff feed dog 副送布齒	Needle clamp 針留	Upper looper 上結線勾	Lower looper 下結線勾	Needle guide 前導針	Needle guide 後導針	Needle 針
CT9200	5.6	5220TP00567	5220PF00563	5220FD00565	5220DF00561	5220NC00561	5220SL00560	5220LL00560	5220NG00563	5220NG00562	UY128GAS #14
				5220DG0024							
	6.4	5220TP00645	5220PF00643	5220FD00565	5220DF00561	5220NC00641					
				5220DG0024							

CT9311-0-0□□□M
CT9311-0-□□□M

Main Parts 更換零件 / 機型 Models / 針距 m.m		Throat plate 針板	Presser foot asm 壓腳	Main feed dog 主送布齒	Diff feed dog 副送布齒	Needle clamp 針留	Upper looper 上結線勾	Lower looper 下結線勾	Needle guide 前導針	Needle guide 後導針	Needle 針
CT9311	4.0	5222TPL1400	5222PFL1400	5220FDL1561	5220DFL1561	5220NC00400	5220SL00560	5220LL00560	5220NG00563	5220NG00562	UY128GAS #11
				5220DG0012							
	4.8	5222TPL1480	5222PFL1480	5220FDL1561	5220DFL1561	5220NC00480					
				5220DG0012							
	5.6	5222TPL1560	5222PFL1560	5220FDL1561	5220DFL1561	5220NC00561					
				5220DG0012							
	6.4	5222TPL1640	5222PFL1640	5220FDL1561	5220DFL1561	5220NC00641					
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CT9000 GAUGE PARTS LIST

CT9311-0-0□□□S
CT9311-0-□□□S

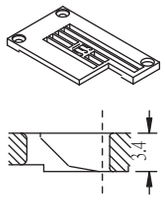
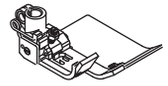
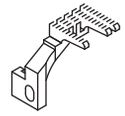
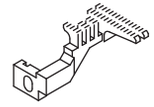
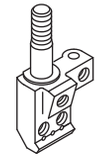
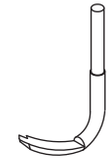
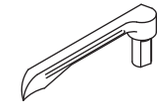
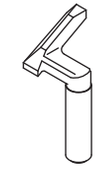
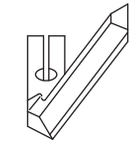
Main Parts 更換零件 / 機型 Models / 針距 m.m		Throat plate 針板	Stitch plate Tongue 針板舌	Presser foot asm 壓腳	Main feed dog 主送布齒	Diff feed dog 副送布齒	Needle clamp 針留	Upper looper 上結線勾	Lower looper 下結線勾	Needle guide 前導針	Needle guide 後導針	Needle 針
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	4.8	5222TPL156B 5222TPL1482	5222TPL148A	5222PFL1480	5222FDL1560 5222DG0009	5222DFL1560	5220NC00480					
	5.6	5222TPL156B 5222TPL1562	5222TPL156A	5222PFL1560	5222FDL1560 5222DG0009	5222DFL1560	5220NC00561					
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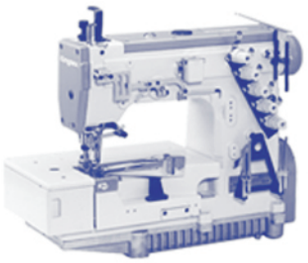
CT9311-0-0□□□S1
CT9311-0-□□□S1

Main Parts 更換零件 / 機型 Models / 針距 m.m		Throat plate 針板	Stitch plate Tongue 針板舌	Presser foot asm 壓腳	Main feed dog 主送布齒	Diff feed dog 副送布齒	Needle clamp 針留	Upper looper 上結線勾	Lower looper 下結線勾	Needle guide 前導針	Needle guide 後導針	Needle 針
CT9311	4.0	5222TPL156B 5222TPL1403	5222TPL140C	5222PFL1400	5222FDL1560 5222DG0009	5222DFL1560	5220NC00400	5220SL00560	5220LL00560	5220NG00563	5220NG00562	UY128GAS #11
	4.8	5222TPL156B 5222TPL1483	5222TPL148C	5222PFL1480	5222FDL1560 5222DG0009	5222DFL1560	5220NC00480					
	5.6	5222TPL156B 5222TPL1563	5222TPL156C	5222PFL1560	5222FDL1560 5222DG0009	5222DFL1560	5220NC00561					
	6.4	5222TPL156B 5222TPL1643	5222TPL164C	5222PFL1640	5222FDL1560 5222DG0009	5222DFL1560	5220NC00641					

CT9345-0-0 □□□M
CT9345-0- □□□M

CT9000 GAUGE PARTS LIST

Main Parts 更換零件 / 機型 Models / 針距 m.m		Throat plate 針板	Presser foot asm 壓腳	Main feed dog 主送布齒	Diff feed dog 副送布齒	Needle clamp 針留	Upper looper 上結線勾	Lower looper 下結線勾	Needle guide 前導針	Needle guide 後導針	Needle 針
											
CT9345	5.6	5222TPL1560	5220PFL4561	5220FDL1561	5220DFL1561	5220NC00561	5220SL00560	5220LL00560	5220NG00563	5220NG00562	UY128GAS #11
				5220DG0012							
	6.4	5222TPL1640	5220PFL4641	5220FDL1561	5220DFL1561	5220NC00641					
				5220DG0012							



FT6503-0-56M
Tape Binding



MT4512P-050 / PMD / FR01
12-Needle Double Chain Stitch Machine
(Lower Feed Metering Device 、Elastic hemmer)



UH8005-332-M16
2-Needle, 5-Thread Safety Stitch Overlock
(General Plain Seaming)



KL500
High-Speed,Single-Needle Lockstitch Machines

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