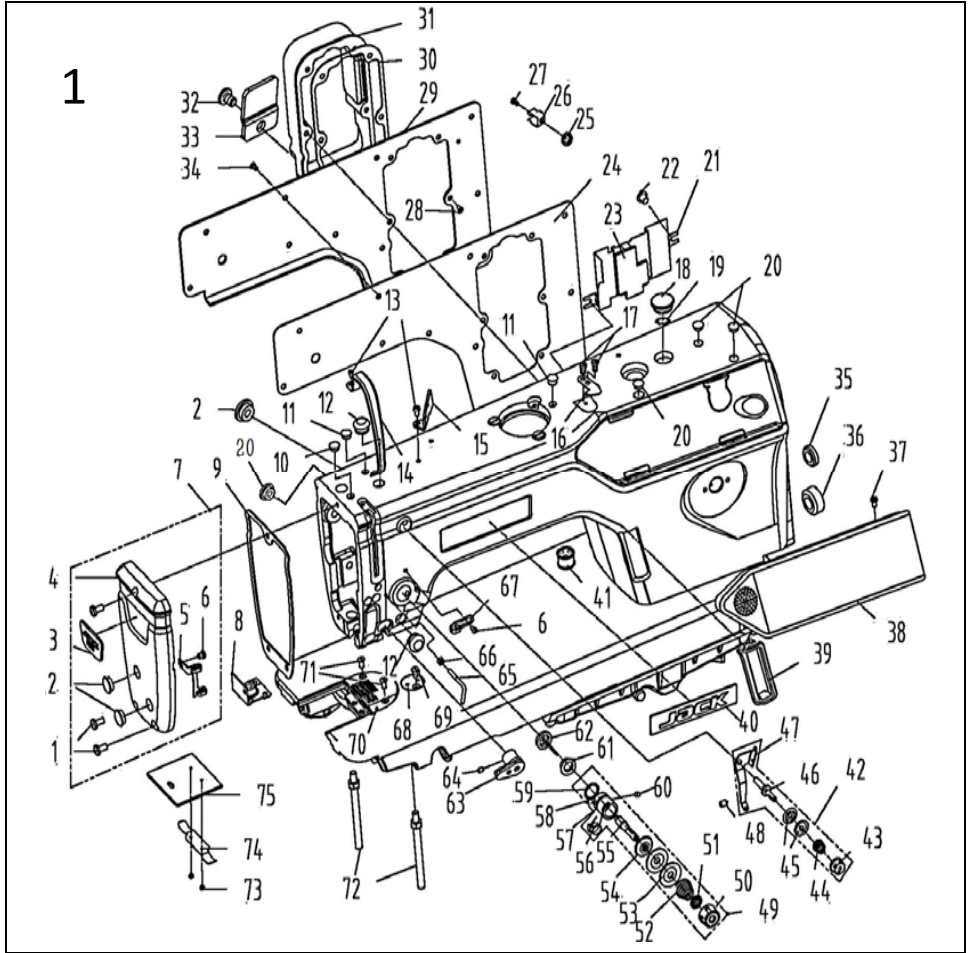
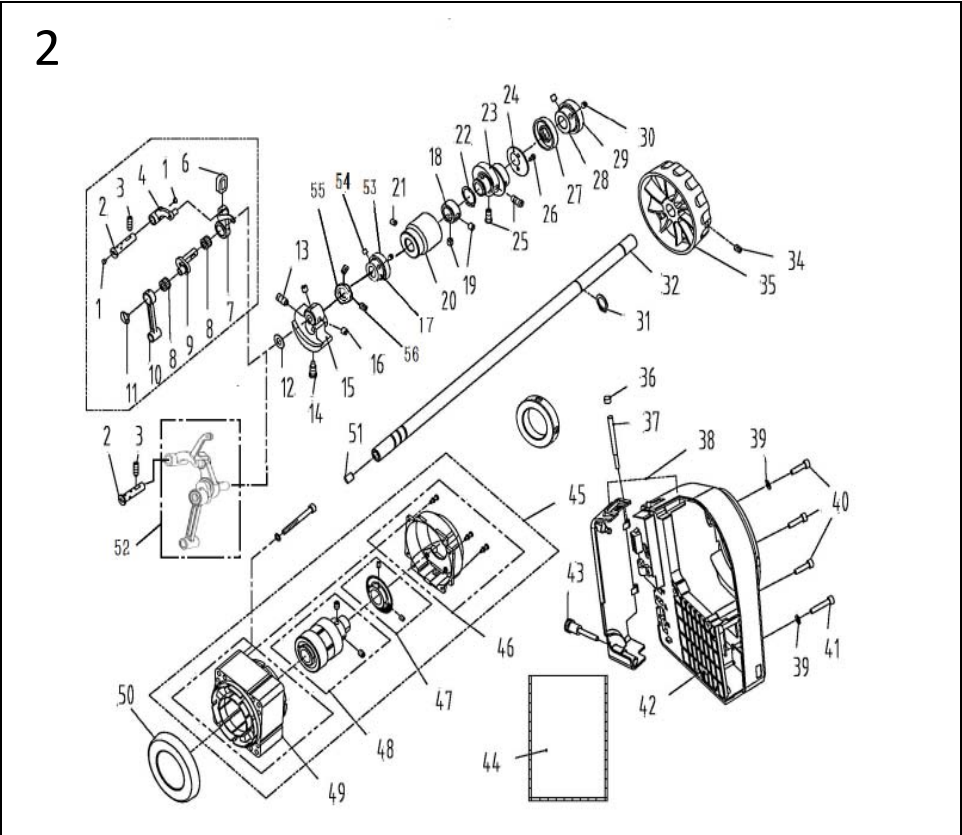




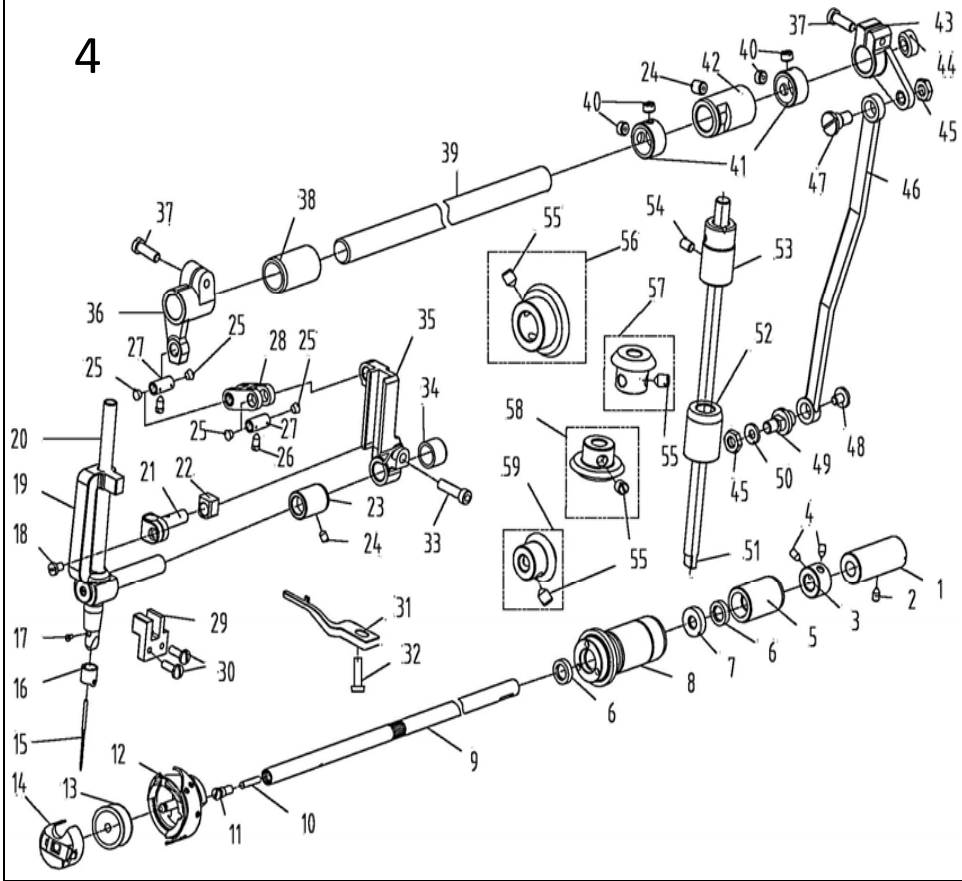
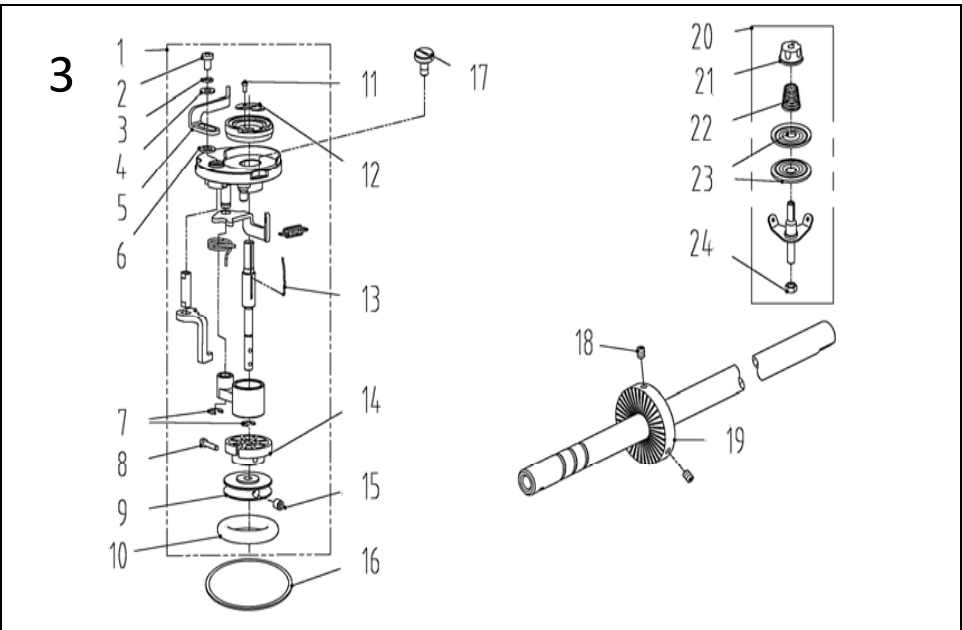
1. 机壳、外装部件/Machine Frame & Miscellaneous Cover Components

序号 NO.	公司件号 Part NO.	名称 PartName	零件描述 Description	数量 Number
1	101S11001	后盖板螺钉	Screw SM3/16"×28 L=9	3
2	10122003	面板调节孔橡胶	Rubber plug	2
3	14437001	面板商标牌	Head card	1
4	14401005	面板	Face plate	1
5	13813005	左线钩	Thread guide left	1
6	101S11007	右线勾螺钉	Screw SM11/64"×40 L=6	2
7	303979	面板(喷漆)	Face plate asm	1
8	14422001	针杆油封套	Needle bar oil seal set	1
9	14422004	面板毡	Face plate gasket	1
10	13122003	针杆孔塞	Rubber plug	1
11	10122005	挑线连杆销橡胶孔塞	Rubber plug	2
12	10122004	针杆曲柄橡胶孔塞	Rubber plug	2
13	101S11004	挑线杆护套螺钉SM3/16"×28 L=7	Screw SM3/16"×28 L=7	2
14	13812018	挑线杆护套	Thread take-up lever cover	1
15	13512004	三孔线导罩	3-hole thread guide	1
16	11419001	割线刀	Knife	1
17	114S11015	割线刀螺钉	Screw	1
18	21022007	油塞	Rubber plug	1
19	21012018	油封垫	Oil sealing washer	1
20	13822001	操作屏孔塞	Rubber plug	4
21	14412021	隔油板	Oil preventing plate	1
22	141S11002	圆柱头螺钉SM3/16"x28	Screw SM3/16"×28	2
23	14423002	隔油板油棉	Oil cotton	1
24	14422005	后盖板毡	Side plate gasket	1
25	10128016	蝶纹橡胶圈(薄)	Washer	1
26	13812007	卡簧	Buckle	1
27	504021	螺钉	Screw	1
28	101S11001	后盖板螺钉SM3/16"×28 L=9	Screw SM3/16"×28 L=9	6
29	303978	后盖板(喷漆)	Side plate	1
30	14422002	拍压脚电磁铁盖板毡	Flat pad	1
31	303980	拍压脚电磁铁盖板(喷漆)	Presser foot electromagnet cover plate	1
32	101S11033	油管压板螺钉	Screw	1
33	14412022	电线压板	Wire clamp	1
34	101S11001	后盖板螺钉SM3/16"×28 L=9	Screw SM3/16"×28 L=9	12
35	10122006	送料调节器孔塞	Rubber plug	1
36	10122007	下轴工艺孔塞	Rubber plug	1
37	138S05001	操作面板螺钉	Screw	2
38	14430021	操作面板组件(施麦克斯) (胶包)	Control panel/qiving	1
39	14422007	装饰板	Decorative article	1
40	14437002	机头商标牌	Head card	1
41	11422001	橡皮圈(四孔)	Rubber plug	1
42	141330400	小夹线器组件	Thread tension asm.	1
43	141S16019	小夹线器螺母	Thread tension nut	1
44	11227001	小夹线弹簧	Thread tension spring	1
45	14112017	小夹线板	Thread tension disk	1
46	13810008	小夹线器螺栓柱	Thread tension post	1
47	13812066	过线板	Thread tension guide plate	1
48	138S08006	小夹线器固定螺钉SM3/16"×28 L=7	Screw SM3/16"×28 L=7	1
49	1411300300	夹线器组件(精密)	Thread tension asm.	1
50	1411300500	夹线器组件(精密) (厚料)	Thread tension asm. (-H)	1
51	10112007	夹线制动板	Thread disk rotating stopper	1
52	10127002	夹线弹簧	Thread tension spring A	1
53	11427050	夹线弹簧 (厚料)	Thread tension spring A (-H)	1
54	14112015	夹线板	Thread tension disk	2
54	14112016	松线板	Disk stopper	1
55	141S30001	夹线螺钉	Thread tension post	1
56	10127001	挑线簧	Thread take-up spring	1
57	10127031	挑线簧 (厚料)	Thread take-up spring (-H)	1
58	10103011	挑线簧调节座	Thread tension base	1
58	101S15005	夹线螺钉紧固螺钉SM9/64"×40 L=5.5	Screw SM9/64"×40 L=5.5	1
59	10122014	挑线簧调节座O形圈	Rubber ring	1
60	101S15010	左销螺钉	Screw SM15/64"×28 L=10.5	1
61	14403003	松线钉支撑套	Loose wire nail support sleeve	1
62	1442600300	松线钉组件	Loose wire nail asm.	1
63	1443000100	电子夹线器组件	Nest less e-device	1
64	207S14007	GB/T80 凹圆头螺钉 M4×6	Screw M4X6	1
65	13113001	固定力线线钩	Thread guide	1
66	401S15001	螺母SM9/64"×40	Nut SM9/64"×40	1
67	10113004	右线钩	Thread guide right	1
68	13812019	板边压板	Ruler stop seat	1
69	101S11002	卷边固定螺钉	Screw SM11/64"×40 L=5.5	1
70	13115001	针板	Needle plate	1
70	13115002	针板 (厚料)	Needle plate (-H)	1
71	104S17002	针板螺钉	Screw SM11/64"×40	2
72	140S12001	底板支柱	Machine head stud	2
73	101S11019	推板螺钉	Slide plate	2
74	10127009	推板簧	Slide plate spring	1
75	10115002	推板	Screw SM3/32"×56 L=2	1



2. 上轴、挑线部件/Main Shaft & Thread Take-up Components

序号NO	公司件号 Part NO.	名称 PartName	零件描述 Description	数量 Number
1	13111002	塞子	Plug	2
2	12226001	挑线连杆销	Thread take-up connecting rod pin	1
3	101S15001	上轮螺钉	Screw SM15/64"×28 L=15	1
4	11305010	挑线连杆 (厚料)	Thread take-up connecting rod (-H)	1
6	14422008	挑线杆断油橡胶	Thread take-up lever rubber	1
7	1133800200	挑线杆分组件 (厚料)	Thread take-up lever asm. (-H)	1
8	10124001	挑线杆滚针轴承 (厚料)	Needle bearing (-H)	2
9	11310010	挑线曲柄分部件 (厚料)	Thread take-up crank (-H)	1
10	10105002	针杆连杆 (厚料)	Needle bar connecting rod (-H)	1
11	101S17001	挑线曲柄螺钉 (左旋)	Screw	1
12	10112003	针杆曲柄防护板	Needle bar thread guide	1
13	101S15004	针杆曲柄紧固螺钉 SM9/32"×28 L=16	Screw SM9/32"×28 L=16	1
14	101S11003	针杆曲柄定位螺钉SM9/32"×28 L=16	Screw SM9/32"×28 L=16	1
15	13804001	针杆曲柄	Needle bar crank	1
16	10404001	针杆曲柄 (厚料)	Needle bar crank (-H)	1
16	101S15002	送料杆紧固螺钉SM1/4"×40 L=6	Screw SM1/4"×40 L=6	2
17	14303008	上轴轴承套	Bearing bush	1
18	10108001	上轴挡圈	Main shaft thrust collar	1
19	101S14001	上轴中套紧固螺钉SM1/4"×40 L=6	Screw SM1/4"×40 L=6	2
20	14403001	上轴中套衬套	Main shaft bushing mid	1
21	101S15006	夹线器螺钉SM15/64"×28 L=7	Screw SM15/64"×28 L=7	1
22	H03002	挡圈20	Snap ring 20	1
23	11310014	送料偏心轮 (厚)	Feed eccentric cam (-H)	1
23	400092	送料偏心轮	Feed eccentric cam	2
24	10112017	送料偏心轮盖板	Cover plate	1
25	101S11013	送料偏心轮螺钉SM1/4"×40 L=13	Screw SM1/4"×40 L=13	2
26	113511003	护针片螺钉 SM9/64"×40 L=5	Screw SM9/64"×40 L=5	2
27	14422009	上轴后油封	Oil seal	1
28	14403008	上轴轴承套	Bearing bush	1
29	B06023	GB/T276-2013 轴承61904-2RS	Needle bearing	1
30	S10018	GB/T 180 凹圆头螺钉 M6×0.75×6	Screw M6×0.75×6	2
31	H03001	GB/T894-1-1986挡圈15	Snap ring 15	1
32	14302002	上轴	Main shaft	2
34	S10009	螺钉	Screw	1
35	302830	手轮 (喷漆)	Handwheel	1
36	12922015	橡皮塞	Rubber plug	1
37	13826009	罩壳台阶销	Pin	1
38	1441103000	一体机电控罩壳组件 (施麦克斯)	Electronic control box	1
39	W01009	GB/T97.1-1985垫圈 5	Washer 5	1
40	114S13001	直驱电机螺钉M5×20	Screw M5×20	2
41	114S30001	螺栓柱(内六角)M5×25	Screw M5×25	1
42	14133002	一体机电控组件 (施麦克斯)	Electronic control box	1
43	144S30001	电控后侧盖螺钉	Screw	1
44	13831015	塑料袋28×18(cm)厚0.03mm	Plastic bag 28cmx18cmx0.03mm	1
45	13833050	光电伺服电机 (施麦克斯)	Servo motor	1
46	1383300700	电机罩壳组件 (施麦克斯)	Encoder housing assembly	1
47	1383300900	电机夹线器组件 (施麦克斯)	Motor grating sensor asm	1
48	1383300400	电机定子总成	Motor rotor	1
49	13833003	电机定子总成(施麦克斯)	Motor stator/qiving	1
50	13811060	绝缘防护罩	Insulating shield	1
51	10122012	上轴孔塞	Rubber plug	1
52	1443800100	挑线组件	Thread take-up lever asm.	1
53	B10046	深沟球轴承	Needle bearing	1
54	S10018	螺钉	Screw	2
55	14408001	针杆曲柄挡圈	Needle bar crank snap ring	1
56	S10026	螺钉	Screw	2



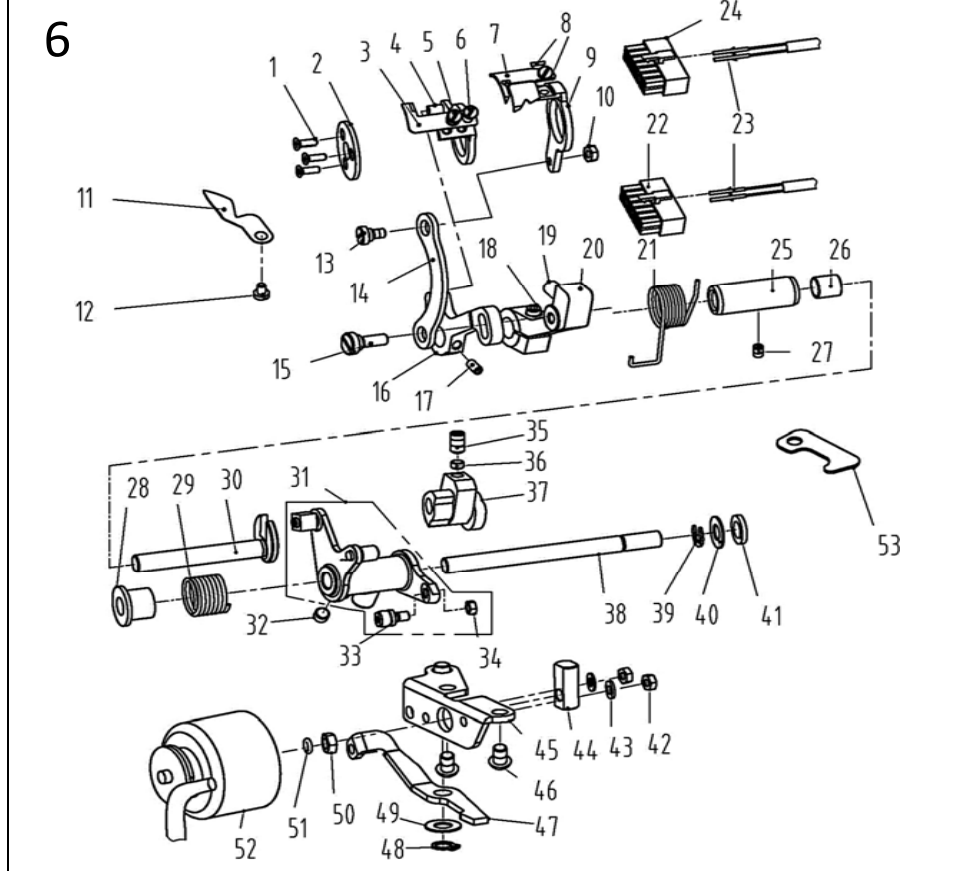
4. 针杆、竖轴、下轴部件/Needle bar,Upright Shaft & Hook Driving Shaft Components

序号NO	公司件号 Part NO.	名称 PartName	零件描述 Description	数量 Number
1	10403019	下轴后轴套	Hook driving shaft bushing back	1
2	113S14020	下轴后套螺钉SM11/64"×40 L=6	Screw SM11/64"×40 L=6	1
3	10108002	下轴挡圈	Hook driving shaft snap ring	1
4	101S11012	下轴挡圈螺钉 SM11/64"×40 L=4.8	Screw SM11/64"×40 L=4.8	2
5	14003004	下轴中套	Lower shaft middle bushing	1
6	11522001	油封组件12	oil seal 12	2
7	1142201600	油封组件18	oil seal 18	1
8	14103004	下轴前轴套组件	Lower shaft before bushing asm	1
9	14402003	下轴	Hook driving shaft	1
10	13823001	下轴限油芯	Oil wick	1
11	101S30005	下轴限油螺钉	set screw	1
12	114118001	薄料旋梭(进口)(HSH-7.94BTR(V1))	Hook asm (Hirose)	1
14	11418004	广溯厚料旋梭(广大型切范围)	Hook asm (Hirose) (-H)	1
13	10118003	核心	Bobbin	1
14	11218504	梭壳	Bobbin case asm.	1
15	10117001	机针 (14#)	Needle (14#)	1
15	10117002	针杆 (21#)	Needle (21#)	1
16	10113002	针杆线钩	Needle bar thread guide	1
17	11412063	针杆线钩(进口) SM1/8"×44 L=4.5	Needle bar thread guide (-H)	1
17	104S11006	变针螺钉(进口) SM1/8"×44 L=4.5	Screw SM1/8"×44 L=4.5	1
18	101S11005	针杆连接杆螺钉 SM9/64"×40 L=6	Screw SM9/64"×40 L=6	1
19	1440100100	针杆支架组件	Needle bar support asm	1
20	14402012	针杆 (DLC)	Needle bar	1
20	14402014	针杆 (DLC) (厚料)	Needle bar (-H)	1
21	14403003	针杆连接器 (DLC)	Needle bar connecting rod	1
22	14403004	针杆连接器滑块	Slide block	1
23	14403006	针杆支架挡圈	Needle bar stand collar	1
24	138S08006	小夹线器螺钉SM3/16"×28 L=7	Screw SM3/16"×28 L=7	2
25	13111002	塞子	Plug	4
26	131S01004	螺钉 9/64"×40 L=6	Screw 9/64"×40 L=6	2
27	14426007	驱动连杆销 (DLC)	Driving connecting rod pin	2
28	14405002	驱动连杆	Driving connecting rod	1
29	14409004	针杆支架导轨	Needle bar guide	1
30	101S11010	压脚板手螺钉	Presser foot screws	2
31	10112016	旋梭定位销 (厚料)	Finger postioner	1
31	10112032	旋梭定位销 (厚料)	Finger postioner (-H)	1
32	116S11005	牙架曲柄螺钉 SM11/64"×40 L=13	Screw SM11/64"×40 L=13	1
33	144S13001	内六角圆柱头螺钉SM3/16"×28	Screw 3/16"×28	1
34	131B07001	滚针轴承	Needle bearing	1
35	14409003	滑动轴承	Sliding block guide rail	1
36	14404001	针送前驱动曲柄	Sent front drive the crank pin	1
37	101S11016	送料杆后轴套	Screw 3/16"×28 L=14	2
38	14403004	针拨动轴套	Before the needle swing axle sleeve	1
39	14402009	针杆摆动轴	Needle bar swing axle	1
40	13S515004	上轴架圈螺钉	Screw of shaft clamping ring	4
41	13108002	挡圈	Ring	2
42	14403005	针拨动轴后套	After the needle swing axle sleeve	1
43	14404002	针送后驱动曲柄	After driving the crank	1
44	10122006	送料调节器孔塞	Rubber plug	1
45	131N01002	螺母	Nut	2
46	14405001	针送连杆	Needle connecting rod	1
47	144S20005	针送后驱动曲柄轴位螺钉	ter needle to drive the crank shaft scre	1
48	144S01001	调节杆螺母柱	Screw	1
49	144S20006	针送下驱动轴内衬调节螺栓	Driving crank adjustement screw	1
50	40128013	垫圈6.2×1.3×1	Washer 6.2×1.3×1	1
51	10102007	竖轴	Upright shaft	1
54	113803004	竖轴下轴套	Upright shaft bushing lower	1
55	10403020	竖轴上轴套	Upright shaft bushing upper	1
54	113S11036	一字开槽固定螺钉	Screw	1
55	101S15014	齿轮螺钉SM1/4"×40 L=7	Screw SM1/4"×40 L=7	8
56	10425004	抽牙变形曲柄	Upper shaft bevel gear	1
57	10425003	竖轴上伞齿轮	Upper small bevel gear asm	1
58	10425002	竖轴下伞齿轮	lower large bevel gear asm	1
59	10425001	下轴伞齿轮	Hook drive shaft bevel gear	1

3. 绕线部件/ Bobbin Components

序号NO	公司件号	Part NO.	名称	PartName	零件描述	Description	数量	Number
1	1413104900		绕线器组件		Bobbin winder asm.		1	
2	S05300		GB/T 70.1-2008螺钉M4x6		Screw M4x6		1	
3	W02015		GB/T93-1987 垫圈		Washer		1	
4	W01008		垫圈4		Washer		1	
5	14113002		压线控制板		Pressure line control board		1	
6	14112020		垫圈5		Washer		1	
7	11329020		开口挡圈5		Ring 5		1	
8	141S13001		内六角圆柱头螺钉SM9/64"×40 L=16		Screw SM9/64"×40 L=16		1	
9	14111004		绕线轮		Winding wheel		1	
10	001110		O型圈25x7		O ring 25x7		1	
11	S04090		GB/T 818-2000螺钉TM2x4		Screw M2x4		1	
12	14119003		割线刀		Secant cutter		1	
13	14127060		弹簧		Spring		1	
14	14111006		止动轮		Driven wheel		1	
15	S09103		绕线轮螺钉		Screw M4x4		2	
16	11422062		密封垫		Washer		1	
17	114S11003		螺钉SM3/16"×28 L=10		Screw SM3/16"×28 L=10		1	
18	S10009		螺钉M6×8		Screw M6×8		2	
19	14135013		绕线器驱动轮		Driving wheel		1	
20	141130060		底线夹线器		Bobbin thread tension asm.		1	
21	141S16019		小夹线器螺母		Thread tension nut		1	
22	14127006		小夹线弹簧		Spring		1	
23	14112015		夹线板		Thread tension disk		2	
24	114S16001		螺母SM11/64"×40		Nut SM11/64"×40		1	

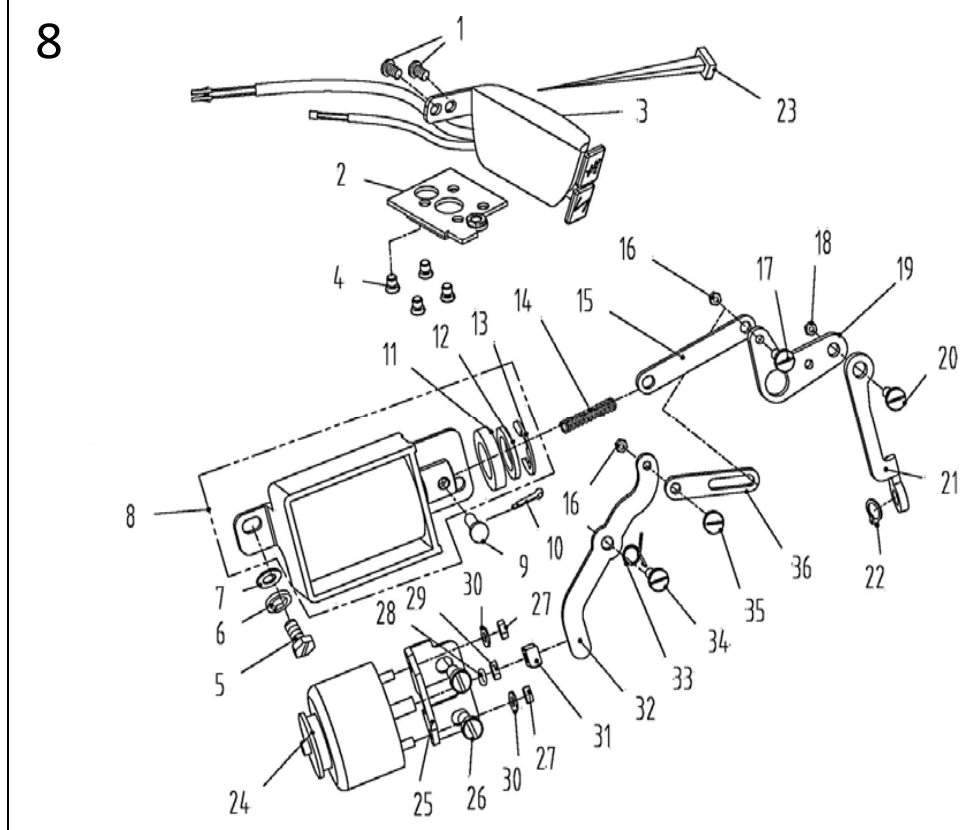
6



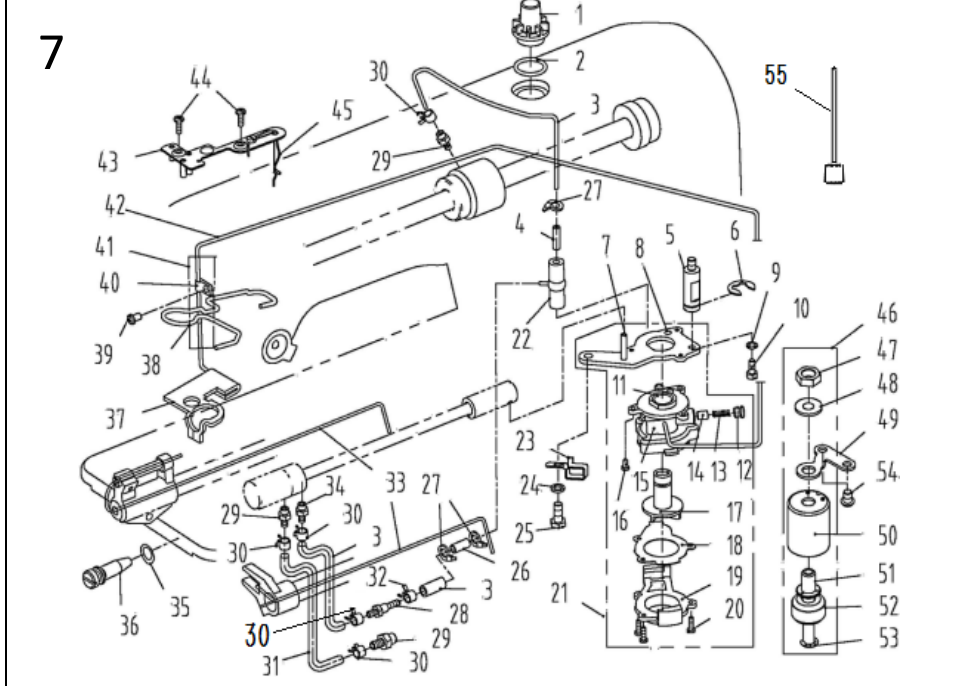
6. 自动剪线部件/Feed Mechanism Components

序号NO.	公司件号	Part NO.	名称	PartName	零件描述	Description	数量	Number
1	114S17001		刀架压板螺钉		Screw		3	
2	14112005		刀架压板	Knife bracket press component			1	
3	14119002		辅助动力	knife			1	
4	1440700200		辅助动力 (厚料)	knife (-H)			1	
5	113517002		剪线辅助刀架组件	Knife bracket			1	
6	113517002		活动刀固定螺钉SM11/64"x40 L=4.4	Screw SM11/64"x40 L=4.4			1	
7	131501002		螺钉SM11/64"x40	Screw SM11/64"x40			1	
8	14119001		活动刀	knife			1	
9	113517002		活动刀固定螺钉SM11/64"x40 L=4.4	Screw SM11/64"x40 L=4.4			2	
10	14407001		剪线主刀架	Knife bracket			1	
11	114S16004		螺母SM11/64"x40	Nut SM11/64"x40			1	
12	14112001		分线片	Needle guard patch			1	
13	201511009		螺钉SM9/64"x40 L=5.5	Screw SM9/64"x40 L=5.5			1	
14	113520001		连杆螺钉SM11/64"x40	hinge Screw SM11/64"x40			1	
15	114112013		连杆	Connecting rod			1	
16	141S20002		剪线凸柄轴位螺钉		Screw		1	
17	14104003		剪线轴曲柄	Crank			1	
18	S10007		GB/T80巴端紧定螺钉M4x4(发黑)		Screw		1	
19	S05004		螺钉M5x14	Screw M5x14			1	
20	11322001		驱动曲柄止动块	Stop block			1	
21	14104001		回油嘴	Crank			1	
22	11327001		弹簧	Spring			1	
23	11230004		14孔接线器	Plug			1	
24	11230005		电线插销	Pin			2	
25	14103001		10孔接线器	Plug			1	
26	11503005		剪线插销	Thread cutting shaft bushing			1	
27	113514020		驱动曲柄轴衬套	Crank drive shaft bushing			1	
28	11322002		螺钉SM11/64"x40 L=6	Screw SM11/64"x40 L=6			1	
29	11327002		扣盖	Spring cover			1	
30	11327002		弹簧	Spring			1	
31	14104002		剪线凸柄曲柄轴	Crank shaft			1	
32	140040100		剪线驱动组件	Thread trimmer drive asm.			1	
33	101S14001		上轴中套扣圈螺钉SM1/4"x40 L=6	Screw SM1/4"x40 L=4.5			1	
34	113516002		滚柱	Rolling pin			1	
35	116S14005		螺母SM11/64"x40	Nut SM11/64"x40			1	
36	116S14005		螺母SM11/64"x40 L=10	Screw SM9/64"x40 L=10			2	
37	11309030		凸轮顶柱	Push rod			2	
38	11310004		剪线凸柄	Cam			1	
39	11310011		剪线凸柄 (厚料)	Cam (-H)			1	
40	14002004		切线驱动轴	Shaft			1	
41	H05013		GB/T896-1986挡圈6	Snap ring 6			1	
42	10112003		针杆曲柄护板	Cunter weight protecting			1	
43	11322003		电磁铁缓冲片	Solenoid cushion rubber			1	
44	N01001		螺母 M4	Nut M4			2	
45	W01013		GB/T97.1-1985垫圈4.5	Washer			1	
46	11309001		切线电磁铁顶销	Solenoid pin			1	
47	1401200200		切线电磁铁支架组件	Bracket			1	
48	S17002		GB/T70.2-2000内六角平圆头螺钉M6x10	Screw M6x10			2	
49	14112022		切线杠杆	Tangent lever			1	
50	H03015		GB/T894.1 平垫圈8	Ring 8			1	
51	10112003		针杆曲柄护板	Needle bar crank protecting plate			1	
52	112S16006		螺母SM1/4"x40	Nut SM1/4"x40			1	
53	113822005		橡胶垫	Washer			1	
54	1403003400		剪线电磁铁组件	Thread trimmer solenoid asm.			1	
55	10112022		胶板供油管压板	Plate			1	

8



7



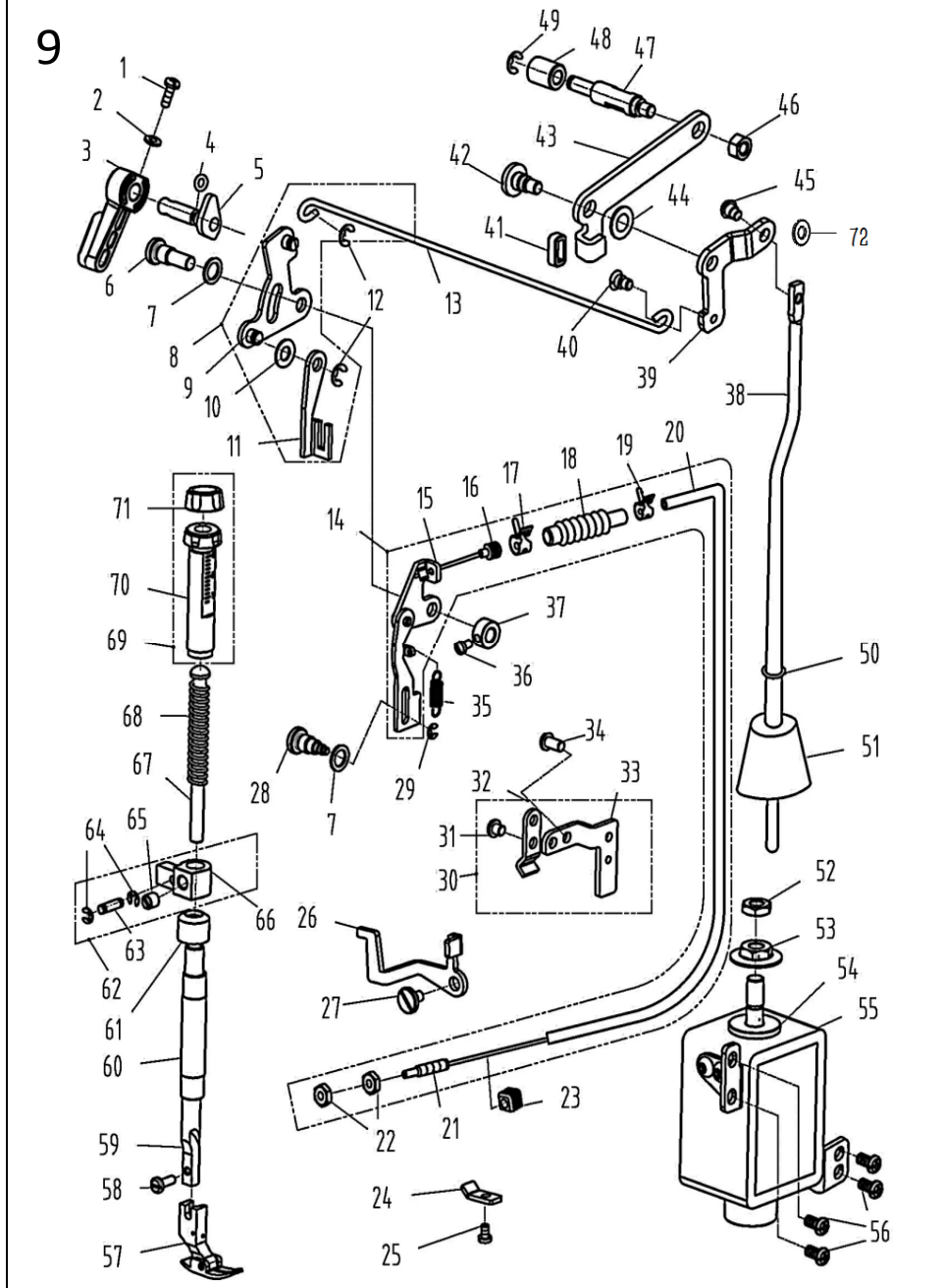
7. 润滑、油量检测部件/Oil Lubrication, Oil Measuring Components

序号NO.	公司件号	Part NO.	名称	PartName	零件描述	Description	数量	Number
1	11211004		油窗		Oil sight window		1	
2	10122019		油窗O形圈	Rubber ring			1	
3	14021001		油管Φ4×Φ6	Tubing Φ4xΦ6			0.6	
4	14436001		铝油管Φ4.5xΦ6	Aluminum tubing Φ4.5xΦ6			1	
5	112530005		油泵连接螺栓	Oil pump connecting stud			1	
6	11322010		开O形圈10	Snap ring 10			1	
7	10121001		下供油管	Hook driving shaft oil tube			1	
8	10112020		油泵安装板	Oil pump installing base			1	
9	W03002		弹簧	Spring washer			1	
10	209S12001		压脚螺钉SM11/64" x40 L=10.5	Screw SM11/64" x40 L=10.5			1	
11	10103022		油泵衬套	Oil pump bushing			1	
12	101S30007		柱塞螺钉	Plunger screw			1	
13	10127013		柱塞	Plunger spring			1	
14	10122018		回油柱塞	Plunger			1	
15	10120001		油泵体	Oil pump			1	
16	S04009		油泵螺钉	Screw			3	
17	10111003		油泵叶轮	Oil pump impeller			1	
18	10112021		油泵叶轮盖板	Oil pump impeller cover			1	
19	10111007		油瓶盖	Lubricating oil pump cover			1	
20	101S30006		螺钉	Screw			3	
21	1012000100		油泵分部件	Lubricating oil pump component			1	
22	10136001		供油管接头	Rubber joint			1	
23	14112007		过线钩	Over wire hook			1	
24	W02004		GB/T93-1987弹垫M6	Spring Washer M6			1	
25	116S30003		抬牙叉固定螺钉SM15/64" x28 L=14.5	Screw SM15/64" x28 L=14.5			1	
26	14021003		铝油管	Aluminum tubing			1	
27	11211005		尼龙扎带	Cable band			4	
28	14036004		油嘴	Oil nozzle			1	
29	14036002		回油嘴	Oil nozzle			3	
30	20429001		油管卡箍6.5	Oil pipe clamp spring			4	
31	14021001		油管Φ4×Φ6	Tubing Φ4xΦ6			0.15	
32	30129007		油管卡箍6	Oil pipe clamp spring			1	
33	10121010		油线	Oil wick			2	
34	14036003		低油嘴	Oil nozzle			1	
35	14022011		O形圈	Rubber ring			1	
36	140530001		油量调节螺钉	Oil volume adjusting screw			1	
37	14423001		回油毡	Oil felt felt			1	
38	14427003		回油毡夹	Asphalt felt clamp			1	
39	101S11004		挑线杆护罩螺钉SM3/16" x28 L=7	Screw SM3/16" x28 L=7			1	
40	10112013		回油管夹	Oil tube clamp			1	
41	10121007		回油管组件	Oil return tube component			1	
42	10121008		回油管	Oil return tube			1	
43	10112025		油线固定板	Oil line fixing plate			1	
44	101S11010		压脚板手螺钉SM9/64"x40 L=11	Screw SM9/64"x40 L=11			2	
45	10123010		油线 (厚料)	Oil wick (-H)			1	
46	1443000900		油量检测装置组件	Oil measuring device			1	
47	N01009		螺母	Nut			1	
48	W02003		弹性垫圈	Washer			1	
49	14012006		油量检测装置固定板	Pull spring fixing plate			1	
50	14011004		油量检测罩壳	Shell			1	
51	14002005		导向柱	Guide pillar			1	
52	14011002		浮子	Float			1	
53	H05009		开口挡圈6	Ring 6			1	
54	101S11026		油泵安装螺钉SM15/64"x28 L=9	Screw SM15/64"x28 L=9			2	
55	11412200200		油标	Oil mark			1	

8. 自动倒送料、感应抬压脚部件/Automatic Reverse Feed Components

序号NO.	公司件号	Part NO.	名称	PartName	零件描述	Description	数量	Number
1	101S11004		挑线杆护罩螺钉SM3/16" x28 L=7	Screw SM3/16" x28 L=7			2	
2	1443000700		LED灯组件	LED Light asm			1	
3	1443000400		双开关组件	Double switch components			1	
4	113502001		螺钉 3/16"x28 L=6.5	Screw 3/16"x28 L=6.5			1	
5	116S30003		抬牙叉固定螺钉SM15/64"x28 L=14.5	Screw SM15/64"x28 L=14.5			2	
6	W02004		GB/T93-1987弹垫M6	Spring washer M6			1	
7	11628005		抬牙叉固定螺钉垫圈	Washer			1	
8	1443001000		自动倒送料电磁铁	Auto reverse feed solenoid			1	
9	11326005		销子	Pin			1	
10	113829001		R形弹性开口销p1.5	Cotter pin			1	
11	11322040		橡胶垫片	rubber plunger			1	
12	11328031		垫片	Washer			1	
13	H05014		GB/T896-1986开口挡圈	Snap ring			1	
14	11227006		自动倒送料连杆顶簧	Plunger spring			1	
15	13812034		自动倒送料连杆	Auto reverse feed connecting rod			1	
16	141S16014		曲柄短螺母SM11/64"x40	Nut SM11/64"x40			2	
17	141S20004		曲柄短螺母SM11/64"x40	Hinge Screw SM11/64"x40			1	
18	112S16007		曲柄长螺母SM1/4"x28	Nut SM1/4"x28			1	
19	14104005		自动倒送料曲柄	Auto reverse feed crank			1	
20	112S20001		曲柄长螺钉 SM1/4" x28	Hinge Screw SM1/4" x28			1	
21	13812371		自动倒送料拉杆	Auto reverse feed pull shaft			1	
22	14029003		轴用弹性挡圈7(厚0.8mm)	External Circlips 7			1	
23	11211005		尼龙扎带	Cable band			8	
24	1443000800		短线头电磁铁组件	Thread trimmer solenoid asm.			1	
25	14112002		短线头电磁铁支架	Bracket			1	
26	101S11026		油泵安装螺钉SM15/64"x28 L=9	Screw SM15/64"x28 L=9			2	
27	N01001		螺母 M4	Nut M4			2	
28	113822005		橡胶垫	Washer			1	
29	112S16006		螺母SM1/4"x40	Nut SM1/4"x40			1	
30	W01013		GB/T97.1-1985垫圈4.5	Washer			2	
31	14126001		短线头电磁铁顶销	pin			1	
32	14105001		短线头连杆	rod			1	
33	14127001		低位传感器	Lower sensor			1	
34	141S20001		倒送料连杆轴位螺钉	Screw			1	
35	141S20003		轴位螺钉SM11/64"x40	Screw SM11/64"x40			1	
36	14105002		辅助连杆	rod			1	

9



9. 压料、自动抬压脚部件 /Presser Bar , Auto Lifter Components

序号NO.	公司件号	Part NO.	名称	PartName	零件描述	Description	数量	Number
1	101S11010		压脚板手螺钉SM9/64"x40 L=11		Screw SM9/64"x40 L=11		1	
2	10128002		压脚板手螺钉垫圈		Washer		1	
3	13811029		压脚板手		Hand lifter		1	
4	001004		O形圈		Rubber ring		1	
5	1441000200		压脚板手凸轮分部件		Hand lifter cam asm.		1	
6	131S20001		前打杆螺钉		Screw		1	
7	10128016		螺栓橡胶垫圈(薄)		Washer		2	
8	1441200300		前打杆组件		Front lever assembly		1	
9	1441200400		抬压脚前打杆分部件		Lift front lever component		1	
10	14428002		垫圈6.5x13x0.8		Washer 6.5x13x0.8		1	
11	14412005		压脚升降板		Lifting plate		1	
12	H05003		GB/T896-1986 挡圈 5		Snap ring 5		2	
13	14412006		拉杆		Pull rod		1	
14	1441200700		松线顶板组件		Pine line roof asm.		1	
15	1441201800		松线板组件		Loose line roof asm.		1	
16	14036006		密封接头		Seal joint		1	
17	14029002		卡箍 Φ8		Circlip Φ8		1	
18	14022006		松线管密封套		Loose pipe sealing sleeve		1	
19	14029001		卡箍 Φ6		Circlip Φ6		1	
20	1442201000		拉线套组件		Pull sleeve assembly		1	
21	140530006		拉线接头螺钉		Pull joint screw		1	
22	113S12001		螺母 SM3/16"x32		Nut SM3/16"x32		2	
23	14022007		松线管管密封套		Sealing plug		1	
24	14012005		松线导管下压板		Wire presser		1	
25	113S11004		松线导管压板螺钉M4x8		Screw M4x8		1	
26	14412009		松线杠杆		Loose lever		1	
27	131S20003		松线杠杆轴螺钉D=6.35		Loose lever lever screw D=6.35		1	
28	144520002		松线顶板橡胶销		Wire release plate pin		1	
29	H05002		GB/T896-1986挡圈3		Snap ring		1	
30	1441201000		松线导管上支架组件		Loose wire catheter support assembly		1	
31	113S11004		松线导管压板螺钉M4x8		Screw M4x8		1	
32	14012010		松线导管上压板		Wire release press plate		1	
33	14412010		松线导管上支架		Wire release bracket upper		1	
34	101S11001		后盖板螺钉		Screw		2	
35	14427002		松线顶板复位拉簧		Spring		1	
36	114S11015		割线刀螺钉 SM9/64"x40		Screw SM9/64"x40		1	
37	13108001		挡圈		Ring		1	
38	14412011		抬压脚垫圈		Presser foot lever		1	
39	14412012		膝控制抬压脚后杆件		Knee control lever rear lever		1	
40	101S20004		抬压脚拉杆螺钉		Lift rod screw		1	
41	14422006		抬压脚后杆杆橡胶垫		Rubber pad		1	
42	144520004		后杆杆轴心螺钉		Hinge screw		1	
43	14412015		自动抬压脚后杆杆件		Knee lifter back lever		1	
44	14428001		平垫圈8.2×15×1		Flat washer 8.2×15×1		1	
45	137S20001		抬压脚杆杆轴心螺钉		AXIAL screw		1	
46	N01012		GB/T6170-1986螺母M6(镀锌)		Nut M6		1	
47	14402006		自动抬压脚顶盖		Knee lifter connecting rod		1	
48	14411001		塑料滚轮		Whell		1	
49	11329020		挡圈5		Snap ring 5		1	
50	12928008		平垫圈5.6x9.7x0.8		Wwasher 5.6x9.7x0.8		1	
51	14022017		抬压脚顶盖密封套		Seal cap		1	
52	114426001		电磁铁接头		Connector		1	
53	113S16004		法兰螺母M8		Flange nuts M8		1	
54	13122008		电磁铁上垫片		washer		1	
55	11443000200		抬压脚电磁铁组件		Solenoid asm.		1	
56	101S11001		后盖板螺钉		Screw		4	
57	1316000100		活压脚垫圈(厚料)		Presser foot asm. (H)		1	
58	101S11009		活压脚螺钉 SM9/64"x40 L=10.5		Screw SM9/64"x40 L=10.5		1	
59	11402009		压杆		Presser bar		1	
60	10103012		压杆衬套		Presser bar bushing/lower		1	
61	10122112		压杆防油套		Pressure bar oil cover		1	
62	1440900200		压杆导架组件		Strut guide asm.		1	
63	14426002		压杆导架侧销		Push rod guide pin		1	
64	H05002		GB/T896-1986挡圈3		Snap ring		2	
65	101S15007		压杆导架螺钉 SM1/4"x40 L=8		Screw SM1/4"x40 L=8		1	
66	14409002		压杆导架		Presser bar guide bracket		1	
67	10102003		调压杆罩		Press regulating guide bar		1	
68	10127023		调压弹簧		Press regulating spring		1	
	11427033		调压弹簧(厚料)		Press regulating spring (-H)		1	
69	1381102700		调压螺钉组件		Press regulating screw asm.		1	
70	1138NS30003		调压螺钉		Press regulating screw		1	
71	1138NS16005		调压螺母		Press regulating nut		1	
72	114428001		平垫圈5×10×0.8		Washer5×10×0.8		1	