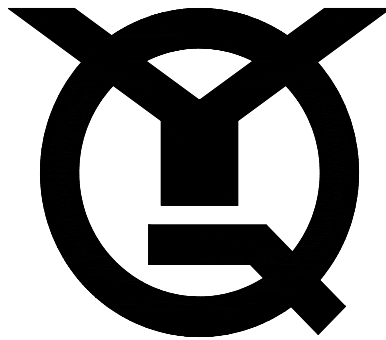


如有更改事宜恕不另行通知

The parts companion is subject to change without notice.



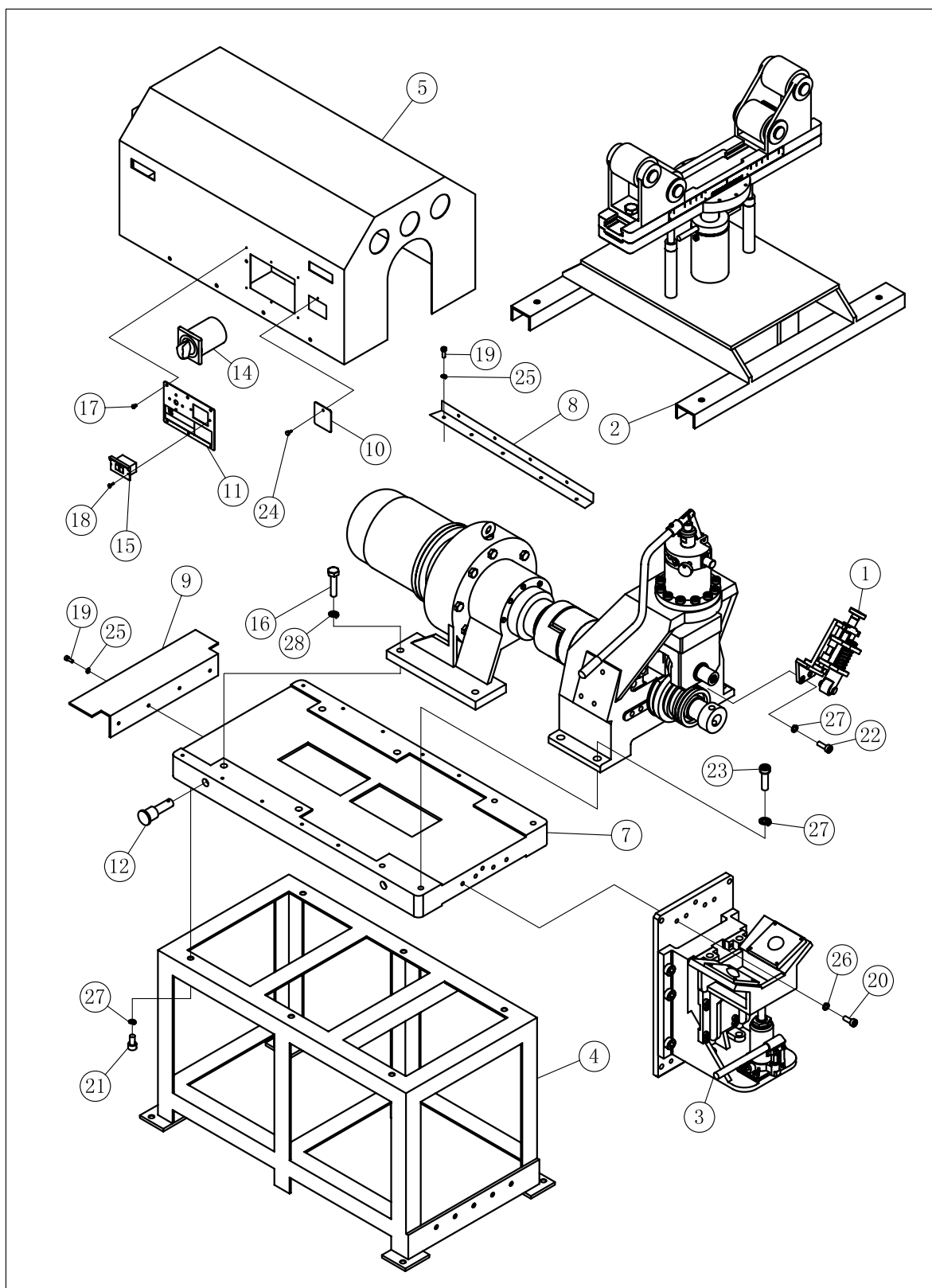
滚槽机零件手册

PARTS MANUAL OF QINGYANG PIPE GROOVING MACHINE

MODEL GC984-A

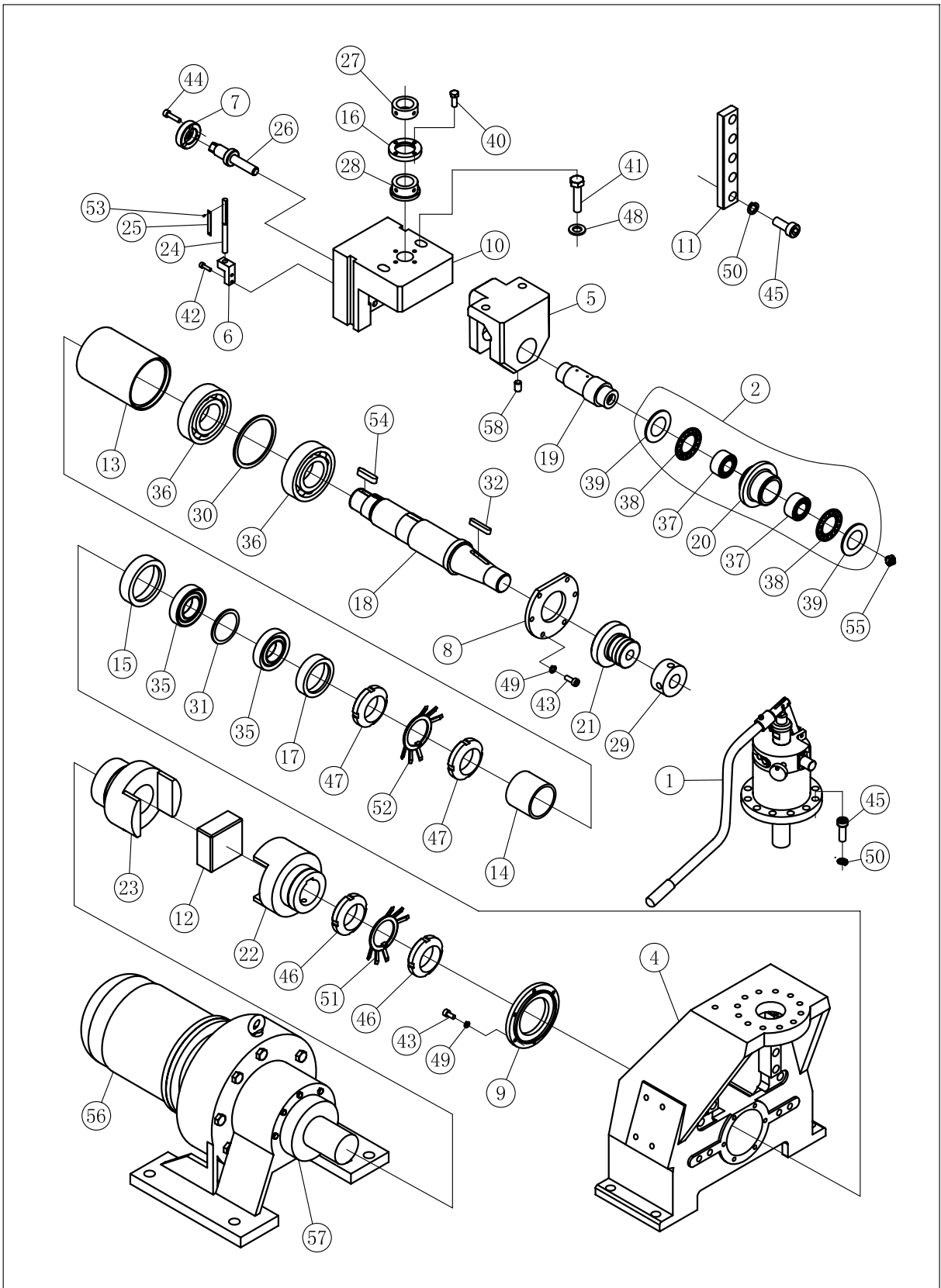
成都中电锦江信息产业有限公司

CEC JINJIANG INFO INDUSTRIAL CO.,LTD.



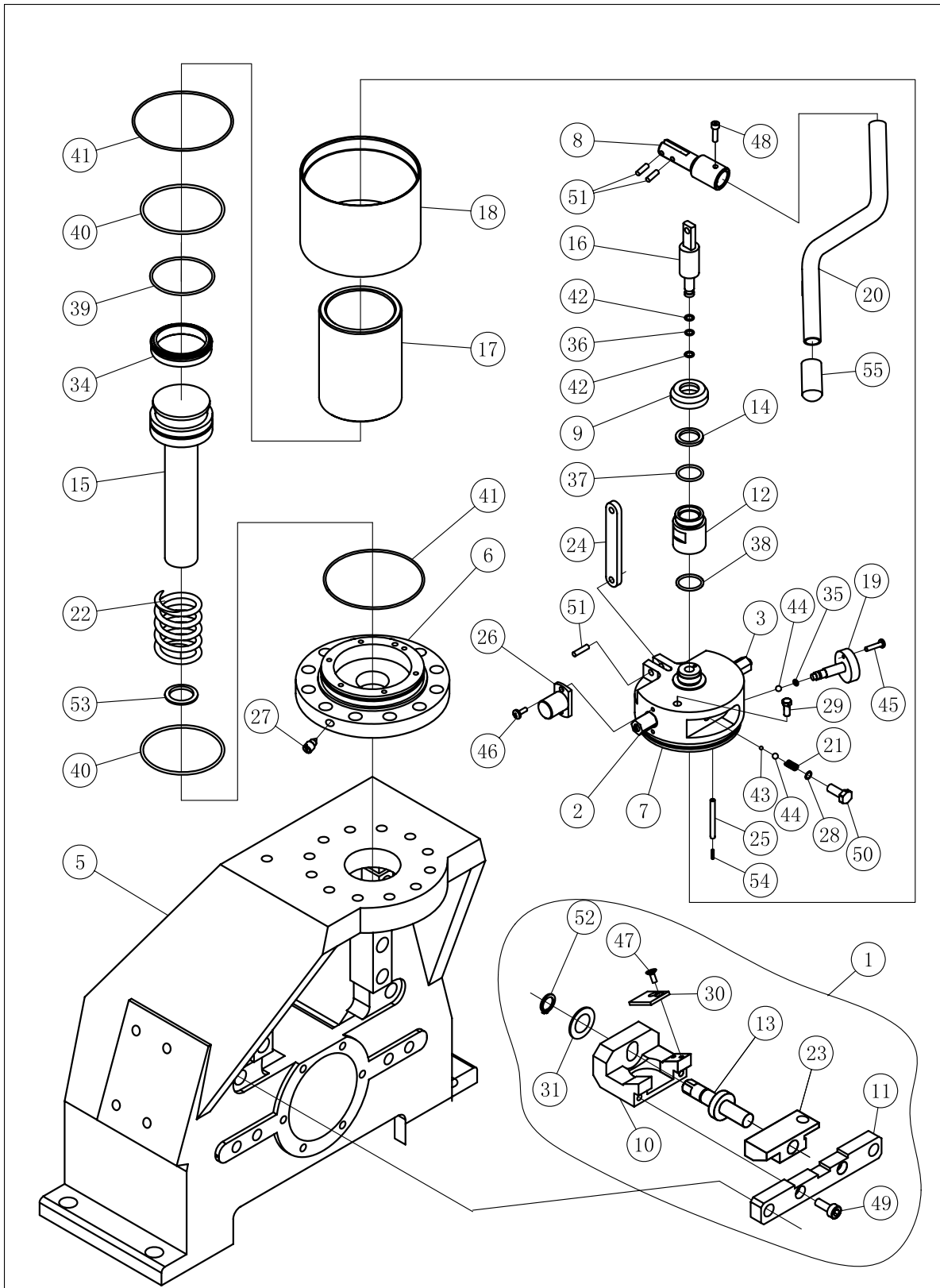
主体部分
MAIN SECTION

序号 No.	零件编号 Code No.	零件名称 Name		数量 Qty	备注 Interchangeability
1	JLM4.114.1040	右滚轮架	Pipe Stabilizer	1	
2	JLM4.114.1041	料架	Pipe Stand	1	
3	JLM4.114.1046	辅助支撑	Auxiliary Support	1	Require special ordering
4	JLM6.151.1000	底架	Chassis	1	
5	JLM6.430.1005	后罩	Cover	1	
6					
7	JLM8.001.1021	底板	Platform	1	
8	JLM8.604.1033	角钢	Angle Steel	1	
9	JLM8.613.1001	封板	Cover	1	
10	JLM8.632.1002	门	Cover	1	
11	JLM8.807.1113	面板	Switch Gasket	1	
12	JLM8.969.1001	销	Pin	4	
13					
14	GB14048.5	转换开关	Switch LW5-16 5.5N/3	1	
15		开关	Switch KAO-5	1	
16	GB/T5780	螺栓	Hex Bolt M20×50	4	
17	GB/T818	螺钉	Screw M4×10	6	
18	GB/T818	螺钉	Screw M4×12	4	
19	GB/T70.1	内六角螺钉	Screw (S.H.C.S.) M8×16	18	
20	GB/T70.1	内六角螺钉	Screw (S.H.C.S.) M12×40	5	
21	GB/T70.1	内六角螺钉	Screw (S.H.C.S.) M16×25	8	
22	GB/T70.1	内六角螺钉	Screw (S.H.C.S.) M16×40	2	
23	GB/T70.1	内六角螺钉	Screw (S.H.C.S.) M16×50	4	
24	GB/T834	滚花头螺钉	Screw M4×10	1	
25	GB/T93	弹簧垫圈	Spring Washer 8	18	
26	GB/T93	弹簧垫圈	Spring Washer 12	5	
27	GB/T93	弹簧垫圈	Spring Washer 16	14	
28	GB/T93	弹簧垫圈	Spring Washer 20	4	
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动力部分
WORKING SECTION

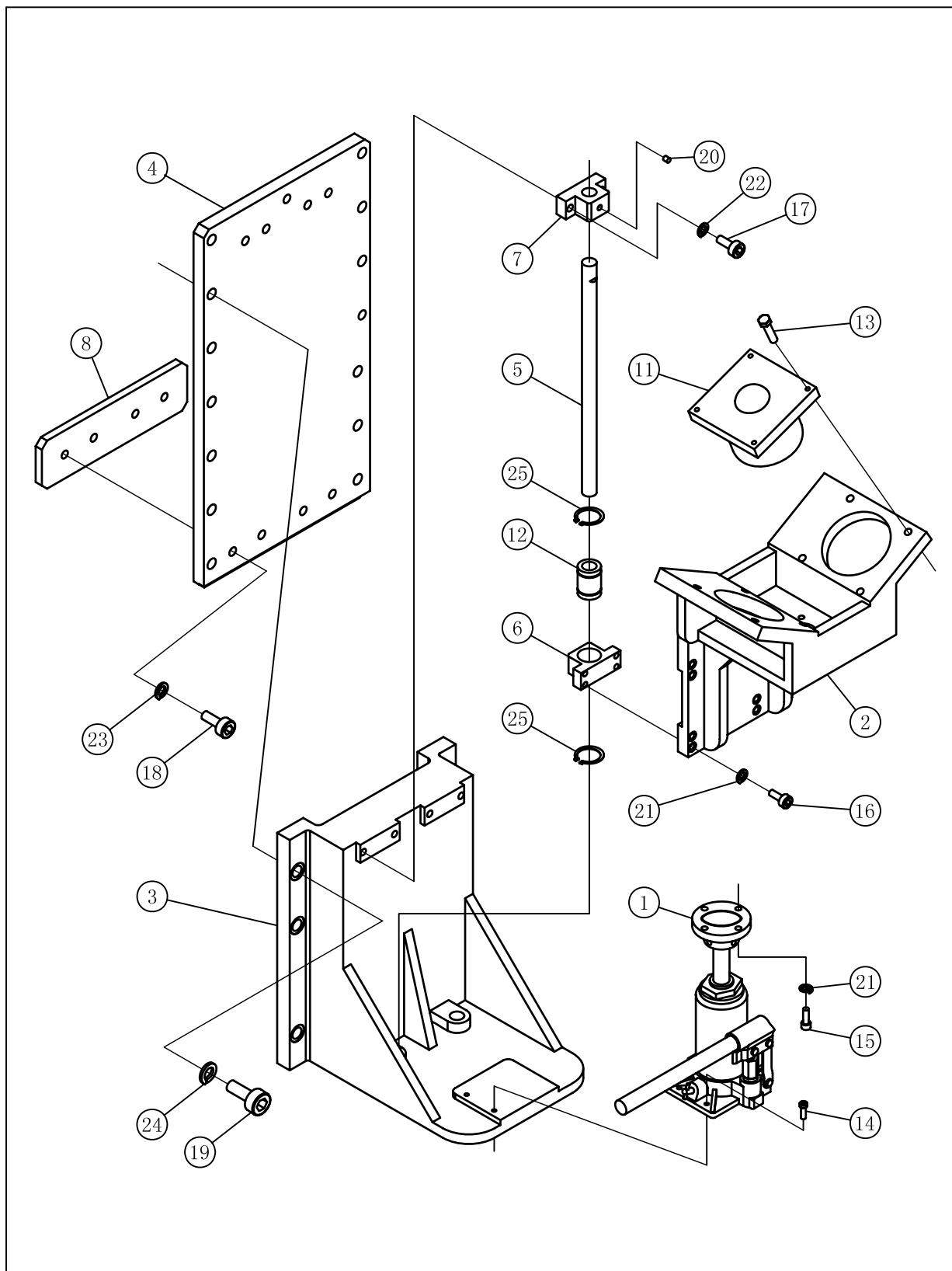
序号 No.	零件编号 Code No.	零件名称 Name	数量 Qty	备注 Interchangeability
1	JLM4.229.1004	液压缸 Manual Pump	1	
2	JLM6.206.1021	压轮组合 Pinch Roller Assembly	1	
3				
4	JLM8.007.1014	框架 Frame	1	
5	JLM8.008.1068	压轮架 Roller Housing	1	
6	JLM8.038.1013	支架 Bracket	1	
7	JLM8.040.1034	端盖 Cover	1	
8	JLM8.040.1070	端盖 Cover	1	
9	JLM8.040.1071	端盖 Cover	1	
10	JLM8.200.1025	滑座 Slide Block	1	
11	JLM8.201.1017	导轨 Guideway	2	
12	JLM8.205.1021	滑块 Slide Block	1	
13	JLM8.210.1021	衬套 Sleeve	1	
14	JLM8.220.1067	衬套 Sleeve	1	
15	JLM8.241.1022	调整环 Sleeve	1	
16	JLM8.241.1023	安装环 Sleeve	1	
17	JLM8.242.1019	环 Sleeve	1	
18	JLM8.310.1116	主轴 Spindle	1	
19	JLM8.310.1117	压轮轴 Shaft	1	
20	JLM8.322.1069	压轮 Pinch Roller	1	
21	JLM8.324.1019	滚花轮 Knurl Roller	1	
22	JLM8.340.1002	联轴器 Coupler	1	
23	JLM8.340.1003	联轴器 Coupler	1	
24	JLM8.353.1001	杆 Pole	1	
25	JLM8.804.1059	标尺 Scale	1	
26	JLM8.922.1001	螺杆 Screw Bolt	1	
27	JLM8.934.1022	圆螺母 Nut	1	
28	JLM8.934.1023	圆螺母 Nut	1	
29	JLM8.934.1024	螺母 Nut	1	
30	JLM8.940.1069	垫圈 Washer	1	
31	JLM8.940.1070	垫圈 Washer	1	
32	JLM8.970.1011	键 Key	1	
33				
34				
35	GB/T276	轴承 Ball Bearing 6215	2	
36	GB/T297	锥度滚子轴承 Tapered Roller Bearing 32216	2	
37	JB/T3588	滚针轴承 Needle bearing RNAV4008	2	
38	GB/T4605	推力滚针轴承 Bearing(T.N.) 889112	2	
39	GB/T4605	滚针轴承垫片 Spacer AS6085	2	
40	GB/T5782	螺栓 Hex Bolt M8×25	4	
41	GB/T5782	螺栓 Hex Bolt M16×70	2	
42	GB/T70.1	内六角螺钉 Screw (S.H.C.S.) M6×25	2	
43	GB/T70.1	内六角螺钉 Screw (S.H.C.S.) M8×16	12	
44	GB/T70.1	内六角螺钉 Screw (S.H.C.S.) M8×30	3	
45	GB/T70.1	内六角螺钉 Screw (S.H.C.S.) M16×40	24	
46	GB/T810	小圆螺母 Nut M72×2	2	
47	GB/T810	小圆螺母 Nut M80×2	2	
48	GB/T97.1	垫圈 Washer 16	2	
49	GB/T93	弹簧垫圈 Spring Washer 8	12	
50	GB/T93	弹簧垫圈 Spring Washer 16	24	
51	GB/T858	止动垫圈 Stop Washer 72	1	
52	GB/T858	止动垫圈 Stop Washer 80	1	
53	GB/T867	铝铆钉 Aluminium Rivet 2×6	2	
54	GB/T1096	键 Key B20×55	1	
55	JB/T7940.1	直通式压注油杯 Oil Cup M10×1	1	
56	JB/T9616	电动机 Motor Y112M B5 380V 4kW 1440r/min	1	
57	JB/T2982	摆线减速器 Cycloid Gearbox ZWD4-7A-71	1	
58	GB/T79	紧定螺钉 Screw M8×12	1	



液压缸、垫铁部分

MANUAL PUMP AND LOCATING WEDGE SECTION

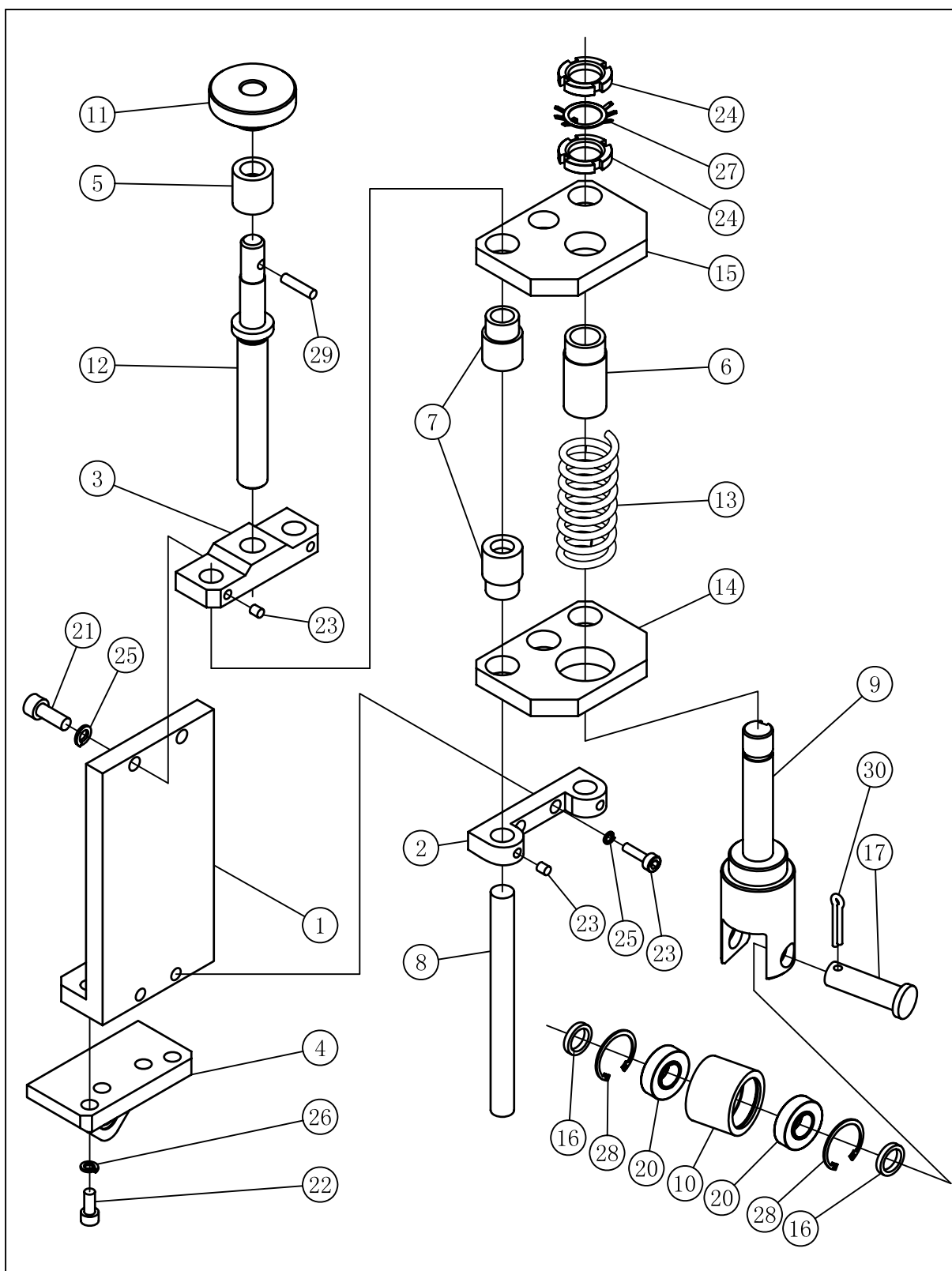
序号 No.	零件编号 Code No.	零件名称 Name			数量 Qty	备注 Interchangeability
1	JLM4.136.1003	垫铁	Wedge	Assembly	1	
2	JLM6.276.1001	溢流阀	Relief	Valve	1	
3	JLM6.276.1007	低压溢流阀	Relief	Valve	1	
4						
5	JLM8.007.1014	框架	Frame		1	
6	JLM8.032.1014	泵座	Pump	Base	1	
7	JLM8.035.1020	泵体	Pump	Body	1	
8	JLM8.039.1028	摇臂	Rocker		1	
9	JLM8.040.1069	螺盖	Hex	Cover	1	
10	JLM8.048.1050	支撑板	Wedge	Base	1	
11	JLM8.048.1051	安装板	Fixing	Plate	1	
12	JLM8.225.1020	缸套	Cylinder		1	
13	JLM8.241.1020	调整杆	Adjusting	Screw Bolt	1	
14	JLM8.241.1021	环	Cover		1	
15	JLM8.270.1012	活塞	Piston		1	
16	JLM8.270.1013	泵活塞	Piston	Rod	1	
17	JLM8.271.1010	油缸	Cylinder		1	
18	JLM8.272.1007	油箱	Oil	Case	1	
19	JLM8.273.1007	阀芯	Cock		1	
20	JLM8.333.1025	手柄	Operation	Handle	1	
21	JLM8.382.048	弹簧	Spring		2	
22	JLM8.382.1043	弹簧	Spring		1	
23	JLM8.600.1020	滑块	Slide	Wedge	1	
24	JLM8.610.1116	连接板	Link		1	
25	JLM8.626.1053	管	Syphon	Tube	1	
26	JLM8.634.1005	罩	Cover		1	
27	JLM8.652.1002	油堵	Drain	Plug	1	
28	JLM8.680.1002	垫圈	Washer		2	
29	JLM8.929.1002	螺栓	Hex	Bolt	1	
30	JLM8.940.1064	垫片	Limite	Plate	1	
31	JLM8.940.1065	垫圈	Washer		1	
32						
33						
34	JB/ZQ4264	Yx型密封圈	Yx-Seal	For Hole 80	1	
35	GB/T3452.1	O型圈	O-Ring	7.1×1.8	1	
36	GB/T3452.1	O型圈	O-Ring	9×1.8	1	
37	GB/T3452.1	O型圈	O-Ring	25×2.65	1	
38	GB/T3452.1	O型圈	O-Ring	26.5×3.55	1	
39	GB/T3452.1	O型圈	O-Ring	75×2.65	1	
40	GB/T3452.1	O型圈	O-Ring	100×3.55	2	
41	GB/T3452.1	O型圈	O-Ring	125×2.65	2	
42	GB/T3452.1	挡圈	Ring	12×9.2×1.3	2	
43	GB/T308	钢球	Steel	Ball 5	2	
44	GB/T308	钢球	Steel	Ball 8	3	
45	GB/T818	螺钉	Screw	M4×25	1	
46	GB/T818	螺钉	Screw	M6×10	4	
47	GB/T819	沉头螺钉	Screw	M6×12	2	
48	GB/T70.1	内六角螺钉	Screw(S.H.C.S.)	M6×35	1	
49	GB/T70.1	内六角螺钉	Screw(S.H.C.S.)	M10×16	2	
50	GB/T5786	细牙螺栓	Hex	Bolt M10×1×20	2	
51	GB/T119.2	销	Pin	8u8×30	3	
52	GB/T894.1	轴用挡圈	Circlip	For Shaft 18	1	
53	FJ314	毛毡	Felt	≠4×5×120	1	
54	GB/T5330	铜丝网	Filtering	Screen 0.4/0.224	1	
55		手柄套	Handle	Sleeve 22	1	



辅助支架部分

ASSISTANT BRACKET SECTION

序号 No.	零件编号 Code No.	零件名称 Name			数量 Qty	备注 Interchangeability
1	JLM6.160.1002	千斤顶改造	Hydraulic Jack		1	
2	JLM8.008.1079	搁架	Support		1	
3	JLM8.018.1016	滑板	Slide Support		1	
4	JLM8.048.1063	板	Plate		1	
5	JLM8.300.1043	导向轴	Guide Rail		2	
6	JLM8.600.1023	支块	Angle Support		4	
7	JLM8.600.1024	支块	Angle Support		2	
8	JLM8.610.1125	板	Plate		1	
9						
10						
11		万向球	Universal Ball	KU511	2	
12	GB/T16940	直线轴承	Bearing	LB203245	4	
13	GB/T5780	螺栓	Hex Bolt	M10×35	8	
14	GB/T70.1	内六角螺钉	Screw(S.H.C.S.)	M6×20	2	
15	GB/T70.1	内六角螺钉	Screw(S.H.C.S.)	M8×25	4	
16	GB/T70.1	内六角螺钉	Screw(S.H.C.S.)	M8×35	16	
17	GB/T70.1	内六角螺钉	Screw(S.H.C.S.)	M10×30	4	
18	GB/T70.1	内六角螺钉	Screw(S.H.C.S.)	M12×35	4	
19	GB/T70.1	内六角螺钉	Screw(S.H.C.S.)	M16×45	6	
20	GB/T78	紧定螺钉	Screw	M8×10	2	
21	GB/T93	弹簧垫圈	Spring washer	8	20	
22	GB/T93	弹簧垫圈	Spring washer	10	4	
23	GB/T93	弹簧垫圈	Spring washer	12	4	
24	GB/T93	弹簧垫圈	Spring washer	16	6	
25	GB/T894.1	轴用挡圈	Circlip For Shaft	32	8	
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右滚轮架部分
ROLLER HOUSINT SECTION

序号 No.	零件编号 Code No.	零件名称 Name			数量 Qty	备注 Interchangeability
1	JLM8.018.1006	角板	Angle Plate		1	
2	JLM8.048.1048	支板	Angle Support		1	
3	JLM8.048.1049	支板	Angle Support		1	
4	JLM8.048.1057	安装板	Fixing Plate		1	
5	JLM8.220.1065	套	Sleeve		1	
6	JLM8.223.1009	导套	Guide Sleeve		1	
7	JLM8.223.1011	导套	Guide Sleeve		4	
8	JLM8.300.1037	导向轴	Guide Rail		2	
9	JLM8.310.1111	中心轴	Center Shaft		1	
10	JLM8.322.1064	滚套	Roller Sleeve		1	
11	JLM8.330.1008	手轮	Hand Wheel		1	
12	JLM8.370.002	丝杆	Screw Rod		1	
13	JLM8.382.1042	弹簧	Spring		1	
14	JLM8.610.1113	前板	Front Plate		1	
15	JLM8.610.1114	后板	Rear Plate		1	
16	JLM8.940.1063	垫圈	Washer		2	
17	JLM8.961.1001	销	Pin		1	
18						
19						
20	GB/T276	轴承	Ball Bearing	6202-2Z	1	
21	GB/T70.1	内六角螺钉	Screw(S.H.C.S.)	M8×25	4	
22	GB/T70.1	内六角螺钉	Screw(S.H.C.S.)	M10×25	4	
23	GB/T71	紧定螺钉	Screw	M6×8	4	
24	GB/T810	圆螺母	Nut	M18×1.5	2	
25	GB/T93	弹簧垫圈	Spring washer	8	4	
26	GB/T93	弹簧垫圈	Spring washer	10	4	
27	GB/T858	止动垫圈	Stop Washer	18	1	
28	GB/T893.1	挡圈	Circlip For Hole	32	2	
29	GB/T879.2	弹性圆柱销	Pin	6×25	1	
30	GB/T91	开口销	Split Pin	4×25	1	
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成都中电锦江信息产业有限公司
厂 址：四川成都市建设北路三段 168 号
通讯地址：成都市 107 信箱 41 分箱
电 话：(028)84394452
传 真：(028)84113787
邮 编：610051
<http://www.jec784.com>
E-mail:cdjjqy@163.com

CEC JINJIANG INFO INDUSTRIAL CO.,LTD.
Address:No.168, Jian She Bei Road,Chengdu, China
Tel: 86-28-84394405,84394227
Fax: 86-28-84125748
<http://www.jec784.com>
E-mail:jjemc784@vip.163.com

2016 年 7 月制