KEYENCE



Super-small Programmable Logic Controller with Built-in Display

KV Series Basic Unit

Instruction Manual



Read this manual before using the product in order to achieve maximum performance. Keep this manual in a safe place after reading it so that it can be used at any time.

Symbols

The following symbols alert you to important messages. Be sure to read these messages carefully

A DANGER	It indicates a hazardous situation which, if not avoided, will result in death or serious injury.
	It indicates a hazardous situation which, if not avoided, could result in death or serious injury.
	It indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.
NOTICE	It indicates a situation which, if not avoided, could result in product damage as well as property damage.
► Important	It indicates cautions and limitations that must be followed during operation.
N Point	It indicates additional information on proper operation.
Reference	It indicates tips for better understanding or useful information.

Safety Information for KV Series

General Precautions

WARNING	 Do not use this product for the purpose to protect a human body or a part of human body. This product is not intended for use as explosion-proof product. Do not use this product in a hazardous location and/or potentially
	explosive atmosphere.
A CAUTION	 At startup and during operation of the Ladder Builder for KV, be sure to monitor the functions and performance of the KV Series basic unit and the KV CPU. We recommend that you take substantial safety measures to avoid any damage in the event a problem occurs.
NOTICE	 Do not open or modify the KV or use it in any way other than described in the specifications. When the KV is used in combination with other instruments, functions and performance may be degraded, depending on operating conditions and the surrounding environment.

Precautions on Regulations and Standards

CE Marking

Keyence Corporation has confirmed that this product complies with the essential requirements of the applicable EC Directive, based on the following specifications. Be sure to consider the following specifications when using this product in the Member State of European Union.

EMC Directive(2004/108/EC)

Applicable standard EMI : EN61131-2, Class A EMS : EN61131-2

- Any of the following specifications must be considered if the DC power type (the letter "D" is assigned in models) is installed for use.
- The length of cable connected to the power supply connector must be less than or equal to 30 m.
- Mount the following silicon surge protector to the power input terminal of the unit. Okaya Electric Industries Co., Ltd.: RSP-DC24Q-4 (However, shorten the cable length of the silicon surge protector to 100 mm or less) When you use the relay output type unit (A model type with R on the end), connect the
- pressure resistance spark killer which has an appropriate load capacity to the output terminal in tandem with the contact. (As the equipment discharges when the relay contact opens and a noise occurs)/KEYENCE use the following spark killer for the test. Okaya Electric Industries Co., Ltd.: XEB0101 0.1 μ F-10 Ω As for KV-24AR/T(P) and KV-40AR/T(P), insert the following ferrite core once to the AC power input terminal, and for KV-40DR/T(P) to the DC power input terminal. TDK Corporation: ZCAT3035-1330 **emarks:**

Remarks:

These specifications do not give any guarantee that the end-product with this product incorporated complies with the essential requirements of EMC Directive. The manufacturer of the end-product is solely responsible for the compliance on the end-product itself according to EMC Directive.

Low-Voltage Directive (2006/95/EC)

- The Low-voltage Directive is applied to AC power type and/or Relay output type. Applicable standard EN61131-2
- Over voltage category II Use this product under pollution degree 2. The AC power type models are designed as Class I equipment. Be sure to connect the protective earthing terminal located on the power supply terminal to the protective
- earthing conductor in the building installation. This product has the temperature derating curve depends on the Continuous Simultaneous ON Ratio. Install the product within the tempeature derating curve. Use insulated type crimp-style terminals.
- For wining materials, use lead wires whose sheath is 0.4 mm or more. The KV Series is allowed to be installed in a front installation only. (Spacers for
- expansion units are not available.) This product is an open type device. Therefore, it must be installed in an enclosure with
- IP54 or higher. (e.g. Industrial control panel) For wiring to the Power input terminal, Input terminal block and Output Terminal block use stranded copper wire having a gage of AWG#16 to #24. The tightening torque is 0.5

Model of a Basic Unit

• Basic unit model designation

The model of a KV Series basic unit is indicated as follows:

KV-10AR **Coutput type:** R = relay output, T(P) = transistor output (PNP) **Power supply type:** A = AC power type, D = DC power type Number of I/O points: 10 = 10 points, 16 = 16 points, 24 = 24 points, 40 = 40 points

When the ladder support software "KV-IncrediWare (DOS)" or "LADDER BUILDER for KV Ver. 1.0x" is used, the change all function on the monitor is not available. Using the change all function may NOTICE damage the basic unit. Never use the change all function.

Specifications

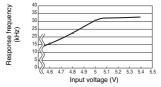
Item		Specifications								
			AC power type DC power type							
Power supply type Basic		KV-10AR/AT(P) KV-16AR/AT(P) KV-10DR/DT(F KV-24AR/AT(P) KV-40AR/AT(P) KV-24DR/DT(F			KV-16DR/DT(P) KV-40DR/DT(P)					
Input supply volt	age	units	100 to 240	V AC (±	10%)			24 V	DC (+	-10%, -20%)
Allowable instantaneous tin	ne	1	Less th	an 40 m	IS			L	ess th	an 2 ms
	-		KV-10AR/DR: 100 mA or less KV-10AT/DT: 80 mA or less KV-10ATP/DTP: 85 m/			TP/DTP: 85 mA or less				
	Baci	ic units	KV-16AR/DR: 120 mA	: 120 mA or less KV-16AT/DT: 90 mA or less KV-		V-16A	6ATP/DTP: 100 mA or less			
	Daan		KV-24AR/DR: 140 mA	or less	KV-24AT/DT: 100 mA or less KV-24A		V-24A	TP/DTP: 105 mA or less		
Internal current			KV-40AR/DR: 180 mA	or less	KV-40AT/DT: 120 mA or less KV-40		V-40A	TP/DTP: 130 mA or less		
consumption			KV-E4X: 20 mA or less		KV-E8X	: 25 mA	or less	k	V-E16	X: 35 mA or less
(converted into	Expa		KV-E4T: 25 mA or less		KV-E8T					T: 60 mA or less
24 V DC value)	units		KV-E4R: 40 mA or less		KV-E8R					TP: 70 mA or less
			KV-E4XT(P): 30 mA or		KV-E4X					R: 110 mA or less
	~				0 Operato					
	Others				Operato (01) Hand					
Surrounding air t	empe	erature								
Relative humidity	· ·		0 to +50°C (32 to 122°F), KV-P3E(01): 0 to +45°C (32 to 113°F), No freezing 35 to 85%, No condensation							
Ambient storage		erature		-2	0 to +70°				na	
						O V AC			.9	
Withstand voltag	е		(Between power terminal and I/O terminals							
			as well as between entire external terminals and case)							
Noise resistance		1,500 Vp-p or more, pulse width: 1 µs, 50 ns (by noise simulator) In conformance with IEC standard (IEC61000-4-2/-3/-4/-6)								
				When intermittent vibration is present Frequency of swee				Frequency of sweeps		
				Frequency Acceleration		Amplit	ude			
				10 to	57 Hz	-		0.075	mm	-
			Conforms to		150 Hz	9.8 r	n/s²	-		10 times (80 minutes)
Impact resistance	9		JIS B 3502 and IEC61131-2	When	continuou	s vibratio	on is pre	sent		in each of X, Y and Z
					quency	Accele	ration	Amplit	ude	axis directions
				10 to	57 Hz	-		0.035	mm	1
				57 to	150 Hz	4.9 r	n/s²	-		
Vibration resistar	nce		Conforms to JIS B 3502 and IEC61131-2, 147 m/s ² ,							
- Diddon reolotai			working time: 11 ms, 3 times in each of X, Y and Z axis directions							
Insulation resista			50 MΩ or more (Between power terminal and I/O terminals as well as							
Insulation resistance		between entire external terminals and case by 500 V DC megohmmeter)								
Operating atmosphere		No excessive dust or corrosive gases allowed.								
			KV-10AR: Approx. 250 g KV-10DR: Approx. 150 g KV-16AR: Approx. 300 g							
			KV-16DR: Approx. 190 g KV-24AR: Approx. 350 g KV-24DR: Approx. 240 g KV-10AR: Approx. 450 g KV-40DR: Approx. 350 g KV-10AP: Approx. 240 g KV-10AP: Approx. 450 g KV-10AP: Approx. 350 g KV-10AP: Approx. 240 g KV-10AP: Approx. 450 g KV-10AP: Approx. 350 g KV-10AP: Approx. 240 g KV-10AP: Approx. 450 g KV-10AP: Approx. 280 g KV-10APP: Approx. 180 g KV-24APP: Approx. 310 g KV-24DPP: Approx. 310 g KV-40APP: Approx. 310 g							
	Basi	c units								
Weight			KV-24AT(P): Approx. 330 g KV-24DT(P): Approx. 210 g KV-40AT(P): Approx. 410 g KV-40AT(P): Approx. 280 g							
weight			KV-E4X: Approx. 80 g		KV-E8X	: Approx	. 100 a	k	V-E16	X: Approx. 130 g
	Expansion units		KV-E4T: Approx. 80 g KV-E8T(P): Approx. 100 g KV-E16T(P): Approx. 130 g					T(P): Approx. 130 g		
			KV-E4R: Approx. 100 g KV-E8R: Approx. 130 g KV-E16R: Approx. 190 g				R: Approx. 190 g			
			KV-E4XT(P): Approx. 100 g KV-E4XR: Approx. 120 g							
	Othe	rs	KV-P3E(01): Approx. 23	10 g						
				-			-	-		

Common I/O specifications

Input specifications

Item	24 V mode	5 V mode (Inputs 000 to 007 can be changed to 5 V input.)		
Maximum input rating	26.4	V DC		
Input voltage	24 V DC, 5.3 mA	5 V DC, 1.0 mA		
Minimum ON voltage	19 V	4.5 V		
Minimum OFF current (voltage)	2 mA	2.5 V		
Common method	COM is shared inside.			
Input time constant	10 ms typical, 10 μs when HSP instruction is used, Variable in 7 steps from 10 μs to 10 ms while special utility relay 2813 is ON (Set by DM1940)			
Interrupt input response	10 µs (representative)			
High-speed counter input response	30 kHz (24 V±10%) (duty: 50%)			

* For 5 V ±10%, refer to the 5 V mode response frequency characteristic chart (representative example). 5 V mode response frequency characteristic chart (representative example)



Output specifications

(relay output): KV-10AR/DR, KV-16AR/DR, KV-24AR/DR, and KV-40AR/DR (transistor output): KV-10AT(P)/DT(P), KV-16AT(P)/DT(P), KV-24AT(P)/DT(P), and KV-40AT(P)/DT(P)

Item	Specifications (relay output):	Specifications (transistor output):		
Rated load	250 V AC/30 V DC, 2 A (inductive load), 4 A (resistive load)	30 V DC, 0.1 A (500 to 502), 0.3 A (others)		
Peak load current	5A	0.2 A (500 to 502), 1 A (others)		
		Maximum voltage at OFF	30 V DC	
ON resistance	50 mΩ or less	Leak current in OFF status	100 µA or less	
		Residual voltage in ON status	0.8 V or less	
Rising operating time (OFF \rightarrow ON)	10 ms or less	10 μs or less (500 to 502) (at 5 to 100 mA), 20 μs or less (others) (at 10 to 300 mA)		
Falling operating time (ON \rightarrow OFF)	10 ms or less	10 μs or less (500 to 502) (at 5 to 100 mA), 100 μs or less (others) (at 10 to 300 mA)		
Common method	Each common terminal is independent.	1 common		
Relay service life	Electrical service life: 100,000 times or more (20 times/min) Mechanical service life: 20,000,000 times or more	Output frequency	50 kHz (500 to 502)	
Relay replacement	Not allowed	Built-in serial resistance	1.6 kΩ 1/2 W (R500 to R502)	

AC Power Specifications

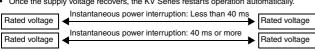
Item	Specifications				
Method	Switching method				
Ripple noise	240 mVp-p or less				
AC power current consumption	KV-10Ax: 0.4 A KV-16Ax: 0.5 A KV-24Ax: 0.4 A KV-40Ax: 0.7 A				
AC power input voltage	100 to 240 V AC (±10%)				
AC power factor	60%				
Output voltage	24 V DC±10%				
Output capacity	KV-10Ax: 0.4 A KV-16Ax: 0.6 A KV-24Ax: 0.6 A KV-40Ax: 0.7 A				
Power consumption	KV-10Ax: 14 W KV-16Ax: 21 W KV-24Ax: 21W KV-40Ax: 24 W				
Used fuse	Rated voltage: 240 V AC, rated current: 3.15 A, Characteristics: Fast-melting type				

Includes the internal current consumption and current consumption of expansion units

- The maximum output capacity available with the AC type service N Point power output is the output capacity of each basic unit subtracted by the internal current consumption of the basic unit, connected expansion units, and connected peripheral units.
- KV Series operation at power interruption
- Drop in supply voltage
- When the supply voltage drops, the KV Series stops operating and the output turns off.
- Detection of instantaneous power interruption .
- An AC type basic unit continues operating against instantaneous power interruption of less than 40 ms. A DC type basic unit continues operating against instantaneous power interruption of less than 2 ms.
- An AC type basic unit may or may not accept instantaneous power interruption of 40 ms or more. A DC type basic unit may or may not accept instantaneous power interruption of 2 ms or more
- When accepting instantaneous power interruption, a basic unit stops operating and the output turns off

Automatic recovery

Once the supply voltage recovers, the KV Series restarts operation automatically.



If the supply voltage increases gradually or drops, the KV Series may repeat operation and then stop. If problems continue to occur with equipment and N Point other operations from repetitive starts and stops, provide a protection circuit so that the output shuts down until the voltage reaches the rated value.

Installation Environment

Installation environment

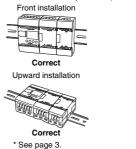
- Locations exposed to direct sunlight Locations whose ambient temperature is outside the allowable range of 0 to +50°C (32 to 122°F) (No freezing)
- Locations whose ambient humidity is outside the allowable range of 35 to 85% RH (No condensation)
- Locations subject to drastic temperature change where condensation may occur
- Locations with corrosive or flammable gases
- Locations with excessive dust, salt, iron powder, or soot Locations subject to direct vibrations and impacts
- Locations subject to splashes of water, oil, chemicals, etc.
- Locations where a strong magnetic or electrical field is generated

Units are made of synthetic resin. If the unit surface touches a solvent with a strong NOTICE dissolving force, it could melt. Keep such solvents away from the units

Installation Position

Installation direction

When attaching a unit inside a panel, install the unit so that the front face (equipped with the access window, communication ports, etc.) faces front or upward.



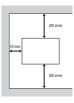


Installation on ceiling

Incorrect

Distance between adjacent panels/equipment

When installing a unit, keep the distances shown on the right between the panel or equipment so that the power supply can release heat



- N Point If the temperature inside the panel exceeds 50°C (122°F), which is specified as the maximum ambient operating temperature, ther install heat exchangers, etc. to reduce the temperature Ensure sufficient ventilation space so that the power supply can
 - release heat.
 - Never install a unit just above any equipment which generates a lot of heat.

Installation Procedure

This section describes how to attach a connected unit directly to a panel, to a DIN rail, or to a DIN rail with an expansion unit spacer.

• Attaching a unit directly to a panel

Attach a metal fixture for screw tightening to a KV Series basic unit with set screws. Then, attach the basic unit with a metal fixture directly to the panel.

Attaching a unit to a DIN rail

Hang an upper claw of a KV Series basic unit to the upper side of the DIN rail, and press the basic unit onto the DIN rain until a click sound is heard.

· Removing a unit from a DIN rail

Pull a lower claw of a KV Series basic unit downward from the front direction using a screwdriver, and then remove the basic unit from the DIN rail.



Cautions on Wiring for Each Unit

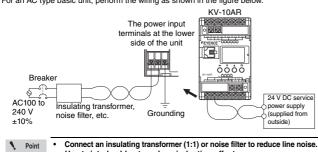
This section describes cautions to keep in mind when wiring is performed for I/O units. Be sure to read this section before starting wiring.

· Wiring procedures for basic units The wiring procedures for basic units are described below.

 Turn off the power before starting wiring. For the installation position, select a location whose ambient temperature is 0 to +50° (32 to 122°F) (No freezing), whose ambient humidity is 35 to 85% RH (No condensation), and one which is not subject to drastic temperature changes. If the 24 V DC + output terminal and the 24 V DC - output terminal are switched, the power supply unit and connected units may be damaged. Never switch them. Be sure that the sum of the current consumption of all connected units does not exceed the output capacity of the service power supply. If the system is operating in an overload status, the internal circuits may generate heat or be damaged. To recover from an overload status, disconnect some of the connected units. Never connect the DC output terminals. If the DC output is connected, the power supply unit may be damaged. 		
	NOTICE	 For the installation position, select a location whose ambient temperature is 0 to +50°C (32 to 122°F) (No freezing), whose ambient humidity is 35 to 85% RH (No condensation), and one which is not subject to drastic temperature changes. If the 24 V DC + output terminal and the 24 V DC - output terminal are switched, the power supply unit and connected units may be damaged. Never switch them. Be sure that the sum of the current consumption of all connected units does not exceed the output capacity of the service power supply. If the system is operating in an overload status, the internal circuits may generate heat or be damaged. To recover from an overload status, disconnect some of the connected units. Never connect the DC output of any other power supply, either in serial or parallel, to the 24 V DC output terminals. If the DC output is

• Wiring for an AC type basic unit

For an AC type basic unit, perform the wiring as shown in the figure below.

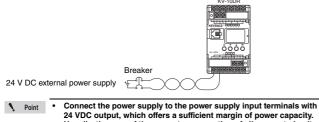


Use twisted cables to reduce induction effects. When using a basic unit in a location with a lot of noise, the noise

may be reduced by using completely grounding the basic unit.

• Wiring for a DC type basic unit

For a DC type basic unit, perform the wiring as shown in the figure below

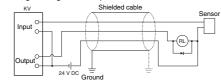


Usually, the sum of the current consumption of all connected units multiplied by 1.5 or more is required for the power capacity. To reduce line noise, insert a ferrite core.

Cautions on wiring for I/O units

- When performing wiring for an I/O unit, pay strict attention to the following contents.
- Separate input lines from output lines in wiring.
 If the wiring for power is located near I/O signal lines, a malfunction may occur caused by the effects of a high voltage and large current.
- Keep I/O signal lines away from the power wiring by at least 100 mm. Separate 24VDC I/O lines from 100 VAC and 200 VAC lines.
- When using pipes for wiring, make sure that the pipes are securely grounded.

When I/O signal lines cannot be separated from the wiring for power In such a case, perform grounding on the KV side using batch-shielded cables. (In some environments, grounding should be performed on the reverse side of the KV.)



Terminal

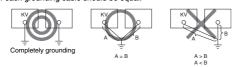
The terminal screws used are M3. When performing wiring with crimp-style terminals, use the following ones



Cautions on grounding

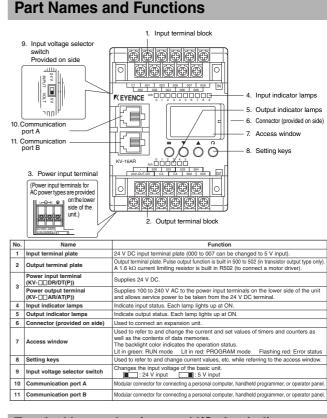
Because the KV Series is constructed to be sufficiently resistant to noise, it can usually be used without being grounded. However, when the KV Series is used in an environment with a lot of noise, grounding is required. In such a case, pay strict attention to the following contents.

- Perform completely grounding for each individual unit. In this case, the ground
- resistance should be 100 % or less. If individual grounding is not possible, perform common grounding. In this case, the length of each grounding cable should be equal.



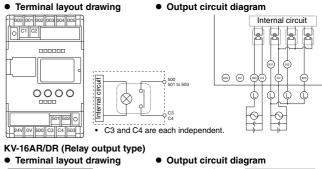
Contact Protection

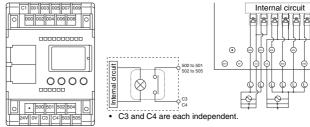
If inductive loads such as clutches, motors, and solenoids are used, a rush current may flow when the load power supply is turned on, or a counter electromotive voltage may be generated when the load power supply is shut down. The rush current and the counter electromotive voltage can contribute considerably to shortening the service life of the contacts. To prevent this from happening, provide a contact protection circuit.



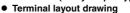
Terminal layout drawings and I/O circuit diagrams

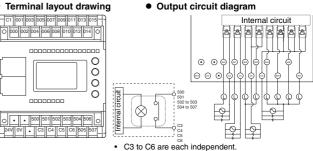
KV-10AR/DR (Relay output type)



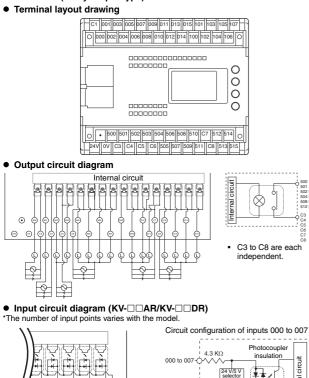


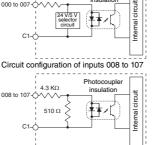
KV-24AR/DR (Relay output type)





Terminal layout drawings and I/O circuit diagrams KV-40AR/DR (Relay output type)





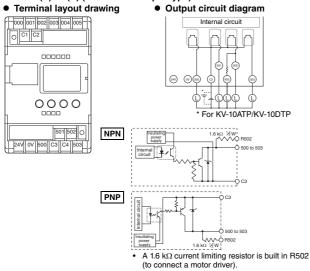
KV-10AT(P)/DT(P) (Transmitter output type)

* C1 is shared

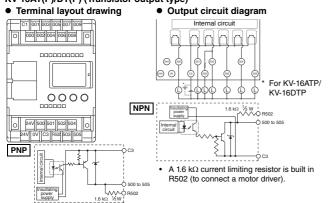
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Theewire theewire theewire theewire

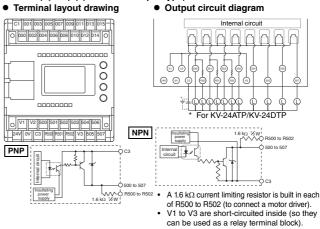
Three-wir tipe



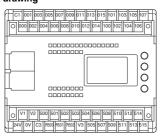
KV-16AT(P)/DT(P) (Transistor output type)



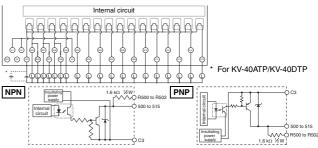
KV-24AT(P)/DT(P) (Transistor output type)



KV-40AT(P)/DT(P) (Transistor output type) • Terminal layout drawing



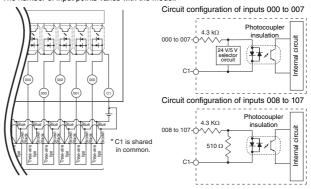
Output circuit diagram



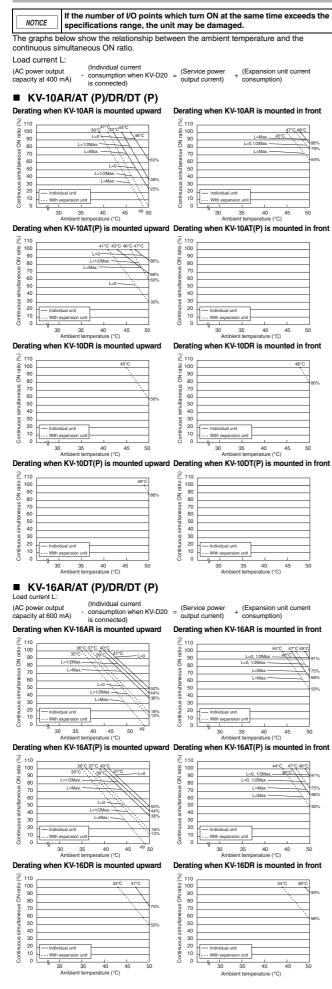
A 1.6 kΩ current limiting resistor is built in each of R500 to R502 (to connect a motor driver).
 V1 to V3 are short-circuited inside (so they can be used as a relay terminal block).

• Input circuit diagram (KV-DAT(P)/KV-DDT(P))

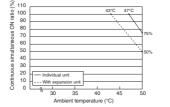
*The number of input points varies with the model.

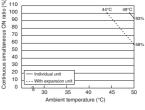


Relationship between Continuous Simultaneous ON Ratio and Ambient Temperature



Derating when KV-16DT(P) is mounted upward Derating when KV-16DT(P) is mounted in front

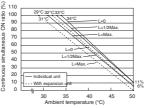


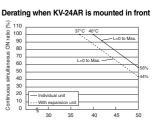


KV-24AR/AT (P)/DR/DT (P)

Load current L: (Individual current (AC power output consumption when KV-D20 = is connected) capacity at 600 mA)

Derating when KV-24AR is mounted up rd





+

(Expansion unit current

50

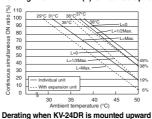
consumption)

(Service power

output current)

40 *ure (°C) Derating hen KV-24AT(P) is mounted up when KV-24AT(P) is mounted in front Derating

> 2 110



(%)

ratio

leous ON

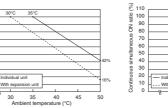
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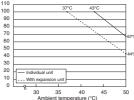
utio (%) 110 (%)

NO S

Contin

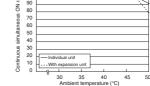
43°C 44°0 Continuous simultaneous ON ratio 100 90 80 70 60 50 40 30 20 10 0 L=0, 1/2Max. 40°C L=0, 1/2N L=Max 35 40 ature (°C) 45 50 Derating when KV-24DR is mounted in front





Derating when KV-24DT(P)is mounted upward Derating when KV-24DT(P) is mounted in front

Continuous simultaneous ON ratio (%) 00 00 00 00 00 00 00 00 00 00 00 00 00	37°C 42°C
10 O 0	With expansion unit
	" 30 35 40 45 50 Ambient temperature (°C)



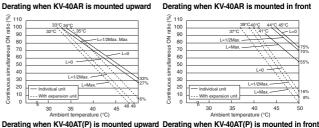
KV-40AR/AT (P)/DR/DT (P)

Load current L (Individual current (AC power output capacity at 700 mA) consumption when KV-D20 = is connected)

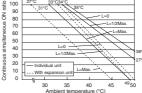
33°C 34°

(Service powe output current) (Expansion unit current +

en KV-40AR is mounted in front Derating

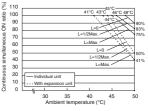


Derating when KV-40AT(P) is mounted up (%) % atio



35 nt te

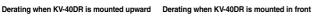
30 A

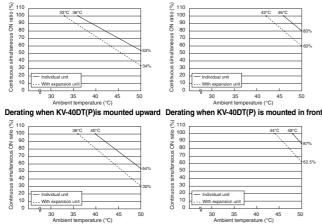


30 An 45 40 nperature (°C)

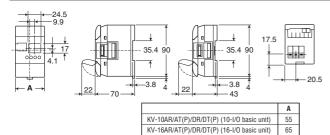
ê 110 100 90 80 us ON ratio

		1.	67%	Deo	60	
		· · ·		ulta	50	
			39%	in l	40	
				ŝ	30	
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		1		8	0	Ľ «
	40	45	50			″ 30

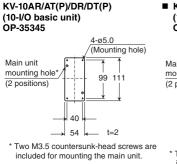


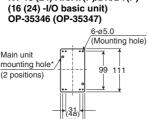


Dimensions



Metal Fixture for Screw Tightening



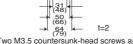


80

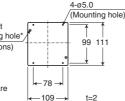
110

KV-40AR/AT(P)/DR/DT(P) (40-I/O basic unit) OP-35348

Two M3.5 countersunk-head screws are included for mounting the main unit



included for mounting the main unit.



1-3-14, Higashi-Nakajima, Higashi-Yodogawa-ku, Osaka, 533-8555, Japan

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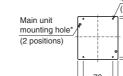


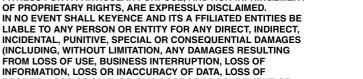
KV-24AR/AT(P)/DR/DT(P) (24-I/0 basic unit)

KV-40AR/AT(P)/DR/DT(P) (40-I/O basic unit)



Two M3.5 countersunk-head screws are





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KV Series Basic Unit-IM_E