MITSUBISHI Mitsubishi Industrial Robot

CR750-D/CR751-D controller CRnD-700 controller

Network Base Card (Option)

INSTRUCTION MANUAL

(2D-TZ535)



Safety Precautions	
Always read the following precautions and the separate "Safety Manual" before starting use of the robot to learn the required measures to be taken.	
ON All teaching work must be carried out by an operator who has receive training. (This also applies to maintenance work with the power source to →Enforcement of safety training	ved special ırned ON.)
ON For teaching work, prepare a work plan related to the methods and proce operating the robot, and to the measures to be taken when an error occu restarting. Carry out work following this plan. (This also applies to mainte work with the power source turned ON.) → Preparation of work plan	edures of rs or when nance
ING Prepare a device that allows operation to be stopped immediately during work. (This also applies to maintenance work with the power source turne →Setting of emergency stop switch	teaching ed ON.)
ON During teaching work, place a sign indicating that teaching work is in progetime start switch, etc. (This also applies to maintenance work with the power turned ON.) →Indication of teaching work in progress	gress on /er source
ON Provide a fence or enclosure during operation to prevent contact of the o and robot. →Installation of safety fence	perator
ON Establish a set signaling method to the related operators for starting work follow this method. →Signaling of operation start	د, and
ON As a principle turn the power OFF during maintenance work. Place a sign that maintenance work is in progress on the start switch, etc. →Indication of maintenance work in progress	ו indicating
ON Before starting work, inspect the robot, emergency stop switch and other devices, etc., and confirm that there are no errors. →Inspection before starting work	related

The points of the precautions given in the separate "Safety Manual" are given below. Refer to the actual "Safety Manual" for details.



Use the robot within the environment given in the specifications. Failure to do so could lead to faults or a drop of reliability. (Temperature, humidity, atmosphere, noise environment, etc.)

Transport the robot with the designated transportation posture. Transporting the robot in a non-designated posture could lead to personal injuries or faults from dropping.

Always use the robot installed on a secure table. Use in an instable posture could lead to positional deviation and vibration.

Wire the cable as far away from noise sources as possible. If placed near a noise source, positional deviation or malfunction could occur.

Do not apply excessive force on the connector or excessively bend the cable. Failure to observe this could lead to contact defects or wire breakage.

Make sure that the workpiece weight, including the hand, does not exceed the rated load or tolerable torque. Exceeding these values could lead to alarms or faults.

Securely install the hand and tool, and securely grasp the workpiece. Failure to observe this could lead to personal injuries or damage if the object comes off or flies off during operation.

Securely ground the robot and controller. Failure to observe this could lead to malfunctioning by noise or to electric shock accidents.

Indicate the operation state during robot operation. Failure to indicate the state could lead to operators approaching the robot or to incorrect operation.

When carrying out teaching work in the robot's movement range, always secure the priority right for the robot control. Failure to observe this could lead to personal injuries or damage if the robot is started with external commands.

Keep the jog speed as low as possible, and always watch the robot. Failure to do so could lead to interference with the workpiece or peripheral devices.

After editing the program, always confirm the operation with step operation before starting automatic operation. Failure to do so could lead to interference with peripheral devices because of programming mistakes, etc.

Make sure that if the safety fence entrance door is opened during automatic operation, the door is locked or that the robot will automatically stop. Failure to do so could lead to personal injuries.

Never carry out modifications based on personal judgments, non-designated maintenance parts. Failure to observe this could lead to faults or failures.

When the robot arm has to be moved by hand from an external area, do not place hands or fingers in the openings. Failure to observe this could lead to hands or fingers catching depending on the posture.

Do not stop the robot or apply emergency stop by turning the robot controller's main power OFF. If the robot controller main power is turned OFF during automatic operation, the robot accuracy could be adversely affected. Also a dropped or coasted robot arm could collide with peripheral devices.

Do not turn OFF the robot controller's main power while rewriting the robot controller's internal information, such as a program and parameter. Turning OFF the robot controller's main power during automatic operation or program/parameter writing could break the internal information of the robot controller.



When using a horizontal multi-joint robot While the robot's brake release switch is pressed, pay attention to lowering of the hand under its own weight. If it lowers, the hand could collide with peripheral devices, or the operator's fingers or hand could get caught.

Revision History

Print date	Instruction manual No.	Revision content
2011-09-20	BFP-A8872	First print
2013-08-19	BFP-A8872-A	Addition of PROFINET IO module

Introduction

Thank you for purchasing Mitsubishi Electric industrial robot.

This instruction manual explains network base card (2D-TZ535) option.

The network base card is an option which realizes various communication interfaces when the HMS Anybus-CompactCom module is mounted on the card.

The mountable modules are listed in Chapter 2-3 for reference.

Always read this manual thoroughly and understand the contents before starting use of the network base card (2D-TZ535).

The information contained in this document has been written to be accurate as much as possible. Please interpret that items not described in this document "cannot be performed."

Note that this instruction manual has been prepared for use by operators who understand the basic operations and functions of the Mitsubishi industrial robot.

Refer to the separate "Instruction Manual, Detailed Explanation of Functions and Operations" for details on basic operations.

*Symbols in instruction manual







CAUTION

Precaution indicating cases where the operator could be subject to fatalities or serious injuries if handling is mistaken. Always observe these precautions to safely use the robot.

Precaution indicating cases where operator could be subject to injury or physical damage could occur if handling is mistaken. Always observe these precautions to safely use the robot.

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1. Before Use

This chapter describes items to be checked and precautions to be taken before start using the network base card (2D-TZ535).

1.1. Terminology

Table 1-1 Terminology

Term	Explanation	
ODVA	Abbreviation of Open DeviceNet Vendor Association. A non-profit organization in the United States established by development vendors to globally promote Common Industrial Protocol (CIP) technology and products incorporating this technology.	
CIP	Abbreviation of Common Industrial Protocol, a common protocol used in the OSI application layer for industrial purposes. This protocol is common for EtherNet/IP which handles information-related information, DeviceNet which handles device-related information, and CompoNet which controls sensors and actuators.	
EtherNet/IP	An industrial network standard using commercially-available Ethernet communication chips and physical media. "IP" is the abbreviation for Industrial Protocol. An open protocol is used in the application layer.	
DeviceNet	A connection method promoted by ODVA. It is used to connect control device such as personal computers, PLCs, sensors and actuators, and to connect field devices between controllers.	
PI	Abbreviation of PROFIBUS & PROFINET International	
PROFINET	This is a communication standard for the automation that PI (PROFIBUS & PROFINET International) made. This is provided by International Standard IEC61158 and IEC61784. There are two kinds of PROFINET about PROFINET CBA and PROFINET IO.	

1.2. How to Use the Instruction Manual

This manual is organized as follows and describes functions of the 2D-TZ535 card. For information about the functions provided for standard robot controllers and how to operate them, refer to the instruction manual that comes with the robot controller.

Chapter	Title	Description
1	Before Use	Chapter 1 describes how to use this manual (Network Base Card Instruction Manual). Please read here before actually starting to use the 2D-TZ535 card.
2	Flow of Operations	Chapter 2 describes the operations required to configure a network system. Make sure to perform all of the required operations.
3	Features of Network Base Card (2D-TZ535)	Chapter 3 describes the features of the TZ535 card and for mounting the module.
4 5	2D-TZ535 Card and Ethernet/IP Module Specifications	Chapter 4 - 5 describes the specifications of the TZ535 card.
6	Items to Be Checked Before Using This Product	Before purchasing the TZ535 card, check the required devices and the version of the robot controller.
7	Hardware Settings	This product has no hardware settings.
8	Connections and Wiring	Chapter 8 describes how to connect the TZ535 card and the master station using cables.
9	Procedures for Starting Operation	Chapter 9 describes the procedures up to operating the network system with the module mounted.
10	Troubleshooting	Chapter 10 describes how to resolve problems that may occur when using the TZ535 card, such as malfunctions and errors. Please refer to this chapter as needed.
11	Appendix	Chapter 11 describes the methods of displaying the TZ535 card information with RT ToolBox2.

 Table 1-2
 Contents of the instruction manual

2. Flow of operations

The flowchart below shows the flow of operations necessary for configuring a network base card system. Use it as a reference to perform the required operations without any excess or deficiency.

2.1. Work Procedures

1	Determining the Network Specifications	See Chapters 3 and 5 of this manual. module specifications, determine the dule. (For example, assignment of
2	Checking Products Check the product you have purchased and prepare other products	See Chapter 6 of this manual. as needed.
3	Mounting Module onto Network Base Card See Mount the communication module onto 2D-TZ535.	Section 7.1 of this manual.
4	Setting Hardware and Mounting onto Robot Controller	Section 7.2 of this manual. nto the robot controller as it is.
5	Wiring and Connections Wire the 2D-TZ535 card mounted on the robot controller to the mast	See Chapter 8 of this manual. ter station using an Ethernet cable.
6	Setting Master Station Parameters Set the IP address with the master station.	See Chapter 9 of this manual.
7	Setting Robot Controller Parameters Set the IP address on the robot controller side.	See Chapter 9 of this manual.
8	Creating Robot Programs Create a robot program, and run it with automatic operation.	See Section 9.3 of this manual.
9	Troubleshooting	See Chapter 10 of this manual.

10 Completion of Operations

3. Features of Network Base Card (2D-TZ535)

3.1. What is a Network Base Card?

The network base card is an optional card for the robot controller. By mounting a HMS's Anybus-CompactCom module on the card, various communication interfaces can be realized.



3.2. Mountable Modules

The modules which can be mounted on the network base card (2D-TZ535) are shown below.

	EtherNet/IP module (AB6314)
Mountable module	PROFINET IO 2-Port module (AB6489-B)
	(*) It is different from the model described in the catalog of the HMS Co. because of the model that fixes the version of the firmware.

3.3. Features when Module is Mounted

3.3.1. Features when EtherNet/IP module is mounted



The following features are enabled when the EtherNet/IP module is mounted on the 2D-TZ535 card.

(1) Connection

Connection to EtherNet/IP network is possible.

EtherNet/IP is one of the three official network standards (DeviceNet, ControlNet, EtherNet/IP), and uses the "Common Industrial Protocol" (CIP) application layer.

Control from a field level and direct connection of automation products in the factory level are enabled by this common application layer, open software, and hardware interfaces. This is also called "Industrial Ethernet".

(2) Transmission style

10/100Mbps Semi/full duplex transmission supported

(3) Data

Real-time I/O data (max. 2048 points each) transmission/reception is possible using UDP/IP.

(4) The table below shows differences of the functions which are available with the EtherNet/IP module, and with the Ethernet provided with the robot controller as a standard.

No.	Function name		Explanation of function	EtherNet/IP module	Standard Ethernet
1	General-purpose I/O signal		Function which handles up to 2048 I/O signal points each via Ethernet.	•	_
2		Communication with RT2	Function which communicates with RT ToolBox2 via Ethernet	_	•
3	TCP/IP communication	Data link	Function which communicates with other devices, such as a network vision sensor, via Ethernet	_	•
4		Real-time external control	Function which controls the robot from a personal computer, etc.	_	•

3.3.2. Features when PROFINET IO 2-Port module is mounted



The following features are enabled when the PROFINET IO 2-Port module is mounted on the 2D-TZ535 card.

(1) Connection

Connection to PROFINET network is possible.

PROFINET is a strong network where a real-time communication and the IT communication are achieved at the same time as industrial Ethernet by the communication standard for the automation that PI made.

(2) Transmission style

10/100Mbps Semi/full duplex transmission supported

(3) Data

Real-time I/O data (max. 2040 points each) transmission/reception is possible using UDP/IP.

(4) The table below shows differences of the functions which are available with the PROFINET IO 2-Port module, and with the Ethernet provided with the robot controller as a standard.

No.	Functio	on name	Explanation of function	PROFINET IO 2-Port module	Standard Ethernet
1	General-purpose	e I/O signal	Function which handles up to 2040 I/O signal points each via Ethernet.	•	_
2		Communication with RT2	Function which communicates with RT ToolBox2 via Ethernet	_	•
3	TCP/IP communication	Data link	Function which communicates with other devices, such as a network vision sensor, via Ethernet	_	•
4		Real-time external control	Function which controls the robot from a personal computer, etc.	_	٠

3.4. Hardware of the 2D-TZ535 Card

The 2D-TZ535 card hardware is explained in this section. An Anybus-CC module is mounted on the network base card.

3.4.1. Card overview



Figure 3-2 Overall view of 2D-TZ535 card

3.4.2. LED

There are three LEDs on the 2D-TZ535 card, and the operating state of the interface card can be confirmed by each on/off.



Figure 3-3 Layout of LEDs

The meaning of each LED on, flash and off state is shown below. Please confirm specifications of the HMS Co. about details.

Table 3-1Description of LED

Details of Network Status LED

LED status	Details
Off	Power is not ON, or there is no IP address.
Green (on)	Online with one or more connection established (CIP Class 1 or 3).
Green (flash)	Online with no connection established.
Red (on)	IP address duplicate, FATAL error.
Red (flash)	One or more connection has timed out (CIP Class 1 or 3).

Details of Module Status LED

LED status	Details
Off	Power is not ON.
Green (on)	Controlling with RUN state scanner.
Green (flash)	Configuration incomplete, or scanner is idle.
Red (on)	Serious error (EXCEPTION state, FATAL error, etc.).
Red (flash)	Recoverable error.

Details of LINK/Activity LED [Reference]

LED status	Details
Off	Link not established, data not exchanged.
Green (on)	Link established.
Green (flash)	Exchanging data.

It takes some time for the communication line to be established after the robot controller power is turned ON.

It takes about one minute for the communication line to be established (for the Network Status LED to turn on) after the robot controller power is turned ON. If automatic operation is started immediately after turning the power ON, L6130 (network communication error) will occur. Wait for a short time before starting automatic operation.

It takes some time for the communication line to be established after the cable is connected.

It takes about one minute for the communication line to be established (for the Network Status LED to turn on) after the cable is connected to the Anybus-CC module on the TZ535 card.

3.5. Software configuration

3.5.1. For the EtherNet/IP module

The software configuration of this product is shown below.

Table 3-2 Compatible versions for EtherNet/IP

Name)	Version
Robot controller		Version S2 and above
Teaching pendant	R32TB/R33TB	1.0 and above
	R56TB/R57TB	1.0 and above
Personal computer	RT ToolBox2	1.0 and above
support software	RT ToolBox	Version G3 and above

3.5.2. For the PROFINET IO 2-Port module

The software configuration of this product is shown below.

Table 3-3	Compatible versions for PROFINET IO 2-Port

Name	•	Version
Robot controller		Version S4b and above
Teaching pendant	R32TB/R33TB	1.0 and above
	R56TB/R57TB	1.0 and above
Personal computer	RT ToolBox2	1.0 and above
support software	RT ToolBox	Version G3 and above

EtherNet/IP

PROFINET IO

EtherNet/IP

4. EtherNet/IP module and 2D-TZ535 card specifications

4.1. Specifications list

The specifications which apply when the EtherNet/IP card is mounted on the network base card are shown below.

lte	em	Specification	Remarks
Network base interface ca	ard board model	2D-TZ535	
Mountable slot expansion	option slot	Slot 1 to 3	CR75x-D:Slot 1 – 2 CR1D:Slot 1 only CR2D/CR3D:Slot 1 - 3
Number of 2D-TZ535 card at the same time	ds that can be installed	1 card (*1)	
Coexistence with other fie (CC-Link/PROFIBUS/Dev	eldbus options iceNet)	Not possible (*2)	Parallel I/O interface card (TZ368/TZ378) can coexist.
Transmission	Media access method	CSMA/CD	
specifications	Modulation method	Base band	
	Transmission path style	Star type	
	Transmission speed	100Mbit/s (100BASE-TX) 10Mbit/s (10BASE-TX)	100BASE-TX recommended
	Transmission medium	Twisted pair cable	
	Transmission distance	100m	Distance between switching hub and node
	Number of cascaded modules	No limits when using switching hub	
Communication function	Cyclic communication	Yes	
Communication instance	Input instance	100	
	Output instance	150	
Number of I/O	Send	Max. 2048 points	Max. 256 bytes
per robot controller	Receive	Max. 2048 points	Max. 256 bytes
Start I/O number of robot	controller	Address 2000 and later	Overlapping with PROFIBUS area and DeviceNet area
MELFA BASIC	I/O signal access	M_In/M_InB/M_InW/M_In32 M_Out/M_OutB/M_OutW/ M_Out32	Handled as general I/O area
RT ToolBox	Option information read	Yes	

Table 4-1	2D-TZ535 card	d specifications
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(*1) An error will occur if multiple 2D-TZ535 cards are inserted. (Error 6110)

(*2) An error will occur if CC-Link/PROFIBUS/DeviceNet coexists. (Error 6111)

4.2. List of robot parameters

Parameter name	Initial value	Setting range	Explanation
STOP2	-1,-1	-1/ 2000 to 4047	Parameter which sets a dedicated input signal number for stopping the robot program. (Parameter "STOP" is fixed to "0", so "STOP2" is used with the 2D-TZ535 card to define a stop signal from an external source.)
ORST2000 ORST2032 : ORST4015	00000000,000 00000, 00000000,000 00000	0/1/*	Set the output transmission data used in the 2D-TZ535 card when resetting the signal output. Refer to " <u>4.6 Output Signal Reset Pattern</u> " for details.
EPSDLN	8	1 to 256	Set the number of I/O communication transmission bytes used with EtherNet/IP.
EPRDLN	8	1 to 256	Set the number of I/O communication reception bytes used with EtherNet/IP.
EPIP	192.168.0.200	0.0.0.0 to 255.255.255.255	Designate the IP address for EtherNet/IP. (*1)
EPMSK	255.255.255.0	0.0.0.0 to 255.255.255.255	Designate the sub-net mask for EtherNet/IP. (*1)
EPGW	192.168.0.254	0.0.0.0 to 255.255.255.255	Designate the Gateway IP address for EtherNet/IP. (*1)

Table 4-2 List of robot parameters related to EtherNet/IP

(*1) Set in the range of Class A to C.

4.3. Robot controller I/O signals

The I/O signals handled in the robot controller are the maximum 2048 points between address 2000 and 4047 for input and output regardless of the EtherNet/IP node or station number.

4.3.1. I/O signal number map

The I/O signal data size is set as a byte number with a parameter for input and for output. (Set in the range of 1 to 256 bytes.)

Byte number	Usable number of points	Start		End		Byte number	Usable number of points
0	0	-	to	-		43	344
1	8	2000	to	2007		44	352
2	16	2000	to	2015		45	360
3	24	2000	to	2023		46	368
4	32	2000	to	2031		47	376
5	40	2000	to	2039		48	384
6	48	2000	to	2047		49	392
7	56	2000	to	2055		50	400
8	64	2000	to	2063		51	408
9	72	2000	to	2071		52	416
10	80	2000	to	2079		53	424
11	88	2000	to	2087		54	432
12	96	2000	to	2095		55	440
13	104	2000	to	2103		56	448
14	112	2000	to	2111		57	456
15	120	2000	to	2119		58	464
16	256	2000	to	2127		59	472
17	136	2000	to	2135		60	480
18	144	2000	to	2143		61	488
19	152	2000	to	2151		62	496
20	160	2000	to	2159		63	504
21	168	2000	to	2167		64	512
22	176	2000	to	2175		65	520
23	184	2000	to	2183		66	528
24	192	2000	to	2191		67	536
25	200	2000	to	2199		68	544
26	208	2000	to	2207		69	552
27	216	2000	to	2215		70	560
28	224	2000	to	2223		71	568
29	232	2000	to	2231		72	576
30	240	2000	to	2239		73	584
31	248	2000	to	2247		74	592
32	256	2000	to	2255		75	600
33	264	2000	to	2263		76	608
34	272	2000	to	2271		77	616
35	280	2000	to	2279		78	624
36	288	2000	to	2287		79	632
37	296	2000	to	2295		80	640
38	304	2000	to	2303		81	648
39	312	2000	to	2311		82	656
40	320	2000	to	2319		83	664
41	328	2000	to	2327		84	672
42	336	2000	to	2335		85	680

Table 4-3 EtherNet/IP signal table

Start

to

End

Byte number	Usable number of points	Start		End
86	688	2000	to	2687
87	696	2000	to	2695
88	704	2000	to	2703
89	712	2000	to	2711
90	720	2000	to	2719
91	728	2000	to	2727
92	736	2000	to	2735
93	744	2000	to	2743
94	752	2000	to	2751
95	760	2000	to	2759
96	768	2000	to	2767
97	776	2000	to	2775
98	784	2000	to	2783
99	792	2000	to	2791
100	800	2000	to	2799
101	808	2000	to	2807
102	816	2000	to	2815
103	824	2000	to	2823
104	832	2000	to	2831
105	840	2000	to	2839
106	848	2000	to	2847
107	856	2000	to	2855
108	864	2000	to	2863
109	872	2000	to	2871
110	880	2000	to	2879
111	888	2000	to	2887
112	896	2000	to	2895
113	904	2000	to	2903
114	912	2000	to	2911
115	920	2000	to	2919
116	928	2000	to	2927
117	936	2000	to	2935
118	944	2000	to	2943
119	952	2000	to	2951
120	960	2000	to	2959
121	968	2000	to	2967
122	976	2000	to	2975
123	984	2000	to	2983
124	992	2000	to	2991
125	1000	2000	to	2999
126	1008	2000	to	3007
127	1016	2000	to	3015
128	1024	2000	to	3023

Byte number	Usable number of points	Start		End	Byte number	Usable number of points	Start		End		Byte number	Usable number of points	Start		End
129	1032	2000	to	3031	172	1376	2000	to	3375		215	1720	2000	to	3719
130	1040	2000	to	3039	173	1384	2000	to	3383		216	1728	2000	to	3727
131	1048	2000	to	3047	174	1392	2000	to	3391		217	1736	2000	to	3735
132	1056	2000	to	3055	175	1400	2000	to	3399		218	1744	2000	to	3743
133	1064	2000	to	3063	176	1408	2000	to	3407		219	1752	2000	to	3751
134	1072	2000	to	3071	177	1416	2000	to	3415		220	1760	2000	to	3759
135	1080	2000	to	3079	178	1424	2000	to	3423		221	1768	2000	to	3767
136	1088	2000	to	3087	179	1432	2000	to	3431		222	1776	2000	to	3775
137	1096	2000	to	3095	180	1440	2000	to	3439		223	1784	2000	to	3783
138	1104	2000	to	3103	181	1448	2000	to	3447		224	1792	2000	to	3791
139	1112	2000	to	3111	182	1456	2000	to	3455		225	1800	2000	to	3799
140	1120	2000	to	3119	183	1464	2000	to	3463		226	1808	2000	to	3807
141	1128	2000	to	3127	184	1472	2000	to	3471		227	1816	2000	to	3815
142	1136	2000	to	3135	185	1480	2000	to	3479		228	1824	2000	to	3823
143	1144	2000	to	3143	186	1488	2000	to	3487		229	1832	2000	to	3831
144	1152	2000	to	3151	187	1496	2000	to	3495		230	1840	2000	to	3839
145	1160	2000	to	3159	188	1504	2000	to	3503		231	1848	2000	to	3847
146	1168	2000	to	3167	189	1512	2000	to	3511		232	1856	2000	to	3855
147	11/6	2000	to	3175	190	1520	2000	to	3519		233	1864	2000	to	3863
148	1184	2000	to	3183	191	1528	2000	to	3527		234	1872	2000	to	3871
149	1192	2000	to	3191	192	1536	2000	to	3535		235	1880	2000	to	3879
150	1200	2000	to	3199	193	1544	2000	to	3543		236	1888	2000	to	3887
151	1208	2000	to	3207	194	1552	2000	to	3551		237	1896	2000	to	3895
152	1210	2000	10	3215	195	1560	2000	10	3559		238	1904	2000	10	3903
153	1224	2000	to	3223	196	1508	2000	to	3507		239	1912	2000	to	3911
104	1232	2000	to	3231 2220	197	15/0	2000	to	3575		240	1920	2000	to	3919
155	1240	2000	to	2239	190	1504	2000	to	2501		241	1920	2000	to	3927 2025
150	1240	2000	to	3247	200	1092	2000	to	3500		242	1930	2000	to	3935
157	1250	2000	to	3263	200	1608	2000	to	3607		243	1944	2000	to	3051
150	1204	2000	to	3203	201	1616	2000	to	3615		244	1952	2000	to	3050
160	1272	2000	to	3270	202	1624	2000	to	3623		246	1968	2000	to	3967
161	1288	2000	to	3287	203	1632	2000	to	3631		240	1976	2000	to	3975
162	1296	2000	to	3295	204	1640	2000	to	3639		248	1984	2000	to	3983
163	1304	2000	to	3303	200	1648	2000	to	3647		249	1992	2000	to	3991
164	1312	2000	to	3311	207	1656	2000	to	3655		250	2000	2000	to	3999
165	1320	2000	to	3319	208	1664	2000	to	3663		251	2008	2000	to	4007
166	1328	2000	to	3327	209	1672	2000	to	3671		252	2016	2000	to	4015
167	1336	2000	to	3335	210	1680	2000	to	3679		253	2024	2000	to	4023
168	1344	2000	to	3343	211	1688	2000	to	3687		254	2032	2000	to	4031
169	1352	2000	to	3351	212	1696	2000	to	3695		255	2040	2000	to	4039
170	1360	2000	to	3359	213	1704	2000	to	3703		256	2048	2000	to	4047
171	1368	2000	to	3367	214	1712	2000	to	3711	1		ı	I		I

4.3.2. Flow of I/O signal

The mapping for the master and slave signals is shown below.



Figure 4-1 Flow of I/O signal

4.3.3. Deducated Input/Output

Dedicated inputs and outputs can be used by assigning the signal numbers of the 2D-TZ535 card to the dedicated I/O signal parameters. Refer to "6 External Input/Output Functions" in the separate "Instruction Manual, Detailed Explanation of Functions and Operations" for details on using the dedicated inputs and outputs.

4.3.4. Output signal Reset pattern

In the factory setting, all general-purpose output signals start at OFF (0). The status of the general-purpose output signal at power ON can be changed by changing the following parameters. These parameters are also used for the general-purpose output signal reset operation (executed with dedicated input signal, etc.) and for the reset pattern when the "Clr" instruction is executed.

The settings are [OFF], [ON] and [Hold]. A list of general-purpose output reset parameters related to the 2D-TZ535 card is given below.

Parameter name	Start number	End number
ORST2000	2000	2031
ORST2032	2032	2063
ORST2064	2064	2095
ORST2096	2096	2127
ORST2128	2128	2159
ORST2160	2160	2191
ORST2192	2192	2223
ORST2224	2224	2255
ORST2256	2256	2287
ORST2288	2288	2319
ORST2320	2320	2351
ORST2352	2352	2383
ORST2384	2384	2415
ORST2416	2416	2447
ORST2448	2448	2479
ORST2480	2480	2511
ORST2512	2512	2543
ORST2544	2544	2575
ORST2576	2576	2607
ORST2608	2608	2639
ORST2640	2640	2671
ORST2672	2672	2703
ORST2704	2704	2735
ORST2736	2736	2767
ORST2768	2768	2799
ORST2800	2800	2831
ORST2832	2832	2863
ORST2864	2864	2895
ORST2896	2896	2927
ORST2928	2928	2959
ORST2960	2960	2991
ORST2992	2992	3023

 Table 4-4
 List of output signal reset pattern parameters

Parameter	Start	End
name	number	number
ORST3024	3024	3055
ORST3056	3056	3087
ORST3088	3088	3119
ORST3120	3120	3151
ORST3152	3152	3183
ORST3184	3184	3215
ORST3216	3216	3247
ORST3248	3248	3279
ORST3280	3280	3311
ORST3312	3312	3343
ORST3344	3344	3375
ORST3376	3376	3407
ORST3408	3408	3439
ORST3440	3440	3471
ORST3472	3472	3503
ORST3504	3504	3535
ORST3536	3536	3567
ORST3568	3568	3599
ORST3600	3600	3631
ORST3632	3632	3663
ORST3664	3664	3695
ORST3696	3696	3727
ORST3728	3728	3759
ORST3760	3760	3791
ORST3792	3792	3823
ORST3824	3824	3855
ORST3856	3856	3887
ORST3888	3888	3919
ORST3920	3920	3951
ORST3952	3952	3983
ORST3984	3984	4015
ORST4016	4016	4047

For example, if ORST2000 = "*00000001, 00000000, 11110000, 00000000" is set and the general-purpose output signal is reset, the following state will result:

Output No. 2000: Holds state before output signal reset Output No. 2007: ON Output No. 2016 to 2019: ON

4.3.5. Specifications related to Robot language

The robot language (MELFA-BASIC V) used with the 2D-TZ535 card is explained below.

Item	Туре	Function	Read/Write
M_In	Integer 1	Reads 1 bit of data from designated input signal	Read
M_Out	Integer 1	Writes 1 bit of data to designated output signal	Write
M_Inb	Integer 1	Reads 8 bits of data from designated input signal	Read
M_Outb	Integer 1	Writes 8 bits of data to designated output signal	Write
M_Inw	Integer 1	Reads 16 bits of data from designated input signal	Read
M_Outw	Integer 1	Writes 16 bits of data to designated output signal	Write
M_In32	Integer 1	Reads 32 bits of data from designated input signal	Read
M_Out32	Integer 1	Writes 32 bits of data to designated output signal	Write

Fable 4-5	List of system status	variables used for	data input/output
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◊♦◊ Inconsistency of input/output data ◊♦◊

If data read/write is started with the robot program before the master stations finishes data transmission, data inconsistency (state in which robot controller's input/output data is not consistent with master station side's input/output data) will occur. For example, if an application which continuously writes data to the same output address is written, in actual cases only the value written last may be notified to the partner. The following is an example of data inconsistency which occurs if data reading is executed from the robot controller while transmitting data from the master station to the buffer memory.



To prevent data inconsistency, the following type of data read/write interlock must be provided in the application (robot program or PLC ladder). An example of using the interlock when sending one-word data from the master station to the robot is given.

Meaning	Master station (*1)	Robot
Data send/receive area	Data send area	Input 2000 to 2015
PLC data write complete flag	WRTFLG	Input No. 2016
Robot data read complete flag	RDFLG	Output No. 2020

Table 4-6	Example of assigning master station and robot I/O signals
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(*1) Names are given to the master station I/O signal assignments for convenience. In actual use, refer to the master station instruction manual and make arbitrary assignments of the I/O signals.





An example of the robot program corresponding to Figure 4-2 flow chart is given below. Refer to the instruction manual for the device in use for details on the master station side programs (ladder, etc.).

*Loop1: If M_In(2016) = 0 Then *Loop1 Mdata = M_InW(2000) M_Out(2020) = 1 *Loop2: If M_In(2016) = 1 Then *Loop2 M_Out(2016) = 0

5. PROFINET IO 2-Port module and 2D-TZ535 card specifications

5.1. Specifications list



The specifications which apply when the PROFINET IO 2-Port card is mounted on the network base card are shown below.

Table 5-1	2D-TZ535 card specifications
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lte	em	Specification	Remarks
Network base interface ca	ard board model	2D-TZ535-PN	
Mountable slot expansion option slot		Slot 1 to 3	CR75x-D:Slot 1 – 2 CR1D:Slot 1 only CR2D/CR3D:Slot 1 - 3
Number of 2D-TZ535 care at the same time	ds that can be installed	1 card (*1)	
Coexistence with other fie (CC-Link/PROFIBUS/Dev	ldbus options iceNet)	Not possible (*2)	Parallel I/O interface card (TZ368/TZ378) can coexist.
Transmission	Media access method	CSMA/CD	
specifications	Modulation method	Base band	
	Transmission path style	Star type	
	Transmission speed	100Mbit/s (100BASE-TX)	
	Transmission medium	Twisted pair cable	
	Transmission distance	100m	Distance between switching hub and node
	Number of cascaded modules	No limits when using switching hub	
Communication function	Cyclic communication	Yes	
Number of I/O	Send	Max. 2040 points	Max. 255 bytes
per robot controller	Receive	Max. 2040 points	Max. 255 bytes
Start I/O number of robot controller		Address 2000 and later	Overlapping with PROFIBUS area, DeviceNet area and EtherNet/IP.
MELFA BASIC I/O signal access		M_In / M_InB / M_InW / M_In8 / M_In16 / M_In32 M_Out / M_OutB / M_OutW / M_Out8 / M_Out16 / M_Out32	Handled as general I/O area
RT ToolBox	Option information read	Yes	

(*1) An error will occur if multiple 2D-TZ535 cards are inserted. (Error 6110)

(*2) An error will occur if CC-Link/PROFIBUS/DeviceNet coexists. (Error 6111)

5.2. List of robot parameters

Parameter name	Initial value	Setting range	Explanation
STOP2	-1,-1	-1/ 2000 to 4039	Parameter which sets a dedicated input signal number for stopping the robot program. (Parameter "STOP" is fixed to "0", so "STOP2" is used with the 2D-TZ535 card to define a stop signal from an external source.)
ORST2000 ORST2032 : ORST4015	00000000,000 00000, 00000000,000 00000	0/1/*	Set the output transmission data used in the 2D-TZ535 card when resetting the signal output. Refer to " <u>4.6 Output Signal Reset Pattern</u> " for details.
PNIOLN	16	8 / 16 / 32 / 64 / 128 / 255	Set the number of I/O communication transmission bytes used with PROFINET IO.

Table 5-2 List of robot parameters related to PROFINET IO

5.3. Robot controller I/O signals

The I/O signals handled in the robot controller are the maximum 2040 points between address 2000 and 4039 for input and output regardless of the PROFINET IO station number.

5.3.1. I/O signal number map

The I/O signal data size is set as a byte number with a parameter for input and for output. (Set in the range of 8 / 16 / 32 / 64 / 128 / 255bytes.)

Byte number	Usable number of points	Start		End
8	64	2000	to	2063
16	256	2000	to	2127
32	256	2000	to	2255
64	512	2000	to	2511
128	1024	2000	to	3023
255	2040	2000	to	4039

 Table 5-3
 PROFINET IO signal table

5.3.2. Flow of I/O signal

The mapping for the master and slave signals is shown below.



Figure 5-1 Flow of I/O signal

5.3.3. Deducated Input/Output

Dedicated inputs and outputs can be used by assigning the signal numbers of the 2D-TZ535 card to the dedicated I/O signal parameters. Refer to "6 External Input/Output Functions" in the separate "Instruction Manual, Detailed Explanation of Functions and Operations" for details on using the dedicated inputs and outputs.

5.3.4. Output signal Reset pattern

In the factory setting, all general-purpose output signals start at OFF (0). The status of the general-purpose output signal at power ON can be changed by changing the following parameters. These parameters are also used for the general-purpose output signal reset operation (executed with dedicated input signal, etc.) and for the reset pattern when the "Clr" instruction is executed.

The settings are [OFF], [ON] and [Hold]. A list of general-purpose output reset parameters related to the 2D-TZ535 card is given below.

Parameter name	Start number	End number
ORST2000	2000	2031
ORST2032	2032	2063
ORST2064	2064	2095
ORST2096	2096	2127
ORST2128	2128	2159
ORST2160	2160	2191
ORST2192	2192	2223
ORST2224	2224	2255
ORST2256	2256	2287
ORST2288	2288	2319
ORST2320	2320	2351
ORST2352	2352	2383
ORST2384	2384	2415
ORST2416	2416	2447
ORST2448	2448	2479
ORST2480	2480	2511
ORST2512	2512	2543
ORST2544	2544	2575
ORST2576	2576	2607
ORST2608	2608	2639
ORST2640	2640	2671
ORST2672	2672	2703
ORST2704	2704	2735
ORST2736	2736	2767
ORST2768	2768	2799
ORST2800	2800	2831
ORST2832	2832	2863
ORST2864	2864	2895
ORST2896	2896	2927
ORST2928	2928	2959
ORST2960	2960	2991
ORST2992	2992	3023

 Table 5-4
 List of output signal reset pattern parameters

Parameter name	Start number	End number
ORST3024	3024	3055
ORST3056	3056	3087
ORST3088	3088	3119
ORST3120	3120	3151
ORST3152	3152	3183
ORST3184	3184	3215
ORST3216	3216	3247
ORST3248	3248	3279
ORST3280	3280	3311
ORST3312	3312	3343
ORST3344	3344	3375
ORST3376	3376	3407
ORST3408	3408	3439
ORST3440	3440	3471
ORST3472	3472	3503
ORST3504	3504	3535
ORST3536	3536	3567
ORST3568	3568	3599
ORST3600	3600	3631
ORST3632	3632	3663
ORST3664	3664	3695
ORST3696	3696	3727
ORST3728	3728	3759
ORST3760	3760	3791
ORST3792	3792	3823
ORST3824	3824	3855
ORST3856	3856	3887
ORST3888	3888	3919
ORST3920	3920	3951
ORST3952	3952	3983
ORST3984	3984	4015
ORST4016	4016	4047

For example, if ORST2000 = "*00000001, 00000000, 11110000, 00000000" is set and the general-purpose output signal is reset, the following state will result:

Output No. 2000: Holds state before output signal reset Output No. 2007: ON Output No. 2016 to 2019: ON

5.3.5. Specifications related to Robot language

The robot language (MELFA-BASIC V) used with the 2D-TZ535 card is explained below.

ltem	Туре	Function	Read/Write
M_In	Integer 1	Reads 1 bit of data from designated input signal	Read
M_Out	Integer 1	Writes 1 bit of data to designated output signal	Write
M_Inb	Integer 1	Reads 8 bits of data from designated input signal	Read
M_Outb	Integer 1	Writes 8 bits of data to designated output signal	Write
M_Inw	Integer 1	Reads 16 bits of data from designated input signal	Read
M_Outw	Integer 1	Writes 16 bits of data to designated output signal	Write
M_In32	Integer 1	Reads 32 bits of data from designated input signal	Read
M_Out32	Integer 1	Writes 32 bits of data to designated output signal	Write

Table 5-5	List of system stat	us variables used	l for data input/output
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◊♦◊ Inconsistency of input/output data ◊♦◊

If data read/write is started with the robot program before the master stations finishes data transmission, data inconsistency (state in which robot controller's input/output data is not consistent with master station side's input/output data) will occur. For example, if an application which continuously writes data to the same output address is written, in actual cases only the value written last may be notified to the partner. The following is an example of data inconsistency which occurs if data reading is executed from the robot controller while transmitting data from the master station to the buffer memory.



To prevent data inconsistency, the following type of data read/write interlock must be provided in the application (robot program or PLC ladder). An example of using the interlock when sending one-word data from the master station to the robot is given.

Meaning	Master station (*1)	Robot
Data send/receive area	Data send area	Input 2000 to 2015
PLC data write complete flag	WRTFLG	Input No. 2016
Robot data read complete flag	RDFLG	Output No. 2020

Table 5-6	Example of assigning master station and robot I/O signals
-----------	---

(*1) Names are given to the master station I/O signal assignments for convenience. In actual use, refer to the master station instruction manual and make arbitrary assignments of the I/O signals.



Figure 5-2 Example of using interlock

An example of the robot program corresponding to Figure 5-2 flow chart is given below. Refer to the instruction manual for the device in use for details on the master station side programs (ladder, etc.).

*Loop1: If M_In(2016) = 0 Then *Loop1 Mdata = M_InW(2000) M_Out(2020) = 1 *Loop2: If M_In(2016) = 1 Then *Loop2 M_Out(2016) = 0

6. Items to Be Checked Before Using This Product

6.1. Checking the Product

The product (2D-TZ535) you purchased consists of the following items as standard. Please verify the items.

Table 6-1	List of the standard items in the product (2D-TZ535)

No.	Name	Model	Quantity
(1)	Instruction Manual (this CD-ROM)	BFP-A8872	1
(2)	Network base card (2D-TZ535 card)	TZ535	1
(3)	Module fixing parts (module mount, screws)		1 set

Note) The numbers in the table correspond with the numbers in the following figure.



Figure 6-1 Items contained in the delivered product

6.2. Devices to be Prepared by the Customer

6.2.1. For the EherNet/IP module

The devices which must be prepared by the customer to use the EtherNet/IP module with the Mitsubishi 2D-TZ535 card are listed below.

Device to be prepared	Condition
Master station	Master station compatible with EtherNet/IP
EtherNet/IP module	An Anybus-CompactCom module by HMS Anybus-CC EtherNet/IP module (AB6314)
Ethernet cable	This cable must conform to the specification of EtherNet/IP.
Switching hub	Always use a switching hub when using the I/O signal function. * I/O signal data collisions will increase if a repeater hub is used.
Driver for hex lobular (torques) screw	Driver for module fixing part screws. Prepare a size "T-10" screwdriver.
Cross-point driver	Used for card handle fixing screw.

Table 6-2 List of the standard items in the product (2D-TZ535)

PROFINET IO

EtherNet/IP

6.2.2. For the PROFINET IO 2-Port module

The devices which must be prepared by the customer to use the PROFINET IO 2-Port module with the Mitsubishi 2D-TZ535 card are listed below.

Device to be prepared	Condition
Master station	Master station compatible with PROFINET IO
PROFINET IO 2-Port module	An Anybus-CompactCom module by HMS Anybus-CC PROFINET IO 2-Port module (AB6321)
Ethernet cable	This cable must conform to the specification of PROFINET IO 2-Port.
Switching hub	Always use a switching hub when using the I/O signal function. * I/O signal data collisions will increase if a repeater hub is used.
Driver for hex lobular (torques) screw	Driver for module fixing part screws. Prepare a size "T-10" screwdriver.
Cross-point driver	Used for card handle fixing screw.

Table 6-3 Devices prepared by the customer

7. **Hardware Settings**

7.1. Module Mounting Procedures

The example of installing the EtherNet/IP module on the network base card (2D-TZ535) is shown below.

(1) Prepare the network base card (2D-TZ535), EtherNet/IP module and module fixing parts. Remove the card handle fixing screws from the network base card (2D-TZ535), and separate the card from the card handle.



(2) Insert the protrusions on the module fixing parts (bottom side) into the holes on the card.





Module fixing parts (bottom side)

(3) Place the EtherNet/IP module onto the fixing parts, and slide it to connect its module connector with pins on the card side.



Module board

(4) Align the protrusions on the module fixing parts (top side) with the slits on the module, and mount the module as if sandwiching it from the left, right and top.
Adjust the position of the module so that the screw holes on the top fixing parts and bottom fixing parts.

Adjust the position of the module so that the screw holes on the top fixing parts and bottom fixing parts are aligned. There may be a small opening at the connector section between the module and card, but this is not a problem.



(5) Fasten the module fixing parts with screws. Use the hex lobular driver.


(6) Mount the card handle. Fit the handle so that the network connector of the module board fits into the hole on the card handle plate.



(7) Fasten the card and card handle with screws. This completes the module mounting process. Tighten the screws with a cross-point driver.





7.2. Setting the 2D-TZ535 Card Hardware

The 2D-TZ535 card does not have any hardware settings. All settings are completed with the master station parameters and robot controller parameters. Refer to "9.1 Parameter Settings" for details.

8. Connections and Wiring

8.1. Mounting 2D-TZ535 Card onto Robot Controller

One 2D-TZ535 card can be mounted in **the option slot** (*1) of the robot controller. If two or more cards are mounted, the H.6110 error (multiple network base cards mounted) will occur.

8.1.1. CR750-D/CR751-D controller

Remove one interface cover of the option slots 1-2 in the robot controller front or rear, and mount the 2D-TZ535 card there. Please use the handle of the interface card at mounting of the interface card.

<CR750 controller (Rear side)>



Figure 8-1 Mounting of the 2D-TZ535 card (CR750-D/CR751-D controller)

8.1.2. CR1D-700 controller

Remove one interface cover of the option slots 1 in the robot controller rear, and mount the 2D-TZ535 card there. Please use the handle of the interface card at mounting of the interface card.



Figure 8-2 Mounting of the 2D-TZ535 card (CR1D controller)

8.1.3. CR2D-700 controller

Remove one interface cover of the option slots 1-3 in the robot controller rear, and mount the 2D-TZ535 card there. Please use the handle of the interface card at mounting of the interface card.



Figure 8-3 Mounting of the 2D-TZ535 card (CR2D controller)

8.1.4. CR3D-700 controller

Open the door of the robot controller.

The R700CPU unit is installed in the right end. Remove one interface cover of the option slots 1-3 in the CPU unit, and mount the 2D-TZ535 card there.

Please use the handle of the interface card at mounting of the interface card.



Figure 8-4 Mounting of the 2D-TZ535 card (CR3D controller)

8.2. Wiring

8.2.1. For the EtherNet/IP module

An example of connecting the 2D-TZ535 card and Rockwell PLC (CompactLogix L35E) one-on-one with an Ethernet cable is explained below.

- (1) Connect the Ethernet straight cable connector to the 2D-TZ535 card.
- (2) Connect the other connector to the hub.



- (3) Connect the Ethernet straight cable connector to the EtherNet/IP connector on CompactLogix L35E (PLC by Rockwell).
- (4) Connect the other connector to the hub.





- (5) Connect the Ethernet straight cable connector to the personal computer in which RSLogix5000 (Rockwell support software) is installed.
- (6) Connect the other connector to the hub.



The whole image of the connection is shown below. Please refer to it.



Check the following connections again before using the 2D-TZ535 card.

No.	Check item	Check
1	Is the 2D-TZ535 card securely mounted into the controller slot?	
2	Are the Ethernet cables between the 2D-TZ535 card and prepared external devices correctly connected?	

Table 8-1 Checking connections

8.2.2. For the PROFINET IO 2-Port module



An example of connecting the 2D-TZ535 card and Siemens PLC (SIMATIC) one-on-one with an Ethernet cable is explained below.

- (1) Connect the Ethernet straight cable connector to the 2D-TZ535 card.
- (2) Connect the other connector to the hub.



(3) Connect the Ethernet straight cable connector to the PROFINET IO connector on SIMATIC PLC (PLC by Siemens).



(4) Connect the other connector to the hub.



- (5) Connect the Ethernet straight cable connector to the personal computer in which STEP7 (Siemens support software) is installed.
- (6) Connect the other connector to the hub.



Because the PROFINET IO 2-Port module has two connectors, the following connections are possible.



The whole image of the connection is shown below. Please refer to it.



Check the following connections again before using the 2D-TZ535 card.

Table 8-2	Checking	connections
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No.	Check item	Check
1	Is the 2D-TZ535 card securely mounted into the controller slot?	
2	Are the Ethernet cables between the 2D-TZ535 card and prepared external devices correctly connected?	

9. Procedures for Starting Operation

The procedures for starting operation with the Anybus-CompactCom module are shown below. In this example, the 2D-TZ535 card and the PLC are connected one-on-one with an Ethernet cable, and an operation to confirm the I/O signal is performed.

For more information on the PLC, refer to the manual enclosed with the PLC.



Figure 9-1 Procedures for starting operation

EtherNet/IP

9.1. Setting the Parameters

9.1.1. For the EtherNet/IP module

- (1) Set the IP address and upgrade the firmware version as explained in the "Installation Guide" enclosed with CompactLogix.
- (2) Download the EDS file from the HMS's web site. ([Home]-[PRODUCTS]-[Anybus CompactCom]-[Read more about the 30-series]-[File/Doc Downloads]-[Ethernet IP IT version Plug-In Module]-[Next] -> Download the ABCC EIPT EDS file)
 - a) Start the EDS Hardware Installation Tool.

💼 Rockwell Software	Þ (BOOTP-DHCP Server	•			
DriveTools	۲ (FactoryTalk Tools	→			
FLASH Programming Tools	•	🚹 RSLinx	►	🖮 Tools 🔹 🕨	4	EDS Hardware Installation Tool
m HMS	۱ (👌 RSLogix 5000 Enterprise Series	•	🇞 RSLinx Classic	ĉ	🖞 OPC Test Client
		🛅 Utilities	•	🇞 RSLinx Classic Backup Restore Utility	Ĝ	OPCTest Document
		RSNetWorx	•	🇞 RSLinx Classic Launch Control Panel		
	6	FactoryTalk Activation	•	👔 RSLinx Classic Online Reference		

b) Click the [Add] button.

Rockwell Automation – Hardware Installation Tool					
This tool allows you to change the hardware description information currently installed on your computer.					
Add Remove	Launch the EDS Wizard and add selected hardware description files and associated components only. Launch the EDS Wizard and remove selected hardware description files and associated components only. Remove all previously installed hardware description files and associated components from your computer.				
	Exit				

c) Designate the folder containing the EDS file.



 d) Click the [Next] button to complete the process. (If necessary, the icon which indicates that the PLC has recognized the 2D-TZ535 card can be changed.) (3) Set the IP address for the robot controller EtherNet/IP in the robot controller parameter "EPIP".

Set the IP address for EtherNet/IP in parameter "EPIP" on the RT ToolBox2 "Parameter list" screen.

🖷 Parameter list 1:TVS (Onl	ine)		
Robot1 V 1 : RV-6 Parameter Name : EPIP	isD	View ⊙ All ○ Changed	Parameter list <u>Read</u>
Parameter Explanation			<u>^</u>
EPGW EtherNet/IP Gat EPIP EtherNet/IP IP / EPMSK EtherNet/IP Rec EPDLN EtherNet/IP Rec EPSDLN EtherNet/IP Ser ERROUT Err. No. output I ERRESET Error reset INPU EXTENC No. of external e FSPJOGMD Jog mode of pas GOTPORT Ethernet Port no	eway IP Address ddress net mask eive data size (1 to 256) d data size (1 to 256) requirement INPUT,During outpu T,During error OUTPUT encodor sage of a singular point(disable(C umber for GOT1000	ut Err. No. OUTPUT))/enable(1))	
<			
•			

(4) Set the system configuration using RSLogix5000.

tart RSL	ogix5000, and click [New] under	Select the PLC type.		
lew Control	ller		X	
Vendor:	Allen-Bradley	-		
<u>T</u> ype: Bevision:	1769-L35E CompactLogix5335E Controller	•	OK	Select the PLC revision.
110 <u>1</u> 101011.	<u>R</u> edundancy Enabled		Help	
Na <u>m</u> e:	Sample -			
Descri <u>p</u> tion:		~		Designate the project name.
		~		
<u>C</u> hassis Type:	<none></none>	-		
Sl <u>o</u> t	0 式 Safety Partner Slot:			

f) Click [Who Active] under the [Communications] menu, click "CompactLogix Processor", and then click [Set Project Path].

🕷 Who Active		
✔ Autobrowse Refresh ➡ Workstation, ➡ Linx Gateways, Ethernet ➡ AB_ETHIP-1, Ethernet ➡ Backplane, CompactLogix System ➡ Blockplane, CompactLogix System ➡ 01, 1769-L35E Ethernet Port ➡ 03, Local 1769 Bus Adapter, VA1769/A ➡ 1000000000000000000000000000000000000	<u>G</u> o Online <u>U</u> pload <u>eownioad</u> Update <u>F</u> irmware <u>C</u> lose	Select the Processor.
Path: AB_ETHIP-1V####################################	Set Project Path	Click Set Project Path.

g) Right-click [Ethernet] in the project tree [I/O Configuration], and click [New Module].



h) Complete the 2D-TZ535 card settings on the "New Module" screen.

	Input the name.	New Module		Input "100" for
		Type: ETHERNET-MODULE Generic Ethernet N Vendor: Allen-Bradley Parent: LocalENB Name: TZ535_1	Module Connection Parameters Assembly	Input, "150" for Output, and "1" for Configuration.
Sel	ect "Data-SINT".	Descri <u>p</u> tion:	Instance: 5ize: Input: 100 8 + (8-bit)	
			O <u>u</u> tput: 150 8 + (8-bit)	For Size, input the
		Comming Owner: Data - SINT	Configuration: 1 0 🕂 (8-bit)	values set in
Inp	ut the IP address	○ IP Addrass: 192 . 168 . 0 . 200	Status Input:	Parameters "EPSDLN" and
aes	Signated In	Host Name:	52406 Bulbu.	"EPRDLN".
par		🔽 Open Module Properties	OK Cancel Help	

i) Set RPI.

Set RPI on the following screen which opens.

Module Properties: LocalENB (ETHERNET-MODULE 1.1)	
General Connection* Module Info	
<u>R</u> equested Packet Interval (RPI): 10.0 ± ms (1.0 - 3200.0 ms)	Set "10".
Inhibit Module	
Major Fault On Controller If Connection Fails While in Run Mode	
Module Fault	
Status: Offline OK Cancel Apply Help	

If the above screen does not open, right-click "ETHERNET-MODULE arbitrary name" in the project tree, click [Properties], and click the [Connection] tab.

j) Click [Download] under the [Communications] menu, and click the [Download] button.



(7) Confirm that the status for the added "ETHERNET-MODULE" is "Running".

Click "ETHERNET-MODULE arbitrary name" in the project tree, and confirm that the "Status" display is "Running".

If the status is not "Running" and an error is displayed, refer to the PLC help and remove the cause of the error.



9.1.2. For the PROFINET IO 2-Port module

(1) Make the project of PLC newly.

Start "SIMATIC Manager".

For the wizard, click the [Cancel] button. And, click [File]-[New] from the menu.

STEP 7 Wizard: "New Project"					
K Introduction			1(4)		
BeaDix Be	STEP 7 Wizard: "New You can create STEP 7 p STEP 7 Wizard. You can th Click one of the following "Next" to create your pro	Project" rojects quickly and hen start program options: oject step-by-ste oject according to	d easily using the ming immediately. P the preview.		
✓ Display Wizard on starting the SIMATIC Manager					
< Back Next >	Finish	Cancel	Help		



PROFINET IO

Fill in the project name. Then click the [OK] button.

New Project	x
User projects Libraries Multiprojects	
Name Storage path	
Add to current multiproject	
Name:	Туре:
Sample	Project V
Storage location (path):	
C:¥Program Files¥Siemens¥Step7¥s7proj	<u>B</u> rowse
ОК	Cancel Help

(2) Set the hardware configuration of PLC.

In a left frame with the displayed screen, right-clicking in the icon of the project name, and click the menu [Insert New Object] – [SIMATIC*** Station] (*** = Series number).

SIMA File Help	TIC N Edi	Manager - [Sample t Insert PLC V	C:¥Progr iew Options Windo		
		Cut Copy Paste Delete	Ctrl+X Ctrl+C Ctrl+V Del		
		Insert New Object	· •	SIMA	TIC 400 Station
		PLC	*	SIMA	TIC 300 Station
		Rename Obiect Properties.	F2 Alt+Return	SIMA	TIC H Station

Again, right-clicking in the icon of the project name, and click the menu [Insert New Object] – [Industrial Ethernet].



Click [SIMATIC ***] in a left frame, and double-click [Hardware] displayed in a right frame.



Drag "Rail" that exists in [SIMATIC^{***}] – [RACK-^{***}] of "HW catalog" frame, and drop to the frame on the left on the displayed "HW configuration" screen. Similarly drag other units, and drop to a left frame. For instance, drag "PS 307 2A" of the power supply unit, and drop to slot 1 of "Rail". In addition, drag CPU, and drop to slot 2.

🖳 HW Config - [SIMATIC 300(1) (Configuration) Sample]	
🕅 <u>S</u> tation <u>E</u> dit <u>I</u> nsert <u>P</u> LC <u>V</u> iew <u>O</u> ptions <u>W</u> indow <u>H</u> elp	_ & ×
] D 🍃 🖫 🖳 🖏 🚭 🛍 🛍 👔 📼 🎇 🎨	
	
=	Eind:
	Profile: Standard 💌
	PROFIBUS DP
←	
	⊕
	₩ — FM-300
-	Gateway
۲	H = 10 − 300 H = PS−300
SIMATIC 300(1)	Rail -
SI Designation	EES7 200-12220-00.00 ▼.
	Available in various lengths
1	
Press F1 to get Help.	

🖳 HW Config - [SIMATIC 300(1) (Configuration) Sample]	
💵 <u>S</u> tation <u>E</u> dit <u>I</u> nsert <u>P</u> LC <u>V</u> iew <u>O</u> ptions <u>W</u> indow <u>H</u> elp	_ 8 ×
D 😅 💱 🖳 🖏 🚭 🛍 🛍 🚯 📼 🞇 🗞	
A	
=	Eind:
⊇(0) UR	Profile: Standard 💌
1 PS 307 2A	Ē ⊡ CP-300 ▲
	⊞
	Gateway
	PS 307 10A
	PS 307 10A
-	PS 307 10A
۲	PS 307 2A
(0) UR	PS 307 5A
Si Module Order Fi M I G 1 II PS 307 2A 6ES7 307 6ES7 307 6	6ES7 307-1BA01-0AA0 Es
	VAC: 24 VDC / 2 A
Insertion possible	

HW Config - [SIMATIC 300(1) (Configuration) Sample]	
💵 Station Edit Insert PLC View Options Window Help	_ 8 ×
] D 😅 🔓 📓 🖏 🚭 🛍 💼 🎒 📼 🚼 🔛	
Ethernet(1): PROFINET-IO-System (100)	
E	Eind:
፷(0) UR	Profile: Standard 💌
1 PS 307 2A 2 CPU 314C-2 PN/DP X1 MPL/DP X2 PN-IO X2 P1 R Port 1 X2 P2 R Port 2	CPU 312 CPU 312 IFM CPU 312 IFM CPU 312C CPU 313C CPU 313C CPU 313C-2 DP CPU 313C-2 PtP CPU 314 CPU 314 CPU 314 CPU 314 CPU 314C-2 DP CPU 314C-2 DP CPU 314C-2 PN/DP CPU 314C-
SI Module Order Fi M I Q C	6ES7 314-6EH04-0AB0
	Work memory 192KB;
	DI24/DO16; AI5/AO2
Insertion possible	

When CPU is dropped, the following properties(network setting) screen is displayed. Set a necessary item.

Select "Ethernet(1)" displayed in the subnet item.

Properties - Ethernet interface PN-IO (R0/S2.2)	×
General Parameters IP address: 192.168.0.1	If a subnet is selected, the next available addresses are suggested. Gateway © Do not use router
Subnet mask: 255.255.255.0	O ∐se router
Subnet:	Address:
not networked	<u>N</u> ew
Ethernet(1)	P <u>r</u> operties
	Delete
ОК	Cancel Help

(3) Set the "Size of the process-image area" of PLC.

Double-click dropping CPU. "Properties" screen is displayed.

Click [Cycle/Clock Memory] tab, and change the size of the process image input area and the size of the process image output area to "512".

After that, Click the [OK] button. The screen is closed.

HW Config - [SIMATIC 300(1) (Con	figuration) Samp	ble]		
🕅 Station Edit Insert PLC Vie	w Options Wind	low Help	_ & ×	
	🎪 🎪 🚯 📼 📍	■ N?		
Ethernet(1): PROFINET-IO-System (100)			
		E Find:		
	Pro	PU 314C-2 PN/DP - (R0/S2)		×
1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1		Time-of-Day Interrupts Cyclic Interrupts	Diagnostics/Clock Pr	rotection Communication Web
2 CPU 314C-2 PN	I/DP	àeneral Startup Synchronous Cycle Inte	rrupts Cycle/Clock Mem	ory Retentive Memory Interrupts
		Cycle		
X2 P1 R Port 1		Update OB1 process image cyclically		
X2 P2 R Port 2		Scan cycle <u>m</u> onitoring time [ms]:	150	
		Minimum scan cycle time [ms]:	0	
		Scan cycle load from communication [%]:	20	
<		Prioritized OCM communication		
		Size of the process-image input area:	512	
(0) UR		Size of the process-image output area:	DIZ	
SI SI Module	Order F	OB00 - call up at DO access error.	INO OB85 call up	
1 PS 307 2A	6ES7 307			
2 CPU 314C-2 PN/DP	6ES7 31V1			
Slot is occupied, module is too wide, o	r the function	Memory byte:	0	
sise is eccupied, module is coo wide, o		momory gyree	1.	
		ОК		Cancel Help

(4) Install the GSDML file for the robot.

Click [Options] – [Install GSD File...] from the menu.

🖳 HW Config - [SIMATIC 300(1) (Configuration) Sample]				
💵 Station Edit Insert PLC View	Options Window Help			
D 🚅 🔓 🗣 🗣 🚭 🛍 🛍 🏙	Customize Ctrl+Alt+E			
Ethernet(1): PROFINET-IO-System (100	Specify Module			
	Configure Network			
🚍(0) UR	Symbol Table Ctrl+Alt+T			
1 PS 307 2A	Report System Error			
2 CPU 314C-2 PN/D	Edit Catalog Profile			
X2 PN-10	Update Catalog			
X2 P1 R Port 1	Install HW Updates			
X2 P2 R Port 2	Install GSD File			
	Find in Service & Support			

The GSD file is in CD-ROM of the attachment. The file name is "GSDML-V"Version" -MITSUBISHI-TZ535_PN -"Update day".xml. The Bmp file name is "GSDML-021C-3B01-TZ535_PN.bmp".

Select the corresponding GSD file and click [Install] button.

Install GSD Files			×
I <u>n</u> stall GSD Files:	from the directory	•	
			Browse
File	Release	Version Language	×5
GSDML- GSDML-			
GSDML-			
GSDML-			=
GSDML- GSDML-			
GSDML-V2.25-MITSUBISHI-TZ535_PN-201	30711×ml 07/11/2013 12:00:00 AM	V2.25 English	*
Install Show Log	Select All Des	elect All	
Close			Help

When the installation is completed, the following screens are displayed.

Install GSI	D File (13:4986)
i	Installation was completed successfully.

Click the [OK] button. And Click [Close] button on [Install GSD Files] screen.

(5) Add the robot to the H/W configuration.

There is "2D-TZ535-PN(PROFINET IO)" icon for the Mitsubishi robot in the HW catalog frame ([PROFINET IO] – [Additional Field Devices] – [NC/RC] – [2D-TZ535-PN]). Drag it, and drop to "Ethernet(1)".

Next, click [+] sign of the "2D-TZ535-PN(PROFINET IO)" icon. Then six items are displayed.

Drag the icon of a corresponding number of bytes to robot controller's parameter "PNIOLN", and drop to slot 1.





(6) Make the program of PLC.

Click the [Blocks] icon of a left frame, and double-click [OB1] icon displayed in a right frame on the SIMATIC Manager screen.



Set the following content when the following "Properties - Organization Block" screen is displayed. •Fill in the [Symbol Name] on "General – Part1" tab. •Change the [Created in Language] to "LAD".

Properties - Organization Block					
General - Part 1 General	- Part 2 Calls Attributes				
<u>N</u> ame:	OB1				
<u>S</u> ymbolic Name:	test				
Symbol <u>C</u> omment:					
Created in <u>L</u> anguage:	LAD				
Project path: Storage location of project:	C:¥Program Files¥Siemens¥Step7¥s	s7proj¥Sample			
Date created:	Code 08/08/2013 10:51:31 AM	Interface			
Last modified:	02/07/2001 03:03:43 PM	02/15/1996 04:51:12 PM			
C <u>o</u> mment:	" Main Program Sweep (Cycle)"		* •		
ОК		Cancel	Help		

Click the [OK] button.

Drag SFC20 from [Libraries] - [Standard Library] – [System Function Blocks] of a left frame, and drop to a right frame on the displayed "Program window" screen.

LAD/STL/FBD - [OB1 "test" Sam	ple¥SIMATIC 300(1)¥CPU 314C-2 PN/DP¥¥OB1]
Eile Edit Insert PLC Debug V	
	≥ 0% Main 2 \$a @` ! « »! □ Q □ ++ ++ +0 @ □ → -+ [•?
× ()	Contents Of: 'Environment¥Interface'
E Status bits	
⊡ 💿 Timers	
🖳 🚊 Word logic	OD1 . "Hein Decemen Seren (Ouele)"
	Obl : Main Frogram Sweep (Cycle)
FC blocks	comment:
	Network 1): Title:
Multiple instances	Comment:
🖃 🎁 Libraries	
🗄 🔶 stdlibs	
Standard Library	
PROFIEnergy Blocks	
S5-S7 Converting Blc	
🛛 🗃 System Function Blo	
SFBU CIU IEC	
System Function Blocks स <u>्</u>	
Program eleme E=Call structure	
×	
I I Error λ 2: Info λ	3: Cross-references λ 4: Address info. λ 5: Modify λ 6: Diagnostics λ 7: Con
Press E1 to get Help.	© offline Abs < 5.2
in cost i co get neipi	
C	() () () () () () () () () ()
🗮 LAD/STL/FBD - [OB1 "test" Sam	ple¥SIMATIC 300(1)¥CPU 314C-2 PN/DP¥¥OB1]
LAD/STL/FBD - [OB1 "test" Sam	ple¥SIMATIC 300(1)¥CPU 314C-2 PN/DP¥¥OB1]
Image: LAD/STL/FBD - [OB1 "test" Sam Image: Edit Insert PLC Debug V Image: Edit Insert Image: Edit Image: Edit Image: Edit Image: Edit <	ple¥SIMATIC 300(1)¥CPU 314C-2 PN/DP¥¥OB1] jew Options Window Help - 중 × 같 양성 య월 코 옥돌 66' !≪ ≫! [[[] 밝은 - + + -() 1 1 년 - 그 구너 ��?
Image: LAD/STL/FBD - [0B1 "test" Sam □ Eile Edit Insert PLC Debug V □ @ P □ @ P □	pple¥SIMATIC 300(1)¥CPU 314C-2 PN/DP¥¥OB1] jew Options Window Help
Image: LAD/STL/FBD - [0B1 "test" Sam Image: Edit Insert PLC Debug V Image: Edit Insert PLC Debug V <t< td=""><td>ple¥SIMATIC 300(1)¥CPU 314C-2 PN/DP¥¥OB1] few Options Window Help</td></t<>	ple¥SIMATIC 300(1)¥CPU 314C-2 PN/DP¥¥OB1] few Options Window Help
LAD/STL/FBD - [OB1 "test" Sam Eile Edit Insert PLC Debug V Bebug Y Bebug Y Bebug Y Bebug Y SFC7 DP_PRAL SFC9 EN MSG	ple¥SIMATIC 300(1)¥CPU 314C-2 PN/DP¥¥OB1] jew Options Window Help
Image: AD/STL/FBD - [0B1 "test" Sam Image: Edit Insert PLC Debug V	ple¥SIMATIC 300(1)¥CPU 314C-2 PN/DP¥¥OB1] jew Options Window Help > 0% m
Image: Second	ple¥SIMATIC 300(1)¥CPU 314C-2 PN/DP¥¥OB1] jew Options Window Help □ C+5 mm □ P c+ (× >! □ □
Image: Construction of the second	ple¥SIMATIC 300(1)¥CPU 314C-2 PN/DP¥¥OB1] jew Options Window Help CH Main Program Sweep (Cycle)"
Image: Second system Image: Second system Image: Second	ple¥SIMATIC 300(1)¥CPU 314C-2 PN/DP¥¥OB1] jew Options Window Help > CH M P P - P × Contents Of: 'Environment¥Interface' P → TEMP TEMP D 0B1 : "Main Program Sweep (Cycle)" Comment: Total Antel R: Title:
Image: Second system Image: Second system Image: Second	ple¥SIMATIC 300(1)¥CPU 314C-2 PN/DP¥¥OB1] jew Options Window Help > CH M P P - P × Contents Of: 'Environment¥Interface' Name → TEMP → TEMP
Image: Constraint of the second s	ple¥SIMATIC 300(1)¥CPU 314C-2 PN/DP¥¥OB1] jew Options Window Help > CH M P P P P P P P P P P P P P P P P P P
Image: Second system Image: Second system Image: Secon	ple¥SIMATIC 300(1)¥CPU 314C-2 PN/DP¥¥OB1] jew Options Window Help > CH M P P P P P P P P P P P P P P P P P P
Image: Second system Second system Image: Second system Second system <td< td=""><td>ple¥SIMATIC 300(1)¥CPU 314C-2 PN/DP¥¥OB1] jew Options Window Help Contents Of: 'Environment¥Interface' Contents Of: 'Environment¥Interface' Name Hear TEMP TEMP Comment: Comme</td></td<>	ple¥SIMATIC 300(1)¥CPU 314C-2 PN/DP¥¥OB1] jew Options Window Help Contents Of: 'Environment¥Interface' Contents Of: 'Environment¥Interface' Name Hear TEMP TEMP Comment: Comme
Image: Second system Second system Image: Second system Second system <td< td=""><td>ple¥SIMATIC 300(1)¥CPU 314C-2 PN/DP¥¥OB1] jew Options Window Help > CH M P P P P P P P P P P P P P P P P P P</td></td<>	ple¥SIMATIC 300(1)¥CPU 314C-2 PN/DP¥¥OB1] jew Options Window Help > CH M P P P P P P P P P P P P P P P P P P
Image: Second system Image: Second system Image: Secon	ple¥SIMATIC 300(1)¥CPU 314C-2 PN/DP¥¥OB1) jew Options Window Help Contents Of: 'Environment¥Interface' Contents Of: 'Environment¥Interface' Name TEMP TEMP TEMP Comment: Comme
Image: Second system Image: Second system Image: Second	ple¥SIMATIC 300(1)¥CPU 314C-2 PN/DP¥¥OB1] jew Options Window Help > CH Main Program Sweep (System) Contents Of: 'Environment¥Interface' Name Interface H Here Name Interface Interface Name Interface Interface Interface Name Interface Interface Interface Interface Interface Interface Interface
Image: Construction of the second	ple¥SIMATIC 300(1)¥CPU 314C-2 PN/DP¥¥OB1] jew Options Window Help > Off m P & or !< >! □ □ !! +! +! +! O □ □ □ +! Contents Of: 'Environment¥Interface' Name □ □ TEMP □ □ □ □ +! OB1 : "Main Program Sweep (Cycle)" Comment: C
Image: Construction of the second	ple¥SIMATIC 300(1)¥CPU 314C-2 PN/DP¥¥OB1] jew Options Window Help > Off m P & @ !< >! □ □ #? ++ ++ O □ □ □ □ + ? Contents Of : 'Environment¥Interface' Name □ □ TEMP □ □ 081 : "Main Program Sweep (Cycle)" Comment : Comment : Comme
Image: Second system	ple¥SIMATIC 300(1)¥CPU 314C-2 PN/DP¥¥OB1] jew Options Window Help > Off m P & @ !< >! □ □ #? ++ ++ O P + 1 + *? Contents Of: 'Environment¥Interface' ■ Interface ■ TEMP ■ TE
Image: Second	ple¥SIMATIC 300(1)¥CPU 314C-2 PN/DP¥¥OB1) jew Options Window Help > Off m P & @ !< >! □ □ #? ++ ++ O P + 1 + *? Contents Of : 'Environment¥Interface' ■ ITEMP ■ ITEMP ■ ITEMP ■ ITEMP ■ ITEMP ■ OB1 : "Main Program Sweep (Cycle)" Comment : Comment : Comment : Comment : Comment : P#I 256.0 BYTE 255 - SRCBLK RET_VAL BYTE 255 - SRCBLK BYTE 255 - SRCBLK BY
Image: Second	ppe¥SIMATIC 300(1)¥CPU 314C-2 PN/DP¥¥OB1] jew Options Window Help Contents Of: 'Environment¥Interface' Contents Of: 'Environment¥Interface' Interface Hame H
Image: Second	ppe¥SIMATIC 300(1)¥CPU 314C-2 PN/DP¥¥OB1] jew Options Window Help Contents Of: 'Environment¥Interface' Contents Of: 'Environment¥Interface' Interface Hame H
Image: Second secon	ppe¥SIMATIC 300(1)¥CPU 314C-2 PN/DP¥¥OB1] jew Options Window Help Contents Of: 'Environment¥Interface' Contents Of: 'Environment¥Interface' Interface Hame OB1 : "Main Program Sweep (Cycle)" Comment: Comment: Comment: Comment: P#I 256.0 BYTE 255 - SRCBLK RET_VAL DSTBLK BYTE 255
Image: Second secon	ppe+SIMATIC 300(1)+CPU 314C-2 PN/DP¥+OB1)
Image: Second secon	ppe+SIMATIC 300(1)+CPU 314C-2 PN/DP¥+OB1)
Image: Second	ppe+SIMATIC 300(1)+CPU 314C-2 PN/DP¥+OB1)
Image: Second secon	ple¥SIMATIC 300(1)¥CPU 314C-2 PN/DP¥¥OB1] jew Options Window Help Contents Of: 'Environment¥Interface' Name Contents Of: 'Environment¥Interface' Name Contents Of: 'Environment¥Interface' Name TEMP TEMP TEMP TEMP TEMP TEMP SFC20 Copy Variables "BLKMOV" ENO PĦI 256.0 DSTBLK BYTE 255 SRCBLK RET_VAL MW10 PĦO 256.0 DSTBLK BYTE 255
Image: Second secon	ple¥SIMATIC 300(1)¥CPU 314C-2 PN/DP¥¥OB1] jew Options Window Help iew Options Window Help Image: Stress of the stress
Image: Second	PHEVESIMATIC 300(1)*CPU 314C-2 PN/DP**0B1 iew Options Window Help iew Options Window Help Contents 0f: 'Environment*Interface' Interface Interface Image: Options Window Help OB1 : "Main Program Sweep (Cycle)" Comment: Image: Options (Contents 0f: 'Environment*Interface') Image: Options (Contents 0f: 'Hamilton') Image: Options (Contents 0f: 'Environment*Interface') Image: Options (Contents 0f: 'Environment*Interface') Image: Options (Contents 0f: 'Environment*Interface') Image: Options (Co

Specify the following content in the displayed "SFC20 block".

- •[SRCBLK]:"P#I256.0 BYTE 255"
- •[DSTBLK]:"P#Q256.0 BYTE 255"
- •RET_VAL: Arbitrary variable (for instance, "MW10")

This program returns the signal that the robot output to the input signal of the robot as it is.

OB1 : "Main Program Sweep (Cycle)"

Comment:

Network ||: Title:

Comment:



(7) Specify the Ethernet card of the personal computer to make PLC communicated with the personal computer.

Click [Options] – [Configure Network] from the menu on "HW Config" screen.

🖳 HW Config - [SIMATIC 300(1) (Configuration) Sample]					
💵 Station Edit Insert PLC View Options Window Help					
D 🛎 🔓 📱 🖏 🎒 🖷 🖷 🏙	Customize	Ctrl+Alt+E			
	Specify Module				
Ether	Configure Network				
🚍(0) UR	Symbol Table	Ctrl+Alt+T			
1 S 307 2A	Report System Error				
2 Second condition X1 MPV/DP X2 PN-JO	Edit Catalog Profile Update Catalog				
X2 P1 R Port 1 X2 P2 R Port 2	Install HW Updates Install GSD File				

Click [Options] – [Set PG/PC Interface] from the menu on the displayed "NetPro" screen.

🞇 NetPro - [Sample (Network) C:¥Program Files¥¥Step7¥s7proj¥Sample]					
Provide the second seco	Options Window Help				
📴 🖩 🖏 🎒 🖻 💼 🏜 🏜 🔏 🖓	Customize Ctrl+Alt+E				
Ethernet(1) Industrial Ethernet	Define Global Data				
MPI(1)	Set PG/PC Interface				

Select the Ethernet card of the personal computer that connects PLC with Hub, and click [OK] button.

Set PG/PC Interface	×
Access Path LLDP / DCP PNIO Adapter	
Access Point of the Application:	
S7ONLINE (STEP 7)> TCP/IP ->	
(Standard for STEP 7)	
Interface Parameter Assignment Used:	
TCP/IP -> Atheros AR8131 PCI-E G <activ< td=""><td>P<u>r</u>operties</td></activ<>	P <u>r</u> operties
	Diagnostics
	Сору
	Delete
(Assigning Parameters to Your NDIS CPs with TCP/IP Protocol (RFC-1006))	
Interfaces	
Add/Remove:	Sele <u>c</u> t
ОК	Cancel Help

(8) Set information on Internet Protocol address etc. of PLC and the robot (for TZ535-PN).

Click [PLC] – [Ethernet] – [Edit Ethernet Node] from the menu on "HW Config" screen.

HW Config - [SIMATIC 300(1	.) (Configuration) Sample] C View Options Window Help		
│D ☞ ≌~ ◙ दि	Download Upload	Ctrl+L	
들(0) UR	Download Module Identification Upload Module Identification to PG		e: Standard
1 PS 307 2 CPU : X1 MPVD	Faulty Modules Module Information	Ctrl+D	PROFINET IO
X2 P1 R PN-10 X2 P1 R Port 1 X2 P2 R Port 2	Operating Mode Clear/Reset	Ctrl+I	
· · · · · · · · · · · · · · · · · · ·	Set Time of Day Monitor/Modify		⊡-⊡ Input/Output In/Out 8 byte In/Out 16 byte
(1) TZ535-PN	Update Firmware Save Device Name to Memory Card		… In/Out 32 byte … In/Out 64 byte … In/Out 128 byte
0 7253 2D-72535-	Ethernet	•	Edit Ethernet Node
P1 Part 1	PROFIBUS	×	Verify Device Name
P2 Part 2	Save Service Data		Assign Device Name

Click [Browse] button on the displayed "Edit Ethernet Node" screen.

Edit Ethernet Node	
Ethernet node	Nodes accessible online
MAC <u>a</u> ddress:	Browse

Select the node that corresponds to TZ535-PN. And, click [OK] button.

Browse Network - 2 N	odes			×
<u>Start</u>	! IP address 192,168,0,1 192,168,0,2	MAC address	Device type S7-300 2D-TZ535-PN	Name pn-io tz535-pn
▼ F <u>a</u> st search				
	•	III		Þ
<u> </u>	MAC address:	00-30-11-09-12-61		
ОК			Cancel	Help

Click the [Assign IP Configuration] button after inputting the "IP address" and "Subnet mask". Click the [Assign Name] button after Inputting the "Device name".

it Ethernet Node	_	
Ethernet node		
		Nodes accessible online
MAC <u>a</u> ddress:		Browse
-Set IP configuration —		
TD 11		ateway
Ir address:	192.168.0.2	Do not use router
Subnet mas <u>k</u> :	255.255.255.0	<u>U</u> se router
		Addr <u>e</u> ss: Address:
⊂ Obtain IP address <u>f</u>	rom a DHCP server	
_ Identified by —		
🕼 Client ID	C MAC address	C De <u>v</u> ice name
Clie <u>n</u> t ID:		
	<i>n</i> 1	
A <u>s</u> sign IP Configu	ration	
Assign device name —		
Device name:	tz525-pp	Occian Name
	J(2000 ph	
Reset to factory setting	°	
10000 to ractory setting		Beest 1
		reset
Close		
A A D LANES D		Ee In

Edit Ethernet Node		×
Ethernet node		
		Nodes accessible online
MAC <u>a</u> ddress:		Browse
Set IP configuration —		
IP address: Subnet mask:	192.168.0.1	Cateway C Do not use router C Use router
	,	Address:
Client ID	€ MAC address	C De <u>v</u> ice name
A <u>s</u> sign IP Configur	ation	
Assign device name		
<u>D</u> evice name:	pn-io	Assign Name
Reset to factory settings		
		Reset
Close		Help

Similarly, set "IP address" and "Subnet mask" etc. of PLC.

(9) Download the set content to PLC.

	e mena on The Coming Sole	20.			
HW Config - [SIMATIC 300(1) (Configuration) Sample]				
Station Edit Insert PL	Station Edit Insert PLC View Options Window Help				
D 🚅 🔓 🖷 🖬 🎒 📘	🗅 🚅 🖫 📓 🎒 🗃 🛛 Download				
	Upload				
Select Target Module					
Target modules:					
Module	Racks Slot				
CPU 314C-2 PN/DP	0 2				
· · · · · · · · · · · · · · · · · · ·					
ОК С.	ancel Help				

Click [PLC] – [Download] from the menu on "HW Config" screen.

Select corresponding PLC and click [OK] button.

Select Node Address					×
Over which station ad	ldress is the programming	device connecte	d to the module C	PU 314C-2 PN/[DP?
<u>R</u> ack: <u>S</u> lot:					
Target Station:	€ Local C Can be reached by r	means of gatewa	ý		
Enter connection to	target station:				
IP address	MAC address	Module type	Station name	Module name	Pla
192.168.0.1					
•					P.
, Accessible Nodes					
					•
		⊻iew			
ОК			Cancel	Help	

(10) Confirm the value of robot controller's parameter "PNIOLN".

Confirm the value of parameter "PNIOLN" by turning on robot controller's power supply, and using RT ToolBox2.

RT ToolBox2 - Conline)	
WorkSpace View Online Parameter Window Help	
RoboSim V 🖉 🖉 😹	
Workspace × Parameter list 2:	
View	Parameter list
Parameter Name : PNIOLN Read O Changed	Read
Parameter Explanation	Attribute 🔺
OVRDMD OVRD after change MODE(TEACH->AUTO,AUTO->TEACH) OVRDOUT OVRD output requirement INPUT,During output OVRD OUTPUT	Common Common
Parameter edit	×
Explanation : PROFINET IO Sending and Receiving data size (8/16/32/64/128	8/255)
Project Property × 1: 16	
Attribute Data	
Name RoboSim	
Communication TCP/IP: Ad	
<u>Print</u>	rite <u>C</u> lose
Ready	

(11) Confirm LED on PLC.

Change the switch of Siemens PLCfrom [STOP] to [RUN]. Confirm turning off LED SF, BF1, and BF2 on PLC.

The error occurs when LED lights red. Please correspond according to the content of the error.

EtherNet/IP

9.2. Checking the I/O Signals

9.2.1. For the EtherNet/IP module

Check the exchange of I/O signals using RT ToolBox2 and the RSLogix5000 "Controller Tags" screen.

(1) Start the RT ToolBox2 "General purpose Signal" monitor.



(2) Open the RSLogix5000 "Controller Tags" screen.



(3) Click [Bit Forced Output] button on the RT ToolBox2 "General-purpose OUTPUT signal" monitor, and test a random output.

💆 Controller Tags – Sar	mple(controller)	🕄 RT ToolBox2 - rv6sd (Online)	. 🗆 🛛
Scope: Sample	Show S	Workspace View Unline Monitor Window Help	
Name 🛆	Value 🔸	(2) Select random signals, and c	click
+ TZ535_1:C	()	Head signal #: 2000 Set Ref [Bit Forced Output] button.	
TZ535_1:I	{}		
TZ535_1:I.Data	{}		
+ TZ535_1:I.Data[0]	1		
+ TZ535_1:I.Data[1]	2		
+ TZ535_1:I.Data[2]	3	Click on -> C C C C C C C C C C C C C C C C C C	ut
+ TZ535_1:I.Data[3]	4	check box.	
+ TZ535_1:I.Data[4]	1 0		
+ TZ535_1:I.Data[5]	0	Stop signal	
+ TZ535_1:I.Data[6]	0	Register(CC-Link)	
TZ535_1:I.Data[7]	0	Mon Waintenance Output signal:	nitor ting
(3) Confirm that r	obot outou	Image: Board Signal# F E D C B 9 8 7 6 5 4 3 2 1 0 Image: Imag	
(J) Committee			
is input into m	laster PLC.		
+ TZ535 1:0.Data[1]	0		
+ TZ535 1:0.Data[2]	0		- ber
+ TZ535 1:0.Data[3]	0	Out	put
+ TZ535 1:0 Data[4]	0		
+ TZ535 1:0.Data[5]	0	Ready Decimal SINI	
+ TZ535 1:0.Data[6]	0	Decimal SINT (1) Click [Forced Output]	
± TZ535_1:0.Data[7]	0	Decimal SINT button.	
Monitor Tags A	Edit Tags /		

(4) On the RSLogix5000 "Controller Tags" screen, execute a random output and confirm the input on the RT ToolBox2 general-purpose monitor.



9.2.2. For the PROFINET IO 2-Port module



Check the exchange of I/O signals using RT ToolBox2 and the ""screen on SIMATIC Manager.

(1) Start the RT ToolBox2 "General purpose Signal" monitor.



(2) Click the [TZ535-PN] on "HW Config" screen.

Rhy HW Config - [SIMATIC 300(1) (Configuration) Sample]					
Image: Station Edit Insert PLC □	<u>View O</u>	ptions <u>W</u> ind	dow <u>H</u> elp		Click the [TZ535-PN] icon.
(0) UR 1 PS 307 2A 2 CPU 314C- X1 MPVDP X2 PN-IO X2 P1 R Port 1 X2 P2 R Port 2 (1) TZ535-PN	Ethernet(1): PROFINET	-IO-System (1)	00)	Eind: Profile: Standard PROFINET IO Additional Field Devices General Control Control Cont
SI M Order number	I address	Q address	Diagnosti	Comment	In/Out 128 byte
X1 Interfa			2041*	- Â	i ∰ Migration
P1 Port 1			2040*		
P2 Port 2			2039*		Mitsubishi Electric Corporation
1 J In/Out	256271	256271			
2				-	20130711xml
Press F1 to get Help.					

(3) Right-click in "In/Out **byte" of slot 1, and click [Monitor/Modify] button.

Monitor/Modify - In/Out 16 byte - (R-/S1)									
Online via assigned CPU services									
Path: Sample¥SIMATIC 300(1)¥CPU 314C-2 PN/DP									
Г		Add	ress	Symbol		Display format	Status value	Modify value	
1		\mathbb{B}	256			HEX			
2		B	257			HEX			=
3		B	258			HEX			-
4		B	259			HEX			
5		₿	260			HEX			
6		B	261			HEX			
7		B	262			HEX			
8		B	263			HEX			
9		B	264			HEX			
10		B	265			HEX			
11		₿	266			HEX			+
	Mark Not Effective								
Run conditionally Ru					-Run immediately				
🔲 <u>M</u> onitor					🔐 Status Value 📃 Enable Peripheral Out			Outputs	
Modify					Markey Markey		N Directory		
					Modity value) <u>D</u> isplay		
	2	Ŀ	rigger				٩	RUNNING	
Close								Help	

(4) Click [Bit Forced Output] button on the RT ToolBox2 "General-purpose OUTPUT signal" monitor, and test a random output.

👔 RT ToolBox2 - RS232 (Online)									
WorkSpace View Online Monitor V	Vindow Help (2) Select random signals, and click [Bit Forced Output] button.								
Workspace × General-pu	noose OUTPUT signal << Forced								
Monitor/Modify - In/Out 16 byte - (R-/S1)									
Online via assigned CPU services	#: 2000 Refresh Close								
Path: Sample¥SIMATIC 300(1)¥CPU 314C-2 PN/DP	2015								
Address Symbol Display format Status value Modify value 🔺									
1 IB 256 HEX B#16#0C									
2 IB 257 HEX B#16#C3 ≡	heck box. 2031 2016 Set								
4 IB 259 HEX B#16#00	2016 0 0 0 1 1 0 0 - 0 0 0 0 0 0 0 = 0C00 (Hex)								
5 IB 260 HEX F \$#00	theck box.								
6 IB 261 HEX #00	Bit Forced Port Forced								
ID 262 HEX 000 8 TB 263 HEX 000									
9 IB 264 HEX 00									
$10 ext{ B } 265 ext{ (2) Confirm that rabat output$									
	Nonitor								
Row Not Effective is input into master PLC.	Signal# F E D C B A 9 8 7 6 5 4 3 2 1 0								
- Run conditionally									
Monitor									
	2063-2048 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0								
Modify Value I/O Display									
₩ Irigger	2093-2000 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0								
	(1) Click [Forced Output]								
Close Help	button.								
LINEQUY	Online								




9.3. Execution of robot program

9.3.1. Setting the dedicated input/output

Set the dedicated input/output as shown below. After changing the parameters, turn the power OFF and ON once.

Refer to the separate "Instruction Manual, Detailed Explanation of Functions and Operations" for details on the settings.

Parameter	Input		Output	
name	Meaning	No.	Meaning	No.
IOENA	Operation rights enable	2000	Operation rights enabled	2000
START	Program start	2001	Program starting	2001
STOP2	Stop	2002	Stopping	2002
SLOTINIT	Program reset	2003	Program selection enabled	2003
SRVON	Servo power ON	2004	Servo ON	2004
SRVOFF	Servo power OFF	2005		

 Table 9-1
 Setting the dedicated input/output

9.3.2. General-purpose input/output

The general-purpose inputs and outputs can be accessed with the I/O system variables such as M_In and M_Out.

Note that when accessing multiple bits with a variable such as M-Inb, M_Inw, M_Outb or M_Outw, the access cannot extend over an area used by EtherNet/IP, such as the number 1999. Always create the program to fit within the area between 2000 and 4047.

Correct example) M_In(2000), M_Inb(2010), M_Out(3000), M_Outb(3010), etc. Incorrect example) M_Inb(1999), M_Inw(5070), M_Outb(1999), M_Outw(1999), etc.

9.3.3. Example of robot program creation (using general-purpose input/output)

*LBL1:If M_In(2008) = 0 Then GoTo *LBL1 M1 = M_Inb(2000) M_Out(2009) = 1 *LBL2:If M_In(2008) = 1 Then GoTo *LBL2 M_Out(2009) = 0 Select M1	Input No. 2008 and output No. 2009 are used as interlocks. Refer to "4.5.1 Robot system status variables for 2D-TZ535 card" for details on the interlock.
Case 1	
GoSub *LOAD	When M1(*1) is 1, jumps to the label *LOAD line.
break	
Case 2	
GoSub *UNLOAD	When M1(*1) is 2, jumps to the label *UNLOAD line.
break	
Case 3	When M4(t4) is 2, immed to the label tool JOME line
GoSub *GOHOME	When M1(^1) is 3, jumps to the label "GOHOME line.
break End Select End	(*1) M1 is byte data received via EtherNet/IP. (Refer to the second line of the program.)
*LOAD :	Describe the process in the label *LOAD.
Return	
*UNLOAD	
: 🗲	Describe the process in the label *UNLOAD.
Return	
*GOHOME : 4	Describe the process in the label *GOHOME.
Return	

9.3.4. Sample program for input/output confirmation

A sample program for confirming the 2D-TZ535 card input/output is shown below. Use this as necessary for startup adjustment, etc.

Table 9-2	Signal	assignment	conditions
-----------	--------	------------	------------

Robot side input (master station output)	Input 2000 to 4047 (256 bytes)
Robot side output (master station input)	Output 2000 to 4047 (256 bytes)

Robot program specifications

Copy all input bits to the output bits.

```
[Program example 1]
'Loop the input signal to the robot back to the output signal. (For bit checking)
For M1 = 2000 To 4047
  M Out(M1) = M In(M1) 'Copy with bit variable
Next M1
End
[Program example 2]
'Loop the input signal to the robot back to the output signal. (For byte checking)
For M1 = 2000 To 4040 Step 8
  M Outb(M1) = M Inb(M1) 'Copy with byte variable
Next M1
End
[Program example 3]
'Loop the input signal to the robot back to the output signal. (For word checking)
For M1 = 2000 To 4032 Step 16
  M_Outw(M1) = M_Inw(M1) 'Copy with word variable
Next M1
End
```

Execute this program and check the signals looped back to the master station side.

10. Troubleshooting

Please read this chapter first if you suspect that some failure has occurred.

10.1. List of Errors

- $\diamond \blacklozenge \diamond$ The meanings of the error numbers are shown below. $\diamond \blacklozenge \diamond$
 - □ 0000 *
 - An error marked with an asterisk (*) requires power resetting. Perform the actions indicated in the countermeasures.
 - • The error type is shown with a 4-digit number.
 - The errors are categorized into three types.
 - H: High-level error Servo-OFF is performed.
 - L: Low-level error Operation stops.
 - C: Warning Operation continues.

Table 10-1 List of errors related to the network base card

Error No.	Error cause and measures						
	Error message	Module is not mounted.					
H.6100	Cause	A module board by HMS must be mounted in the network base card. A module board is not mounted in the network base card.					
	Measures	Mount a module suitable for the network base card.					
	Error message	Unsupported module mounted error					
H.6101	Cause	An unsupported HMS module board is mounted in the network base card.					
	Measures	Replace the module.					
	Error message	Multiple network base cards are mounted.					
H.6110	Cause	Only one network base card can be mounted. Two or more are currently mounted in the option slot.					
	Measures	Mount only one network base card.					
	Error message	Another fieldbus card is mounted.					
H.6111	Cause	Only one fieldbus card can be mounted. A CC-Link card, PROFIBUS card or DeviceNet card is mounted.					
	Measures	Mount only one fieldbus card.					
	Error message	Network base card error n. (n is a number between 1 and 4.)					
H.6120	Cause	A network base card error has been detected. n=1: A watch dog timeout has occurred with the communication module. n=2: An unsupported object, instance or command has been issued. n=3: The received form is incorrect. n=4: The I/O offset amount is incorrect. n=5: IP address is incorrect. n=6: Subnet mask IP address is incorrect. n=7: Gateway IP address is incorrect.					
	Measures	Replace the network base card. Contact the manufacturer when replacing the card.					

Error No.		Error cause and measures
	Error message	Network communication error n. (n is a number between 1 and 2.)
H.6130	Cause	Line error or invalid parameter. This can occur if communication is not established when: (1) The robot program is started, (2) Continuous operation is attempted with direct execution from the RT ToolBox2, or (3) An execution program is started while an error is occurring. n=1: Ethernet cable is disconnected. n=2: IP address is not established.
	Measures	Check the cable and parameters.
	Error message	Parameter error (parameter name)
H.6140	Cause	The parameter setting is invalid. The parameter value is not within range, or the data is invalid and cannot be read.
H.6140	Cause Measures	The parameter setting is invalid. The parameter value is not within range, or the data is invalid and cannot be read. Check the parameter setting value.
H.6140	Cause Measures Error message	The parameter setting is invalid. The parameter value is not within range, or the data is invalid and cannot be read. Check the parameter setting value. Network error occurrence (error code)
H.6140 H.6190	Cause Measures Error message Cause	The parameter setting is invalid. The parameter value is not within range, or the data is invalid and cannot be read. Check the parameter setting value. Network error occurrence (error code) A network error has occurred. (Error code) indicates an error code which occurs between the Anybus-CC Module.

11. Appendix

11.1. Displaying the Option Card Information

The option card information can be displayed with the RT ToolBox2 (option).

In the online state, click "Online" in the work space tree, and click "Slot n (n=1 to 3): Network Base" under "Board". The 2D-TZ535 card information will be read into the properties window.

* The option card information in the properties window is not updated automatically. To update the information, go offline and then online and repeat the above steps.



Figure 11-1 Example of displaying option card information with RT ToolBox2

11.1.1. For the EtherNet/IP module

-ti	ier	let/	P

Display item		Display example	Meaning	Remarks
	Card name	Network Base (TZ535)	Card name	
	[Kind]	EtherNet/IP	Name of Anybus-CC module on network base card	
	[LED_1]	Green	Module Status LED status	
	[LED_2]	Green	Network Status LED status	
	[Input]	8 (2000 - 2063)	Number of received bytes (signal number)	1(-) to 256 (2000 – 4047)
ation	[Output]	8 (2000 - 2063)	Number of send bytes (signal number)	1(-) to 256 (2000 - 4047)
inform	[Status]	0003	Network status	bit 0: Linked bit 1: IP address established
ard	[MAC Address]	**_**_**_**_**	MAC address	
õ	[IP]	*** *** ***	IP address	Parameter [EPIP]
	[Subnet]	*** *** ***	Subnet Mask	Parameter [EPMSK]
	[Gateway]	*** *** ***	Gateway	Parameter [EPGW]
	[H/W Ver]	0	Card group number	0: G51 to 6: G57 7: Use prohibited

Table 11-1 2D-TZ535 card information(For EtherNet/IP module)

11.1.2. For the PROFINET IO 2-Port module

PROFINET IO

Table 11-2 2D-TZ535 card information(For PROFINET IO 2-Port module)

Display item		Display example	Meaning	Remarks
	Card name	Network Base (TZ535)	Card name	
	[Kind]	PROFINET IO 2-Port	Name of Anybus-CC module on network base card	
	[LED_1]	Green	Module Status LED status	
	[LED_2]	Green	Network Status LED status	
	[Input]	16 (2000 - 2127)	Number of received bytes (signal number)	8 / 16 / 32 / 64 / 128 / 255
uo	[Output]	16 (2000 - 2127)	Number of send bytes (signal number)	8 / 16 / 32 / 64 / 128 / 255
rd informati	[Status]	0003	Network status	bit 0: Linked bit 1: IP address established bit 3: Link port1 bit 4: Link port2
Cai	[MAC Address]	**_**_**_**_**	MAC address	
	[IP]	*** *** ***	IP address	Set address from PLC
	[Subnet]	*** *** ***	Subnet Mask	Set address from PLC
	[Gateway]	*** *** ***	Gateway	Set address from PLC
	[H/W Ver]	0	Card group number	0: G51 to 6: G57 7: Use prohibited

11.2. Pseudo-input Function

The pseudo-input function for the EtherNet/IP network base card allows the pseudo input signals from RT ToolBox2.

Usable cases and usage methods are explained below.

No.	Network base card (TZ535) status	Condition	Usability
1	Not mounted		×
2		Network cable not connected	•
3	Mounted	Network cable connected, but a communication error occurring	•
4		In normal communication	•
		• indicates usable, and >	indicates not usable

* A pseudo-input is not possible while an error is occurring.

<Usage method>

(1) Start RT ToolBox2.

(2) Click [Online] - [Monitor] - [Signal Monitor] - [General Signals] in the work space tree, and start the general-purpose signal monitor.

	General P	urp	988	sier	ral 1	RC	1											
Р	Input signal:																	
	Signal #	F	Ε	D	C	В	Α	9	8	7	6	5	4	3	2	1	0	Eseudo
	15-0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	Input
	31- 16	0	0	Û	0	0	0	0	0	0	0	0	0	0	0	0	0	
	Output signal			0	6					-				-				Monitor
ľ	Output signal Signal#	F	E	D	C	B	A	9	8	7	6	5	4	3	2	1	0	Monitor
	Output signal Signal# 15-0 31-16	F 0	E 0	0	C 0	0	A 0	9	8	7 0	6 0	5	4	3	2	1	0	Monitor

(3) Click the [Pseudo-input] button.

General-purpose INPUT signal << Pseudo-INPUT >>		×
Head signal #: 0 Set	<u>R</u> efresh	
15 15 - 0 0 0 0 0 0 0 0 0 - 0 0 Clck on ->		0000 (Hex) Set 0000 (Hex)
	Bit Pseudo-INPUT	Port Pseudo-INPUT

(4) Input the signal number (2000 or higher) in the "Head signal #" field and click the [Set] button.

(5) Select the check box for the signal to be input, and click the [Bit pseudo INPUT] button.





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