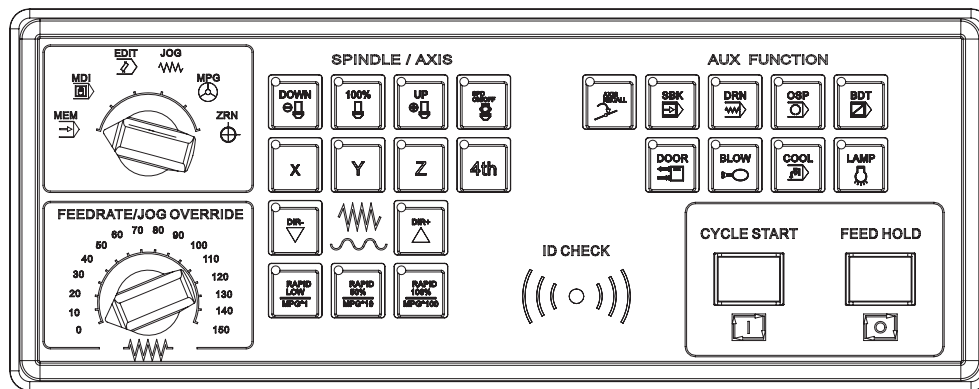


AXE-9801 Quick Reference Guide

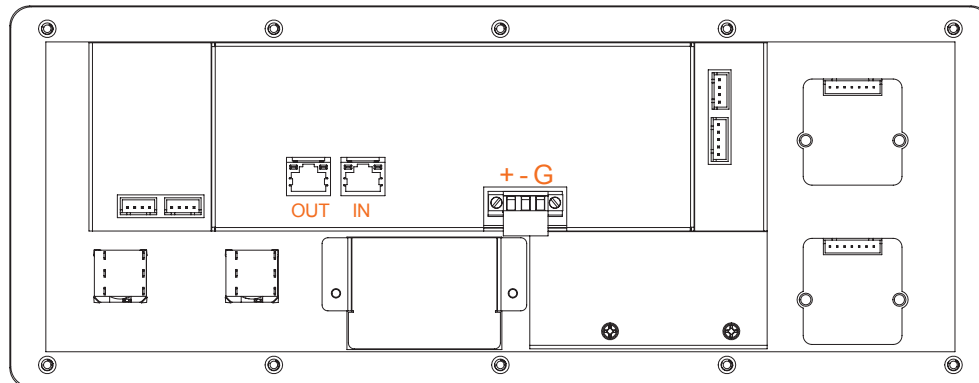
Ver A. (P/N: 60177A0487X00)

Product Overview

AXE-9801 is an EtherCAT-based control panel for CNC machine, with 22 keys, 2 knobs and 2 buttons. It controls 31-channel digital inputs, and 24-channel digital outputs, based on EtherCAT protocol, for interface operation. AXE-9801 provides enhanced performance and user can integrate it into their CNC control system easily.



Front Panel



Real Panel

Hardware Specification

General	
Power	24VDC \pm 10%
Temperature	0 ~ 60°C
Digital Input	
Number of Channels	31
Interface	Photo-coupler with internal input resister, GND as common
Status Indicator	An LED per channel. On (green) when "High" status Placement by channel from left to right
Digital Output	
Number of Channels	24
Interface	Photo-coupler Open Collector
Status Indicator	An LED per channel. On (amber) while "On" status Placement by channel from left to right

AXE-9801 Quick Reference Guide

Ver A. (P/N: 60177A0487X00)

DI/O Function Key Mapping Table

