

## sdc40yamatakemanual



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## How to Use the Yamatake SDC40A Digital Indicating Controller

The Yamatake SDC40A Digital Indicating Controller is a high-precision compact device that can measure and control various types of inputs, such as thermocouple, RTDs, and DC voltage/currents. It features a 5-digit indicator, an input sampling cycle of 100 ms, and an indication accuracy of  $\pm 0.1\% \text{ FS} \pm 1 \text{ U}[\wedge 1 \wedge]$ . It also has various functions, such as PID control, alarm output, ramp/soak control, and communication interface.

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In this article, we will explain how to use the Yamatake SDC40A Digital Indicating Controller by following these steps:

1. Connect the power supply and input/output wiring according to the wiring diagram in the user manual[<sup>1</sup>].
2. Set the input type and range according to the type of sensor or signal you want to measure or control. You can use the front panel keys or the communication interface to set the parameters. Refer to the user manual[<sup>1</sup>] for the details of each parameter.
3. Set the control mode and tuning parameters according to your control requirements. You can choose from ON/OFF control, PID control, or manual control. You can also use the auto-tuning function to automatically adjust the PID parameters. Refer to the user manual[<sup>1</sup>] for the details of each control mode and tuning method.
4. Set the alarm output and ramp/soak function if needed. You can set up to four alarm outputs with different types and levels. You can also set up to eight ramp/soak segments with different durations and setpoints. Refer to the user manual[<sup>1</sup>] for the details of each alarm output and ramp/soak function.
5. Monitor and adjust the process value and setpoint using the front panel display and keys. You can also use the communication interface to send and receive data from a PC or other devices. Refer to the user manual[<sup>1</sup>] for the details of each display mode and key operation.

The Yamatake SDC40A Digital Indicating Controller is a versatile and reliable device that can help you achieve optimal control performance in various applications. For more information, please refer to the user manual[<sup>1</sup>] or contact us at [support@yamatake.com](mailto:support@yamatake.com).

The Yamatake SDC40A Digital Indicating Controller has a user-friendly design that makes it easy to operate and maintain. It has a large and clear LCD display that shows the process value, setpoint, output value, and status indicators. It also has four keys that allow you to access the menu, change the setpoint, switch the display mode, and enter or exit the parameter setting mode. The controller also has a detachable terminal block that simplifies the wiring and replacement process.

The Yamatake SDC40A Digital Indicating Controller has a high-performance control algorithm that ensures stable and accurate control. It has a PID control mode that can handle various types of processes, such as temperature, pressure, flow, and level. It also has an ON/OFF control mode that can be used for simple on/off control or as a backup mode in case of PID control failure. The controller also has a manual control mode that allows you to manually adjust the output value.

The Yamatake SDC40A Digital Indicating Controller has a flexible communication interface that enables data exchange with other devices. It supports RS-232C and RS-485 communication protocols, and can be configured as a master or a slave device. It can also communicate with up to 31 other controllers using the CMC10L communication module. The controller can send and receive various types of data, such as process value, setpoint, output value, alarm status, parameter values, and error codes.

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