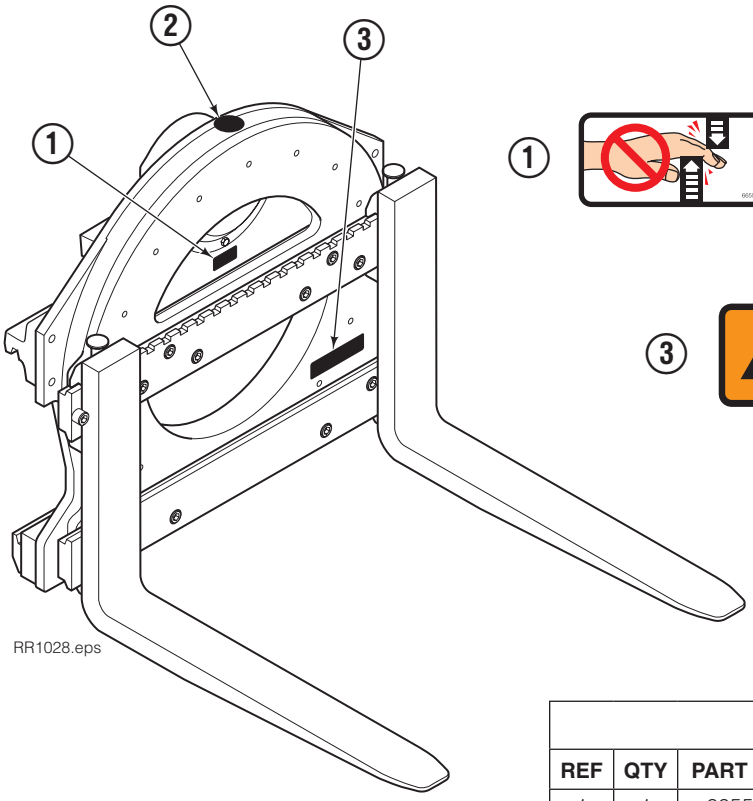
Parts Manual

Model 30G Rotator

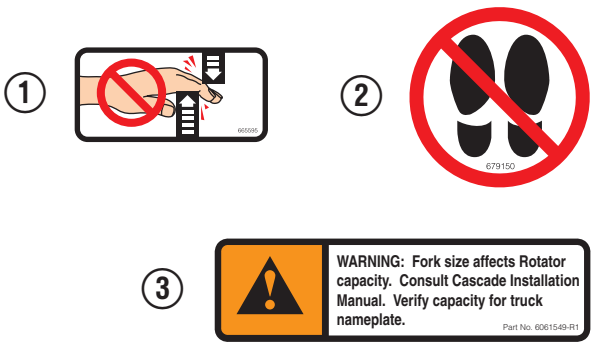
Catalog Number 30G-RRB-20A R2

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Safety Decals

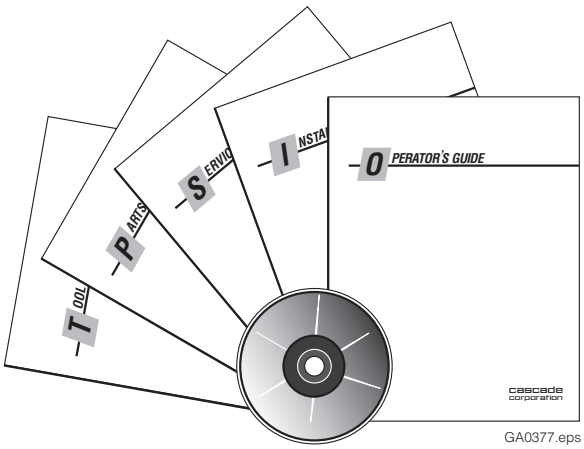


RR1028.eps



G-Rotator			
REF	**QTY**	**PART NO.**	**DESCRIPTION**
1	1	665595	Pinch Point Decal
2	1	679150	No Step Decal
3	1	6061549	Capacity Decal

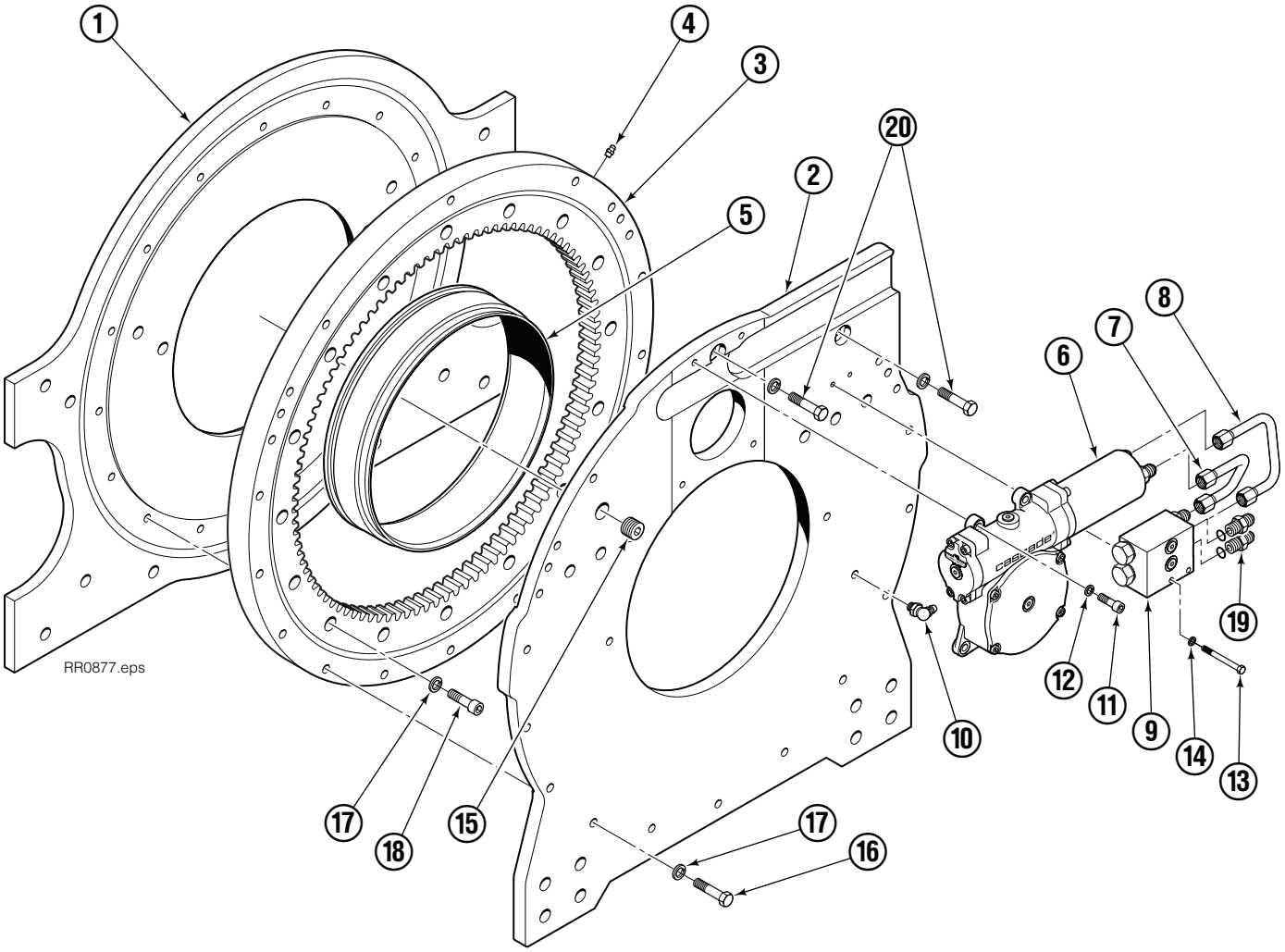
Publications



GA0377.eps

G-Rotator	
6073002	Installation Instructions
672714	Operator Guide
6073955	Service Manual
679929	Tool Catalog

Rotator Group

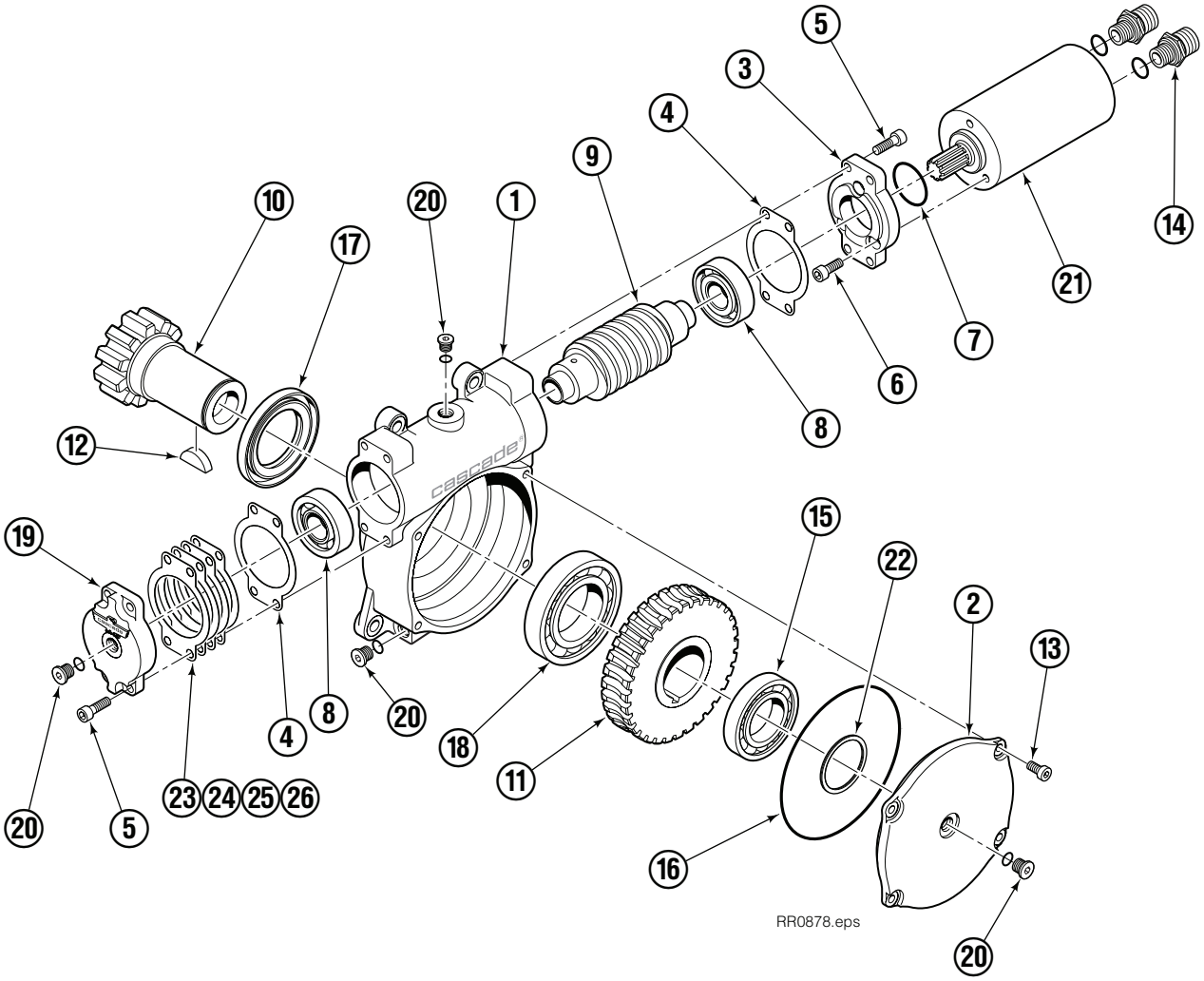


30G							
REF	QTY	PART NO.	DESCRIPTION	REF	QTY	PART NO.	DESCRIPTION
		6804837	Rotator Group	11	4	6064636	Capscrew, M8 x 25
1	1	6804485	Faceplate	12	4	680253	Lockwasher, M8
2	1	6800078	Baseplate	13	2	787379	Capscrew, M6 x 55
3	1	6800068	Bearing Assembly	14	2	206323	Lockwasher, M6
4	1	7401	Grease Fitting	15	1	6610	Plug
5	1	6803075	Bearing Seal	16	18	6055606	Capscrew, M10 x 45
6	1	6098733	Drive Group ●	17	36	683826	Lockwasher, M10
7	1	6808907	Tube	18	16	6064634	Capscrew, M10 x 35
8	1	6809050	Tube	19	2	604511	Fitting, 6-6 ★
9	1	6809211	Valve Assembly ■	20	2	6096905	Capscrew, M10 x 35
10	1	7406	Grease Fitting				

● See Drive page for parts breakdown.
■ See Valve page for parts breakdown.

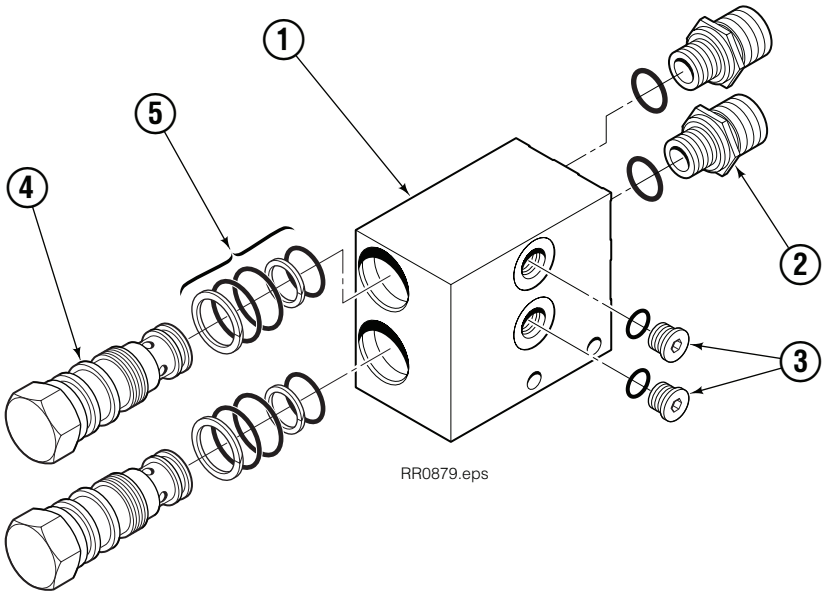
★ Included in Fitting Group 6040919.
Reference: Fastener Kit 6803033, Common Parts 6804574r3.

Drive Group



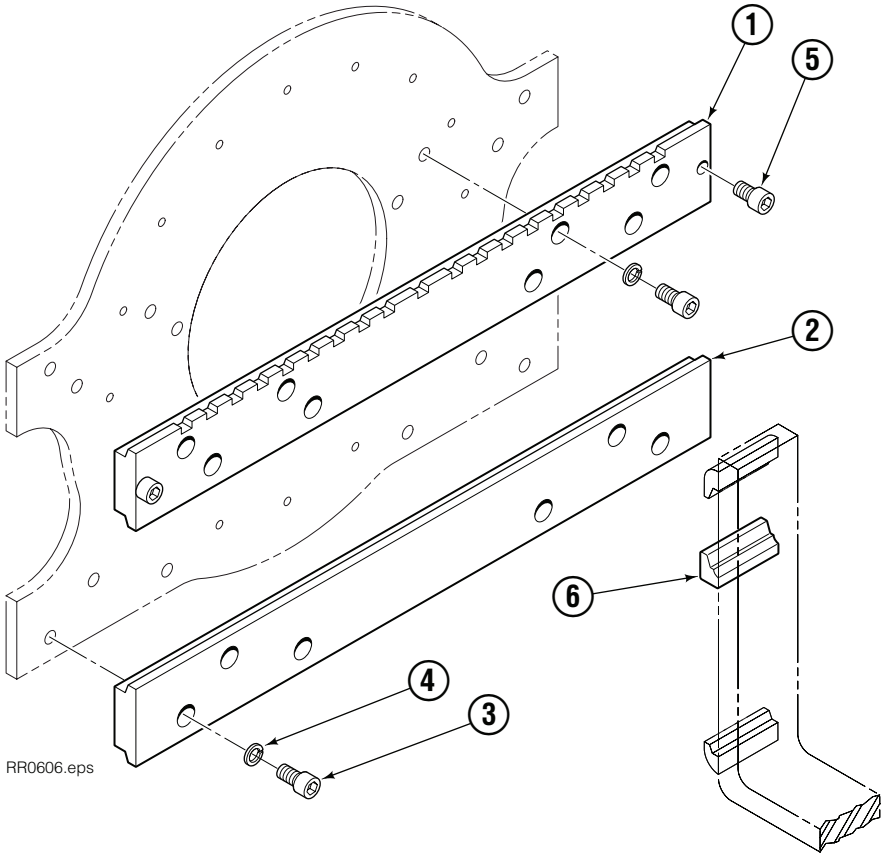
REF	QTY	PART NO.	DESCRIPTION	REF	QTY	PART NO.	DESCRIPTION
		6098733	Drive Group	14	2	778100	Fitting, M16
1	1	6098727	Housing	15	1	6036948	Bearing
2	1	6098712	Cover	16	1	643369	O-Ring
3	1	6098725	Motor Flange	17	1	6098720	Pinion Seal
4	2	6098716	Flange Gasket	18	1	6052850	Bearing
5	8	761170	Capscrew, M6 x 20	19	1	6098714	Cover
6	3	682662	Capscrew, M6 x 16	20	4	663694	Plug, 3
7	1	643347	O-Ring	21	1	6081802	Motor
8	2	678985	Bearing	22	1	6097882	Retaining Ring
9	1	6098731	Worm	23	1	6803094	Shim – .127 mm (blue)
10	1	6098728	Pinion	24	1	6803095	Shim – .254 mm (brown)
11	1	6098730	Worm Gear	25	1	6803096	Shim – .381 mm (pink)
12	1	6038311	Key	26	1	6803097	Shim – .508 mm (yellow)
13	4	6059569	Capscrew, M6 x 12				

Valve Assembly



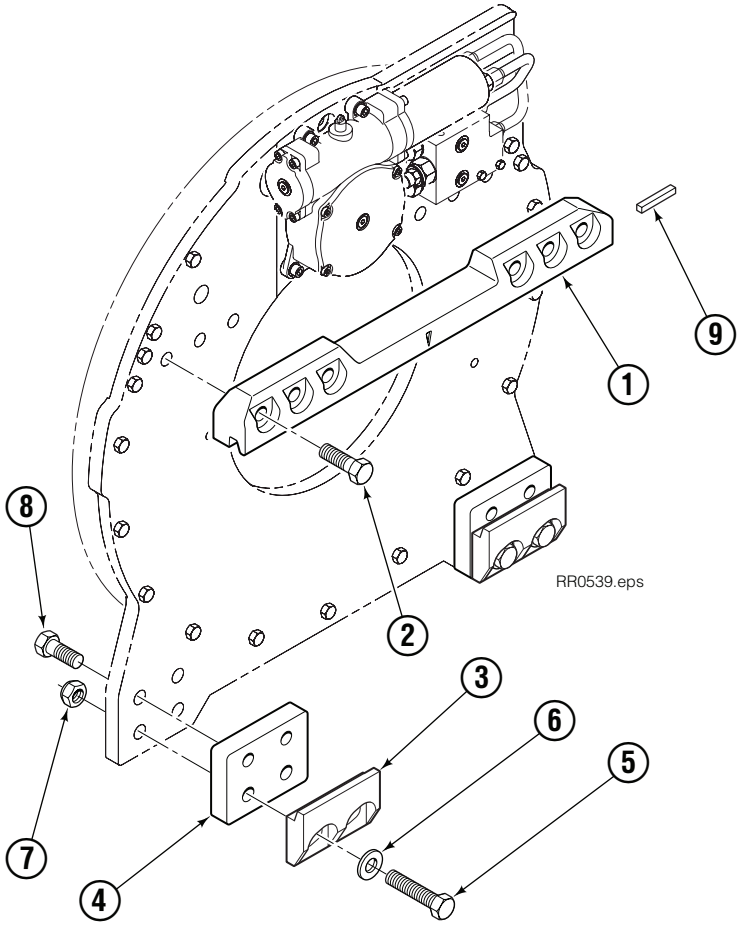
REF	QTY	PART NO.	DESCRIPTION
		6809211	Valve Assembly
1	1	6809210	Manifold
2	2	778100	Fitting, M16
3	2	663694	Plug, 3
4	2	6038929	Check Valve – P.O.
5	2	667516	Seal Kit

Fork Bar Group



30G			
REF	**QTY**	**PART NO.**	**DESCRIPTION**
		6804567	Fork Bar Group
1	1	6067243	Upper Fork Bar
2	1	6062888	Lower Fork Bar
3	14	769573	Capscrew, M16 x 30
4	14	678992	Lockwasher, M16
5	2	775443	Capscrew, M16 x 25
6	2	689279	Middle Hook

Mounting Group



Class II, 0°			
REF	**QTY**	**PART NO.**	**DESCRIPTION**
		6800603	Mounting Group
1	1	6800601	Upper Hook
2	6	218117	Capscrew, M16 x 30
3	2	675968	Lower Hook
4	2	6803020	Spacer
5	4	684604	Capscrew, M16 x 80
6	4	667225	Washer, .625 in.
7	4	678990	Nut, M16
8	4	766154	Capscrew, M16 x 40
9	1	669344	Stop Block Kit

PARTS ORDERING LOG

DATE	PURCHASE ORDER	SERIAL NUMBER	PAGE	REF NO.	QTY	CASCADE PART NO.	CUSTOMER PART NO.	DESCRIPTION	PRICE

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