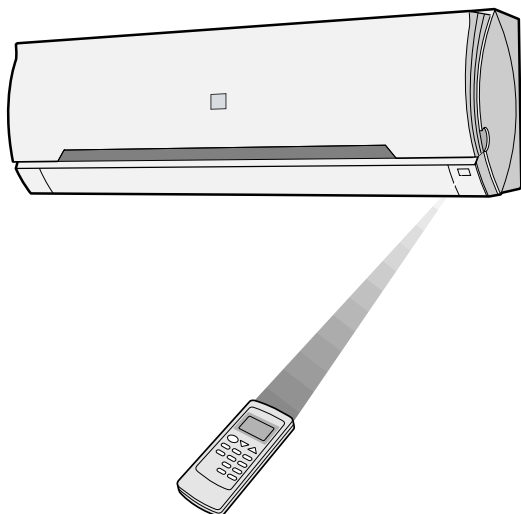


SHARP SERVICE MANUAL



SPLIT SYSTEM ROOM AIR CONDITIONER

INDOOR UNIT
AH-MP20

OUTDOOR UNIT
AU-MP20

CONTENTS

	Page
SPECIFICATIONS.....	2
EXTERNAL DIMENSIONS.....	3
WIRING DIAGRAMS.....	4
ELECTRICAL PARTS.....	5
MICROCOMPUTER CONTROL SYSTEM.....	6
PRINTED WIRING DIAGRAM.....	7
FUNTIONS.....	8
TROUBLESHOOTING.....	12
REFRIGERATION CYCLE AND PERFORMANCE CURVES.....	15
DISASSEMBLING PROCEDURE.....	17
REPLACEMENT PARTS LIST.....	27

SHARP CORPORATION

CHAPTER 1. PRODUCT SPECIFICATION

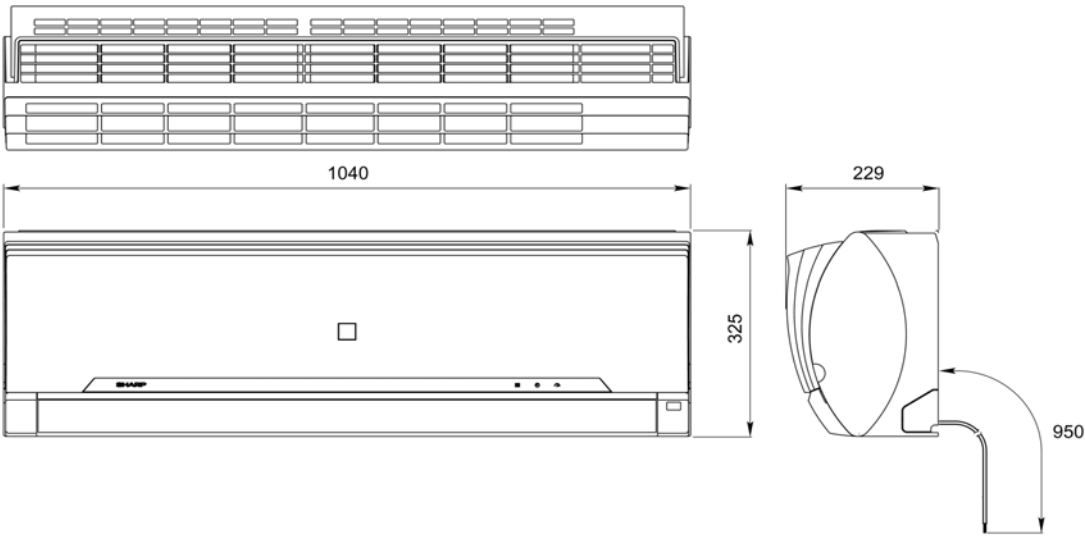
[1] SPECIFICATION

1. AH-MP20 / AU-MP20

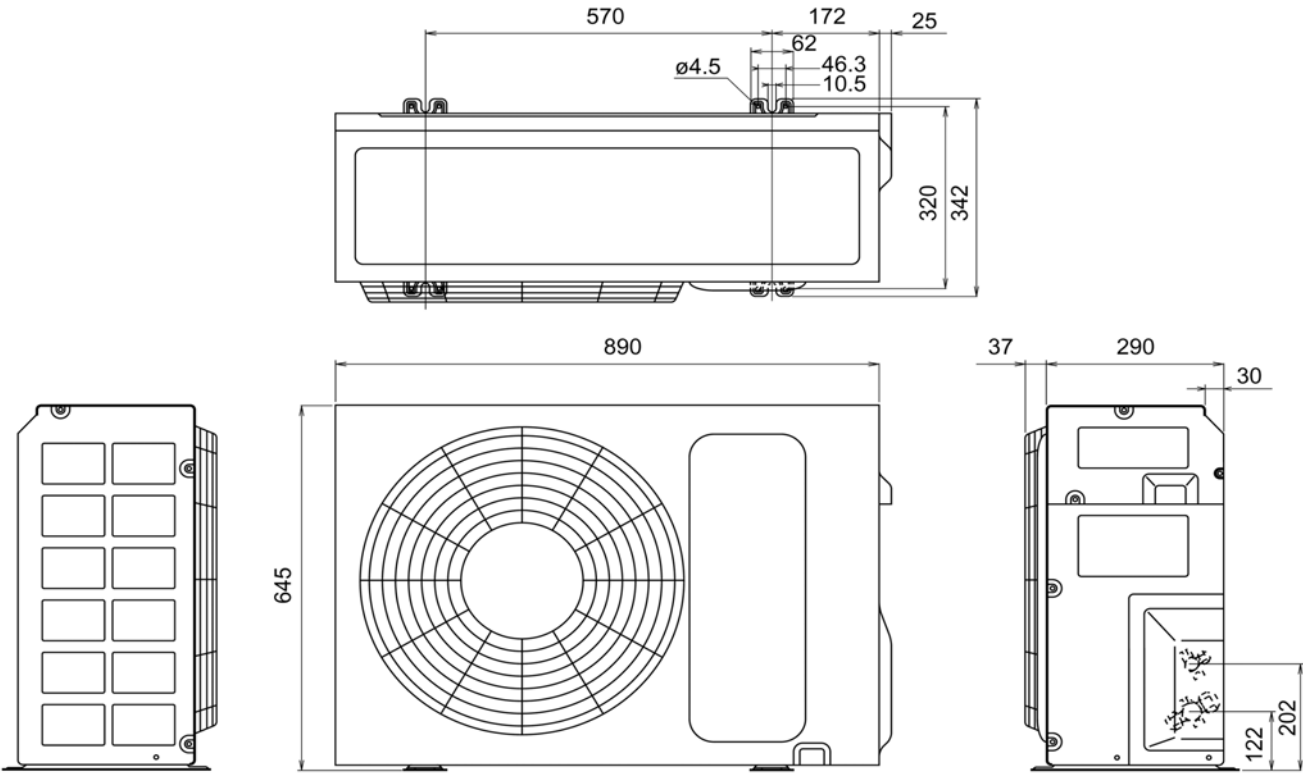
ITEMS			INDOOR UNIT	OUTDOOR UNIT
			AH-MP20	AU-MP20
Cooling capacity		kW	5.30	
Moisture removal		Liters/h	—	
Electrical data				
Phase			Single	
Rated frequency		Hz	50	
Rated voltage		V	220	
Rated current		A	7.9	
Rated input *		W	1720	
Power factor		%	92 - 98	
Compressor	Type	Hermetically sealed rotary type		
	Model	PH31VNET		
	Oil charge	670cc ,DIAMOND MS32(N-1)		
Refrigerant system	Evaporator	Louver fin and Grooved tube type		
	Condenser	Louver fin and Grooved tube type		
	Control	Capillary tube		
	Refrigerant volume	R22 1300g		
Noise level (at cooling)	High	dB(A)	44	53
	Mid.	dB(A)	37	—
	Low	dB(A)	35	—
Fan system				
Drive			Direct drive	
Air flow quantity (at cooling)	High	m ³ /min.	17.5	44
	Med.	m ³ /min.	13.4	
	Low	m ³ /min.	11.9	
Fan			Cross flow fan	Propeller fan
Connections				
Refrigerant coupling			Flare type	
Refrigerant tube size Gas, Liquid			1/2" , 1/4"	
Drain piping mm			O.D.ø 20	
Others				
Safety device			Compressor : Internal protector	
			Fan motor : Thermal protector(Internal)	
			Fuse, Micro computer control	
Air filters			Polypropylene net (Washable)	
Net dimensions	Width	mm	1040 (1155)	890 (1020)
	Height	mm	325 (300)	645 (735)
	Depth	mm	220 (385)	327 (398)
Net weight		kg	19 (21)	55 (59)

[2] EXTERNAL DIMENSION

1. Indoor unit (AH-MP20)

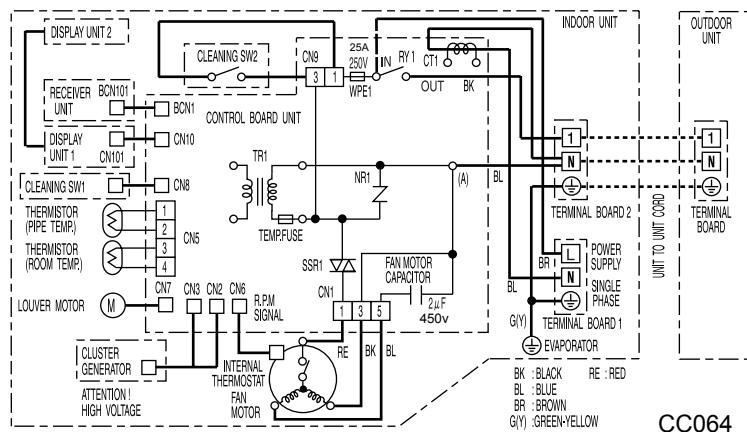


2. Outdoor unit (AU-MP20)

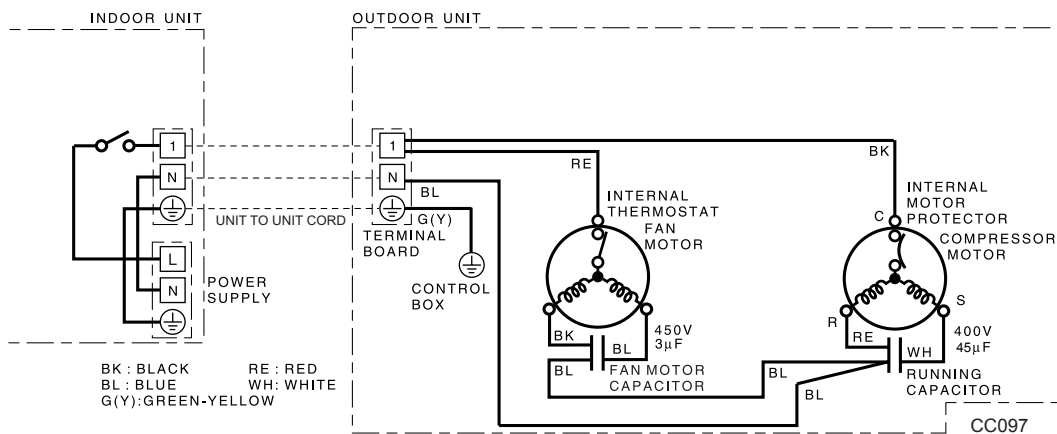


[3] WIRING DIAGRAM

Indoor Unit (AH-MP20)



Outdoor Unit (AU-MP20)



CHAPTER 2. ELECTRIC CIRCUIT

[1] ELECTRIC PARTS

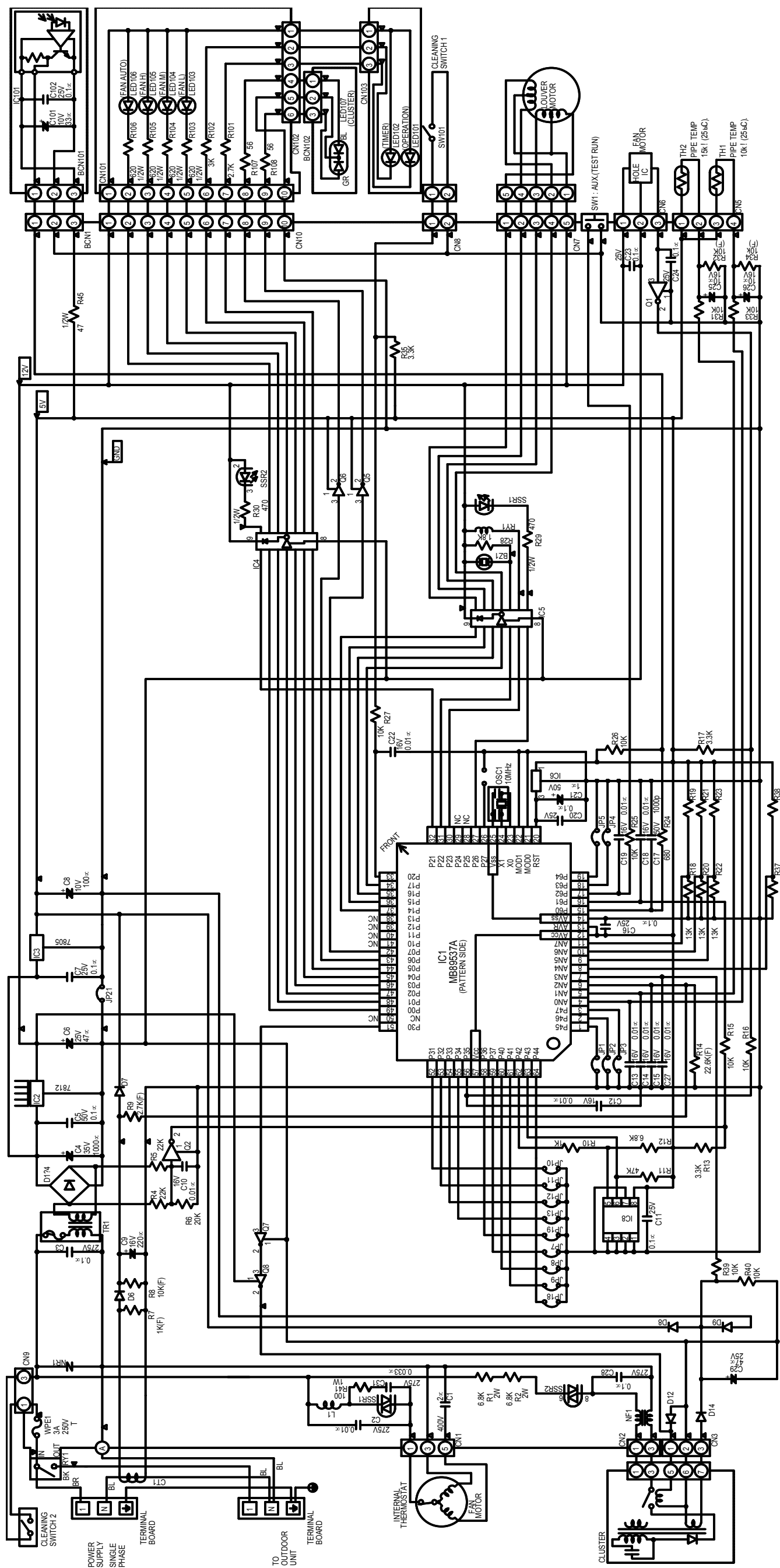
1. INDOOR UNIT (AH-MP20)

PART NO.	PART NAME	ITEM	SPECIFICATION
1	Terminal Board	Rating	300V,25A
2	Fan motor Capacitor	Rating	450V, 2 μ F
3	Relay-1 (RY1)	Rating	AC250V,20A Coil Volt: 12V
4	Printed Wiring Board	Material	Paper Base Phenolic Resin (UL 94V-0)
5	Transformer	Rating	Pri 220-240VAC
6	Fan motor	Rating	220 - 240VAC 50Hz 41W 4-Pole
		Type	MLA999
		Thermal Protector (Internal)	Cut off 135 \pm 10 C
7	Power Supply Cord	Rating	3 x 1.5 mm ²
		Type	H05VV-F
8	Louver Motor	Rating	DC12V
		Type	24BYJ48

1. OUTDOOR UNIT (AU-MP20)

PART NO.	PART NAME	ITEM	SPECIFICATION
1	Terminal Board	Rating	300V,25A
2	Fan motor Capacitor	Rating	450V, 3 μ F
3	Running Capacitor	Rating	400V, 45 μ F
4	Compressor	Rating	AC220V 50Hz 1730W
		Type	PH31VNET
5	Protector	Rating	-
		Type	(INTERNAL)
6	Fan motor	Rating	220 - 240VAC 50Hz 71W 6-Pole
		Type	MLA002
		Thermal Protector (Internal)	Cut off 135 \pm 5 C

Indoor unit (AH-MP20)

[illegible]

1 Indoor (AH-MP20)



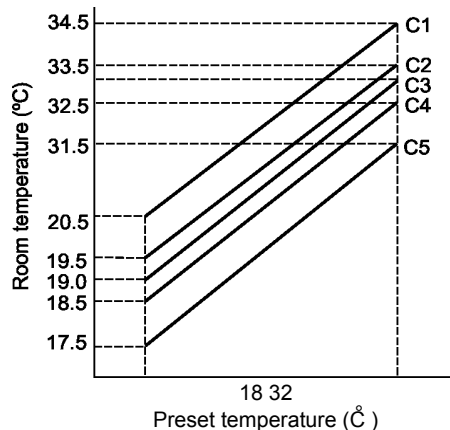
CHAPTER 3. FUNCTIONS

[1] FUNCTION

1. TEMPERATURE CONTROL CHARACTERISTIC

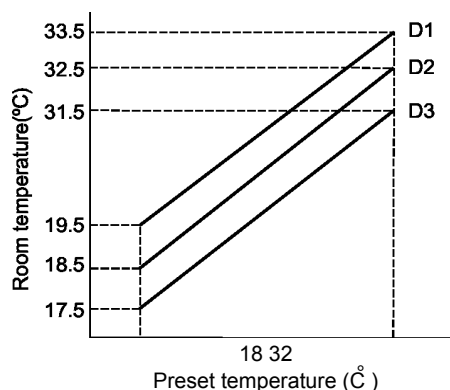
1.1. COOL operation

In the "COOL" mode, the thermostat circuit is controlled by five thermostat lines (C1 thru C5).



1.2. DRY

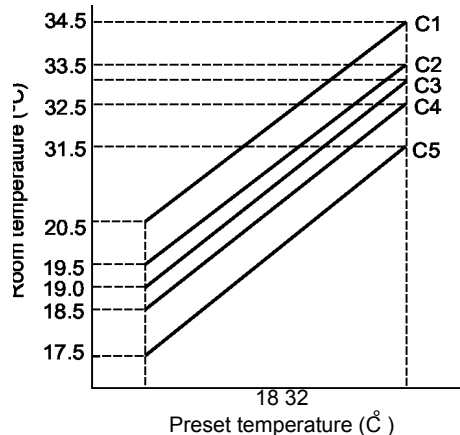
In the "DRY" mode, the thermostat circuit is controlled by three thermostat lines (D1 thru D3).



2. OPERATION MODES

COOL operation

The compressor turns on or off, at the thermostat lines C3 and C4. The outdoor fan motor is also controlled with the compressor.



2.2. DRY

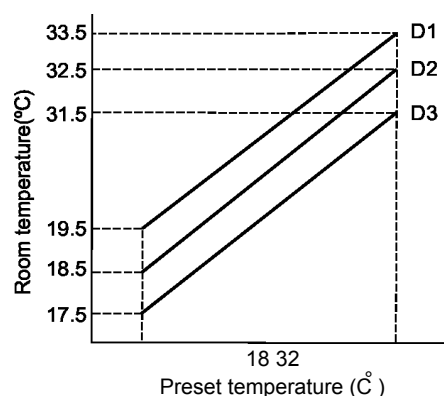
On the switch on, the compressor always starts to operate for 2 minutes with fan speed "DL".

The microcomputer reads the room temperature 2 minutes after this first compressor operation.

This room temperature is set as the preset temperature

The preset temperature ranges from 18°C to 32°C. When the room temperature is below 18°C, the preset temperature is set to 18°C, and when the room temperature is over 32°C, the preset temperature is set to 32°C.

Dry operation is divided into three zones (Cooling zone, Dehumidifying zone and Circulating zone) by thermostat lines (D1 to D3), and the compressor and the fan motor are controlled in each zone as shown in Table.



	Compressor	Fan speed
Cooling zone	ON	"DH"
Dehumidifying zone	ON	"DL"
Circulating zone	OFF	"DL" or OFF

3. FAN SPEED

Fan speeds are given by the indoor fan motor, "DL"~"HH" which are available in the following operation mode.

Fan speed	Fan switch	Fan switch (AUTO)	AH-MP20 (r.p.m)
DL	—	DRY	800
DH	—		890
CL	COOL SOFT	COOL	800
CAL	—		840
CM	COOL LOW		980
CAH	—		1020
CH	COOL HIGH	—	1170

4. TEST

If the "AUX" button on the unit is pressed for 5 seconds or more during operation, cool test operation starts. The operation LED (red) flickers during test run.

To put the system in the heating test run mode, start the cooling operation and select the heating mode on the remote control. In cool and heat mode continuous compressor on operation is performed. In dry mode the operation is in dehumidifying zone. In fan only mode the indoor fan motor runs continuously.

5. TIMER

5.1. ON/OFF Timer

When the unit operates during one hour after the OFF-time is set, thermostat setting is automatically shifted (in operation and dry operation). When the ON-timer is set in cool operation, operation starts before 0 to 30 minutes(depends on the room temperature) so that preset temperature is obtained at set time.

5.2. hour timer

When ONE-HOUR timer is set, the unit turns off automatically after one hour. The one hour timer operation has priority over other time operation, such as the TIMER ON and TIMER OFF. If the ONE-HOUR TIMER button is pressed again during operation, the unit will operate additionally for another one hour.

AUTOMATIC AIR CONDITIONING

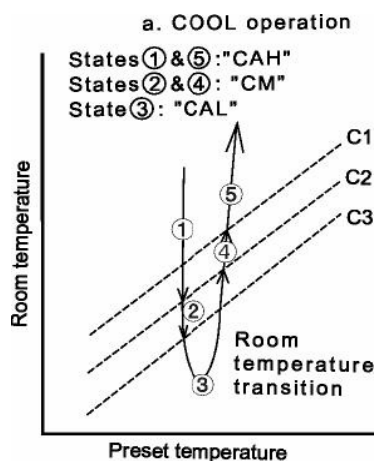
When automatic air conditioning is selected, the operation mode and preset temperature are set automatically according to the room temperature on starting operation.

Room temperature at operation start	Operation Mode	Preset Temperature
Above 28°C	COOL	26°C
26°C > 28°C		25°C
24°C > 26°C		24°C
Below 24°C	DRY	Room temperature at operation start

When DRY mode is selected by the micro computer with AUTO operation, the fan speed lamps on the indoor unit panel will indicate identically with the fan speed symbols on the remote control display, as the FAN speed setting is changed accordingly. Despite, as the FAN speed setting is changed accordingly. Despite, the actual fan speed will not change, as it is determined automatically by the micro computer.

AUTOMATIC FAN SPEED

When the automatic fan speed is selected in cool operation, the fan speed is automatically changed by the thermostat lines C1 to C3 in cool operation.



OUTPUTS IN EACH OPERATION MODE

Mode	Compressor	Outdoor Fan Motor	Indoor Fan Motor	Valve Coil
0 Cooling	ON	ON	ON	OFF
0 Circulating	OFF	OFF	ON	OFF
0 Cooling	ON	ON	L/UL	OFF
} Dehumidifying	ON	ON	UL/D	OFF
0 Circulating	OFF	OFF	D/OFF	OFF

POWER ON START

If the connecting wire "POWER ON" (JP99) is cut on the PWB ass'y, when the power is supplied by turning on a circuit breaker, the air conditioner automatically starts of operation in "AUTO".

(Refer to Printed Wiring Board.)

AUTO RESTART 11.1.

When JP5 is ON

Power failure occurs during operation, the unit will restart in the same operation mode as before recovery.

11.2. When JP5 is OFF

Auto restart function is not available.

[3] DIAGNOSIS PROCEDURE

When indoor fan motor is out of order or compressor lock occurs, indoor fan motor, outdoor fan motor, and louver are all stopped and the operation LED(red) turns on or off synchronously with the timing of the timer LED.

When the thermistor for room temperature or pipe temperature is open or short state, the operation LED turns on or off synchronously with the timing of the timer LED by pushing continuously for more than 5 seconds "AUX." button during suspension of operation.

	Timer LED	
Indoor fan motor	Operation LED	
Comp.-lock	Operation LED	
Thermistor short state	Operation LED	
Thermistor open state	Operation LED	

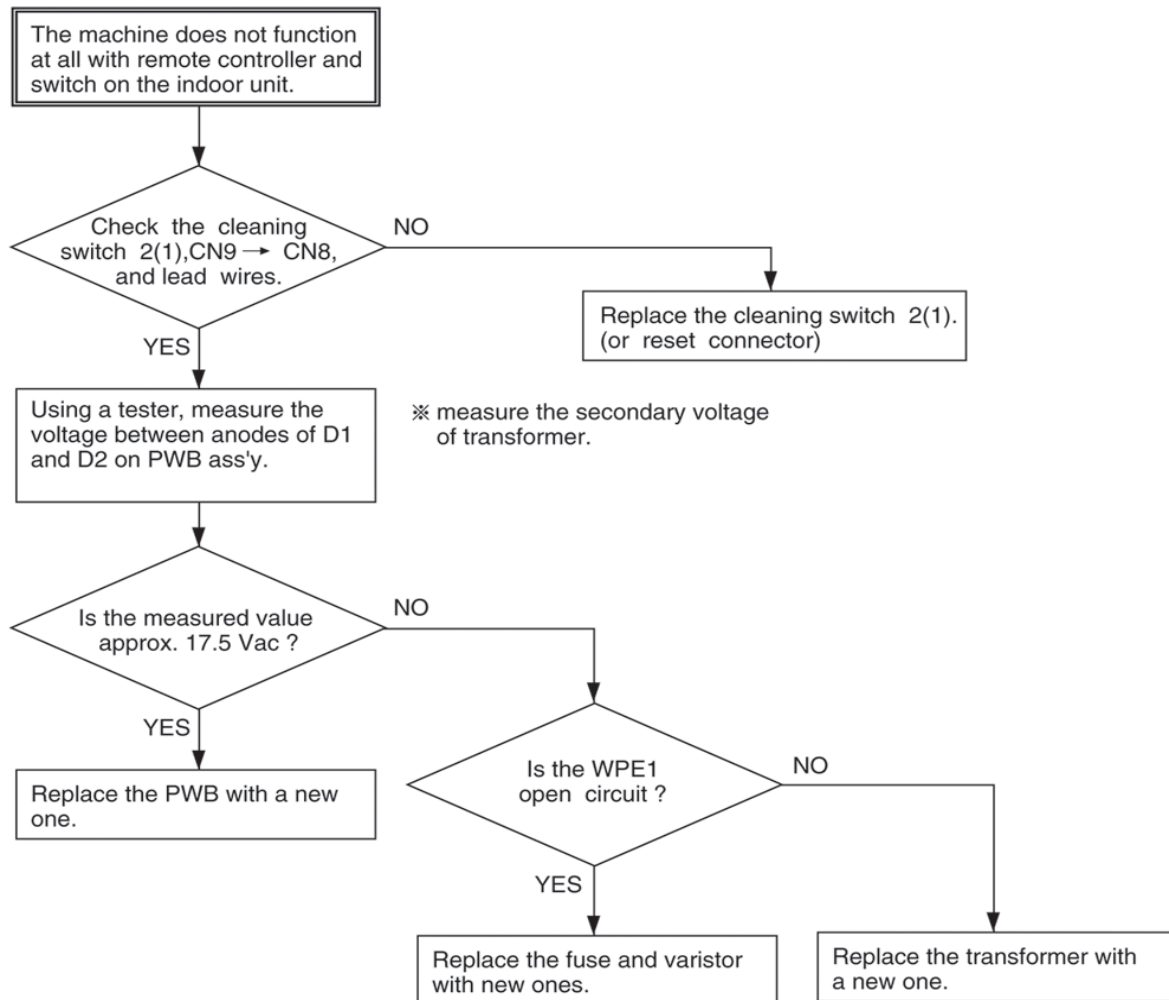
Timing chart of Timer LED and Operation LED of DIAGNOSIS PROCEDURE.

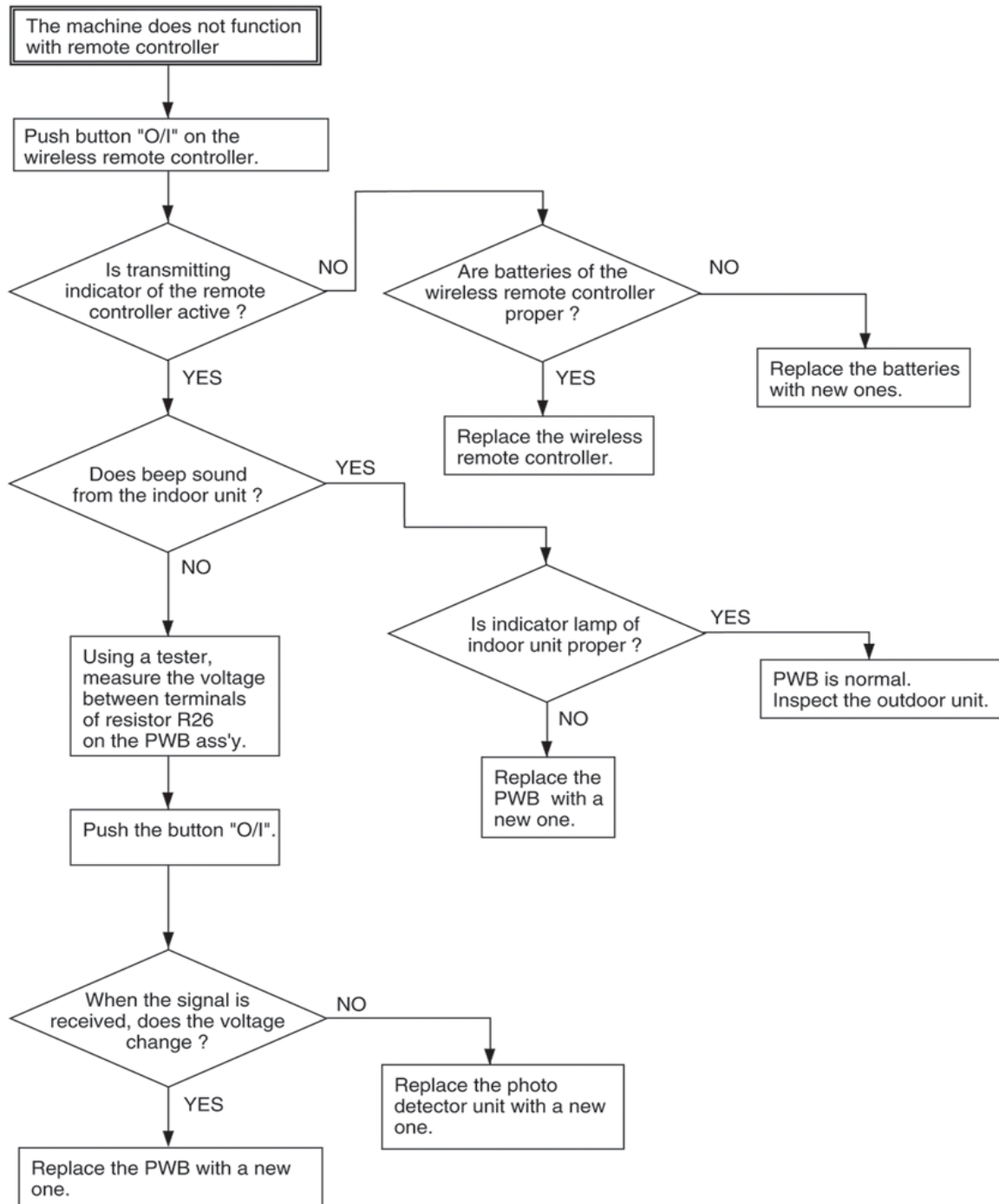
When "OI" button the remote controller or "AUX." button in the unit is pushed, the unit is free from DIAGNOSIS

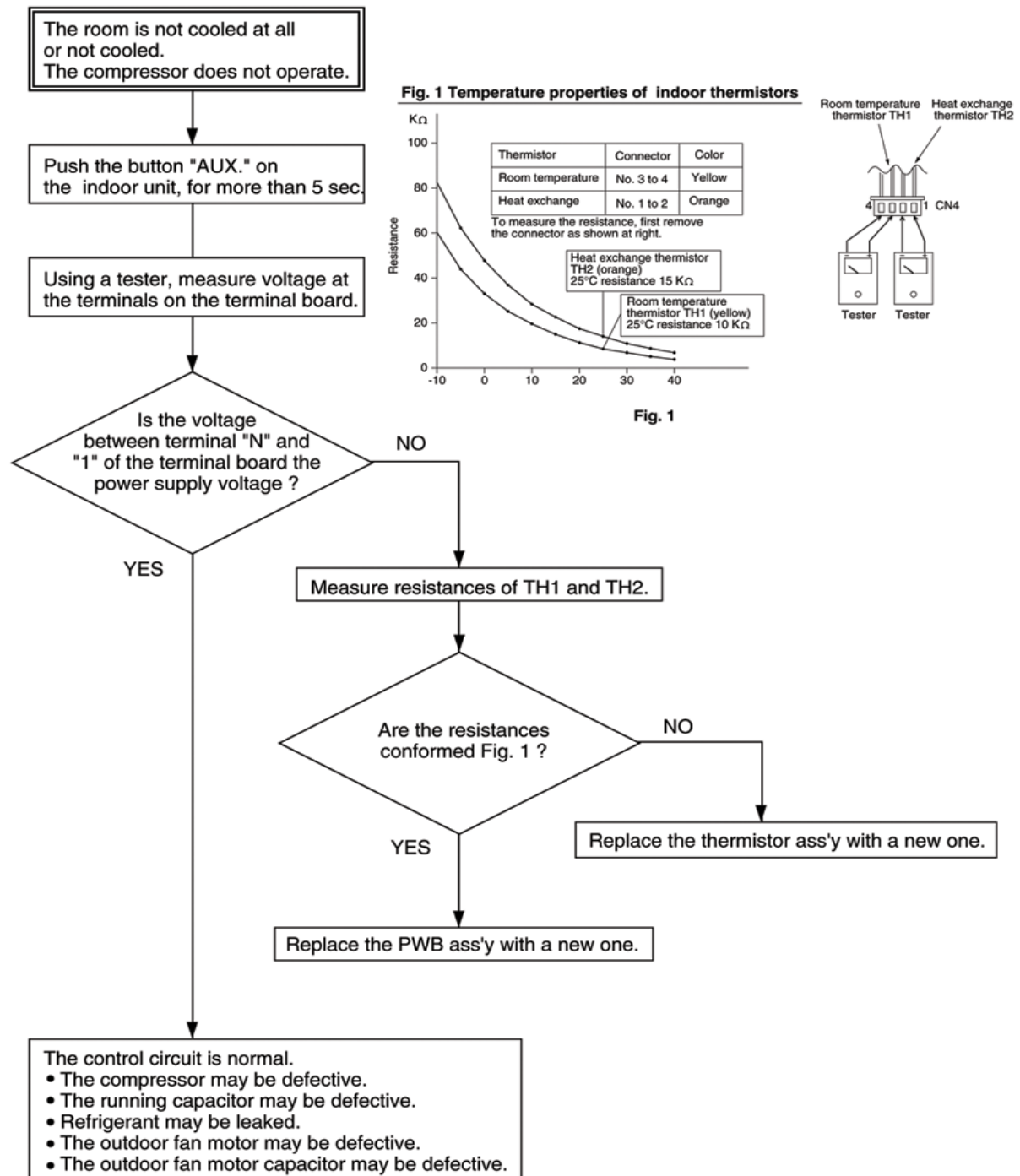
PROCEDURE

When the tower unit is not properly installed, all lamps on the indicator panel will blink operation are all stop and Remote signal is not accept.

CHAPTER 4. TROUBLESHOOTING

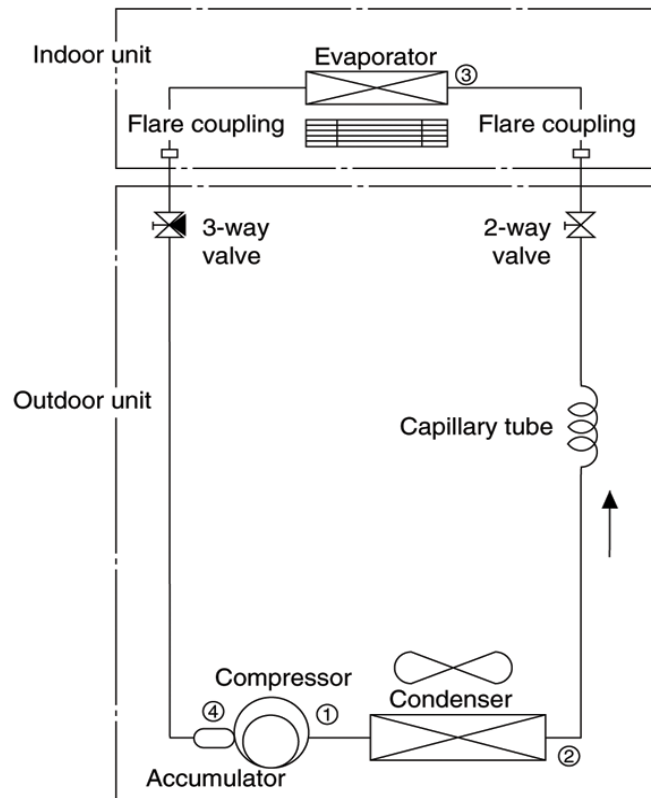






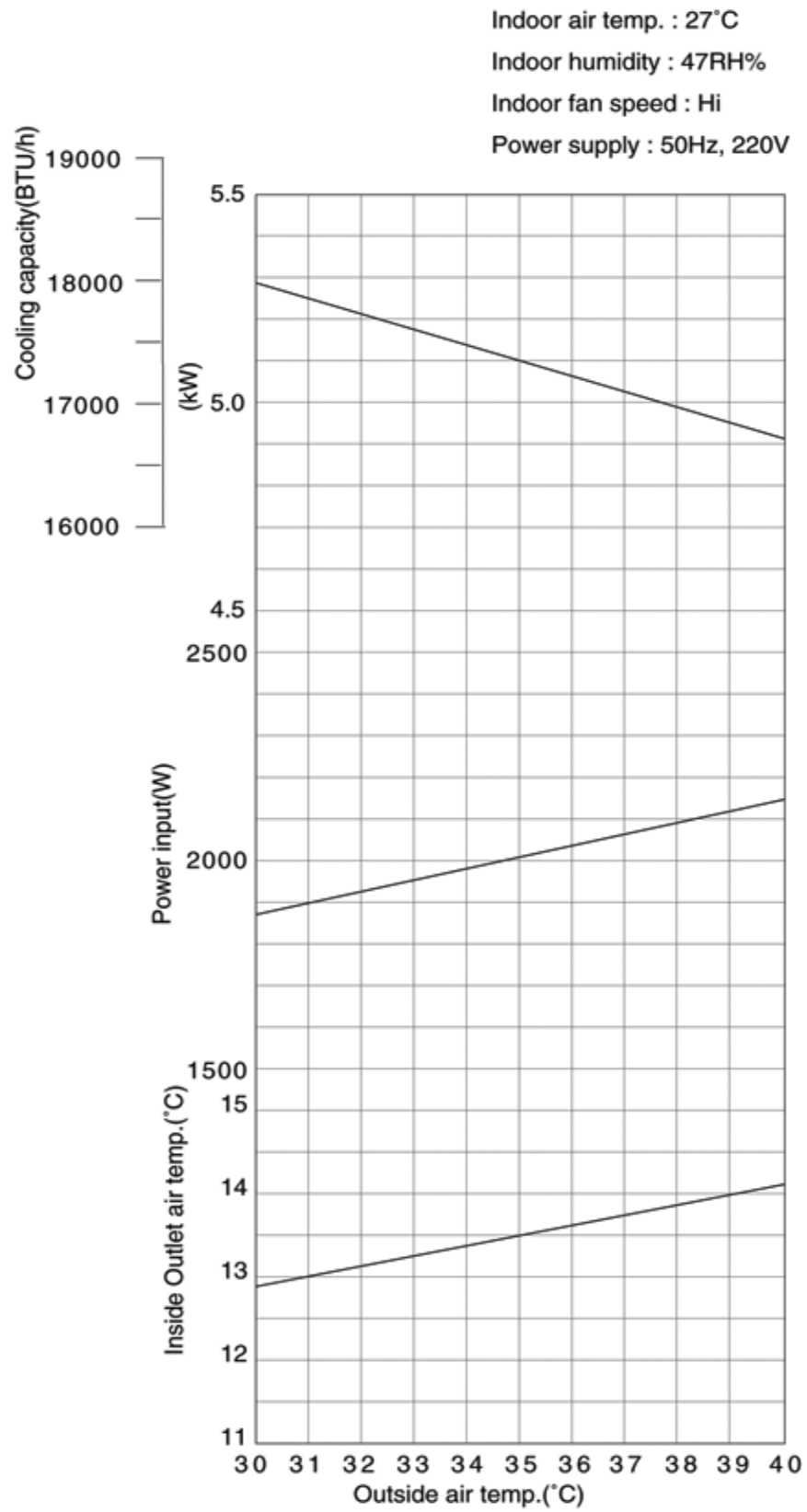
CHAPTER 5. REFRIGERATION CYCLE AND PERFORMANCE CURVES

[1] REFRIGERANT CYCLE



	O.D	I.D	L
Capillary tube	3.5	2.0	80

[2] PERFORMANCE CURVES



[1] INDOOR UNIT

1. Disassembling procedure of the indoor unit

1) Open the open panel, remove 2 Air Filters.



4) Remove the screw fixing the Cord holder.



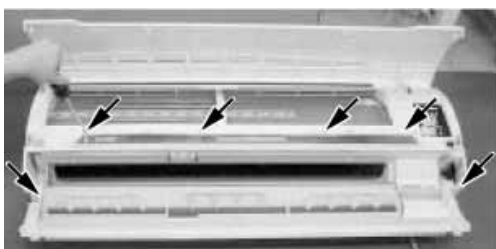
2) Open the Louver frame, unhook the hooks, pull the unit.



5) Close the Open panel, pushing the nail of the Front panel, and lift the Front panel up.



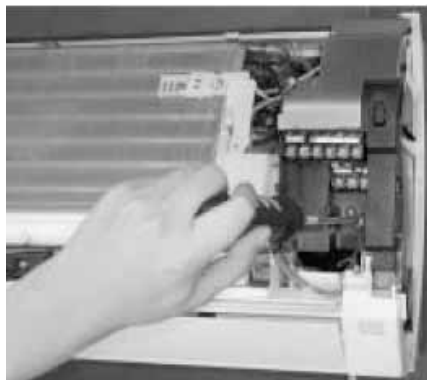
3) Remove 6 screws fixing the Front panel.



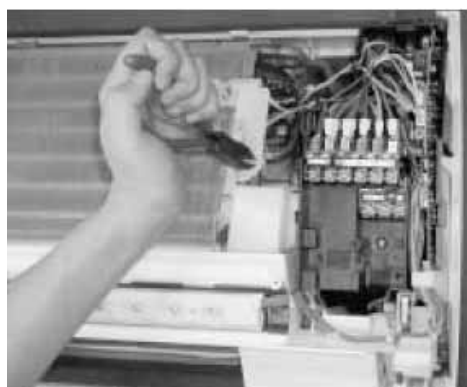
6) Remove the unit-to-unit wiring from the Terminal board.



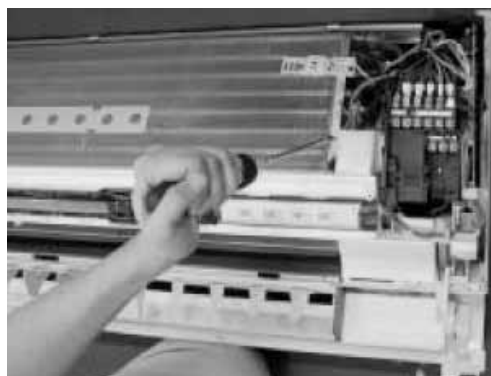
7) Remove a screw fixing the Control box cover.



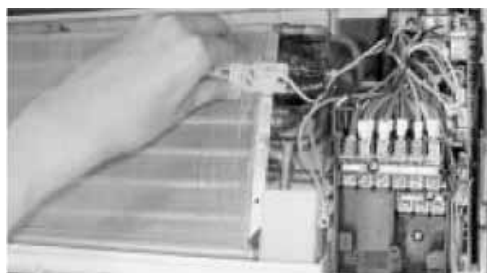
8) Cut the fixing band and remove the Cover B.



9) Remove a screw fixing the ground wire.



10) Remove the Thermistor of the Evaporator.



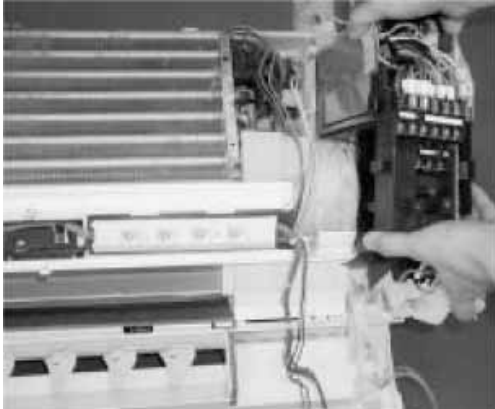
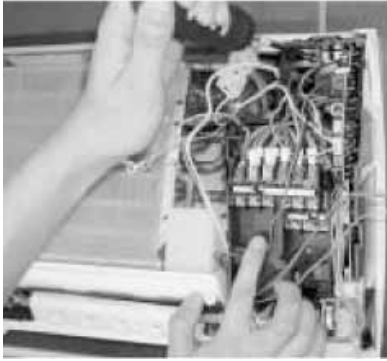
11) Remove Connector.



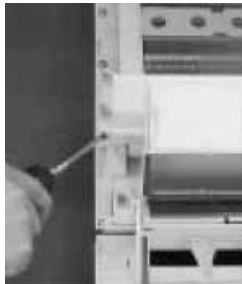
12) Cut the fixing band and remove the Holder.



13) Remove 2 screws fixing the Control box and remove it.



14) Remove a screw fixing the drain pan and pull Drain pan toward you.



15) Remove the Drain cover from the Evaporator



16) Remove 3 screws fixing the Evaporator.



17) Remove the Evaporator from the Cabinet.



18) Remove 4 screws fixing the Side cover R, and pull the - Cross flow fan

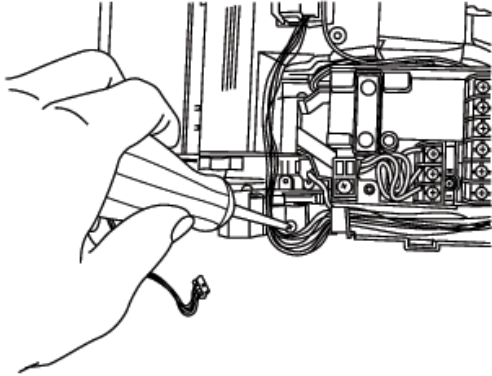


19) Loose a screw fixing Cross flow fan.

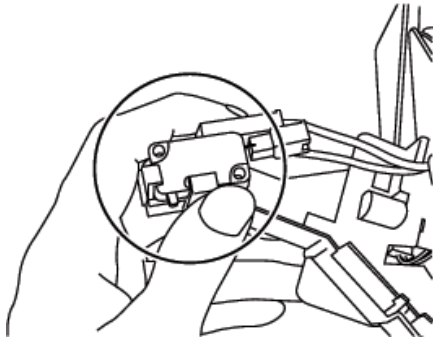
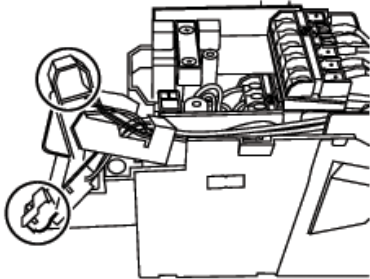


2. The Electric Control box.

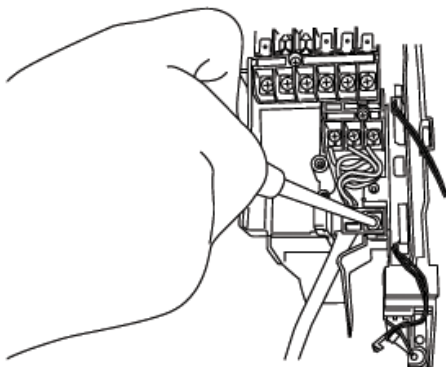
1) Remove the screw fixing the Receiving filter.



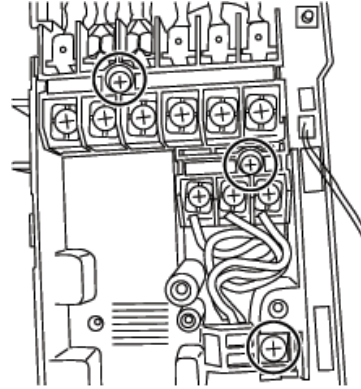
2) Remove the 2 Switch and Photo detector unit.



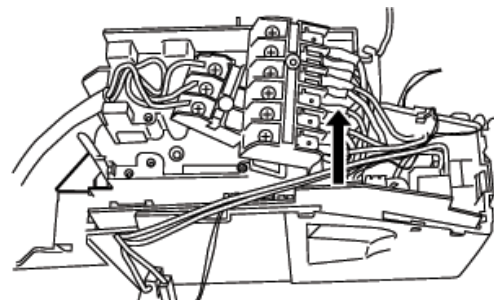
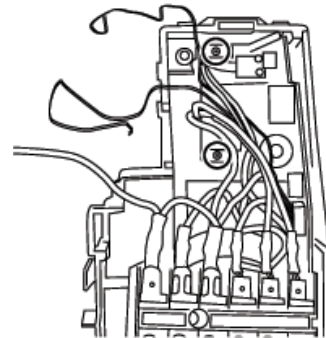
3) Remove a screw fixing the Cord holder.



4) Remove a screw fixing the Cord holder and 2 screw fixing the Terminal board.

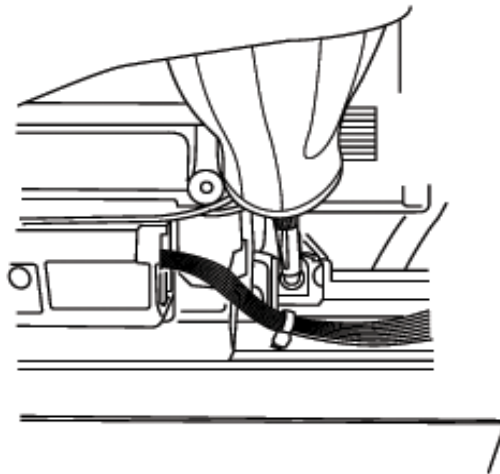
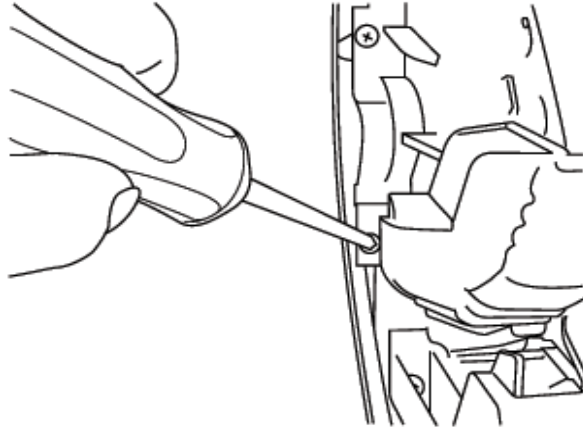


5) Remove 2 screws fixing the Transformer and pull the Control board unit.

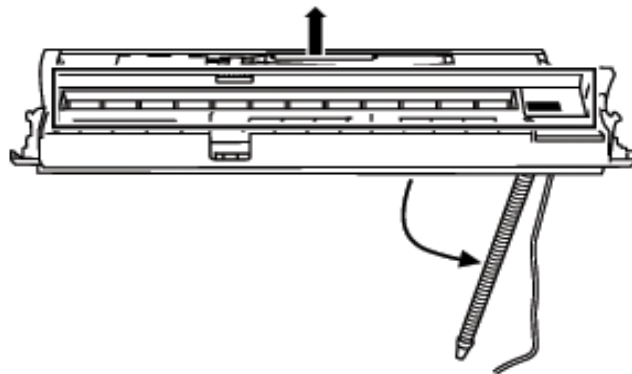


3. The Drain pan and related.

- 1) Remove the screw fixing the Drain pan on both side.

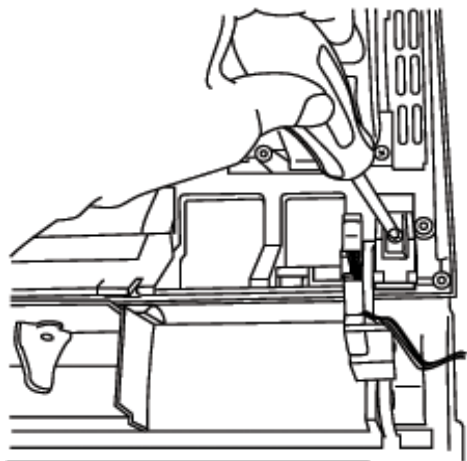


- 2) Turn left the Drain hose.

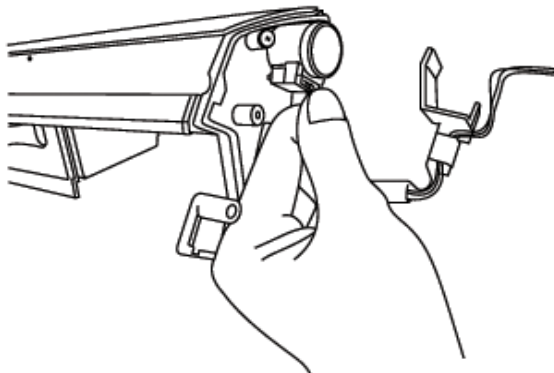


4. The Louver frame unit and related

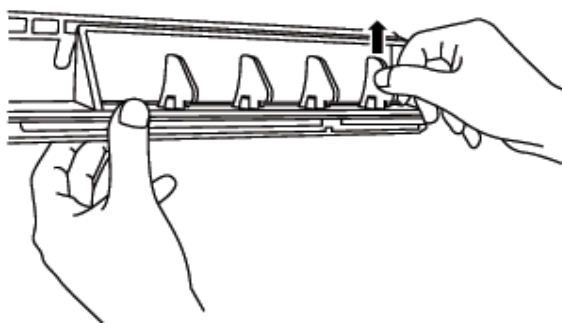
- 1) Remove the screw fixing the frame guide on both side and take off the louver unit.



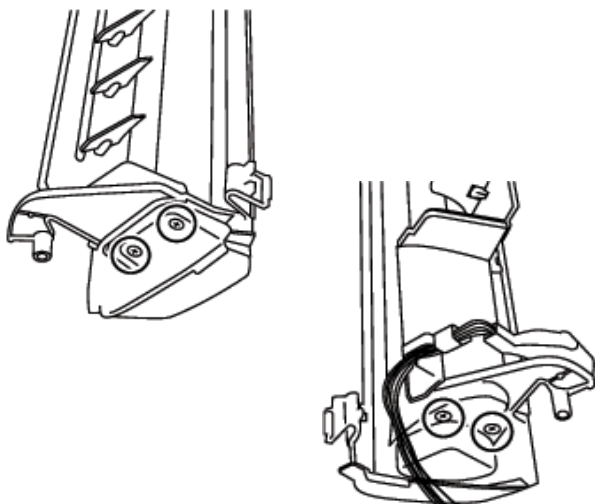
- 3) Remove the connector of louver motor and take off the wire and holder.



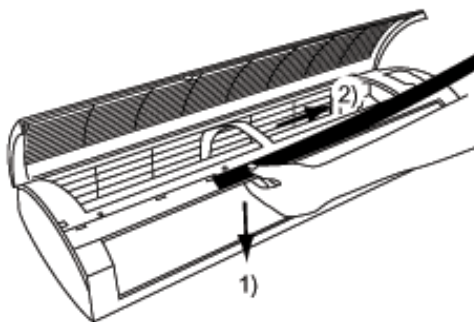
- 4) Put the one of the vertical louver.



- 2) Remove 2 screws fixing cover-l and cover-r and take off them.



5. How to remove the display cover

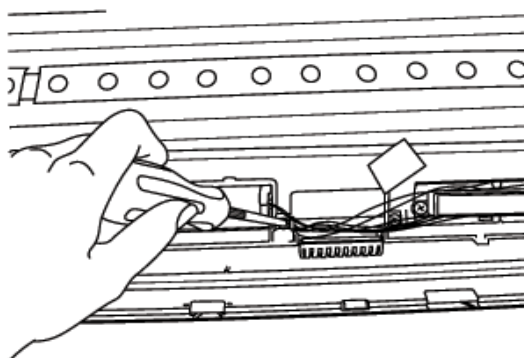


1) Put the center of the front panel under the display cover.

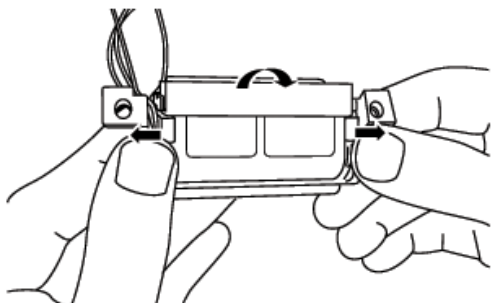
2) Slide it to one side.

6. How to remove the hi voltage unit.

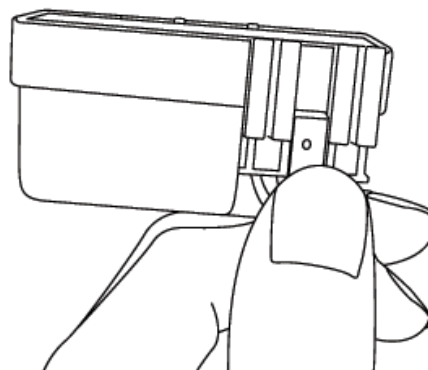
1) Remove 2 screws fixing holder.



2) Take off the high voltage unit ass'y from the holder.



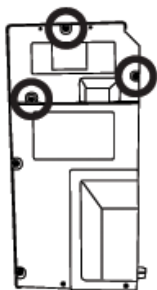
3) Remove the connector of high voltage unit ass'y.



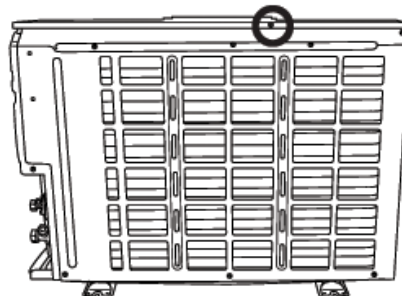
[2] OUTDOOR UNIT

1. Disassembling procedure of the control box

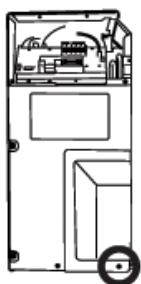
1) Loose 3 screws fixing the control cover.



5) Loose 1 screw fixing the cabinet (rear side).



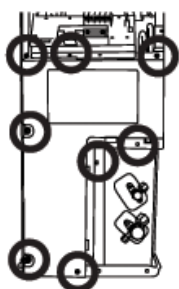
2) Loose 1 screw fixing the side cover.



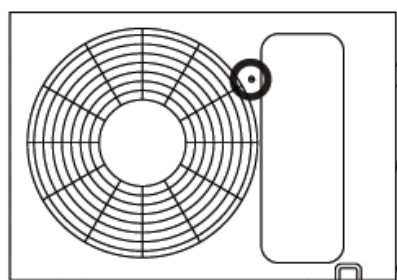
6) Loose 3 screw fixing the cabinet (right side).



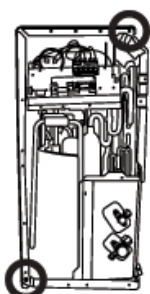
3) Loose 8 screws fixing the side cover R.



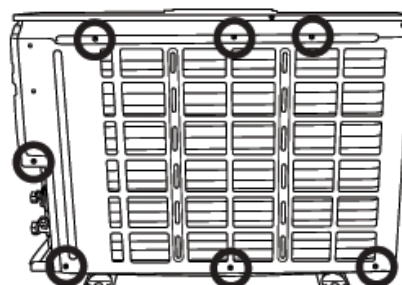
7) Loose 1 screw fixing the cabinet (front side).



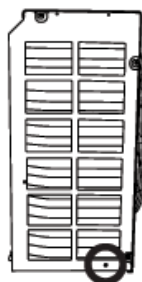
4) Loose 2 screws fixing the cabinet.



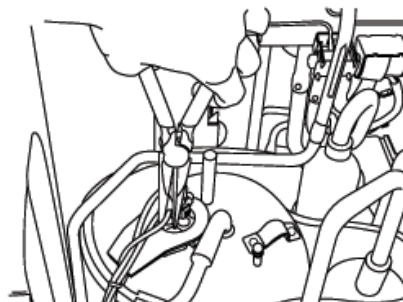
8) Loose 7 screws fixing the rear cabinet.



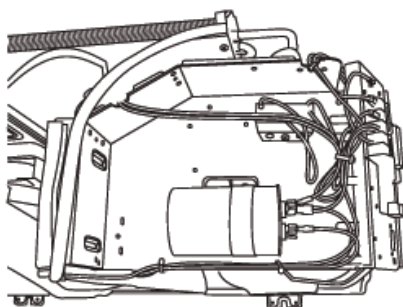
9) Loose 1 screw fixing the rear cabinet (left side).



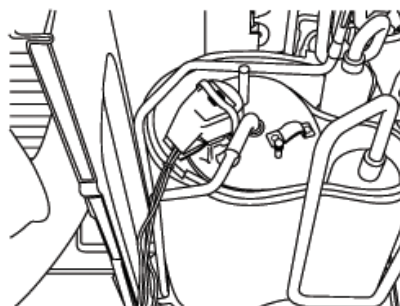
12) Remove the terminal cover.



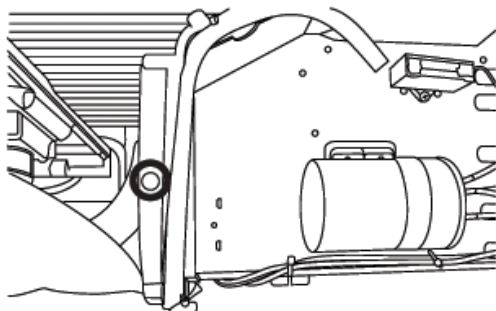
10) Cut nylon band.



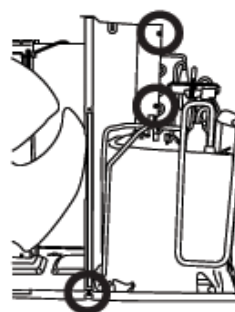
13) Remove 3 terminal.



11) Loose 1 screw fixing the control box.

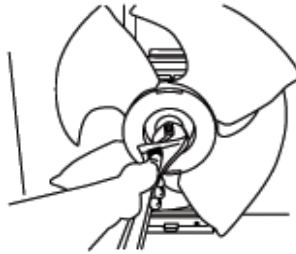


14) Loose 3 screws fixing the bulkhead.

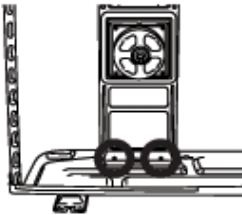


2. Disassembling procedure of the fan

1) Loose the fan nut and fan can take out.



2) Loose 2 screw fixing the fan motor angle.



3) Cut the nylon band and loose 4 screws fixing the fan motor

