Parts Manual

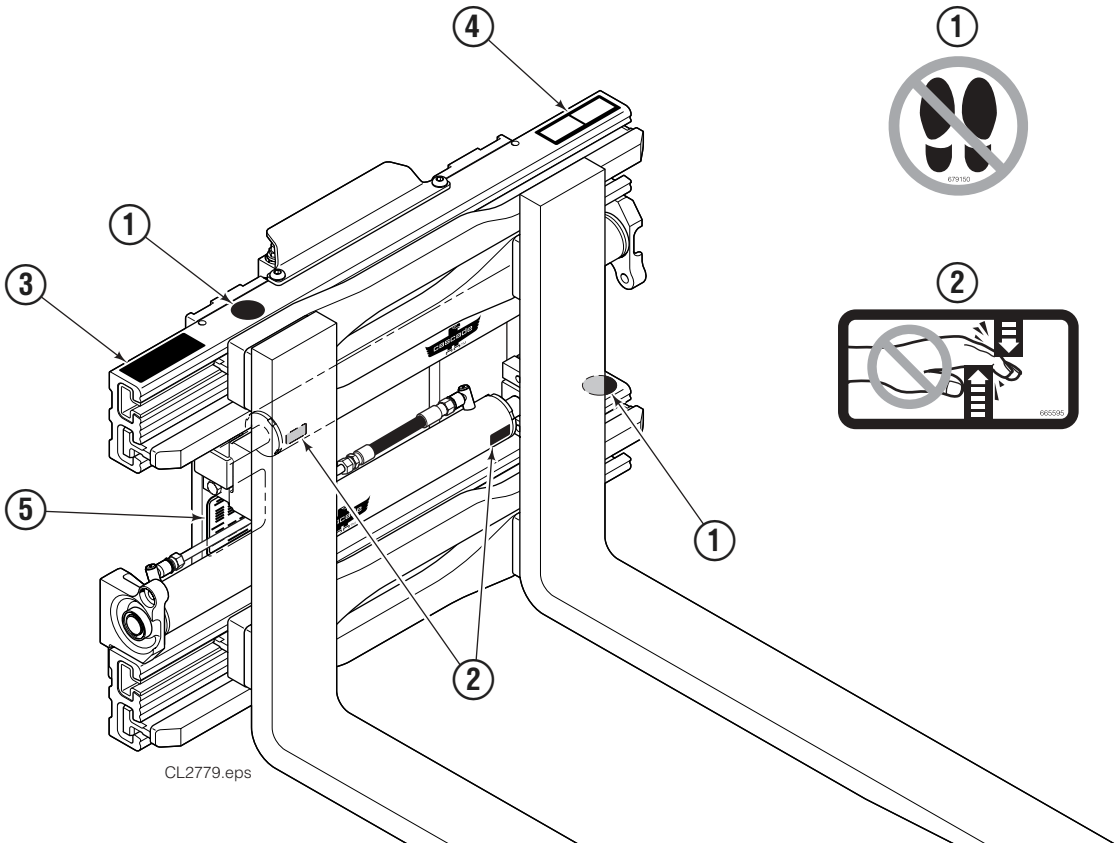
Model 44G Recycle Bale Clamp

Catalog Number 44G-WCS-B524L-r4

cascade® corporation

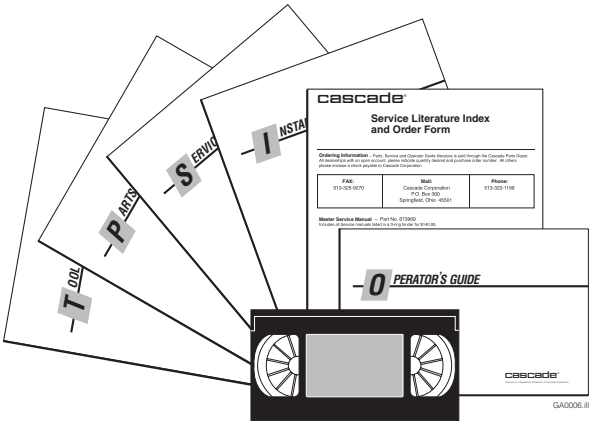
For Technical Assistance call: 800-227-2233, Fax: 888-329-8207
To Order Parts call: 888-227-2233, Fax: 888-329-0234
OR
Write: Cascade Corporation, P.O. Box 20187, Portland, OR 97220
Internet: www.cascorp.com

Safety Decals



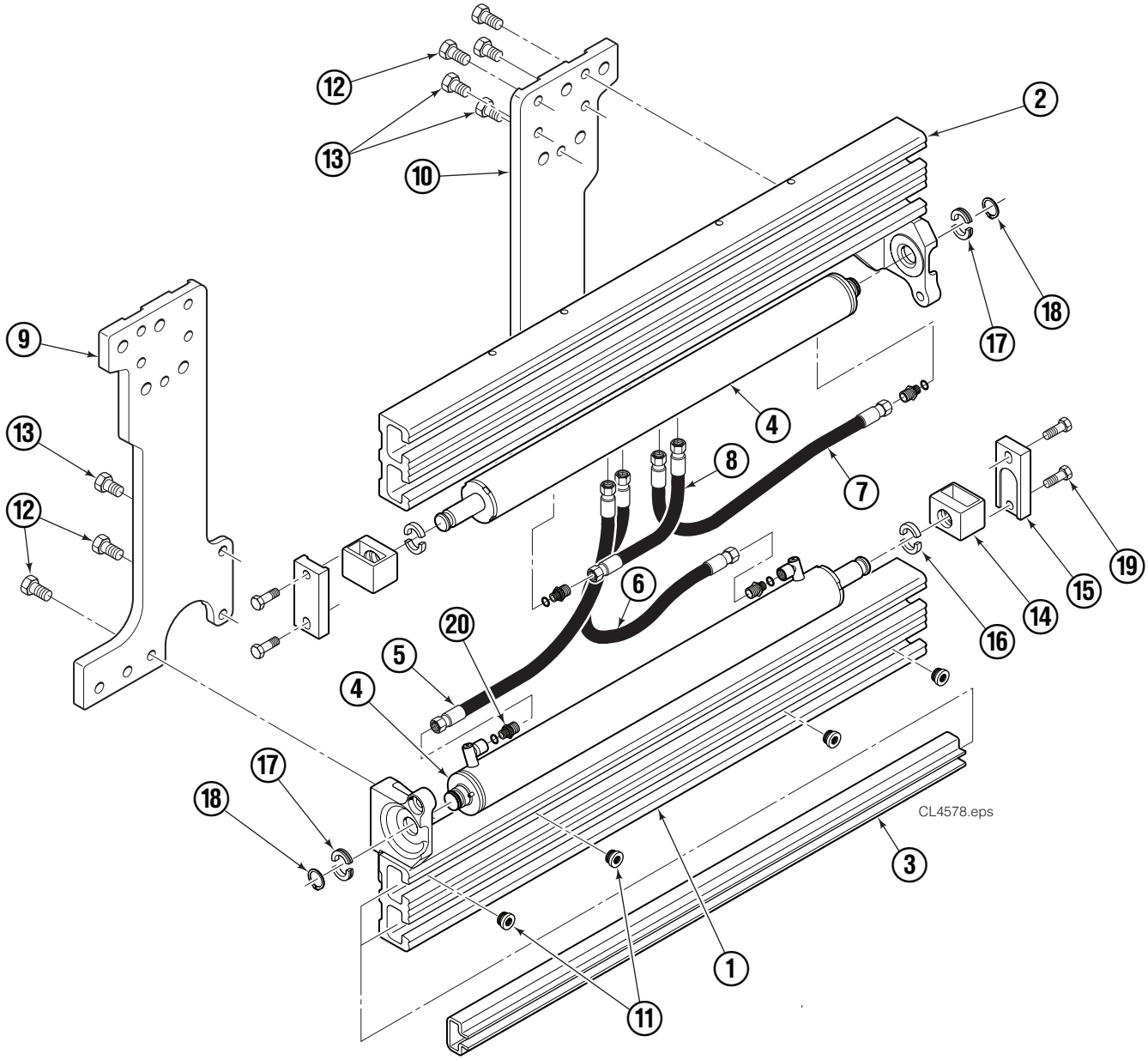
G Clamp			
REF	**QTY**	**PART NO.**	**DESCRIPTION**
1	2	679150	No Step Decal
2	2	665595	No Hand Hold Decal
3	1	796402	Nameplate
4	1	786432	Nameplate
5	1	655268	Patent Plate

Publications



G Clamp	
6033701	Installation Instructions
6033702	Operator Guide
6033703	Service Manual
677555	Driver Training Video – VHS
678363	Troubleshooting Video – VHS
680664	Servicing Cascade Cylinders – VHS
679929	Tool Catalog
673964	Literature Index Order Form

Base Unit

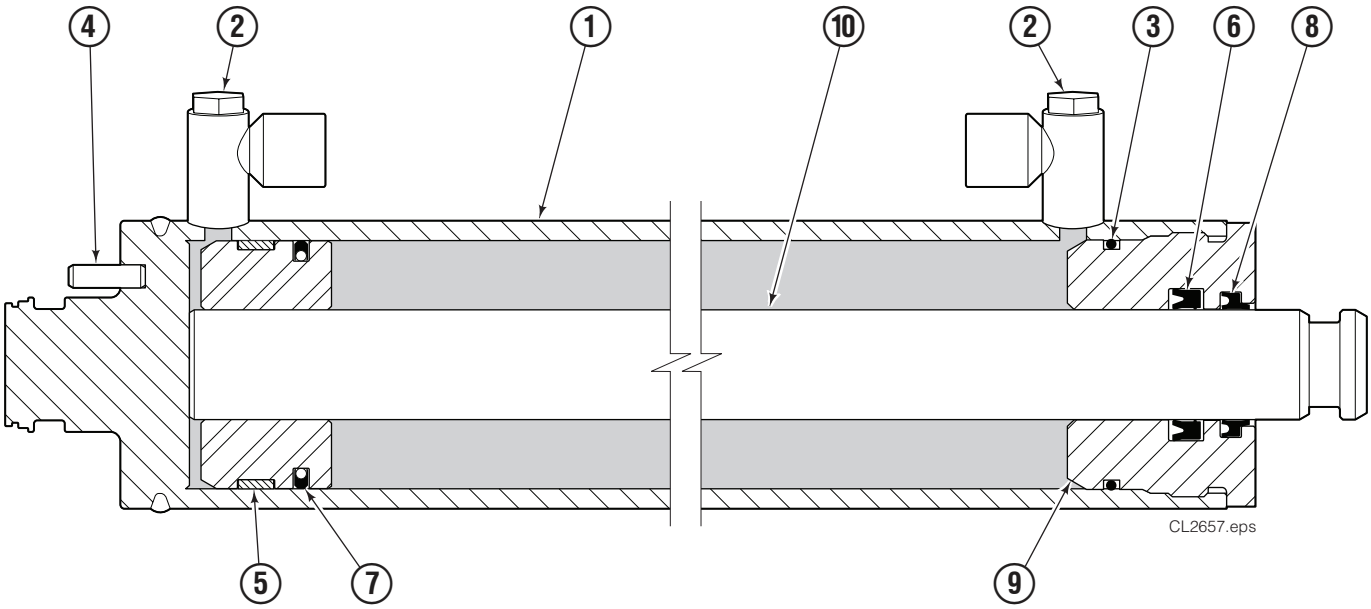


REF	QTY	PART NO.	DESCRIPTION	REF	QTY	PART NO.	DESCRIPTION
		6806127	Base Unit	11	8	6028433	Bearing Retainer Plug
1	1	6805576	Lower Frame	12	8	211128	Capscrew
2	1	6805575	Upper Frame	13	8	6029855	Capscrew
3	4	6805577	Bearing ●	14	2	6033542	Rod End
4	2	6806125	Cylinder ◆	15	2	6043862	Bar
5	1	6245101	Hose	16	4	6031224	Half Ring
6	1	6085934	Hose	17	4	6800413	Grooved Half Ring
7	1	6079359	Hose	18	2	6800414	Retaining Ring
8	1	6806126	Hose	19	4	214991	Capscrew
9	1	6803983	Mounting Plate – RH	20	4	778100	Fitting
10	1	6803981	Mounting Plate – LH				

◆ See Cylinder page for parts breakdown.

● Included in Bearing Service Kit 6262027

Cylinder

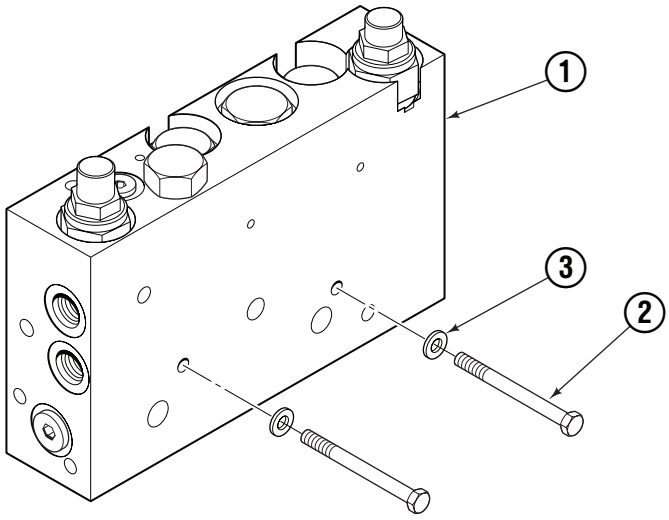


REF	QTY	PART NO.	DESCRIPTION
		6806125	Cylinder
1	1	6806122	Shell
2	2	17171	Plug, 3
3	1	6031924	O-Ring ◆
4	1	769011	Roll Pin
5	1	6031914	Piston Guide Ring ◆
6	1	6800343	Rod Seal ◆
7	1	6031916	Piston Seal ◆
8	1	6800341	Rod Wiper ◆
9	1	6800476	Retainer
10	1	6806124	Piston/Rod Assembly
		6800491	Service Kit

◆ Included in Service Kit 6800491.

Reference: S-24120.

Valve Group

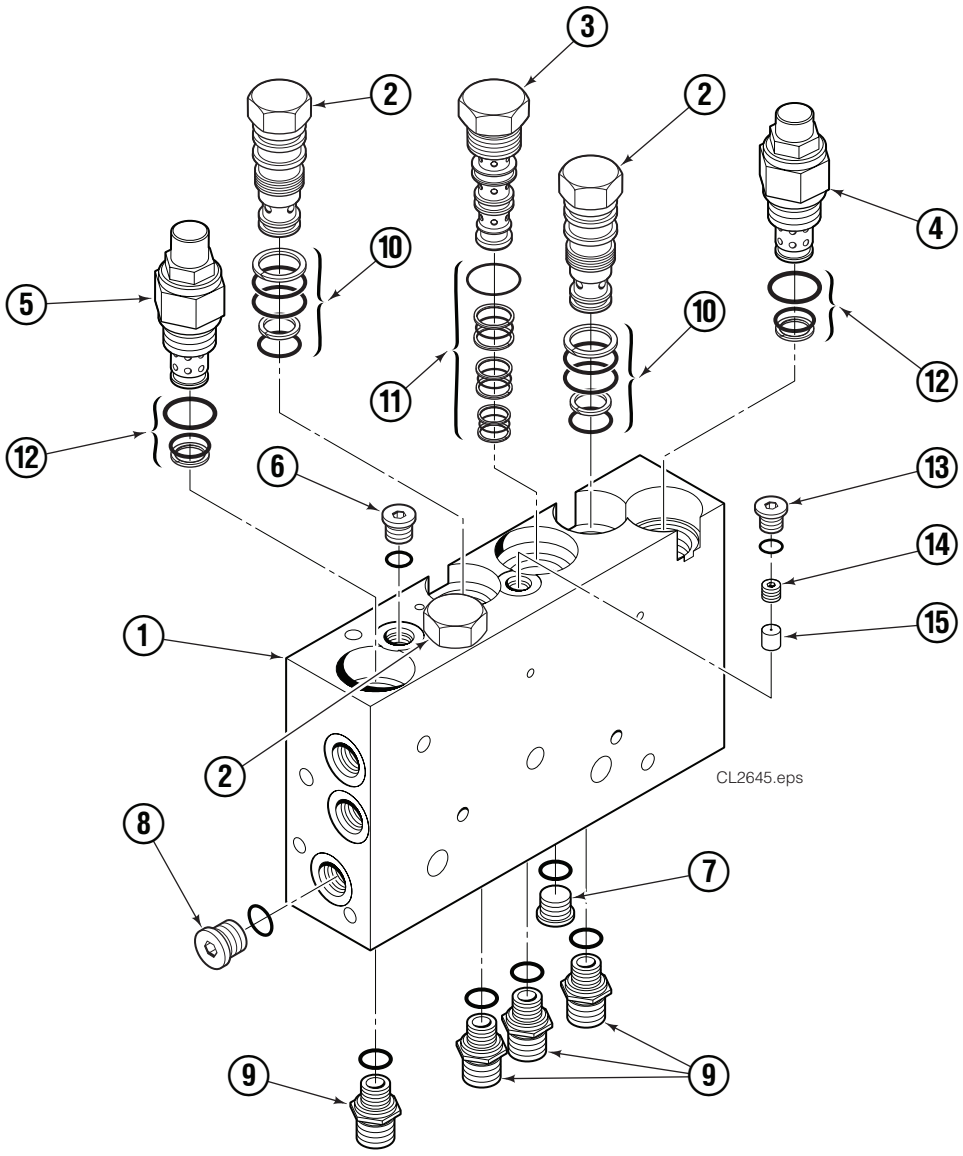


CL2644.eps

REF	QTY	PART NO.	DESCRIPTION
		6800693	Valve Group R1
1	1	6800692	Valve Assembly ◆
2	2	768518	Capscrew
3	2	202346	Washer

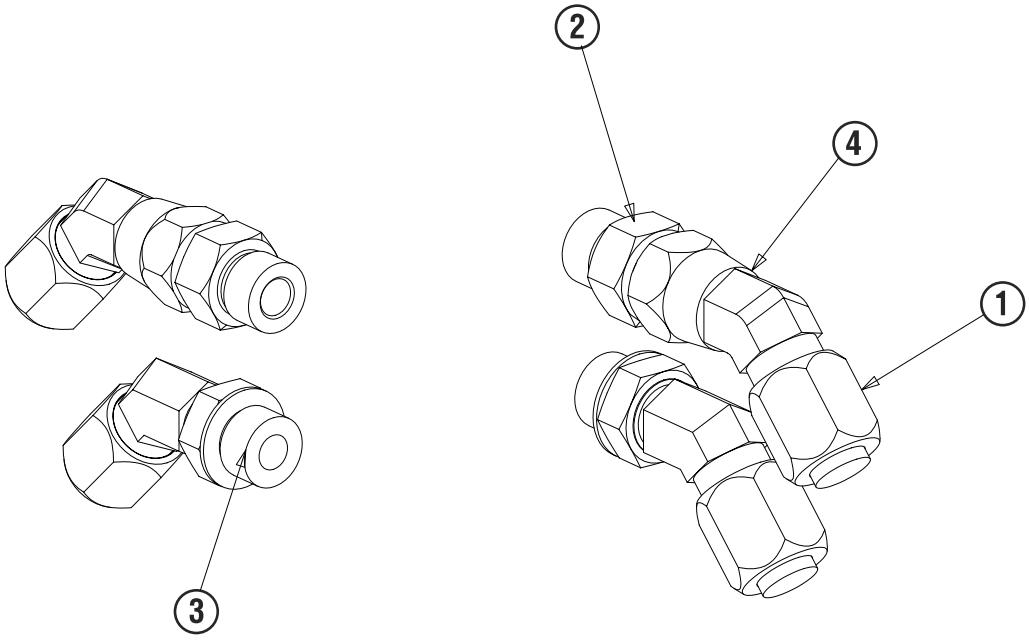
◆ See Valve Assembly page for parts breakdown.

Valve Assembly



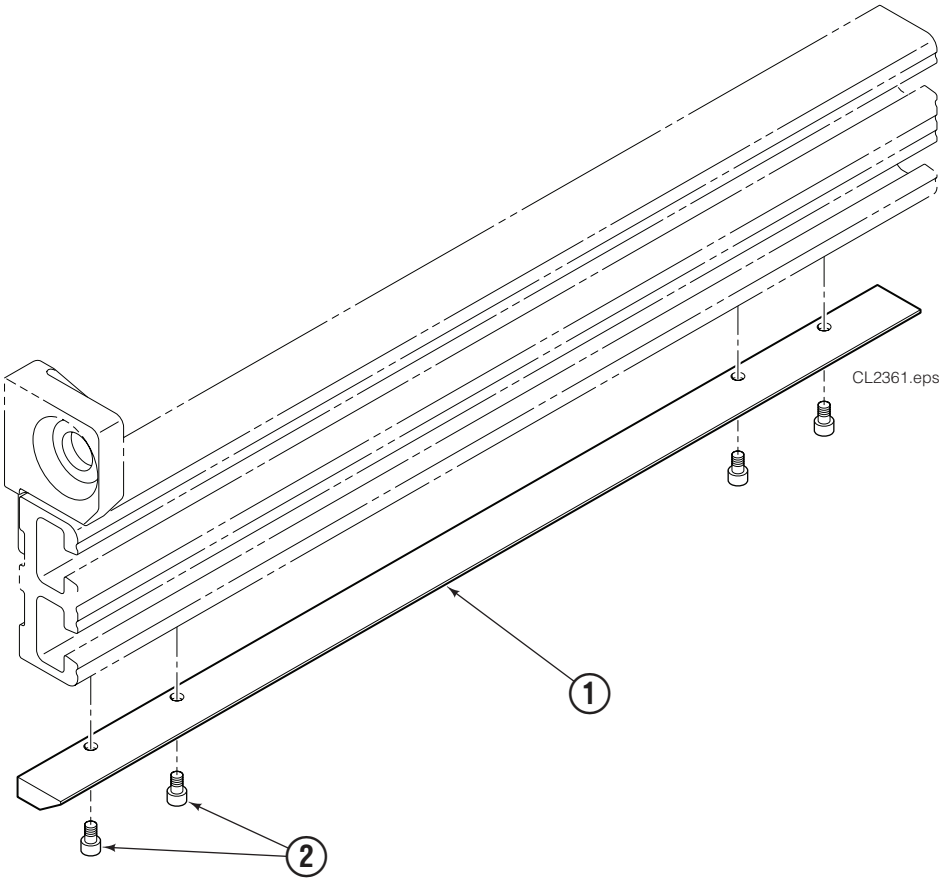
REF	QTY	PART NO.	DESCRIPTION
		6800692	Valve Assembly
1	1	6800690	Valve Body
2	3	6038929	Check Valve – PO
3	1	210266	Flow Divider
4	1	6056394	Relief Cartridge
5	1	6001450	Crossover Relief Valve
6	1	609234	Plug, 4
7	1	609455	Plug, 5
8	1	604510	Plug, 6
9	4	778100	Fitting, M16
10	3	667516	Seal Kit
11	1	6071170	Seal Kit
12	2	682170	Seal Kit
13	1	663694	Plug, 3
14	1	5304	Setscrew
15	1	6054498	Orifice, .020

Fitting Group



REF	QTY	PART NO.	DESCRIPTION
		6040800	Fitting Group
1	4	2645	Nut
2	2	604511	Fitting
3	2	611302	Fitting
4	2	605230	Fitting

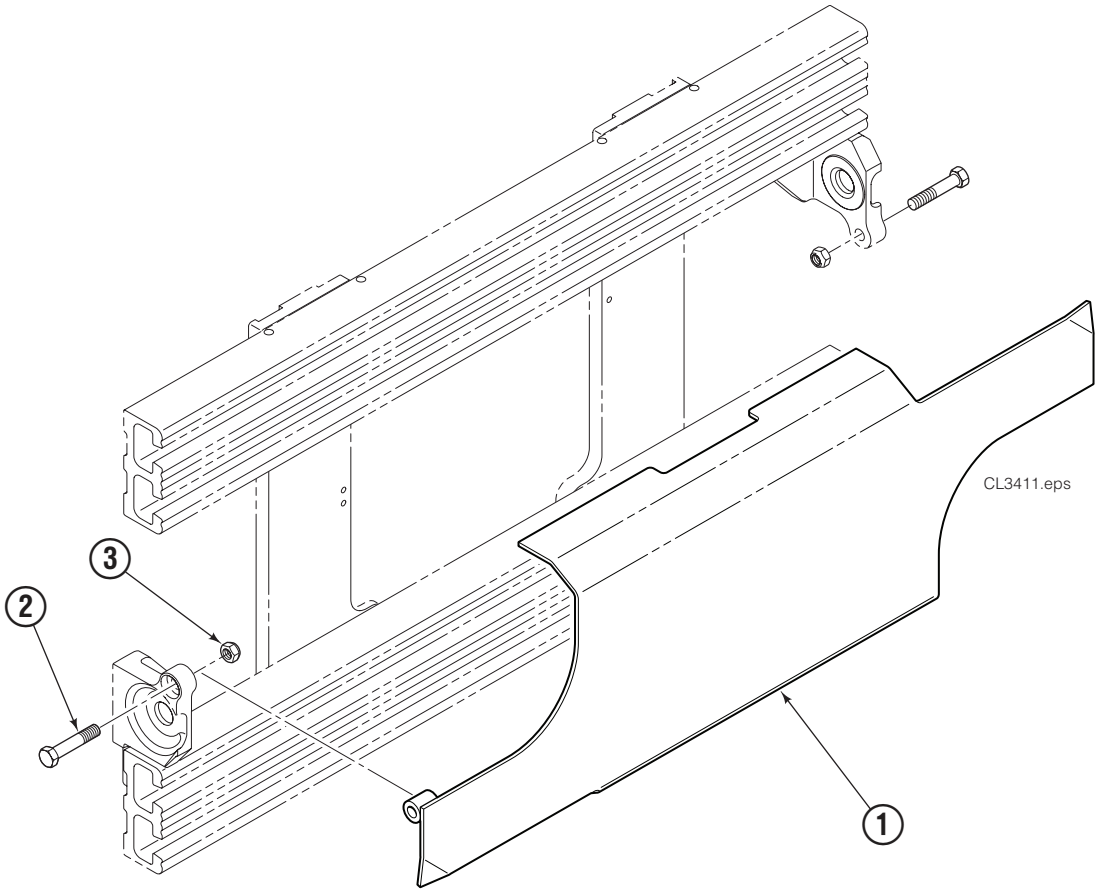
Wear Strip Group



REF	QTY	PART NO.	DESCRIPTION
		6042539	Wear Strip Group R1
1	1	6042538	Wear Plate
2	4	6031581	Capscrew

Reference: S-21688.

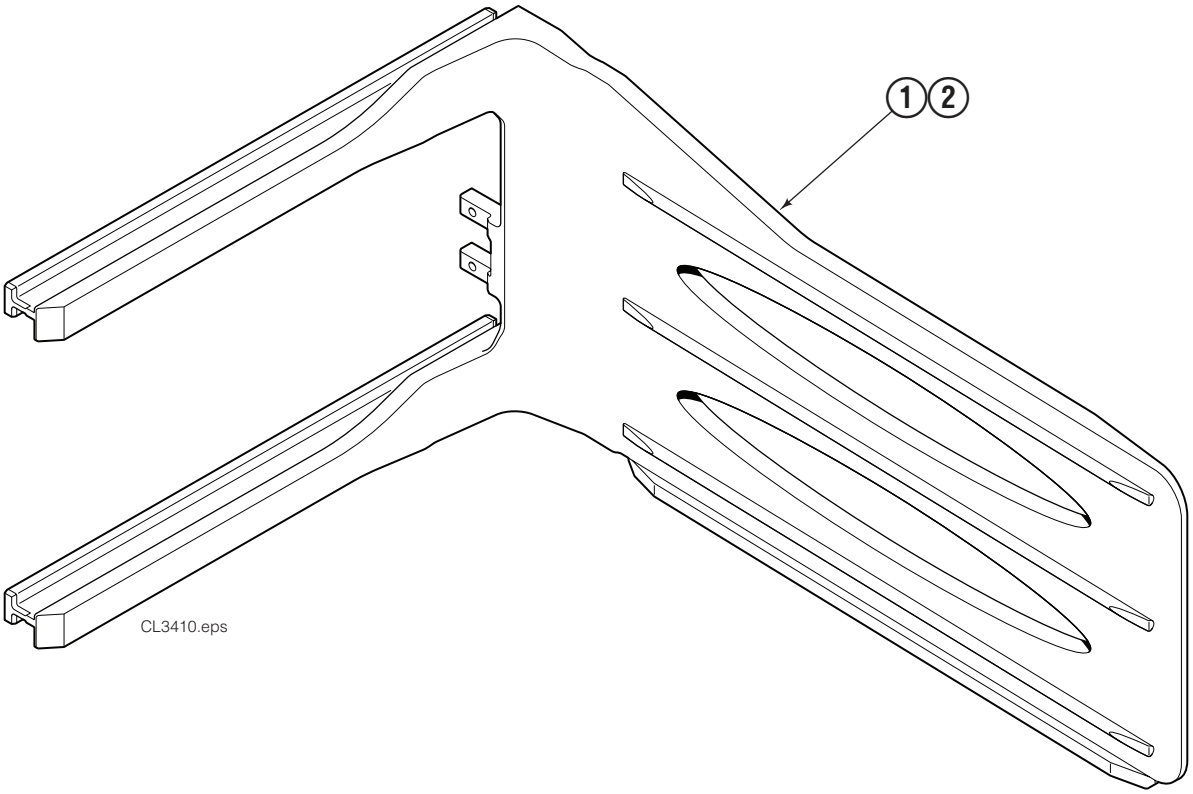
Bumper Group



REF	QTY	PART NO.	DESCRIPTION
		6042537	Bumper Group R1
1	1	6042536	Bumper
2	2	768414	Capscrew
3	2	773842	Nut

Reference: S-22136

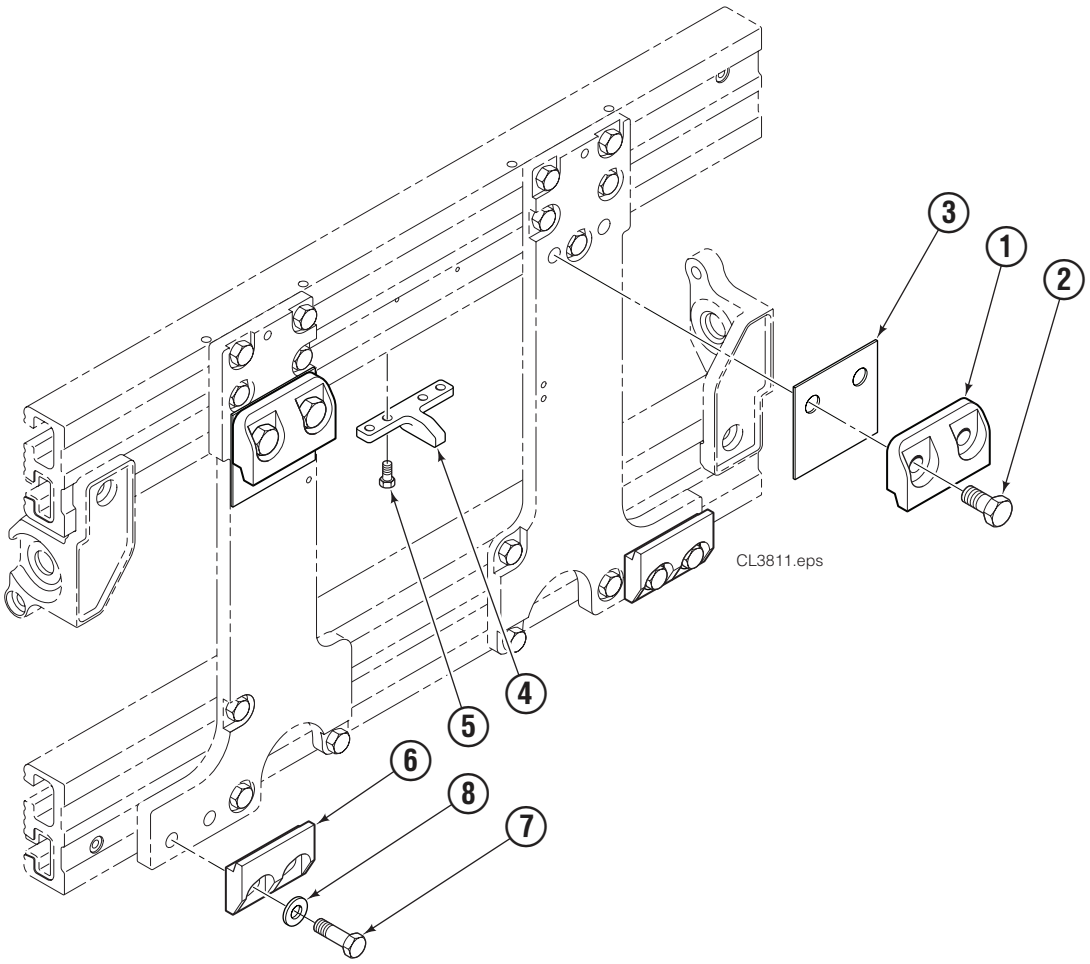
Recycle Bale Arms



REF	QTY	PART NO.	DESCRIPTION
1	1	6042540	Recycle Bale Arm – LH R1
2	1	6042541	Recycle Bale Arm – RH R1

Reference S-22012, S-22011.

Mounting Group



REF	QTY	PART NO.	DESCRIPTION
		6077005	Upper Hook Group R2 ◆
		6077008	Lower Hook Group R2 ●
1	2	6076991	Upper Hook – LH
2	4	6031415	Capscrew
3	2	6028563	Spacer
4	1	6077004	Centering Key
5	4	212632	Capscrew
6	2	6077007	Lower Hook
7	4	685534	Capscrew
8	4	667225	Washer

◆ Includes items 1-5.

● Includes items 6-8.

Do you have questions you need answered right now? Call your nearest Cascade Parts Department. Visit us online at www.cascorp.com

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