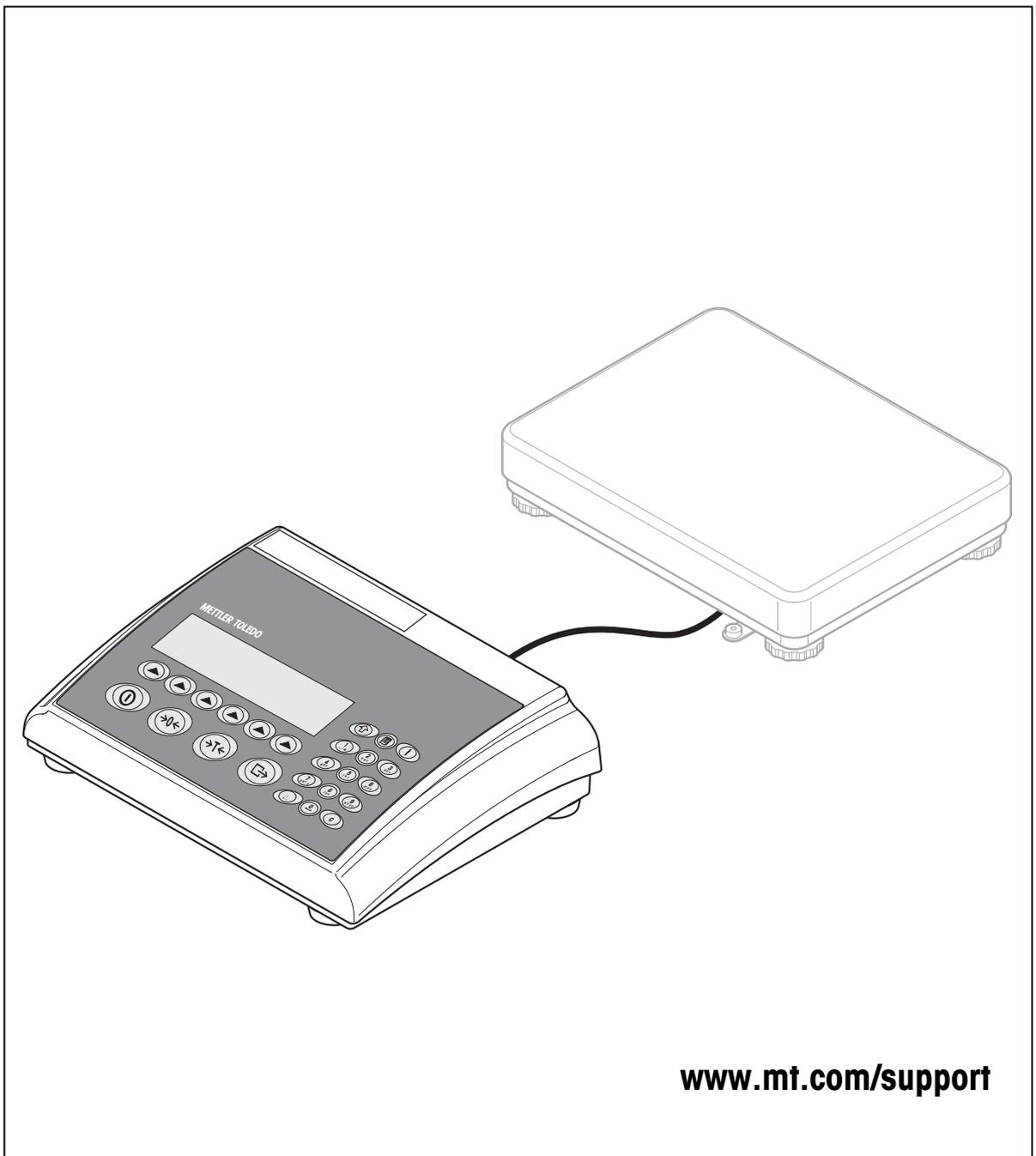
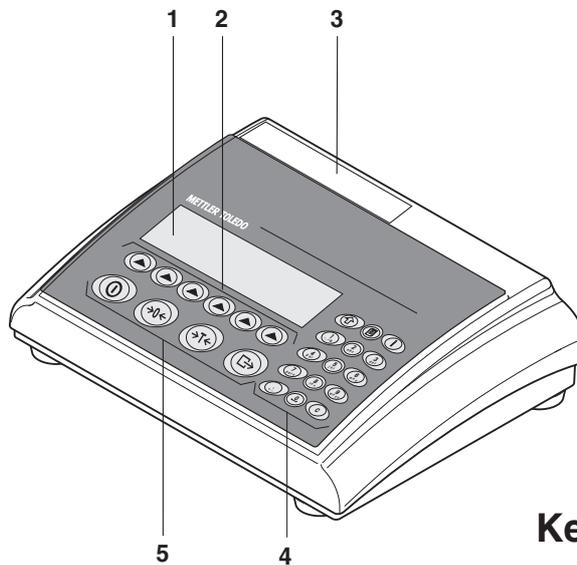


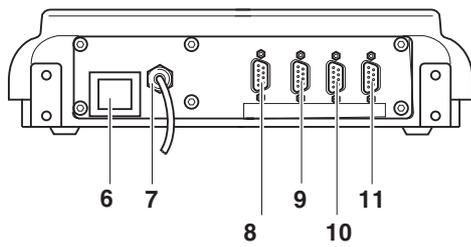
**METTLER TOLEDO  
Terminal IND465**



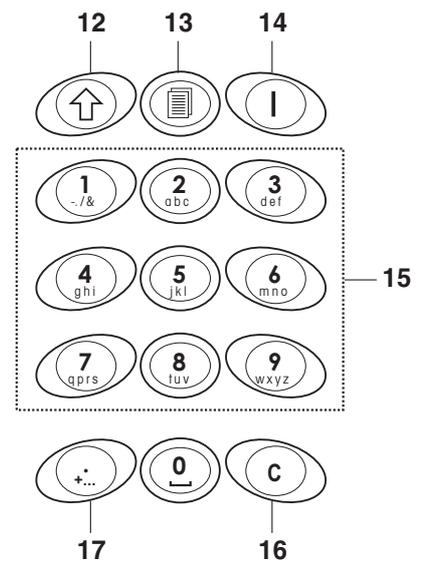
## Overview



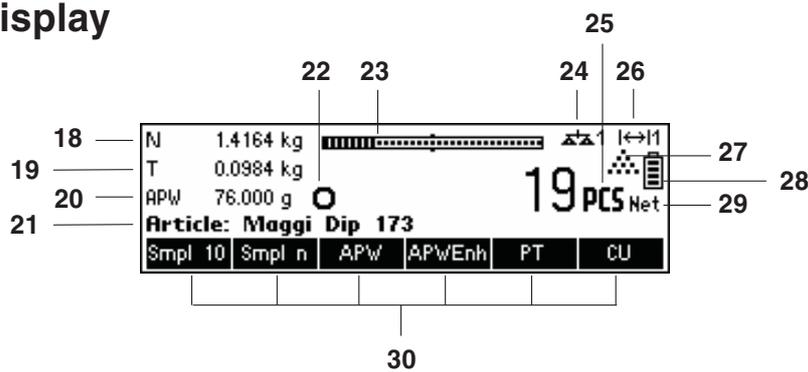
## Rear view



## Keypad



## Display



## Overview

- 1 Display
- 2 Command soffkeys
- 3 Type plate
- 4 Numeric/alphanumeric keys
- 5 Function keys

## Rear view

- 6 Power supply cable
- 7 Connector for weighing platform

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- 8 PS2 connector for keyboard and/or BCR (Barcode reader)
- 9 COM3 (RS232C interface)
- 10 COM2 (RS232C interface)
- 11 COM1 (RS232C interface)

### Optional interfaces:

- 9 Depending on configuration: RS232C interface or Analog Base
- 10 Depending on configuration: Ethernet, USB, Digital I/O or RS232 interface
- 11 Depending on configuration: RS232C or RS422/485 interface

## Keypad

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- 9 Database key
- 10 Info key
- 11 Numeric/alphanumeric keys
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- 13 Special characters key

## Display

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- 15 Info line 2
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# 1 Setting up the terminal

Please read through these operating instructions carefully and adhere to them at all times. If you discover that materials are missing or that the wrong ones have been supplied, or if you have any other problems with your terminal, please refer to the dealer and salesperson concerned, or if necessary to the METTLER TOLEDO representative responsible.

## 1.1 Unpacking and checking contents

Remove the scale and accessories from the packaging and check the delivered items:

- Terminal
- 9-pin Sub-D connector (for weighing platform)
- Operating instructions (this document)
- Special accessories (if any) as per packing list

## 1.2 Safety and environment



### CAUTION

Do not use the terminal in **hazardous areas**.

Our product range includes special devices for hazardous areas.

Although the IND465 terminal is protected to **IP65**, it must not be used in environments where there is a **corrosion hazard**. Never flood the terminal or immerse it in liquids.



If the **power cord** is damaged, the terminal must no longer be operated. Therefore check the cable regularly.

**Do not open the terminal** since this will void the guarantee.

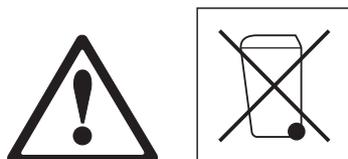
**Treat the terminal with care**, it is a precision instrument.

### Use with foodstuffs

Parts coming into contact with foodstuffs have smooth surfaces and are easy to clean. The materials used do not splinter and are free of harmful substances.

With foodstuffs, it is recommended to use the supplied protective cover.

- Clean the protective cover regularly and carefully.
- Replace damaged or very dirty protective cover immediately.

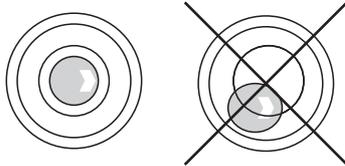
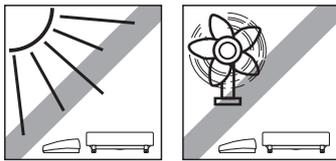
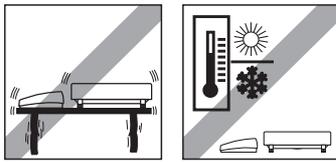


When **disposing of the terminal**, observe the applicable environmental regulations. If the terminal is fitted with an **internal battery**, note that the battery contains heavy metals and must, therefore, not be disposed of as normal waste! Observe local regulations for disposal of environmentally harmful substances.

Use only the recommended **accessories and peripherals**

### 1.3 Selecting a location and leveling the weighing platform

The correct location is a decisive factor in ensuring accurate weighing results.



- Choose a stable, vibration-free, flat surface. This surface must be able to safely bear the weight of the terminal and the fully loaded platform.
- Check the ambient conditions.
- Avoid:
  - direct sunlight
  - strong drafts (e.g. from fans or air conditioning systems)
  - excessive temperature fluctuations.

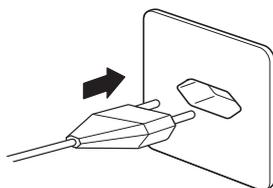
Adjust the weighing platform horizontally. If there is a level indicator, the air bubble must lie inside the inner circle.

**Note:** The IND465 terminal has a special filter that accelerates certain procedures (zeroing, taring and determining the reference weight for piece counting) in a non-tranquil environment. This inevitably means that there is a slight loss of accuracy with the results. For high-precision results, care must be taken to ensure as tranquil and stable an environment as possible, so that the filter is not activated.

**Major changes in geographical location:**

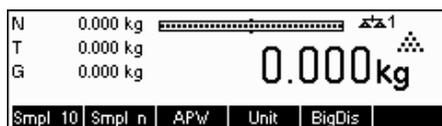
Every scale is set by the manufacturer to suit the local gravitational conditions (geographical adjustment value) in the geographical zone to which the instrument is supplied. If a major change of geographical location takes place, this setting must be adjusted by a service technician or a new setting made. Certified scales must, in addition, be recalibrated in accordance with national certification regulations.

### 1.4 Connecting to power supply



Before connecting the power supply, check that the voltage printed on the back of the terminal is the same as the local power supply. If it is not, do not connect the terminal, and contact your authorized METTLER TOLEDO representative.

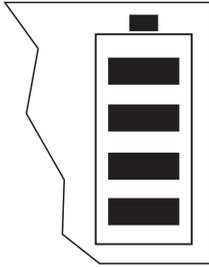
If the voltage is correct, connect the plug on the power cable to the power supply.



Powering up the terminal initiates a display test in which all the segments and then the software version are briefly displayed. Once the decimal zero appears in the display, the terminal is ready to operate.

For maximum possible precision, adjust/calibrate the weighing system after installing it (Chapter 5.4.1). **Note:** Certified weighing systems must be adjusted by an authorized organization. Please consult your dealer.

## 1.5 Battery operation



Terminals with a built-in battery can work independently from the mains for approximately 30 hours in normal operation. A prerequisite for this is that the background lighting is switched off and that no peripheral devices are connected.

The device automatically switches to battery operation as soon as the mains supply is interrupted. When the mains supply is restored, the device automatically switches back to mains operation.

The battery symbol indicates the present charging level of the battery. 1 segment corresponds to approx. 25 % capacity. When the symbol flashes the battery must be charged (min. 4 hours). The charging period is extended if work is continued during charging. The battery is protected against overcharging.

**Note:** The battery's charging capacity can be reduced under continuous mains operation.

→ To maintain the charging capacity, after a maximum of 4 weeks discharge the battery completely before recharging it.

# 2 Basic functions

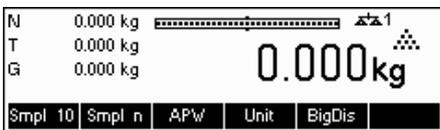
This Chapter describes how to switch the terminal on and off, zero and tare it, weigh materials and record the results.

All displays are based on default settings "US English".

## 2.1 Switching on and off and zeroing

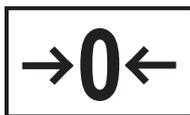


Briefly pressing «**On/Off**» key switches the terminal on or off.



The terminal carries out a display test (Chapter 1.4). Once the weight display appears, the terminal is ready to operate and automatically zeroed.

**Note:** The screen display shown here may not necessarily be the same as the display appearing on your terminal. Please refer to Chapter 5 on how to navigate within the 'Vision Setup'-menu and how to define softkeys for each function.



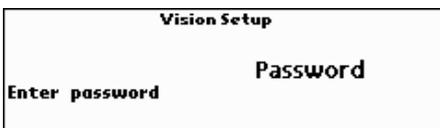
Note: If necessary, the weighing system can be zeroed at any time with the line «→0←» key.

## 2.2 Setting date and time

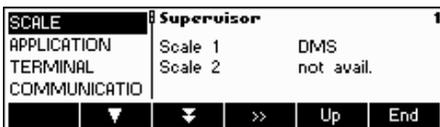
Time can be set in 24 hours or 12 hours format, and the date in European or US format.



Press the «» key continuously for about 2 seconds.



Briefly press the «» key again.



Select **TERMINAL** by pressing the «» key and press the «» key.



Select **Device** and press the «» key.



12



Select **Date Time** by pressing the «▼» key and press the «»» key.



Select **Date** by pressing the «▼» key and press the «Edit» key.



Use the numeric keypad to enter the date and confirm with the «OK» key. Incorrect inputs can be deleted with the «Erase» key. The «←» and «→» keys can be used to scroll the characters that are entered.

To set the correct time, do the same procedure but select **Time** instead of **Date**.

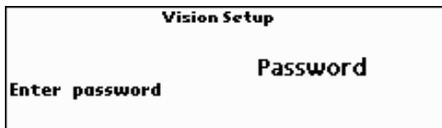
To leave Vision Setup, press the «End» key. Save changes and confirm by pressing the «Yes» key

2.3 Language settings

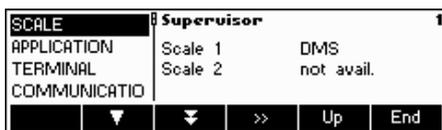
Language can be set into US English, English, German, French, Spanish or Italian.



Press the «» key continuously for about 2 seconds.



Briefly press the «» key again.



...appears on the screen.



Select **TERMINAL** by pressing the «▼» key and press the «»» key.



Select **Device** and press the «»» key.



Select **Language** by pressing the «▼» key and then press the «Edit» key.



Choose the desired language and then press the «OK» key.







# 3 Enhanced functions

This Chapter describes the IND465 features that simplify working with the application.

## 3.1 General Info

The IND465 terminal provides several features which make working with the application easier.

N	0.0000 kg	.....
T	0.0000 kg	0.0000 kg
G	0.0000 kg	
Smpl 10	Smpl n	APW Unit BigDis HighRes

### Short Input Mode

For some IND465 functions, it is possible to use a short-cut method of user input.

As in the example for entering the pre-tare weight in Chapter 2.5.2, the normal procedure for initiating user input is to press the function softkey first before entering the data. However, it is also possible to key in the data first prior to selecting the function the data is intended for.

. 1 5

N	0.0000 kg	Short Input Mode
T	0.0000 kg	.15
G	0.0000 kg	
Smpl 10	Smpl n	APW Unit BigDis HighRes

This example shows how to enter the pre-tare weight using short-input mode.

While in standby mode, use the numeric keypad to enter the **known tare weight** in the current weighing unit.

N	-0.1500 kg	.....
PT	0.1500 kg	-0.1500 kg <sub>Net</sub>
G	0.0000 kg	
Smpl 10	Smpl n	APW Unit BigDis →

Then press the «PT» softkey or the «→T←» key to set this value as the pre-tare weight.

The result is the same as in Chapter 2.5.2.

Short-input mode works with the following function softkeys:

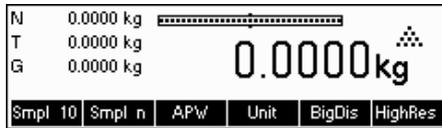
- «**Smpl X**» The value keyed in replaces the value of X (Chapter 5.5.1) and perform a reference weight determination using the value as reference number of pieces (Chapter 4.1.1). Default value for X is 10.
- «**Smpl n**» The value keyed in will be used as the reference number of pieces for the reference weight determination.
- «**APW**» The value keyed in will be used as the average piece weight.
- «**→T←**» The value keyed in will be used as the pre-tare weight.
- «**PT**» The value keyed in will be used as the pre-tare weight.
- «» The value keyed in defines the number of printouts (only for label printer).
- «**→0←**» The value keyed in defines the threshold for the Gross Weight Alarm.

N	0.0000 kg	Warning!
T	0.0000 kg	Key not allowed in
G	0.0000 kg	short input mode!
Smpl 10	Smpl n	APW Unit BigDis HighRes

The IND465 terminal recognizes if the function softkey pressed is not compatible with short-input mode and will display a warning indicating so.

### 3.2 Database

The following describes the operations for working with the article database.



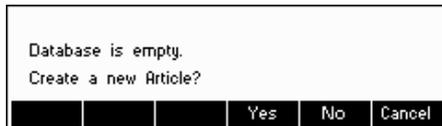
Briefly press the «» key.



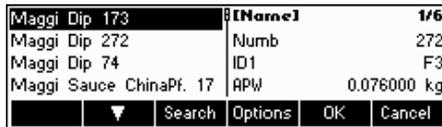
If in the "Vision Setup → APPLICATION → Database" the ID overview is set "On", you will enter a submenu into the database in which you can define additional information/identification. (Please view chapter 5.5.2 for the use of the IDs).

To enter the article database menu, press the «**Datab.**» soffkey.

**Note:** If 'Vision Setup → APPLICATION → Database → ID Overview' is not active, this screen will be skipped and you will be brought directly to the article database menu.



The first time the article database is accessed, the database will be empty and the IND465 terminal will prompt you to create a new article.



If articles have been previously defined, you will be presented with several options for working with the article database:

Press the «» key to select the previous article in the list.

Press the «» key to select the next article in the list.

Press the «**Search**» key to find an article in the list.

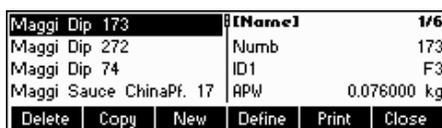
Press the «**Options**» key to perform other operations on the currently selected article (Chapter 3.2.1).

Press the «**OK**» key to make the currently selected article the active one for use with the various IND465 applications and leave the article database menu.

Press the «**Cancel**» key to leave the article database menu. The article that was active before entering the article database menu will be retained except if that article was deleted. Other changes made to the database with the «**Options**» key will not be undone.

#### 3.2.1 Database editing functions

The following describes various operations that could be performed on articles.



With the desired article selected in the article list, press the «**Options**» key. You can then choose an operation to be done on the article.

**Note:** If a password was defined in 'Vision Setup → APPLICATION → Database → Article → Password' (Chapter 5.5.2) then you will be asked to enter the password before you can modify the selected article.

18

Maggi Dip 173	[Name]	1/6
Maggi Dip 272	Delete	
Maggi Dip 74	Maggi Dip 173?	
Maggi Sauce ChinaPf. 17		
Yes No Cancel		

Press «Delete» to remove the current article from the database. You will be asked to confirm deletion of an article.

Name	ABC
Number	
Identification▶	Name
Tare▶	
Erase ← → OK Cancel	

Press «Copy» to create a duplicate of the selected article. All the parameters of the current article, except the name and number, will be copied into the newly created article.

Press «New» to create a blank article.

Name	Maggi Dip 173	1
Number	Name	
Identification▶	Maggi Dip 173	
Tare▶		
▼ Edit OK Cancel		

Press «Define» to modify the selected article. Select the desired parameter by using the «▲», «▼», or «↔» softkeys, then press «Edit» to modify the selected parameter.

Number	Maggi Dip 173	5
Identification▶	APW	0.076000 kg
Tare▶		
APW▶		
▲ ▼ ↔ >> OK Cancel		

A «>>» softkey in place of the «Edit» softkey indicates that there is a submenu for the selected item.

Press «Print» to print out the parameters of the selected article.

Maggi Dip 173	[Name]	1/6
Maggi Dip 272	Numb	173
Maggi Dip 74	ID1	F3
Maggi Sauce ChinaPf. 17	APW	0.076000 kg
Delete Copy New Define Print Close		

Press «Close» to leave the article editing menu and return to the article selection menu.

### 3.2.2 Defining an article

The following describes the parameters of an IND465 article.

Name	Maggi Dip 173	ABC
Number	Name	
Identification▶	Maggi Dip 173	
Tare▶		
Erase ← → OK Cancel		

#### Name

The name of the article can contain up to a maximum of 24 alphanumeric characters. If 'Vision Setup → APPLICATION → Database → Article → Search criterion' is set to "By name", this parameter is used for searching in the article database.

Name	Maggi Dip 173	123
Number	Number	
Identification▶	173	
Tare▶		
Erase ← → OK Cancel		

#### Number

The number of the article can contain up to a maximum of 24 alphanumeric characters. If 'Vision Setup → APPLICATION → Database → Article → Search criterion' is set to "By number", this parameter is used for searching in the article database.

ID1	Maggi Dip 173	123
ID2	ID1	
	A01-555	
Erase ← → OK Cancel		

#### Identification / ID1 and ID2

Additional identification parameters for the article that can contain up to a maximum of 24 alphanumeric characters. These parameters could be used to provide additional information about the article in the report printouts.

Number	Maggi Dip 173	
Identification▶	actual weight :	
Tare▶	0.0984 kg	
APW▶		
Weigh in	Edit	OK Cancel

#### Tare

Pre-defined tare weight for the article. The pre-defined tare weight can both be weighed-in or entered manually. Enter the weight value manually, in case the tare weight is already known.

Number		Maggi Dip 173			
Identification▶	0	actual weight :			
Tare▶		0.0984 kg			
APW▶					
Smpl 10	Smpl n	APW	OK	Cancel	

**APW**

Define the average piece weight of the article. It is possible to set the average piece weight for the article by performing a reference weight determination (Chapter 4.1.1) or by manually entering a known piece weight (Chapter 4.1.2).

Identification▶		Maggi Dip 173		123	
Tare▶		Sample Size			
APW▶		10			
Sample Size					
Erase	←	→	OK	Cancel	

**Sample size**

Define the reference number of pieces. This value will override the one set in 'Vision Setup → APPLICATION → Counting → Sample\_X' (Chapter 5.5.1) while the article is active.

Tare▶		Maggi Dip 173		123	
APW▶		PW Optimization			
Sample Size		80 %			
PW Optimization					
Erase	←	→	OK	Cancel	

**PW optimization**

The correction factor for optimizing the piece weight. The new value of the APW will be adjusted by this factor in relation to the previous APW. **Note:** This works only if PW Tol+ and PW Tol- are set and the APW is within the tolerances, and also if a reference quantity (reference number of pieces) is defined.

See also below Example.

Absolute		Maggi Dip 173		123	
Relative		PW Tol+			
Percent		5 %			
Erase	←	→	OK	Cancel	

**PW Tol+**

The upper limit for a new average piece weight. If the new piece weight is above this value, a warning will be displayed prompting the operator whether or not he wants to accept the new piece weight. **Note:** APW must already be defined before setting the PW Tol+, otherwise the PW Tol+ entry will be cleared.

Absolute		Maggi Dip 173		123	
Relative		PW Tol-			
Percent		5 %			
Erase	←	→	OK	Cancel	

**PW Tol-**

The lower limit for a new average piece weight. If the new piece weight is below this value, a warning will be displayed prompting the operator whether or not he wants to accept the new piece weight. **Note:** APW must already be defined before setting the PW Tol+, otherwise the PW Tol+ entry will be cleared.

**Example:** In order to have the wearing down of the filling machine reflected, the already existing value should be rated higher with 20% whereas the new piece weight is rated with 80%.

To ensure that only 'good' pieces are used to build a new reference, they are only allowed to derive max. 5% from the currently saved average piece weight.

Currently saved average piece weight = 0,1000kg

PW Optimization = 80%

PW Tol + = 5%

PW Tol - = 5%

New piece weight = 0,0970kg (= within the tolerance +/- 5% of 0,1000kg)

=> **new piece weight in the database = 0,0976kg** (0,1000kg x 20% + 0,0970kg x 80%)

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PW Optimization	<b>Maggi Dip 173</b>	<b>10</b>
PW Tol▶	Weight	0.000000 kg
PW Tol▶	- Tol	0.000000 kg
Filling/Checkw.▶	+ Tol	0.000000 kg
▲	▼	▼ >> OK Cancel

Target▶	<b>Maggi Dip 173</b>	<b>10-1</b>
- Tol▶	Weight	
+ Tol▶	0.000000 kg	
▼	>>	OK Cancel

Weight▶	<b>Maggi Dip 173</b>	
Pieces	actual weight :	<b>0.0984 kg</b>
Weigh in	Edit	OK Cancel

Absolute	<b>Maggi Dip 173</b>	<b>123</b>
Relative	+ Tol	
Percent	<b>50 %</b>	
Erase	← →	OK Cancel

Absolute	<b>Maggi Dip 173</b>	<b>123</b>
Relative	- Tol	
Percent	<b>.15 kg</b>	
Erase	← →	OK Cancel

**Filling/checkweighing nominal**

The nominal value used for the filling (Chapter 4.8) and checkweighing (Chapter 4.9) applications. It is possible to define the nominal value in pieces or as weight value. This parameter must be filled in first before defining Tol+ and Tol-.

**Filling/checkweighing Tol+**

The upper limit for filling (Chapter 4.8) and checkweighing (Chapter 4.9) applications. It is possible to define this parameter as an absolute value, relative to the Nominal, or as a percentage of Filling / Nominal.

**Filling/checkweighing Tol-**

The lower limit for the filling (Chapter 4.8) and checkweighing (Chapter 4.9) applications. It is possible to define this parameter as an absolute value, relative to the nominal, or as a percentage of nominal.

PW Tol▶	<b>Maggi Dip 173</b>	<b>11</b>
PW Tol▶	Total Net	0.0000 kg
Filling/Checkw.▶	Total Gross	0.0000 kg
Accumulation▶	Total Pieces	0 PCS
▲	▼	▼ >> OK Cancel

**Accumulation**

**- Accumulation total net**

The total net weight for the Accumulation application (Chapter 4.7).

Total Net	<b>Maggi Dip 173</b>	<b>123</b>
Total Gross	Total Net	<b>0.0000 kg</b>
Total Pieces		
Total Lot		
Erase	← →	OK Cancel

**- Accumulation total gross**

The total gross weight for the Accumulation application (Chapter 4.7).

Total Net	<b>Maggi Dip 173</b>	<b>123</b>
Total Gross	Total Gross	<b>0.000 kg</b>
Total Pieces		
Total Lot		
Erase	← →	OK Cancel

**- Accumulation total pcs.**

The total number of pieces for the Accumulation application (Chapter 4.7).

Total Net	<b>Maggi Dip 173</b>	<b>123</b>
Total Gross	Total Pieces	<b>0 PCS</b>
Total Pieces		
Total Lot		
Erase	← →	OK Cancel

**- Accumulation total lot**

The total number of lots for the Accumulation application (Chapter 4.7).

Total Net	<b>Maggi Dip</b>	<b>123</b>
Total Gross	Total Lot	<b>0</b>
Total Pcs.		
Total Lot		
Erase	← →	OK Cancel

**Custom Unit**

This application enables the user to define any unit (mass) for each article. (See also Chapter 4.10).

PW Tol▶	<b>Maggi Dip 173</b>	<b>12</b>
Filling/Checkw.▶	Custom Unit	
Accumulation▶		
Custom Unit▶		
▲	▼	>> OK Cancel



**Unit**

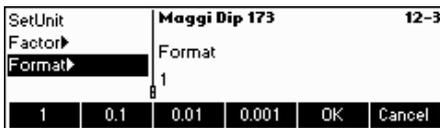
Short-cut for the custom unit. This name can contain a maximum of seven characters.



**Factor**

Factor of the custom unit. This can be determined or manually keyed in, in case it is already known. This menu appears only if "Unit" is chosen.

**Note:** If a piece weight is entered for an article, the number of pieces is used for recalling and defining the free unit.



**Format**

The type of format in which "Custom Unit" should be displayed.

**3.2.3 Erasing of individual article attributes**

In order to ease working with the database, IND465 provides a possibility for erasing of individual article attributes.

Please proceed like this:

Choose the attribute to be erased (e.g. Free Unit).

Press the 'C'-key now to erase it.

Note: Erasing of the article name is only possible if the search criterion is 'By number' (see chapter 5.3.2). Similar, article number can only be erased if the search criterion is 'By name'

**3.2.4 Save As Article function**

In the course of working with IND465, you may wish to save the current state into an article. The Save As Article function makes this possible.

Define a softkey for "Save As Article" in the softkey configuration (See Chapter 5.5.7). A new softkey «SaveAs» will be created.



In this example, a reference weight determination has already been performed (Chapters 4.1.1 and 4.1.2).

Press the «→» softkey, if necessary, to scroll to the next set of softkeys until the «SaveAs» key is visible. Press the «SaveAs» softkey...



...IND465 asks for the Name you wish to use for this article.

**Note:** If 'Vision Setup → APPLICATION → Database → Article → Search criterion' is set to "By number", IND465 will ask you for the Number. Please note that Article Name cannot be used also as a Number.

From this point on, the procedure is the same as defining a normal article (Chapter 3.2.2).

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Number	Apple	5
Identification▶	APW	1.000000 kg
Tare▶		
APW▶		
▲	▼	▼
	>>	OK Cancel

Note however, that the parameter APW is already defined and its value is set to the APW that was active before «**SaveAs**» was pressed.

Aside from the APW, the article parameters that will also be saved are Tare, Sample Size, the Filling/Checkweighing parameters, and the Accumulation parameters.

### 3.3 Gross Weight Alarm

Using the Short-input mode (see chapter 3.1) it is possible to define a Gross Weight Alarm. In case it is defined, there will be an uninterrupted alarm beep as soon as the gross weight reaches the defined threshold. The beep sound will stop as soon as the weight is either below the threshold or any key is pressed.

Note: After switching off the alarm using a key press, it will only become active again if the gross weight fell under the threshold for a while before reaching it again. The Gross Weight Alarm can be deactivated by the 'C' key or by setting the threshold parameter to 0.

### 3.4 SmartManager

To make working with the article database even easier, as well as to save the settings of the terminal and its configuration, the IND465 comes with its own (optional) computer program (SmartManager). SmartManager requires MS Windows XP or 2000. This program offers you the possibility to administer and manage your article data and also gives you the ability to import and export files using MS Excel. For configuration and operation please read the operator manual of the SmartManager software.

IND465 is able to get direct and immediate access to archived database using SmartManager. The IND465 terminal functions in this case, as "Client". Hence it directly gets hold of data on an external database. In this mode, its own internal database will not be used and will stay unchanged. Please make the necessary settings of "Access" on "External" in Vision Setup → APPLICATION → Database.

This functionality is also possible to connect a terminal that has access to its own database, with several scales. If the internal database of IND465 is being used, SmartManager can create a backup copy of the database and this will be played back again on the scale.

### 3.5 FlashLoader

The IND465 software is stored in flash memory and the FlashLoader program enables you to upgrade the software of your terminal when updates are available.

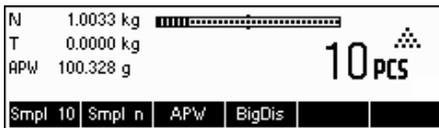
**Note:** This should only be operated by authorized personnel. You should always make a back-up copy of your data prior to performing this procedure.

To be able to update your software using the FlashLoader, you will need the following:

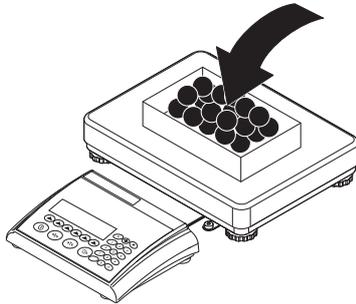
- PC with Microsoft Windows ® operating system (version 95, 98, NT 4.0, 2000, or XP)
- Computer-to-terminal connection cable (RS232 cable, 9-pin sub-D plug m/f, order number 00410024)
- FlashLoader program

The FlashLoader program will guide you through the updating process.





A **reference weight** has been established.



If a **different number of pieces** has been placed on the scale, press the «**Smpl n**» key and choose from among the choices of **5, 20, 30, 40 or 50 pieces**. If the number of pieces is different, choose the «**Var**» key and enter the desired number of pieces.

**Note:** The Short Input Mode is also available for the functions «**Smpl X**» and «**Smpl n**» (see Chapter 3.1).

Once a reference has been determined, you can use the «**Weigh**» key to switch back to the weight display at any time.

**Note:** This function is not given as a standard function key, because Gross, Tare and Net will be continuously shown on the upper left of the display. To activate it, proceed similar like activating «**Smpl X**» or «**Smpl n**» (see Chapter 5.5.7).



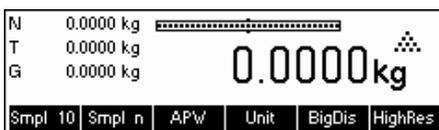
Press «**Count**» key to switch back again to counting mode.



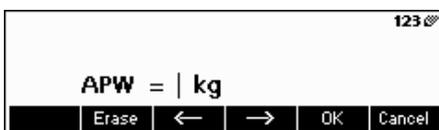
You can use the «» key to transmit the piece counting result via the interface to a peripheral device (printer, computer) (for sample report see Chapter 6.2).

### 4.1.2 Entering the reference when the piece weight is known

The softkey "APW" is already given as a standard function key. In case it is not visible on the display, define a softkey for "APW" in the softkey configuration (See Chapter 5.5.7). After the APW softkey has been defined, do the following steps:



In standby mode, press the «**APW**» key.



Enter piece weight, example: 0.02931 kg



Press the «**OK**» key.

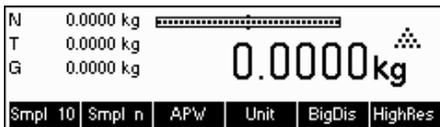


The scale has established a known reference weight and is now ready for piece counting.

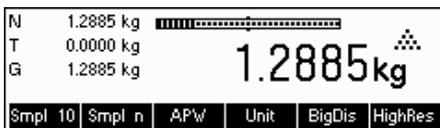
## 4.2 Counting out pieces out of a container

Counting out pieces from a weighing container differs in a few essentials from counting them in (Chapter 4.1).

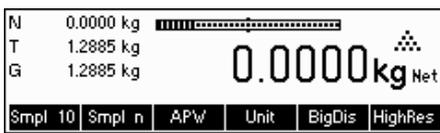
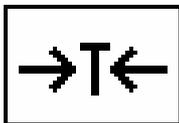
### 4.2.1 Determine reference by removing pieces



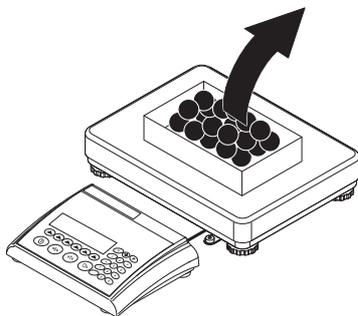
...initially appears on the screen.



Place the full weighing container on the pan and tare the scale with the «→T←» key.

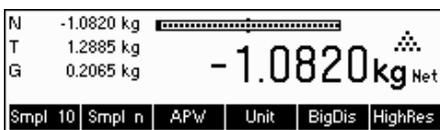


... appears on the screen again.



Remove the reference number of pieces from the weighing container.

Remove further pieces until the desired number has been reached.



... a negative weight value appears on the screen.



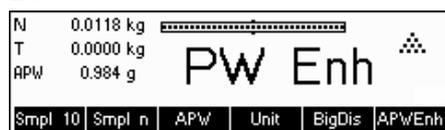
Press the «**Smpl 10**» or «**Smpl n**» keys to determine the reference, as described in the previous chapter.

The scale is now ready for piece counting.

## 4.3 Reference optimization

Reference optimization serves to enhance the accuracy of the average piece weight by re-calculating it using a greater number of reference pieces. Reference optimization can be performed either manually or automatically.

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**Manual Reference Optimization**

Define a softkey for Reference Optimization in the softkey configuration (See Chapter 5.5.7). The Reference Optimization softkey is displayed as «**PW Enh**» and it will only be active while in piece counting mode. If the scale is in weighing mode, this softkey will not appear even if it is part of the softkey configuration.

To perform a reference optimization at any time, press the «**PW Enh**» softkey. The average piece weight will be re-calculated using the current weight and the current number of pieces on the scale. At each optimization, the message «**PW Enh**» appears briefly and the new total number of pieces is then displayed.

**Automatic Reference Optimization**

No action is required during operation for automatic reference optimization and it functions both in "Counting in" (Chapter 4.1) and "Counting out" (Chapter 4.2). The "Auto OPT" symbol (located near the lower right corner of the screen) appears in the display indicates that automatic reference optimization is switched on.

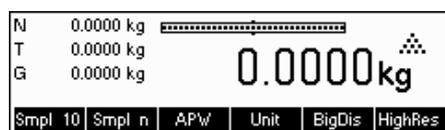
Each time you place additional parts on the scale, it optimizes automatically. You do not have to press a key to perform optimization. At each optimization, the message «**APW Enh**» appears briefly and the new total number of pieces is then displayed.

**Note:** Automatic optimization only functions if the number of additional pieces placed on the scale is not greater than the number already on the weighing pan. If the differences between the parts are too big, the reference optimization will not be executed.

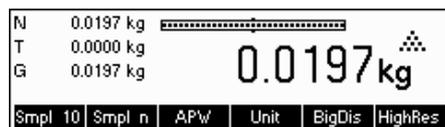
## 4.4 Minimum sample weight

To ensure that a more accurate average piece weight is attained during reference weight determination, it is possible to set desired minimum percentage accuracy as determined by the reference weight placed on the scale. To enable minimum sample weight checking, set 'Vision Setup → APPLICATION → Counting → Min. Sample WT' (See Chapter 5.5.1) to the desired percentage accuracy.

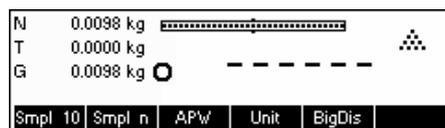
To be able to view the percentage accuracy for a reference weight determination, set 'Vision Setup → APPLICATION → Counting → Accuracy Disp.' (See Chapter 5.5.1) to 'On'.



In this example, the minimum reference weight was set to 99.5% and accuracy display is active.



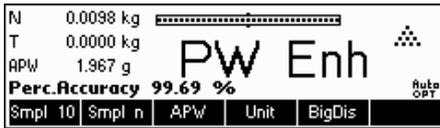
10 samples were placed on the scale and «**Smpl 10**» was pressed.



IND465 calculates the average piece weight as discussed in Chapter 4.1.1 but it has determined that the percentage accuracy for the reference weight is below the value set as Minimum Sample Weight.

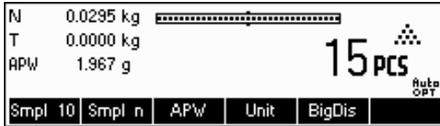


It will calculate the number of pieces that you have to place on the pan to reach the desired percentage accuracy.

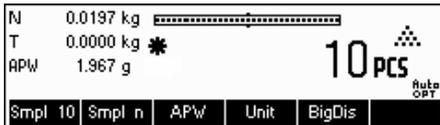


After placing the specified number of pieces on the scale, the average piece weight will be optimized (Chapter 4.3) and, since accuracy display is active, the percentage accuracy will be displayed for approximately 4 seconds.

Note that in this example, the percentage accuracy is at 99.54% which is above the desired minimum sample weight of 99.5%.



IND465 is now ready to perform piece counting using the optimized average piece weight.

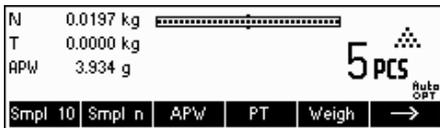


It is possible to override the minimum sample weight checking by pressing the «C» key when you are prompted to add pieces on the scale. This will enable you to use the calculated piece weight, but note that a "\*" appears on the display to indicate that the sample weight is below the desired percentage accuracy.

Adding mode works both with "Counting in" (Chapter 4.1) and with "Counting out" (Chapter 4.2).

## 4.5 Using the info key

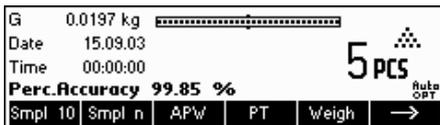
Use the «i» key to call up additional information as defined in the **Info/Help** menu under **Application** (Chapter 5.5.8).



In this example, Info lines 1 to 4 were configured to show the gross weight, date, time, and percentage accuracy respectively.



Pressing the «i» key will toggle between a screen that shows the default content of the Info lines and another window that shows the additional information configured such as the Gross Weight, Date, Time and Percentage Accuracy.



For a list of the additional information that can be displayed on the Info lines, please refer to Chapter 5.5.8.

## 4.6 Piece counting with 2-scale systems

You can hook up your IND465 terminal to a second scale, e.g. a floor scale for counting a large number of pieces that would exceed the capacity of the IND465.

Select "COMMUNICATIONS" → "Com1/Com2/Com3" → "Mode" in the Vision Setup menu or "COMMUNICATIONS" → "Option" → "Analog" if an optional analog second scale interface is installed.

- Setting 1/1** Second scale auxiliary scale, first scale active  
(Ref: 1, Bulk: 1)
- Setting 1/2** First scale reference scale, second scale bulk scale  
(Ref: 1, Bulk: 2)
- Setting 2/1** Second scale reference scale, first scale bulk scale  
(Ref: 2, Bulk: 1)
- Setting 2/2** First scale auxiliary scale, second scale active  
(Ref: 2, Bulk: 2)

In settings 1/1 and 2/2 the display automatically switches to the scale selected (for 1/1 to the internal scale, for 2/2 to the external scale).

Press and hold  key for switching from reference scale to bulk scale and for entering the modes.

There are three modes that can be assigned to the second scale:



**Reference** The second scale is to be used for reference weight determination only. The APW will be calculated using the weight placed on the second scale regardless of the active scale. This is used if the second scale has a finer resolution than the IND465 system to achieve a more precise piece weight.



**Bulk** The second scale is to be used as bulk weight only. The APW will be calculated using the weight placed on the first scale (IND465 system), regardless of the active scale, then the weight on the second scale will be used for counting. This is used if the sample to be weighed is heavier than the maximum load of the IND465 system.

**Auxiliary** The second scale can be used as either reference or bulk scale. The reference can be determined and also counted on both scales. The active scale will not be automatically switched after the reference weight determination.

**Note:** The interface of the second scale must be set as follows:

- **For BBA4../BBK4../IND4.. scales:**  
"Mode": "Dialog" (9600 bd, 8b no parity, Xon/Xoff)
- **For PB-S scales:**  
"Mode": "Host" (9600 bd, 8b no parity, Xon/Xoff)
- **For other METTLER TOLEDO products:**  
MT-SICS-compatible interface (9600 bd, 8b no parity, Xon/Xoff)

**Note:** You can specify in Vision Setup "APPLICATION → Counting → Total Pieces", whether...

- only the counting result of the bulk scale
- or the counting result of the bulk scale and that of the reference scale (both scales together) will be displayed.

When an interface is set to one of the three modes above, the scale switch key will be added to the softkeys. In case it is not visible on the display, define this softkey in the softkey configuration (See Chapter 5.5.7). You can toggle between the two scales with the «**Δ**» softkey.

To determine reference weight while in Reference or Bulk modes, the scale will automatically switch from reference scale to bulk scale. You can override this automatic switching by keeping the «**Δ**» softkey pressed for 1 second. Info line 4 will indicate which scale will be used for reference weight determination.

The scale symbol on the top right in the display indicates the active scale: "1" = IND465 system, "2" = second scale.

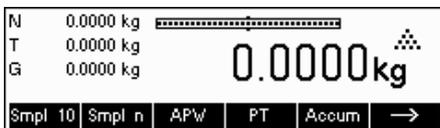
When the second scale is active, you can zero and tare it with the IND465 «**0**» and «**T**» keys, respectively.

## 4.7 Accumulation

If the scale is in piece counting mode, you can do several piece counts and then determine the total number of pieces weighed and their total weight. If the scale is in weighing mode, several weighings can also be accumulated to determine their total.

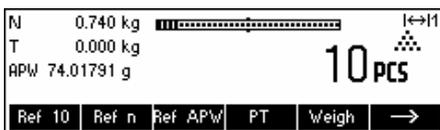
There are several report printouts that are available in the Accumulation application. To select the desired settings and to connect and configure a printer, see Chapter 5.5.4 and Chapter 5.9.3 respectively.

Define a softkey for Accumulation in the softkey configuration (See Chapter 5.5.7). After an Accumulation softkey has been defined, do the following steps:



If a weighing container is used, it must be tared.

**Determine the reference** (see Chapter 4.1)



Press the «**→**» softkey to go to the next menu.



Press the «**Accum**» softkey to start the accumulation function.

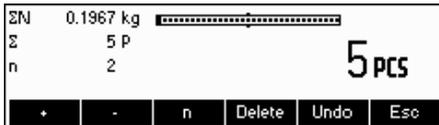


Press the «**+**» softkey to add the current number of pieces to the total, or the «**-**» softkey to deduct the current number of pieces from the total.

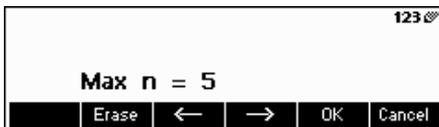


The quantity of the first lot has been saved in the memory. If Lot printing is active (Chapter 5.5.4) the lot number, net weight and number of pieces will be printed out automatically.

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Place the desired quantity of the second lot and press the «+» softkey to add again or the «-» softkey to deduct.



Press the «n» softkey to limit the number of lots to accumulate.



If **Max n** is defined, it will only be possible to accumulate as many lots as the value set. Once the number of lots accumulated reaches the value of Max n, a warning will be displayed indicating that maximum items have been reached.

Press the «Delete» softkey to clear all the lots from the memory. A summary report with the total number of lots, total weight, and total number of pieces will be printed out.

Press the «Undo» key to discard the last lot added.

To close the Accumulation application at any time, press the «Cancel» key. This will return the scale to standby mode but the lots accumulated will be retained in memory.

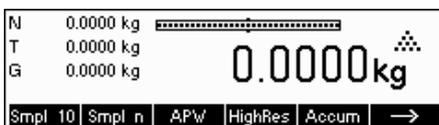
To close the Accumulation application and clear all the lots from memory, press the «C» key. This will also generate a summary report.

Note: If an article was active when the Accumulation application was started, the Accumulation parameters (Chapter 3.2.2) of the article will be updated by the transactions done with the application. That means the total net or gross weight, the total pieces, and the number of lots will be added to the values already stored in the database for the active article.

## 4.8 Filling

The filling application simplifies weighing of small parts (e.g. liquid or powder) until a target amount or weight is reached. It provides the user a visual indication of the amount currently on the scale in relation to the target amount. If activated in the Vision Setup, the scale will also beep if the amount is already within the tolerance limits defined.

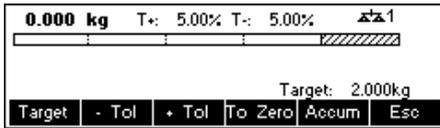
Define a softkey for Filling in the softkey configuration (See Chapter 5.5.7). After a Filling softkey has been defined, do the following steps:



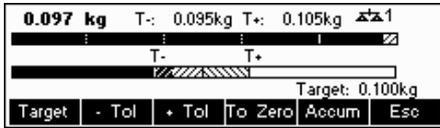
In standby mode, press the «→» softkey to scroll to the next menu.



Press the «Filling» softkey.



In this example, **Target** (target weight), **+ Tol** (positive tolerance) and **- Tol** (negative tolerance) have been defined. The first bar graph that appears is the coarse range indicator. The fine range, as shown by the gray area in the bar graph, depends on the tolerance limits set. As the tolerance limits are increased or decreased, the size of the fine range will also be adjusted accordingly.



Place sample to be weighed on the scale.

As soon as the weighed amount reaches the start of the fine range, a second bar graph appears that shows the fine range. For very small tolerance limits, there will be a third-stage indicator that will appear to show the fine range.

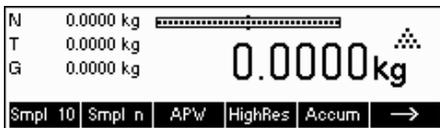
In addition, it is possible to directly switch from Filling to Accumulation. Therefore, simply press **«Accum»** and continue as described in Chapter 4.7 Accumulation.

Please refer to the Notes in Chapter 4.9 for additional information.

## 4.9 Checkweighing (+/-)

The checkweighing application simplifies verification of sample weights or amounts. It provides the user with visual indicators to show whether or not weight of the sample is within tolerance limits of a specified target weight or amount.

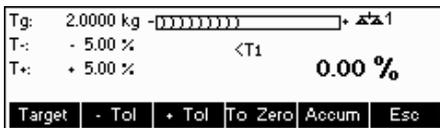
Define a softkey for Checkweighing in the softkey configuration (See Chapter 5.5.7). After a checkweighing (+/-) softkey has been defined, do the following steps:



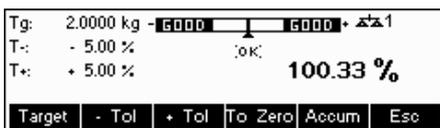
In standby mode, press the **«→»** softkey to scroll to the next menu.



Press the **«+/-»** softkey.



In this example, **Target** (target weight), **+ Tol** (positive tolerance) and **- Tol** (negative tolerance) have been defined.



Place sample to be weighed on the scale.

The indicators help the user easily verify the weight if the sample is within the targets defined.

In addition, it is possible to directly switch from Checkweighing to Accumulation. Therefore, simply press **«Accum»** and continue as described in Chapter 4.7 Accumulation.

### Notes:

The Filling and CheckWeighing applications use the filling parameters stored in the article database (Chapter 3.2.2) if they are defined and if they are in the same mode (weighing or piece counting). For example, if Filling/Checkweighing Nominal is defined as weight and the scale is currently in weighing mode, it will not be possible to define Target, Tol+, and Tol- while the Filling or Checkweighing applications are active. The values for these parameters will be taken from those

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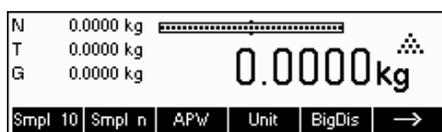
defined in the current article. If however, Filling/Nominal is defined as weight and the scale is in counting mode, the Filling parameters of the article will not be used and the Target, Tol+ and Tol- parameters of the Filling or Checkweighing applications will have to be defined inside the application.

Clearing the currently selected article by pressing the «C» softkey while in standby mode will not clear the values defined for Target, Tol+, and Tol-. To clear these parameters, the «C» has to be pressed while inside the Filling or Checkweighing applications.

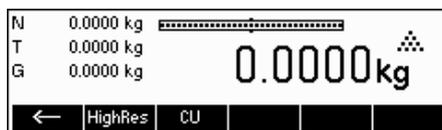
## 4.10 Custom Unit

The Custom Unit weighing function allows weighing using a unit that can be customized (a unit specified by the customer). You may choose to use this function through a function key or Database menu.

Define a softkey for Custom Unit in the softkey configuration (See Chapter 5.5.7). After a Custom Unit softkey has been defined, do the following steps:



In standby mode, press the «» softkey to scroll to the next menu.



To start the application press the «**CU**» softkey.

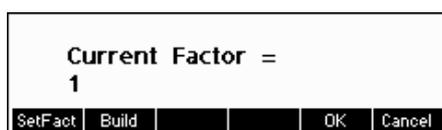


From the main Custom Unit screen you can define the text for the custom unit, set the factor to use for weighing, recall previous definitions, or save the current definition.

**Note:** The «**Esc**» softkey is available only if a "Custom Unit" is defined in the database.

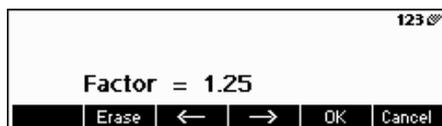


Press the «**SetUnit**» softkey and enter the abbreviation of the custom unit. Confirm by pressing «**OK**».



The factor can either be entered manually or can be calculated from the weight of samples placed on the scale.

Press the «**Factor**» softkey. To manually enter the factor, press the «**SetFact**» softkey. To calculate the factor using the weight of samples placed on the scale, press the «**Build**» softkey.

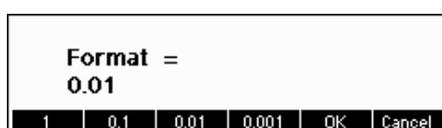


Define the factor manually, by pressing the «**SetFact**» softkey.

**Note:** If a piece weight was entered for an article, the number of pieces is used for recalling and defining the free unit.



To use the automatically calculated factor, place the sample on the scale, press the «**Build**» softkey and enter the reference mass.



To change the resolution of the display, press the «**Format**» softkey and select the desired format.



You can save the factor and unit you have just defined by pressing the «**Save**» softkey. While in this screen, you can delete other Factor/Unit definitions you have already saved or save your current definition.

To save the current definition, press «**Save**» and enter the name you wish to give this definition. You can save up to 25 Factor/Unit definitions.



To recall previous Factor/Unit definitions, press the «**Recall**» softkey and select the name of the Factor/Unit definition you wish to use.

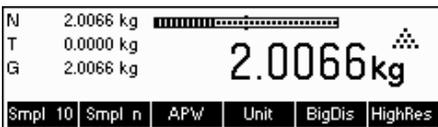
**Note:** the customer unit can also be determined individually in the database for each single article.

### 4.1.1 High resolution / Average weighing

The "High resolution" function displays the net weight at a higher resolution.

This function allows weighing of unstable goods (e.g. animals) with a higher precision. It takes around 20 seconds to calculate the average weight of the load. This function also works in piece counting mode.

Define a softkey for "High resolution" in the softkey configuration (See Chapter 5.5.7). This softkey is already defined as a standard softkey. After this softkey has been defined, do the following steps:



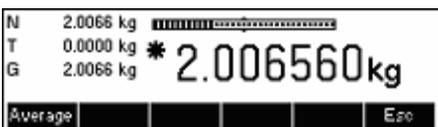
Press the «**HighRes**» softkey in order to display the net weight at a higher resolution.

**Note:** When using strain gauge scales, the highest possible resolution will be shown. For MonoBloc scales the resolution will become 10 times higher.



Place the load on the scale and press the «**Average**» softkey. IND465 will then take weight readings for 10 seconds and average these weight values.

The "Average" function can also be placed as a function key outside the "High resolution".



After some more seconds, IND465 will display the average weight of the load.

While in this mode, the weight displayed is frozen and small variations in the actual weight due to the unstable load will not be reflected on the display.

If the load changes more than 10% then the weight display will be released and Average weighing is no longer active.

You can leave this function by pressing the «**Esc**» softkey.

**Note:** Certified scales will automatically leave the "High resolution" function after 3 seconds.

## 4.12 Alibi memory

The alibi memory is an optional fitting, depending on the individual specification of the IND465.

The alibi memory serves to store weighing data of the past, in order to have them accessible at a later time in case of necessity. As soon as a 'stable value' is generated by the scale, it will be stored in the alibi memory. Such stable values can be generated by either pressing the  key, after responding to certain SICS commands (S, SU, SR, SRU, P101, P102, PRN etc.), the 'Toledo Continuous' command P or the Auto Print mode.

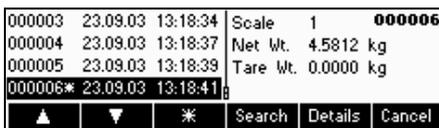
Define the "Alibi memory" soffkey in "Vision Setup → APPLICATION → Function keys", as discussed in Chapter 5.5.7. This soffkey is already defined as a standard soffkey.

To be able to save in the alibi memory, "Vision Setup → APPLICATION → Alibi memory → On/Off" should be turned "On".



In standby mode, press the  soffkey to scroll to the next menu.

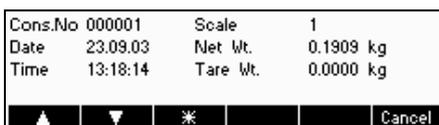
In order to go to the Alibi memory application, press the **«Alibi»** soffkey.



The entries that have been previously saved will be shown. Press the **«\*»** soffkey to directly go to the last (newest) entry. This is marked by an asterisk as well.



Press the **«Search»** soffkey in order to reach the search mask of the alibi memory. With this function, you can define search criteria that will serve as a basis for searching entries. Press the **«Change»** soffkey and select the desired search criteria. There are two steps to follow when entering search criteria: First the "From Border" should be entered and then afterwards the "To Border". The search criteria "Scale" and "Auxiliary Field" does not give out any information regarding "From/To".



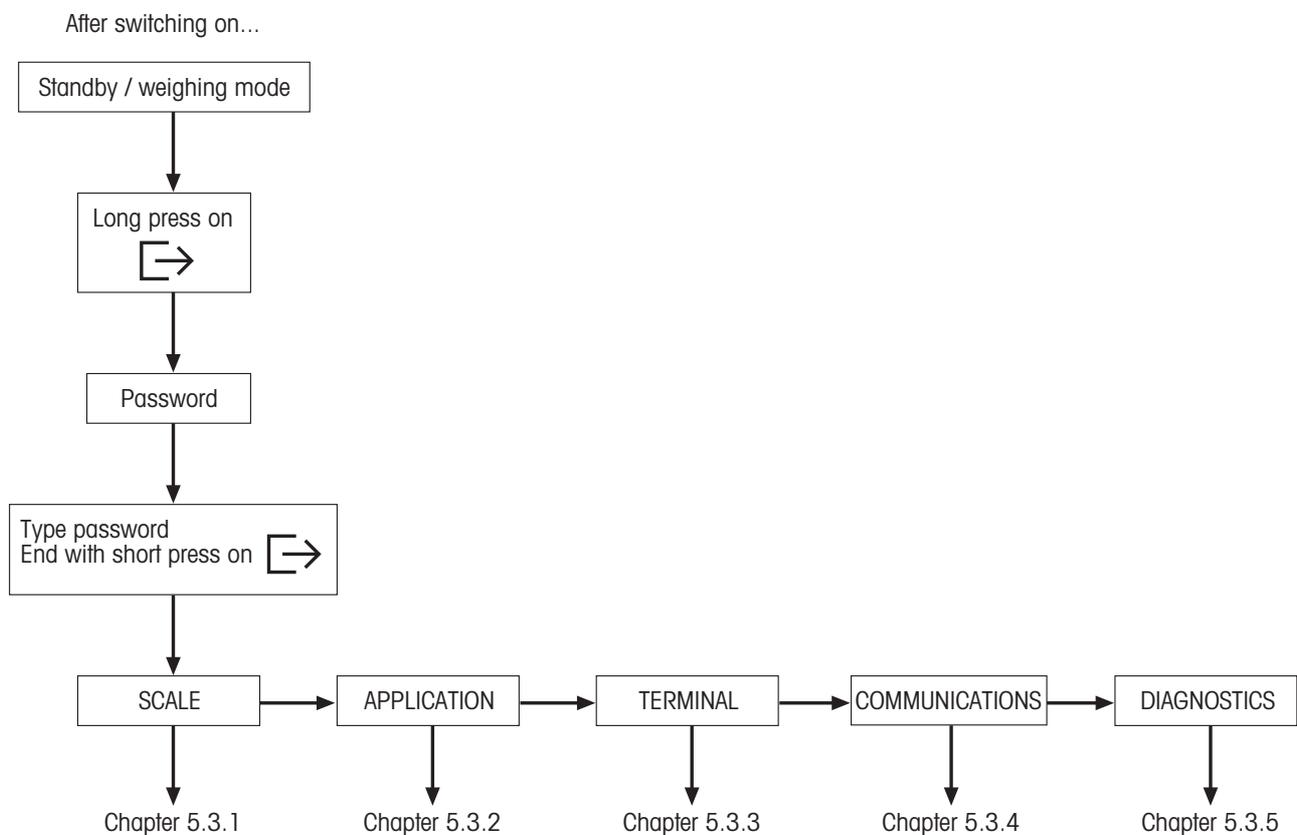
Press the **«Details»** soffkey in order to reach the detail mask. It represents the alibi data of the chosen entries located on the side of the screen. This can be printed out.

# 5 Vision setup

Vision Setup can be used to change the settings of the terminal and to activate functions, thereby allowing the terminal to be adapted to individual weighing needs.

**Important:** To avoid incorrect operation of the weighing system in normal use, Vision Setup can be protected with a password. The terminal differentiates between a user and a supervisor. When the terminal leaves the factory, the entire menu can be accessed by both user and supervisor. **We therefore recommend you to define your own supervisor password as soon as you set up the terminal (Chapter 5.7).** This limits access by the user to a smaller number of menu items (calibration, and settings for energy-saving mode, as well as date and time).

## 5.1 Overview and operation



Navigating through the Vision Menu is done through the six softkeys found at the bottom of the display. The softkeys change depending on the currently selected menu item to allow the user to perform the appropriate action for the selected item.



This key selects the previous item listed on the current menu.



This key selects the next item listed on the current menu.



This key selects the first item on the next "page" of the menu. If all the items for the current menu are visible (i.e. there are four or less items for the current menu), this key is not visible.

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&gt;&gt;

This key enters the submenu of the currently selected item. If the currently selected item does not have a submenu, this key is not visible.

Up

This key leaves the current submenu and goes one level up. If the Vision Menu is already at the top level, pressing this key is similar to pressing «**End**» (see below).

Edit

This key allows the user to edit the value or setting of the currently selected item. If the currently selected item contains a submenu, this key is not visible.

Yes

Some menu items perform specific actions rather than editing. Pressing this key directs the Vision Menu to perform the action specified by the currently selected menu item.

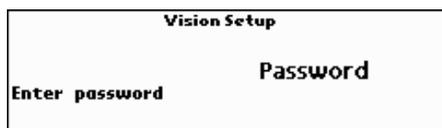
End

This key can be pressed at any time to leave the Vision Menu. The Vision Menu will then prompt the user to save or discard the changes the user has made. The user may also press «**Cancel**» at this time to go back to the Vision Menu.

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This key allows the user to get an overview of the current location within the Vision Menu structure.

## 5.2 Calling up the menu and entering the password



Press the «» key and hold it down until the prompt to enter the password appears.



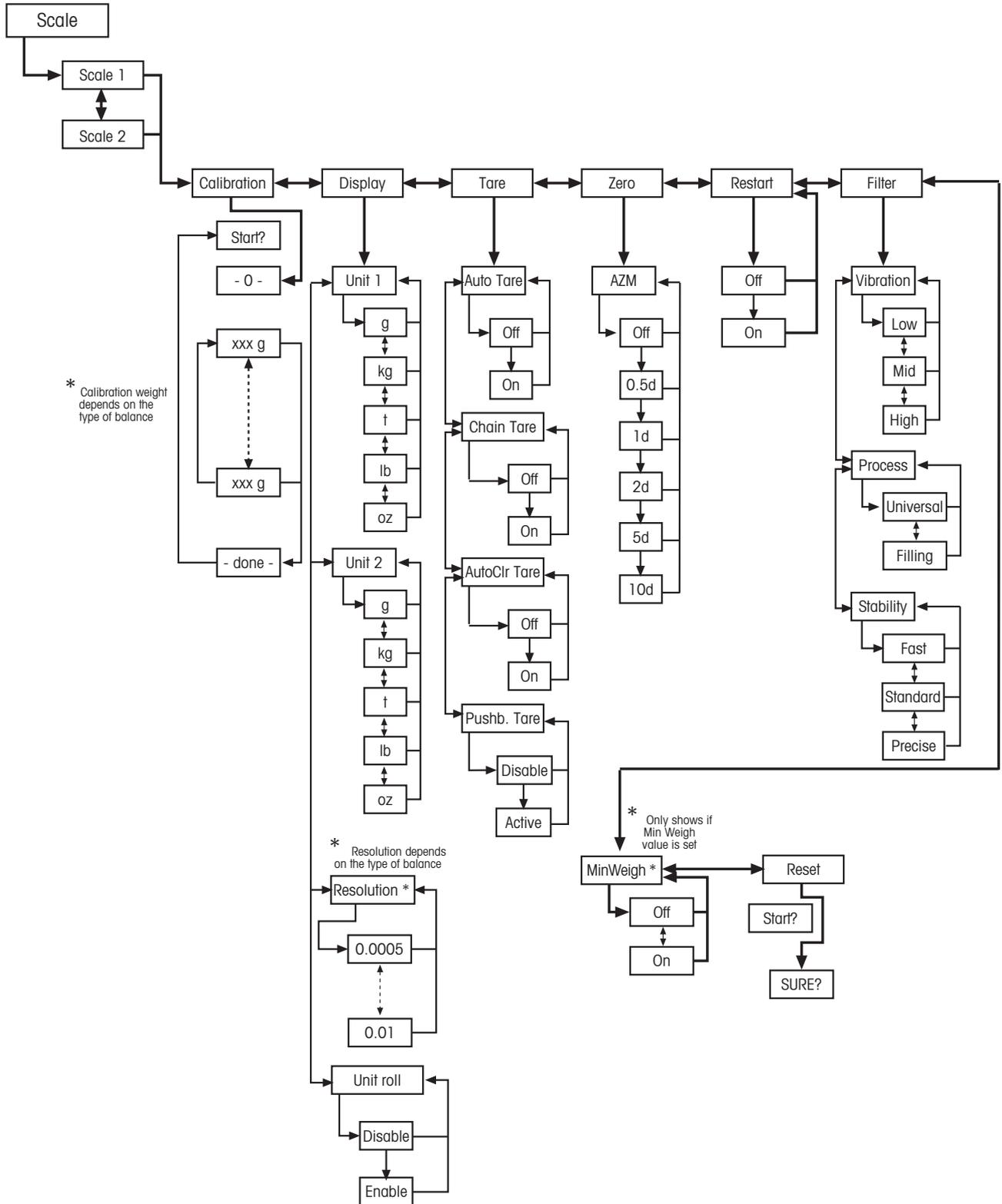
User: No password required, just press the «» key.

**Supervisor:** Enter password (sequence of keystrokes, Chapter 5.7)

**immediately** and confirm with the «» key. Otherwise after a few seconds the terminal returns to weighing mode. If an incorrect password is entered, the menu cannot be called up. **Note:** When the terminal leaves the factory, no supervisor password is defined, so when the password is requested, just press the «» key.

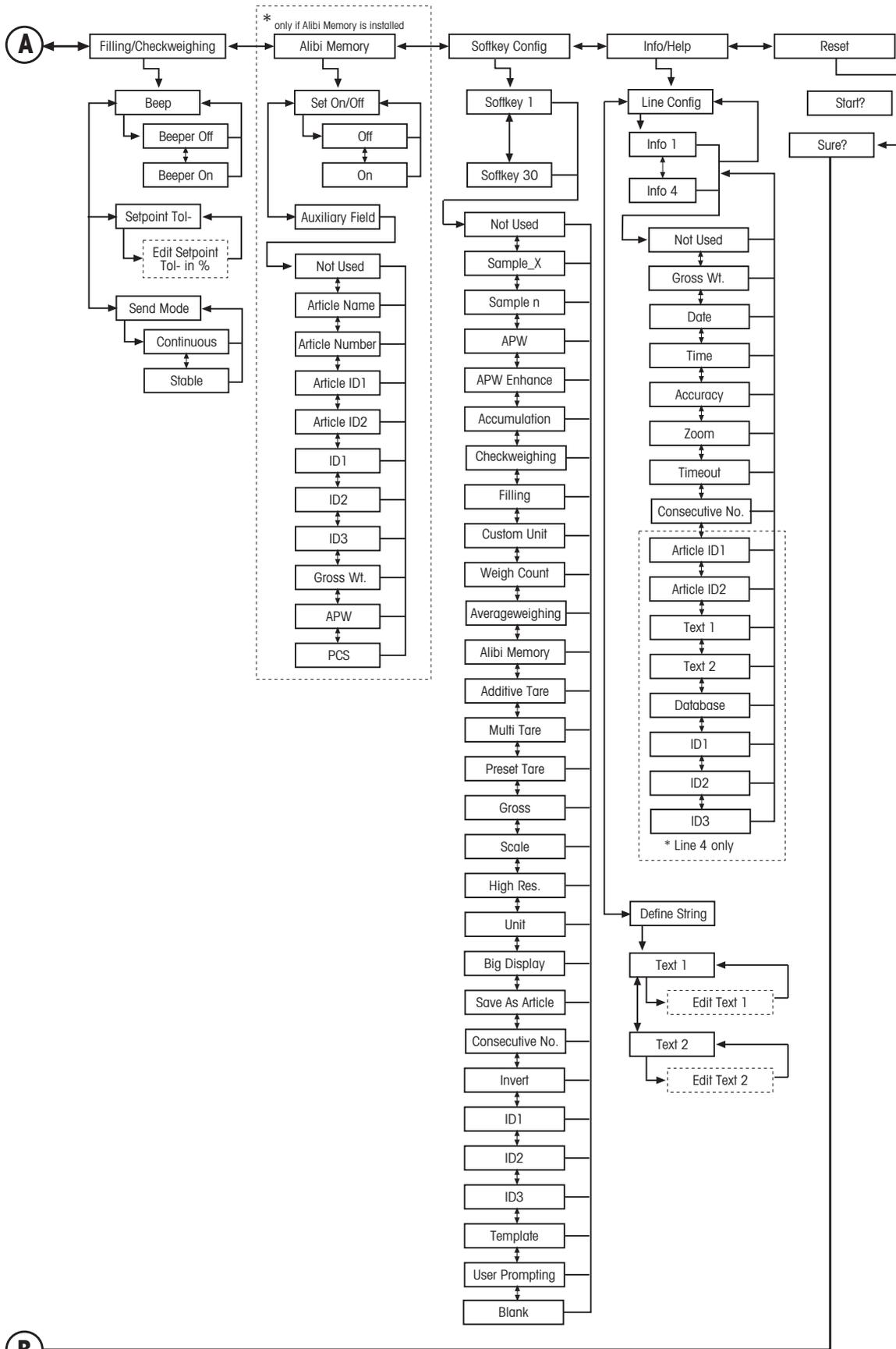
### 5.3 Menu overview

#### 5.3.1 Scale

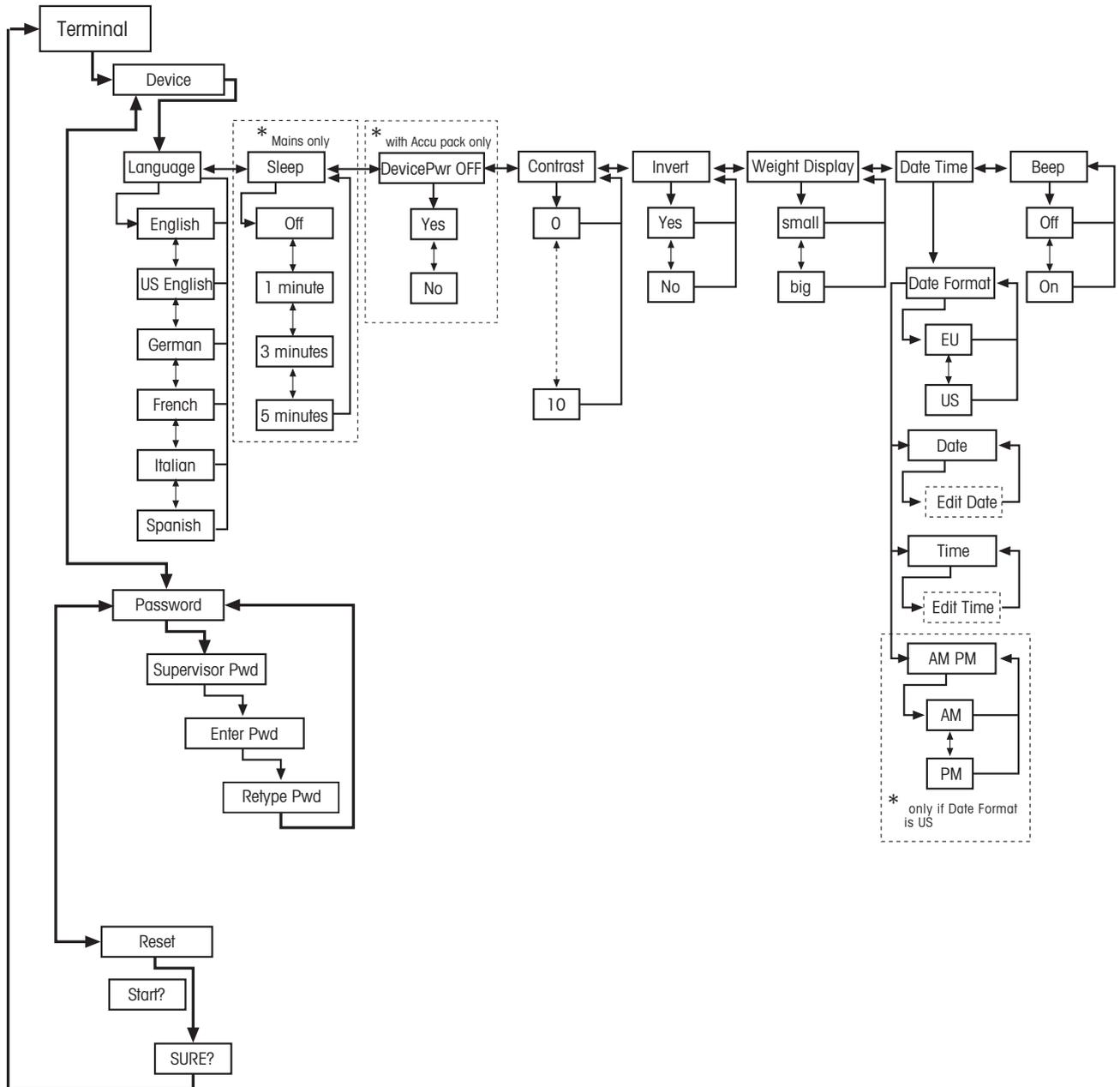




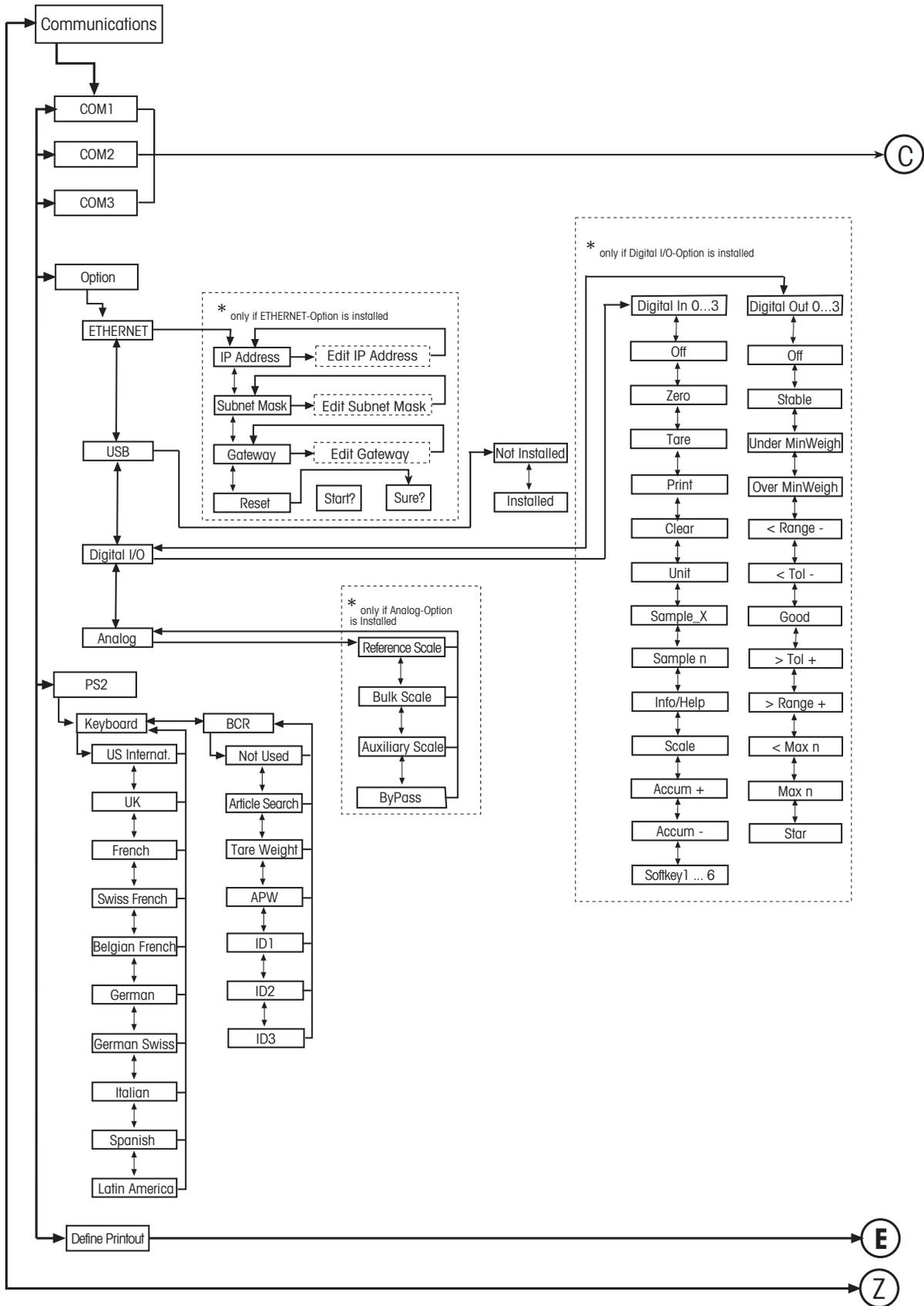
Applications continued....



### 5.3.3 Terminal

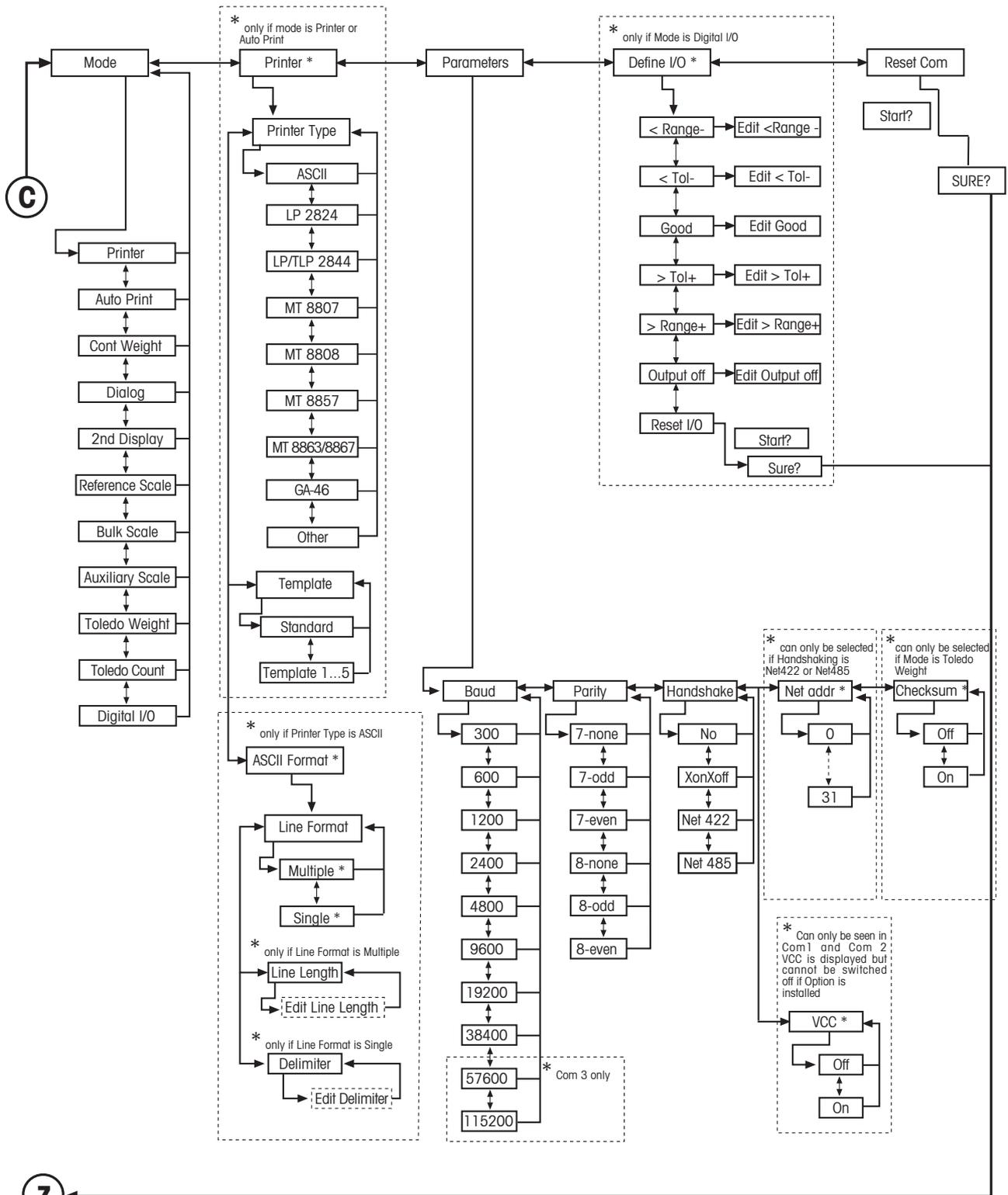


### 5.3.4 Communications

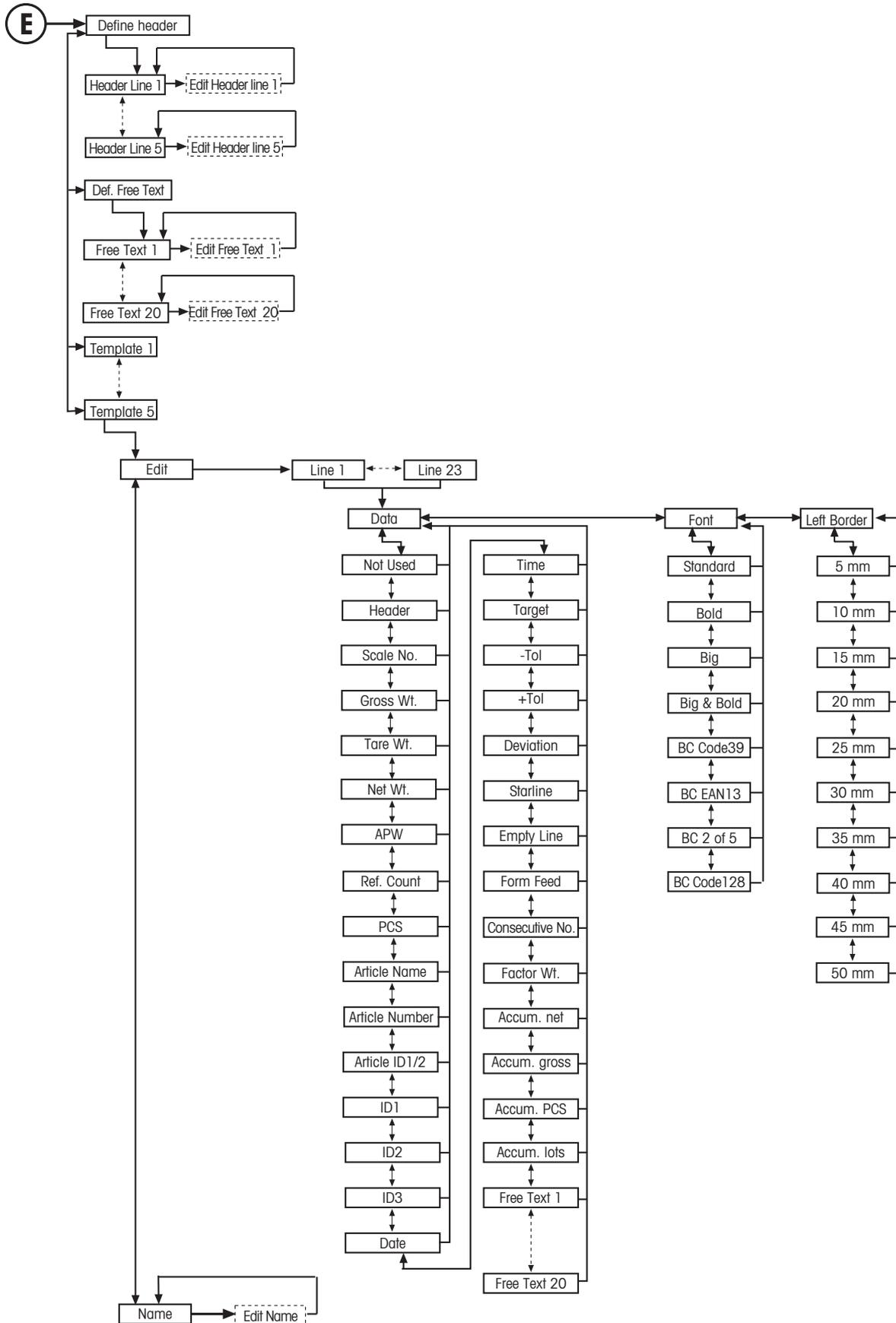


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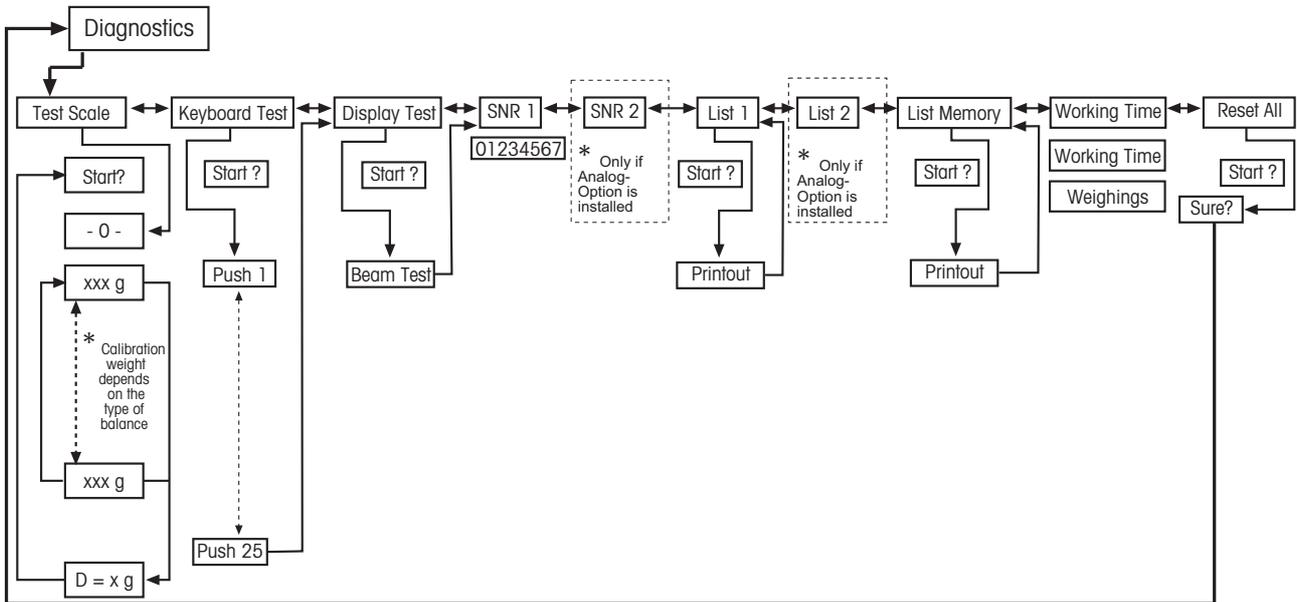
Communications continued...



Communications continued...



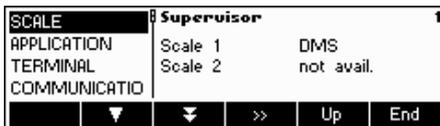
### 5.3.5 Diagnostics



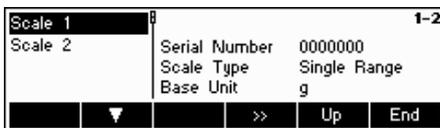
### 5.4 Scale settings (SCALE)

This function block allows the user to change general scale functionality.

Please refer to Chapter 5.3.1. on how to reach the menu position 'Vision Setup → SCALE' and how to navigate within the 'Vision Setup'-menu.



The screen shows the most important scale settings as a preview.



The screen shows a preview of the most important settings of the active item, e.g. those of scale 1 if 'Scale 1' is active (i.e. highlighted).

Enter the SCALE menu (◀▶▶▶), select the appropriate scale (Scale 1 or 2; note that this submenu appears only if a second scale is installed with the analog option) and choose one of the functions listed below.

**Available functions and settings:**

- Adjust/calibrate the scale → Chapter 5.4.1
- Display accuracy and weighing unit → Chapter 5.4.2
- Tare settings → Chapter 5.4.3
- Automatic zero point correction → Chapter 5.4.4
- Automatic storage of tare and zero values → Chapter 5.4.5
- Adaptation to environmental conditions and weighing mode → Chapter 5.4.6
- Minimum weight monitoring → Chapter 5.4.7
- Reset 'SCALE' settings to factory settings → Chapter 5.4.8

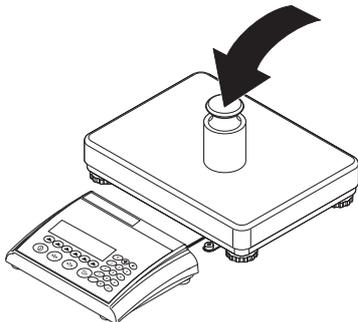
### 5.4.1 Adjust/calibrate (SCALE → Calibration)

This function enables the scale to be adjusted/calibrated (weighing pan must be empty). **Not available on certified scales!**

Please refer to Chapter 5.3.1 on how to reach the menu position 'Vision Setup → SCALE → Calibration' and how to navigate within the 'Vision Setup'-menu.



Press «Yes» and follow the instructions given on the screen.



After choosing the calibration weight, place the weight on the weighing pan and then press the «OK» soffkey.

It is recommended to use the maximum calibration weight from the list. If it is not possible to use the maximum weight, at least do not use less than one-third of the maximum load to ensure reliable weighing values.



Calibration is done. Continue with other functions or press «End» and confirm with the «Yes» soffkey to save the changes.

**Note:** Abort calibration at any given time by pressing the «Cancel» soffkey.

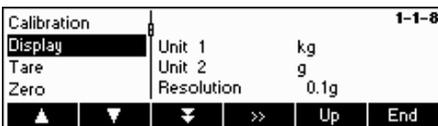
**Note:** Scales with an internal calibration weight are automatically calibrated.

### 5.4.2 Display resolution and weighing unit (SCALE → Display)

This function allows the user to change the weighing unit, to add a second unit (to switch between Unit 1 and Unit 2, a soffkey 'Unit' has to be configured in 'Vision Setup → APPLICATION → Soffkey Config.')

and to set the resolution of the weight (always Unit 1).

Please refer to Chapter 5.3.1 on how to reach the menu position 'Vision Setup → SCALE → Display' and how to navigate within the 'Vision Setup'-menu.



Press «>>» and select e.g. "Unit 1", then «Edit» to change the unit.



In order to change the settings of the resolution of the scale, select "Resolution" (this function is not available on all models).



Use the «>>» and «<<» soffkeys to select the desired resolution and press the «OK» soffkey.

### 5.4.3 Tare settings (SCALE → Tare)

This function allows the user to configure all the available tare function of the scale.

Please refer to Chapter 5.3.1 on how to reach the menu position 'Vision Setup → SCALE → Tare' and how to navigate within the 'Vision Setup'-menu.



Switch the available functions **Auto Tare**, **Chain Tare**, **AutoClr Tare** or **Pushb. Tare** either On or Off.

**Automatic tare** automatically tares the scale once a load ( $\geq 9d$ ) is placed on the weighing pan. If this is active, the icon AT flashes on the lower right side of the display.

**Chain tare** allows several tare actions without clearing the tare memory. If this is not active, the tare memory has to be cleared by pressing the «C» softkey. The tare memory has to be cleared before a new tare can be performed.

**Automatic clear tare** automatically clears the tare memory once the load is removed from the weighing pan.

**Push button tare** enables/disables the use of the «→T←» key to perform manual taring.

### 5.4.4 Automatic zero point correction (SCALE → Zero)

With Auto Zero, small deviations in the weight (in the range of 50% of 1d) are automatically zeroed. On certified scales this menu item does not appear.

Please refer to Chapter 5.3.1 on how to reach the menu position 'Vision Setup → SCALE → Zero' and how to navigate within the 'Vision Setup'-menu.



Press «>>>» to go to the Auto Zero settings.

Press «Edit» to assign the zero setting range or to switch the function off.



You can select the following ranges: 0.5 d, 1 d, 2 d, 5 d, 10 d.

### 5.4.5 Automatic save of tare and zero values (SCALE → Restart)

This function allows the user to set the scale so that it is able to automatically save the tare and zero values after switching off or when a power outage occurs. **Not available on certified scales. Automatic save switched off is the factory setting.**

Block can only be accessed by a supervisor.

Please refer to Chapter 5.2 on how to reach the menu position 'Vision Setup → SCALE → Restart' and how to navigate within the 'Vision Setup'-menu.



Press «Edit» to switch the automatic save switch function on or off.

### 5.4.6 Adaptation to environmental conditions and weighing mode (SCALE → Filter)

Vibration function allows the user to set the scale so that it is able to adapt itself to the existing environmental conditions.

Process function allows the user to set the weighing mode of the scale (weighing process adapter).

Stability function allows the user to adjust the weighing speed.

Please refer to Chapter 5.3.1 on how to reach the menu position 'Vision Setup → SCALE → Filter' and how to navigate within the 'Vision Setup'-menu.

Tare			1-1-12
Zero	Vibration	Mid	
Restart	Process	Universal	
Filter	Stability	Standard	
▲	▼	▼	>> Up End

Press «>>» to go to the vibration and process settings menu.

Vibration			1-1-12-1
Process	Vibration	Mid	
Stability			
▼		Edit	Up End

**Vibration:**

**Low:** For very stable and stable environment. Scale operates very quickly but is more sensitive to external influences.

**Mild:** For normal environment conditions. Scale operates at medium speed (**factory setting**).

**High:** For unstable environment. Scale operates more slowly but is less sensitive to external influences.

**Process:**

**Universal:** Setting for all weighing types and normal weighing goods (**factory setting**).

**Filling:** Setting for dispensing liquids or powdery substances.

**Stability:**

**Fast:** The scale operates very fast.

**Standard:** The scale operates at medium speed.

**Precise:** The scale operates with the greatest possible reproducibility.

The slower the scale works, the greater the reproducibility.

### 5.4.7 Minimum weight monitoring (SCALE → Min Weigh)

Min Weigh function allows the user to switch the weight monitoring on and off. If the weight on the scale falls below the stored minimum value, an \* appears on the display in front of the weight indicator. This menu item only appears if the service technician has saved a minimum weight.

Please refer to Chapter 5.3.1 on how to reach the menu position 'Vision Setup → SCALE → Min Weigh' and how to navigate within the 'Vision Setup'-menu.

Zero			1-1-13
Restart	Set On/Off	On	
Filter			
Min Weigh			
▲	▼	▼	>> Up End

- Press «>>» to go to the Min Weigh settings.

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Press «**Edit**» to switch the minimum weight monitoring on/off.



### 5.4.8 Resetting scale to factory default settings (SCALE → Reset)

This function resets the 'SCALE' block to its original factory settings.

Please refer to Chapter 5.3.1 on how to reach the menu position 'Vision Setup → SCALE → Reset' and how to navigate within the 'Vision Setup'-menu.

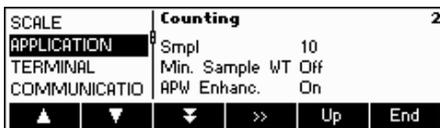


Press «**Yes**» to reset the scale settings. 'SURE?' will appear, press «**Yes**» to confirm. The scale settings are now reset to its original factory settings.

## 5.5 Application settings (APPLICATION)

This function block allows the user to change the count application specific settings of the scale.

Please refer to Chapter 5.3.2 on how to reach the menu position 'Vision Setup → APPLICATION' and how to navigate within the 'Vision Setup'-menu.



Enter the APPLICATION menu («>>») and choose one of the functions listed below.

#### Available functions and settings:

The screen shows the most important application settings as a preview.



The screen shows a preview of the most important settings of the active item, e.g. those of counting if 'Counting' is active (i.e. highlighted).

- Settings for piece counting → Chapter 5.5.1
- Database → Chapter 5.5.2
- Identification → Chapter 5.5.3
- Settings for accumulation → Chapter 5.5.4
- Settings for filling/checkweighing → Chapter 5.5.5
- Settings for the (optional) alibi memory → Chapter 5.5.6
- Settings for softkey configuration → Chapter 5.5.7
- Info/Help → Chapter 5.5.8
- Reset 'APPLICATION' settings to factory settings → Chapter 5.5.9

**5.5.1 Settings for piece counting (APPLICATION → Counting)**

The Sample\_X parameter determines the amount of pieces used to get the average piece weight.

Please refer to Chapter 5.3.2 on how to reach the menu position 'Vision Setup → APPLICATION → Counting' and how to navigate within the 'Vision Setup'-menu.



Press «>>>» to change the settings into the desired number of pieces or to freeze the actual setting of the Smpl X value.



Choose "Value" and press «Edit» to change the settings of the actual value of Smpl X. After the Smpl X has been changed, the number of references in the main menu changes accordingly (e.g. 'Smpl 10').



Choose "Freeze" and press «Edit». If this function is set to "On", it is no longer possible to change the value of Smpl X in Short Input Mode.



**User Prompting**

This function defines whether a user will be guided actively and step-by-step through his operating procedure or not. The choice is either to use one of the predefined user prompting procedures or to define an own one. During predefined procedures, the bar graph toggles with the user prompts.



By default, 'Active Prompting' is switched off, thus the operator is free to define his own tasks.

The choice of predefined user prompting procedures:

- Tare/Sample With this setting, IND465 will guide the user through the counting procedure using the Tare -> Sample method.
- Sample/Tare With this setting, IND465 will guide the user through the counting procedure using the Sample -> Tare method.
- Handsfree With this setting, IND465 will guide the user through the counting procedure and will automatically tare the scale so that the user does not have to press the «→T←» key.
- User defined This function allows the user to choose his own defined user prompting. The prompts need to be defined with 'Def. User Prompt'.

**Note:** User prompting should **not** be used in 2-scale counting.



**User-defined User Prompting:** (Def. User Prompt)

The defined user prompting allows the supervisor to define a specific flow process. The user, with the aid of the defined working steps, can work through a complete flow process.

"Def. User Prompt" function allows the user to define a step-by-step flow process. Afterwards, choose "Step 1". A text can now be entered for the user (working instructions) and the corresponding function can be defined.

**Example:**

Step 1:

User Text → Place the container on the scale

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- User Function → Auto Tare (scale will automatically be tared)
- Step 2:
- User Text → Place the container on the scale
- User Function → Auto Print (Protocol will automatically be printed)

**Functions:**

- Not used → no function
- Tare → Scale is waiting for the entry of a tare value
- Auto Tare → tares the scale automatically once a load is placed on the weighing pan
- AutoClr. Tare → clears the tare memory automatically once the weight goes back to Zero +/-9d
- Zero → Scale is waiting for zerosetting
- Auto Zero → small deviations in the weight are automatically zeroed
- Reference → Scale is waiting of the entry of a tare value
- Auto Reference → reference determination is automatically performed
- Print → Scale is waiting for pressing the "Print-key"
- Auto Print → Automatic printing of stable weights
- Clear APW → average piece weight is cleared once the weight is back to Zero +/-9d
- Auto Clear APW → average piece weight is automatically cleared once the weight is back to Zero +/-9d
- ID1...3 → Scale expects entry of a tare value
- Article → Scale is waiting for the entry of an article of the database
- Scale X → Scale is waiting for switching to scale X (X=1 or 2)
- Auto Scale X → Scale is switching automatically to scale X (X=1 or 2)
- Text only → Shows only an entered text. Continuing with „↑“ – Key

**Note:** In 2-scale operation, the user prompting function is only available if it is set to "Auxiliary Scale"



**Minimum Sample Weight**

This setting controls the limits for reference weight determination. If this function is active, the relative accuracy of the APW (see accuracy display) must be greater than the value selected. Otherwise, the user will be prompted to add more pieces to increase the value of the accuracy of the APW.



**APW Enhancement.** See also Chapter 4.3 "Reference Optimization".

Activate automatic reference optimization by choosing "On" or deactivate by choosing "Off".



**Auto Sampling**

With this set to on, reference determination is automatically performed once load is placed on the scale without the user having to press the Sample\_X softkey.



Activate auto sampling by choosing "On" or deactivate by choosing "Off".



**Automatic Clear Average Piece Weight**

With this set to on, the average piece weight is automatically cleared once the load is removed from the scale without the user having to press the «C» softkey.



Activate automatic clear average piece weight by choosing "On" or deactivate by choosing "Off".



**Accuracy Display**

This function enables the display of the percentage accuracy. With this function set to "On", the percentage accuracy will be displayed for approximately 4 seconds on the 4<sup>th</sup> Info line after a sample weight determination.



Activate accuracy APW display by choosing "On" or deactivate by choosing "Off".



**Total Pieces**

This function allows the user to have the pieces loaded on the reference scale automatically added to those loaded on the bulk scale: Select 'Both scales' and the pieces that were used to determine the reference will be added.



If 'Bulk scale' is selected (default) then only the pieces situated on the bulk scale will be shown.

**5.5.2 Settings for database (APPLICATION → Database)**

The following illustrates the possible settings for the database.

Please refer to Chapter 5.3.2 on how to reach the menu position 'Vision Setup → APPLICATION → Database' and how to navigate within the 'Vision Setup'-menu.



Press «>>>» to go to database settings menu. Select the item that you wish to modify by using the «▼» and «▲» softkeys. When the desired item is highlighted, press «>>>» to modify the item.



Article - This submenu allows you to define and change different article strings in the Database settings.



ID overview - If this function is turned "On", you can directly call up the IDs using the Database key.  
 - If this function is turned "Off", you are directly led to the Database menu once the Database key is pressed.



Access - If this function is set to "Intern", IND465 considers only its own Database.  
 - If this function is set to "Extern", an external Database will be asked. In this case, IND465's own internal Database will not be considered. This is the case if the IND465 is in "Host-Mode" and functions as a satellite.



The following settings can be configured:

Display - Define the text that appears as a heading on the display.

Function keys - Define the text of the function key in the menu list, in which the article database can be opened or the selected ID can be edited.

Search criterion - Set the field that will be used for searching, scrolling, and sorting of the list of articles in the database. It could either be by name or by number.

Password - Password-protect the article database from being modified.



**Note:** Press the «Erase» softkey to clear the existing text and type the desired text using the keypad. Press the «→» and «←» keys to move cursor from left to right and vice-versa. Press «OK» when input is done. To deactivate the ID's, make their "Softkey" text blank (i.e. Press «Erase» then accept the empty text by pressing «OK»).

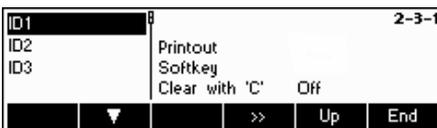
### 5.5.3 Identification (APPLICATION → Identification)

For article-independent identification purposes. If a text for the ID's is entered, the entered text will be displayed printed out.

Please refer to Chapter 5.3.2 on how to reach the menu position 'Vision Setup → APPLICATION → Identification' and how to navigate within the 'Vision Setup'-menu.



Press «>>» to go to Identification settings menu.



Choose the ID to be edited and press «>>».



Choose "Print" and press the «Edit» softkey. Then, enter the intended text to be printed out.

Choose the "Function key" and press the «Edit» softkey in order to generate the text for the function key (See Chapter 5.5.7).

Please adjust "Clear with C" to "Off" if you do **not** want to clear automatically the contents of the ID by the C-key, respectively adjust it to "ON" if you also want to clear automatically the ID-contents when pressing the C-key .

### 5.5.4 Settings for accumulation (APPLICATION → Accumulation)

These settings define the configuration/print-out of the accumulation function.

Please refer to Chapter 5.3.2 on how to reach the menu position 'Vision Setup → APPLICATION → Accumulation' and how to navigate within the 'Vision Setup'-menu.



Press «>>» to go to Accumulation settings menu.



- Printout - This function allows you to specify whether or not an automatic printout in the "Accumulation" application will be generated.
- Zero stable - This function allows you to specify whether or not the scale should first find a stable zero-point when a load is removed from the scale, before continuing with the Accumulation application.
- Mode - This function allows you to define, whether to accept the registration of the weight manually or automatically. Confirm manually by using the «+» or «-» keys.



If you choose the position "Printout", you can also specify an interface for your printout in this function.



**Lot Printing** - This function allows you to define whether an automatic printout should follow after every registration of value and to specify also the type of format for the printout, or whether or not every single batch should be printed out.

**Final Printing** - This function allows you to define whether an automatic printout should follow at the end of the Accumulation application and to specify also the type of format for the printout, or if no automatic printout should follow at all.

**Summary** - If this function is active, all single batches will additionally be printed out after the Total print.



This function allows you to use a specific format for each of your printouts.



Choose "Mode" in order to define the mode of the Accumulation application.



**Manual** - Perform the accumulation manually by confirming with the «+» or «-» key.

**Auto +** - The scale adds automatically without confirming with the «+» key.

**Auto -** - The scale subtracts automatically without confirming with the «-» key.

**5.5.5 Settings for filling/checkweighing (APPLICATION → Filling/Checkweighing)**

This setting controls the use of the built-in beeper, setpoint tolerance and sender mode during the Checkweighing (+/-) and Filling functions.

Please refer to Chapter 5.3.2 on how to reach the menu position 'Vision Setup → APPLICATION → Filling/Checkweighing' and how to navigate within the 'Vision Setup'-menu.



Choose "Filling/Checkw." and press «>>>» to go to the Filling/Checkweighing menu.

**Beeper** If the Beeper is set to "On", there will be a short beep when the current load is within the target range.

**Setpoint Tol-** Defines the value where the I/O Relay-Interface should become activated. The percentage value to be entered is meant to be relative to the value Tol-.

**Example:** Target: 2000g  
 Tol+: 2010g  
 Tol-: 1990g  
 Setpoint Tol-: 10%

⇒ The I/O-relay box will only be activated when the value reaches 199g (19% of 1990 g)

**Send Mode** Specify the form of data that the connected I/O-relay box receives from the scale. If it is set to "Continuous", the data will be sent constantly. If it is set to "Stable", the data will only be sent if the weight value is stable.

**5.5.6 Settings for the (optional) alibi memory -> APPLICATION-> alibi memory**

In this menu block you can define the settings for the optional alibi memory. Please refer to Chapter 5.3.2 on how to reach the menu position "Vision Setup->Application->Alibi memory" and how to navigate within the 'Vision Setup'-menu.



Select "on" or "off" for activating/deactivating the alibi memory. Apart from the mandatory fields one additional field for additional data can be defined. 150.000 weighings can be memorized in total.

**5.5.7 Settings for softkey configuration (APPLICATION → Softkey Configuration)**

This function configures the task of each softkey in the main display. There are a maximum of 30 definable softkeys, each of which can be configured to perform various applications and shortcuts to some scale operations.

Please refer to Chapter 5.3.2 on how to reach the menu position 'Vision Setup → APPLICATION → Softkey Configuration' and how to navigate within the 'Vision Setup'-menu.



Press «>>» to go to Softkey Configuration settings menu.



Select the desired softkey that is to be defined and press «Edit» to designate its function. It is possible to define up to 30 softkeys.

**Note:** It is possible to insert a Softkey with the ⬆ - key



Use the «▼» and «▲» softkeys to select the desired function of the softkey, then press «OK».

Each softkey can be configured to any of the following functions:

- Not Used            Select "Not Used" to indicate the last visible softkey. Softkeys with designated functions but are past the softkey set to "Not Used" will not be visible in the main display.
- Sample\_X           Show the «**Smpl X**» softkey where X is the reference number of pieces to use for average piece weight determination. The value for X can be defined in 'Vision Setup → APPLICATION → Counting → Ref X' (Chapter 5.5.1) or in Short Input Mode (Chapter 3.1)
- Sample n            Show the «**Smpl n**» softkey. With this softkey it is possible to select the reference number of pieces to use for average piece weight determination.
- APW                  Show the «**APW**» softkey which is used to enter a pre-defined Average Piece Weight.
- APW Enhance        Show the «**APWEnh**» softkey which is used to perform a manual reference optimization (Chapter 4.3).
- Accumulation        Show the «**Accum**» softkey which is be used to start the Accumulation application (Chapter 4.7).
- Checkweighing      Show the «**+/-**» softkey which is used to start the Checkweighing application (Chapter 4.9).

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Filling	Show the « <b>Filling</b> » soffkey which is used to start the Filling application (Chapter 4.8).
Custom Unit	Show the « <b>CU</b> » soffkey which is used to start the Custom Unit application (Chapter 4.10).
Weigh Count	Show the « <b>Weigh</b> » (if scale is in piece counting mode) or « <b>Count</b> » (if scale is in weighing mode) soffkey which is used to toggle the scale to weighing mode and piece counting mode respectively. <b>Note:</b> If there is no average piece weight active, it will not be possible to switch modes so this soffkey will not be visible even if it is configured.
Averageweighing	Show the « <b>Average</b> » soffkey which is used to start the Average Weighing application (Chapter 4.11).
Alibi Memory	Show the « <b>Alibi</b> » soffkey which is used to start the Alibi memory application (Chapter 4.12).
Additive Tare	Show the « <b>AddTare</b> » soffkey which is used to add the current weight on the scale to the tare weight memory.
Multi Tare	Show the « <b>MultTare</b> » soffkey. With this soffkey, it is possible to enter the number of containers and the pre-determined tare weight of 1 container. IND465 will automatically calculate the cumulative tare weight of the multiple containers.
Preset Tare	Show the « <b>PT</b> » soffkey which is used to enter a pre-defined tare weight.
Gross	Show the « <b>Gross</b> » soffkey which is used to show the gross weight on the main weight display.
Scale	Show the « <b>SA</b> » soffkey which is used to toggle the weight source during 2-scale operations (Chapter 4.6). <b>Note:</b> This soffkey will only be visible if 2-scale operations are possible. That means one of the interfaces must be set to a mode of "Reference Scale", "Bulk Scale", or "Auxiliary Scale" (Chapter 5.9.1).
High Res.	Show the « <b>HighRes</b> » soffkey which is used to display the net weight at a higher resolution.
Unit	Show the « <b>Unit</b> » soffkey which is used to toggle the weight display between Unit1 and Unit2. <b>Note:</b> This soffkey will only be visible if Unit1 and Unit2 (Chapter 5.4.2) are not the same.
Big Display	Show the « <b>BigDis</b> » soffkey which is used to toggle the display between a large-font weight display and the normal weight display.
Save As Article	Show the « <b>SaveAs</b> » soffkey. With this soffkey, it is possible to save the current state of the applications into a new article.
Consecutive No	Show the « <b>CNo</b> » soffkey. With this soffkey, it is possible to edit the Consecutive Number which is incremented after every printout.
Invert	Show the « <b>Invert</b> » soffkey which is used to invert the LCD display (Chapter 5.6.3).
ID 1	Show the « <b>ID 1</b> » soffkey. You can rename this soffkey under "Function key" in "Vision Setup → Application → Identification → ID 1". You can directly enter data by confirming with this key.
ID 2	Show the « <b>ID 2</b> » soffkey. You can rename this soffkey under "Function key" in "Vision Setup → Application → Identification → ID 2". You can directly enter data by confirming with this key.
ID 3	Show the « <b>ID 3</b> » soffkey. You can rename this soffkey under "Function key" in "Vision Setup → Application → Identification → ID 3". You can directly enter data by confirming with this key.
Template	Show the « <b>Template</b> » soffkey, which is used to directly access your defined template, and to assign the necessary data interface.
User Prompting	Show the « <b>Prompt.</b> » soffkey to be able to reach the user-defined User Prompting menu.
Blank	Show a blank soffkey.



### 5.5.8 Settings for Info/Help (APPLICATION → Info/Help)

This function configures the contents of the four Info lines located at the left side of the main display. The info lines can be accessed by pressing the «i» key while in the main display.

Please refer to Chapter 5.3.2 on how to reach the menu position 'Vision Setup → APPLICATION → Info/Help' and how to navigate within the 'Vision Setup'-menu.



Press the «>>>» softkey to go to the "Info/Help" application.



Choose "Line Config." and then press the «>>>» softkey to enter the list of available Info that can be designated for each Info line.



Configuration of the four Info lines:

Each of the first three Info lines can be configured to display any of the following information:



Each Info line can be configured to display any of the following information:



Not Used            Display a blank Info line.

Gross Wt.            Display the gross weight.

Date                 Display the date.

Time                 Display the time.

Accuracy            Display the percentage accuracy. This line will only be displayed if a reference weight determination has been performed.

Zoom                 Display the net weight at a higher resolution.

Timeout             Display the timeout status.

Consecutive No.    Display the current value of the Consecutive Number.



Choose "Define String" and press the «>>>» softkey to enter a text that you can define freely in "Text 1" and "Text 2", which can then be displayed on the fourth Info Line.

Aside from the above information that is already given, a **fourth line** that contains further information can be added and displayed.

Article ID 1	For article-dependent identification purposes that refers only to this article.
Article ID 2	For article-dependent identification purposes that refers only to this article.
Text 1	Text 1 that will be entered in "Define String → Text 1"
Text 2	Text 2 that will be entered in "Define String → Text 2"
Database	Capacity of the Database memory. Example: 4/1613 – 0.25% - There are 4 defined articles out of the 1613 articles. - The memory is using 25% of its capacity.
ID 1	For article-independent identification purposes.
ID 2	For article-independent identification purposes.
ID 3	For article-independent identification purposes.

### 5.5.9 Settings for reset (APPLICATION → Reset)

This function resets the 'APPLICATION' block to its original factory settings.

Please refer to Chapter 5.3.2 on how to reach the menu position 'Vision Setup → APPLICATION → Reset' and how to navigate within the 'Vision Setup'-menu.



Press «**Yes**» to reset the application settings. 'SURE?' will appear, press «**Yes**» to confirm. The application settings are now reset to its original factory settings.

### 5.6 Terminal settings for device (TERMINAL → Device)

This function block allows the user to change display and peripheral oriented settings of the scale. If access is blocked by a Supervisor Password (as discussed in Chapter 5.7), the user will be able to access only the menu "Device".

Please refer to Chapter 5.3.3 on how to reach the menu position 'Vision Setup → TERMINAL → Device' and how to navigate within the 'Vision Setup'-menu.

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SCALE	<b>Device</b>		3
APPLICATION	Language	English	
<b>TERMINAL</b>	Sleep	Off	
COMMUNICATIO	Contrast	5	
▲	▼	▼	>> Up End

The screen shows the most important terminal settings as a preview.

<b>Device</b>			3-1
Password	Language	English	
Reset	Sleep	Off	
	Contrast	5	
	▼	>>	Up End

The screen shows a preview of the most important settings of the active item, e.g. those of device if 'Device' is active (i.e. highlighted).

Enter the TERMINAL menu («>>>») and choose one of the functions listed below.

**Available functions and settings:**

Language settings	→ Chapter 5.6.1
Sleep function	→ Chapter 5.6.2
Contrast	→ Chapter 5.6.3
Invert	→ Chapter 5.6.4
Weight display	→ Chapter 5.6.5
Date and time	→ Chapter 5.6.6
Beep	→ Chapter 5.6.7

**5.6.1 Language settings (TERMINAL → Device → Language)**

This function allows the user to change the language settings of the scale.

Please refer to Chapter 5.3.3 on how to reach the menu position 'Vision Setup → TERMINAL → Device → Language' and how to navigate within the 'Vision Setup'-menu.

<b>Language</b>			3-1-1
Sleep	Language	English	
Contrast			
Invert			
▼	▼	Edit	Up End

Press the «**Edit**» softkey to go to the Language settings menu.

<b>English</b>			1/6
US English			
German			
French			
▼	▼	OK	Cancel

Use the «▼» and «▲» softkeys to select the desired language setting and press «**OK**».

**5.6.2 Sleep function (TERMINAL → Device → Sleep)**

This function puts the scale into the sleep mode after a certain time.

**Note:** A selection of the time is not available for scales with internal battery.

Please refer to Chapter 5.3.3 on how to reach the menu position 'Vision Setup → TERMINAL → Device → Sleep' and how to navigate within the 'Vision Setup'-menu.

Language			3-1-2
<b>Sleep</b>	Sleep	Off	
Contrast			
Invert			
▲	▼	▼	Edit Up End

Press the «**Edit**» softkey to go to the Sleep settings menu.

<b>Off</b>			1/4
1 minute			
3 minutes			
5 minutes			
▼		OK	Cancel

The scale will turn itself off automatically when the selected time elapses.

### 5.6.3 Adjusting the contrast of the display (TERMINAL → Device → Contrast)

This function allows the user to adjust the contrast of the screen display.

Please refer to Chapter 5.3.3 on how to reach the menu position 'Vision Setup → TERMINAL → Device → Contrast' and how to navigate within the 'Vision Setup'-menu.



Press the «**Edit**» softkey to go to the Contrast settings menu.



Select the degree of contrast by scrolling the «**▼**» or «**▲**» softkey. Press «**OK**» to confirm selection.

### 5.6.4 Invert (TERMINAL → Device → Invert)

This function allows the user to select either a white or a black background of the screen display.

Please refer to Chapter 5.3.3 on how to reach the menu position 'Vision Setup → TERMINAL → Device → Invert' and how to navigate within the 'Vision Setup'-menu.



Press the «**Edit**» softkey to go to the Invert settings menu.

Choose the desired setting (Yes or No) and then press «**OK**» to confirm selection.

### 5.6.5 Changing the size of weight display (TERMINAL → Device → Weight display)

This function allows the user to select either a small or a big weight display on the screen.

Please refer to Chapter 5.3.3 on how to reach the menu position 'Vision Setup → TERMINAL → Device → Weight display' and how to navigate within the 'Vision Setup'-menu.



Press the «**Edit**» softkey to go to the Weight Display settings menu. Default setting is big.



Choose the desired size and then press «**OK**» to confirm selection.

**Note:** Changing the mode of the weight display with the «**BigDis**» softkey (Chapter 5.5.7) will not affect this setting. If the mode was changed with the «**BigDis**» softkey, the display will revert to this setting after switching the scale on or after leaving the Vision Setup.

### 5.6.6 Adjusting the date and time (TERMINAL → Device → Date Time)

This function allows the user to set date and time of the scale.

Please refer to Chapter 5.3.3 on how to reach the menu position 'Vision Setup → TERMINAL → Device → Date Time' and how to navigate within the 'Vision Setup'-menu.



Press the «**Right**» softkey to go to the Date and Time settings menu.



Press the «**Edit**» softkey to change format either from US or EU format. Select Date to change the date and Time to change the clock of the scale. Press «**OK**» to confirm selection.

### 5.6.7 Activating the beep (TERMINAL → Device → Beep)

This function allows the user to switch the beep on or off, that is appearing on each key press.

Please refer to Chapter 5.3.3 on how to reach the menu position 'Vision Setup → TERMINAL → Device → Beep' and how to navigate within the 'Vision Setup'-menu.



Press the «**Edit**» key to go to the Beep settings menu.

Choose the desired setting (On or Off) and then press «**OK**» to confirm selection.

## 5.7 Define supervisor password (TERMINAL → Access)

This function allows the user to change the supervisor password of the scale. Can only be accessed by a supervisor.

Please refer to Chapter 5.3.3 on how to reach the menu position 'Vision Setup → TERMINAL → Access' and how to navigate within the 'Vision Setup'-menu.



Press the «**Right**» softkey ...



... and then press the «**Edit**» softkey to enter a new password.



Enter the password using the keypad, press **«Ok»** to confirm. 'Retype Pwd' appears. Retype the new password and press **«Ok»** again.

If the password was forgotten, you may press **«→0←»**, **«→0←»**, **«→0←»**, **«[ ]»** keys in sequence to access the Vision Setup.

**Note:** There is no defined Supervisor Password in the factory setting. In this case, the Supervisor Password and the User Password are the same. If a Supervisor Password has been set, the User Password will only be able to access the menu "Terminal → Device". All other menu settings can only be accessed by the Supervisor.

### 5.8 Reset terminal settings to factory settings (TERMINAL → Reset)

This function resets the 'TERMINAL' block to its original factory settings. The supervisor password ('TERMINAL → Access') will not be reset, only "Device" block.

Please refer to Chapter 5.3.3 on how to reach the menu position 'Vision Setup → TERMINAL → Reset' and how to navigate within the 'Vision Setup'-menu.



Press **«Yes»** to reset the terminal settings. 'SURE?' will appear, press **«Yes»** to confirm. The terminal settings are now reset to its original factory settings.

### 5.9 Communication settings (COMMUNICATIONS)

This function block allows the user to change the peripheral settings of the scale. Differences will appear depending on the pack (Options Analog/Ethernet/USB/Digital I/O) installed.

Please refer to Chapter 5.3.4 on how to reach the menu position 'Vision Setup → COMMUNICATIONS' and how to navigate within the 'Vision Setup'-menu.



Enter the COMMUNICATION menu by pressing (**«>>>»**), select a COM port and choose one of the functions listed below.

**Available functions and settings:**

- Mode → Chapter 5.9.1
- Printer – if mode is Printer or Auto print → Chapter 5.9.2
- Parameters → Chapter 5.9.3
- Define I/O – if mode is Digital I/O → Chapter 5.9.4
- Reset 'COMMUNICATION' settings to factory settings → Chapter 5.9.5
- Option Settings (Analog/Ethernet/USB/Digital I/O) → Chapter 5.9.6
- PS2 settings → Chapter 5.9.7
- User-defined printout → Chapter 5.9.8

The screen shows the most important communication settings as a preview.



The screen shows a preview of the most important settings of the active item, e.g. those of COM1 if 'Com1' is active (i.e. highlighted).

### 5.9.1 Mode (COMMUNICATIONS → Mode)

This function enables the user to set the input/output mode of a COM port.

Please refer to Chapter 5.3.4 on how to reach the menu position 'Vision Setup → COMMUNICATIONS → Mode' and how to navigate within the 'Vision Setup'-menu.



Press the «**Edit**» softkey to go to the Mode settings menu.



The mode setting can be changed with the following settings:

- **Printer**, (Manual data transmission to the printer)
- **Auto Print**, (Automatic printing of stable weights)
- **Continuous Weight**, (Continuous transmission of all weight values via the interface)
- **Dialog**, (Bi-directional communication via MT-SICS commands with the control of the scale through a PC)
- **2nd Display**, (connection of a second display)
- **Reference Scale**, (Second scale serves as a reference scale. Automatic switching from reference scale to bulk scale)
- **Bulk scale**, (Second scale serves as a bulk scale. Automatic switching from reference scale to bulk scale)
- **Auxiliary scale**, (both scales can be used as a reference as well as a bulk scale, but it does not switch automatically from reference scale to bulk scale)
- **Toledo Weight**, (Continuous transmission of all weight values in TOLEDO CONTINUOUS Format via the interface)
- **Toledo Count**, (Continuous transmission of the piece counts in TOLEDO CONTINUOUS Format via the interface)
- **Digital I/O**, (Transmission to a digital I/O relay box)

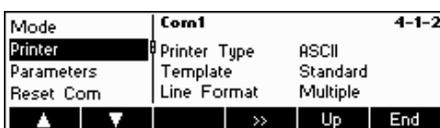
In this example, COM1 is set to Dialog (also known as "Host Mode" for MT-SICS commands). Confirm your choice of settings with «**OK**».

Press the «**End**» softkey and confirm with «**Yes**» to save changes.

### 5.9.2 Printer (COMMUNICATIONS → Printer) only in Printer Mode or Auto Print

This function allows the user to define the settings of a printer to a COM Port. Please note that this function is only available in "Printer Mode" and "Auto Print".

Please refer to Chapter 5.3.4 on how to reach the menu position 'Vision Setup → COMMUNICATIONS → COM X → Printer' and how to navigate within the 'Vision Setup'-menu.



The current printer settings are displayed on the right side of the screen. Press «**>>**» to go to the printer settings menu.



Choose "Printer Type" and press the «**Edit**» soffkey to define the printer.



You can choose from any of the following printer types: ASCII

- GA 46
- LP 2824
- LP/TLP 2844
- MT 8807
- MT 8808
- MT 8857
- MT 8863/8867
- Others\*

\*The term "Others" mean that you can freely choose any programmable (label) printer. Please refer also to Chapter 5.9.6 "User-defined printer".

Confirm your choice with «**Edit**» and then press «**Yes**» to save your settings.

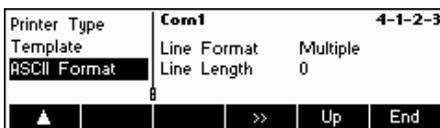


IND465 gives you the possibility to generate up to five different user-defined templates for your individual printouts. However, this must be set in "Vision Setup → COMMUNICATION → Define Printer" as described in Chapter 5.9.6.

After you have defined a template, you can assign this directly to a data interface found in "Printer Mode" ("Vision Setup → COMMUNICATION → Printer → Template").

The template can also be accessed directly from Weigh Mode. Define a «**Template**» soffkey as described in Chapter 5.5.7. This soffkey will enable you to directly allocate a defined template of a data interface, without going inside the scale menu.

If printer type chosen is "ASCII", a new menu "Format ASCII" will appear. The settings for line format and length of line of ASCII printers can be defined inside this menu. The settings in this menu are as follows:



**Line Format: Multiple**

A line number will be automatically sent after each line. The line has a defined number of characters in the menu "Line Available". The format of the characters will be left justified and the weight will be right justified.

**Note:** If the Line Available is defined as «0», there will be no alignment.



**Line Format: Single**

Data will be sent without line change in a line. A separator will be inserted between a character and a value, as defined in the menu "Delimiter"

**Note:** Adding a semi-colon is recommended when reading in Excel.

### 5.9.3 Parameters (COMMUNICATIONS → Parameters)

This function allows the user to choose the settings of the parameter for the COM Port.

Please refer to Chapter 5.3.4 on how to reach the menu position 'Vision Setup → COMMUNICATIONS → Parameters' and how to navigate within the 'Vision Setup'-menu. (COM X corresponds to the COM Port in which the scale is connected).

Mode	Com1		4-1-3
Printer	Baud	2400	
Parameters	Parity	7-even	
Reset Com	Handshake	XonXoff	
▲	▼	>>	Up End

The current Baud Rate, Parity and Handshake settings are displayed on the screen.

- Press «>>»

- Press «Edit» to change settings of Baud, Parity or Handshake.

Baud	Com1		4-1-3-1
Parität	Baud	2400	
Handshake			
VCC			
▼	Bearb.	Zurück	Ende

Baud:	Parity:	Handshake:
300	7-none	No
600	7-odd	XonXoff
1200	7-even	Net 422
2400	8-none	Net 485
4800	8-odd	
9600	8-even	
19200		
38400		
57600 (only for COM3)		
115200 (only for COM3)		

**Note:** If Handshake "Net 422" or "Net 485", a Net Address menu will appear from which you can select from 0...31.

If Mode is "Toledo Weight" or "Toledo Count", a Checksum menu will appear which you can turn either "Off" or "On". If checksum is turned "On", the values transmitted through the interface can be verified by means of a checksum.

- Select VCC to switch on/off the 5 V voltage, e. g. for a bar code reader.

### 5.9.4 Define I/O (COMMUNICATIONS → Def. I/O – only if Mode is Digital I/O)

This function defines commands sent by IND465 to the LC-I/O during Checkweighing and Filling functions. The commands for the MT-I/O relay box (Order No. 21 202 217) are already set in the factory settings. However, they can be replaced any time with other commands. Note that this function may only be activated if Mode is Digital I/O.

The I/O relay box must be defined in such a way that it is suitable to the corresponding COM Port of the scale to which it is connected. Go to "Vision Setup → COMMUNICATION → COM X → Mode and then choose "Digital I/O" and confirm with «OK». (COM X corresponds to the COM Port in which the scale is connected). Save your settings by pressing «End» and confirm by pressing «Yes».

Mode	Com2		4-2-4
Parameters	< Tol-	W1 02 0	
Define I/O	Good	W1 04 0	
Reset Com	> Tol+	W1 08 0	
▲	▼	>>	Up End

Go to "Vision Setup → COMMUNICATION → COM X → Define I/O and then press «>>» to change settings for the I/O relay box.



Choose **< Range-**, **< Tol-**, **Good**, **> Tol+**, **>Range+**, **Output off** or **Reset I/O** and then press the **«Edit»** softkey to define the commands.

- < Range-** The command to send if the weight is below plausible limits.
- < Tol-** The command to send if the weight is below the Tol-defined.
- Good** The command to send if the weight is within the tolerances defined.
- > Tol+** The command to send if the weight is above the Tol+ defined.
- > Range+** The command to send if the weight is above plausible limits.
- Output off** The command to send if all outputs are to be turned off.

### 5.9.5 Reset communications (COMMUNICATIONS → Comx → Reset Com)

This function resets the 'COMMUNICATIONS' block to its original factory settings.

Please refer to Chapter 5.3.4 on how to reach the menu position 'Vision Setup → COMMUNICATIONS → Comx → Reset Com' and how to navigate within the 'Vision Setup'-menu.



Press **«Yes»** to reset the settings of the current Com port. 'SURE?' will appear, press **«Yes»** to confirm. The chosen Com port is now reset to its original factory settings.

### 5.9.6 Option Settings (COMMUNICATIONS → Option)

This function allows setting up the attached ETHERNET, USB, Analog and Digital I/O options.

Please refer to Chapter 5.3.4 on how to reach the menu position 'Vision Setup → COMMUNICATIONS → Option' and how to navigate within the 'Vision Setup'-menu.

#### ETHERNET OPTION

This function allows setting up the ETHERNET option.

**Available only if ETHERNET option is installed.**



The current settings are displayed on the screen.

Press **«>>>»**.



Choose ETHERNET and press **«>>>»** to enter the ETHERNET option settings.



Choose "IP Address", "Subnet Mask", or "Gateway" and press **«Edit»** to choose the desired setting.

Choose "Reset" to reset to its original factory settings.

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### USB OPTION

This function shows the current state of the USB option.

#### Available only if USB option is installed.

Com1				4-4
Com2	ETHERNET	192.168.1.1		
Com3	USB	installed		
Option	Analog	Reference	Scal	
▲		▼	>>	Up End

Choose USB and press «>>» to enter the USB option settings.

ETHERNET				4-4-2
USB	USB	installed		
Analog				
▲		▼	Up	End

The current state of USB option will be shown. A further configuration of the USB interface within Vision Setup is not available.

### Analog option

This function allows setting of the Analog option, wherein an analog weighing platform is connected to the IND465.

#### Available only if Analog option is installed.

ETHERNET				4-4-3
USB	Analog	Reference	Scal	
Analog				
▲		Edit	Up	End

Choose **Reference Scale**, **Bulk Scale**, **Auxiliary Scale** or **Bypass** and then press «OK» to select the desired mode.

**Reference Scale** The weight coming from the analog option is to be used for reference weight determination only. The analog weighing platform uses the reference weight determination. IND465 switches automatically to Bulk Scale after reference determination.

**Bulk Scale** The weight coming from the analog option is to be used as bulk weight only. The reference determination is performed on IND465. IND465 switches automatically to Bulk Scale after reference determination.

**Auxiliary Scale** The weight coming from the analog option can be used as either reference or bulk. No automatic switching from reference scale to bulk scale will take place.

**Bypass** The weight coming from the analog option will be ignored.

### Digital I/O option

The Digital I/O option allows to control the scale via peripheral devices or to activate peripheral devices via the scale. 4 potential-free inputs and outputs are available.

#### Available only if Digital I/O option is installed.

ETHERNET				4-4-3
USB	In 0	Off		
Digital I/O	Out 0	Off		
Analog	In 1	Off		
▲		▼	>>	Up End

The current settings are displayed on the screen.

Choose Digital I/O and press «>>» to enter the Digital I/O settings.

Digital In 0				4-4-0-1
Digital In 1	Digital In	Off		
Digital In 2				
Digital In 3				
▼		▼	Edit	Up End

Use the key «▼» to select the desired input or output and press «Edit.».



Choose the desired setting for the input selected and press «OK».

The following settings can be assigned to inputs and outputs:

**Inputs**

- Off
- Zero
- Tare
- Print
- Clear
- Unit
- Ref X
- Ref n
- Info
- Scale
- Total+ (Totalising)
- Total- (Subtracting)

**Outputs**

- Off
- Stable
- < MinWeigh
- > Minweigh
- < Range-
- < Tol-
- Good
- > Tol+
- > Range+
- < Max. n
- Max. n

**5.9.7 PS2 Settings (COMMUNICATIONS → PS2)**

This function allows setting up of the peripherals that are attached via the PS2 Interface.

Please refer to Chapter 5.3.4 on how to reach the menu position 'Vision Setup → COMMUNICATIONS → PS2' and how to navigate within the 'Vision Setup'-menu.



Select the item you wish to configure.



**Keyboard**

It is possible to attach a PS2 keyboard to the scale via the PS2 Interface. This function enables you to specify the layout of the keyboard that you are using.

**Note:** When a PS2 keyboard is attached, it is possible to work with IND465 using only this keyboard. The keys F1-F6 simulate the soffkeys, F9-F11 simulate the top 3 function keys of the IND465 scale. You can press the «Enter» and «Esc» keys to simulate the «OK» and «Cancel» soffkeys respectively. The «Backspace» key simulates the «C» soffkey.



**BCR**

Aside from a keyboard, it is also possible to attach a barcode reader via the PS2 Interface. This function enables you to specify the designation of the data coming from the barcode reader used for Direct Input (i.e. when the scale is in weighing or piece counting mode).

Not Used	Ignore data coming from the barcode reader.
Article Search	Use the data for searching through the article database.
Tare Wt.	Assign the data read to Tare weight.
APW	Assign the data read to Average Piece Weight.
ID1	Assign the data read to ID1.
ID2	Assign the data read to ID2.
ID3	Assign the data read to ID3.

**Note:** The BCR setting is only used for Direct Input. Whenever the scale is asking for user input, the barcode reader can also be used to scan in data and the data will be used in the context of the user input.

### 5.9.8 User-defined printer (COMMUNICATIONS → User-defined printer)

This function allows you to customize your printing tasks according to your needs.

Please refer to Chapter 5.3.4 on how to reach the menu position 'Vision Setup → COMMUNICATIONS → User-defined printer' and how to navigate within the 'Vision Setup'-menu.



Choose "Def. Printer" and press the «>>» to go to the settings of user-defined printer menu.



IND465 enables you to specify the heading lines of your printout according to your needs. Moreover, you can generate a "Free Text". Furthermore, there are available templates that you can define.

Press "Def. Heading Line" and confirm with «>>».



Choose the heading line to be edited and press «Edit». Using the keypad or a connected keyboard, enter the texts for the heading line.



Free text enables you to control the output of different printers and generate user-defined printouts. It can contain variables that can be defined, which will be replaced by their corresponding values when printing. Control codes can also be entered, in order to control the connected printer. Any printer can be controlled using this operation.

**Note:** A list of variables can be found in Chapter --- Inputting variables and control codes in "Free Texts")

#### Example:

Free Text 1: "Today is \$DAT\OD\OATime is \$TIM"

This free text contains the variable \$DAT (Date) and \$TIM (Time), as well as the code controls \OD (Carriage Return) and \OA (Line Feed). The following printout will be generated on an ASCII printer.

Today is 30.10.2003

Time is 11:09:14

In order to be able to create a free text, choose the corresponding text and press «Edit». Using the keypad or a connected keyboard, enter the texts for the free text.



It is also possible to generate a "Template". Choose the template that you wish to edit and press «>>». Choose «Edit» and then press «>>» to change the settings of this template. Choose "Name" and press «Edit» to give a name to the chosen template.



Choose the line to be edited and press «>>».

**Note:** It is possible to insert a line with the ↑ - key



Choose "Date" to define the desired information for the line that was chosen. A detailed list of all functions can be found on the menu diagram (see Chapter 5.3.4 "COMMUNICATION → Def. Heading Line → Template 1-5 → Edit → Line 1-23 → Data").



Choose "Font" to change the layout of the printout. (This menu is not available in printer type "ASCII" and "Others")



Choose "Left Margin" to specify the distance of the left margin. (This menu is not available in printer type "ASCII" and "Others")

### Example: Configuration of a printer

The configuration of a printer is illustrated with the help of this example. A label printer (Zebra LP 2824) is used as a printer.

Connect the printer and IND465 in accordance with the user's manual of your printer.



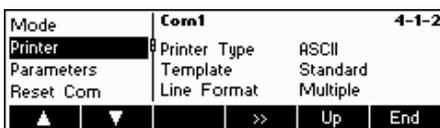
Select the COM port where you have connected your printer in "Vision Setup" menu under "COMMUNICATION". In our example, COM Port 1 (COM1) is used. Press «>>».



Choose "Mode" and press the «Edit» softkey.



Choose "Printer" and confirm with «OK».



The menu "Printer" now appears in the list of choices. Choose this parameter and press then press «>>».

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Choose "Printer Type" and then press **«Edit»**.



You may now choose a printer. In our example, the printer "LP 2824" is selected. Confirm selection with **«OK»**.



In case you want to use "Template" in your printouts, you may also assign this to the corresponding data interface. Choose "Template" and press **«Edit»**. (Templates can be created in "Vision Setup" menu under "COMMUNICATION → Def. Printout")



The desired template can now be selected. "Standard" as active is the factory settings for the template. A saved template can be deleted by pressing the key **«C»**.



Go back one step back to the menu by pressing **«Back»** and then choose "Parameter". You may now change the settings for baud rate ("Baud"), parity and handshake. See the user's manual of your printer and verify the correct data. In our example, the value of the left picture to be made visible is turned on.

**Note:** If a printer driver of your printer is available, as in the case of our example, its corresponding parameters will automatically be set.

If you are done making the necessary settings of your printer configuration, press the **«Back»** softkey and confirm with **«YES»** to save your settings.

You can now generate your printouts using the **«»** key.

## 5.10 Diagnostic settings (DIAGNOSTICS)

This function block allows the user to verify if all keys are functioning properly.

Please refer to Chapter 5.3.5 on how to reach the menu position 'Vision Setup → DIAGNOSTICS' and how to navigate within the 'Vision Setup'-menu.



Enter the DIAGNOSTICS menu (**«»**) and choose one of the functions listed below.

**Available functions and settings:**

- Test Scale → Chapter 5.10.1
- Keyboard Test → Chapter 5.10.2
- Display Test → Chapter 5.10.3
- Serial Number 1 → Chapter 5.10.4
- Serial Number 2 → Chapter 5.10.5
- List1 → Chapter 5.10.6
- List2 → Chapter 5.10.7
- List Memory → Chapter 5.10.8
- Working Time → Chapter 5.10.9
- Reset All → Chapter 5.10.10

**5.10.1 Scale (DIAGNOSTICS → Test Scale)**

Please refer to Chapter 5.3.5 on how to reach the menu position 'Vision Setup → DIAGNOSTICS → Test Scale' and how to navigate within the 'Vision Setup'-menu.



Press «**>>>**» to enter the settings for the scale test.

- Press «**Yes**» to start the scale test.

The scale checks the zero point.

–0– appears in the display. The test weight flashes in the display.

- If necessary, change the displayed calibration weight.
- Put the calibration weight on the scale and confirm with «**↵**».

The scale checks the calibration weight put on.

After the test is completed, the deviation from the last calibration briefly appears in the display, ideally  $\Delta d = 0.0 \text{ g}$ , after which the scale changes to the next menu item Keyboard Test.

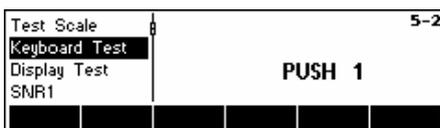
**5.10.2 Keyboard (DIAGNOSTICS → Keyboard Test)**

Please refer to Chapter 5.3.5 on how to reach the menu position 'Vision Setup → DIAGNOSTICS → Keyboard Test' and how to navigate within the 'Vision Setup'-menu.

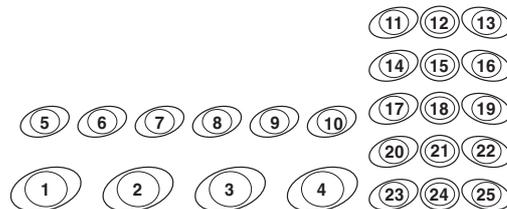


In order to check if all the keys are functioning properly, press «**Yes**» to start the keyboard test.

**Note:** The test can be aborted at any time by pressing the «**C**» key (25).



Press all 25 keys in sequence. If a key is functioning, the scale jumps to the next key. The keys are numbered as follows:



**5.10.3 Display (DIAGNOSTICS → Display Test)**

Please refer to Chapter 5.3.5 on how to reach the menu position 'Vision Setup → DIAGNOSTICS → Display Test' and how to navigate within the 'Vision Setup'-menu.



In order to check if the screen is functioning properly, press «**Yes**» and...

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The display on the left will appear. An inverted display of the same screen will appear if any key is pressed. Pressing further any key will end the test display.

**5.10.4 Serial Number 1 (DIAGNOSTICS → SNR1)**

Please refer to Chapter 5.3.5 on how to reach the menu position 'Vision Setup → DIAGNOSTICS → SNR1' and how to navigate within the 'Vision Setup'-menu.



The serial number of the scale is displayed.

**5.10.5 Serial Number 2 (DIAGNOSTICS → SNR2)**

Please refer to Chapter 5.3.5 on how to reach the menu position 'Vision Setup → DIAGNOSTICS → SNR2' and how to navigate within the 'Vision Setup'-menu.



The **serial number** of the analog second scale, if installed, is displayed.

**5.10.6 List 1 (DIAGNOSTICS → List 1)**

Please refer to Chapter 5.3.5 on how to reach the menu position 'Vision Setup → DIAGNOSTICS → List 1' and how to navigate within the 'Vision Setup'-menu.



Press «**Yes**» to print out the current settings of the entire Vision Setup menu.

**5.10.7 List 2 (DIAGNOSTICS → List 2)**

Please refer to Chapter 5.3.5 on how to reach the menu position 'Vision Setup → DIAGNOSTICS → List 2' and how to navigate within the 'Vision Setup'-menu.



Press «**Yes**» to print out the current settings of analog option, if installed.

**5.10.8 List memory (DIAGNOSTICS → List Memory)**

This function prints out listing of all the articles stored in the database including a summary of the important parameters for each article.

Please refer to Chapter 5.3.5 on how to reach the menu position 'Vision Setup → DIAGNOSTICS → List Memory' and how to navigate within the 'Vision Setup'-menu.



Press «**Yes**» to start printing.

**5.10.9 Working time (DIAGNOSTICS → Working time)**

This function displays the working time of the scale, as well as the number of weighings that are carried out by the scale.

Please refer to Chapter 5.3.5 on how to reach the menu position 'Vision Setup → DIAGNOSTICS → Reset All' and how to navigate within the 'Vision Setup'-menu.



Press "Working Time". The working time, as well as the number of weighings will immediately be displayed on the right side of the screen.

**5.10.10 Reset All (DIAGNOSTICS → Reset All)**

This function resets the all blocks of the whole Vision Setup Menu to its original factory settings. The supervisor password ('TERMINAL → Access') will not be reset.

Please refer to Chapter 5.3.5 on how to reach the menu position 'Vision Setup → DIAGNOSTICS → Reset All' and how to navigate within the 'Vision Setup'-menu.

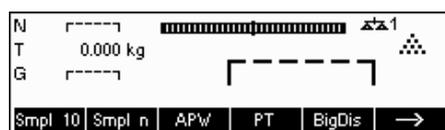


Press the «**»»**»key to go to the List Memory settings menu and press the «**Yes**» key to reset all.

# 6 Other important information

This Chapter gives information on error messages and instructions for cleaning your scale. It also includes the declaration of conformity and technical data.

## 6.1 Error messages



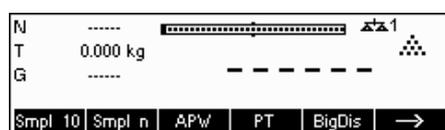
### Overload

Reduce the load on the scale or the preload.



### Underload

Place weighing pan on the scale and ensure that it can move freely.



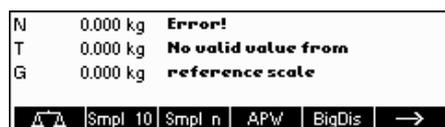
### Weight reading does not stabilize

- Ensure a tranquil environment.
- Ensure that the weighing pan is free to move.
- Change the setting of the vibration adapter (Chapter 5.4.6)



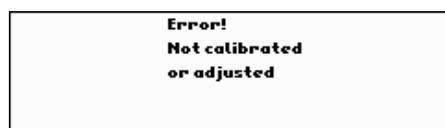
### Not possible to zero scale

Ensure that the zeroing is only carried out in the permissible range and not under overload or underload conditions.



### No valid value from reference scale

This message is only given when piece counting with a 2-scale system. Check the connecting cable between the scales and the interface settings.



### No calibration/adjustment

Disconnect the power cord plug and then plug it in again. (If operating on the battery, switch the scale off and then on again.) If the error message reappears, calibrate/adjust the scale (Chapter 5.4.1). If this does not help, contact your dealer or local representative.



### Value out of range

This message is shown when a tare value is entered, exceeding the max. capacity of the scale.

N	0.000 kg	<b>Error!</b>						
T	0.000 kg	<b>Reference piece</b>						
G	0.000 kg	<b>weight too low</b>						
<table border="1"> <tr> <td>Smpl 10</td> <td>Smpl n</td> <td>APW</td> <td>BigDis</td> <td>HighRes</td> <td>Alibi</td> </tr> </table>			Smpl 10	Smpl n	APW	BigDis	HighRes	Alibi
Smpl 10	Smpl n	APW	BigDis	HighRes	Alibi			

**Reference piece weight too small**

When defining the reference weight, the scale has found that the resultant weight of one single piece is below the permissible limit. Piece counting is not possible for articles as small as this.

N	2.753 kg	<b>Error!</b>						
T	0.000 kg	<b>Unstable weight when</b>						
APW	550.816 g	<b>determining reference</b>						
<table border="1"> <tr> <td>Smpl 10</td> <td>Smpl n</td> <td>APW</td> <td>BigDis</td> <td>Alibi</td> <td>Auto OUT</td> </tr> </table>			Smpl 10	Smpl n	APW	BigDis	Alibi	Auto OUT
Smpl 10	Smpl n	APW	BigDis	Alibi	Auto OUT			

**Unstable weight when determining the reference weight**

When determining the reference weight, the reading did not stabilize, and the scale therefore cannot determine the reference weight of a single piece.

1. Ensure a tranquil environment.
2. Ensure that the weighing pan is free to move.
3. Change the setting of the vibration adapter (Chapter 5.4.6).

<b>Error!</b>	
<b>EAROM checksum error</b>	

**EAROM checksum error**

Disconnect the power cord plug and then plug it in again. (If operating on the battery, switch the scale off and then on again.) If the error message reappears, contact your dealer or local representative.

N	0.098 kg	<b>Warning!</b>							
T	0.098 kg	<b>Chain Tare not allowed,</b>							
G	0.196 kg	<b>clear active tare first!</b>							
<table border="1"> <tr> <td>Smpl 10</td> <td>Smpl n</td> <td>APW</td> <td>Unit</td> <td>BigDis</td> <td>HighRes</td> <td>Net</td> </tr> </table>			Smpl 10	Smpl n	APW	Unit	BigDis	HighRes	Net
Smpl 10	Smpl n	APW	Unit	BigDis	HighRes	Net			

**Chain Tare not allowed**

Chain Tare is deactivated in the Vision Menu ('Vision Setup → SCALE → Tare → Chain Tare'). This means it is not possible to tare the scale once there is already a value in the tare memory.

N	0.207 kg	<b>Warning!</b>						
T	0.000 kg	<b>Pushbutton Tare</b>						
G	0.207 kg	<b>not allowed!</b>						
<table border="1"> <tr> <td>Smpl 10</td> <td>Smpl n</td> <td>APW</td> <td>Unit</td> <td>BigDis</td> <td>HighRes</td> </tr> </table>			Smpl 10	Smpl n	APW	Unit	BigDis	HighRes
Smpl 10	Smpl n	APW	Unit	BigDis	HighRes			

**Pushbutton Tare not allowed**

The scale cannot be tared using the «→T←» key because this feature was deactivated in the Vision Setup ('Vision Setup → SCALE → Tare → Pushb. Tare').

N	0.207 kg	<b>Warning!</b>						
T	0.000 kg	<b>Key not allowed in</b>						
G	0.207 kg	<b>short input mode!</b>						
<table border="1"> <tr> <td>Smpl 10</td> <td>Smpl n</td> <td>APW</td> <td>Unit</td> <td>BigDis</td> <td>HighRes</td> </tr> </table>			Smpl 10	Smpl n	APW	Unit	BigDis	HighRes
Smpl 10	Smpl n	APW	Unit	BigDis	HighRes			

**Key not allowed in short input mode**

The function softkey that was pressed while in Short Input Mode (Chapter 3.1) is not compatible with Short Input Mode.

<b>Warning!</b>	
<b>No valid input of</b>	
<b>reference pieces!</b>	

**No valid input of reference pieces**

The reference number of pieces that was entered via «Smpl n» → «Var» or Short Input Mode → «Smpl n» was invalid. The reference weight determination will not be performed.

<b>Warning!</b>	
<b>The search string could</b>	
<b>not be found!</b>	

**Search string not found**

This warning appears if the bar code reader was configured for article searching ('Vision Setup → COMMUNICATIONS → PS2 → BCR') and the text read in by the bar code reader was not found in the article database.

## 6.2 Sample reports

### Weigh mode

(c) Mettler-Toledo GmbH  
http://www.mt.com  
-----

Date 17.07.2002  
Time 15:28:12

G 0.0370 kg  
T 0.2843 kg  
N 0.3213 kg

\*\*\*\*\*

### Count mode

(c) Mettler-Toledo GmbH  
http://www.mt.com  
-----

Date 17.07.2002  
Time 15:13:51

G 0.4122 kg  
T 0.0630 kg  
N 0.3492 kg

Piece Wt 14.11524 g  
Out of 10 PCS  
QUANTITY 25 PCS

\*\*\*\*\*

### Weigh mode with article

(c) Mettler-Toledo GmbH  
http://www.mt.com  
-----

Caramel 1365  
Toffee Factory  
000124245672

Date 17.07.2002  
Time 15:32:32

G 0.6549 kg  
PT 0.0630 kg  
N 0.5919 kg

\*\*\*\*\*

### Count mode with article

(c) Mettler-Toledo GmbH  
http://www.mt.com  
-----

English Toffees 1060  
Toffee Factory  
000124254467

Date 17.07.2002  
Time 13:46:50

G 0.3980 kg  
PT 0.0630 kg  
N 0.3350 kg

Piece Wt 3.45000 g  
QUANTITY 97 PCS

\*\*\*\*\*

### 6.3 Variable and control sequences in entering a "Free Text"

Description	Variable	Explanation	Example
Scale No.	\$SCL	Number of the scale	1
Gross weight.	\$GRS	Gross weight	3.5
Tare weight.	\$STAR	Tare weight	1.5
Actual Display Unit	\$UNT	Actual display unit	g
Net weight	\$NET	Net weight	2.0
Average Piece weight	\$APW	Average piece weight	0.35
Unit of Average Piece Weight	\$APU	Unit of average piece weight	g
Ref Count	\$REF	Reference	10
PCS(Quantity)	\$PCS	Number of pieces placed	15
Article Name	\$ANA	Name of article	U-Stahl 10X15
Article Number	\$ANU	Number of article	221365/7
Article ID1	\$AI1	Article ID1	12345
Article ID2	\$AI2	Article ID2	67890
ID1	\$ID1	ID1 (Customer)	AIMa Systems
ID2	\$ID2	ID2 (Order)	220703
ID3	\$ID3	ID3 (Lot)	17
Date	\$DAT	Date	21.05.03
Time	\$TIM	Time	11:52:17
Target	\$TGT	Target weight	2123.5
Tol -	\$TOM	Negative tolerance	10
Unit of Tol-	\$TMU	Unit of negative tolerance	%
Tol +	\$TOP	Positive tolerance	123.4
Unit of Tol+	\$TPU	Unit of positive tolerance	%
Deviation	\$DEV	Difference in regards to target as a weight or as a number of piece	- 1.5 - 4
Consecutive No.	\$CNO	Consecutive number	23
Factor weight	\$CUW	Factor weight	13
Factor Unit	\$CUU	Unit of factor	BRT
Accumulation Total Net	\$ACN	Accumulation total net	7500.4
Accumulation Total Gross	\$ACG	Accumulation total gross	7825.2
Accumulation Total Pieces	\$ACP	Accumulation total pieces	2345
Accumulation Total Lots	\$ACL	Accumulation total lots	214
Accumulation Total Net active article	\$ATN	Accumulation total net active article	23.4
Accumulation Total Gross active article	\$ATG	Accumulation total gross active article	35.7
Accumulation Total Pieces active article	\$ATP	Accumulation total pieces active article	1250
Accumulation Total Lots active article	\$ATL	Accumulation total lots active article	25

**Note:**

- An empty space is always inserted between the value and the unit.
- If a variable is not available (Example: \$APW in Weigh Mode), the text "n/a" will be inserted.

**80****Entry of control codes in free texts:**

Control codes are generally entered as Hex-Code. The format is always \xx, where xx stands for hexadecimal value.

Hex-Value	Meaning	Input
01	SOH (start command for specific printers)	\01
02	STX (start command for specific printers)	\02
03	ETX (send command for specific printers)	\03
04	EOT (send command for specific printers)	\04
0A	Line Feed	\0A
0C	Form Feed	\0C
0D	Carriage return	\0D
1B	ESC	\1B

**Note:**

This is only a list of the most commonly used sequences. All available sequences can be derived from any ASCII-Table.

**6.4 Cleaning instructions**

Disconnect the scale from the power supply before cleaning it!

Use a damp cloth (do not use acids, alkalis or strong solvents).

Wet cleaning is only allowable on scales with IP65 ingress protection.

If heavily contaminated, the weighing pan, protective cover (if fitted) and adjustable feet must be removed and cleaned separately.

With the weighing pan removed, never use a solid object to clean underneath the load plate support!

Observe your organization's internal rules and industry-specific regulations for cleaning intervals and permissible cleaning agents.

# 7 Technical data, interfaces and accessories

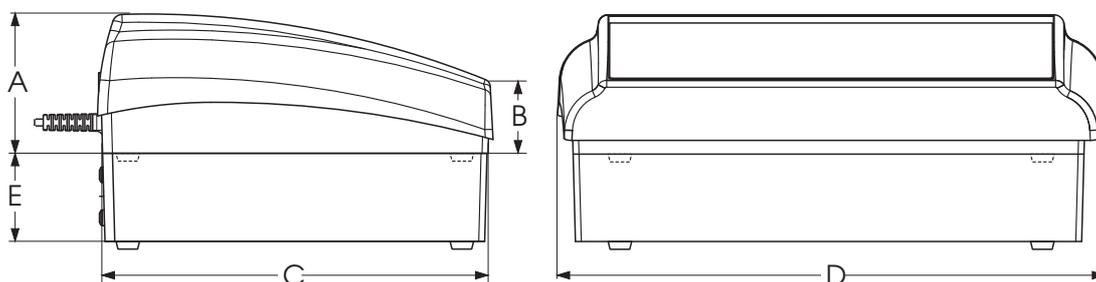
In this chapter you will find technical specifications for your terminal, information about standards and directives, and a list of currently available accessories.

## 7.1 General data and delivered items

Resolution	300 000 points for non-certifiable applications 10 000 points for certifiable applications acc. NTEP
Weighing ranges	1 (for certifiable/certified applications the minimum voltage per verification scale interval (1.3 $\mu\text{V}/e$ ) must be maintained or the resolution must not exceed 10 000d, NTEP)
Calibration	Basic calibration and calibration during linearization
Linearization	3-point/5-point selectable
Zero setting range («→0←» key.)	Selectable in the menu (in percent of defined max. capacity): $\pm 2\%$ or $-2\%/+18\%$ (same setting as "switch-on zero setting range")
Autozero range	0% (off) or 2% of defined max. capacity (fixed value)
Switch-on zero setting range	Selectable in the menu (in percent of defined max. capacity): $\pm 2\%$ or $-2\%/+18\%$ (same setting as zero setting range for «→0←» key)
Linearity	0.01% of defined max. capacity
Units	g, kg, t, lb, oz
Display steps	1, 2, $5 \times 10^n$
Cell power supply	8.2V
Applications	Weighing Piece counting / Piece counting with second scale Totalling weighings and piece countings (also with 2 <sup>nd</sup> scale) Weighing and piece counting to a target value (also with 2 <sup>nd</sup> scale) (Filling) Checkweighing and counting (with Accumulation) (also with 2 <sup>nd</sup> scale) Custom Unit Average Weighing Database
Settings	5 units of weight Adding mode for reference definition (piece counting) Automatic reference optimization (piece counting) Vibration adapter Weighing process adapter Automatic tare function Automatic zero correction Power-saving shutoff Display backlighting Automatic saving of tare and zero

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Display	Active point-matrix display, 35 mm high, with CFL backlit (235 x 64 pixel)
Interface	3 built-in RS232C interfaces (for data, see Chapter 7.3) PS2 interface for keyboard and barcode reader Optional interfaces available (Ethernet, USB and Analog 2-scale connection)
Ambient conditions	<ul style="list-style-type: none"> <li>▪ Use Indoor use only</li> <li>▪ Altitude up to 2000 m</li> <li>▪ Temperature range IND465 -10 .. +40 °C / 14 .. 104 °F</li> <li>▪ Overvoltage category II</li> <li>▪ Contamination level 2</li> <li>▪ Relative humidity Maximum relative humidity 80 % for temperatures up to 31 °C / 88 °F, decreasing linearly to 50 % relative humidity at 40 °C / 104 °</li> </ul>
Mains connection	<p>Direct connection to the mains (MAINS supply voltage fluctuations up to ±10% of the nominal voltage):</p> <ul style="list-style-type: none"> <li>▪ 230 V, 50 Hz, 70 mA</li> <li>▪ 240 V, 50 Hz, 70 mA</li> <li>▪ 120 V, 60 Hz, 90 mA</li> <li>▪ 100 V, 50/60 Hz, 90 mA</li> </ul> <p>For battery operation:</p> <ul style="list-style-type: none"> <li>▪ Connection via mains adapter: 90 – 264 V, 47 – 63 Hz, 300 mA</li> <li>▪ Infeed on the unit: 24 V, 1.3 A</li> </ul>
Battery operation	If the voltage supply is interrupted, the unit automatically switches over to battery operation.
Total weight	see chapter 7.2

**7.2 Dimensions and weight**

	<b>A</b> <sup>1)</sup>	<b>B</b>	<b>C</b>	<b>D</b>	<b>E (OptionPac)</b> <sup>1)</sup>
<b>Dimensions</b>	2.8in / 71mm	1.4in / 36mm	7.9in / 200mm	10.9in / 277mm	1.9in / 49mm
<b>Net weight</b>	5.3lb / 2.4kg (without OptionPac)				4.4lb / 2.0kg

<sup>1)</sup> without fixed feet (with fixed feet: + 0.18in / 4.5mm)

### 7.3 Interface technical data

The terminal is provided with three EIA RS-232C (CCITT V24/V.28) voltage-controlled interfaces as standard. Maximum cable length is 15 m. All interfaces are in the form of a 9-pin D-sub female connector. Instructions for configuring the interfaces are given in Chapter 5.9.

PIN	RS232	RS422	RS485	Digital I/O	Analog interface
1		–	–	GND	+ Excitation (+8.2VDC)
2	TxD1/2	TxD1–	TxD1–/RxD1–	OUT0	+ Sense
3	RxD1/2	RxD1–	–	OUT1	Shield
4	–	–	–	OUT2	- Sense
5	GND	GND	GND	OUT3	- Excitation (GND)
6	–	–	–	IN0	-
7	–	TxD1+	TxD1+/RxD1+	IN1	+ Signal
8	–	RxD1+	–	IN2	- Signal
9	VCC	VCC	VCC	IN3	-

TxD: Transmit data

RxD: Receive data

GND: Signal ground

VCC: Power supply +5V

#### Technical data for "Analog" interface (option):

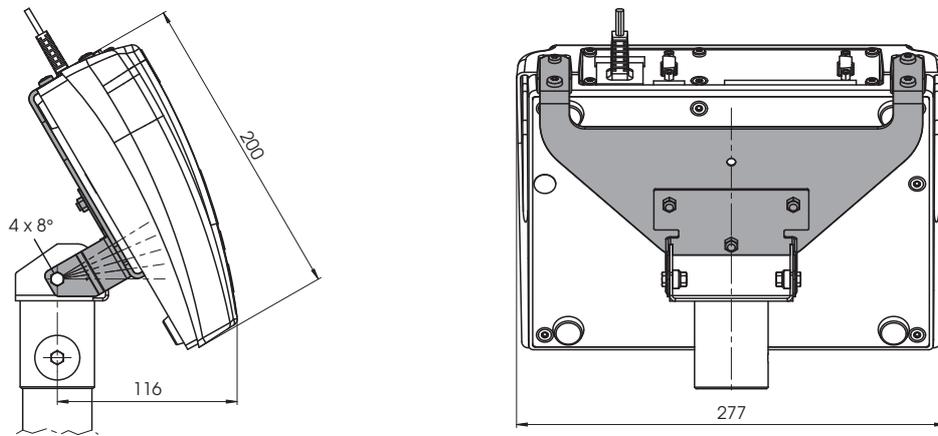
A/D-Converter ("analog" IF option)	Load cell (weighing platform to be connected to analog option)
Resolution (approved): 7'000 e OIML 10'000 d NTEP	Power supply: 8.2 V
Resolution (not approved): 300'000 d	Impedance: > 80 R (Ohms)
Input signal (approved): 1.3 µV/e	Output signal: 2 mV/V

## 7.4 Accessories

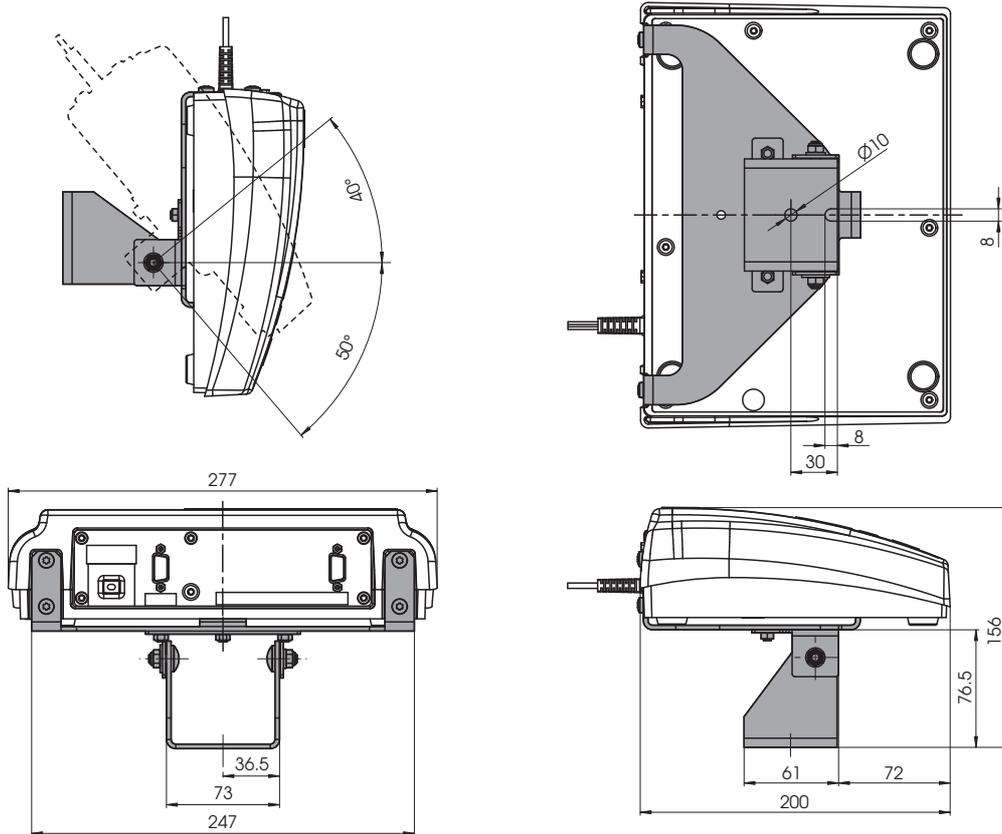
Accessory	Article No.
Protective cover for terminal	21255045
Auxiliary display RS-PD/PASM with cable	21302875
Y-shaped RS232C interface cable	21203892
Stand adapter kit (see figure below)	22010056
Wall mount kit (see figure below)	22010045
Relay box LC-I/O	21202217
Relay box 4 ID7	22001088
RS232 cable 9 Pin D- Sub with open cable end (for connection Relay box 4 ID7 with digital I/O interface)	21254225
Miniature PS2 keyboard (US Version)	21900944
Protective cover for miniature PS2 keyboard	21900945
PS2 Barcode reader (with Y-cable to be connected to PS2 keyboard)	21900881
RS232 cable for auxiliary display 1.8m (9-pin D-Sub, m/m parallel)	21302921
"Zebra LP 2844" printer	22009327
"Zebra LP 2824" printer	22009328
RS232 cable for "Zebra LP...." 1.8 m (D-Sub 9/9-pin, m/m, null modem)	21252588
RS232 cable for 2nd scale 1.8 m (D-Sub 9-pin, m/m, null modem)	21252588
RS232 cable for PC 1.8 m (D-Sub 9-pin, m/f, parallel)	00410024
Stand IND4.. 330mm (compl. incl. wall mount for PBA330)	22011469
Stand IND4.. 660mm (compl. incl. wall mount for PBA330)	22011470
SmartManager Software	22009981

Interface cables for peripheral devices (computer, printer, etc.) see current price-list.

**Stand adapter kit** (dimensions in millimeters)



**Wall mount kit** (dimensions in millimeters)



**7.5 Interface commands**

Your terminal can be configured and operated, and can communicate from a PC via RS232C interface (as well as Ethernet and/or USB interface), i.e. data transmitted to a PC.

### 7.5.1 Preconditions

The following preconditions must be fulfilled to achieve communication between the scale and a PC:

- The IND465 terminal must be connected to the RS232C interface of the PC using the necessary cable.
- The IND465 terminal interface must be set in "Dialog" mode (see Chapter 5.9.1).
- A terminal program must be available on the PC (e.g. "Hyper Terminal").
- The communications parameters (protocol, bits and parity, data transfer rate) must be set using the same values in the terminal program and in the IND465 terminal (see Chapter 5.9.3).

### 7.5.2 SICS Command set

Your terminal basically supports the **Mettler Toledo Standard Interface Command Set (MT-SICS)**. The SICS command sets used are "Level 0", "Level 1", and some "Level 2" commands. Detailed information on the interface commands is given in the "MT SICS Reference Manual" (No. 22011459, only available in English).

#### Notes:

- Every command line must be terminated with **<CR><LF>** (corresponding to the "Enter" or "Return" key on the PC keyboard). The command is then executed immediately. To correct a line, you have to re-enter it completely.
- For commands with parameters, the "\_" symbol signifies an empty space, and in the examples given, serves solely to clarify the syntax.
- For commands that require text parameters, the quotation marks must be entered, as they indicate to the scale that they enclose a text string and not another parameter.

The following lists the supported MT-SICS commands:

I0	Inquiry of all implemented MT-SICS commands.
I1	Inquiry of MT-SICS level and MT-SICS versions.
I2	Inquiry of scale data.
I3	Inquiry of scale software version.
I4	Inquiry of serial number.
S	Send stable weight value.
SI	Send weight value immediately irrespective of scale stability.
SIR	Send weight values repeatedly irrespective of scale stability.
Z	Zero the scale.
ZI	Zero the scale immediately irrespective of scale stability.
@	Reset the scale to condition after switching on but without a zero setting being performed.
D	Write text into scale display. (E.g. D_"text").
DW	Switch back to weight display after D command.
K	Configure key control.
SR	Send current stable weight value and then continuously on weight change equal to or greater than the preset value. (E.g. SR_10.00_g).
T	Tare the scale.
TA	Inquire or preset the tare weight value.
TAC	Clear the tare value.
TI	Tare immediately regardless of whether the current value is stable or not.
C2	Initiate calibration.
I10	Inquire or set the scale ID.
I11	Inquiry of scale type.

I12	ID 1
I13	ID 2
DS	Short beep
DAT	Inquire of set the date on the scale.
LST	Send menu settings
P	Print text
P100	Print out text on the printer. (E.g. P100_`text`).
P101	Print out current stable weight value.
P102	Print out current weight value irrespective of scale stability.
PM	Set values for checkweighing
PWR	Switch the scale on or off.
ST	Send stable weight after pressing the  key.
SU	Send stable weight value with currently displayed unit.
SIU	Send weight value with currently displayed unit immediately irrespective of scale stability.
SIRU	Send weight value with currently displayed unit immediately and repeat.
SRU	Send stable weight value with currently displayed unit and repeat on weight change greater than or equal to preset value.
TIM	Inquire or set the time on the scale.
TST2	Start test function with external weight
TST3	Start test function with internal weight

Aside from the standard MT-SICS commands, IND465 also provides the following commands for working with the weighing system:

M01	Inquire or set the weighing mode ('Vision Setup → SCALE → Filter → Process': Chapter 5.4.6).
M01	Inquiry of weighing mode.
M01_0	Set weighing mode to "Universal".
M01_1	Set weighing mode to "Filling".
M02	Inquiry or setting of the stabilization detection ("Vision Setup → scale → Filter → Stability": Chapter 5.4.6).
	M02 inquiry or setting of the stability detection
M02_0	"precise"
M02_1	"normal"
M03_2	"fast"
M03	Inquiry or setting of AutoZero ('Vision Setup → SCALE → Zero → Auto Zero': Chapter 5.4.4).
M03	Inquiry of AutoZero mode.
M03_0	Set "AutoZero" to off.
M03_1	Set "AutoZero" to on.
M09	Inquiry or setting of display contrast ('Vision Setup → TERMINAL → Device → Contrast': Chapter 5.6.3)
M09	Inquiry of display contrast.
M09_x	Set the display contrast to x% where x can have a value of 0-100.
M10	Inquiry or setting of weight display size ('Vision Setup → TERMINAL → Device → Weight display': Chapter 5.6.5).
M10	Inquiry of weight display size.
M10_0	Select small weight display.
M10_1	Select big weight display.
M11	Inquiry or setting of beeper status ('Vision Setup → TERMINAL → Device → Beep': Chapter 5.6.7).
M11	Inquiry of beeper status.



PCS	Inquiry of the pieces on the load plate	
	PCS	The number of pieces which are on the load plate is displayed
I31	Inquire or define the record header for printouts.	
	I31_x	Inquiry the definition for the x header line.
	I31_x_“text”	Define the text for a specific header line where:
	x	1..5
	text	String of characters with a maximum of 24 characters.
	Example:	I31_1_“Mettler Toledo GmbH” I31_2_“U. d. Malesfelsen” I31_3_“D-72458 Albstadt” I31_4_“Telefon ++49/7431/14-0” I31_5_“Internet www.mt.com”
SWU	Switch the displayed unit from “Unit1” to “Unit2” and vice versa.	
PRN	Initiate a printout of the current stable weight or number of pieces.	
ICP	Configure customer-defined printout (“Vision Setup → COMMUNICATIONS → Def. String”).	
	ICP_?	Send this command to get a response from the terminal with details about how to use the ICP MT-SICS command.
SIH	Send the current weight value displayed in control mode, i.e. with a higher resolution, immediately irrespective of stability.	
SNS	Enables switching between Scale 1 and Scale 2.	
	SNS x	The scale number x (1 or 2) will be controlled.
RST	Restart of the terminal.	
	RST	The scale will be restarted.
AMR	Available only in terminals with optional Alibi Memory. This command enables the user to send his data saved in the alibi memory, to a PC.	
	Example:	
	AMR ALL	Transmit all data
	AMR LAST	Transmit the last (i.e. newest) data record
	AMR FIRST	Transmit the first (i.e. oldest) data record
	AMR ID 1000 2000	Transmit data record with (constantly incr.) number 1000 to 2000
	AMR DT 06.02.03	Transmit data records from 6. 2. 2003
	AMR TM 08:00:00 09:00:00	Transmit data records stored from 08:00 to 09:00
	AMR S 2	Transmit data of second scale
	AMR N 1 2	Transmit data records with net weight from 1 to 2 [current unit]
	AMR T 0.1 0.2	Transmit data records with tare weight from 0.1 to 0.2 [current unit]
	AMR PT 1	Transmit only data records with pre-tare weights.
	AMR AUX A	Transmit all data records with an auxiliary field that starts with 'A'
	AMR SEP “;”	Set separator character between data records as ‘;’

The commands starting with AMR ID, and below, can also be combined in one command line:

**AMR ID 100 200 DT 01.05.2003 31.05.2003 TM 8:00:00 9:00:00 S 2 N 1 3 T 0.5 1 PT 1 AUX B**

The response contains always all the following data, separated by spaces:

AMR B IncrNo Date Time Net Tare [P]T Scale AuxiliaryField<CR><LF>  
AMR A Command executed, i.e. transmission is finished

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AMR L Parameter wrong, e.g. incrementing number is 0 or higher than the highest record  
 AMR I Command not executable at the moment (no alibi memory, scale busy etc)  
 Note: AMR FIRST and AMR LAST are transmitting only one line. Therefore, an 'A' is placed instead of 'B':  
 AMR A IncrNo Date Time Net Tare [P]T Scale AuxiliaryField<CR><LF>

SDA	Command to activate an article from the internal or external database	
	SDA " <i>ArticleNameOrNumber</i> "	Activate Article from Article Database
	<i>ArticleNameOrNumber</i>	Name or Number of the article (depending on the chosen search criterion) with max 24 digits
	SDA A	Database article found and activated
	SDA I	Database Article not found
	SDA L	Article Name to long or wrong syntax
STA	Special Tare setting command, where the unit can be defined or not. If the unit is not defined, the actual display unit will be taken.	
	STA Value [Unit]	Command to set the Tare value
	<i>Value</i>	Desired tare value
	Unit	Optional unit of the desired tare value
	Internal Scale	
	STA A	Tare value set
	STA L	No parameter, wrong parameter
	External Scale	
	TA A Value Unit	Value set
	TA L	Wrong parameter
	STA L	No parameter
CLR	Command to execute the "Clear" key	
	CLR A	"Clear" key activated
	CLR I	"Clear" key could not be activated

**7.6 TOLEDO Continuous Mode****7.6.1 TOLEDO Continuous commands**

The scale supports the following input commands in TOLEDO Continuous mode:

<b>Command</b>	<b>Meaning</b>
<b>P</b> <CR><LF>	Print the current result
<b>T</b> <CR><LF>	Tare the scale
<b>Z</b> <CR><LF>	Zero the display
<b>C</b> <CR><LF>	Clear the current value
<b>Tx.xxx</b> <CR><LF>	Define tare

## 7.6.2 Output format in TOLEDO Continuous Mode

Weight values are always sent in the following format in TOLEDO-Continuous-Mode:

1	Status			Field 1						Field 2						17	18
	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16		
STX	SWA	SWB	SWC	MSD	-	-	-	-	LSD	MSD	-	-	-	-	LSD	CR	CHK
Field 1	6 digits for the weight value that is sent without a decimal point and unit																
Field 2	6 digits for the tare weight that is sent without a decimal point and unit																
STX	ASCII characters 02 hex, characters for "start of text"																
SWA, SWB, SWC	Status words A, B, C, see below																
MSD	Most significant digit																
LSD	Least significant digit																
CR	Carriage Return, ASCII characters 0D hex																
CHK	Checksum (2-part complement of the binary sum of the 7 lower bits of all previously sent characters, incl. STX and CR)																

Status word A								
Function	Selection	Status Bit						
		6	5	4	3	2	1	0
Decimal position	X00	0	1			0	0	0
	X0					0	0	1
	X					0	1	0
	0.X					0	1	1
	0.0X					1	0	0
	0.00X					1	0	1
	0.000X					1	1	0
	0.0000X					1	1	1
Numerical increment	X1			0	1			
	X2			1	0			
	X5			1	1			

Status word B	
Function/value	Bit
Gross/net: Net = 1	0
Sign: Negative = 1	1
Overload = 1	2
Movement = 1	3
lb/kg: kg = 1	4
1	5
Powerup = 1	6

Status word C	
Function/value	Bit
0	0
0	1
0	2
Print request = 1	3
Extended = 1	4
1	5
Manual taring, only kg = 1	6

## 7.7 Compliances

### USA/Canada

*This equipment has been tested and found to comply with the limits for a Class A digital device, pursuant to both Part 15 of the FCC Rules and the radio interference regulations of the Canadian Department of Communications. These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a commercial environment. This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instruction manual, may cause harmful interference to radio communications. Operation of this equipment in a residential area is likely to cause harmful interference, in which case the user will be required to correct the interference at his own expense.*

*Cet appareil a été testé et s'est avéré conforme aux limites prévues pour les appareils numériques de classe A et à la partie 15 des règlements FCC et à la réglementation des radio-Interférences du Canadian Department of Communications. Ces limites sont destinées à fournir une protection adéquate contre les interférences néfastes lorsque l'appareil est utilisé dans un environnement commercial. Cet appareil génère, utilise et peut radier une énergie à fréquence radioélectrique ; il est en outre susceptible d'engendrer des interférences avec les communications radio, s'il n'est pas installé et utilisé conformément aux instructions du mode d'emploi. L'utilisation de cet appareil dans les zones résidentielles peut causer des interférences néfastes, auquel cas l'exploitant sera amené à prendre les dispositions utiles pour palier aux interférences à ses propres frais.*

# 8 Appendix

## 8.1 Safety checks

The IND465 terminals have been checked by accredited testing institutions. They have passed the safety checks listed below and carry the relevant test symbols. Production is subject to production monitoring by the inspection offices.

Country	Test symbol	Standard
Canada USA		CAN/CSA-C22.2 No. 1010.1-92 UL Std. No. 61010A-1
Other countries	<b>CB Scheme</b> (no identification)	IEC/EN61010-1 :2001

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- 2**
- 2nd display ..... 64
- 2-scale ..... 28, 45
- A**
- Accessories ..... 84
- accumulation ..... 30
- accumulation settings ..... 54
- accumulation total gross weight ..... 21
- accumulation total net weight ..... 21
- accumulation total number of lots ..... 21
- accumulation total number of pieces ..... 21
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- article name ..... 19
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- article sample size ..... 20
- article tare weight ..... 19
- auto sampling ..... 52
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- automatic clear average piece weight ..... 52
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- automatic tare ..... 47, 50
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- consecutive number info line ..... 58
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- Min Weigh ..... 48
- minimum reference weight ..... 27, 51
- mode settings ..... 64
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