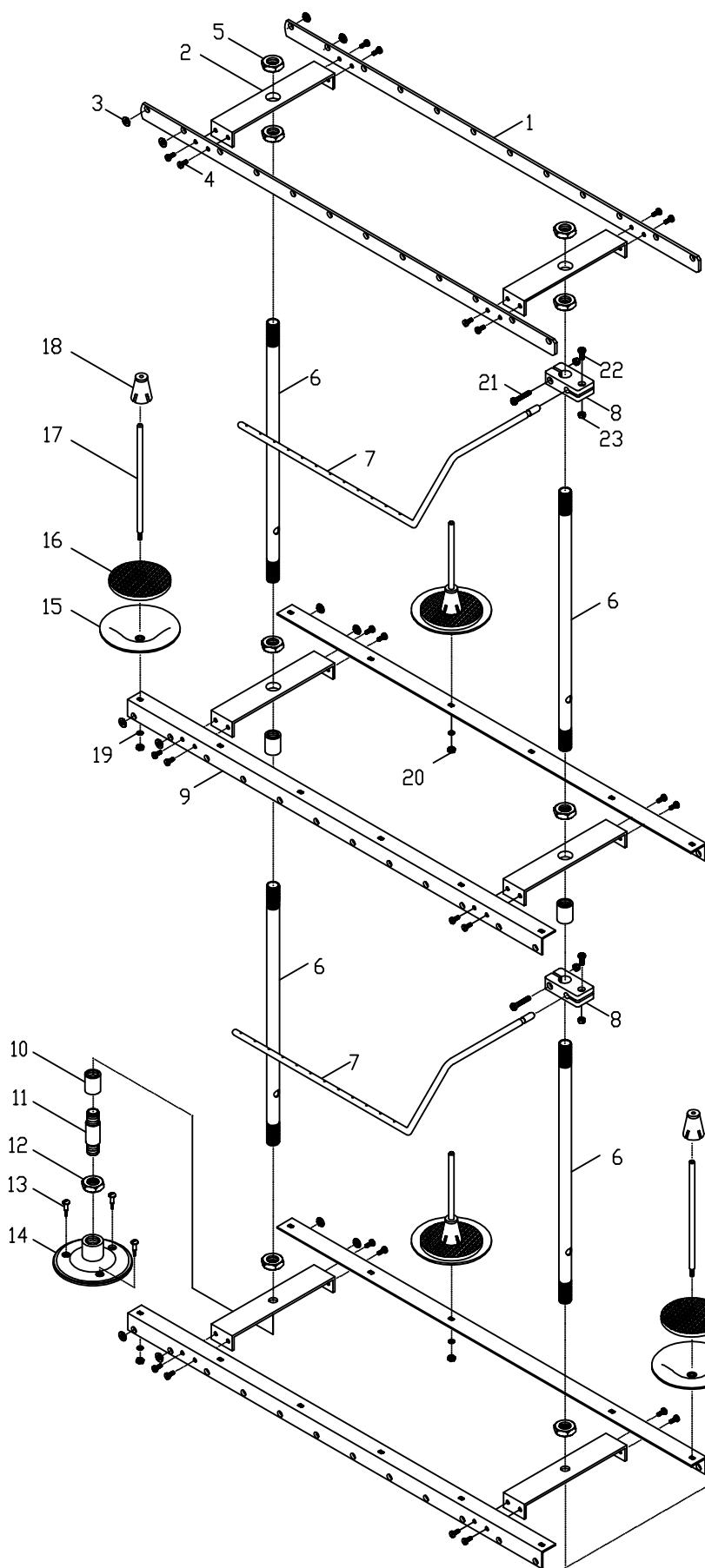


16. 66711-5 & 66711-6 & 66711-7 線架 MT4506-MT4525用 Thread Stand Mechanism



零件用量列表 Amt. Req.

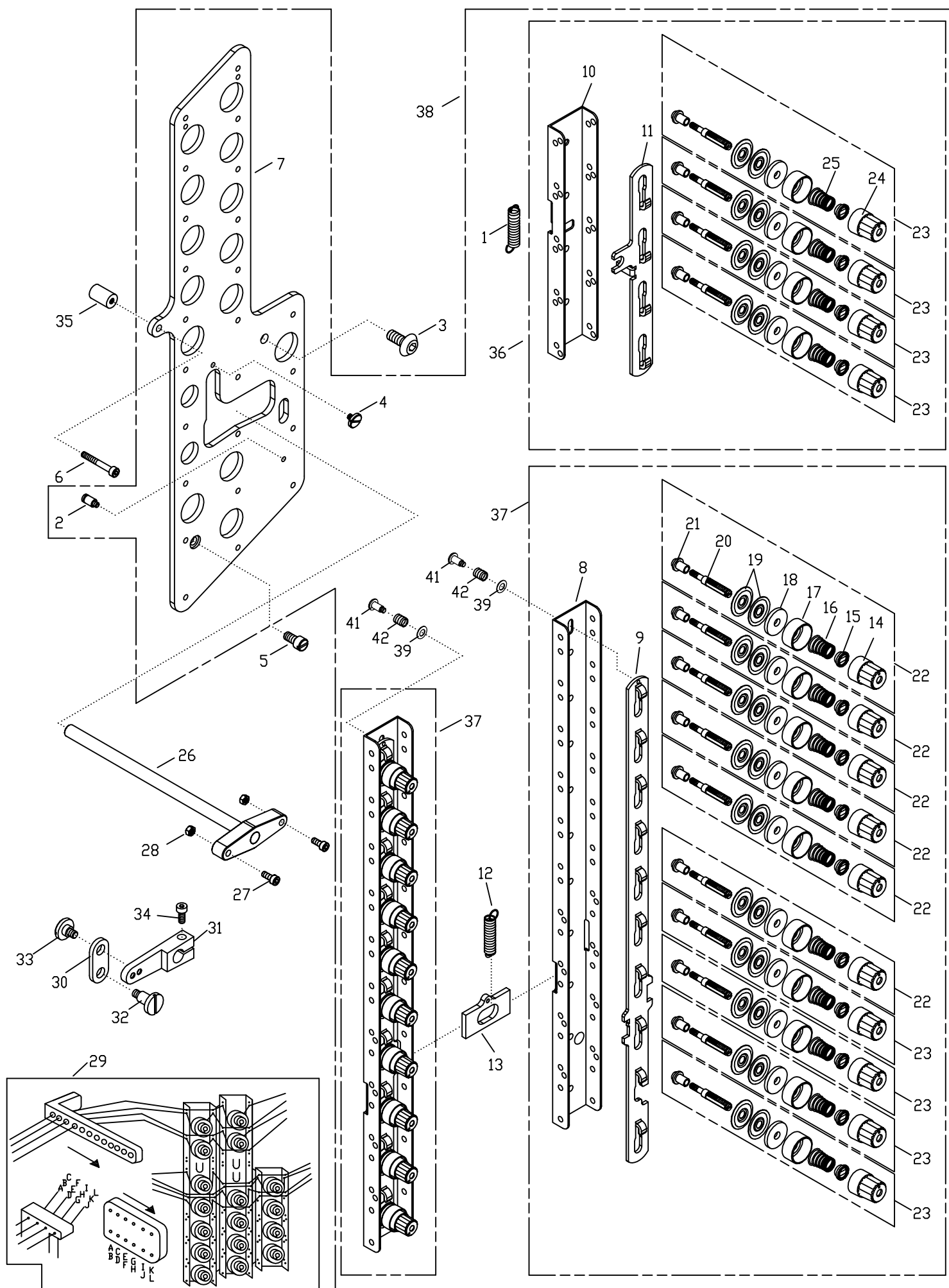
線架組 序號 Ref. No.	Model 機型 編號 No.	MT4506	MT4509	MT4512 + MT4525
		66711-5	66711-6	66711-7
2		4	6	6
3		48	72	72
4		16	24	24
5		6	8	8
6		2	4	4
7		1	2	2
8		1	2	2
9		2	4	4
10		2	4	4
15		12	18	24
16		12	18	24
17		12	18	24
18		12	18	24
19		12	18	24
20		12	18	24
21		1	2	2
22		1	2	2
23		2	4	4

16. 66711-5 & 66711-6 & 66711-7 線架 MT4506-4525 用 Thread Stand Mechanism

序號 Ref.No.	物料編號 Parts No.	名稱 Description	單位用量 Amt. Req.
◎1	66711501	導線桿 Thread Guide -----	2
◎2	66711502	支架 Holder -----	-
◎3	66711503	導線 Thread Guide -----	-
◎4	66711504	螺絲 Screw -----	-
◎5	66711505	螺帽 Nut -----	-
◎6	66711506	柱 Thread Stand Rod -----	-
◎7	66711507	旋臂 Arm -----	-
◎8	66711508	接頭 Joint -----	-
◎9	66711509	線盤座 Spool Set Bracket -----	-
◎10	66711510	軸襯 Bushing -----	-
◎11	66711511	螺椿 Stud -----	2
◎12	66711512	螺帽 Nut -----	2
◎13	66711513	螺絲 Screw -----	6
◎14	66711514	基座 Base -----	2
◎15	66711515	線盤 Spool Set (See Left Page) -----	-
◎16	66711516	緩衝墊 Seat (See Left Page) -----	-
◎17	66711517	線盤軸 Spool Pin (See Left Page) -----	-
◎18	66711518	線盤軸 Spool Pin (See Left Page) -----	-
◎19	66711519	彈簧墊圈 Spring Washer -----	-
◎20	66711520	螺帽 Nut -----	-
◎21	66711521	螺絲 Screw -----	-
◎22	66711522	螺絲 Screw -----	-
◎23	66711523	螺帽 Nut -----	-

◎需整組購買 Must be sold in complete set

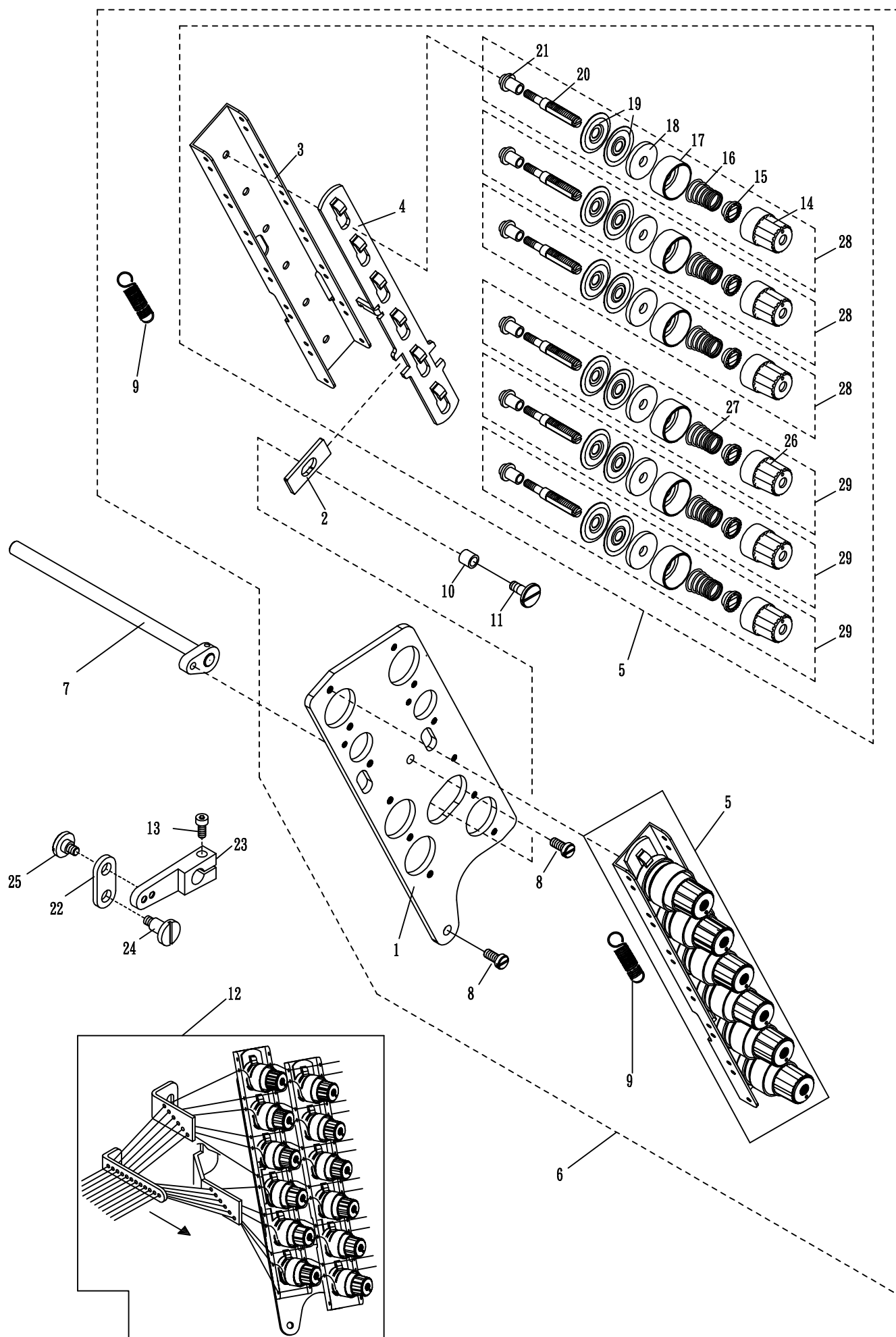
17. MT4509-MT4525 鬆線機構 TENSION STAND MECHANISM For MT4509-MT4525



17. MT4509-MT4525 鬆線機構 Tension Stand Mechanism For MT4509-MT4525

序號 Ref.No.	物料編號 Parts No.	名稱 Description	單位用量 Amt. Req.
1	2310000310	彈簧 Spring -----	1
2	2310001937	螺樁 Stud -----	1
3	8MP06401211A	螺絲 Screw (M6-1*12) (UTB0302)-----	1
4	8MB04280612G	螺絲 Screw (M4-0.7*3.5) -----	1
5	8MM05321209A	螺絲 Screw (M5-0.8*12) (FT0524)-----	1
6	8MM04283007B	螺絲 Screw (M4-0.7*30) (CT1359)-----	1
7	2310001707	鬆線座 Tension Post Support-----	1
8	2310001708	導線座 Thread Guide Holder -----	2
9	2310001709	鬆線板 Release Wedge-----	2
10	2310001710	導線座 Thread Guide Holder -----	1
11	2310001711	鬆線板 Release Wedge-----	1
12	2310001712	彈簧 Spring -----	1
13	2310001713	活動片 Plate -----	1
14	2100001121	張力調整螺帽 Tension Nut (Red) (See left Page)(SH1121) -----	12
15	2200000303	套管 Bushing (See left Page) (SH1122)-----	24
16	2100001123	彈簧 Spring (Red) (See left Page)(SH1123) -----	12
17	2200000305	彈簧座 Spring Seat (See left Page)(CT0305) -----	24
18	2100001127	羊毛氈 Felt (See left Page)(SH1127) -----	24
19	2100001126	張力控制盤 Tension Disc (See left Page)(SH1126) -----	48
20	22000003081	螺樁 Stud (See left Page) (CT0308)-----	24
21	22000003091	隔環 Spacer (See left Page) (CT0309)-----	24
22	231A0001922	張力控制組 Tension Set. (Red)-----	12
23	231A0001923	張力控制組 Tension Set. (Bule)-----	12
24	2100001121B	張力調整螺帽 Tension Nut (Bule) (See left Page)(SH1121) -----	12
25	2100001132	彈簧 Spring (Bule)(See left Page)(SH1132) -----	12
26	2310001726	軸 Shaft -----	1
27	8MB05321008A	螺絲 Screw (M5-0.8*10) -----	2
28	8MA05320408A	螺帽 Nut (M5-0.8*4) (CT1028) -----	2
29	66441-3	貼紙Paster-----	1
30	2310000341	連桿 Link-----	1
31	2310000342	曲柄 Lever-----	1
32	2310000343	螺樁 Stud-----	1
33	2310000344	螺樁 Stud-----	1
34	8MK95301407A	螺絲 Srew-----	1
35	2310001735	墊塊 -----	1
36	231A0001736	鬆線組 Thread Tension Mechanism -----	1
37	231A0001737	鬆線組 Thread Tension Mechanism -----	2
38	231A0001738	鬆線組 Thread Tension Mechanism -----	1
39	90DW040	墊圈 Washer -----	2
40	-----	-----	-
41	8MB03200907G	螺絲 Screw (MT1741 M3-0.5*9) -----	2
42	2310001742	彈簧 Spring -----	2

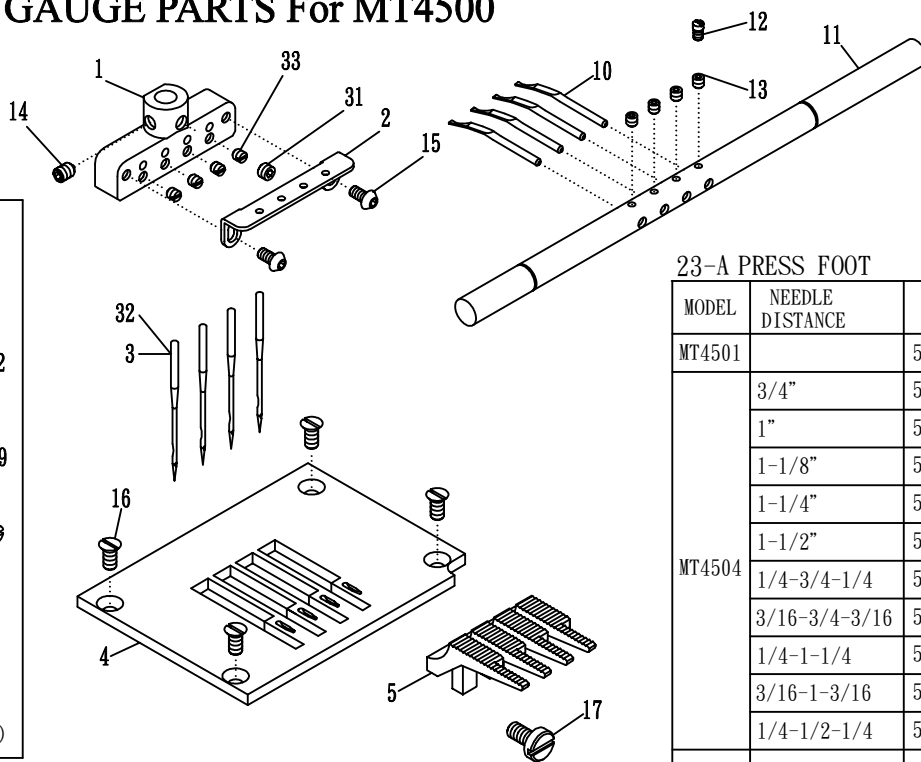
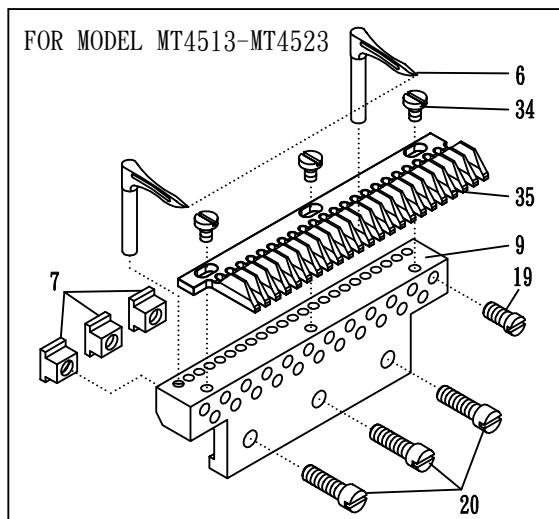
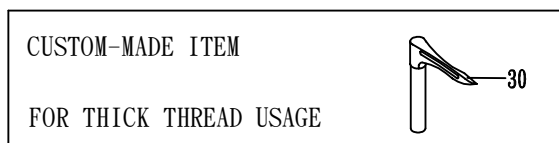
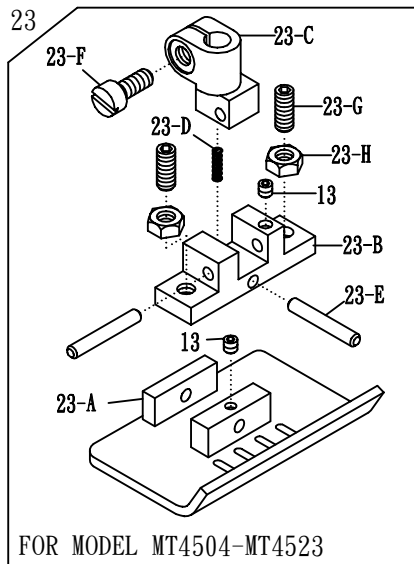
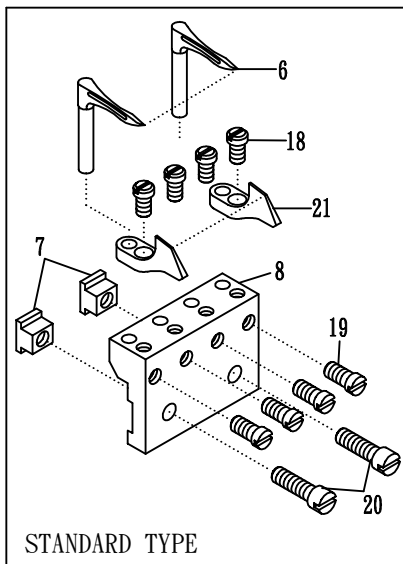
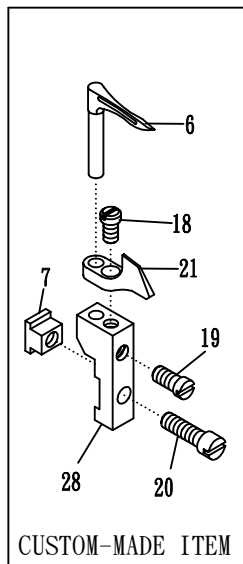
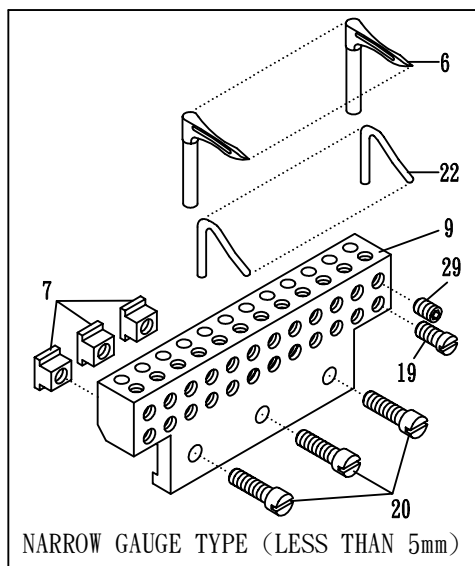
17-1. MT4506 鬆線機構 TENSION STAND MECHANISM For MT4506



17-1. MT4506 鬆線機構 Tension Stand Mechanism For MT4506

序號 Ref.No.	物料編號 Parts No.	名稱 Description	單位用量 Amt. Req.
1	2320001701	鬆線座 Tension Post Support-----	1
2	2320001702	活動片 Plate -----	1
3	2320001703	導線座 Tension Post Support-----	2
4	2320001704	鬆線板 Release Wedge-----	2
5	231A0001705	鬆線組 Thread Tension Mechanism -----	2
6	231A0001706	鬆線組 Thread Tension Mechanism -----	1
7	2310001905	軸 Shaft -----	1
8	8MC05321208A	螺絲 Screw (M5-0.8*12) (MT0332) -----	2
9	2310000310	彈簧 Spring -----	2
10	2310001910	隔環 Space -----	1
11	2310001911	螺樁 Stud -----	1
12	66441-2	貼紙Paster-----	1
13	8MK95301407A	螺絲 Srew-----	1
14	2100001121	張力調整螺帽 Tension Nut (Red) (See left Page)(SH1121) -----	6
15	2200000303	套管 Bushing (See left Page) (SH1122)-----	12
16	2100001123	彈簧 Spring (Red) (See left Page)(SH1123) -----	6
17	2200000305	彈簧座 Spring Seat (See left Page)(CT0305) -----	12
18	2100001127	羊毛氈 Felt (See left Page)(SH1127) -----	12
19	2100001126	張力控制盤 Tension Disc (See left Page)(SH1126) -----	24
20	22000003081	螺樁 Stud (See left Page) (CT03081)-----	12
21	22000003091	隔環 Spacer (See left Page) (CT03091)-----	12
22	2310000341	連桿 Link-----	1
23	2310000342	曲柄 Lever-----	1
24	2310000343	螺樁 Stud-----	1
25	2310000344	螺樁 Stud-----	1
26	2100001121B	張力調整螺帽 Tension Nut (Bule) (See left Page)(SH1121) -----	6
27	2100001132	彈簧 Spring (Bule)(See left Page)(SH1132) -----	6
28	231A0001922	張力控制組 Tension Set. (Red)-----	6
29	231A0001923	張力控制組 Tension Set. (Bule)-----	6

18. MT4500 定規零件 GAUGE PARTS For MT4500



23-A PRESS FOOT

MODEL	NEEDLE DISTANCE	PARTS NO.
MT4501		5231PF0101A
MT4504	3/4"	5231PF0401A
	1"	5231PF0403A
	1-1/8"	5231PF0405A
	1-1/4"	5231PF0406A
	1-1/2"	5231PF0408A
	1/4-3/4-1/4	5231PF0411A
	3/16-3/4-3/16	5231PF0412A
	1/4-1-1/4	5231PF0413A
	3/16-1-3/16	5231PF0414A
	1/4-1/2-1/4	5231PF0415A
MT4506	1/4"	5231PF0601A
	3/8"	5231PF0602A
	1/3"	5231PF0603A
	064-119	5231PF0604A
MT4509	1/4"	5231PF0901A
MT4512	3/16"	5231PF1201A
	1/4"	5231PF1202A
	5mm	5231PF1203A
MT4513	1/4"	5231PF1301A
	MULTI-NEEDLE DISTANCE	5231PF1302A
MT4517	1/8"	5231PF1701A
MT4523	1/8"	5231PF2301A
	1/4"	
MT4525	1/8"	5231PF2501A

24-A PRESS FOOT

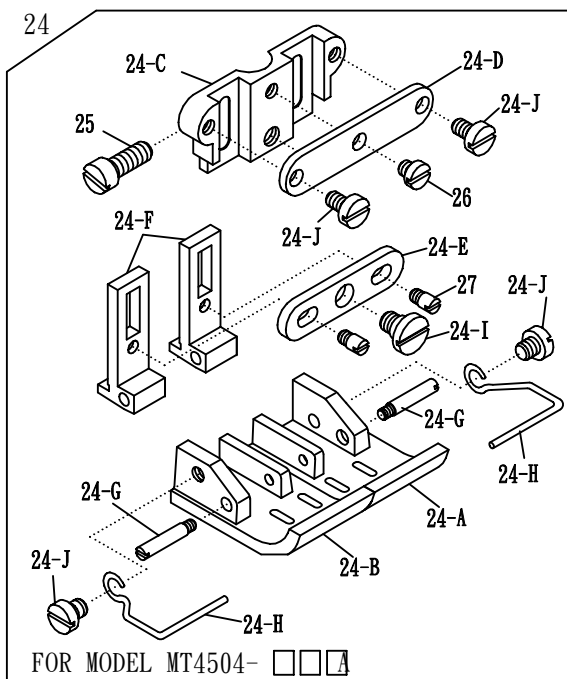
MODEL	NEEDLE DISTANCE	PARTS NO.
MT4504	3/4"	5231PF0402A
	1"	5231PF0404A
	1-1/8"	5231PF0410A
	1-1/4"	5231PF0407A
	1-1/2"	5231PF0409A

24-B PRESS FOOT

MODEL	NEEDLE DISTANCE	PARTS NO.
MT4504	3/4"	5231PF0402B
	1"	5231PF0404B
	1-1/8"	5231PF0410B
	1-1/4"	5231PF0407B
	1-1/2"	5231PF0409B

3 NEEDLE REQ.

MODEL NO.	Q' TY	MODEL NO.	Q' TY
MT4501	1	MT4504	4
MT4506	6	MT4509	9
MT4512	12	MT4513	13
MT4517	17	MT4523	23
MT4525	25		



18. MT4500 定規零件 Gauge Parts For MT4500

序號 Ref.No.	物料編號 Parts No.	名稱 Description	單位用量 Amt. Req.
1	-----	針留 Needle Clamp -----	1
2	-----	導線 Thread Guide -----	1
3	66729-14	針 UO113 #14 Needle -----	1
4	-----	針板 Needle Plate -----	1
5	-----	狗齒 Feed Dog -----	1
6	-----	結線鉤 Retainer Lopper -----	-
7	2310001807	承座 Bracker -----	-
8	-----	結線鉤座 Looper Holder -----	1
9	-----	結線鉤座 Looper Holder -----	1
10	5231UL0001	結線鉤 Looper -----	-
11	-----	撥線桿 Retainer Holder -----	1
*12	8MC75180403E	螺絲 Screw (MT1812 M2.5-0.45*3.5) -----	-
13	8MN03200300A	螺絲 Screw (CT0115 M3-0.5*3) -----	-
14	8MN04280400A	螺絲 Screw (CT0229 M4-0.7*4) -----	1
15	8MP03200606A	螺絲 Screw (MT0142 M3-0.5*6) -----	2
16	8SE36400806A	螺絲 Screw (SH0530 9/64"-40*8) -----	4
17	8SC44400909S	螺絲 Screw (MT1817 11/64"-40*6) -----	1
18	8SB32440605A	螺絲 Screw (K07-08 1/8"-44*6) -----	-
19	8SC36400705K	螺絲 Screw (MT1819 9/64"-40*7) -----	-
20	8SB36401205K	螺絲 Screw (MT1820 9/64"-40*12) -----	-
21	5231NG0001	導針器 Needle Guide -----	-
22	5231NG0002	導針器 Needle Guide -----	-
23	-----	壓腳 Presser Foot -----	1
23-A	-----	壓腳底 Presser Foot Guide (See Left Page)-----	-
23-B	5231PF0401B	壓腳連桿 Presser Foot Link -----	1
23-C	5231PF0401C	壓腳柄 Presser Foot Arm -----	1
23-D	5231PF0401D	壓縮彈簧 Spring -----	1
23-E	5231PF0401E	固定銷 Pin -----	-
23-F	8MB04281007K	螺絲 Screw (CT1237 M4-0.7*10) -----	-
23-G	8MN04281000A	螺絲 Screw (CT0216 M4-0.7*10) -----	2
23-H	8MA04280307A	螺帽 Nut (CT0238 M4-0.7*3) -----	2
24	-----	壓腳 Presser Foot -----	1
24-A	-----	壓腳底(右) Presser Foot Guide (Right) (See Left Page)-----	-
24-B	-----	壓腳底(左) Presser Foot Guide (Left) (See Left Page)-----	-
24-C	5231PF0404C	壓腳座 Presser Foot Bracket -----	1
24-D	5231PF0404D	檔片 Plate -----	1
24-E	5231PF0404E	連桿 Link -----	1
24-F	5231PF0404F	滑塊 Bracket -----	2
24-G	5231PF0404G	銷 Pin -----	2
24-H	5231PF0404H	護指環 Safety Plate Holder -----	2
24-I	5231PF0404I	螺絲 Screw (M4.5-0.75*4) -----	1
24-J	8MB85240607K	螺絲 Screw (CT0637 M3.5-0.6*6) -----	4
25	8MB95301107A	螺絲 Screw (CT0706 M4.5-0.75*12) -----	1
26	8MB85240406K	螺絲 Screw (PMD010166 M3.5-0.6*4) -----	1
27	8MB03200304M	螺絲 Screw (MT1827 M3-0.5*3) -----	2
28	2310001828	結線鉤座 Looper Holder -----	1
29	8SN36400400E	螺絲 Screw (SH0222 9/64"-40*4) -----	-
30	5231LL0004	結線鉤 Retainer Lopper (For Thick Thread Usage)-----	1
31	8MN04280500C	螺絲 Screw (FT1222 M4-0.7*5) -----	1
**32	66729-18	針 UO113 #18 Needle -----	1
33	8SH32440300A	螺絲 Screw (S04-65 1/8"-44*2.5) -----	-
*34	8MB03200405A	螺絲Screw(FT0548 M3-0.5*4) -----	3
*35	-----	導針器 Needle Guide -----	1

*For MT4513-MT4525 Use.

** For MT4512 Bigger Eyelet Hole