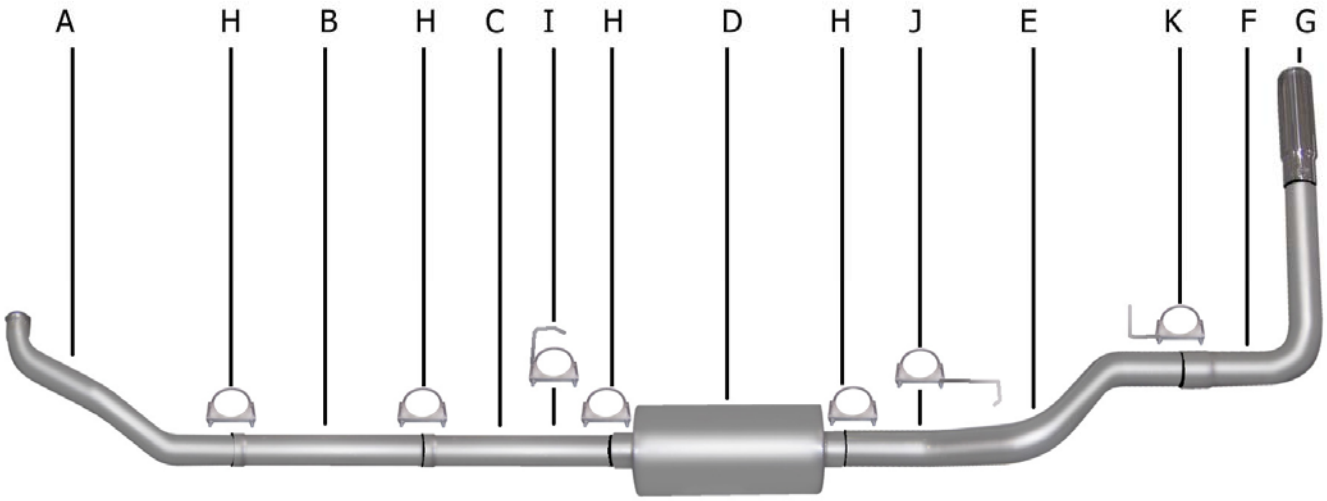
GIBSON
PERFORMANCE EXHAUST SYSTEMS

INSTRUCTION MANUAL
CAT-BACK STAINLES SINGLE EXHAUST
92-94 CHEVY TURBO DIESEL TRUCK 6.5L
NO CATALYTIC CONVERTER
STANDARD, EXTENDED, CREW CAB 2/4WD
PART # 615540



ITEM	PART #	QUANTITY	DESCRIPTION
A	400-500405S	1	3″ STAINLESS HEADPIPE
B	399-30043S	1	3" X 43" STAINLESS FRONT PIPE
C	399-30043S	1	3" X 43" STAINLESS EXT PIPE
D	420887	1	SUPERFLOW STAINLESS MUFFLER
E	110-50030RS	1	3" STAINLESS OVERAXLE TAILPIPE
F	109-50031R	1	3" STAINLESS TURNOUT PIPE
G	500360S	1	3-1/2" STAINLESS TIP
H	OHD300	4	3" CLAMP
I	500564	1	FRONT EXTENSION PIPE HANGER
J	500565	1	FRONT TAILPIPE HANGER
K	500442	1	REAR TAILPIPE HANGER

*** EXTENDED CAB: CUT ITEM "C" TO 32" OVERALL LENGTH**

THANK YOU FOR PURCHASING OUR GIBSON EXHAUST SYSTEM FOR YOUR VEHICLE. IF YOU NEED FURTHER ASSISTANCE, PLEASE CALL OUR TECHNICAL DEPARTMENT AT (800) 528-3044, MONDAY THROUGH FRIDAY, 8:00 AM TO 5:00 PM0706

EXHAUST INSTALLATION

CHEVY TURBO DIESEL TRUCK

WHEN INSTALLING THIS EXHAUST SYSTEM MAKESURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER THE TRUCK, ALONG WITH SAFETY GLASSES. **DO NOT WORK WITHHOT PIPES!**

1. LAY OUT THE GIBSON EXHAUST SYSTEM ON THE FLOOR SO IT LOOKS LIKE THE DRAWING.

2. REMOVE THE STOCK HEADPIPE AT FLANGE. REMOVE COVER/HEATSHIELD OVER TURBO. THIS WILL MAKE ROOM TO REMOVE BAND CLAMP AT BASE OF TURBO EXHAUST PORT. REMOVE BAND CLAMP AND REMOVE THE REST OF THE EXHAUST SYSTEM.

3. INSTALL HANGERS AS PROVIDED.

4. INSTALL NEW HEADPIPE USING FACTORY BAND CLAMP, ONLY SNUG UP ENOUGH TO HOLD IT IN PLACE AT THIS TIME.

5. INSTALL BOTH FRONT EXTENSION PIPES, AND CLAMP AS NEEDED.

6. INSTALL MUFFLER WITH INLET TOWARDS THE TURBO ONTO THE FRONT EXTENSION PIPE. USE A JACK STAND TO SUPPORT THE MUFFLER AND CLAMP DOWN BUT DO NOT TIGHTEN.

7. INSTALL THE OVERAXLE TAILPIPE.

8. SLIDE TURN OUT PIPE ON THE TAILPIPE BEHIND THE REAR TIRE. ROLL TURNOUT PIPE UNTIL YOU HAVE IT AT THE CORRECT ANGLE FOR YOUR TRUCK AND CLAMP DOWN.

9. INSTALL STAINLESS STEEL TIP AND CLAMP DOWN. TO CLEAN YOUR TIP USE ANY STAINLESS STEEL OR ALUMINUM CLEANER.

10. WHEN YOU HAVE EVERYTHING IN PLACE, TIGHTEN ALL BOLTS AND CLAMP DOWN. TIGHTEN BAND CLAMP.

SPECIAL NOTE: MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES FROM ALL RUBBER BRAKE LINES, SHOCK BOOTS, TIRES, ETC.