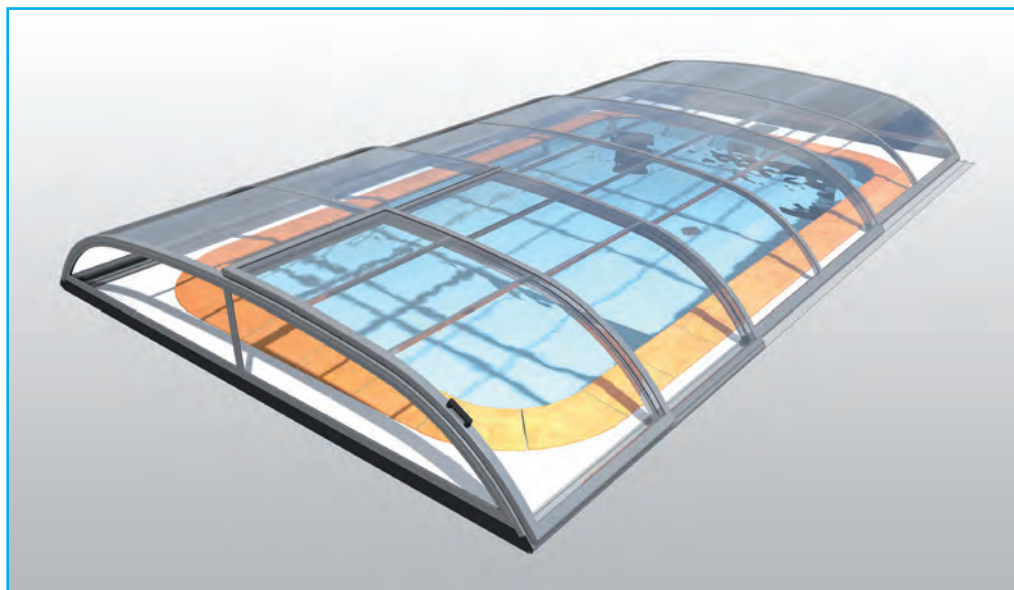


GULLBERG *GJ* JANSSON

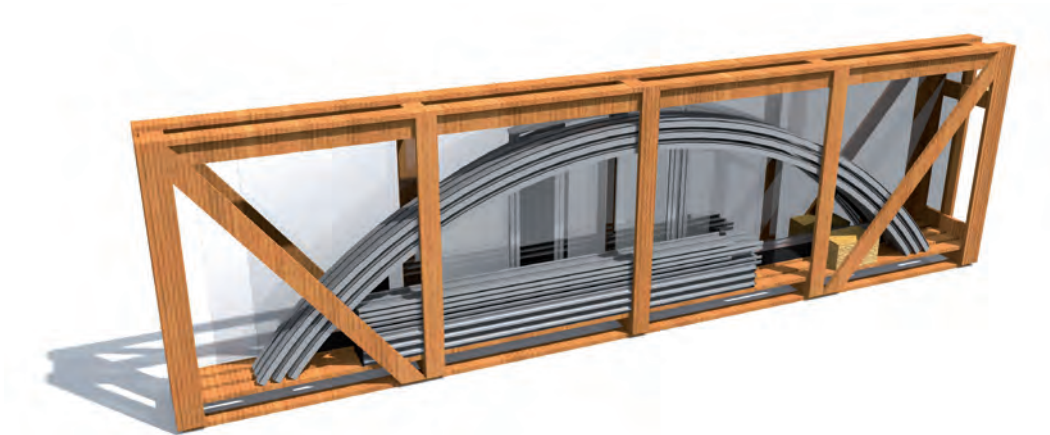


P O O L E N C L O S U R E S

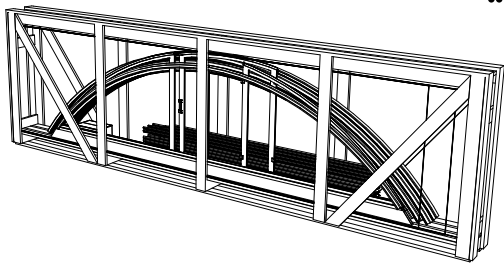
NOVA COMFORT & STELLA COMFORT

I. General assembly manual

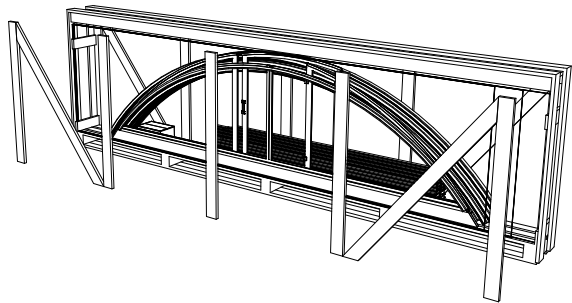
Rev. 2018.1.



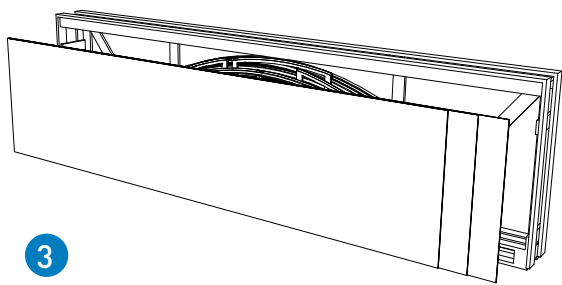
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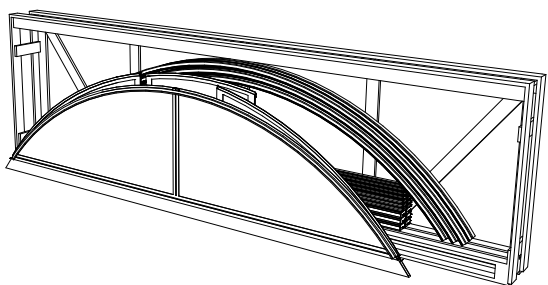
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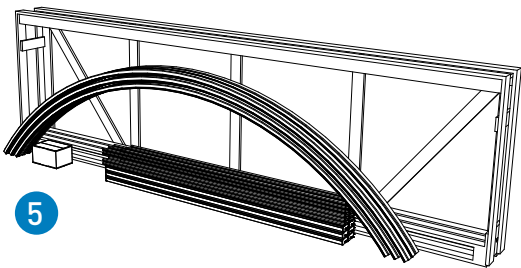
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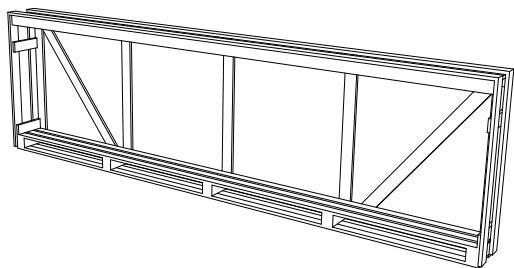
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5



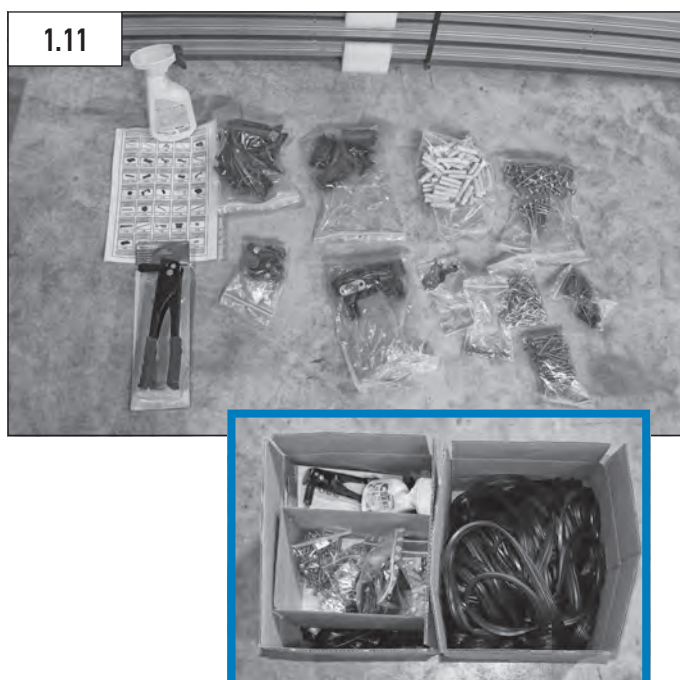
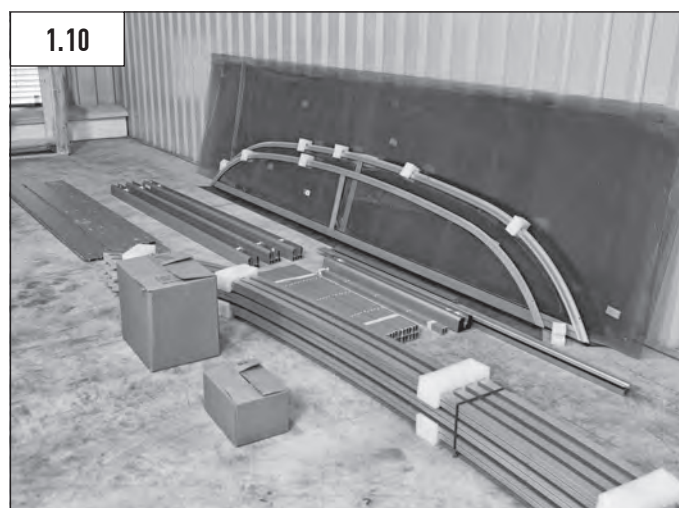
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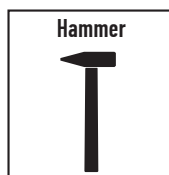
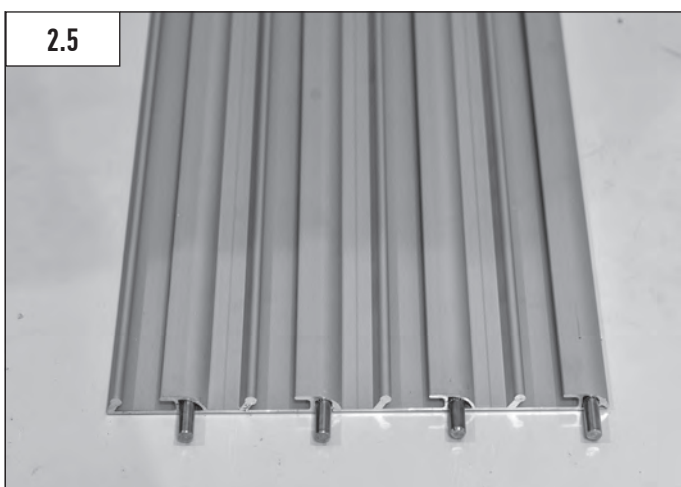
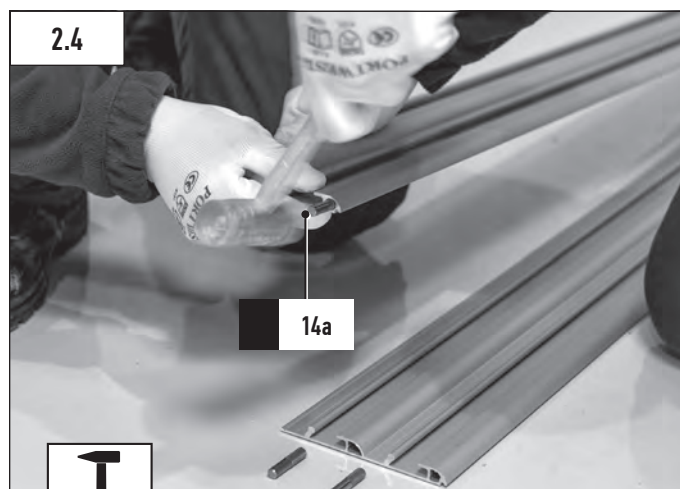
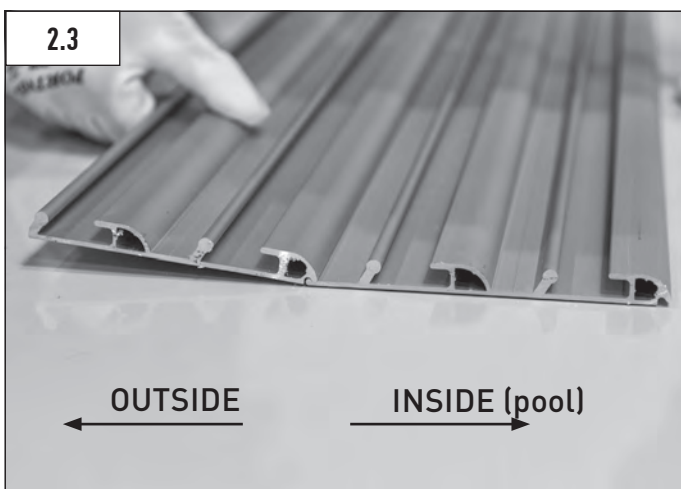
1 BOX DISASSEMBLY



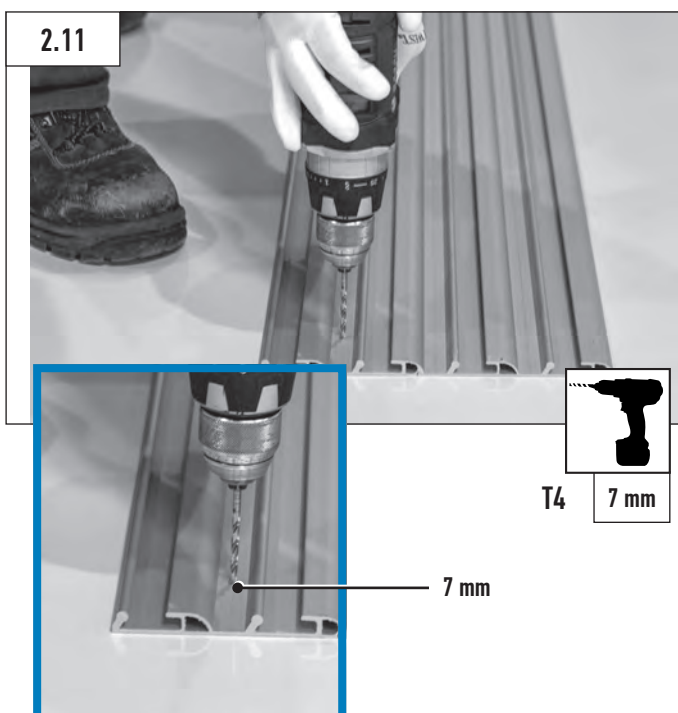
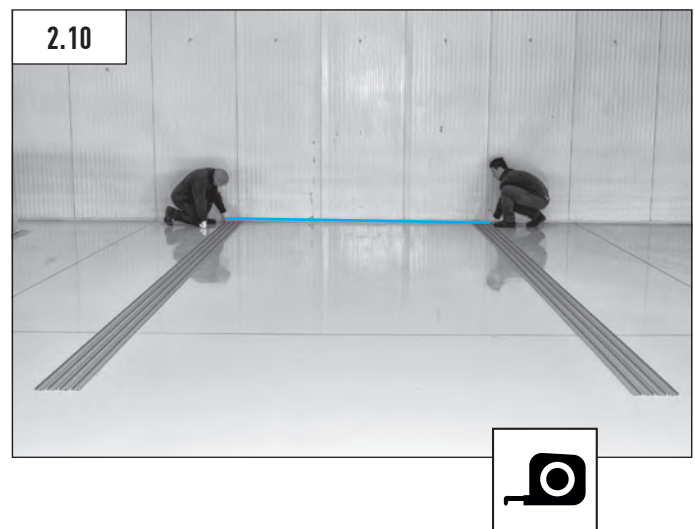
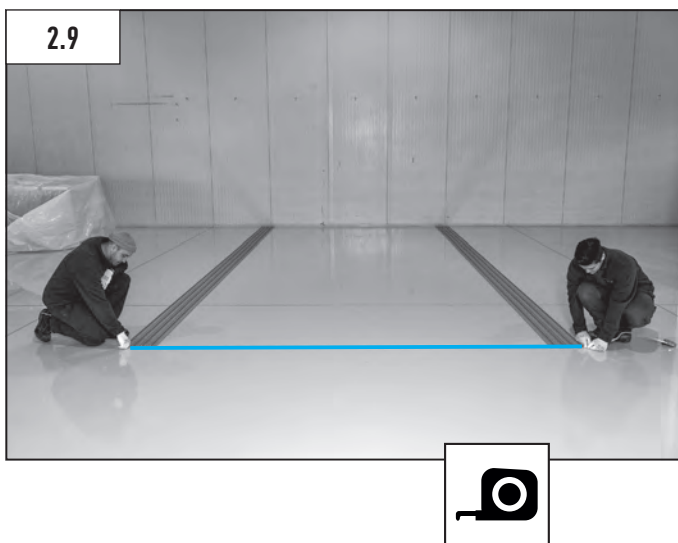
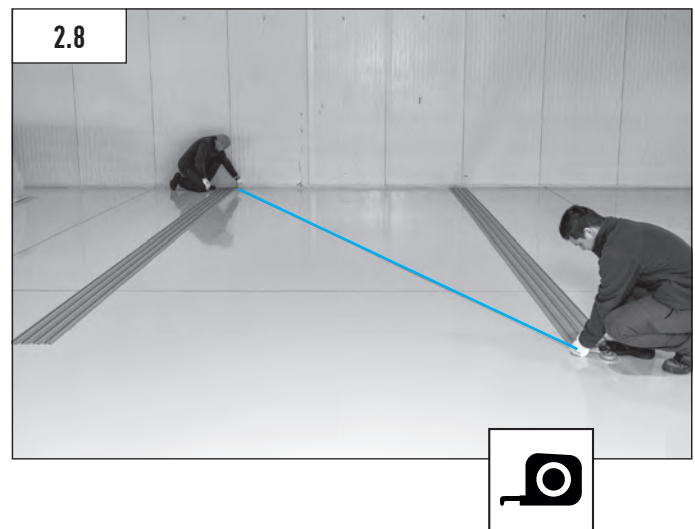
1 BOX DISASSEMBLY



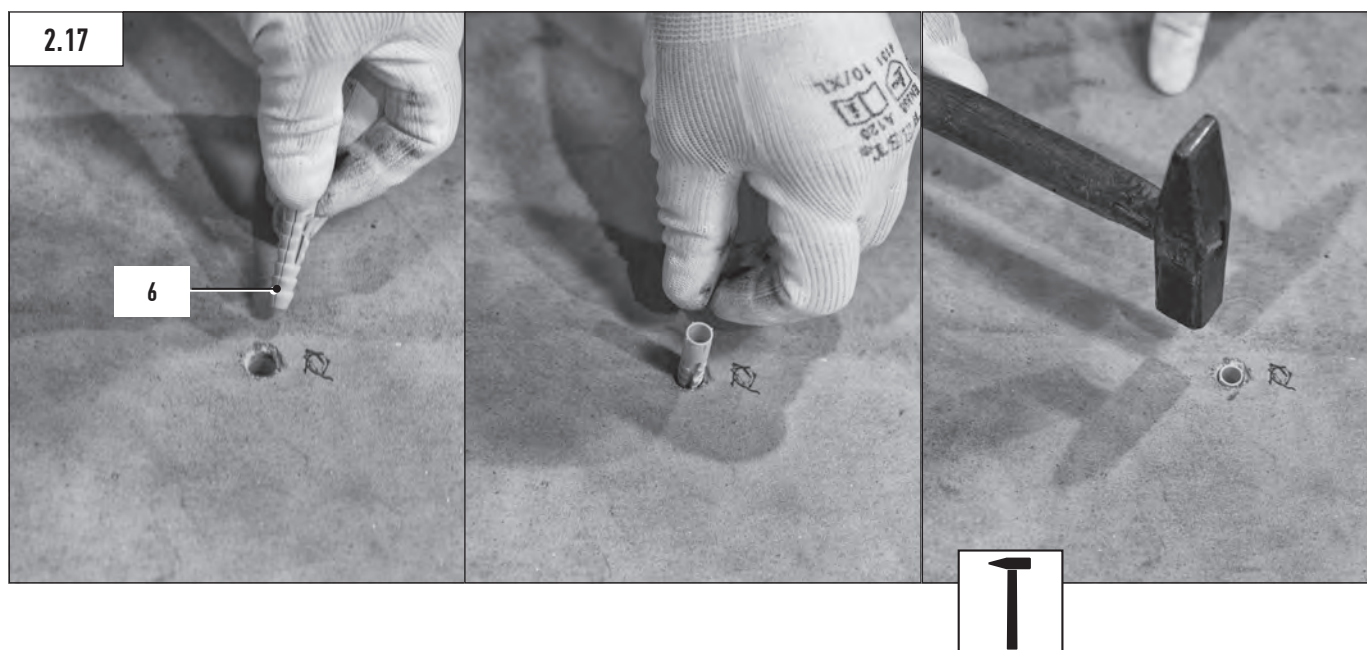
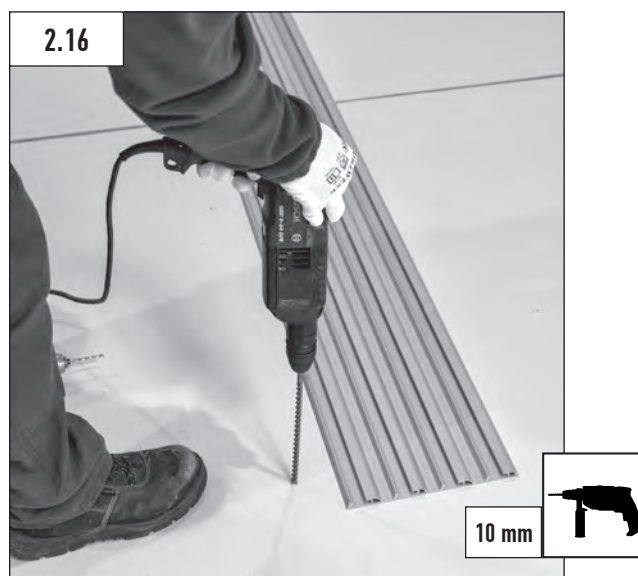
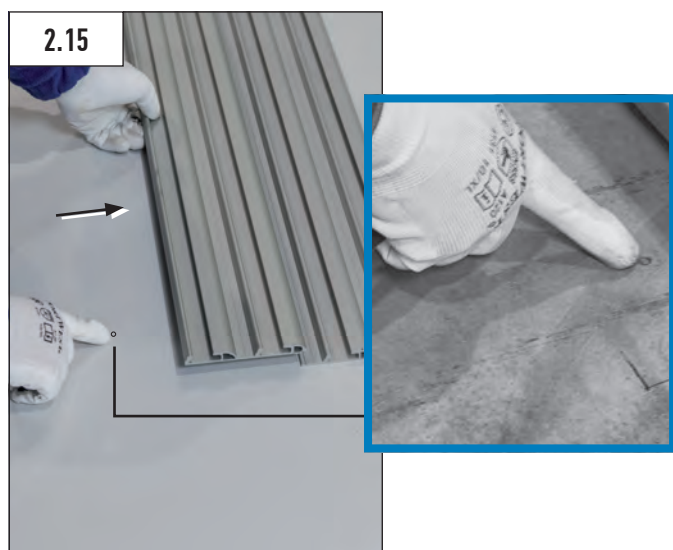
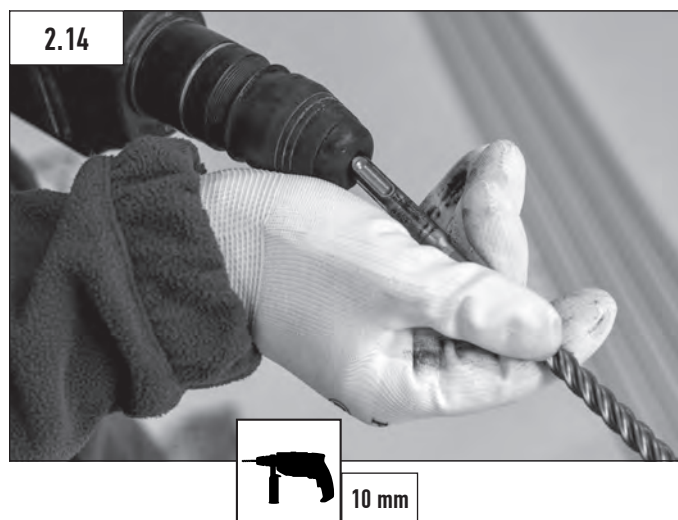
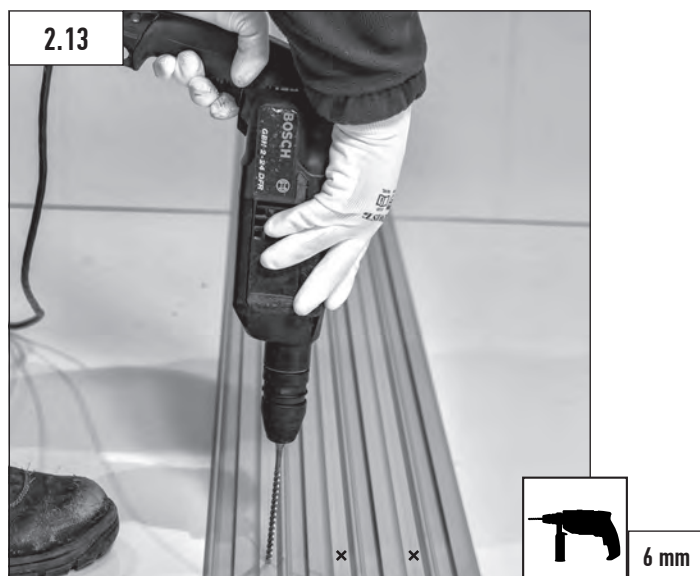
2 RAIL ASSEMBLY



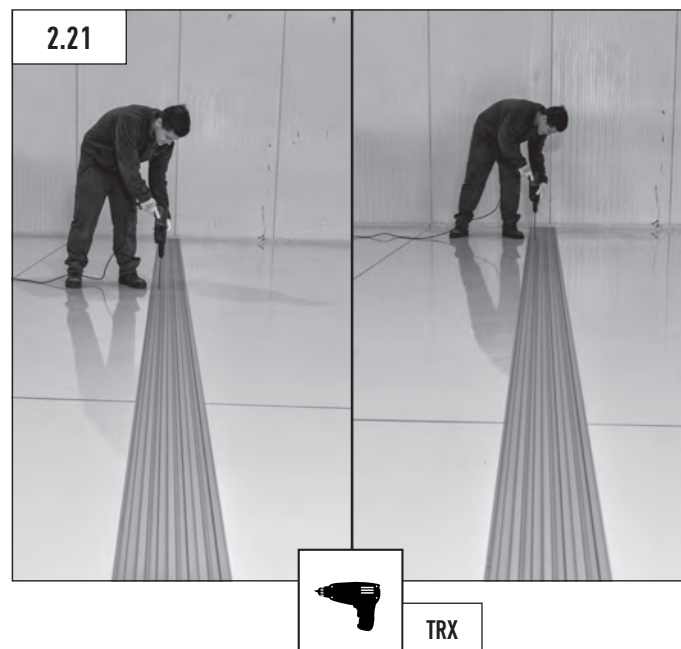
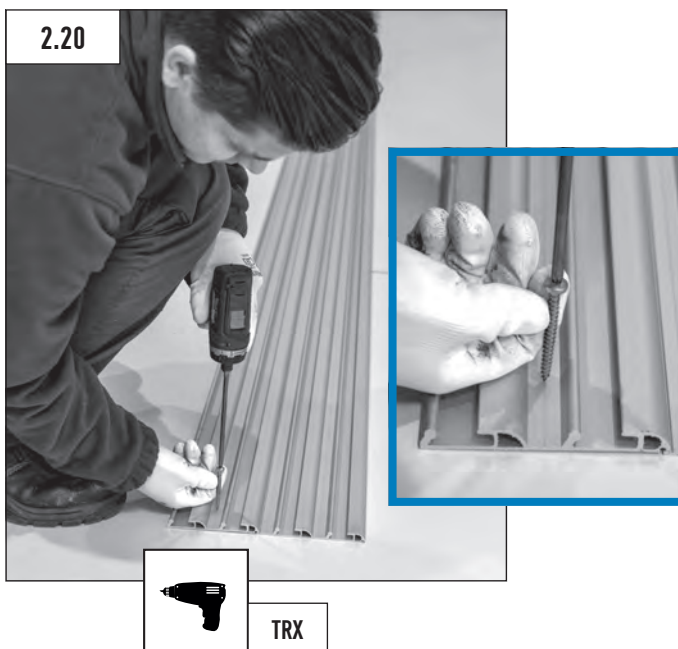
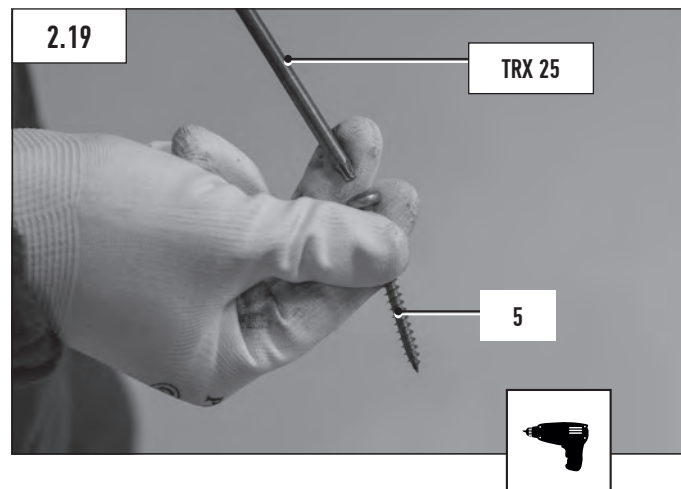
2 RAIL ASSEMBLY



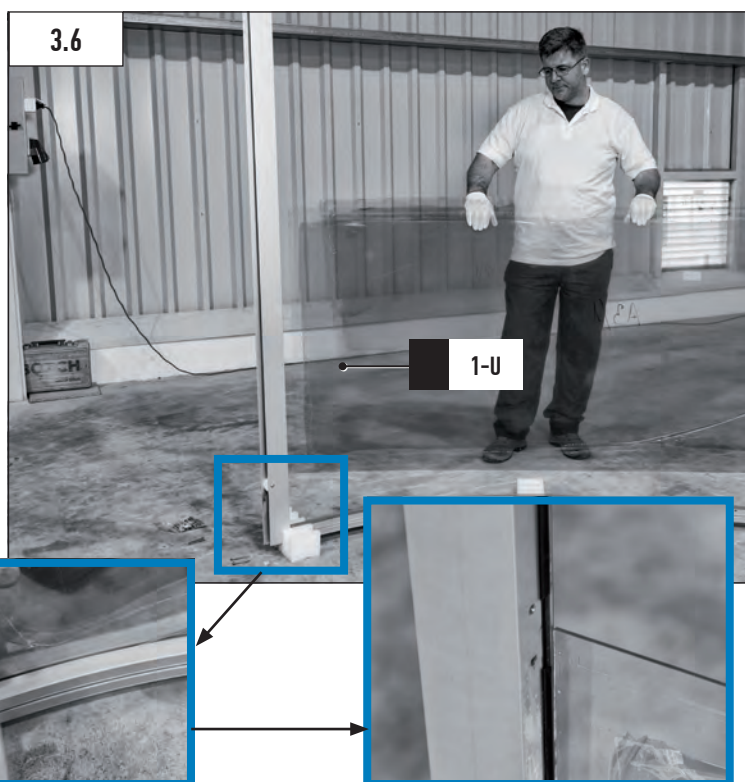
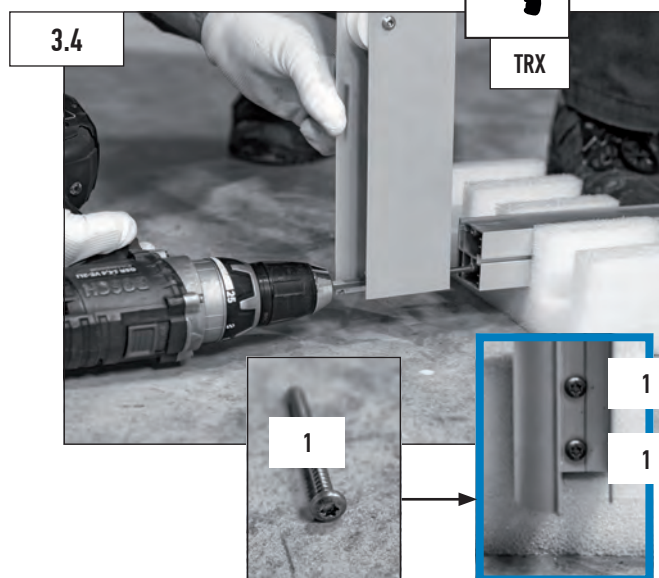
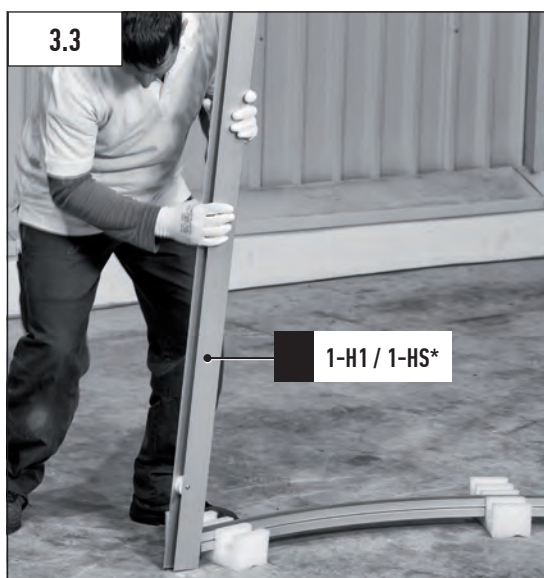
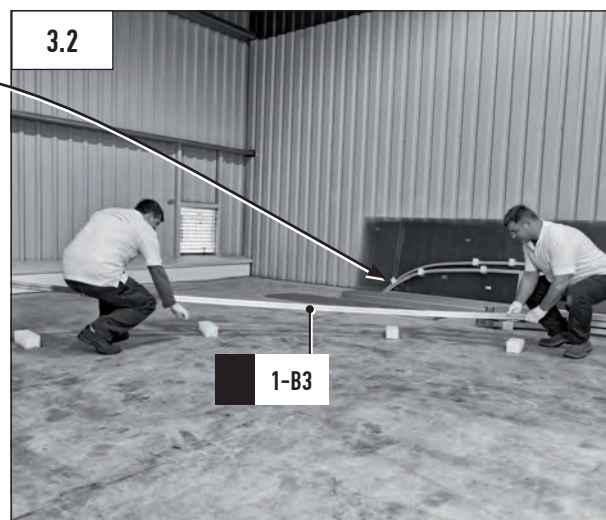
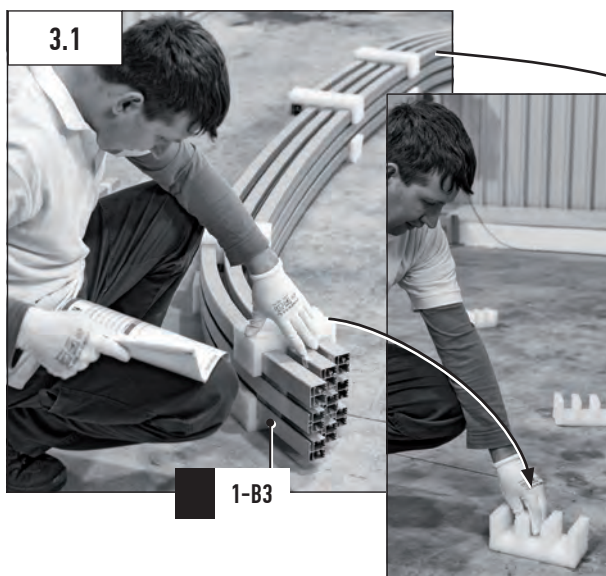
2 RAIL ASSEMBLY



2 RAIL ASSEMBLY

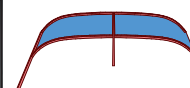
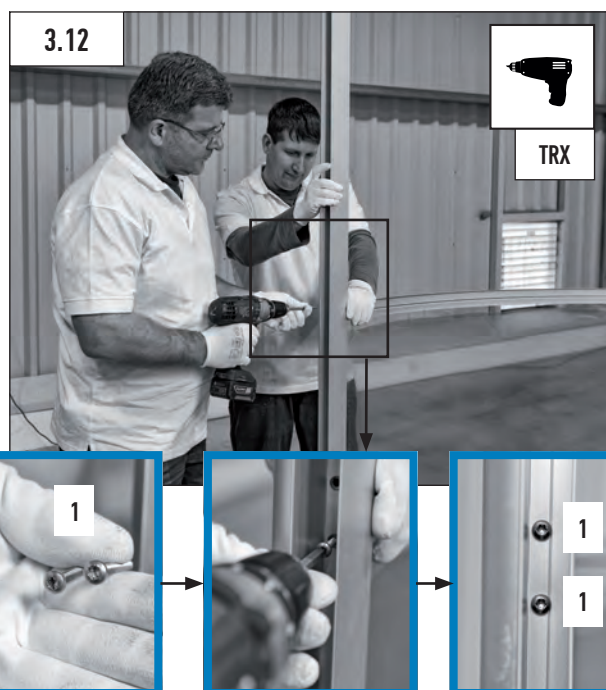
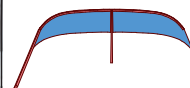
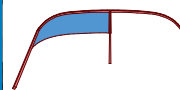
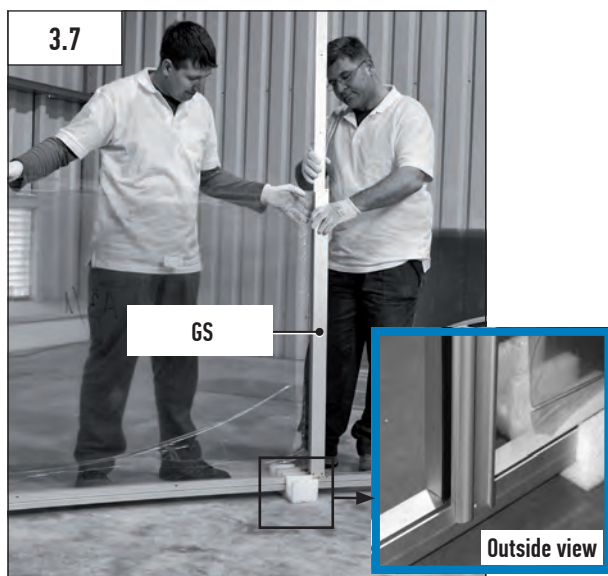


3 FIRST SEGMENT ASSEMBLY

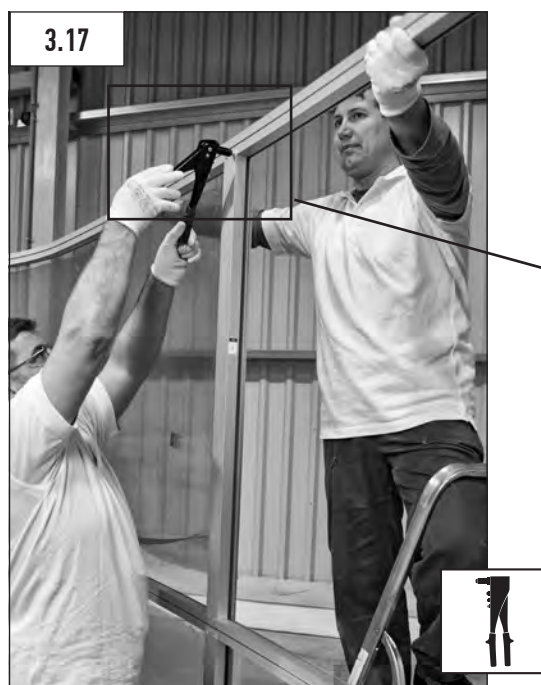
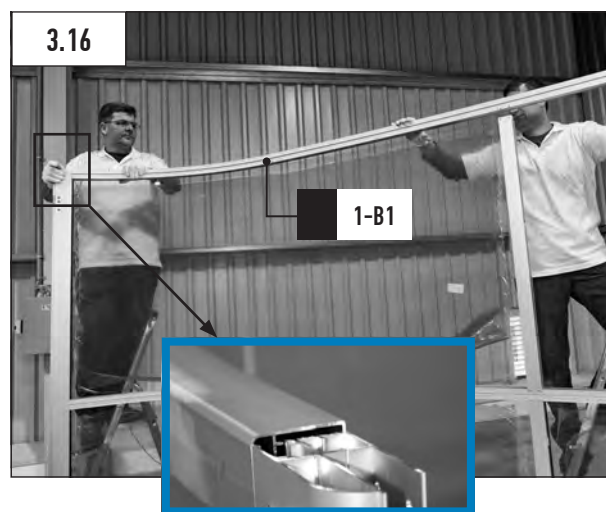
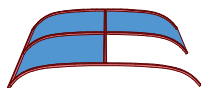
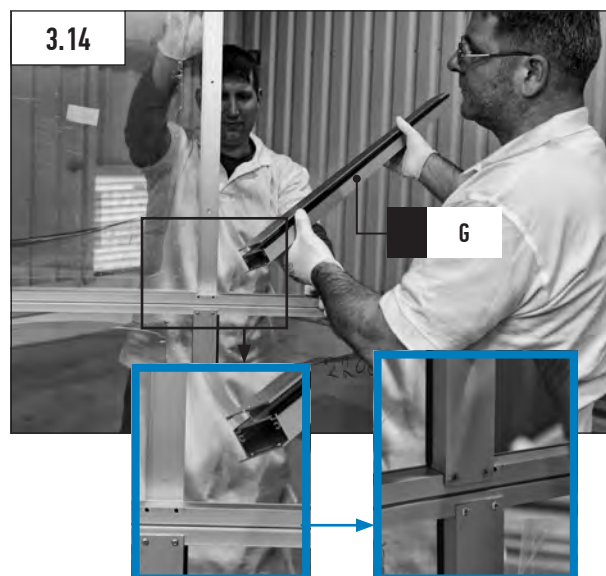
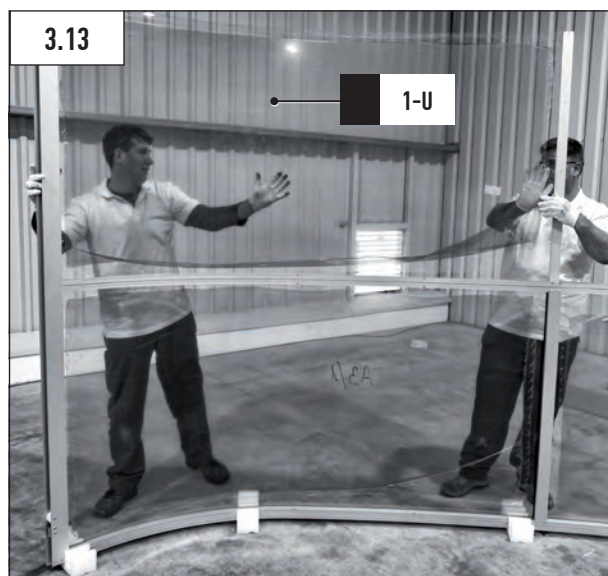
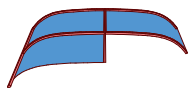


* 1-HS =
at the sliding door

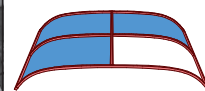
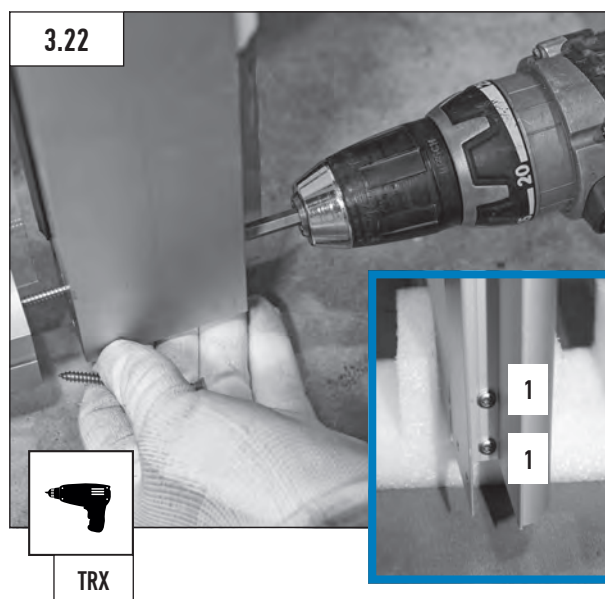
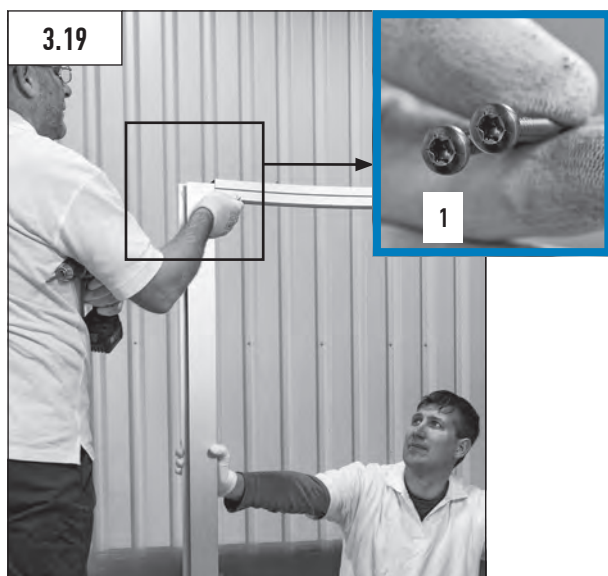
3 FIRST SEGMENT ASSEMBLY



3 FIRST SEGMENT ASSEMBLY



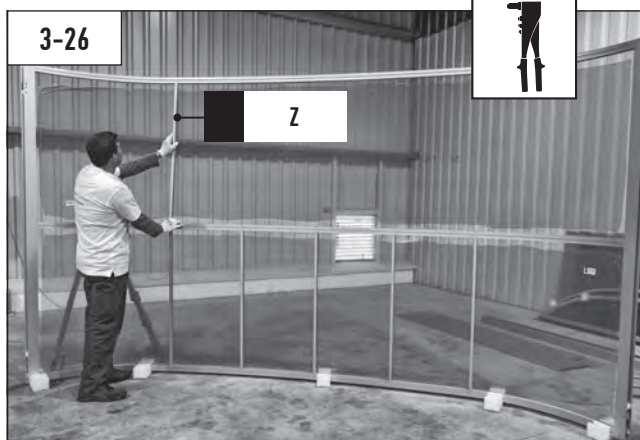
3 FIRST SEGMENT ASSEMBLY



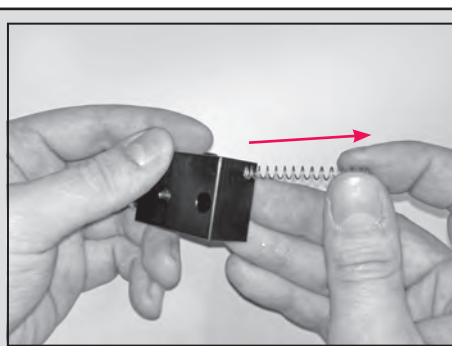
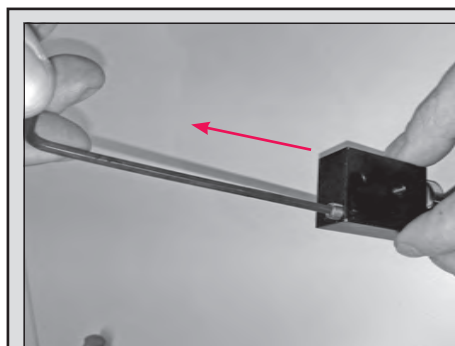
* 1-HS =
at the sliding door



3 FIRST SEGMENT ASSEMBLY



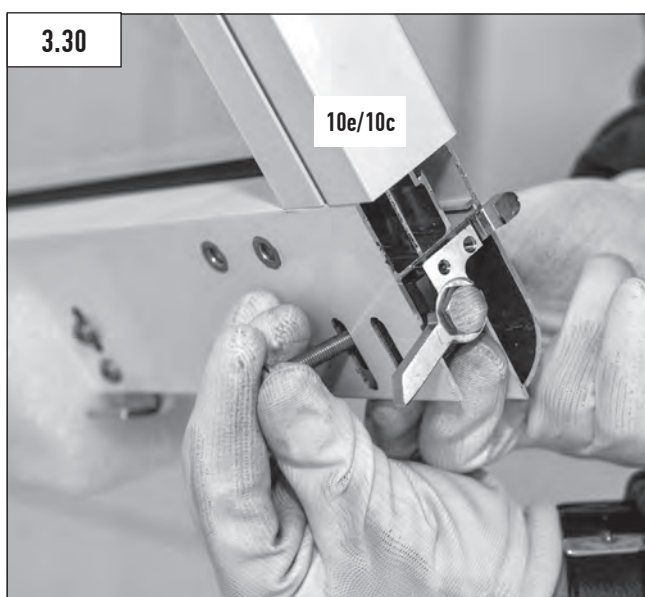
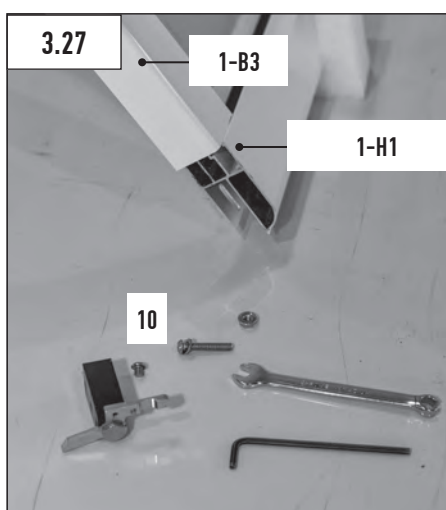
More details about Z profile assembly on page 20. images 4.17 - 4.18.



Optional:

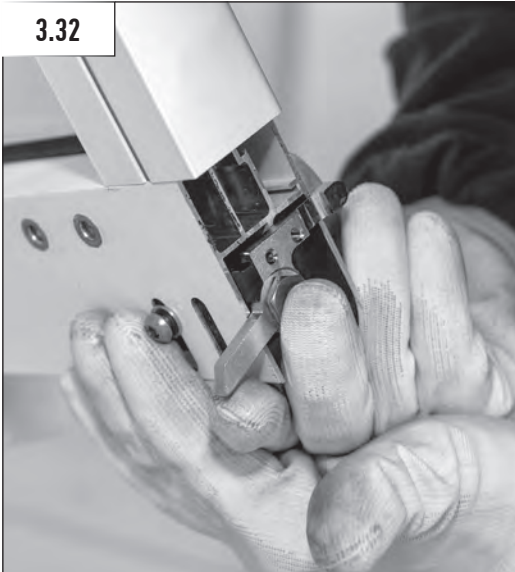
By removing the screw and the spring on the key lock side, the pin will arrest automatically at the right position when closing the segment.

The opposite side should be arrested manually when closing the segment.



3 FIRST SEGMENT ASSEMBLY

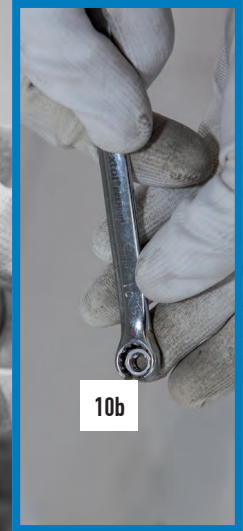
3.32



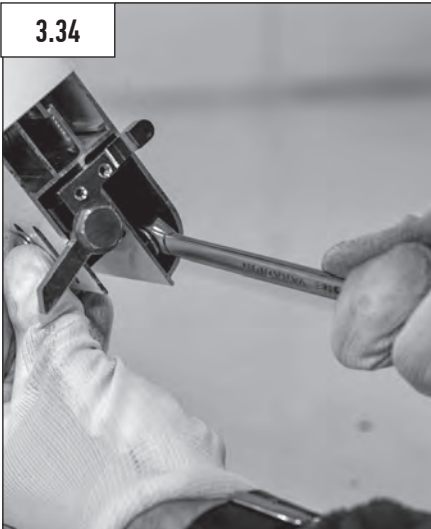
3.33



10b



3.34



3.35



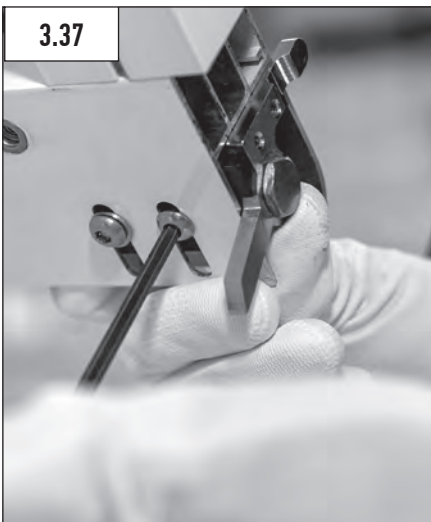
3.36



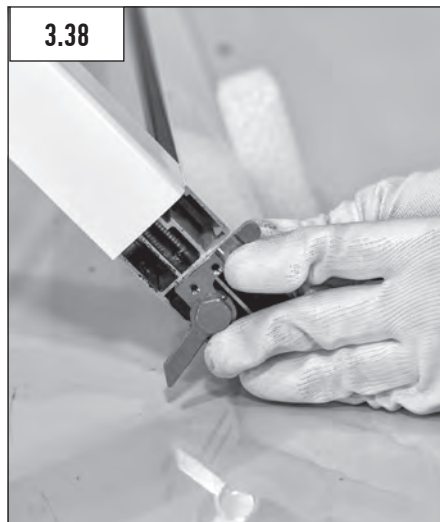
10d



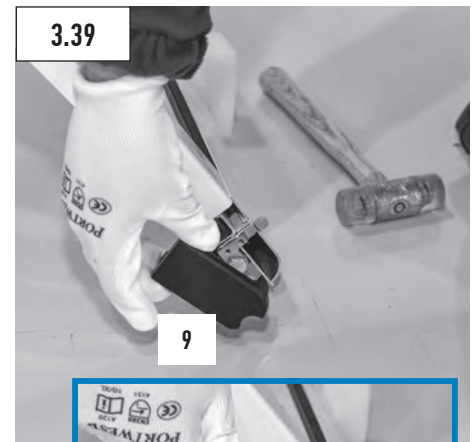
3.37



3.38

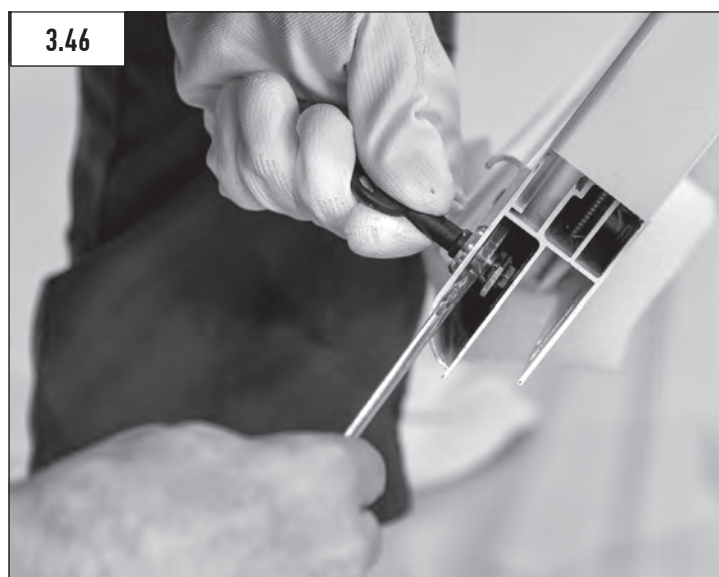
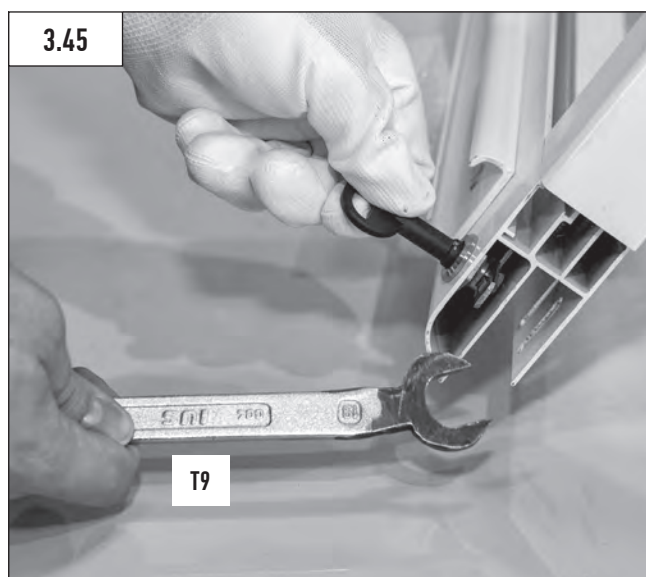
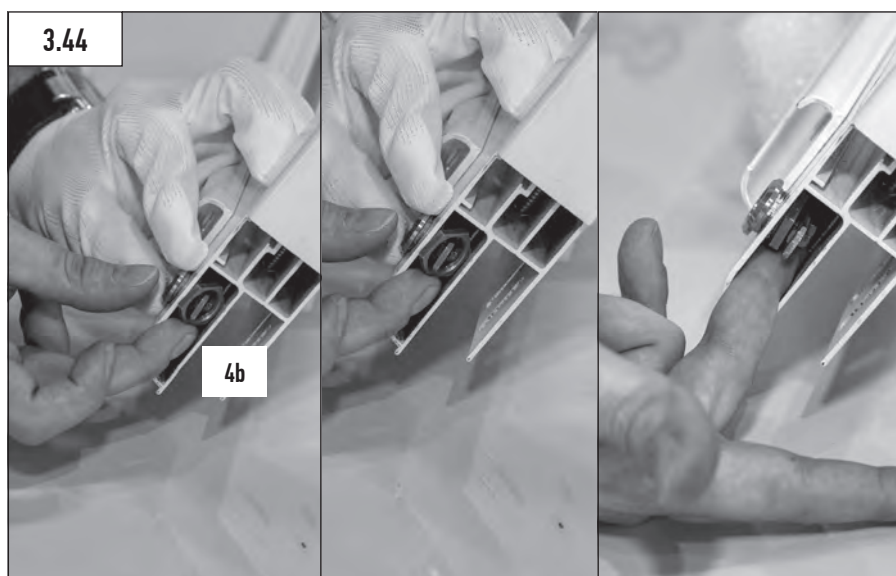
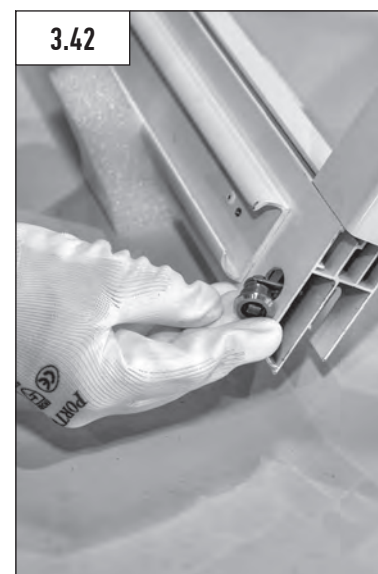
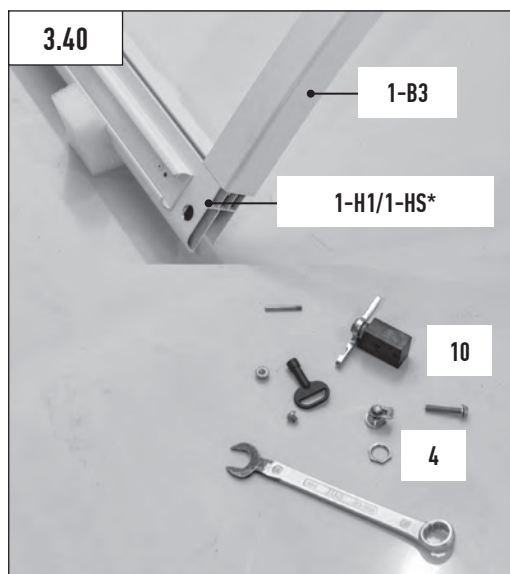


3.39



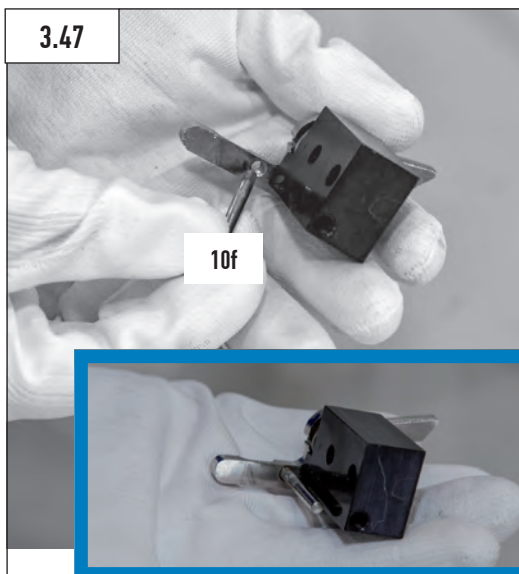
9



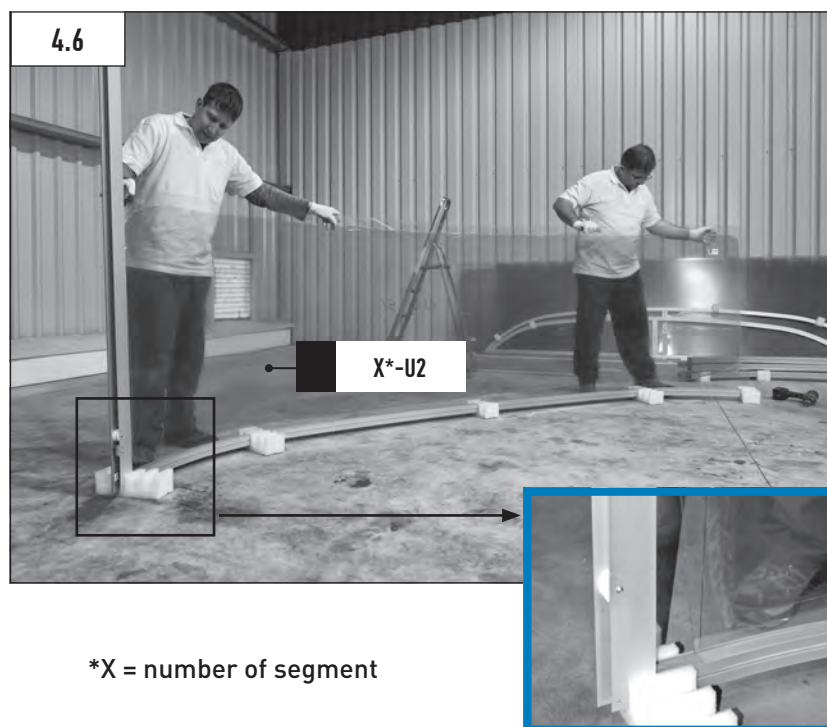
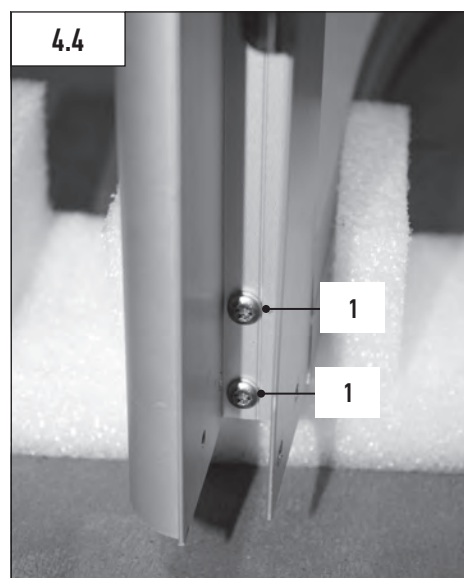
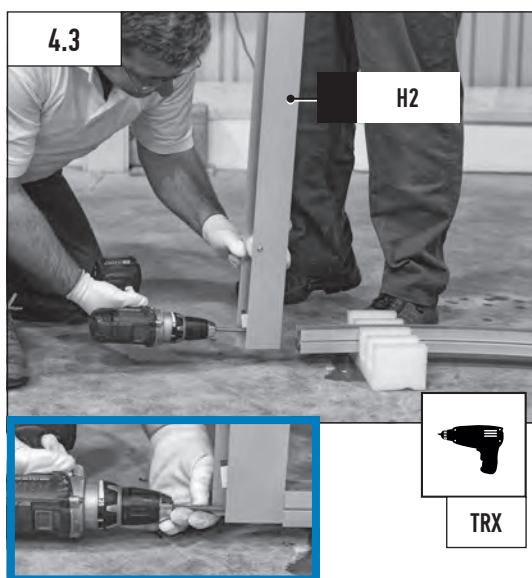
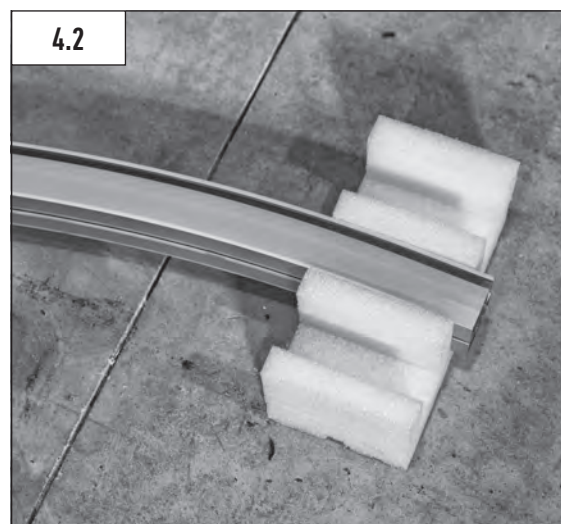
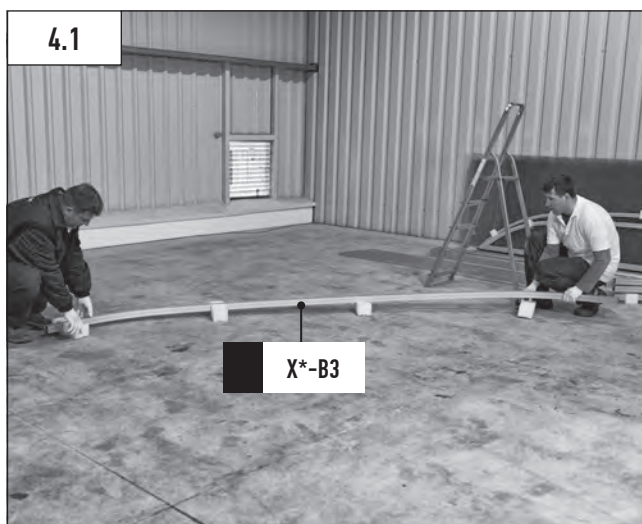


* 1-HS =
at the sliding door

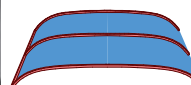
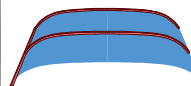
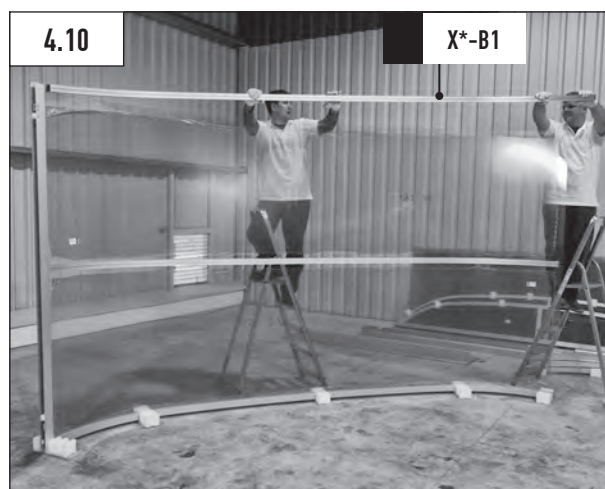
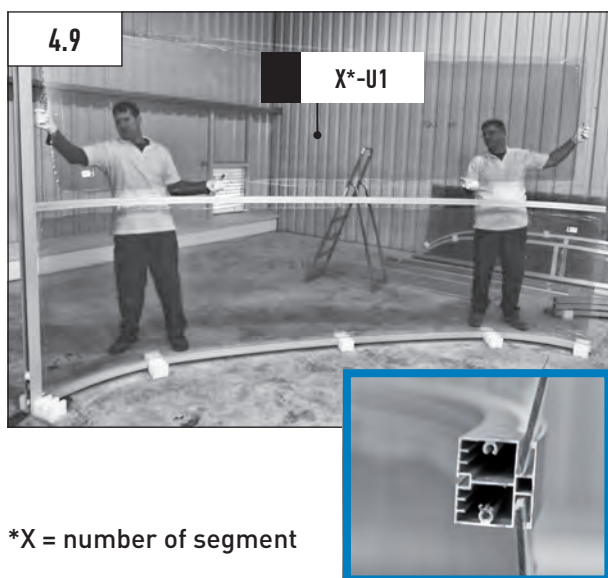
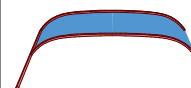
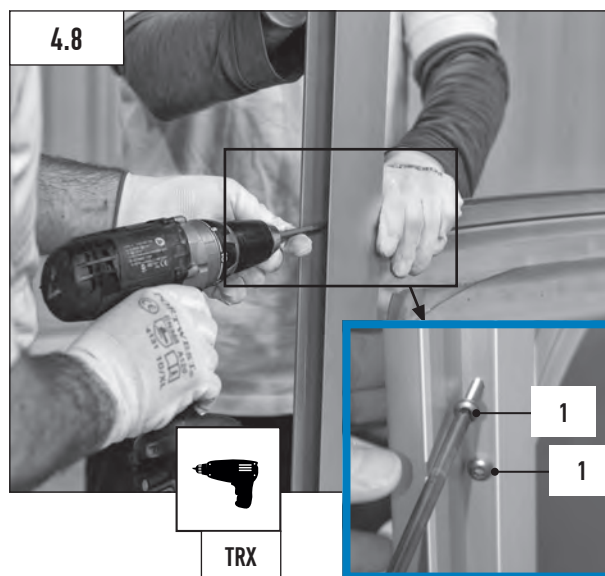
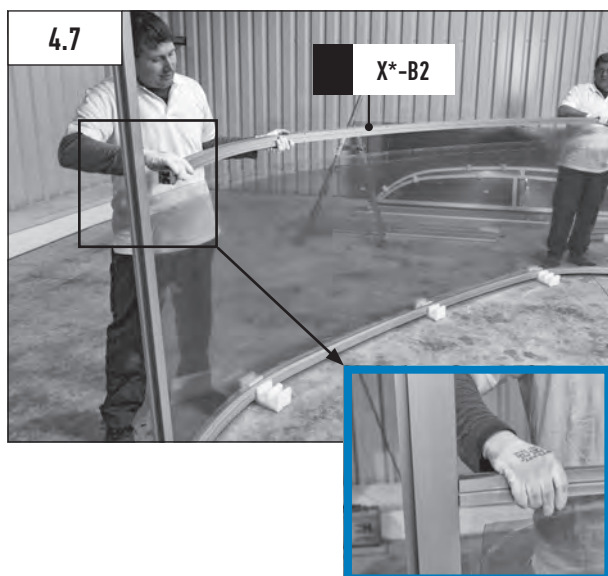
3 FIRST SEGMENT ASSEMBLY



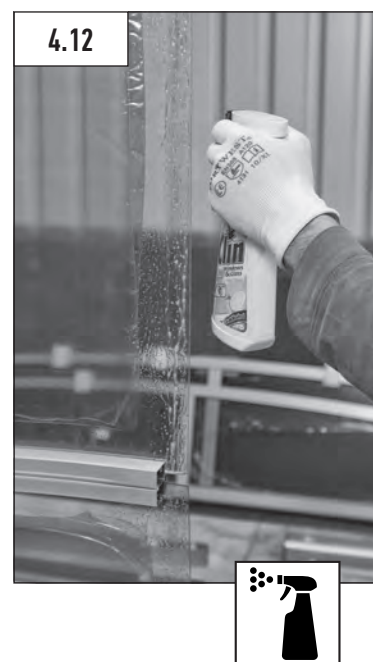
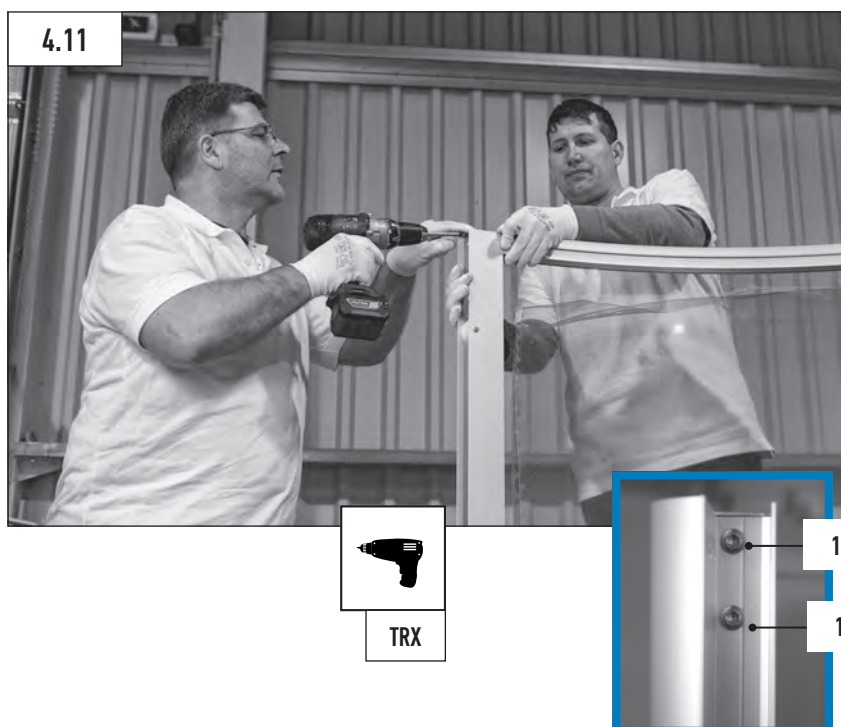
4 INTERMEDIATE SEGMENT ASSEMBLY



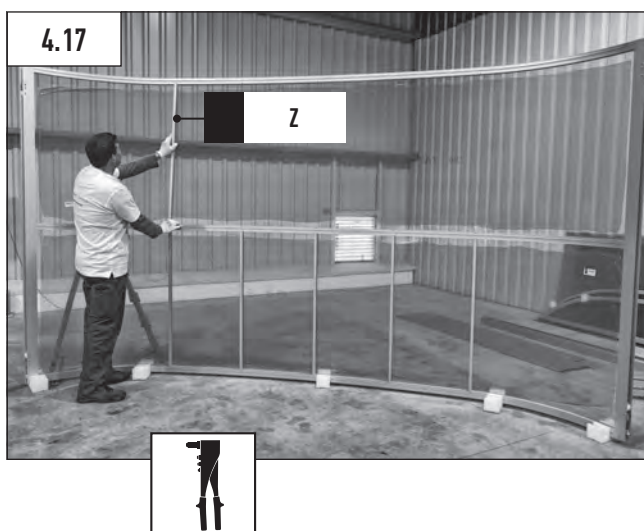
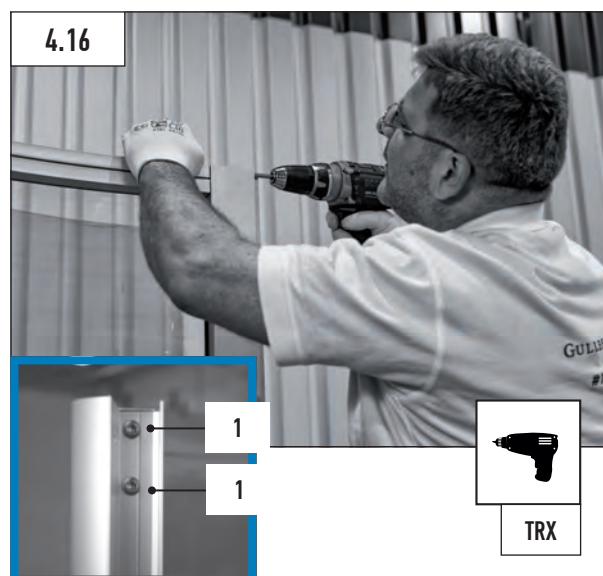
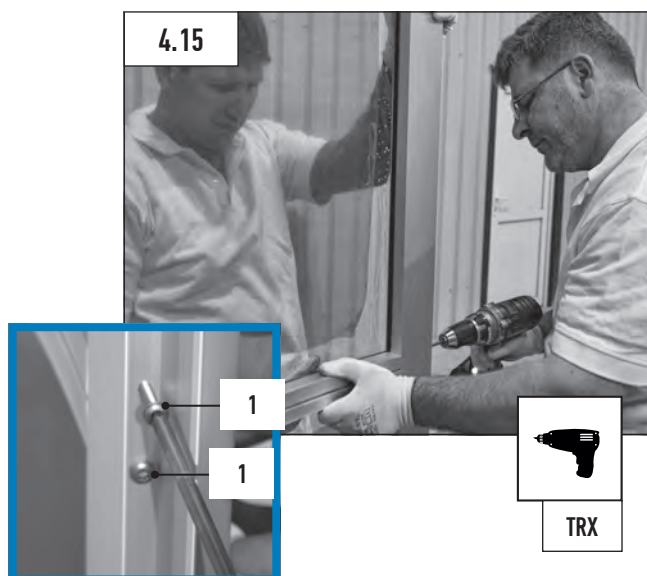
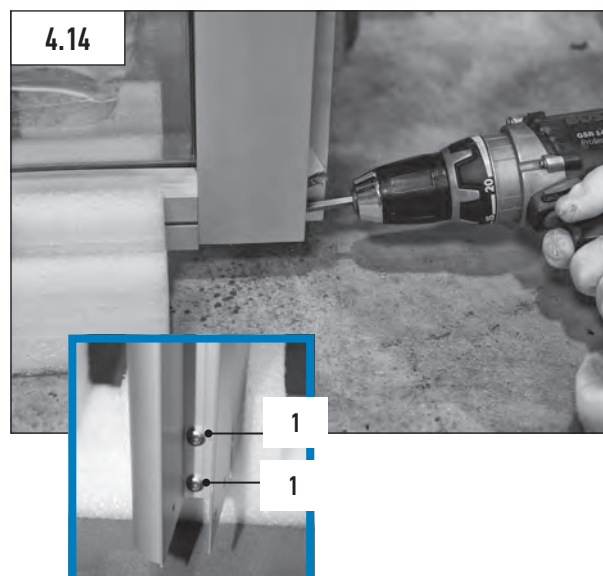
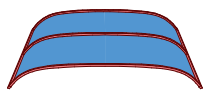
4 INTERMEDIATE SEGMENT ASSEMBLY



*X = number of segment

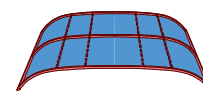


4 INTERMEDIATE SEGMENT ASSEMBLY

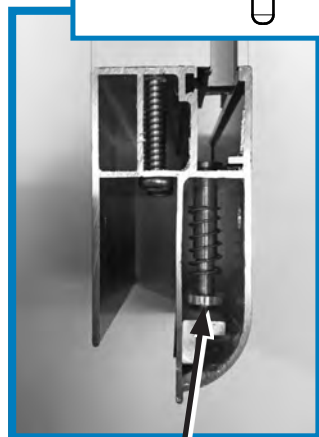
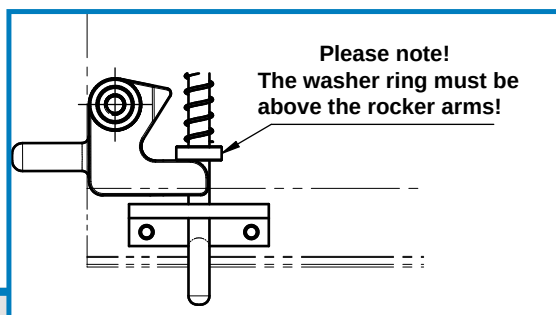
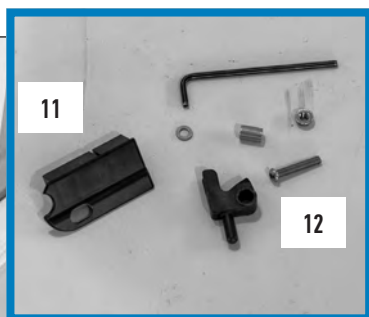


*X = number of segment

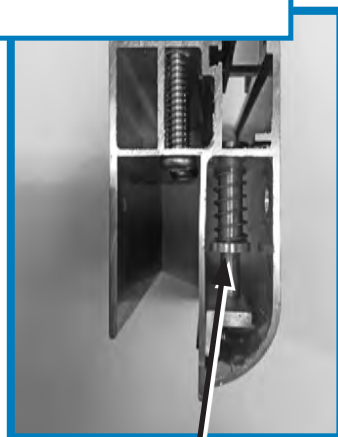
4 INTERMEDIATE SEGMENT ASSEMBLY



4 INTERMEDIATE SEGMENT ASSEMBLY

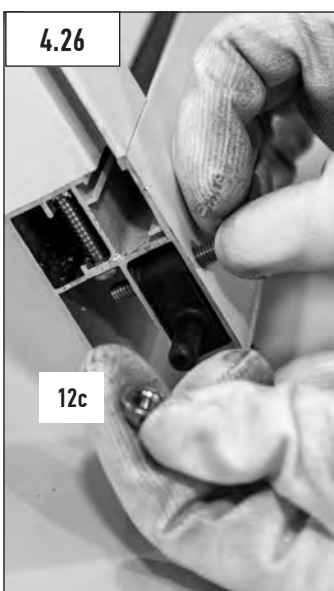
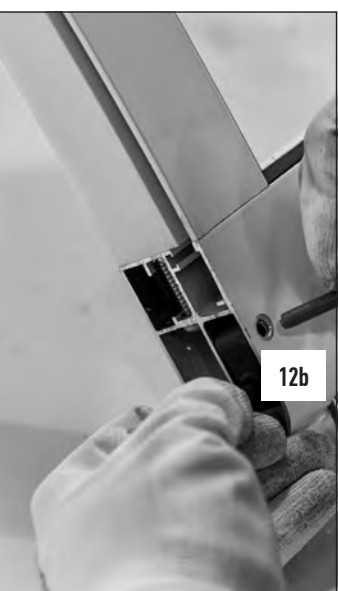
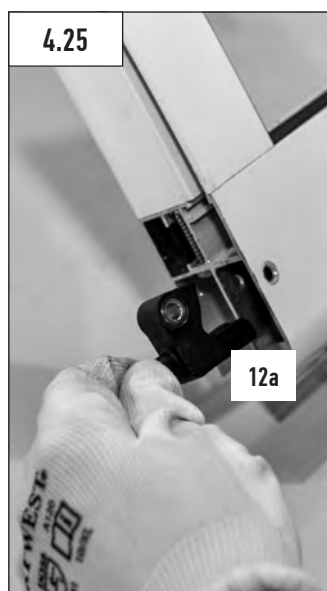


Incorrect

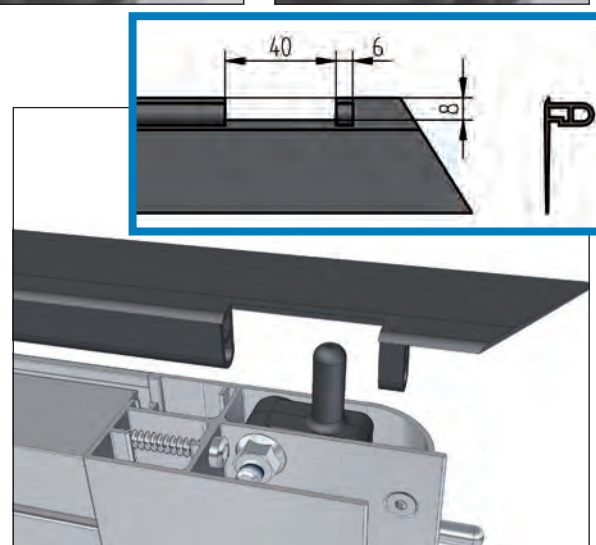
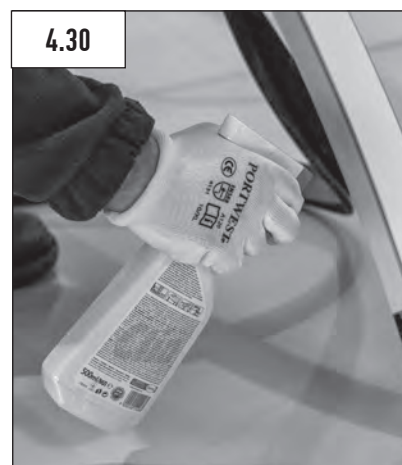
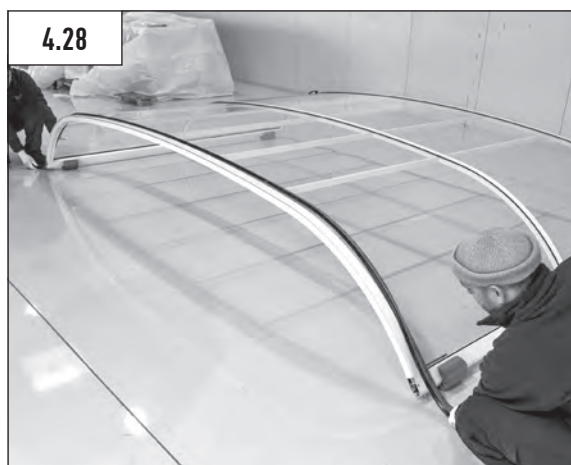


Correct

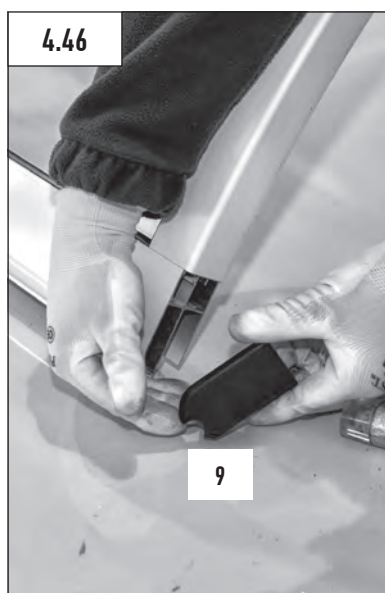
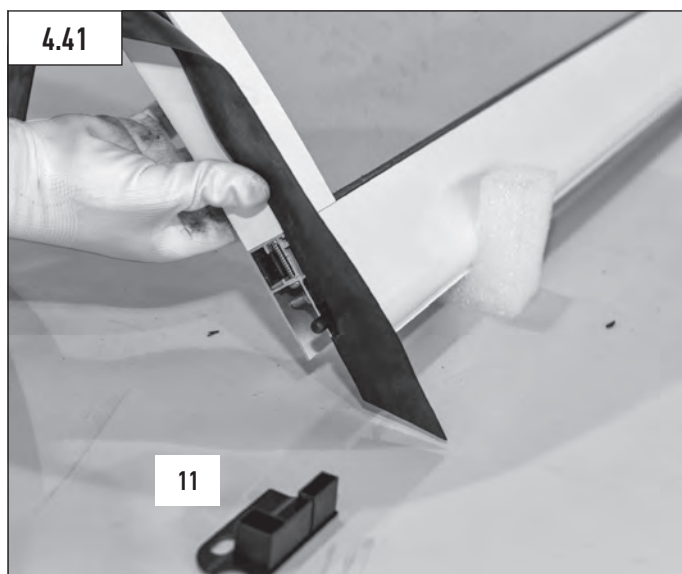
Please check if the washer ring is in the upper position!



4 INTERMEDIATE SEGMENT ASSEMBLY

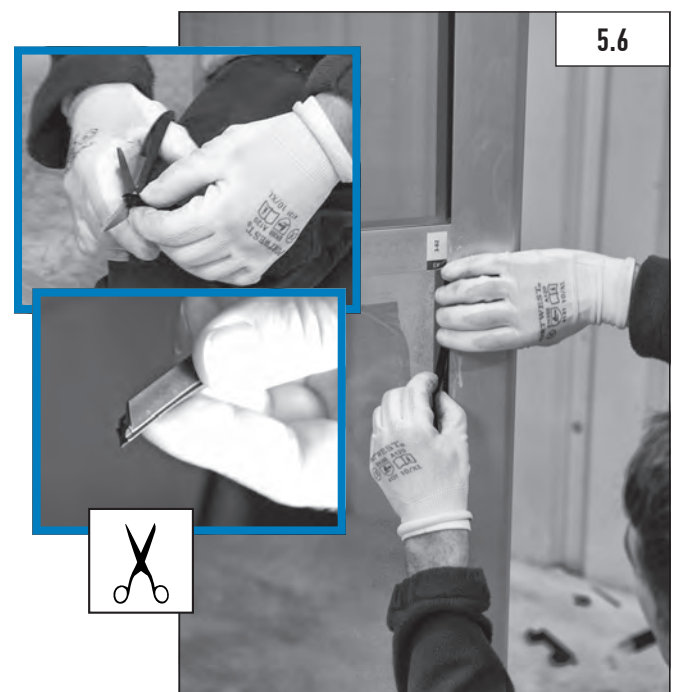
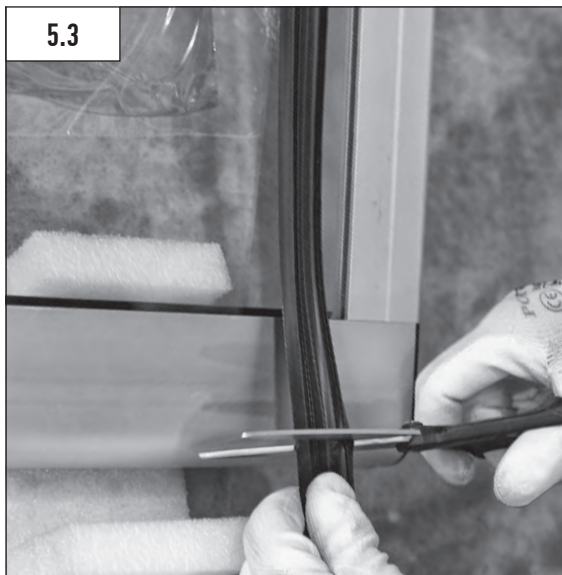


4 INTERMEDIATE SEGMENT ASSEMBLY



**Repeat steps 4.1 - 4.47
(see pages 18-24)**

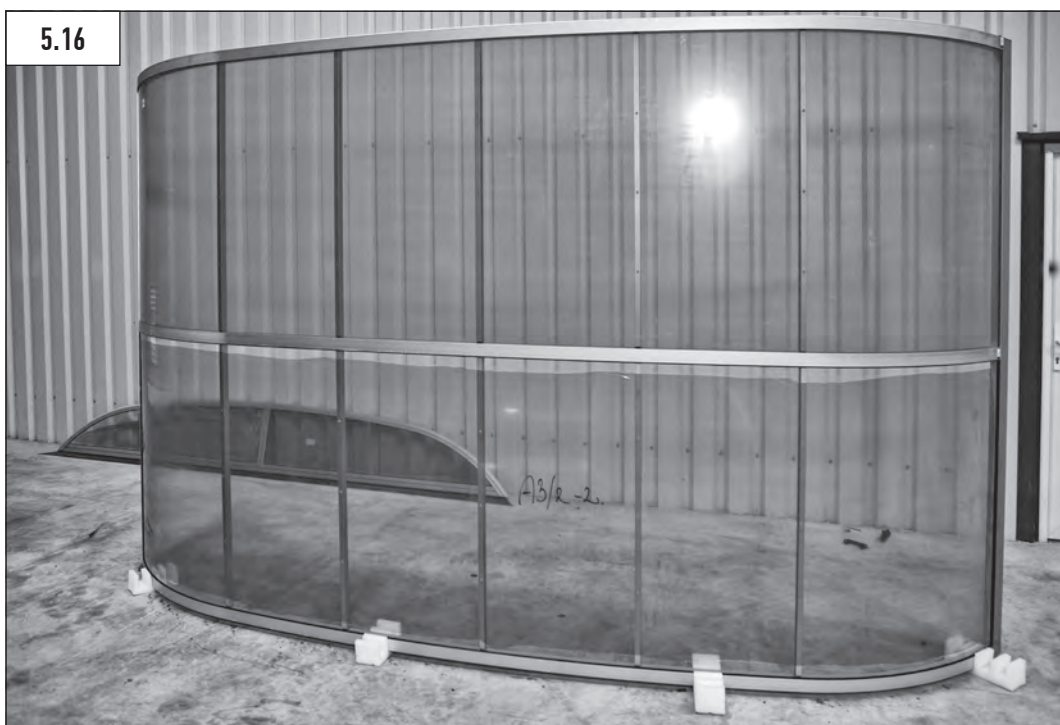
5 SEGMENT RUBBER SEAL INSTALLATION - ONLY IN CASE OF PC CLEAR PANELS



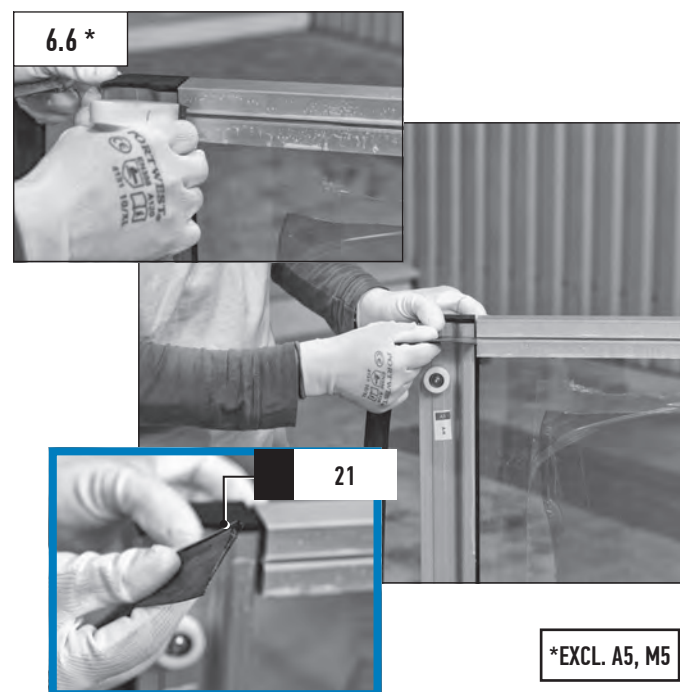
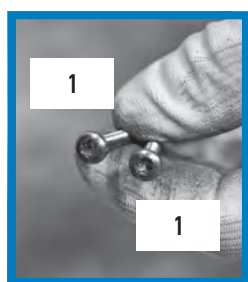
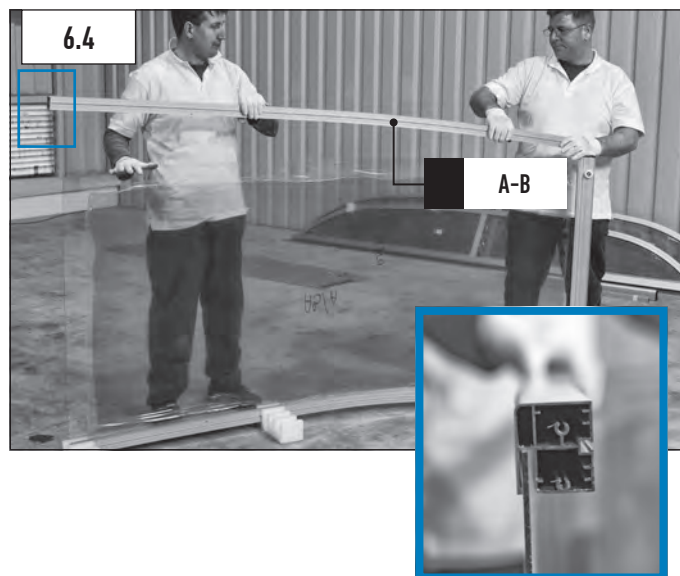
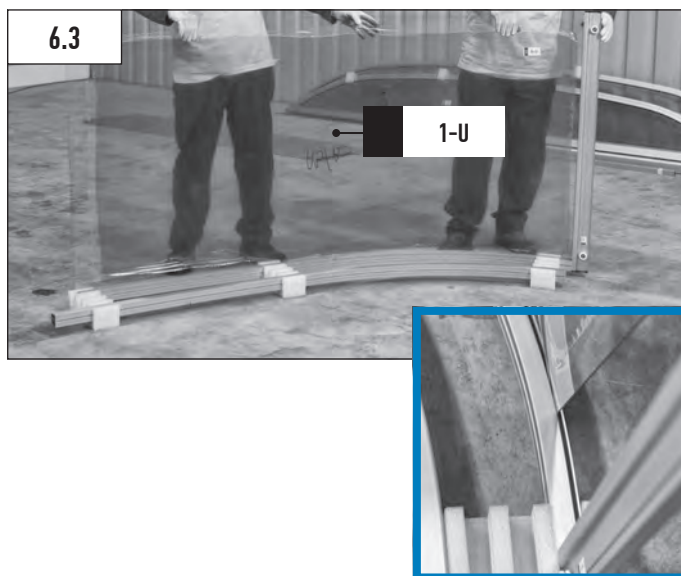
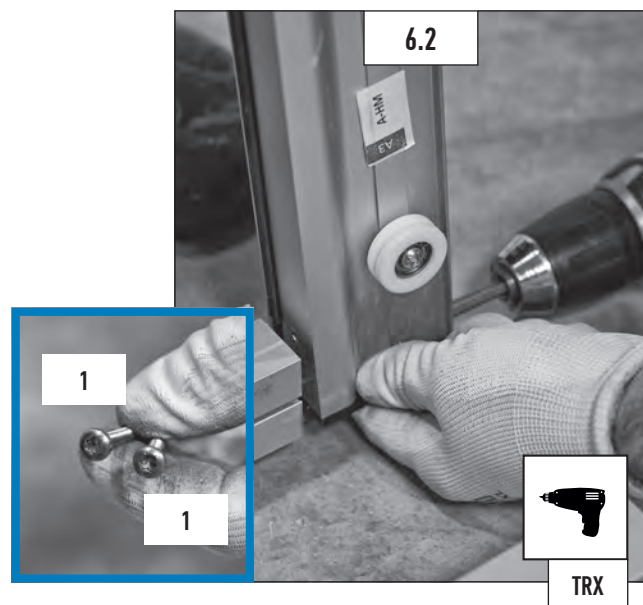
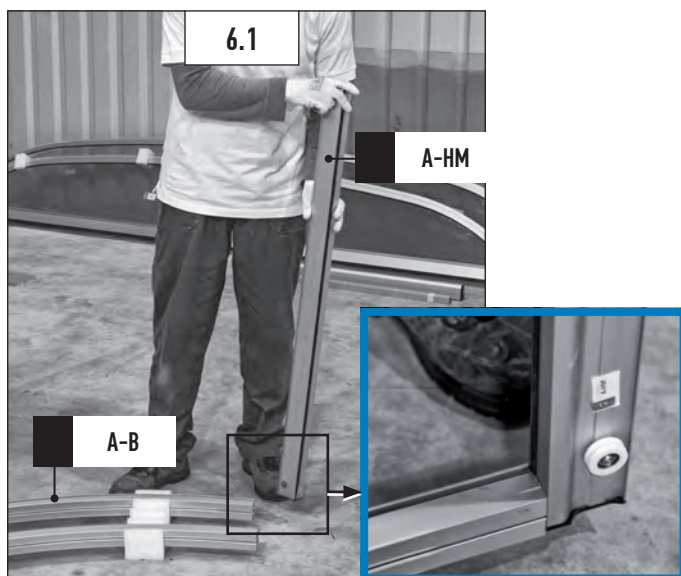
5 SEGMENT RUBBER SEAL INSTALLATION - ONLY IN CASE OF PC CLEAR PANELS



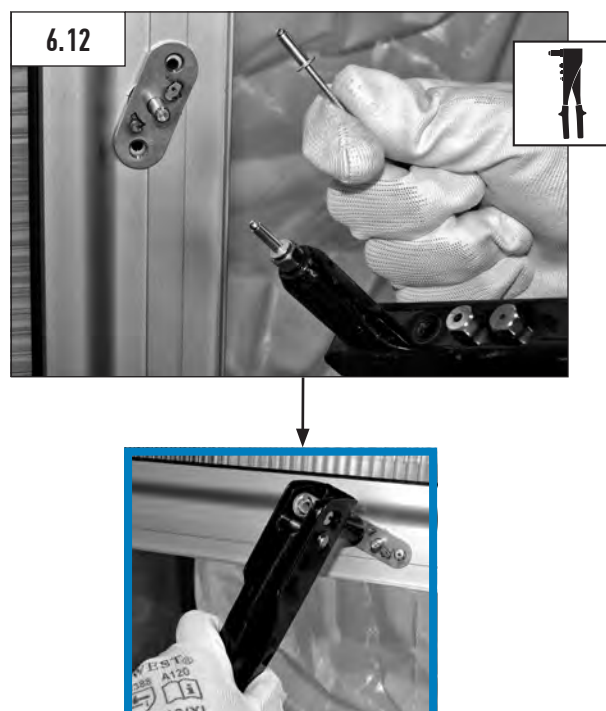
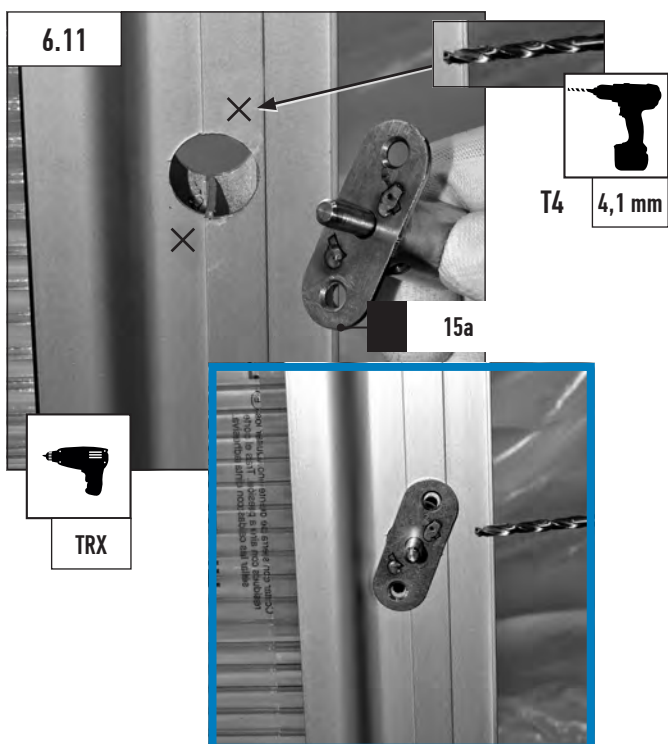
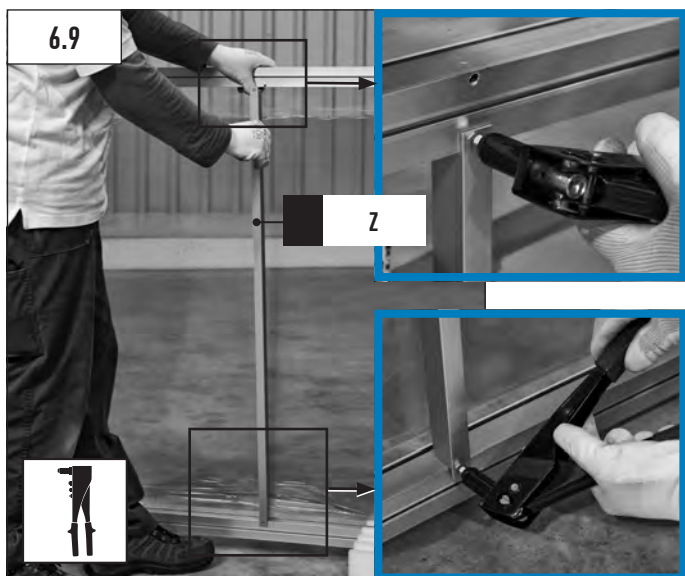
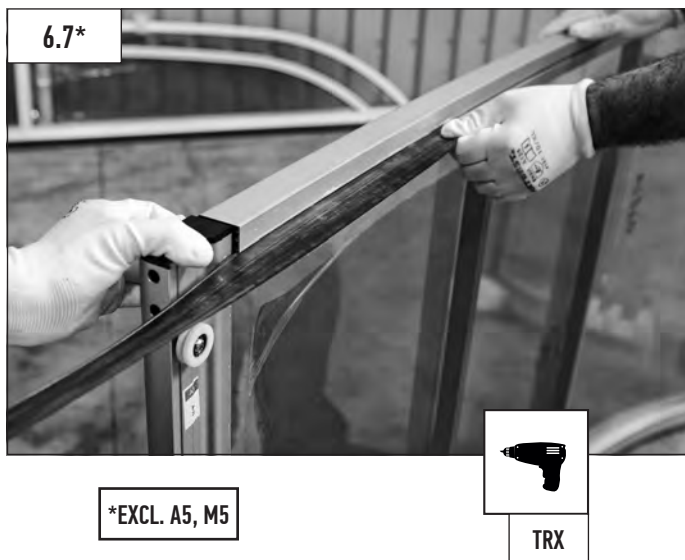
5 SEGMENT RUBBER SEAL INSTALLATION - ONLY IN CASE OF PC CLEAR PANELS



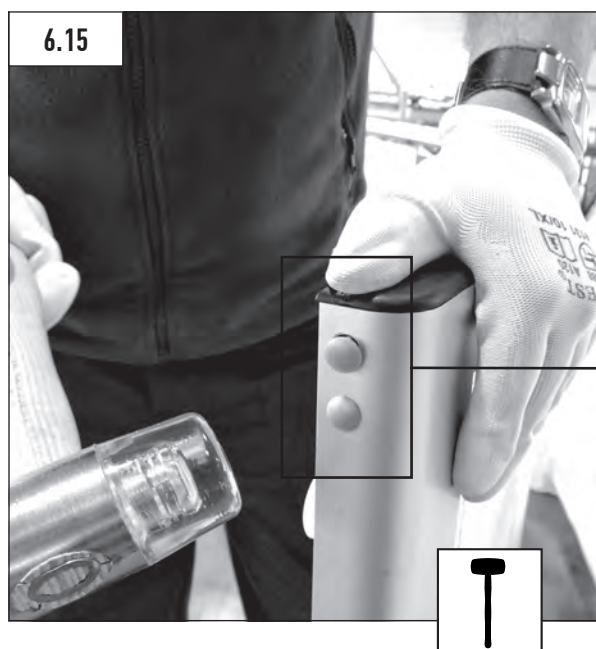
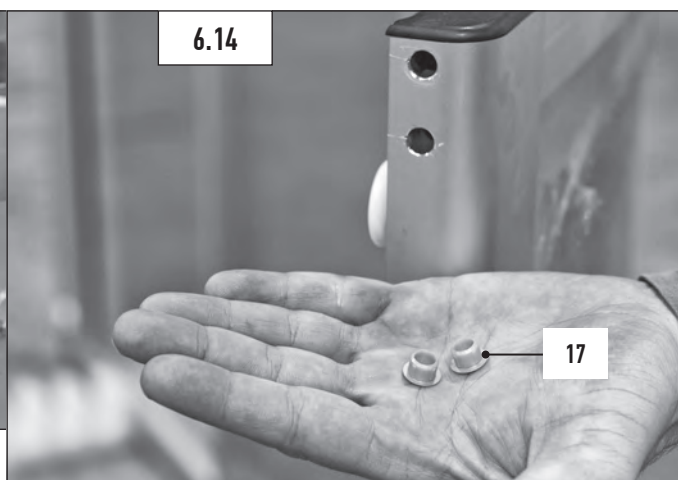
6 SLIDING DOOR ASSEMBLY



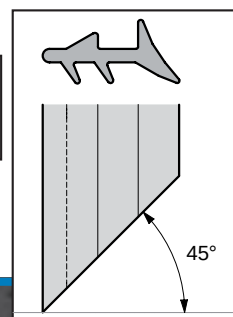
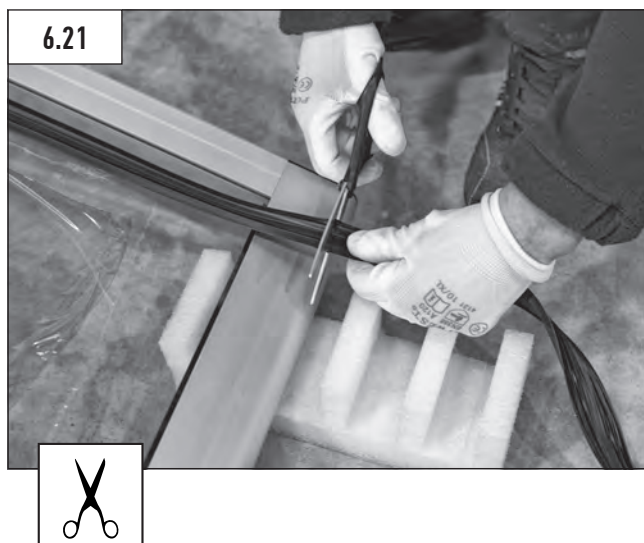
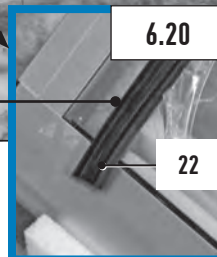
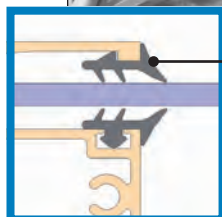
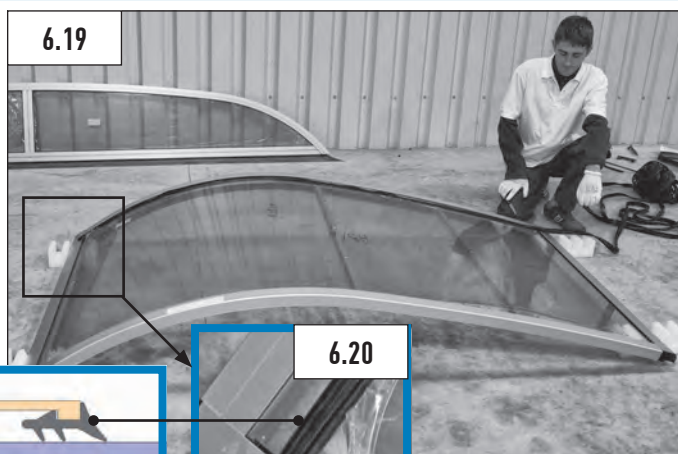
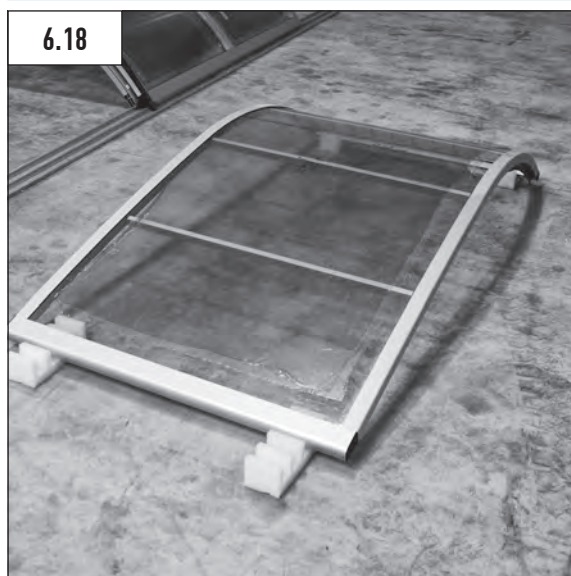
6 SLIDING DOOR ASSEMBLY



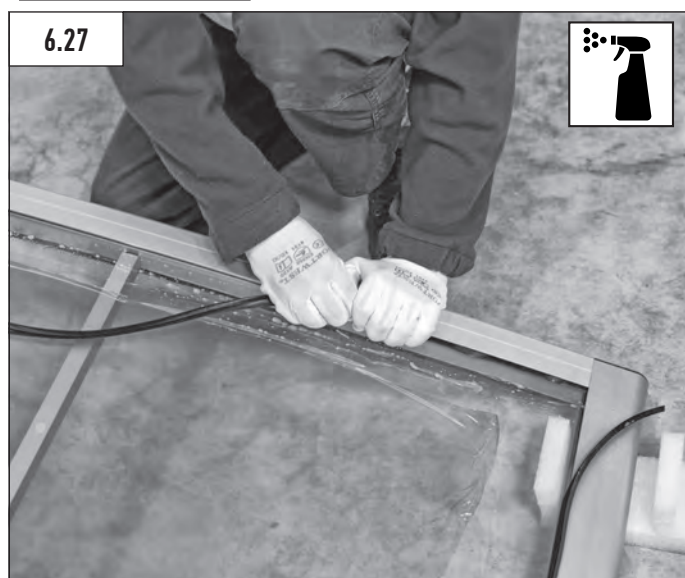
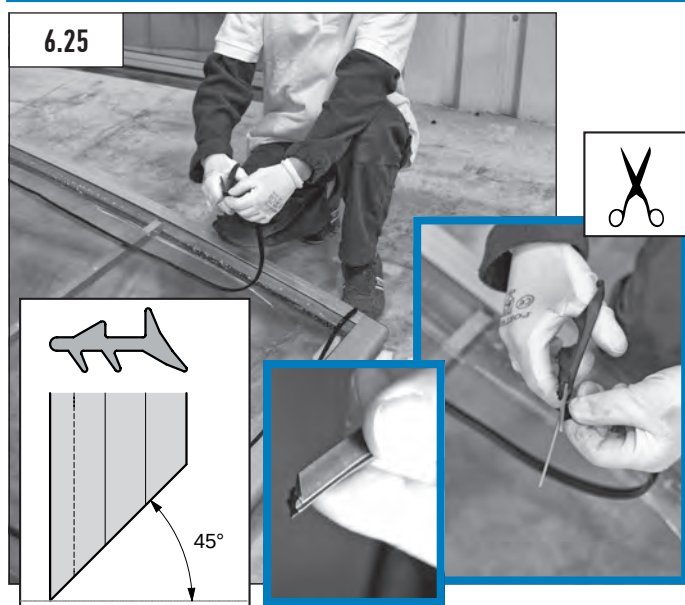
6 SLIDING DOOR ASSEMBLY



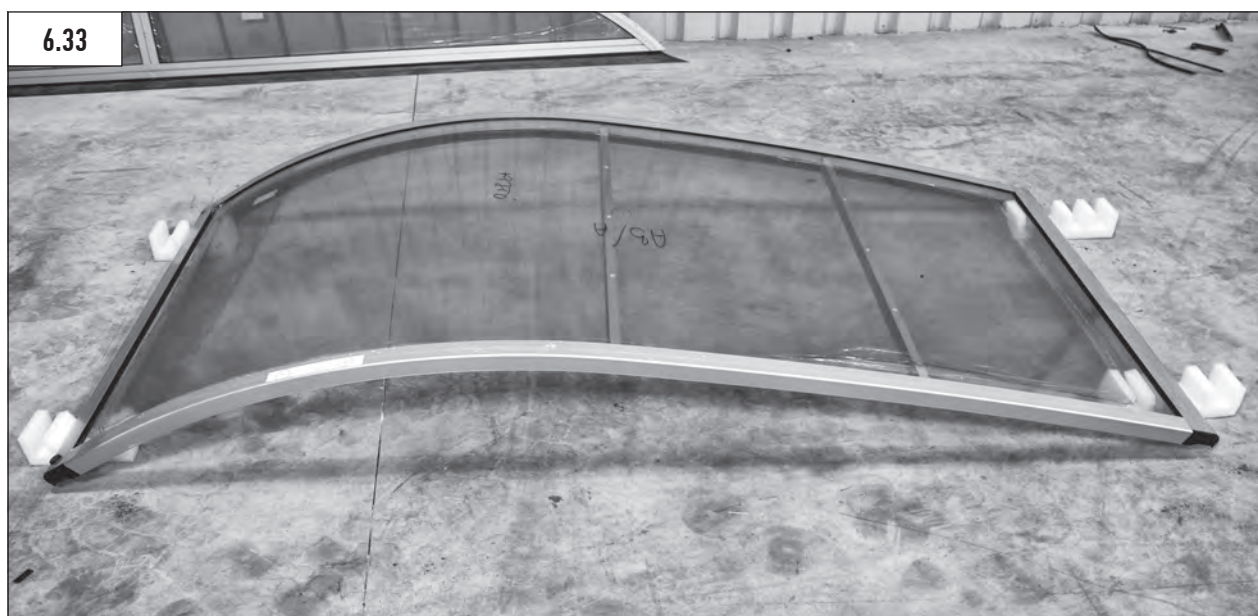
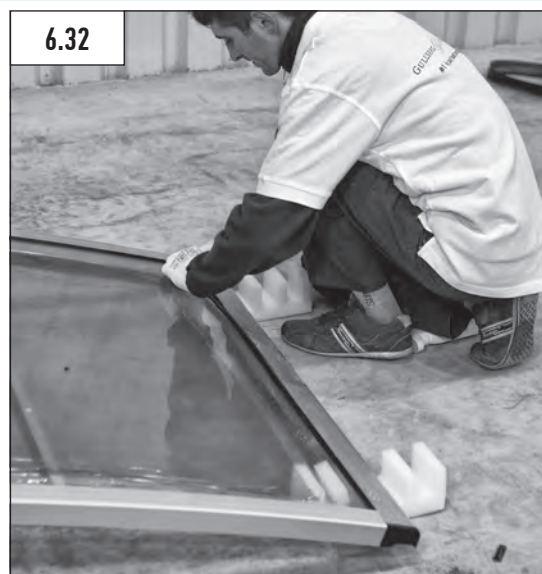
6 SLIDING DOOR RUBBER SEAL INSTALLATION ONLY IN CASE OF PC CLEAR PANELS



6 SLIDING DOOR RUBBER SEAL INSTALLATION ONLY IN CASE OF PC CLEAR PANELS



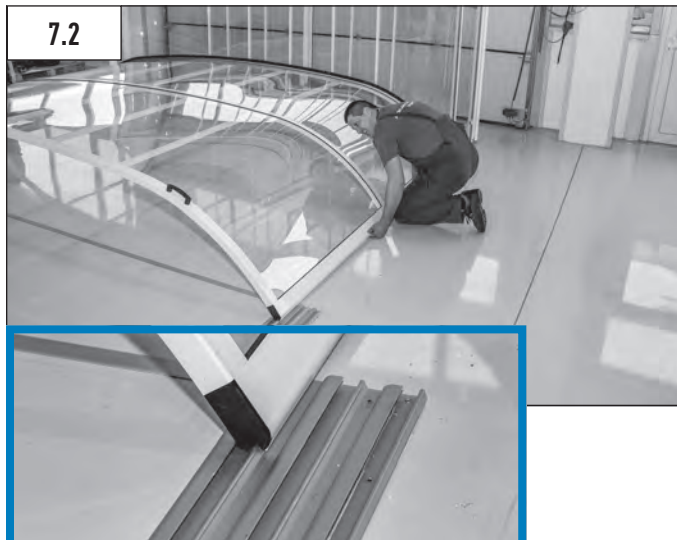
6 SLIDING DOOR RUBBER SEAL INSTALLATION ONLY IN CASE OF PC CLEAR PANELS



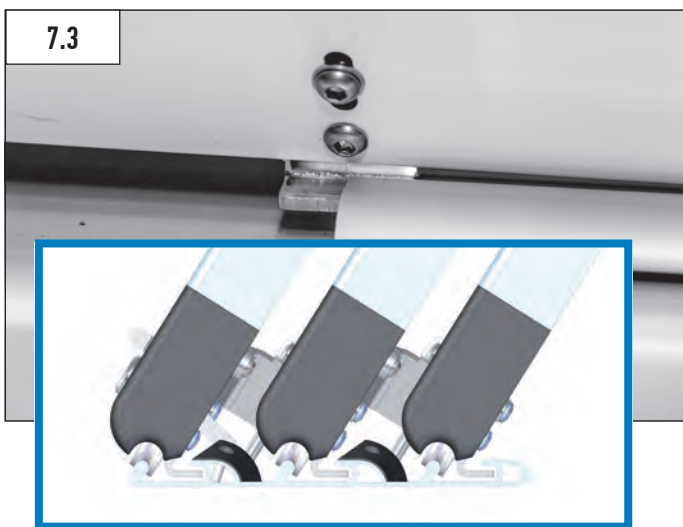
7.1



7.2



7.3



7.4



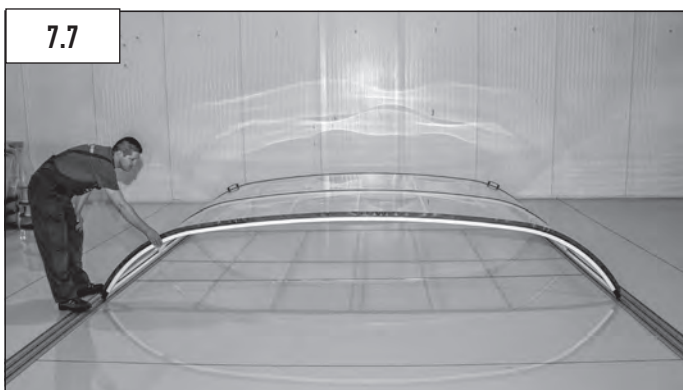
7.5



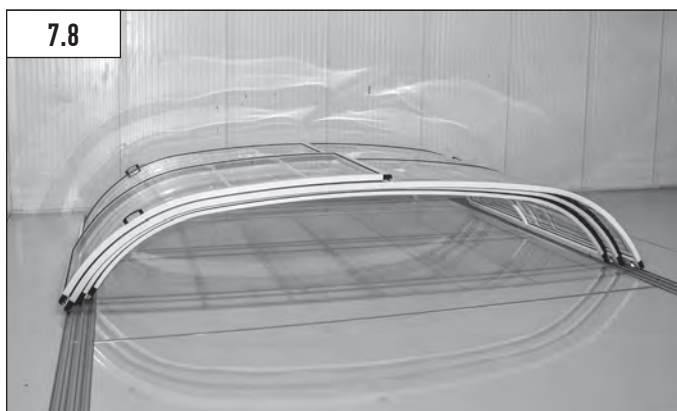
7.6



7.7



7.8



8.1



8.2



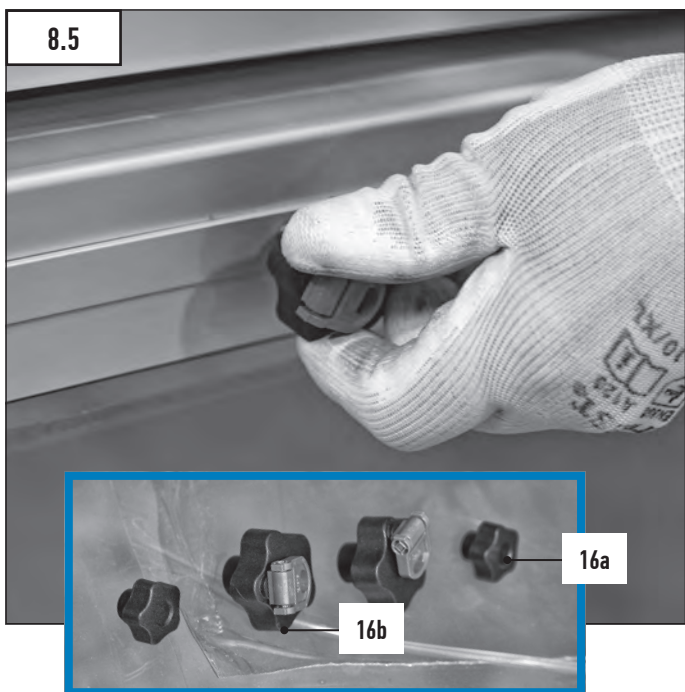
8.3



8.4



8.5



8.6



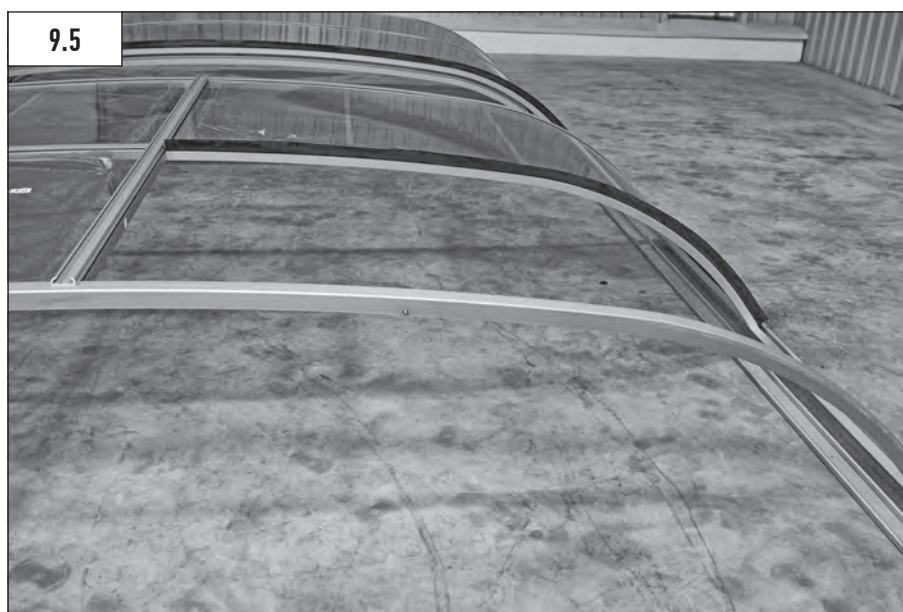
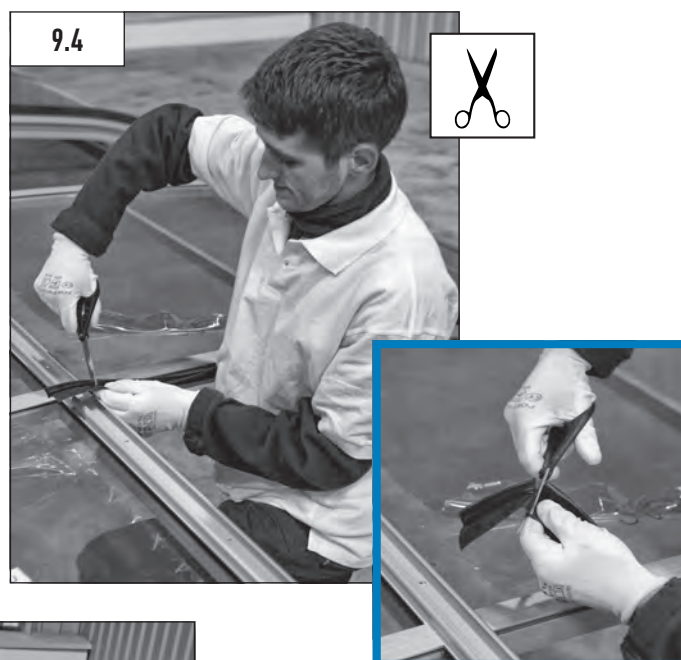
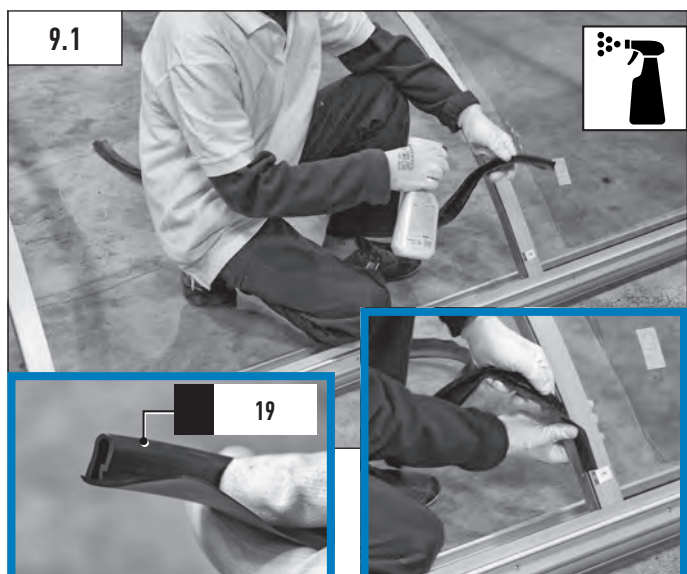
8.7



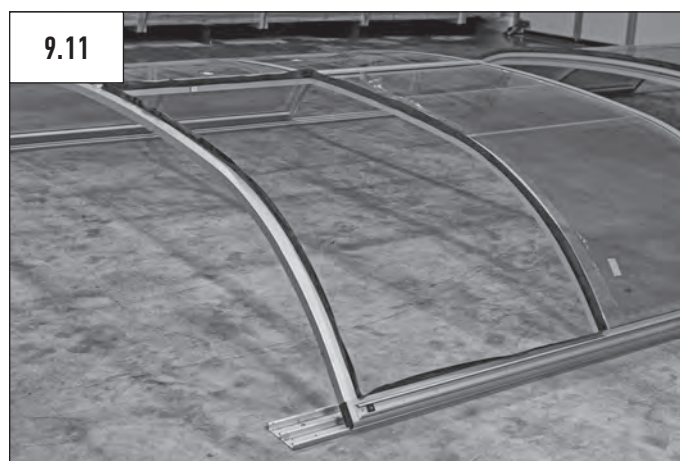
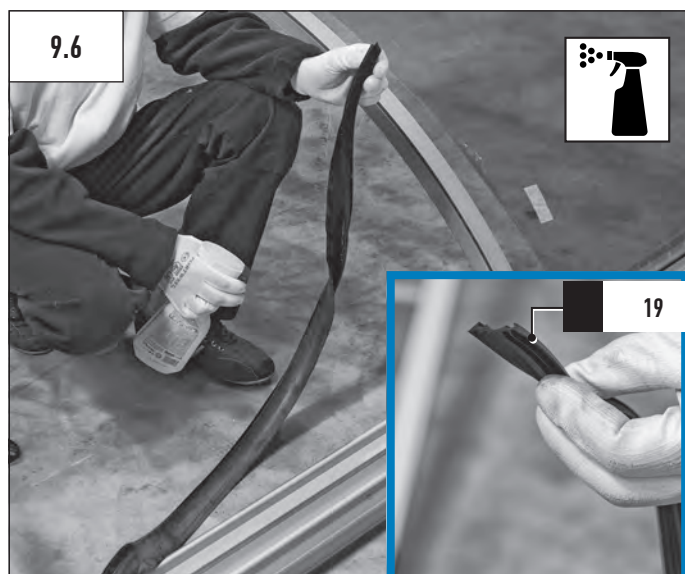


with A5 - M5 models

**Please start to fix the end walls
to the arched profiles from the middle!**

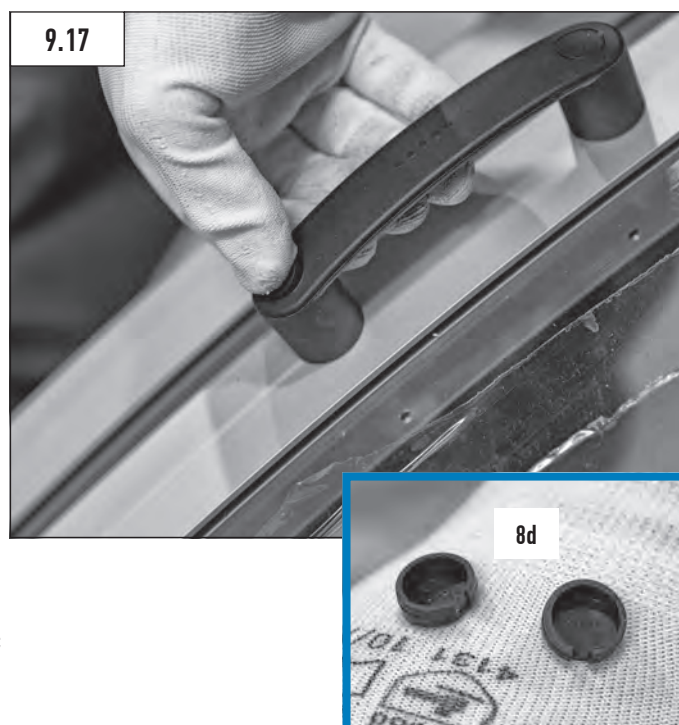
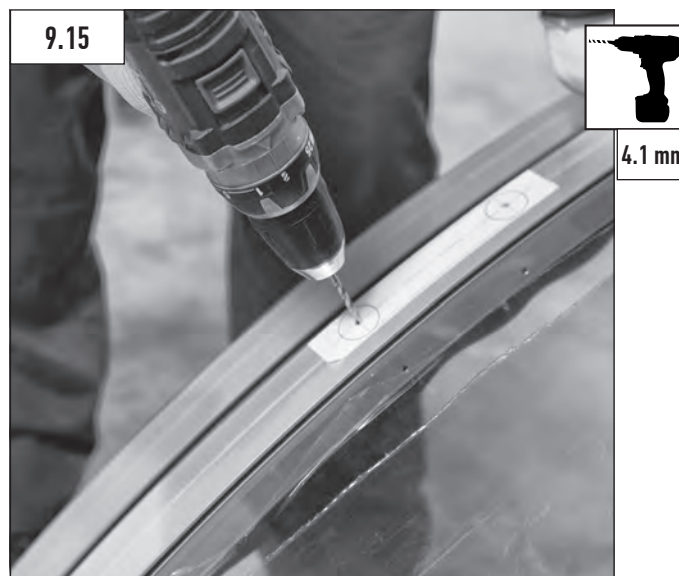
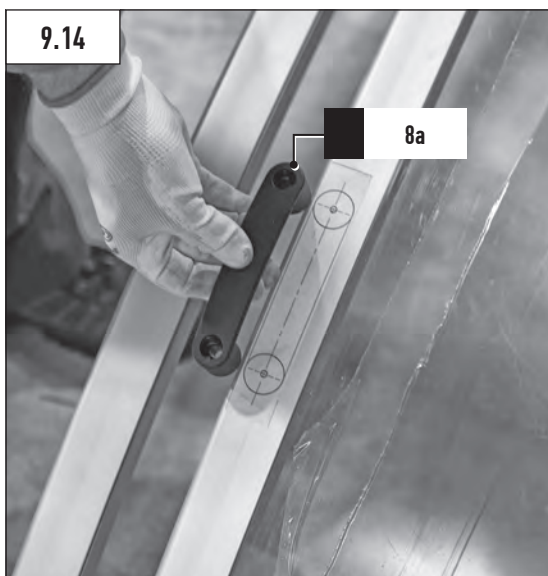
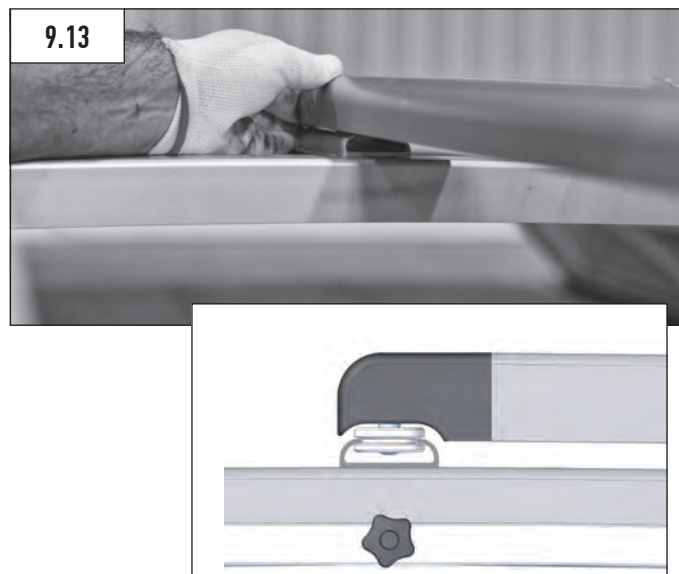


only A3 - A3/4 - A4S - A4L - A4 - A4/5 - M3 - M4 - M4/5 models

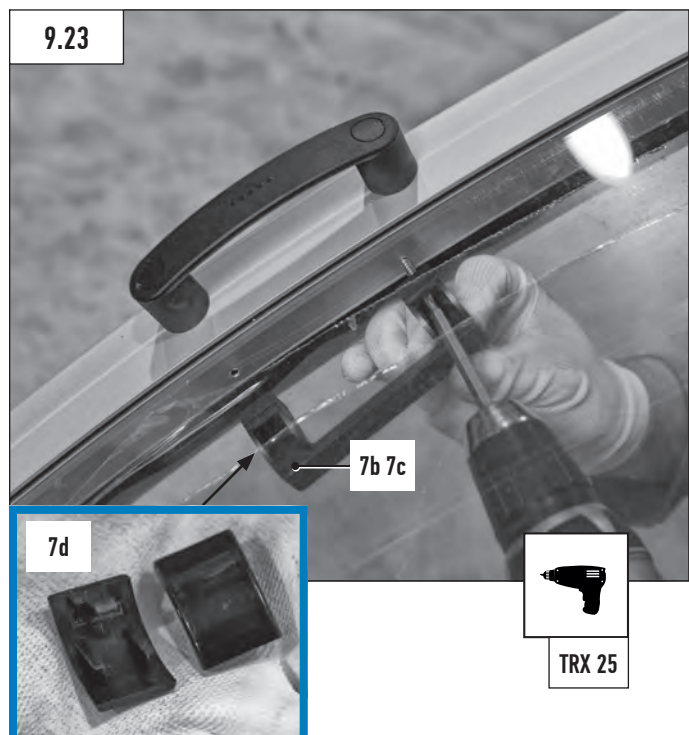
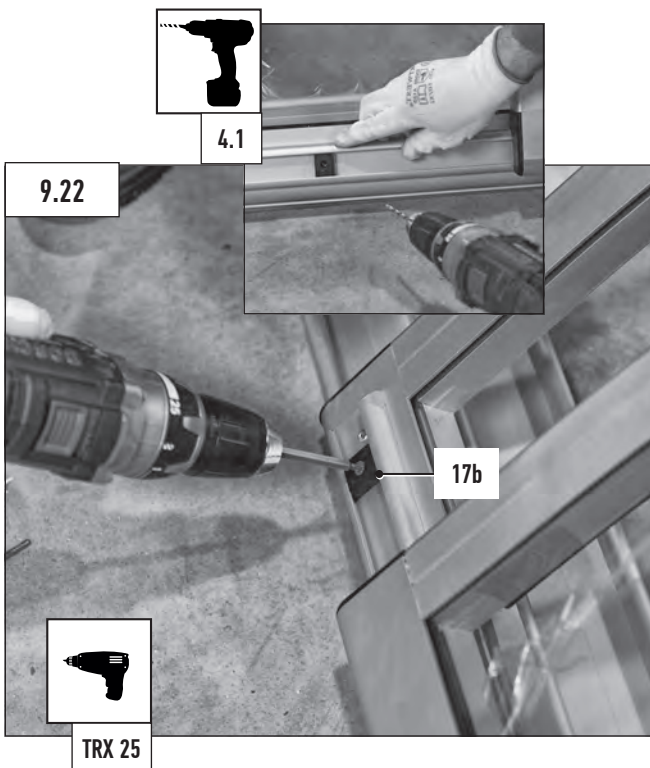
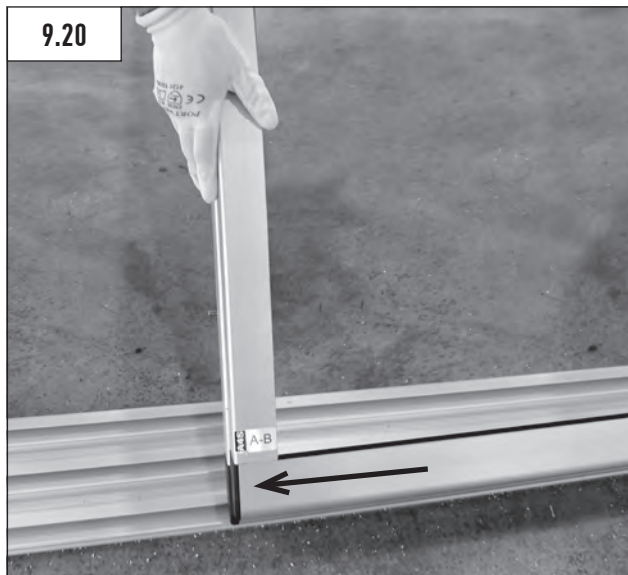
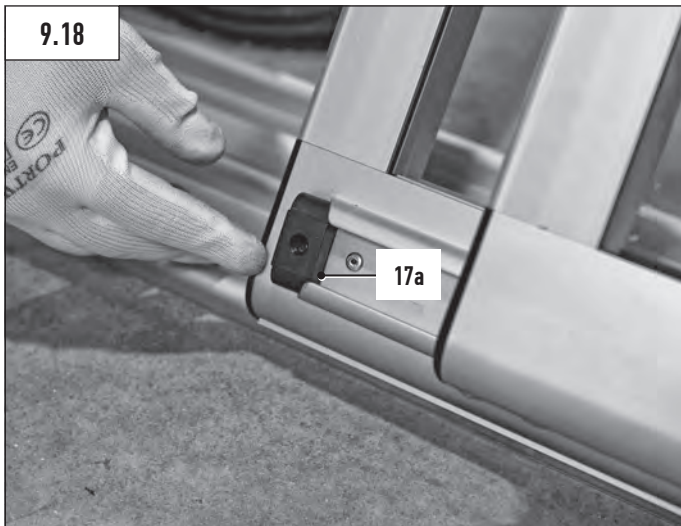


only A5 - M5 models

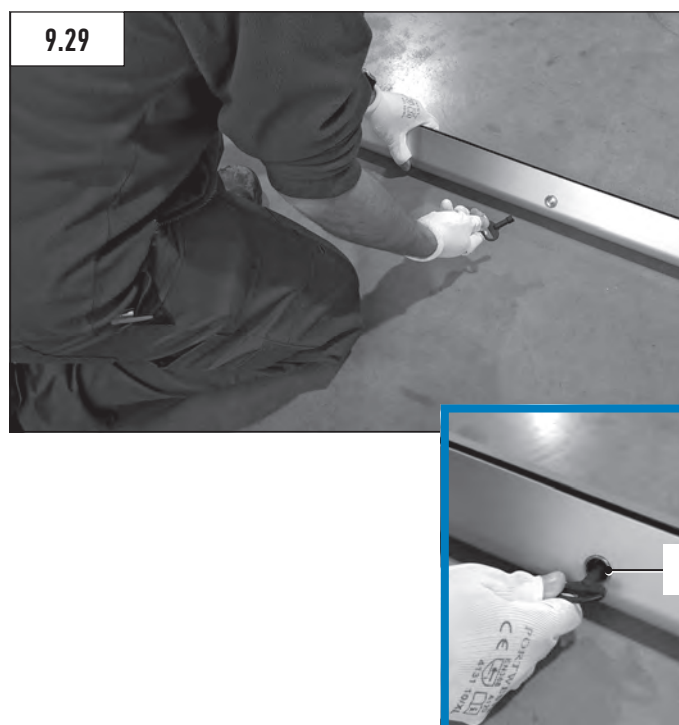
9 SLIDING DOOR INSTALLATION

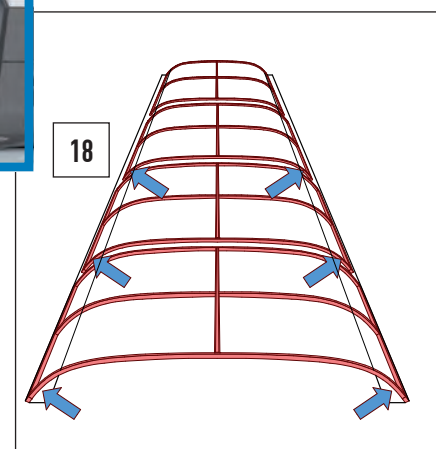
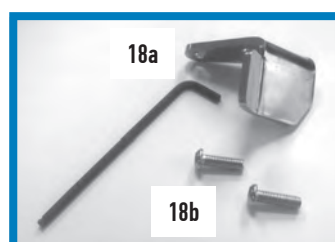
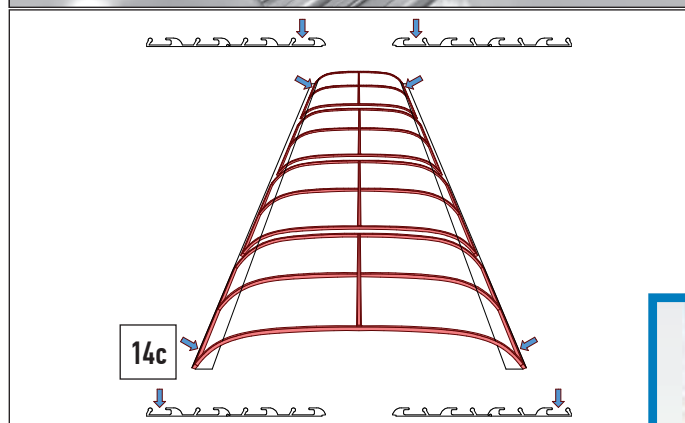
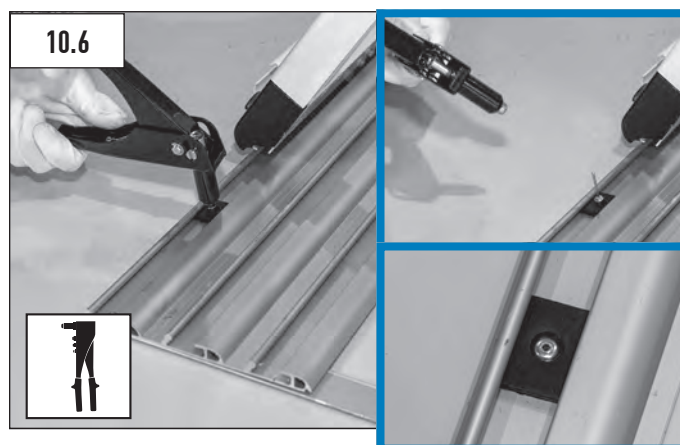
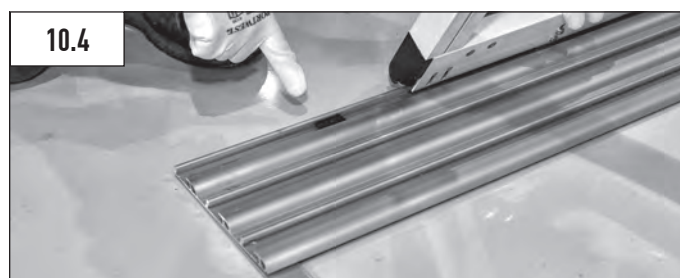
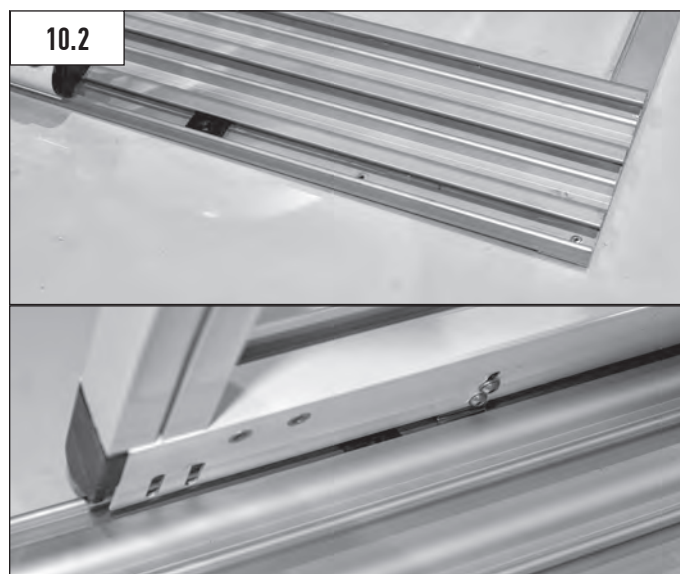
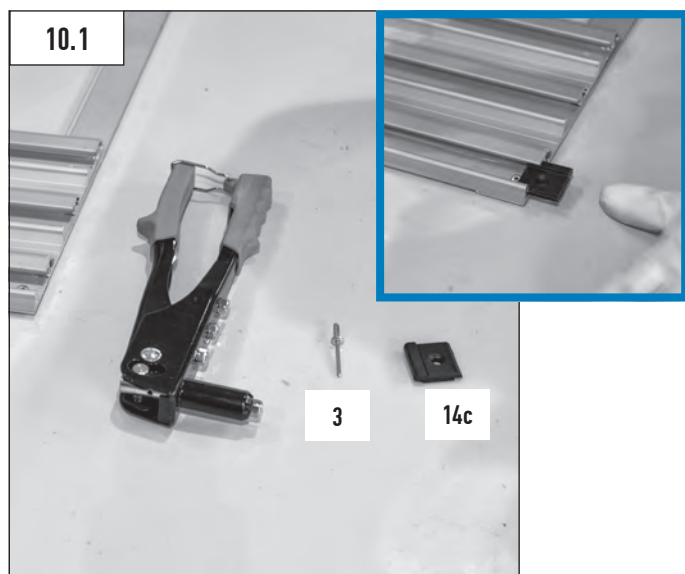


9 SLIDING DOOR INSTALLATION

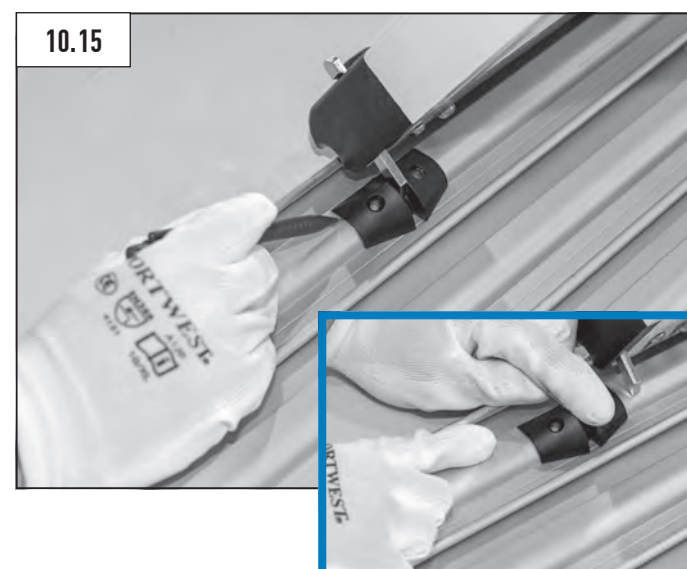
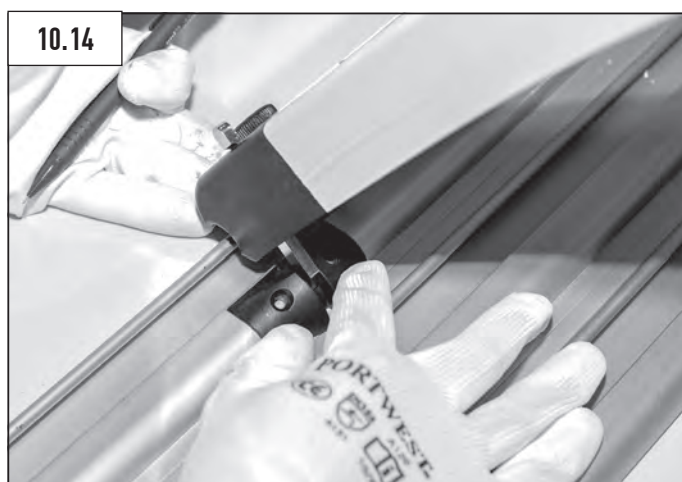
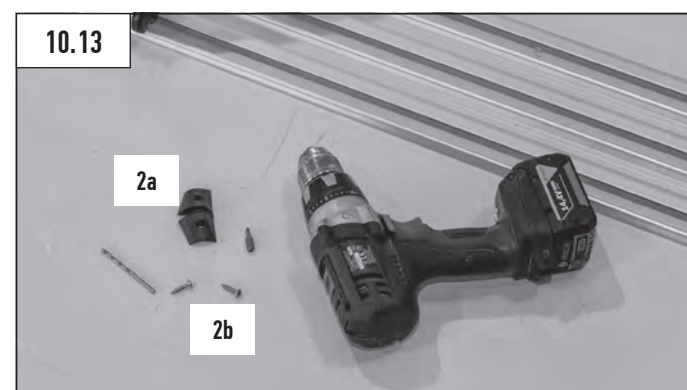
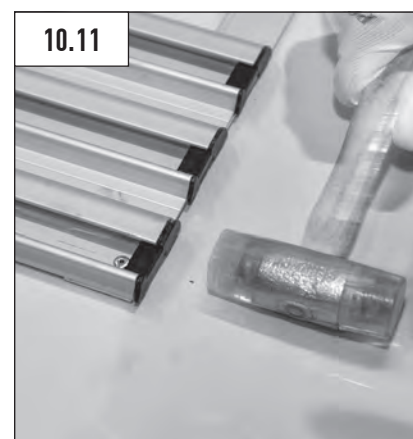
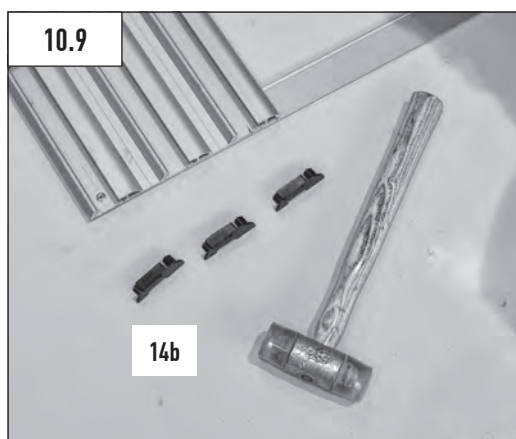
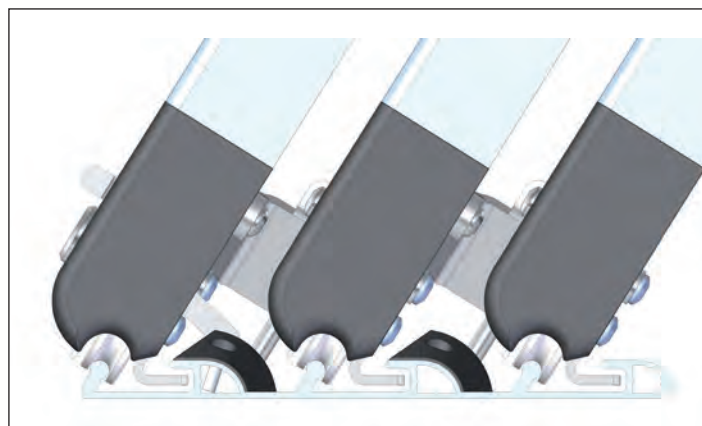


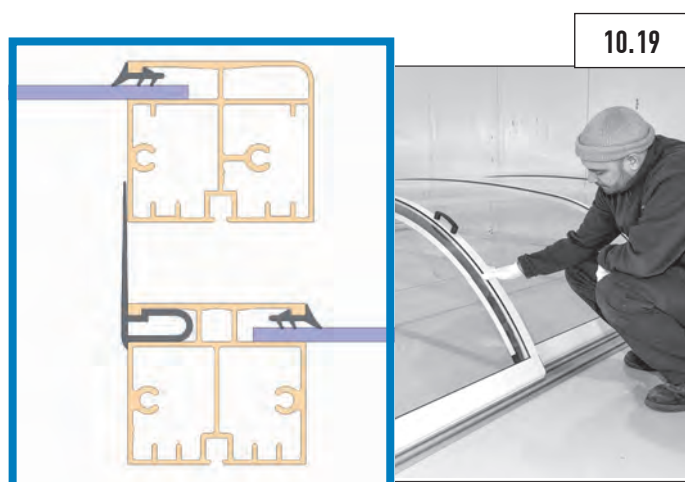
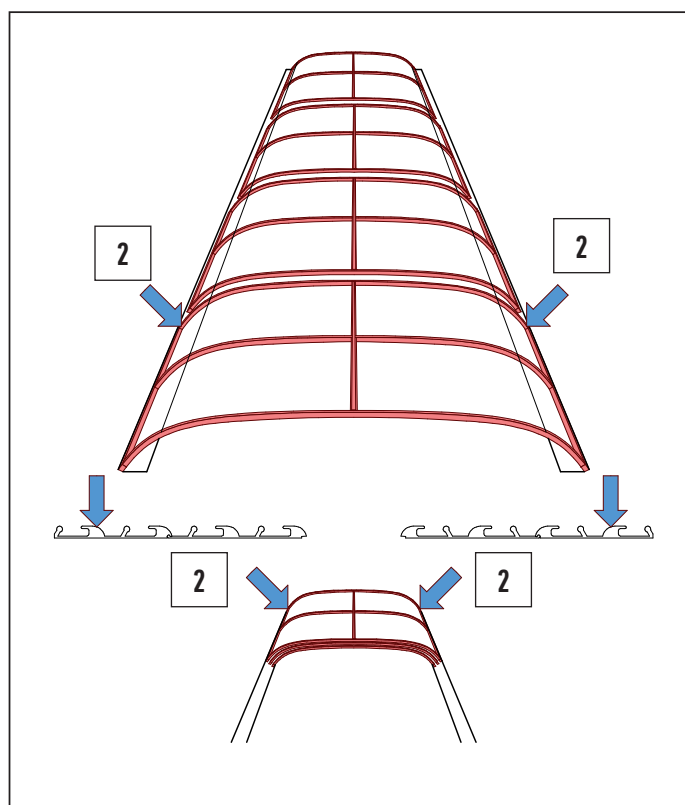
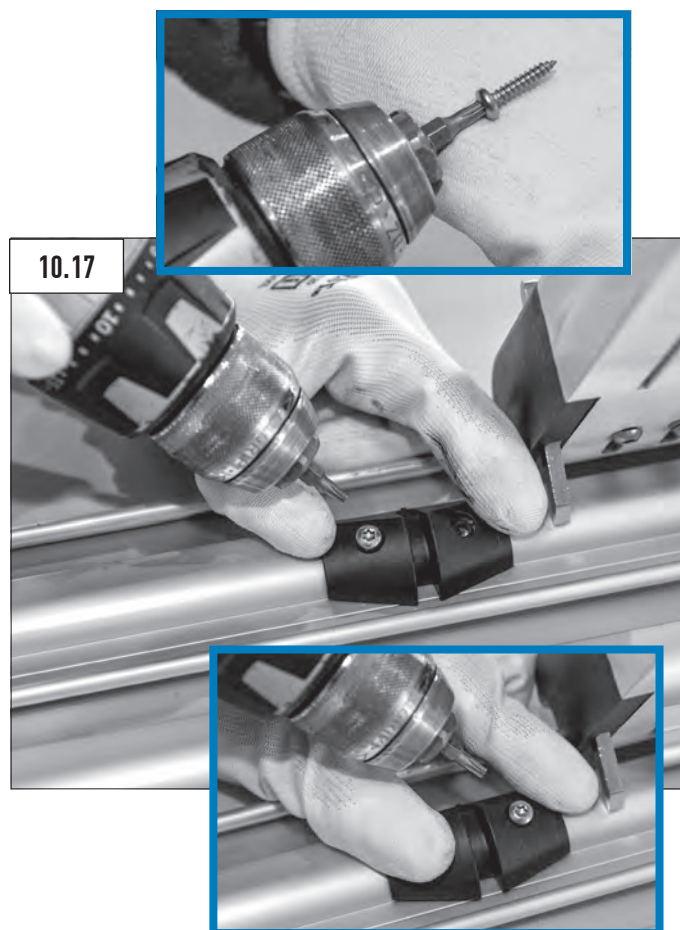
9 SLIDING DOOR INSTALLATION

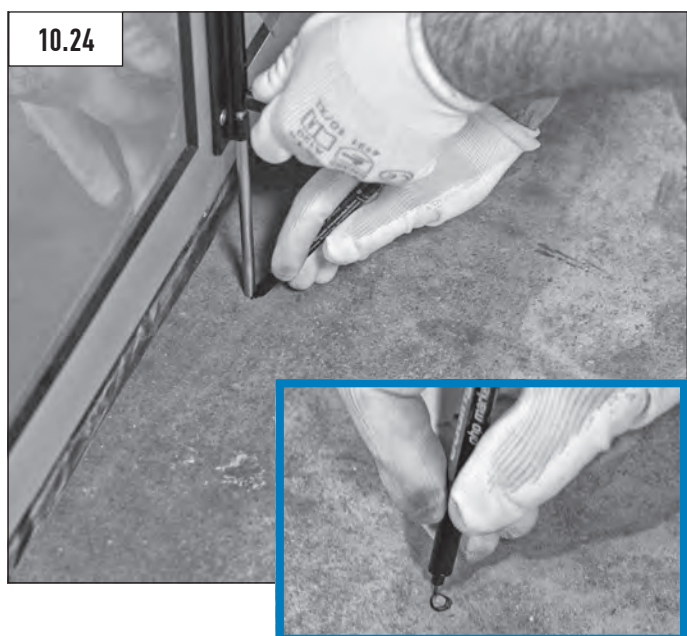
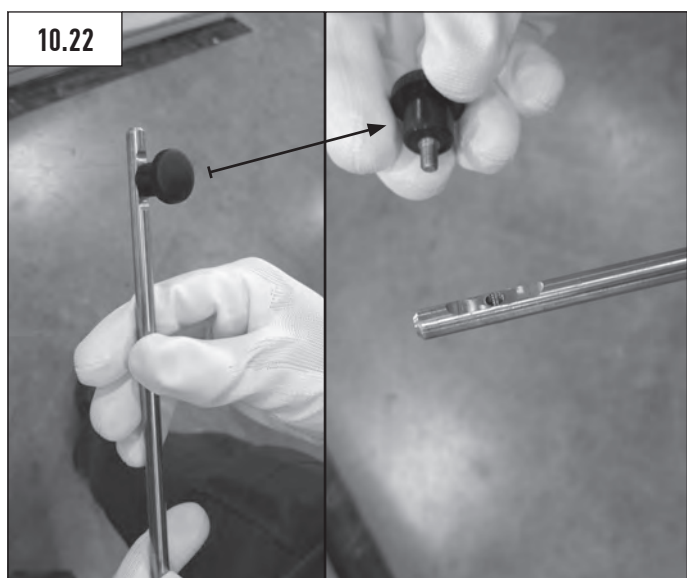
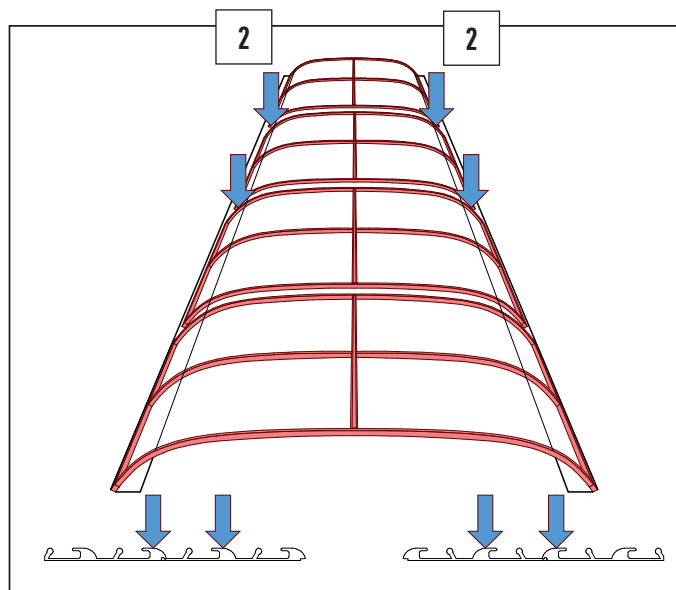


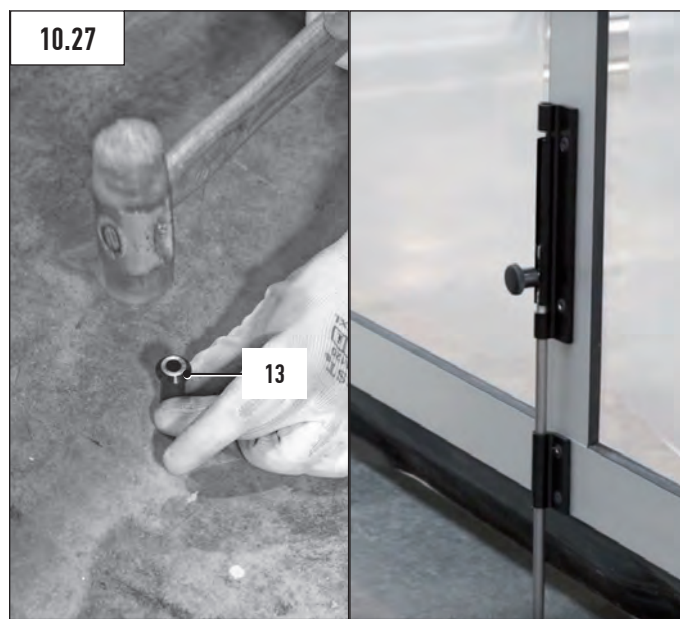
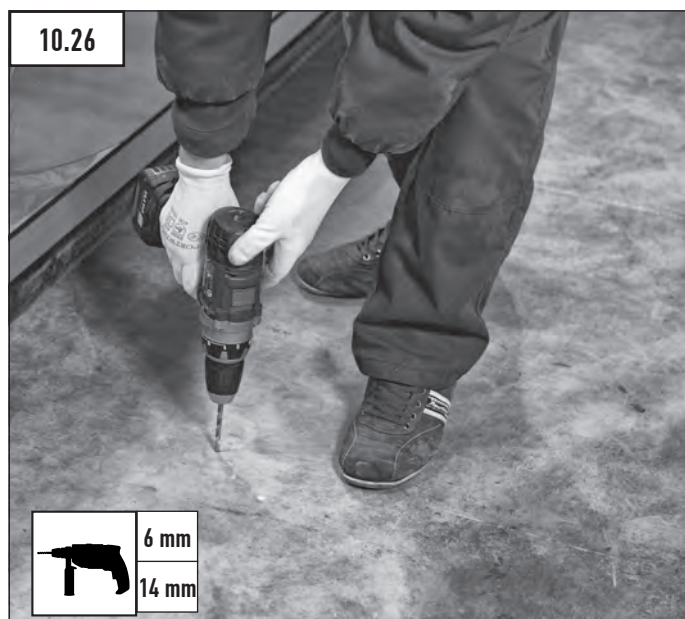


Front of the segment Back of the segment









Handwriting practice lines consisting of 28 horizontal lines.

