

TOSHIBA

G8000 SERIES

INSTALLATION and OPERATION MANUAL

480/480 V 80/100/125/150/225/300/500 kVA



Document: 61001-004
March 2020

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G8000 SERIES

INSTALLATION and OPERATION MANUAL

480/480 V 80/100/125/150/225/300/500 kVA

Document: 61001-004
March 2020



Please complete the following information and retain for your records.

JOB NUMBER

MODEL NUMBER

SERIAL NUMBER

APPLICATION

SHIPMENT DATE

INSTALLATION DATE

INSPECTED BY

Toshiba International Corporation

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Contact us at: *TIC-UPS-AppEngr@toshiba.com* or visit us at:

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QUALIFIED PERSONNEL ONLY

Only qualified persons are to install, operate, or service this equipment according to all applicable codes and established safety practices. The definition of Qualified Personnel is detailed in Section 2.3

Purpose

This manual provides information on how to safely install and operate your Toshiba International Corporation power electronics product. This manual includes a section of general safety instructions that describes the warning labels and symbols that are used throughout the manual. Read the manual completely before installing, operating, or performing maintenance on this equipment.

This manual and the accompanying drawings should be considered a permanent part of the equipment and should be readily available for reference and review. Dimensions shown in the manual are in metric and/or the English customary equivalent.

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Contact the Toshiba Customer Support Center for assistance with application information or for any problems that you may experience with your Uninterruptible Power System (UPS).

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Email: TIC-UPSService@Toshiba.com

You may also contact Toshiba by writing to:

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Attn: G8000 Product Manager

For further information on Toshiba products and services, please visit our website at:

<https://www.toshibaups.com>

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1 Introduction

Thank you for your purchase of your Toshiba Uninterruptible Power System device. This manual provides information to assure safe installation, operation, and disposal of your G8000 Series Uninterruptible Power Supply (UPS). It also contains information regarding how and where to install the UPS equipment, how to safely operate the equipment and its different modes of operation, detailed layouts of the connection terminals and wiring requirements, a breakdown of the menus on the operator interface, and specifications, drawings, and other relevant equipment data.

This manual includes a section of general safety instructions that describes the warning labels and symbols that are used throughout the manual. Read the manual completely before installing, operating, or performing maintenance on this equipment.

Qualified personnel should read this manual carefully before transporting, installing and wiring the UPS. In addition have a thorough understanding of the information provided in the chapters titled:

- General Safety Instructions
- Important Safety Instructions
- Safety Precautions
- Installation Precautions

Please read the G8000 Series Operation Manual for important instructions on operating the UPS. This manual and the accompanying drawings should be considered a permanent part of the equipment and should be readily available for reference and review. Dimensions shown in the manual are in metric and/or the English customary equivalent.

Keep the Installation Manual and the Operation Manual near the UPS for necessary reference.

SAVE THESE INSTRUCTIONS

2 General Safety Instructions

DO NOT attempt to transport, install, operate, maintain or dispose of this equipment until you have read and understood all of the product safety information provided in this manual.

2.1 Symbols

The symbols listed below are used throughout this manual. When symbols are used in this manual they will include important safety information that must be carefully followed.



Safety Alert Symbol indicates that a potential personal injury hazard exists.



Prohibited Symbol indicates **DO NOT** take action.



Mandatory Symbol indicates that the following instruction is required.



Ground Symbol indicates the location of the equipment grounding conductor.



Electrical - Voltage & Shock Hazard Symbol indicates parts inside may cause electric shock.



Explosion Hazard Symbol indicates parts may explode.

2.2 Signal Words

The signal words listed below are used throughout this manual. When the words DANGER, WARNING, CAUTION and ATTENTION are used in this manual they will include important safety information that must be carefully followed.



The word **DANGER** in capital letters preceded by the safety alert symbol indicates that an **imminently hazardous** situation exists, and if not avoided **will result in loss of life or serious injury to personnel**.



The word **WARNING** in capital letters preceded by the safety alert symbol indicates that a **potentially hazardous** situation exists, and if not avoided **may result in loss of life or serious injury to personnel**.



The word **CAUTION** in capital letters preceded by the safety alert symbol indicates that a **potentially hazardous** situation exists, and if not avoided **may result in minor or moderate injury**.



The word **NOTICE** in capital letters without the safety alert symbol indicates a **potentially hazardous** situation exists, and if not avoided **may result in equipment and property damage**.

2.3 Qualified Personnel

Installation, operation, and maintenance shall be performed by Qualified Personnel Only. A Qualified Person is one that has the skills and knowledge relating to the construction, installation, operation, and maintenance of the electrical equipment and has received safety training on the hazards involved (Refer to the latest edition of NFPA 70E for additional safety requirements).

Qualified Personnel shall:

- Have read the entire operation manual.
- Be familiar with the construction and function of the UPS, the equipment being driven, and the hazards involved.
- Be trained and authorized to safely energize, de-energize, ground, lockout/tagout circuits and equipment, and clear faults in accordance with established safety practices.
- Be trained in the proper care and use of protective equipment such as safety shoes, rubber gloves, hard hats, safety glasses, face shields, flash clothing, etc., in accordance with established safety practices.
- Be trained in rendering first aid.

For further information on workplace safety visit www.osha.gov.

2.4 Factory Authorized Personnel

Factory authorized personnel have been factory trained and certified to install, service, and repair the UPS. Contact the Toshiba Customer Support Center for assistance in locating the factory authorized personnel nearest you.

2.5 Unintended Usage



Never use this UPS System in any of the following applications:

- a. Medical Operation Room Equipment
- b. Life Support Equipment
- c. Fire Prevention or Suppression Equipment

Use of this UPS system in any of the above applications will result in serious personal injury or death.



Always read all applicable regulations and standards for the specific application of this UPS system.

Special precautions must be undertaken when this UPS system is used in the following applications:

- a. Nuclear Power Plants
- b. Communications Equipment
- c. Transportation Equipment

Always consult highly trained and qualified technicians in these applications.

Improper use of the UPS system in any of the above applications may result in serious personal injury or death.

3 Important Safety Instructions

The following contains important instructions that should be followed during the installation, operation, and maintenance of the G8000 Series UPS.

Please refer to the battery manufacturer's instructions for details on operating, maintaining and/or replacing the batteries for each system. Keep unauthorized personnel from batteries. Only a certified service representative with battery experience should perform service on batteries.



Misuse of this equipment could result in personal injury and/or equipment damage. In no event will Toshiba Corporation be responsible or liable for either indirect or consequential damage or injury that may come from the use of this equipment.

The UPS system input and output is NOT equipped with an over-current protection device, or an output disconnection at the AC output. The user should provide circuit breakers between the UPS AC input (or Bypass input) and the power sources and between the UPS output and the critical load input. The minimum device ratings are listed in Table 3.1.

TABLE 3.1 UPS MINIMUM DEVICE RATINGS

CAPACITY	RATED OUTPUT	INPUT BREAKER RATING	OUTPUT BREAKER RATING
80 kVA	480 V/277 V	480 V – 150 A	480 V – 125 A
100 kVA	480 V/277 V	480 V – 200 A	480 V – 150 A
125 kVA	480 V/277 V	480 V – 200 A	480 V – 200 A
150 kVA	480 V/277 V	480 V – 300 A	480 V – 250 A
225 kVA	480 V/277 V	480 V – 400 A	480 V – 350 A
300 kVA	480 V/277 V	480 V – 600 A	480 V – 500 A
500 kVA	480 V/277 V	480 V – 800 A	480 V – 800 A

80/100/150/225/300 kVA Temperature restrictions: The maximum operating ambient temperature is 86 °F (30 °C) at 1.0 PF, and 104 °F (40 °C) at 0.8 PF. If the UPS is exposed to the same ambient temperature as the battery system, the maximum operating ambient temperature is 86 °F (30 °C) at 1.0 PF, 90 °F (32 °C) at 0.8 PF. Table 3.2 lists the nominal battery voltage.

TABLE 3.2 UPS NOMINAL BATTERY VOLTAGE

CAPACITY	NOMINAL VOLTAGE	FLOAT VOLTAGE
80 kVA	360 Vdc	405 V
100 kVA	360 Vdc	405 V
125 kVA	360 Vdc	405 V
150 kVA	360 Vdc	405 V
225 kVA	360 Vdc	405 V
300 kVA	360 Vdc	405 V
500 kVA	480 Vdc	540 V

4 Safety Precautions

The Toshiba products listed in this document are intended for usage in general electronics applications (computer, personal equipment, office equipment, measuring equipment, industrial robotics, domestic appliances, etc.). These Toshiba products are neither intended nor warranted for use in equipment that, if a malfunction or failure occurs, may result in loss of human life or bodily injury (collectively referred to as “Unintended Usage”). Unintended Usage includes atomic energy control instruments, airplane or spaceship instruments, transportation instruments, traffic signal instruments, combustion control instruments, medical operating room or life support equipment, all types of safety devices, etc. Unintended Usage of Toshiba products listed in this document shall be made at the customer’s own risk.






The application of the UPS without special consideration for equipment that supports human safety and/or maintain public services may cause serious accidents.

4.1 Disclaimer



IN NO EVENT WILL TOSHIBA CORPORATION BE RESPONSIBLE OR LIABLE FOR EITHER INDIRECT OR CONSEQUENTIAL DAMAGE OR INJURY THAT MAY COME FROM THE MISUSE OF THIS EQUIPMENT. ANY MODIFICATIONS WITHOUT AUTHORIZATION BY TOSHIBA COULD RESULT IN PERSONAL INJURIES, DEATH OR DESTRUCTION OF THE UPS.

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4.2 General Maintenance

 WARNING	
	<p>DO NOT remove the rear/side panels, or any sheet metal not designed to be removed.</p> <p>Removing rear/side panels may result in electric shock, burns, personal injuries or UPS failure.</p>
	<p>Keep the area around the UPS clean.</p> <p>Use a vacuum cleaner to clean the UPS.</p>
	<p>Only factory authorized personnel should perform internal general maintenance on the UPS.</p>
	<p>Contact the authorized Toshiba Customer Support Center or an authorized Toshiba representative for information on proper disposal of UPS components.</p> <p>It is illegal to dispose of certain components without conforming to environmental regulations for industrial/commercial waste.</p>

4.3 Transporting/Unpacking

 WARNING	
<p>When transporting the UPS by crane, follow the SPECIFIED WORK PROCEDURE. The suspension wire angle should be less than 60°.</p> <p>The UPS falling or overturning may cause crushing, trapping or other personal injuries.</p> <p><i>See Installation Manual: Chapter 8 - Transporting</i></p>	
	<p>DO NOT tilt the UPS more than 10° from upright position.</p> <p>Tilting the UPS more than 10° may cause crushing, trapping or other personal injuries.</p>






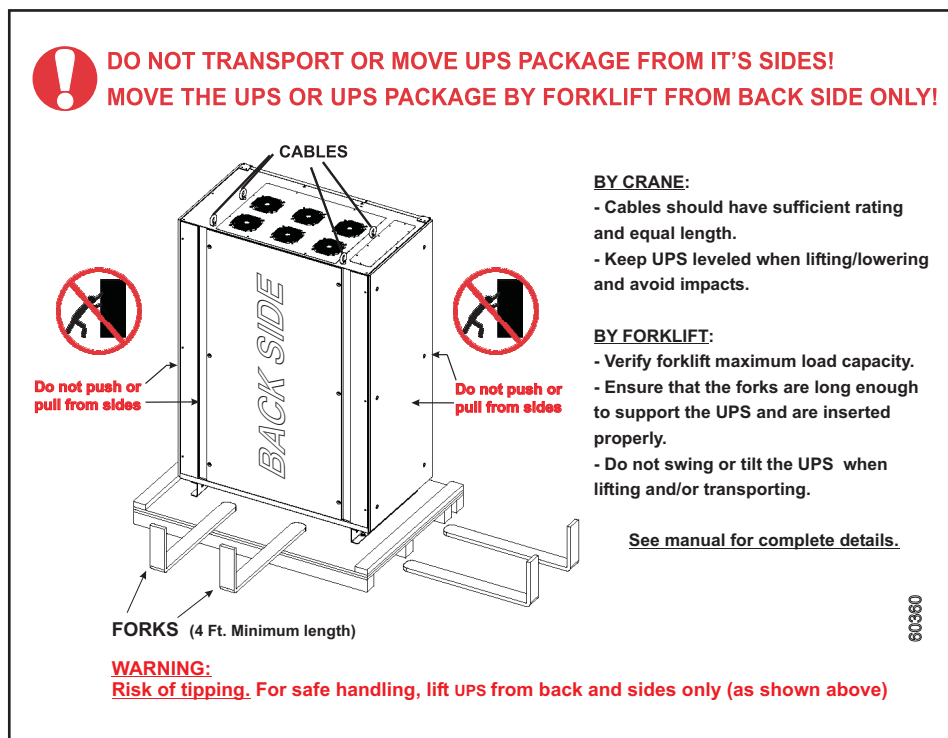
 CAUTION	
	<p>DO NOT transport, move, store, or place the UPS on its side. Forces due to heavy components inside may damage the UPS.</p>
	<p>Avoid vibration or shock exceeding 0.5G. Failing to observe this precaution may cause damage to the UPS.</p>
	<p>DO NOT allow the UPS to suffer shock or impact when unpacking. Tools used to remove packaging materials may cause damage to the UPS.</p>
	<p>DO NOT push or pull on the sides of the packaging or the UPS to move it. Always use a crane, forklift, or pallet jack for transporting and positioning the UPS. Pushing/pulling on the sides of the unit to move it may result in damage to the UPS. See Figure 4.1 Exterior Handling label.</p>

Fig. 4.1 Exterior Handling label



4.4 Inspection/Storage

Inspection

Upon receipt of the UPS, an inspection for shipping damage should be performed. Use caution when removing the unit from the pallet. Refer to labels or documentation attached to packing material.

Unpacking

Check the unit for loose, broken, bent or otherwise damaged parts. If damage has occurred during shipping, keep all original crating and packing materials for return to the shipping agent.

NOTE: The factory warranty does not apply to damage incurred during shipping!

Ensure that the rated capacity and the model number specified on the nameplate conform to the order specifications.

Storage

During periods of non-use, the following guidelines are recommended for storage.

Storage Preparation

- 1) Power up the UPS and allow it to operate with no load for 24 hours to fully charge the batteries.
- 2) Stop the unit.
- 3) Place the Main Circuit Breaker switch in the "OFF" position.








Storage Conditions




- For best results, store the UPS in the original shipping container and place on a wood or metal pallet
- Storage temperature range: -4 to 104 °F (-20 to 40 °C)
- The optimum storage temperature is 70 °F (21 °C). A higher ambient temperature will require recharging more frequently during storage

Avoid the following storage locations:

- Locations that are subject to extreme temperature changes or high humidity
- Locations that are subject to high levels of dust or metal particles
- Locations that are subject to excessive vibration
- Inclined floor surfaces

5 Installation Precautions

 CAUTION	
	<p>Install the UPS in a controlled environment.</p> <p>Improper storage and installation environment may deteriorate insulation, shorten component life and cause malfunctions.</p> <p><i>See Table 5.1 - UPS Installation Environment Standards</i></p>
	<p>DO NOT tilt the UPS more than 10° from upright position.</p> <p>Tilting the UPS more than 10° may cause crushing, trapping or other personal injuries and cause physical damage to internal components.</p>
 WARNING	
	<p>Keep the SPECIFIED CLEARANCE around the UPS.</p> <p>Inadequate space around the UPS makes it difficult to perform maintenance/inspections, will lead to insufficient ventilation, and/or cause malfunctions.</p>
	<p>Install anchor bolts to secure the UPS to the installation floor.</p> <p>The UPS may fall during an earthquake if the anchor bolts are not installed and secured.</p>
	<p>Only factory authorized personnel should relocate, modify, or replace parts in the UPS after initial installation.</p> <p>Electrical shock, injury or UPS failure may occur if non-authorized technicians attempt to modify or relocate the UPS.</p> <p>Please contact Toshiba Customer Support Center if you plan to move or make modifications to the UPS</p>

	<p>DO NOT block air vents.</p> <p>Blocking the vents will increase the internal temperatures and may result in UPS failure or fire.</p>
	<p>DO NOT install the UPS where water may fall on it.</p> <p>Water may cause electrical shock, personal injury or UPS failure.</p>
	<p>DO NOT use floor wax that contains silicon in the UPS storage area and/or nearby rooms.</p> <p>Floor wax that contains silicon may cause static electricity.</p>




<div data-bbox="630 972 993 1045" style="text-align: center;">  WARNING </div>	
	<p>The UPS should be installed per local and/or national electric codes by qualified personnel.</p> <p>Faults or improper operation may occur if the UPS is not installed properly.</p>
	<p>When an external maintenance bypass is installed for the UPS, before switching to external bypass, ensure that the UPS unit is switched to AC Bypass mode and the UPS control panel display verifies the unit is Bypass mode.</p> <p>Switching to the external bypass while the unit is in UPS mode may damage the UPS.</p>

TABLE 5.1 - UPS INSTALLATION ENVIRONMENT STANDARDS

Item	Environment standard	
Installation Location	Indoors	
Ambient Temperature	Minimum operating temperature: 32 °F (0 °C).	
	Maximum operating temperature: 86 °F (30 °C) at 1.0 PF (UPS with/without battery system).	
	Maximum operating temperature: 90 °F (32 °C) at 0.8 PF (UPS with battery system).	
	Maximum operating temperature: 104 °F (40 °C) at 0.8 PF (UPS only).	
	Average 24-hour operating temperature: 86 °F (30 °C) at 1.0 PF and 41 – 95 °F (5 – 35 °C) at 0.8 PF.	
Relative Humidity	The relative humidity must be between 30 and 90% non-condensing due to temperature changes.	
Altitude	These specifications are for altitudes up to 3240 ft. (1000 m) above sea level. Consult with the factory to determine the derating factor for installations above 3240 ft. (1000 m).	
Vibration and Mechanical Shock	Installation environment must not have vibration frequencies 10 Hz – 20 Hz.	
	The acceleration due to vibrations less than 10 Hz must not exceed 0.5 G.	
	The acceleration due to vibrations 20 Hz – 50 Hz must not exceed 0.5 G.	
	The total amplitude due to vibrations 50 Hz – 100 Hz must not exceed 0.1 mm.	
Dust	Dust must not exceed normal atmospheric levels and must not include conductive particles, silicone or oils.	
Flammable Gas	No flammable and/or explosive gas.	
	Hydrogen sulfide (H ₂ S)	Less than or equal to 0.0001 PPM
	Sulfurous acid gas (SO ₂)	Less than or equal to 0.05 PPM
	Chlorine gas (Cl ₂)	Less than or equal to 0.002 PPM
	Ammonia gas (NH ₃)	Less than or equal to 0.1 PPM
	Nitrous acid gas (NO ₂)	Less than or equal to 0.02 PPM
	Nitrous oxides (NOx)	Less than or equal to 0.02 PPM
	Ozone (O ₃)	Less than or equal to 0.002 PPM
	Hydrochloric acid mist (HCl)	Less than or equal to 0.1 mg/m ³

Installation Precautions

- 1) Install the unit in a stable, level and upright position that is free of excessive vibration.
- 2) Install the unit where the ambient temperature is within the specified range.
- 3) DO NOT install the UPS in areas that are subject to high humidity.
- 4) DO NOT install the UPS in areas that allow exposure to direct sunlight.
- 5) DO NOT install the UPS in areas that allow exposure to high levels of airborne dust, metal particles, or flammable gases.
- 6) DO NOT install the UPS in areas near sources of electrical noise. Ensuring a proper earth ground will reduce the effects of electrical noise and will reduce the potential for electrical shock.
- 7) The UPS generates and can radiate radio-frequency energy during operation. Although

RFI noise filters are installed inside of the unit, there is no guarantee that the UPS will not influence some sensitive devices that are operating near by. If such interference is experienced, the UPS should be installed further away from the affected equipment and/or powered from a different source than that of the installed equipment.

- 8) The user should provide over-current protection for hardwired UPS systems between the UPS output and the load input.
- 9) After ensuring that all power sources are turned "OFF" and isolated in accordance with established lockout/tagout procedures, connect the power source wiring of the correct voltage to the input terminals of the UPS.

NOTE: Ensure the input phasing is connected in clockwise rotation (CW). UPS internal circuitry is designed to disable further UPS operation if the input phasing is installed in counter-clockwise rotation (CCW).






- 10) Connect the output terminals of the UPS to the load (refer to NEC Article 300 - Wiring Methods and Article 310 - Conductors For General Wiring). Size the branch circuit conductors in accordance with NEC Table 310.16 as published 9/2007.

 WARNING	
	METAL CONDUIT IS NOT AN ACCEPTABLE GROUND.

Conductor Routing and Grounding

- 1) Use separate metal conduits for routing the input power, output power, and control circuits.
- 2) Follow the wire size and tightening torque specifications.
- 3) Always ground the unit to reduce the potential for electrical shock and to help reduce electrical noise.
- 4) A separate ground cable should be run inside the conduit with the input power, output power, and control circuits.

5.1 Wiring/Connection

 WARNING	
	<p>Perform wiring and connections with correct polarity.</p> <p>Be careful when connecting the UPS to the battery system. A wrong connection may cause damage to the UPS, battery, or charger.</p>
	<p>Connect ONLY one (1) ground wire to the earth ground terminal.</p> <p>A missing ground wire may cause an electrical shock hazard. Connecting to more than one ground may cause a ground loop.</p> <p><i>See Section 11 UPS Wiring</i></p>
	<p>DO NOT force, bend, or pull wires.</p> <p>DO NOT damage wire insulation.</p> <p>DO NOT place heavy objects on top of UPS.</p>
	<p>Observe the above precautions when making wire connections or handling the wires. Failing to observe these precautions may damage the insulation of the wires or may cause a fire or an electric shock hazard.</p>
NOTICE	
<p>Follow the torque criteria for tightening screws.</p> <p>Loose connections may cause fire due to heating.</p> <p><i>See Section 11 UPS Wiring</i></p>	

6 Warning Labels

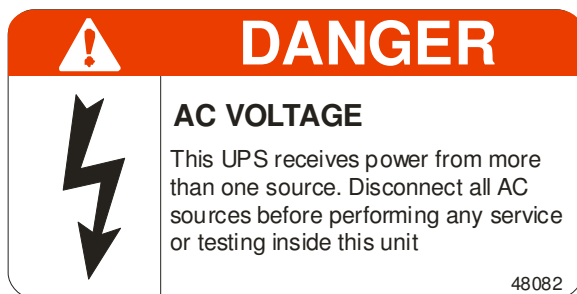
Below are representative warning labels and their location on the UPS. Exterior Handling labels shown in section 4.3, Transporting/Unpacking, are in the manual packet, and attached to the UPS shipping covering and shipping pallet.

NOTICE

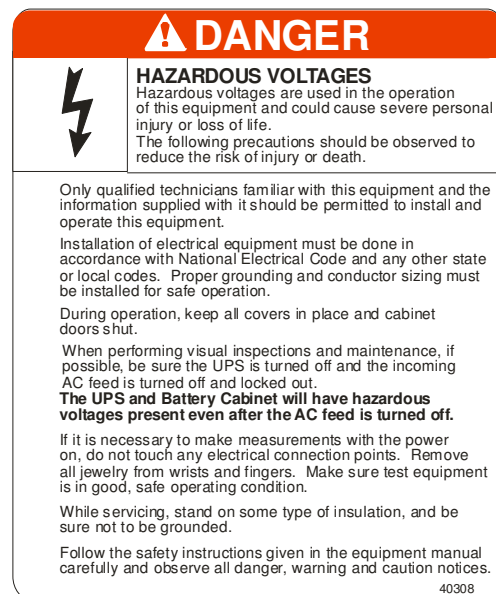
Make sure all the warning labels are installed in the appropriate locations.

If a label is missing or illegible, contact Toshiba Customer Support Center or an authorized representative.

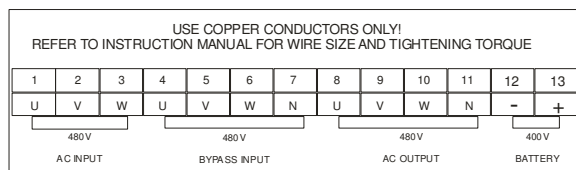
(A) 48082



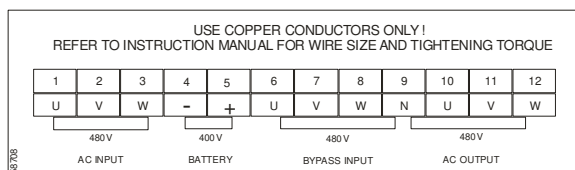
(B) 40308



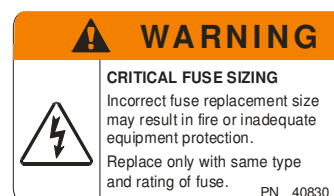
(C) 56875 FOR 80, 100, 150, 225 KVA



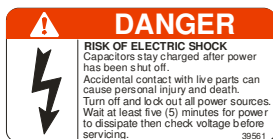
(C) 58708 FOR 300KVA



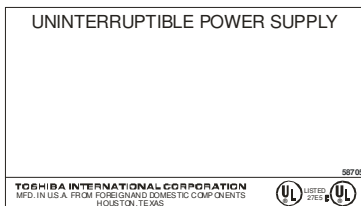
(D) 40830



(E) 39561



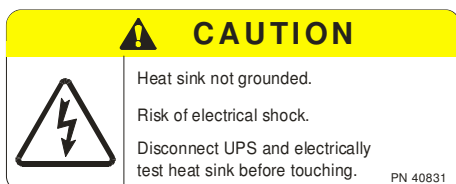
(F) 58705 SERIAL LABEL



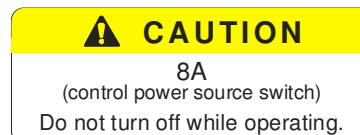
(G) 57055



(I) 40831



(J) 57053



6.1 Warning Label Locations

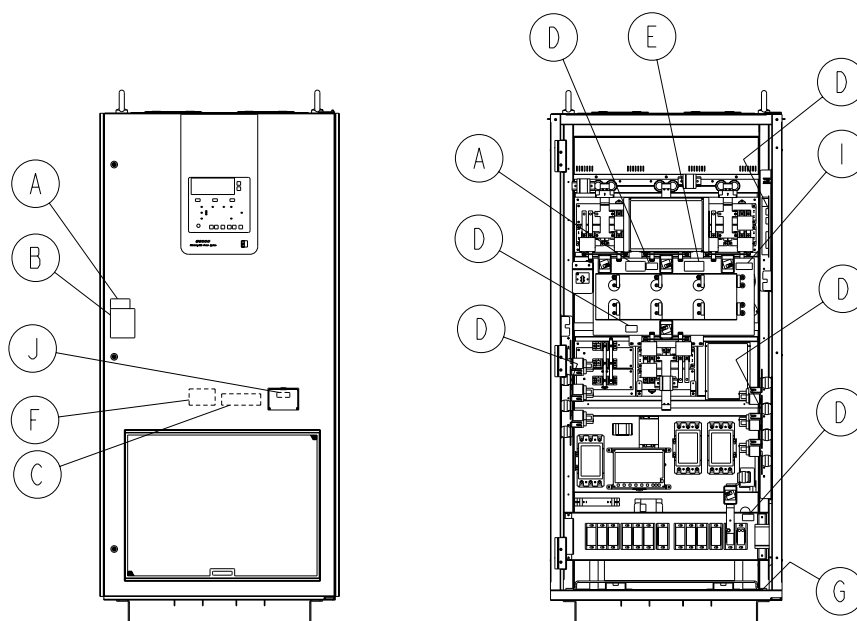


FIGURE 6.2 – 80/100/125 KVA UPS WARNING LABELS

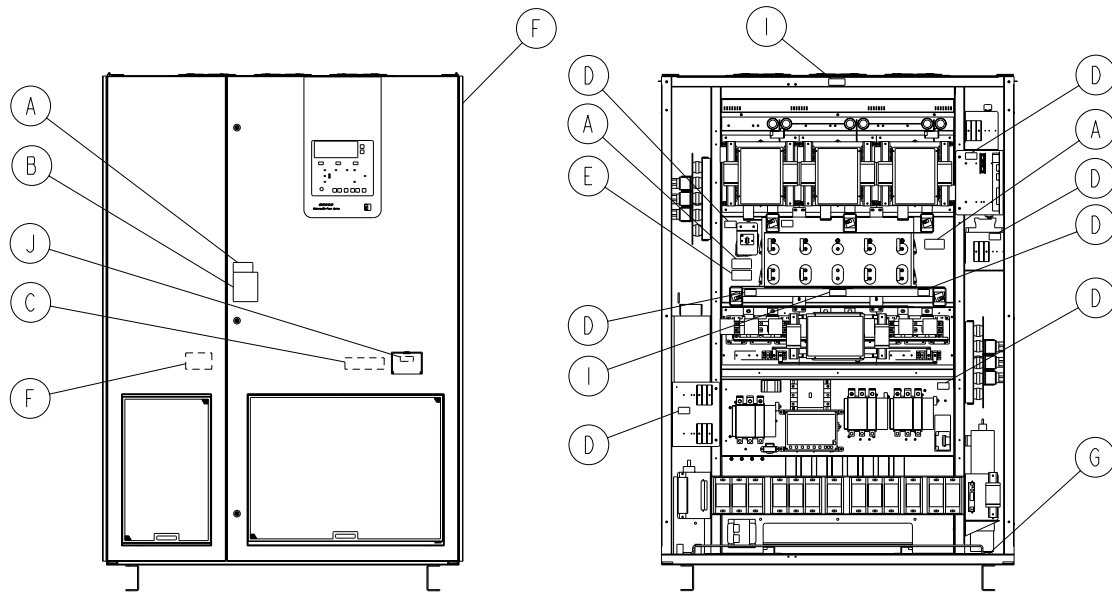


FIGURE 6.3 – 150/225 KVA UPS WARNING LABELS

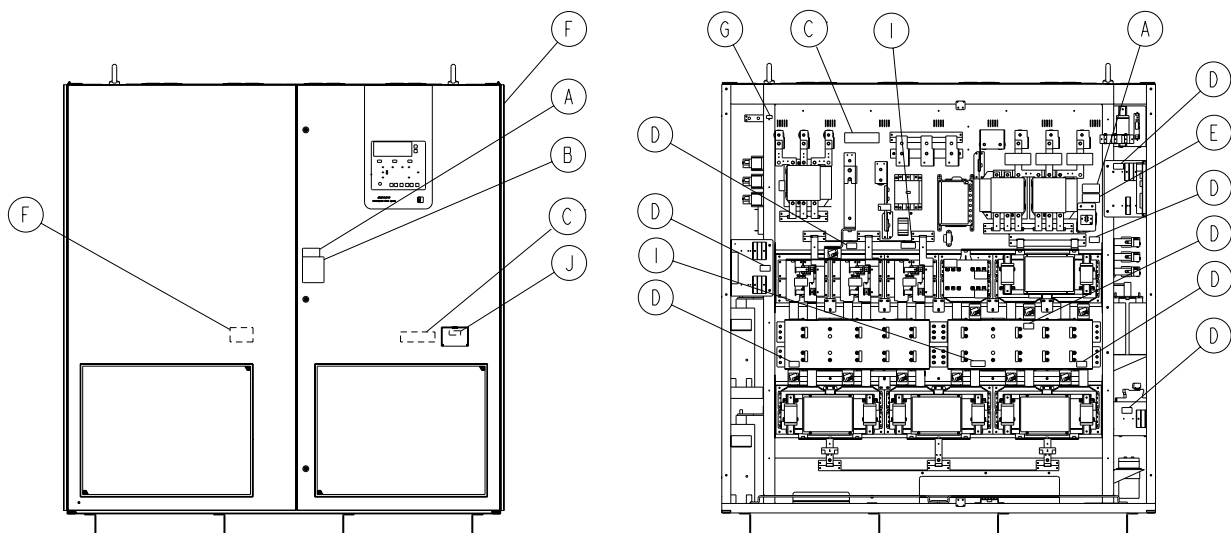


FIGURE 6.4 - 300 KVA UPS WARNING LABELS

FINAL LAYOUT NOT AVAILABLE AT THIS TIME:
CONTACT THE FACTORY FOR ADDITIONAL
INFORMATION

FIGURE 6.3 – 500 KVA UPS WARNING LABELS

7 Weight and Dimensions

Table 7.1 lists the unit and shipping weights for G8000 UPS models. See Appendix B for detailed outline and dimensions of all models.

TABLE 7.1 G8000 UPS UNIT AND SHIPPING WEIGHTS

Model	Unit	Shipping
80 kVA	1390 lb. (630 kg)	1440 lb. (652 kg)
100 kVA	1740 lb. (789 kg)	1790 lb. (812 kg)
125 kVA	1740 lb. (789 kg)	1790 lb. (812 kg)
150 kVA	2467 lb. (1119 kg)	2556 lb. (1159 kg)
225 kVA	2980 lb. (1352 kg)	3069 lb. (1392 kg)
300 kVA	4575 lb. (2075 kg)	4725 lb. (2143 kg)
500 kVA (Input Cabinet)	1570 lb. (712 kg) ¹	~1620 lb. (735 kg) ¹
500 kVA (Output Cabinet)	4950 lb. (2245 kg) ¹	~5100 lb. (2313 kg) ¹

¹ - Weights are approximate.

8 Transporting

WARNING

When transporting the UPS by crane, follow the SPECIFIED WORK PROCEDURE. The suspension wire angle should be less than 60°.

The UPS falling or overturning may cause crushing, trapping or other personal injuries.



DO NOT tilt the UPS more than 10° from upright position.

Tilting the UPS more than 10° may cause crushing, trapping or other personal injuries.

CAUTION



DO NOT transport, move, store, or place the UPS on its side.

Excessive force applied from heavy components inside may damage the UPS.



Avoid vibration or shock exceeding 0.5G.

Failing to observe this precaution may cause damage to the UPS.



DO NOT allow the UPS to suffer shock or impact when unpacking.

Tools used to remove packaging materials may cause damage to the UPS.



DO NOT install the UPS where water may fall on it.

Water may cause electrical shock, personal injury or UPS failure.



DO NOT push or pull on the sides of the packaging or the UPS to move it. Always use a crane, forklift, or pallet jack for transporting and positioning the UPS.

Pushing/pulling on the sides of the unit to move it may result in damage to the UPS. (See Figure 4.1 Exterior Handling label.)

The UPS may be packed in a crate for extra protection during transportation. Avoid impact or vibration against the UPS during transportation. DO NOT expose the UPS directly to water.

8.1 Transporting By Crane

Cables should have sufficient ratings and be of the same length. Make sure the suspension cables are hooked at eyebolts. See Figure 8.1. Keep the angle less than 60° between cables.

Refer to Chapter 7 - Weight and Dimension for UPS cabinet weight.

Keep UPS leveled when lifting. DO NOT swing or tilt the UPS. Minimize the impact when lowering the UPS to the floor. Figure 8.2 and 8.3 indicate unacceptable lifting.

Figure 8.4 and 8.5 show examples of acceptable and unacceptable operations.

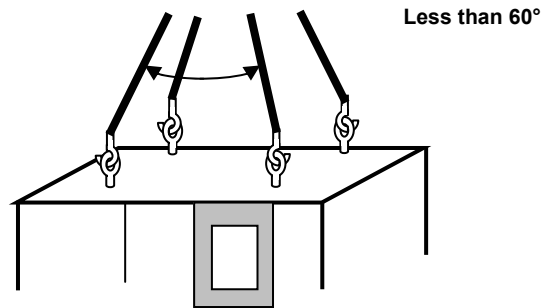


FIGURE 8.1 - CABLES AND EYEBOLTS TO LIFT THE UPS

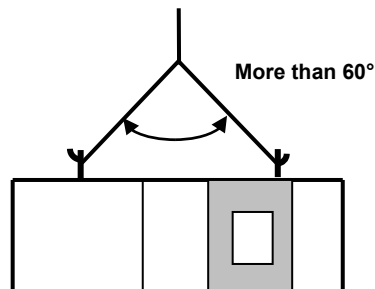


FIGURE 8.2 - ANGLE MORE THAN 60°

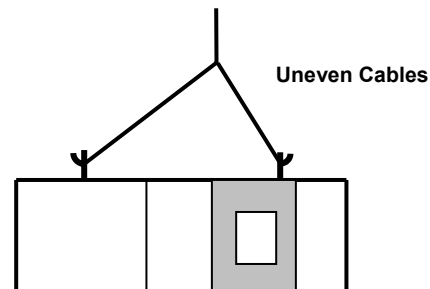


FIGURE 8.3 - UNEVEN CABLES

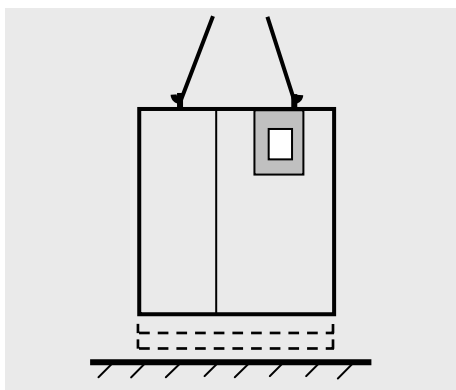


FIGURE 8.4 - ACCEPTABLE OPERATION

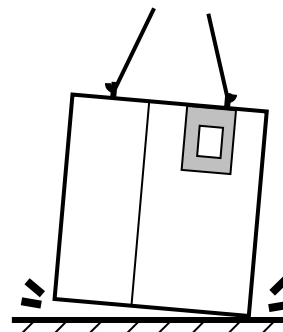


FIGURE 8.5 - UNACCEPTABLE OPERATION

8.2 Transporting By Forklift

Refer to Chapter 7 - Weight and Dimensions.

Verify forklift maximum load capacity and ensure that the forks are long enough to properly support the UPS. Insert the forks into the space shown in Figure 8.6. Spaces for the forks are provided underneath the UPS.

DO NOT swing or tilt UPS when lifting and/or transporting. Minimize the impact when lowering the UPS to the floor.

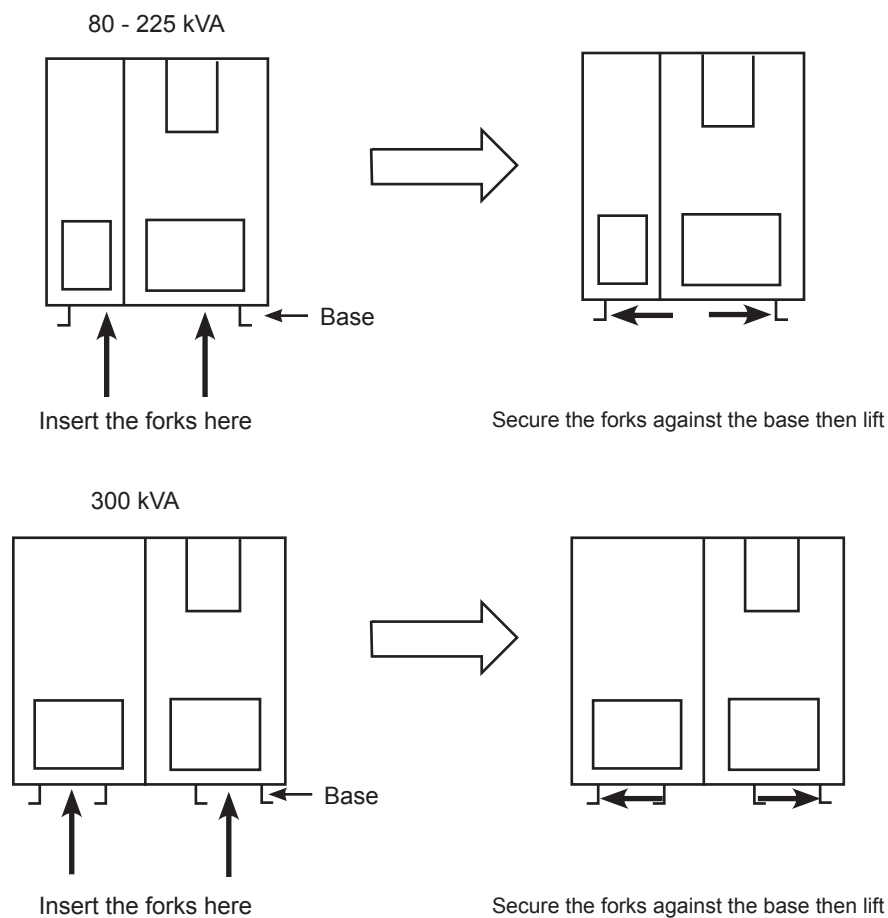


FIGURE 8.6 -TRANSPORTING 80-300 KVA UPS BY FORKLIFT

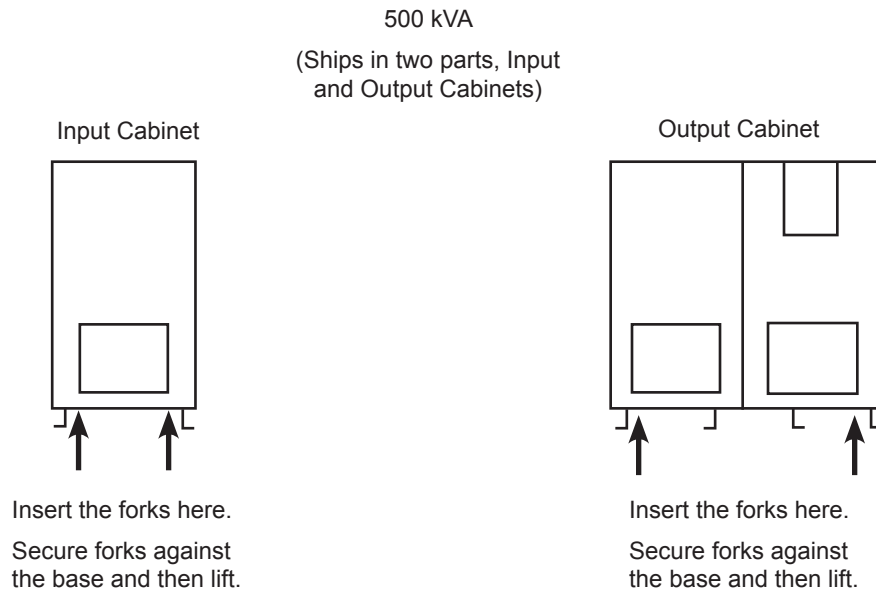


FIGURE 8.7 -TRANSPORTING 500 KVA UPS BY FORKLIFT
(See Appendix C for cabinet mating instructions)

9 Storage/Operating Environment

Observe the following when storing the UPS.

- Store UPS indoors.
- Maximum storage time for the UPS between powered operation cycles is three years. If the UPS has been stored for a period exceeding 36 months, contact your factory authorized representative of guidance in starting the unit.
- Temperature fluctuations should be minimized.
- The optimal storage temperature range is 68 – 77 °F (20 – 25° C).
- A maximum temperature range of 32 – 104 °F (0 – 40 °C) should be observed.
- The optimal relative humidity at the storage location should be between 50 – 60%.
- Humidity must not exceed 90%.
- Avoid locations where UPS may be exposed to corrosive gas.
- Avoid locations with dirt and/or dust.

TABLE 9.1 - UPS STORAGE/OPERATING ENVIRONMENT STANDARDS

Item	Environment standard	
Storage Location	Indoors	
Ambient Temperature	Minimum storage temperature: 32 °F (0 °C)	
	Maximum storage temperature: 104 °F (40 °C)	
Relative Humidity	The relative humidity must be between 30 and 90% and without condensation due to temperature changes.	
Altitude	This equipment is rated for installations up to 3240 ft. (1000m) above sea level. Consult with the factory to determine the derating factor for installations above 3240 ft. (1000m).	
Dust	Dust must not exceed normal atmospheric levels and must not include conductive particles, silicone or oils.	
Flammable Gas	No flammable and/or explosive gas.	
	Hydrogen sulfide (H ₂ S)	Less than or equal to 0.0001 PPM
	Sulfurous acid gas (SO ₂)	Less than or equal to 0.05 PPM
	Chlorine gas (Cl ₂)	Less than or equal to 0.002 PPM
	Ammonia gas (NH ₃)	Less than or equal to 0.1 PPM
	Nitrous acid gas (NO ₂)	Less than or equal to 0.02 PPM
	Nitrous oxides (NOx)	Less than or equal to 0.02 PPM
	Ozone (O ₃)	Less than or equal to 0.002 PPM
	Hydrochloric acid mist (HCl)	Less than or equal to 0.1 mg/m ³

9.1 Operating Precautions

Initial startup/commissioning of the UPS should be performed by factory authorized personnel.

- 1) The UPS should not be powered up until the entire operation manual has been read.
- 2) The voltage of the input power source must be within the rated input voltage range. The

input frequency range must be within the rated input frequency range.

- 3) The UPS should not be used with a load that has a rated input that is greater than the rated output of the UPS.
- 4) If using the UPS to provide power to motors that require high starting current or with motors that require a long starting time, call Toshiba support for guidance in over sizing the UPS for lock rotor current.
- 5) DO NOT insert metal objects or combustible materials in the ventilation slots of the UPS.
- 6) DO NOT place, hang, or paste any objects on the exterior surfaces of the UPS.
- 7) The capacitors in the UPS maintain a residual charge for a while after turning the UPS off. The required discharge time for each UPS typeform is provided via a cabinet label and a **CHARGE LED**. Wait for at least the minimum time indicated on the label and ensure that the **CHARGE LED** has gone out before opening the door of the UPS once the UPS power has been turned off.
- 8) DO NOT attempt to disassemble, modify, or repair the UPS. Call your Toshiba sales representative for repair information.
- 9) Turn the power on only after installing **ALL** of the covers.
- 10) DO NOT remove any covers of the UPS when power is on.
- 11) If the UPS should emit smoke or an unusual odor or sound, turn the power off immediately.
- 12) Warning signs should be placed on or near the load as a notification that the load is being powered by the UPS.
- 13) Additional warnings and notifications shall be posted at the equipment installation location as deemed required by **Qualified Personnel**.



WARNING



While operating in the inverter mode, placing the input breaker in the “OFF” position will switch the UPS to the battery backup mode.

The output of the UPS will continue uninterrupted to the load. The unit must be in the bypass mode at the time that the breaker is placed in the “OFF” position for the UPS to shutdown power to the load.



CAUTION



After an Emergency Power Off (EPO), DO NOT reset the breaker until the UPS internal circuits have been fully discharged.

The UPS could be damaged if the unit is not fully discharged before the breaker is reset.

9.2 Maintenance Precautions

All internal maintenance should be performed by factory authorized personnel.

- 1) Turn off, lockout, and tagout ALL power sources before connecting the power wiring to the equipment or when performing maintenance.
- 2) Hardwire type UPS units are not equipped with an over-current protection device, nor do they have an output disconnect for the AC output. A user-installed circuit breaker should be provided between the UPS output and the load input.
- 3) The maximum ambient operating temperature is 86 °F (30 °C) at 1.0 PF, and 104 °F (40 °C) at 0.8 PF.
- 4) Only factory authorized personnel should service the UPS. Contact Toshiba for the nearest authorized service center.
- 5) Battery servicing should be performed by factory authorized personnel only. Contact your nearest factory authorized service center for battery replacement.


Qualified Personnel ONLY!






Qualified Personnel have the skills and knowledge relating to the construction, installation, operation, and maintenance of the electrical equipment and has received safety training on the hazards involved (Refer to the latest edition of NFPA 70E for additional safety requirements).

Qualified Personnel shall:

- 1) Have read the entire operation manual.
- 2) Be trained and authorized to safely energize, de-energize, ground, lockout and tag circuits and equipment, and clear faults in accordance with established safety practices.
- 3) Be trained in the proper use and care of protective equipment such as safety shoes, rubber gloves, hard hats, safety glasses, face shields, flash clothing, etc., in accordance with established safety practices.
- 4) Be trained in rendering first aid.
- 5) Be knowledgeable of batteries and the required handling and maintenance precautions.

For further information on workplace safety visit www.osha.gov.

 WARNING	
	<p>Misuse of equipment could result in injury and equipment damage.</p> <p>In no event will Toshiba Corporation be responsible or liable for either indirect or consequential damage or injury that may result from the misuse of this equipment.</p>

 CAUTION	
	DO NOT dispose of the batteries in a fire. The batteries may explode.
	DO NOT open or mutilate the batteries. Released electrolyte is harmful to the eyes and skin and could also be toxic.
 DANGER	
	A battery can present a risk of electrical shock and high short circuit current.








9.3 Disposal

Please contact your local or state environmental agency for details on disposal of electrical components and packaging in your particular area.

It is illegal to dump lead-acid batteries in landfills or dispose of them improperly.

Please help protect the Earth by contacting the environmental protection agencies in your area, the battery manufacturer, or call Toshiba toll-free at (877) 867-8773 for more information about recycling batteries.

10 Installation

 WARNING	
	<p>Keep the SPECIFIED CLEARANCE around the UPS.</p> <p>Inadequate space around the UPS makes it difficult to perform maintenance/inspections, lead to insufficient ventilation, and/or will cause malfunctions.</p> <p><i>See Figure 10.1 - UPS Clearance</i></p>
	<p>DO NOT tilt the UPS more than 10° from upright position.</p> <p>Tilting the UPS more than 10° may cause crushing, trapping or other personal injuries.</p>
	<p>Install anchor bolts to secure the UPS to the installation floor.</p> <p>The UPS may fall during an earthquake if the anchor bolts are not installed and secured.</p>
	<p>DO NOT transport, move, store, or place the UPS on its side.</p> <p>Forces due to heavy components inside may damage the UPS.</p>
	<p>DO NOT allow the UPS to suffer shock or impact when unpacking.</p> <p>Tools used to remove packaging materials may cause damage to the UPS.</p>
	<p>DO NOT push or pull on the sides of the packaging or the UPS to move it. Always use a crane, forklift, or pallet jack for transporting and positioning the UPS.</p> <p>Pushing/pulling on the sides of the unit to move it may result in damage to the UPS. See Figure 4.1 Exterior Handling label.</p>

10.1 Unpacking

Unpack the UPS indoors on a paved floor. The UPS should be as close as possible to its final storage location. Overhead traveling cranes should be used to unpack any G8000 Series UPS. If an overhead traveling crane is not available, allow enough space for forklift operations to unpack the UPS crate. Then remove the crate.

Points to observe

- Retain all small articles during unpacking and installation.
- Make sure that exterior paint is not scratched and that the UPS cabinet is not damaged.
- DO NOT damage the UPS when using tools to remove packaging materials.
- If provided, DO NOT remove the plastic sheet cover, until installation.
- Do not remove the fan covers until UPS start up. The fan covers should be removed by factory authorized personnel. Packing materials should be disposed by the appropriate means.
- Immediately report any abnormalities to Toshiba Customer Support Center or an authorized representative.

10.2 UPS Clearance

Maintain the indicated clearance during installation. See Figure 10.1. Ensure that the front and top air vents are NOT blocked.

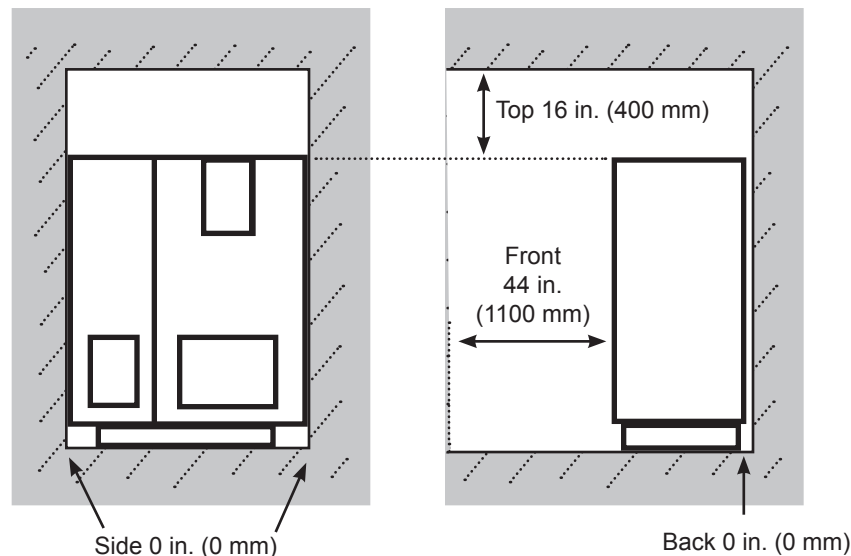


FIGURE 10.1 - UPS CLEARANCE

10.3 Anchor Bolts

Install the anchor bolts to secure the UPS on the floor. See Figure 10.2 for anchor bolt installation detail. Use 12mm (1/2") diameter anchor bolts. There are 16mm (5/8") diameter holes provided in the UPS base. See Figure 10.3 for the hole locations and dimensions for the specified UPS models.

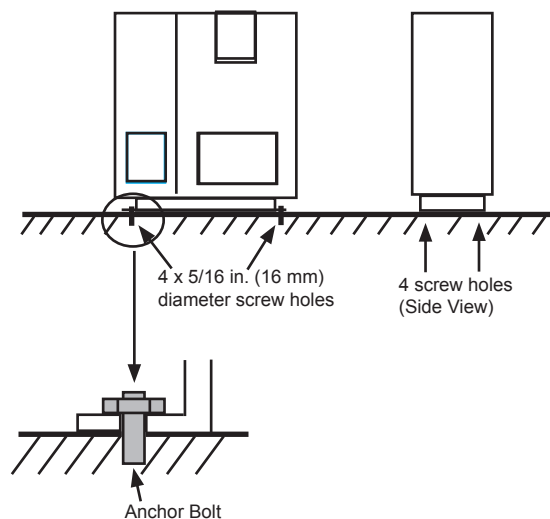
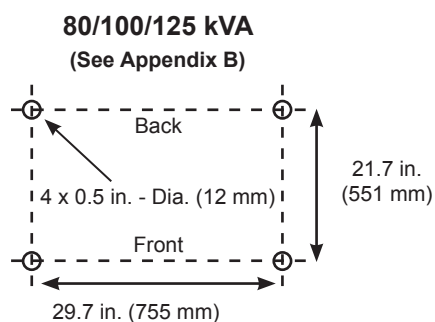
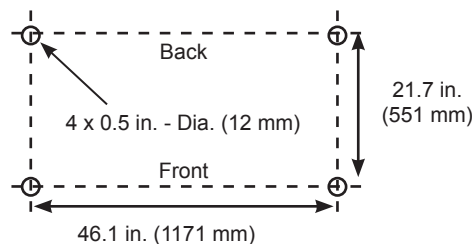


FIGURE 10.2
ANCHOR BOLT INSTALLATION DETAIL



150/225 kVA
(See Appendix B)



300 kVA
(See Appendix B)

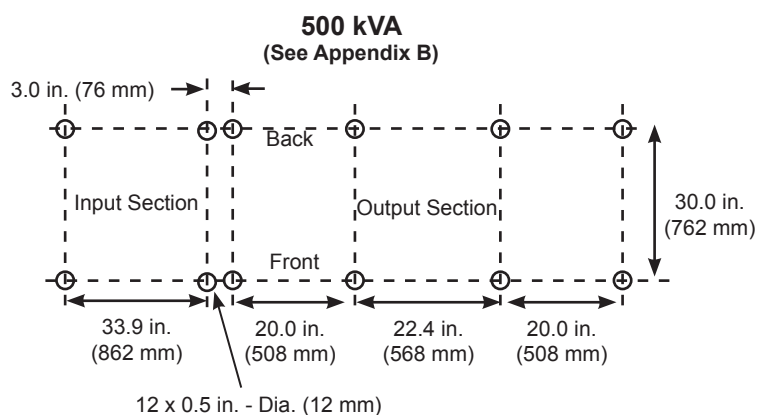
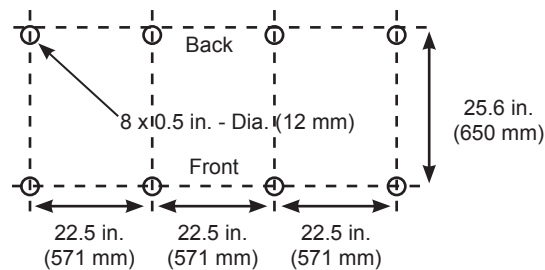


FIGURE 10.3
HOLE LOCATIONS/DIMENSIONS
ON BOTTOM OF UPS

11 UPS Wiring

Note: Always consult your local and NEC electrical codes for wiring, cabling, and circuit protection device requirements.

Figure 11.1 illustrates the external wiring of the single-input G8000 UPS. See corresponding section to each wiring term.

- Power cable connection at terminal blocks/buses and external breaker provision for the AC input/output, Bypass Input and DC input.
- Earth ground wire at grounding terminal.
- Control wire terminal TB1 (battery cabinet and bypass breaker)

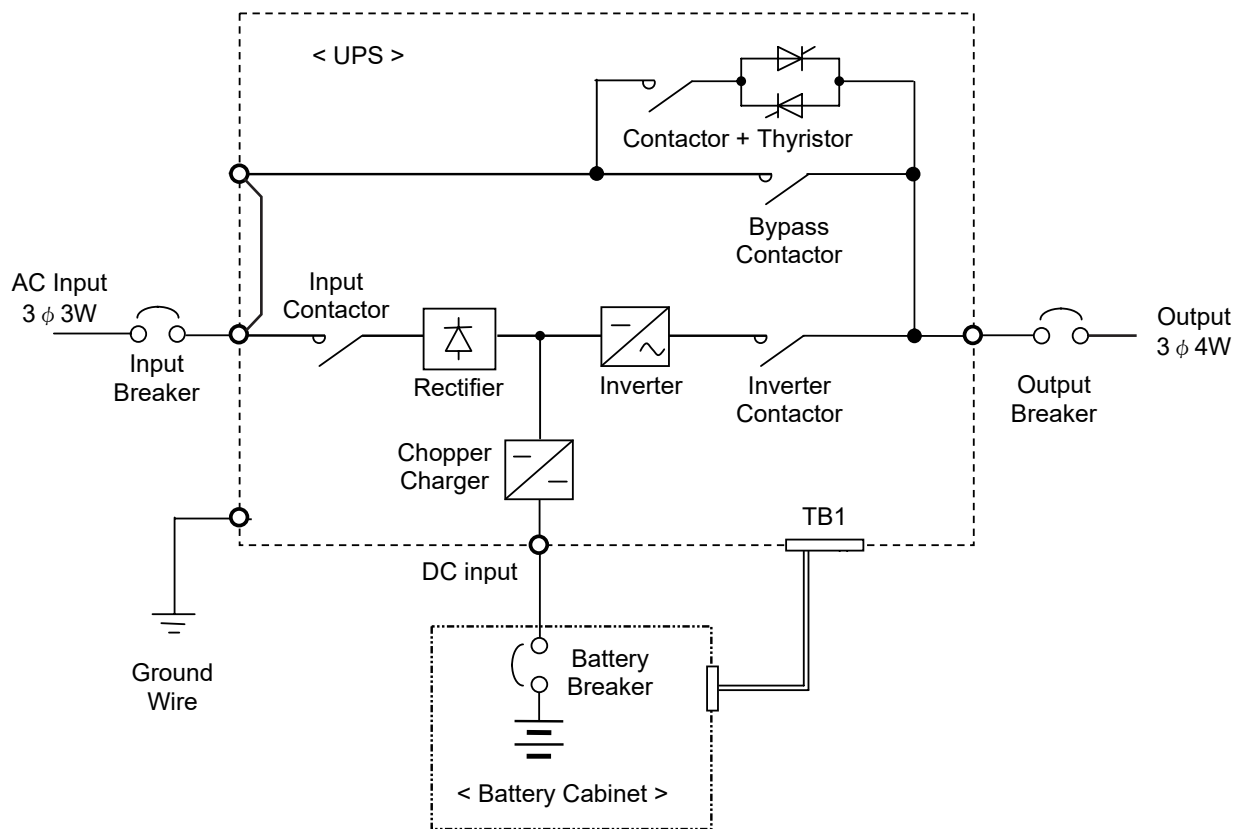


FIGURE 11.1 - SINGLE INPUT EXTERNAL WIRING DIAGRAM

An external maintenance bypass may be installed in parallel with the UPS to allow servicing of the G8000 while maintaining power to the UPS load. Contact the Toshiba Customer Service for further information.

Figure 11.2 illustrates the external wiring of the dual-input G8000 UPS. See corresponding section to each wiring term.

- Power cable connection at terminal blocks/buses and external breaker provision for the AC input/output, Bypass Input and DC input.
- Earth ground wire at grounding terminal.
- Control wire terminal TB1 (battery cabinet and bypass breaker)

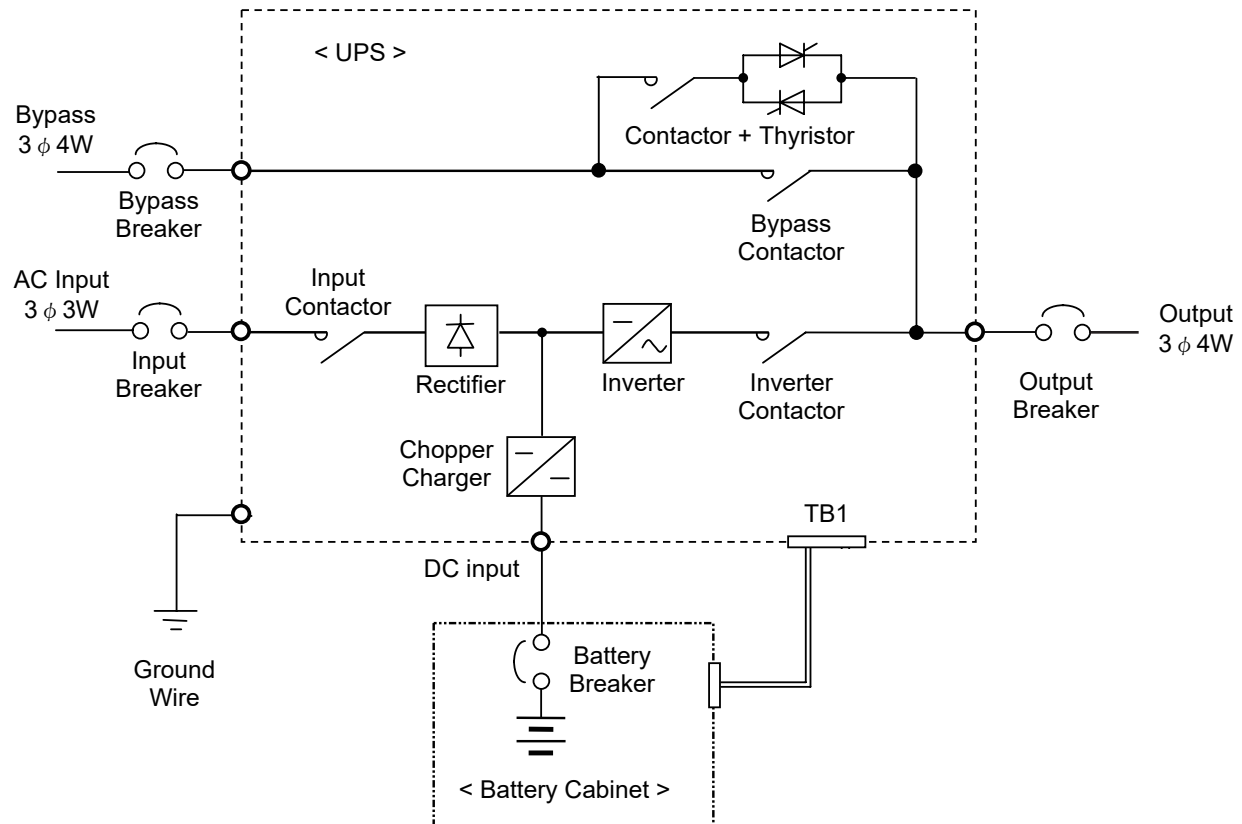


FIGURE 11.2 - DUAL INPUT EXTERNAL WIRING DIAGRAM

An external maintenance bypass may be installed in parallel with the UPS to allow servicing of the G8000 while maintaining power to the UPS load. Contact the Toshiba Customer Service for further information.

11.1 80/100/125 kVA Terminal Blocks and Power Cables

Note: Always consult your site specific, local, state, and NEC electrical codes for wiring, cabling, and circuit protection device requirements.

The terminal blocks for the 80/100/125 kVA UPS are shown in Figure 11.3.

Recommended external cable sizes for both 75 °C and 90 °C copper wire for a single battery string are listed in Table 11.1–11.2. For two or more battery strings consult with Toshiba Technical Support. Ensure that your installation adheres to local and NEC electrical codes.

Use only copper wires for external cables.

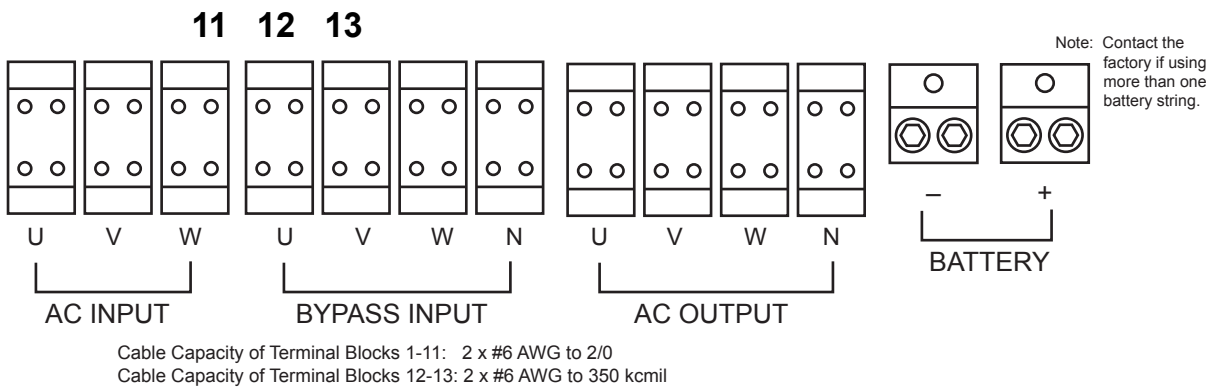


FIGURE 11.3 - TERMINAL BLOCKS FOR 80/100/125 KVA UPS

TABLE 11.1 RECOMMENDED CABLE SIZE & TIGHTENING TORQUE FOR 80 KVA UPS

Block Number	Cable Size (Min-Max) ²		Tightening Torque
	75 °C Copper Wire	90 °C Copper Wire	
1	1/0 – (2) 2/0 AWG	#1 – (2) 2/0 AWG	50 in.-lb. (5.6 N•m)
2	1/0 – (2) 2/0 AWG	#1 – (2) 2/0 AWG	50 in.-lb. (5.6 N•m)
3	1/0 – (2) 2/0 AWG	#1 – (2) 2/0 AWG	50 in.-lb. (5.6 N•m)
4	1/0 – (2) 2/0 AWG	#1 – (2) 2/0 AWG	50 in.-lb. (5.6 N•m)
5	1/0 – (2) 2/0 AWG	#1 – (2) 2/0 AWG	50 in.-lb. (5.6 N•m)
6	1/0 – (2) 2/0 AWG	#1 – (2) 2/0 AWG	50 in.-lb. (5.6 N•m)
7 ³	(2) 1/0 – (2) 2/0 AWG	(2) #1 – (2) 2/0 AWG	50 in.-lb. (5.6 N•m)
8	1/0 – (2) 2/0 AWG	#1 – (2) 2/0 AWG	50 in.-lb. (5.6 N•m)
9	1/0 – (2) 2/0 AWG	#1 – (2) 2/0 AWG	50 in.-lb. (5.6 N•m)
10	1/0 – (2) 2/0 AWG	#1 – (2) 2/0 AWG	50 in.-lb. (5.6 N•m)
11 ³	(2) 1/0 – (2) 2/0 AWG	(2) #1 – (2) 2/0 AWG	50 in.-lb. (5.6 N•m)
12 ^{1,2}	(2) 1/0 – (2) 3/0 AWG	(2) 2/0 – (2) 3/0 AWG	325 in.-lb. (36.7 N•m)
13 ^{1,2}	(2) 1/0 – (2) 3/0 AWG	(2) 2/0 – (2) 3/0 AWG	325 in.-lb. (36.7 N•m)

¹ One battery string. (Consult factory if using more than one battery string.)

² Maximum cable size for terminal lugs 1-11: (2) x #6 AWG to 2/0; Battery Terminals 12-13: (2) x #6 AWG to 350 kcmil.

³ Cable sized for neutral current=1.7Xphase current. Size cable appropriate to actual load type: balanced, unbalanced, non-linear.

TABLE 11.2 RECOMMENDED CABLE SIZE & TIGHTENING TORQUE FOR 100 KVA UPS

Block Number	Cable Size (Min-Max) ²		Tightening Torque
	75 °C Copper Wire	90 °C Copper Wire	
1	(2) #3 – (2) 2/0 AWG	2/0 – (2) 2/0 AWG	50 in.-lb. (5.6 N•m)
2	(2) #3 – (2) 2/0 AWG	2/0 – (2) 2/0 AWG	50 in.-lb. (5.6 N•m)
3	(2) #3 – (2) 2/0 AWG	2/0 – (2) 2/0 AWG	50 in.-lb. (5.6 N•m)
4	(2) #1 – (2) 2/0 AWG	2/0 – (2) 2/0 AWG	50 in.-lb. (5.6 N•m)
5	(2) #1 – (2) 2/0 AWG	2/0 – (2) 2/0 AWG	50 in.-lb. (5.6 N•m)
6	(2) #1 – (2) 2/0 AWG	2/0 – (2) 2/0 AWG	50 in.-lb. (5.6 N•m)
7 ³	(2) 2/0 AWG	(2) 2/0 AWG	50 in.-lb. (5.6 N•m)
8	(2) #1 – (2) 2/0 AWG	2/0 – (2) 2/0 AWG	50 in.-lb. (5.6 N•m)
9	(2) #1 – (2) 2/0 AWG	2/0 – (2) 2/0 AWG	50 in.-lb. (5.6 N•m)
10	(2) #1 – (2) 2/0 AWG	2/0 – (2) 2/0 AWG	50 in.-lb. (5.6 N•m)
11 ³	(2) 2/0 AWG	(2) 2/0 AWG	50 in.-lb. (5.6 N•m)
12 ^{1,2}	(2) 3/0 - (2) 4/0 AWG	(2) 2/0 - (2) 3/0 AWG	325 in.-lb. (36.7 N•m)
13 ^{1,2}	(2) 3/0 - (2) 4/0 AWG	(2) 2/0 - (2) 3/0 AWG	325 in.-lb. (36.7 N•m)

¹ One battery string. (Consult factory if using more than one battery string.)

² Maximum cable size for terminal lugs 1-11: 2 x 6 to 2/0 AWG; Battery Terminals 12-13: 2 x 6 AWG to 350 kcmil.

³ Cable sized for neutral current=1.7Xphase current. Size cable appropriate to actual load type: balanced, unbalanced, non-linear.

TABLE 11.2 RECOMMENDED CABLE SIZE & TIGHTENING TORQUE FOR 125 KVA UPS

Block Number	Cable Size (Min-Max) ²		Tightening Torque
	75 °C Copper Wire	90 °C Copper Wire	
1	(2) #3 – (2) 2/0 AWG	2/0 – (2) 2/0 AWG	50 in.-lb. (5.6 N•m)
2	(2) #3 – (2) 2/0 AWG	2/0 – (2) 2/0 AWG	50 in.-lb. (5.6 N•m)
3	(2) #3 – (2) 2/0 AWG	2/0 – (2) 2/0 AWG	50 in.-lb. (5.6 N•m)
4	(2) #3 – (2) 2/0 AWG	2/0 – (2) 2/0 AWG	50 in.-lb. (5.6 N•m)
5	(2) #3 – (2) 2/0 AWG	2/0 – (2) 2/0 AWG	50 in.-lb. (5.6 N•m)
6	(2) #3 – (2) 2/0 AWG	2/0 – (2) 2/0 AWG	50 in.-lb. (5.6 N•m)
7 ³	(2) 2/0 AWG	(2) 2/0 AWG	50 in.-lb. (5.6 N•m)
8	(2) #3 – (2) 2/0 AWG	2/0 – (2) 2/0 AWG	50 in.-lb. (5.6 N•m)
9	(2) #3 – (2) 2/0 AWG	2/0 – (2) 2/0 AWG	50 in.-lb. (5.6 N•m)
10	(2) #3 – (2) 2/0 AWG	2/0 – (2) 2/0 AWG	50 in.-lb. (5.6 N•m)
11 ³	(2) 2/0 AWG	(2) 2/0 AWG	50 in.-lb. (5.6 N•m)
12 ^{1,2}	(2) 3/0 - (2) 4/0 AWG	(2) 2/0 - (2) 3/0 AWG	325 in.-lb. (36.7 N•m)
13 ^{1,2}	(2) 3/0 - (2) 4/0 AWG	(2) 2/0 - (2) 3/0 AWG	325 in.-lb. (36.7 N•m)

¹ One battery string. (Consult factory if using more than one battery string.)

² Maximum cable size for terminal lugs 1-11: 2 x 6 to 2/0 AWG; Battery Terminals 12-13: 2 x 6 AWG to 350 kcmil.

³ Cable sized for neutral current=1.7Xphase current. Size cable appropriate to actual load type: balanced, unbalanced, non-linear.

11.2 150, 225, 300, and 500 kVA Buss Strip Terminals and Power Cables

Note: Always consult your site specific, local, state, and NEC electrical codes for wiring, cabling, and circuit protection device requirements.

The 150, 225, 300 and 500 kVA UPS units have buss strip power terminals.

Figure 11.4 is a typical buss strip for a 150/225 kVA UPS.

Figure 11.5 shows the arrangement of the terminal buss strips for the 150 and 225 kVA UPS units. The terminal buss strips are located inside, at the bottom of the UPS. The dashed line on terminals 1–13 indicates the side view of the bolt holes. Use 1/2 inch bolts to attach the lugs.

Figure 11.6 shows the arrangement of the terminal buss strips for the 300 kVA UPS. The buss strips are located inside at the top of the unit.

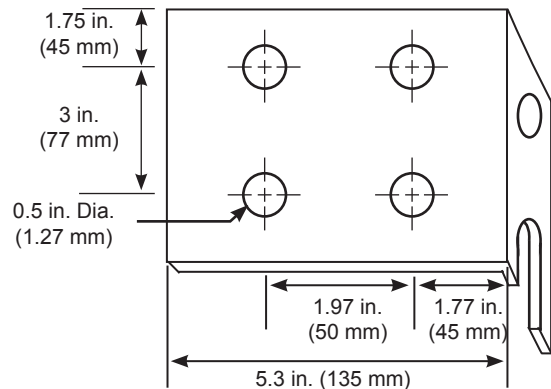
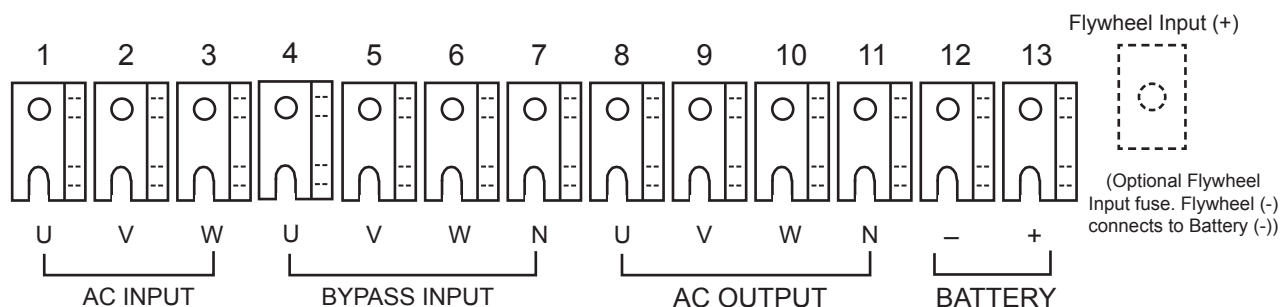


FIGURE 11.4 - TERMINAL BUS DETAIL



Note: Contact the factory if using more than one battery string, flywheel, or combination battery and flywheel.

FIGURE 11.5 - TERMINAL BUSS ARRANGEMENT FOR 150 AND 225 KVA UPS

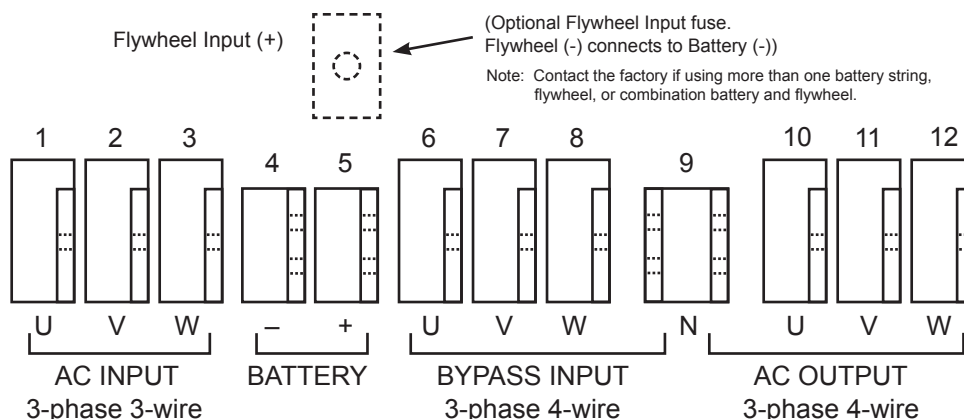


FIGURE 11.6 - TERMINAL BUSS ARRANGEMENT FOR 300 KVA UPS

Figure 11.7 shows the terminal mounting hole arrangement for the terminal buss strips for the 500 kVA UPS units.

Figure 11.8 shows the arrangement of the terminal buss strips for the 500 kVA UPS. The buss strips are located inside at the top of the unit. The dashed line on terminals 1–13 indicates the side view of the bolt holes. Use 1/2 inch bolts to attach the lugs.

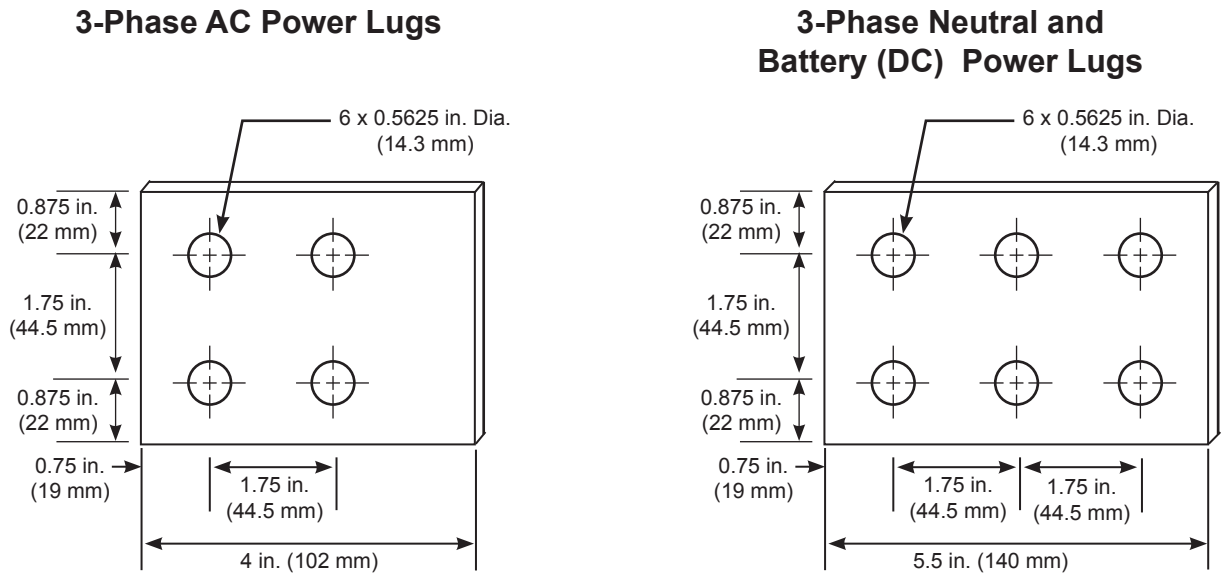


FIGURE 11.7 - TERMINAL BUSS DETAILS FOR 500KVA UPS

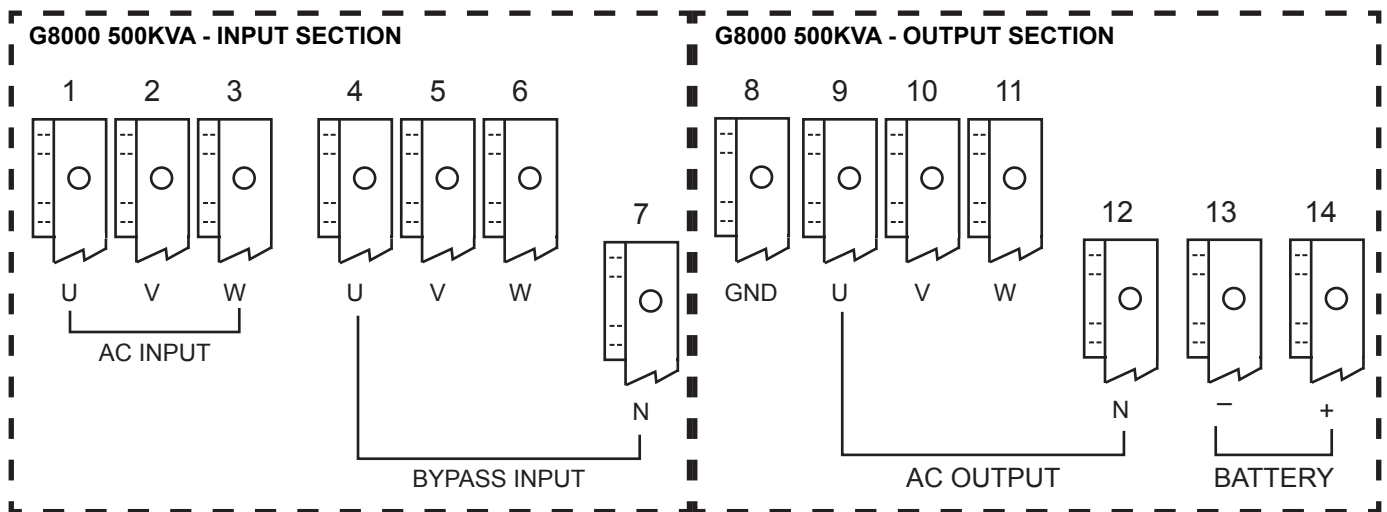


FIGURE 11.8 - TERMINAL BUSS ARRANGEMENT FOR 500 KVA UPS

For UPS' equipped with buss strip terminals for the A/C INPUT, BYPASS INPUT, A/C OUTPUT and BATTERY connections, Toshiba recommends using the compression lugs listed in Table 11.3, or their equivalent, for cable terminations to be mounted on the bus strips.

See Table 11.5 – Table 11.6 for recommended cable sizes for the 150, 225, 300 and 500 kVA UPS.

TABLE 11.3 RECOMMENDED CRIMP TYPE COMPRESSION LUGS FOR BUS STRIP TERMINALS

Wire Size	Wire Strand Class	Recommendation		Crimp tool Required Burndy type Y35 or Y46	
		Vendor	Cat. No.	Color Key	Die Index
1/0	B	Burndy	YA25	Pink	12 / 348
	I	IlSCO	CRA-1/OL	Pink	12 / 348
	B	Burndy	YA25-LB	Black	13
2/0	B	Burndy	YA26	Black	13
	I	IlSCO	CRA-2/OL	Black	13
	B	Burndy	YA27-LB	Orange	14 / 101
3/0	B	Burndy	YA-27	Orange	14 / 101
	I	IlSCO	CRB-3/OL	Orange	14 / 101
	B	Burndy	YA28-LB	Purple	15
4/0	B	Burndy	YA28	Purple	15
	I	IlSCO	CRB-4/OL	Purple	15
	B	Burndy	YA29-LB	Yellow	16
300 MCM	B	Burndy	YA30	White	17 / 298
	I	IlSCO	CRA-30OL	White	17 / 298
	B	Burndy	YA32-LB	Red	18 / 324
350 MCM	B	Burndy	YA31L	Red	18
	I	IlSCO	CRA-350	Red	18
600 MCM	B	Burndy	YA36L	Green	22
	I	IlSCO	CRA-600	Green	22

**TABLE 11.4 RECOMMENDED CABLE SIZE AND FASTENER TORQUE FOR 150 KVA UNIT
(USE 75 °C Copper Wire)**

Recommended external cable sizes for both 75 °C and 90 °C copper wire for minimum battery configurations are listed in Table 11.4–11.7. For extended runtime battery strings configurations consult with Toshiba Technical Support. Ensure that your installation adheres to local and NEC electrical codes.

TABLE 11.4 RECOMMENDED CABLE SIZE AND FASTENER TORQUE FOR 150 KVA UNIT
(USE 75 °C Copper Wire)

Block Number	Cable Size (Min-Max)		Tightening Torque ²
	75 °C Copper Wire	90 °C Copper Wire	
1	300 kcmil – (2) #1 AWG	250 kcmil – (2) #1 AWG	540 in.-lb. (61 N•m)
2	300 kcmil – (2) #1 AWG	250 kcmil – (2) #1 AWG	540 in.-lb. (61 N•m)
3	300 kcmil – (2) #1 AWG	250 kcmil – (2) #1 AWG	540 in.-lb. (61 N•m)
4	300 kcmil – (2) #1 AWG	250 kcmil – (2) #1 AWG	540 in.-lb. (61 N•m)
5	300 kcmil – (2) #1 AWG	250 kcmil – (2) #1 AWG	540 in.-lb. (61 N•m)
6	300 kcmil – (2) #1 AWG	250 kcmil – (2) #1 AWG	540 in.-lb. (61 N•m)
7 ⁴	(2) 300 kcmil – (6) #1 AWG	(2) 250 kcmil – (6) #1 AWG	540 in.-lb. (61 N•m)
8	300 kcmil – (2) #1 AWG	250 kcmil – (2) #1 AWG	540 in.-lb. (61 N•m)
9	300 kcmil – (2) #1 AWG	250 kcmil – (2) #1 AWG	540 in.-lb. (61 N•m)
10	300 kcmil – (2) #1 AWG	250 kcmil – (2) #1 AWG	540 in.-lb. (61 N•m)
11 ⁴	(2) 300 kcmil – (6) #1 AWG	(2) 250 kcmil – (6) #1 AWG	540 in.-lb. (61 N•m)
12 ¹	(2) 300 kcmil – (2) 350 kcmil	(2) 250 kcmil – (2) 350 kcmil	540 in.-lb. (61 N•m)
13 ¹	(2) 300 kcmil – (2) 350 kcmil	(2) 250 kcmil – (2) 350 kcmil	540 in.-lb. (61 N•m)
Flywheel Input (+) ³	(2) AWG 2/0	(2) AWG 2/0	300 in.-lb. (33.9 N•m)

¹ One battery string. (Consult factory if using more than one battery string.)

² Fastener torque specified for: 1/2 in. diameter grade 5 steel bolt.

³ Per flywheel unit

⁴ Cable sized for neutral current=1.7Xphase current. Size cable appropriate to actual load type: balanced, unbalanced, non-linear.

TABLE 11.5 RECOMMENDED CABLE SIZE AND FASTENER TORQUE FOR 225 KVA UNIT
(USE 75 °C Copper Wire)

Block Number	Cable Size (Min-Max)		Tightening Torque ²
	75 °C Copper Wire	90 °C Copper Wire	
1	(2) 3/0 – (2) 4/0 AWG	(2) 2/0 – (2) 3/0 AWG	540 in.-lb. (61 N•m)
2	(2) 3/0 – (2) 4/0 AWG	(2) 2/0 – (2) 3/0 AWG	540 in.-lb. (61 N•m)
3	(2) 3/0 – (2) 4/0 AWG	(2) 2/0 – (2) 3/0 AWG	540 in.-lb. (61 N•m)
4	(2) 4/0 – (2) 250 kcmil	(2) 3/0 – (2) 4/0 AWG	540 in.-lb. (61 N•m)
5	(2) 4/0 – (2) 250 kcmil	(2) 3/0 – (2) 4/0 AWG	540 in.-lb. (61 N•m)
6	(2) 4/0 – (2) 250 kcmil	(2) 3/0 – (2) 4/0 AWG	540 in.-lb. (61 N•m)
7 ⁴	(4) 4/0 – (4) 250 kcmil	(4) 3/0 – (4) 4/0 AWG	540 in.-lb. (61 N•m)
8	(2) 4/0 – (2) 250 kcmil	(2) 3/0 – (2) 4/0 AWG	540 in.-lb. (61 N•m)
9	(2) 4/0 – (2) 250 kcmil	(2) 3/0 – (2) 4/0 AWG	540 in.-lb. (61 N•m)
10	(2) 4/0 – (2) 250 kcmil	(2) 3/0 – (2) 4/0 AWG	540 in.-lb. (61 N•m)
11 ⁴	(4) 4/0 – (4) 250 kcmil	(4) 3/0 – (4) 4/0 AWG	540 in.-lb. (61 N•m)
12 ¹	(4) 4/0 – (4) 250 kcmil	(3) 250 kcmil – (4) 3/0	540 in.-lb. (61 N•m)
13 ¹	(4) 4/0 – (4) 250 kcmil	(3) 250 kcmil – (4) 3/0	540 in.-lb. (61 N•m)
Flywheel Input (+) ³	(2) AWG 2/0	(2) AWG 2/0	300 in.-lb. (33.9 N•m)

¹ One battery string. (Consult factory if using more than one battery string.)

² Fastener torque specified for: 1/2 in. diameter grade 5 steel bolt.

³ Per flywheel unit

⁴ Cable sized for neutral current=1.7Xphase current. Size cable appropriate to actual load type: balanced, unbalanced, non-linear.

TABLE 11.6 RECOMMENDED CABLE SIZE AND FASTENER TORQUE FOR 300 KVA UPS

Bus Number	Cable Size (Min-Max)		Tightening Torque ²
	75 °C Copper Wire	90 °C Copper Wire	
1	(2) 250 kcmil – (3) 2/0	(2) 4/0 – (3) 1/0	540 in.-lb. (61 N•m)
2	(2) 250 kcmil – (3) 2/0	(2) 4/0 – (3) 1/0	540 in.-lb. (61 N•m)
3	(2) 250 kcmil – (3) 2/0	(2) 4/0 – (3) 1/0	540 in.-lb. (61 N•m)
4 ¹	(4) 300 kcmil – (4) 350 kcmil	(4) 300 kcmil – (4) 350 kcmil	540 in.-lb. (61 N•m)
5 ¹	(4) 300 kcmil – (4) 350 kcmil	(4) 300 kcmil – (4) 350 kcmil	540 in.-lb. (61 N•m)
6	(2) 300 kcmil – (3) 2/0	(2) 250 kcmil – (3) 1/0	540 in.-lb. (61 N•m)
7	(2) 300 kcmil – (3) 2/0	(2) 250 kcmil – (3) 1/0	540 in.-lb. (61 N•m)
8	(2) 300 kcmil – (3) 2/0	(2) 250 kcmil – (3) 1/0	540 in.-lb. (61 N•m)
9 ⁴	(2) 300 kcmil – (3) 2/0	(2) 250 kcmil – (3) 1/0	540 in.-lb. (61 N•m)
10	(2) 300 kcmil – (3) 2/0	(2) 250 kcmil – (3) 1/0	540 in.-lb. (61 N•m)
11	(4) 300 kcmil – (4) 350 kcmil	(4) 250 kcmil – (4) 300 kcmil	540 in.-lb. (61 N•m)
12	(4) 300 kcmil – (4) 350 kcmil	(4) 250 kcmil – (4) 300 kcmil	540 in.-lb. (61 N•m)
Flywheel Input (+) ³	(2) AWG 2/0	(2) AWG 2/0	300 in.-lb. (33.9 N•m)

¹ One battery string. (Consult factory if using more than one battery string.)

² Fastener torque specified for: 1/2 in. diameter grade 5 steel bolt.

³ Per flywheel unit

⁴ Cable sized for neutral current=1.7Xphase current. Size cable appropriate to actual load type: balanced, unbalanced, non-linear.

TABLE 11.7 RECOMMENDED CABLE SIZE AND FASTENER TORQUE FOR 500 KVA UPS

Bus Number	Cable Size (Min-Max)		Tightening Torque ¹
	75 °C Copper Wire	90 °C Copper Wire	
1	(3) 250 kcmil – (3) 400 kcmil	(3) 4/0 kcmil – (3) 250 kcmil	540 in.-lb. (61 N•m)
2	(3) 250 kcmil – (3) 400 kcmil	(3) 4/0 kcmil – (3) 250 kcmil	540 in.-lb. (61 N•m)
3	(3) 250 kcmil – (3) 400 kcmil	(3) 4/0 kcmil – (3) 250 kcmil	540 in.-lb. (61 N•m)
4	(3) 400 kcmil – (3) 500 kcmil	(4) 400 kcmil – (4) 500 kcmil	540 in.-lb. (61 N•m)
5	(3) 400 kcmil – (3) 500 kcmil	(4) 400 kcmil – (4) 500 kcmil	540 in.-lb. (61 N•m)
6	(3) 400 kcmil – (3) 500 kcmil	(3) 400 kcmil – (3) 500 kcmil	540 in.-lb. (61 N•m)
7 ²	(6) 400 kcmil – (6) 500 kcmil	(3) 400 kcmil – (3) 500 kcmil	540 in.-lb. (61 N•m)
8 ³	1/0	1/0	540 in.-lb. (61 N•m)
9	(3) 400 kcmil – (3) 500 kcmil	(3) 400 kcmil – (3) 500 kcmil	540 in.-lb. (61 N•m)
10	(3) 400 kcmil – (3) 500 kcmil	(3) 400 kcmil – (3) 500 kcmil	540 in.-lb. (61 N•m)
11	(3) 400 kcmil – (3) 500 kcmil	(3) 400 kcmil – (3) 500 kcmil	540 in.-lb. (61 N•m)
12 ²	(6) 400 kcmil – (6) 500 kcmil	(3) 400 kcmil – (3) 500 kcmil	540 in.-lb. (61 N•m)
13	(3) 400 kcmil – (3) 500 kcmil	(3) 400 kcmil – (3) 500 kcmil	540 in.-lb. (61 N•m)
14	(3) 400 kcmil – (3) 500 kcmil	(3) 400 kcmil – (3) 500 kcmil	540 in.-lb. (61 N•m)

¹ Fastener torque specified for: 1/2 in. diameter grade 5 steel bolt.

² Cable sized for neutral current=1.7Xphase current. Size cable appropriate to actual load type: balanced, unbalanced, non-linear.

³ Ground cables

11.3 UPS Power Cable Conduit Landing Plates

Cable conduit landing plates are provided at the bottom of the 80 kVA and 100 kVA UPS, at the top and bottom of the 150/225 kVA UPS (Older models of the G8000 150/225 kVA UPS do not come equipped with an upper conduit landing plate), and at the top only of the 300/500kVA. The recommended conduit landing arrangements are illustrated in Figure 11.9 thru 11.13.

The five (5) holes must be punched during installation. The dashed rectangle indicates the UPS opening behind the conduit landing plates.

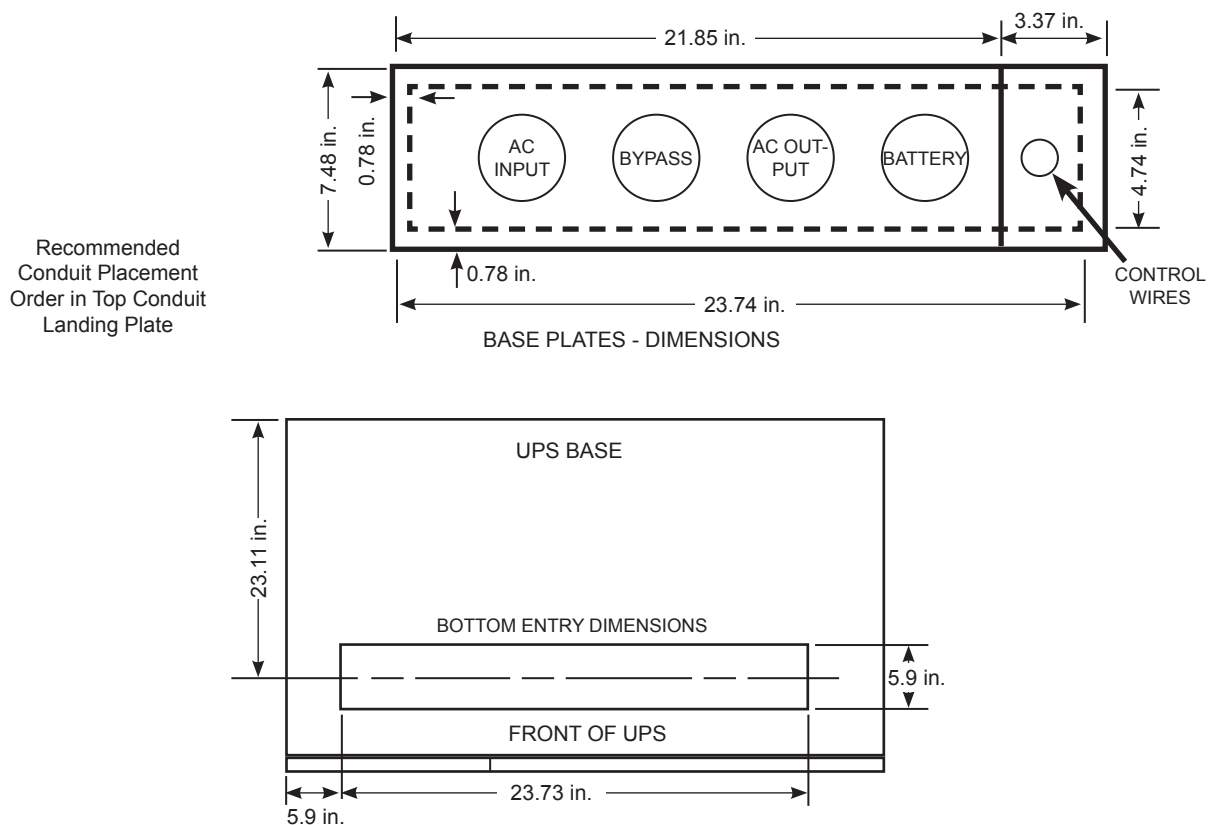


FIGURE 11.9 - BOTTOM CONDUIT LANDING PLATES FOR 80/100/125 KVA

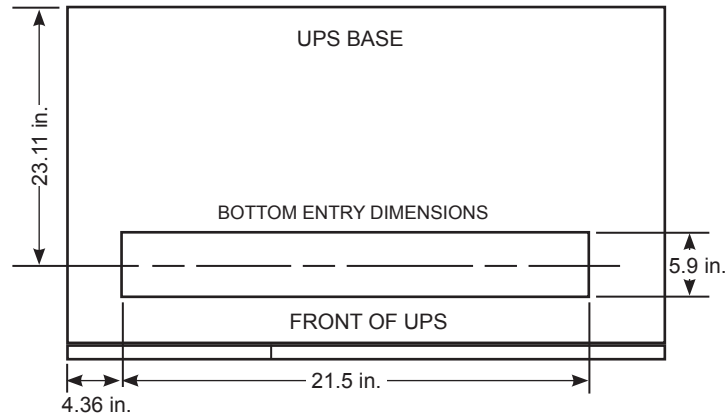
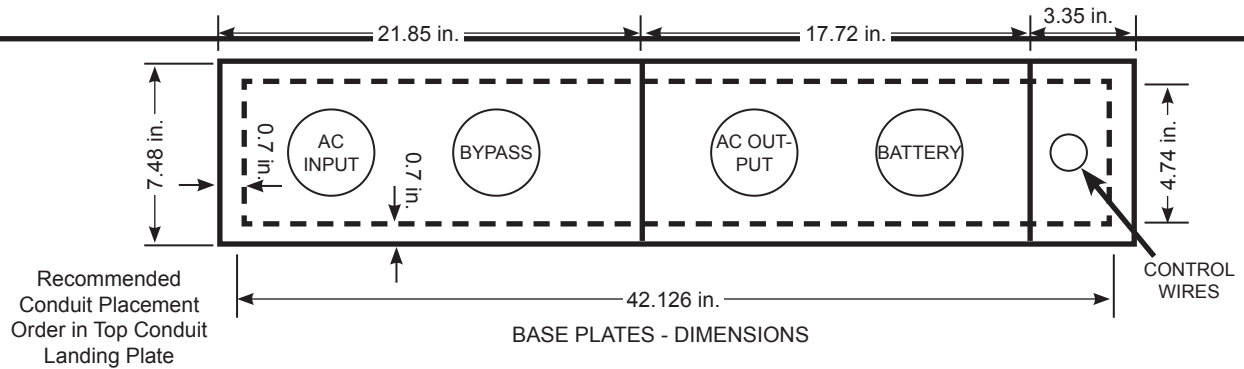


FIGURE 11.10 - BOTTOM CONDUIT LANDING PLATES FOR 150/225 KVA

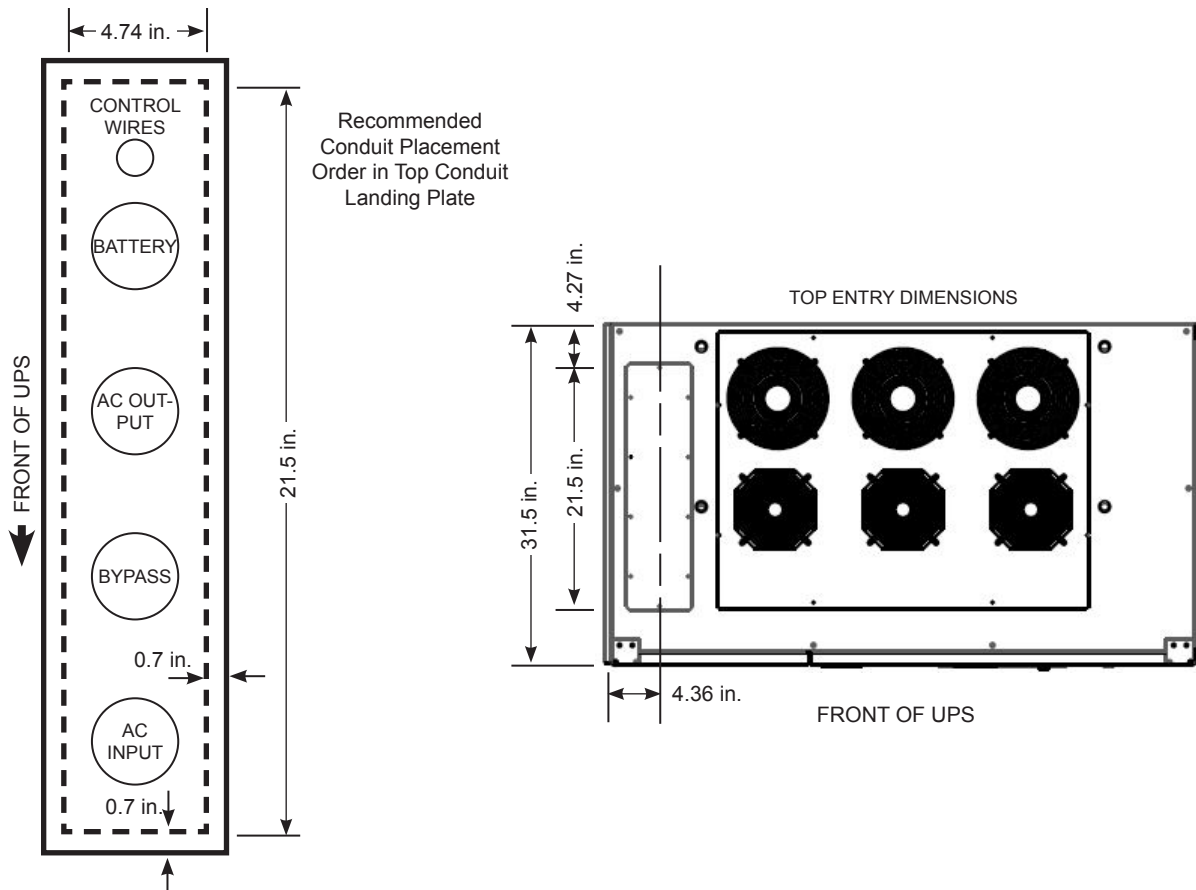


FIGURE 11.11 - TOP ACCESS CONDUIT LANDING PLATE (150 AND 225 KVA ONLY)

Figure 11.12 shows the four (4) cable landing plates provided at the top of the 300 kVA UPS. Seven (7) holes must be punched during installation. The dashed rectangle indicates the UPS opening behind the conduit landing plates.

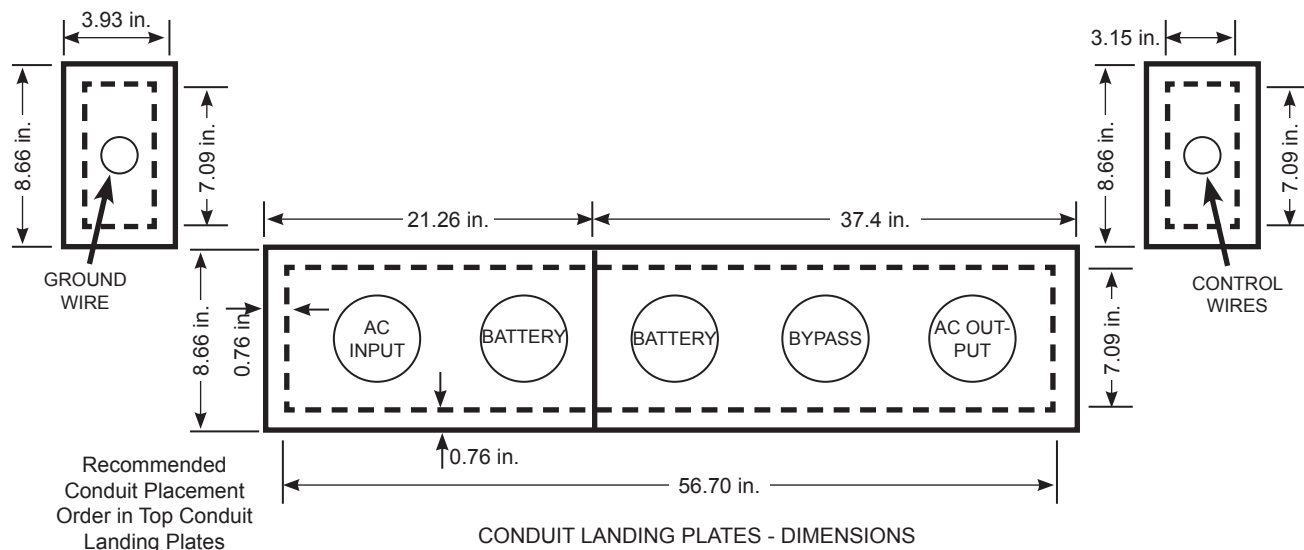


FIGURE 11.12 - TOP ACCESS CONDUIT LANDING PLATES (300 KVA)

Figure 11.13 shows the three (3) conduit landing plates provided at the top of the 500 kVA UPS. The dashed rectangle indicates the UPS opening behind the conduit landing plates.

Ensure that your installation adheres to local and NEC electrical codes.

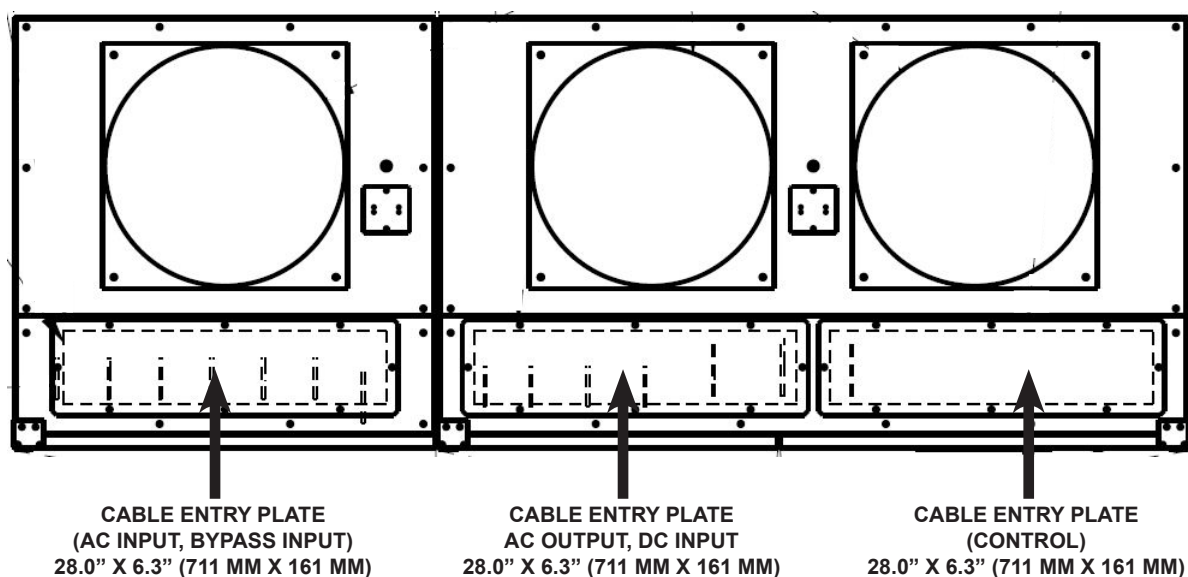


FIGURE 11.13 - TOP CONDUIT LANDING PLATES FOR THE 500 KVA UPS

11.4 External Breakers

The G8000 UPS units are not equipped with circuit breakers. Qualified personnel should provide the external breakers for the AC input/output, bypass input and DC input.



See Figure 11.1 – External Wiring Diagram, for the circuit position of the breakers.

Table 11.7 shows the G8000 UPS minimum external breaker rating for each capacity. The Bypass, AC Input, and AC Output require 3-pole breakers.

TABLE 11.7 UPS MINIMUM DEVICE RATINGS

CAPACITY	RATED OUTPUT	INPUT BREAKER RATING	OUTPUT BREAKER RATING	DC INPUT BREAKER RATING
80 kVA	480 V/277 V	480 V – 150 A	480 V – 125 A	500 VDC – 300A
100 kVA	480 V/277 V	480 V – 200 A	480 V – 150 A	500 VDC – 350A
125 kVA	480 V/277 V	480 V – 200 A	480 V – 200 A	500 VDC – 400A
150 kVA	480 V/277 V	480 V – 300 A	480 V – 250 A	500 VDC – 600A
225 kVA	480 V/277 V	480 V – 400 A	480 V – 350 A	500 VDC – 900A
300 kVA	480 V/277 V	480 V – 600 A	480 V – 500 A	500 VDC – 1200A
500 kVA	480 V/277 V	480 V – 800 A	480 V – 800 A	600 VDC – 1200A

11.5 Grounding Wire

 WARNING	
	<p>Be sure to ground the UPS as specified.</p> <p>Using the UPS without a proper ground will deteriorate the insulation, cause leakage of currents and electric shock. The resistance to ground should be less than or equal to 10 ohms.</p>

The 80/100/150/225kVA earth grounding bus' are located inside, at the bottom-front of the unit.

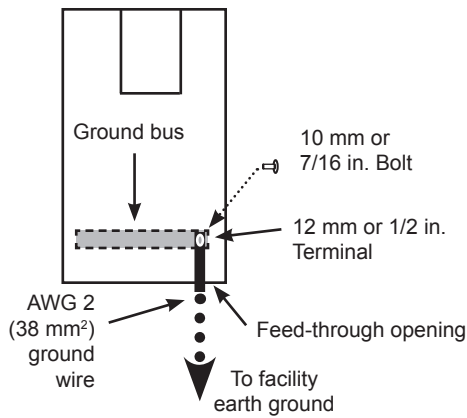
The 300 kVA earth grounding bus is located inside, at the top-left of the unit.

The 500 kVA earth grounding bus is located inside, at the bottom front of the units.

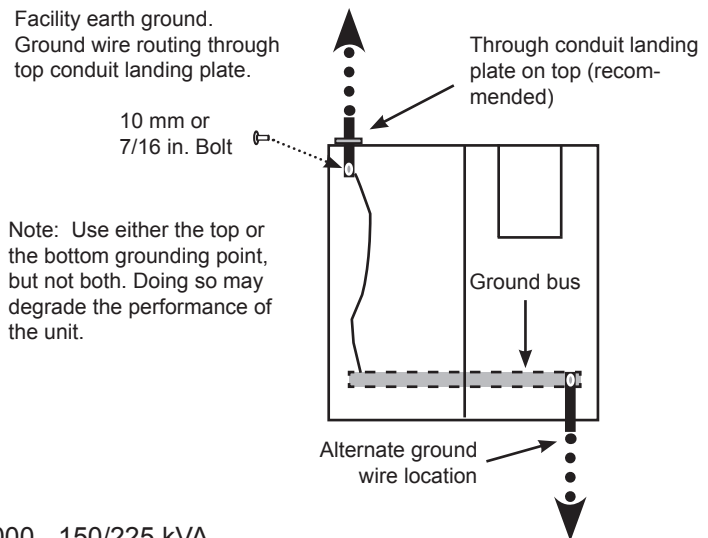
Use a AWG 2 (or 38 mm²) or larger cable for the grounding wire. Run the grounding wire through the opening at the bottom, or through a hole in the top conduit landing plate (if available). See Figure 11.12. Connect either the top or bottom earth ground bus, but not both, to the grounding wire.

The ground wire must have a crimp terminal with a 1/2 in. (12 mm) diameter bolt hole. The ground bus has 33/64 in. (13 mm) bolt hole. The connect the crimp terminal and ground bus together using a 7/16 in. (10 mm) diameter bolt.

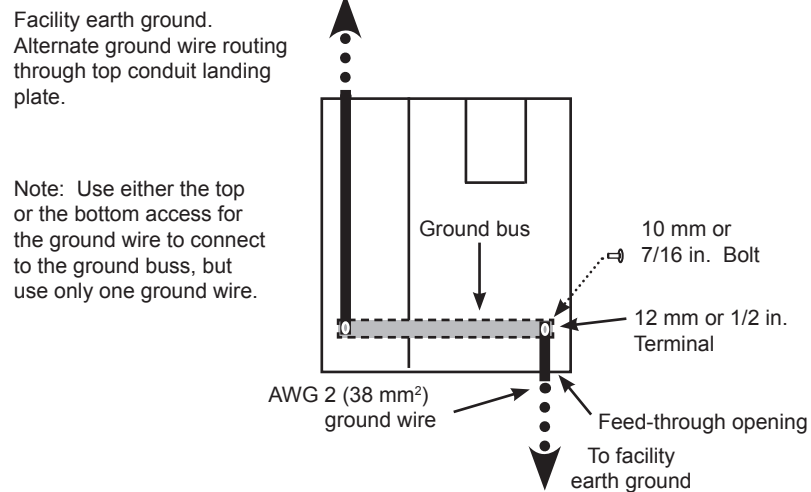
G8000 - 80/100 kVA



G8000 - 300 kVA



G8000 - 150/225 kVA



G8000 - 500 kVA

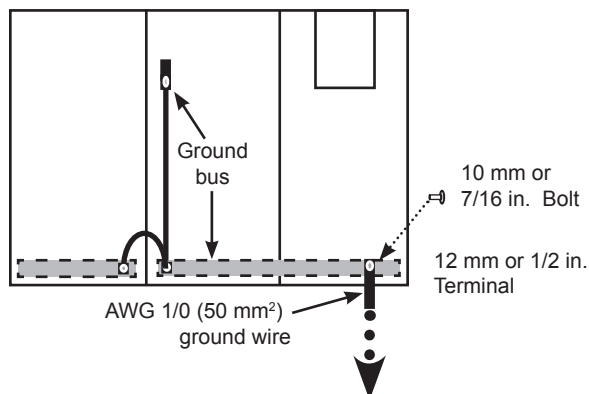


FIGURE 11.14 - EARTH GROUND WIRE CONNECTIONS

11.6 Control Wires

The control wires terminal layouts at TB1 (terminal bus 1) are shown below in Table 11.8.

TABLE 11.8 EXTERNAL CONNECTIONS

No.	I/O	Signal Name	Operation
1	Output	Low Battery	Closed at Low Battery
2	Output	Backup Operation	Closed during Backup Operation
3	Output	Fault	Closed if Faults present
4	Output	Inverter Supply	Closed during Normal Operation
5	Output	Warning	Closed if Warnings present
6	Input	P24 Remote Run	Close to run UPS
7	Input		
8	Input	P24 Remote Stop	Close to stop UPS
9	Input		
10	Output	Bypass Supply	Close during Bypass Operation
11	Output	Output Signal Ground	(Ground for pin #1 – 5 & #10)
12	Input	P24 Battery Overheat	Battery's Overheat B-contact
13	Input		
14	Output	52C Trip Signal	Bypass Breaker Shunt Trip Signal by EPO
15	Output		
16	Output	72B Trip Signal	Battery Breaker shunt trip by EPO or Battery shutdown
17	Output		
18	Output	72B Aux. Contact	Battery breaker's Auxiliary A-contact
19	Output		
20			
21	Input	External EPO	Ext EPO (Customer) N.O. Contacts
22	Input		

Note: All control wiring should be #18 AWG (0.823 mm²) or larger.

The UPS battery cabinet and bypass breaker should be wired as shown below in Figure 11.15.

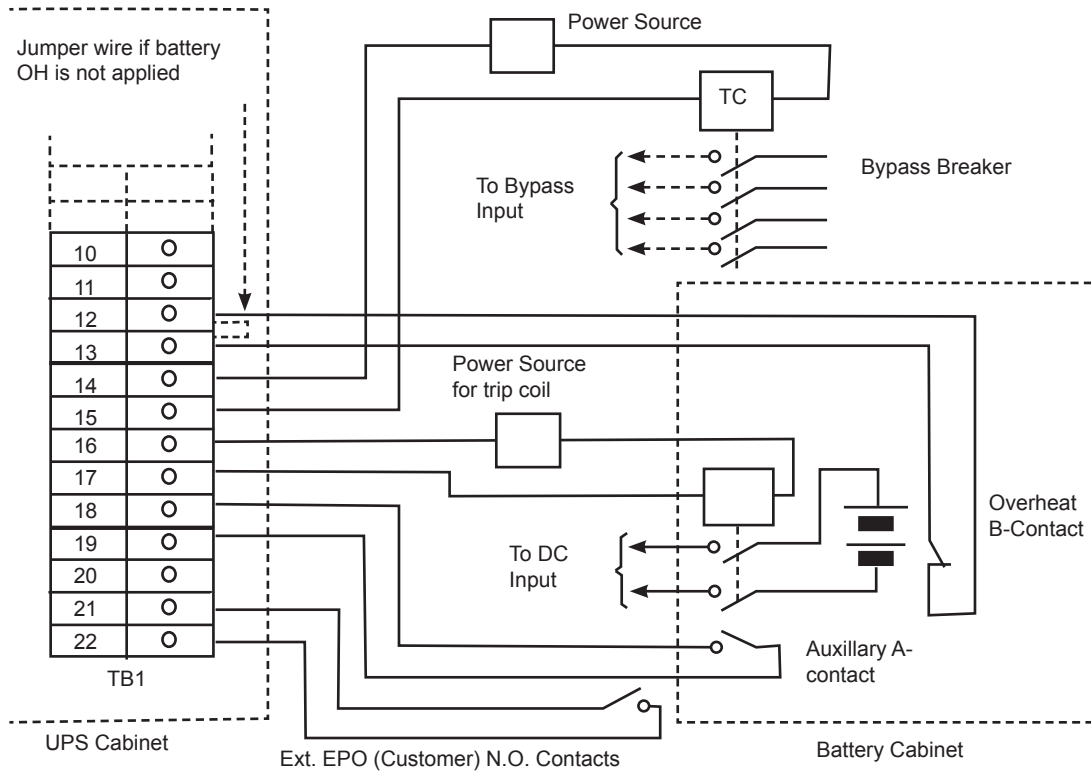


FIGURE 11.15 - CONNECTION BETWEEN UPS, BATTERY CABINET & BYPASS BREAKER

11.7 Grounding Configuration

This section describes the grounding configuration to be used with various AC service entrance configurations.

Inadequate grounding will cause problems at start-up. Connections for the ground line and the neutral line must be made appropriately according to the system configuration.

Recommended configuration (for 4 wire input with Input Neutral grounded)

Figure 11.16 shows recommended grounding configuration when the input neutral is grounded.

The neutral line at the input source is usually grounded. The neutral terminal in the UPS cabinet should be disconnected from the ground bus. The neutral connection for the UPS bypass input should be grounded.

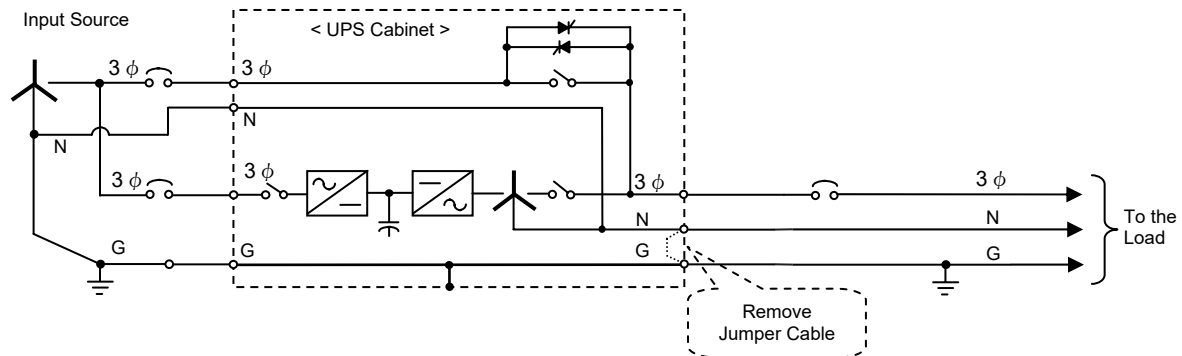


FIGURE 11.16 - GROUNDING CONFIGURATION WITH INPUT NEUTRAL GROUNDED

A 2 AWG (or 38 mm²) jumper cable is provided between the neutral terminal and ground bus in the UPS cabinet. The qualified personnel should remove the jumper cable in this configuration. The jumper cable location is illustrated below.

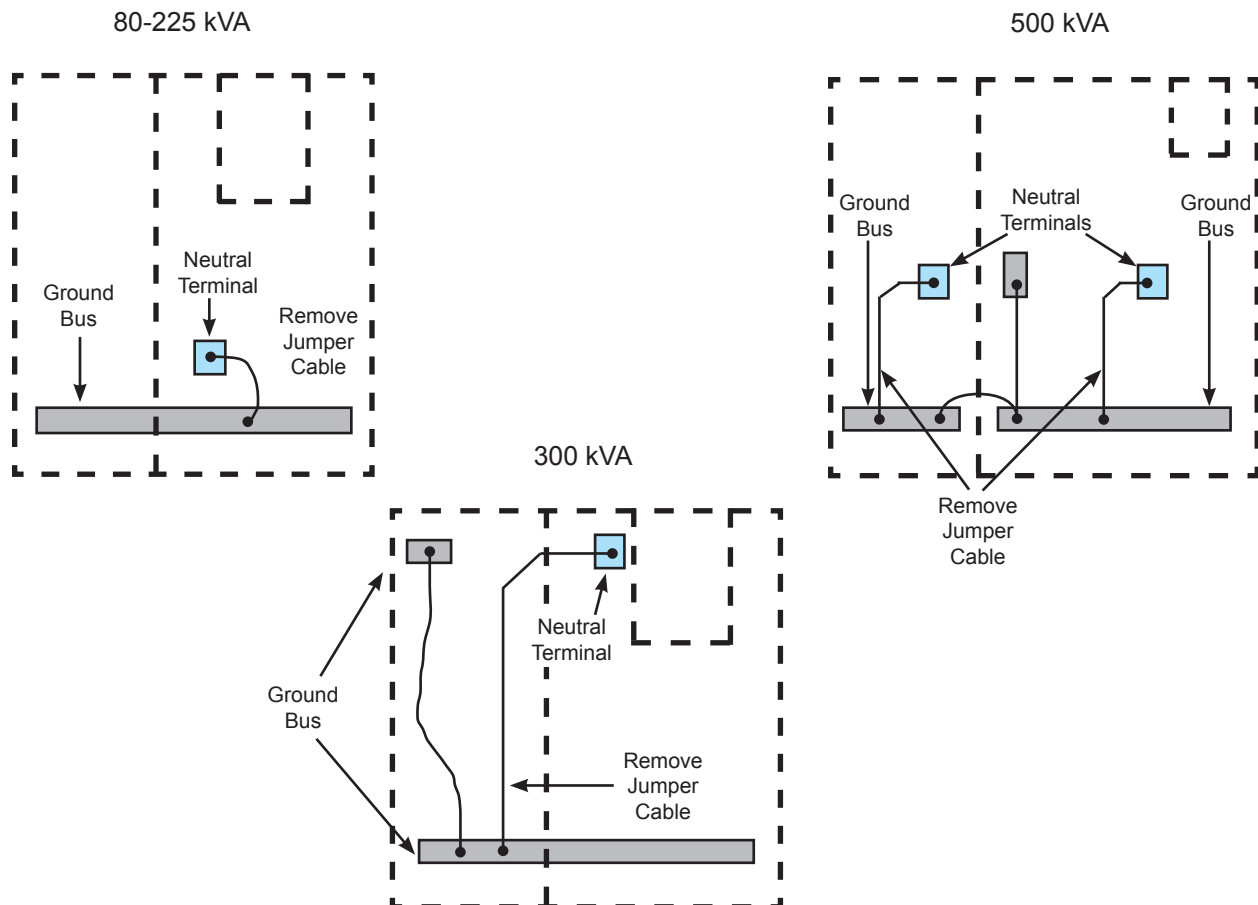


FIGURE 11.17 - JUMPER CABLE BETWEEN THE NEUTRAL TERMINAL & GROUND BUS

Grounding Configuration (without input neutral)

When the input source is wye-connected, the neutral line out to the bypass input should be left open. The UPS is grounded by connecting the neutral terminal to the ground bus with the internal jumper cable. See Figure 11.18.

The jumper cable should stay in place. See Figure 11.17 for the jumper cable location.

If a ground fault interrupter is installed, the UPS is likely to trip the interrupter during transferring to/from the bypass circuit. It is recommended that the ground fault interrupter be set to a minimum delay of 0.5 seconds.

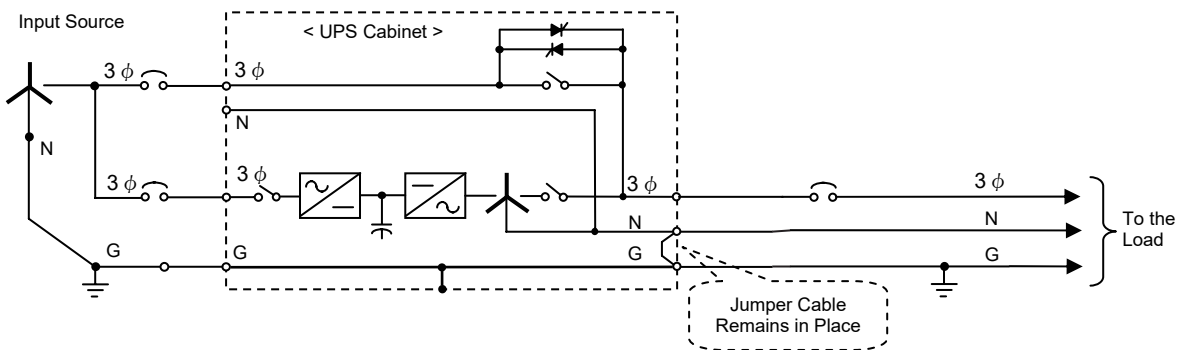


FIGURE 11.18 - GROUNDING CONFIGURATION WITHOUT INPUT NEUTRAL

Recommended Configuration (for delta-input)

If the input source is a delta-connection (3-phase 3-wire) without ground, the neutral terminal in the UPS cabinet must be connected to the ground bus with the internal jumper cable as shown in Figure 11.19.

The jumper cable should stay in place. See Figure 11.17 for the jumper cable location.

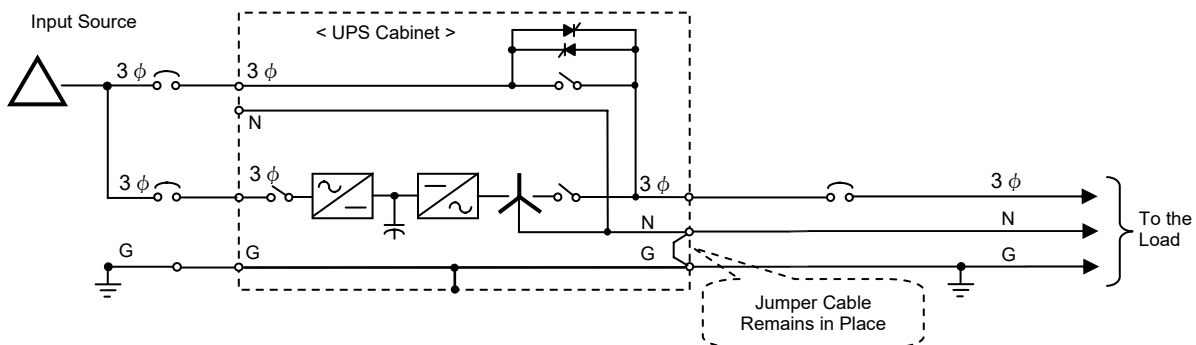


FIGURE 11.19 - GROUNDING CONFIGURATION FOR NON-GROUNDED DELTA-INPUT

Grounding Configuration (with corner-grounded delta-input)

If one phase of delta-input source is grounded (B-phase for example), the ground bus in the UPS cabinet should NOT be connected to the neutral terminal of UPS output.

The jumper cable should be removed see Figure 11.17 for the jumper cable location.

During normal operation the UPS output is floating relative to the ground. An isolation transformer is recommended at output distribution as shown in Figure 11.20.

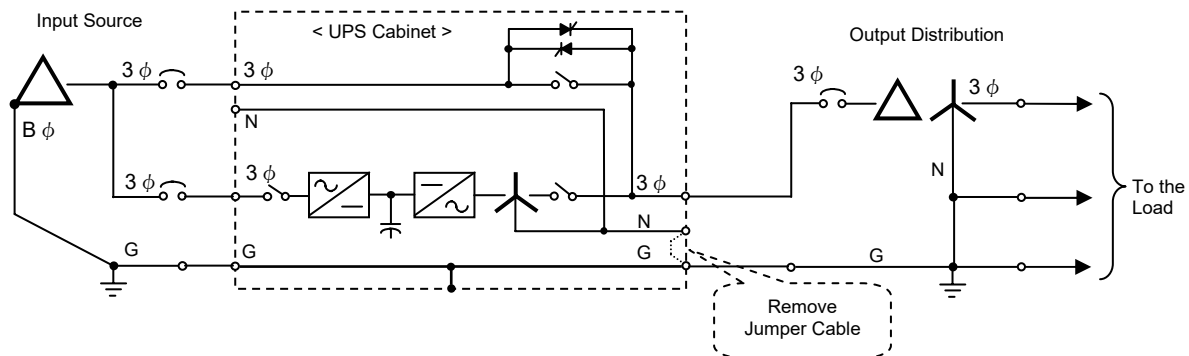


FIGURE 11.20 - GROUNDING CONFIGURATION WITH CORNER-GROUNDED DELTA-INPUT.

12 UPS Specifications

12.1 Specification Table

G8000 Specifications								
Model Number		T80S3K08 KK6XSxx	T80S3K10 KK6XSxx	T80S3K12 KK6XSxx	T80S3K15 KK6Xxx	T80S3K22 KK6XSxx	T80S3K30 KK6XSxx	T80S3K50 KK6XSxx
Input	Rated Output Capacity	80 kVA / 80 kW	100 kVA / 100 kW	125 kVA / 100 kW	150 kVA / 150 kW	225 kVA / 225 kW	300 kVA / 300 kW	500 kVA / 450 kW
	Voltage	480 VAC (+10% to -15%)						
	Frequency	60 Hz (+/-5%)						
	Configuration	3 Phase; 3 Wire + GND						
	Input kVA Normal (Charging)	89 kVA (100 kVA)	111 kVA (122 kVA)	112 kVA (123 kVA)	163 kVA (174 kVA)	247 kVA (258 kVA)	329 kVA (340 kVA)	484 kVA (505 kVA)
	Power Factor	> 0.99 PF Lagging						
	Walk-in Function	EEPROM Upgrade						
	Maximum Input Current Normal (Charging)	107 A (120 A)	134 A (147 A)	135 A (148 A)	196 A (209 A)	297 A (311 A)	396 A (409 A)	582 A (608 A)
Bypass	Reflected THD	< 5% @ 100% Load < 6% @ 25% Load						
	Configuration	3-Phase; 4-Wire + Gnd						
	Voltage	480/277V (±10%)						
	Frequency	60 Hz (+/-5%)						
Battery	Bypass Overload Capacity	1000% for 1 Cycle, 500% for 2 Cycle						
	Number of Cells	180						240
	Type	Lead Acid (Contact factory for alternative options)						
	DC Nominal	360V						480V
	DC Minimum	288V						408V
	Float Charge	405V						540V
	Ripple Current (without batteries)	AC Ripple on DC Bus: < 0.2% of DC Voltage						
	Back-up Time	Application Specific						
	Max DC Charging Current	30 A	30 A	30 A	30 A	30 A	30 A	45 A
	Max Discharge	292 A	359 A	365 A	533 A	805 A	1073 A	1193 A
	Battery Capacity Required for Full Load Output	88 kWB	108 kWB	110 kWB	160 kWB	242 kWB	323 kWB	478 kWB

G8000 Specifications								
Model Number		T80S3K08 KK6XSxx	T80S3K10 KK6XSxx	T80S3K12 KK6XSxx	T80S3K15 KK6Xxx	T80S3K22 KK6XSxx	T80S3K30 KK6XSxx	T80S3K50 KK6XSxx
Output	Voltage	480Y/277V						
	Configuration	3-Phase; 4-Wire + Gnd						
	Voltage Regulation	±1% for 0-100%Balanced and Unbalanced Loads						±2% for 0-100% Balanced and Unbalanced Loads
	Voltage Adjust- ment Range	±5% (in increments of 1V)						
	Voltage Unbalance	±3% for 100% Linear Loads ±5% for 100% Non-Linear Loads						
	Crest Factor	2						
	Transient Voltage Response	±2% Max with a 100% Step Loads (without utilizing batteries) ±1.5% Max with Loss/Return AC input ±2% Max when load transfers To/From Bypass						
	Transient Recovery Time	<50 ms						
	Frequency	60 Hz						
	Frequency Syn- chronous Range	±0.5 Hz, ±1 Hz, + 1.5Hz (Selectable)						
	Frequency Slew Rate	1 Hz/Sec						
	Frequency Regu- lation	± 0.01% in free running mode						
	Current	96 A	120 A	150 A	180 A	271 A	361 A	601 A
	Power Factor	1.0 PF Lag: 32 - 86 °F (0 - 30 °C) 0.8 PF Lag: 86 - 104 °F (30 - 40 °C)		0.8 PF Lag: 32 - 104 °F (0 - 40 °C)	1.0 PF Lag: 32 - 86 °F (0 - 30 °C) 0.8 PF Lag: 86 - 104 °F (30 - 40 °C)			0.9 PF Lag 32 - 104 °F (0 - 40 °C)
	Overload Capacity	125% for 10 Minutes, 150% for 60 Seconds		110% for 5 Minutes, 120% for 60 Seconds	125% for 10 Minutes, 150% for 60 Seconds			
	Voltage THD	<3% Max with 100% Linear Load / 5% Max with 100% Non-Linear Load						
Mean Time Between Failure (MTBF)		Module only - 200,000 Hrs. / 3,000,000 Hrs. in Bypass						
Environment	Cooling	Forced Air						
	Paint Color	Sherwin Williams HHT2-7055, 079 Beige Texture						
	Weight	1740 lb. (789 kg)	1740 lb. (789 kg)		2467 lb. (1119kg)	2980 lb. (1352 kg)	4575 lb. (2075 kg)	6295 lb. (2855 kg)
	Weight (Shipping)	1790 lb. (812 kg)	1790 lb. (812 kg)		2556 lb. (1159 kg)	3069 lb. (1392 kg)	4725 lb. (2143 kg)	Input:1966 lb. Output: 4479 lb
	Floor Loading	210 Lbs/ft² (1023 kg/m2)	210 Lbs/ft² (1023 kg/m2)		203 Lbs/ft² (990 kg/m2)	245 Lbs/ft² (1196 kg/m2)	240 Lbs/ft² (1173 kg/m²)	238 Lbs/ft² (1155 kg/m²)

G8000 Specifications									
Model Number		T80S3K08 KK6XSxx	T80S3K10 KK6XSxx	T80S3K12 KK6XSxx	T80S3K15 KK6Xxx	T80S3K22 KK6XSxx	T80S3K30 KK6XSxx	T80S3K50 KK6XSxx	
Environment (cont.)	Dimension - Width	36.8 in. (935 mm)			55.1 in. (1400 mm)		76.8 in. 1951 mm)	101.8 in. (2586 mm)	
	Depth	32.5 in. (826 mm)			31.8 in. (808 mm)		35.7 in. (907 mm)	37.4 in. (945 mm)	
	Height	79.2 in. (2012 mm)					79.4 in. (2017 mm)	79.7 in. (2024 mm)	
	Cable Access	Bottom Access			Top or Bottom Access		Top Access		
	Minimum Clearance	Top: 15.75" (400 mm)							
		Front: 43 7/16" (1100 mm)							37 in. (940 mm)
		Back/Left/Right Sides: Zero							
	Enclosure	NEMA 1							
	Heat Loss to be Removed @ Full Load	28,321 BTUs/hr	33,746 BTUs/hr	37,281 BTUs/hr	38,524 BTUs/hr	67,667 BTUs/hr	89,011 BTUs/hr	110,262 BTUs/hr	
	Audible Noise	65 dBA @ 1m Typical			68 dBA @ 1m Typical		72 dBA @ 1m Typical	78 dBA @ 1m Typical	
	Operating Temperature	32°F to 86°F (0°C to 30°C) for 1.0PF 32°F to 104°F (0°C to 40°C) for 0.8 PF							
	Operating Humidity	30% to 90% Non-Condensing							
	Operating Altitude	3200 ft. (1000 m)							
Listings/Standards	UL 1778; UL 17025, cUL 22.2, No. 107.1; ANSI C62.41 (IEEE 587 Cat B) NFPA 70; OSHA; ISO 9001; IEC298 IP20								
Monitoring	Warranty	3 Years Parts and Labor							
	Dry Contacts Included	Yes, for input and output signals							
	RS232 Port	Included							
	Intelligent Monitoring (Optional)	SNMP; Modbus RTU; Modbus TCP; BACNET, METASYS							
	Display	LCD Touch Panel for Local Monitoring, Operation and control							
EPO	Emergency Power Off	Included							
Configuration	Input Conv.	6-diode Bridge Rectifier							
	Battery Cct	IGBT Chopper							
	Out. Inv.	IGBT Converter with PWM							

12.2 Typical Efficiency vs. Load

UPS	Efficiency at Percent Full Load*			
	25%	50%	75%	100%
80 kVA	83.9%	85.3%	90.0%	90.6%
100 kVA	86.4%	90.1%	91.2%	91.0%
125 kVA	88.5%	90.9%	90.9%	90.2%
150 kVA	86.9%	91.7%	92.3%	93.3%
225 kVA	87.9%	91.9%	92.3%	91.9%
300 kVA	88.8%	91.6%	92.2%	92.8%
500 kVA	91.6%	91.1%	90.2%	93.3%

* Actual efficiency may differ due to manufacturing variations and input power quality.

13 Operator Interface

Table 13.1 shows the functions of the operating buttons on the graphic display panel.

NOTICE

Press an operating button for at least 0.5 seconds to change UPS modes. Press the reset button for at least 5 seconds to reset the UPS.

The UPS may not respond if the button press is too short.

TABLE 13.1 BUTTON AND INDICATOR FUNCTIONS (See fig. 13.1 and 13.2)

#	Name	Function
1	OPERATION LOCK	Enables/disables the buttons RUN, STOP, UPS, BYPASS, FLOAT/EQUAL, and RESET.
2	STOP BUTTON	Stops the UPS. Transfers to bypass power if available.
3	RUN BUTTON	Starts the UPS. Transfers the unit from bypass to UPS power.
4	FLOAT/EQUAL BUTTON	Changes recharge mode between float charge and equalize charge.
5	SCROLL UP BUTTON	Scrolls the LCD screens up.
6	SCROLL DOWN BUTTON	Scrolls the LCD screens down.
7	RESET BUTTON	Reset UPS faults and warnings shown on the LCD. (See Section 13.5)
8	UPS BUTTON	Transfers from bypass operation to normal operation.
9	BYPASS BUTTON	Transfers from normal operation to bypass operation.
10	EPO BUTTON	"ON" during Bypass Supply.
11	LCD DISPLAY	Displays the operational, status, and warning/fault messages.
12	UPS SUPPLY LED	"FLASHES" during START or STOP sequence "ON" when operating in inverter mode.
13	CONVERTER LED	"ON" after DC bus capacitors are fully charged through the converter.
14	AC INPUT LED	"ON" with nominal AC input. "FLASHES" with AC input under-voltage (85%).
15	FLOAT CHARGE LED	"ON" during float charge.
16	EQUALIZE CHARGE LED	"ON" during equalize charge or protection charge while battery OH contact open.
17	BATTERY LED	"ON" when battery is connected. (aux-contact on)
18	DISCHARGE LED	"ON" during battery discharge.
19	BYPASS INPUT LED	"ON" with nominal bypass input. "FLASHES" when bypass is under-voltage (85%).
20	WARNING LED	Normally "OFF". "ON" when warning displayed on LCD. "FLASHES" when AC input is abnormal.
21	FAULT LED	Normally "OFF". "ON" when faults occur.
22	INVERTER LED	Lamp "FLASHES" during START or STOP sequence. "ON" when inverter is operating.
23	UPS LED	"ON" when the inverter output is connected to the UPS output.
24	AC OUTPUT LED	"ON" with AC output connected to the bypass/inverter sources.
25	BYPASS LED	"ON" when the bypass power supplies the load

13.1 Key-Switch and Buttons

The key-switch and operating buttons on the graphic display panel are shown in Figure 13.1. See the sections titled “Key-switch” and “Operating buttons” for each function.

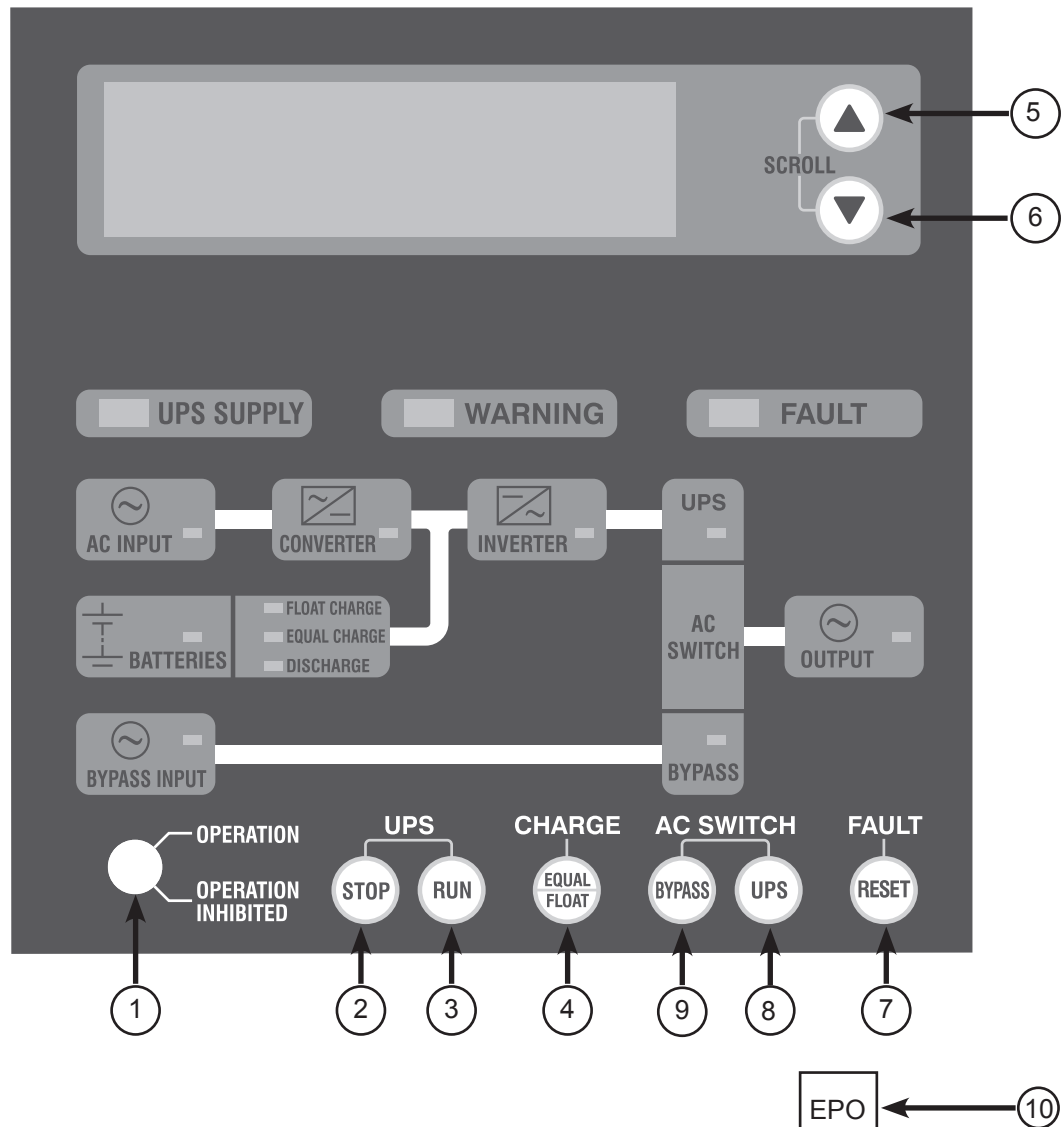


FIGURE 13.1 – GRAPHIC DISPLAY PANEL KEY-SWITCH/OPERATING BUTTONS

13.2 LCD/LED Indicators

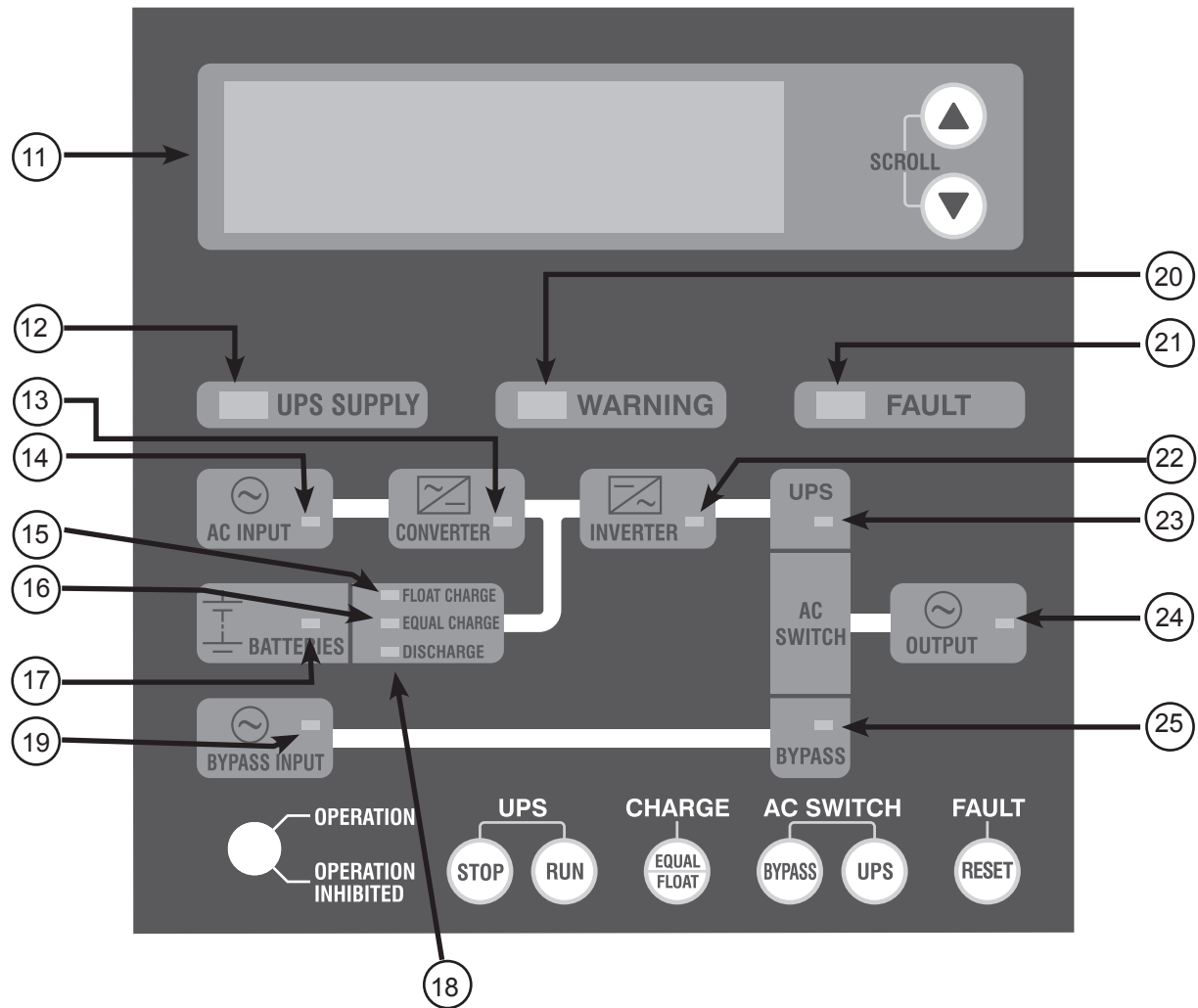


FIGURE 13.2 – GRAPHIC DISPLAY PANEL LCD/LED INDICATORS

13.3 LCD Indicators

The operator can scroll through the following LCD display screens using the scroll buttons.

TABLE 13.2 - LCD DISPLAY SCREENS

Name	Description
Normal Display	Displays operational status, operational guidance, and measured data.
Fault Display	Displays detailed data when a fault occurs.
Warning Display	Displays detailed data when a warning occurs.

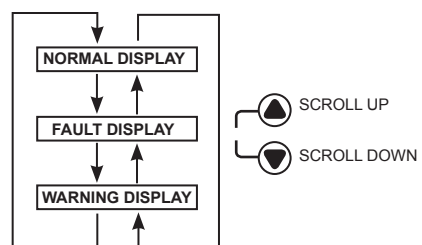


FIGURE 13.3 - CHANGING SCREENS WITH SCROLL BUTTONS

13.4 Normal Display

The Normal Display screen indicates the UPS operational status and provides various screens: an operation guidance screens, mode screens and measured data screens. Table 13.3 shows these screens page by page and illustrates the UPS Normal Display operational status screens.

TABLE 13.3 - NORMAL DISPLAY SCREEN EXAMPLES

OPERATIONAL STATUS SCREENS

BYPASS

PRESS 'RUN' SWITCH

Shows the UPS status at the top and guidance message or measured data underneath.

Shows a guidance message at start up.

UPS SUPPLY

AC-VO 480[V]
AC-IO 50[%]

Shows the output voltage and current after start up.

OPERATION MODE

NORMAL OPERATION MODE
SYNC.

Shows the UPS Operation mode.

MEASUREMENT SCREENS

O/P VOLTAGE

VOLT. 480[V]
FREQ. 60.0[Hz]

Output Voltage: Shows the output line-to-line output voltage.

O/P CURRENT (R.M.S.)

U 50[%]
V 50[%]
W 50[%]

Output Current: Shows the RMS output current (%) for each phase..

TABLE 13.3 - CONTINUED

MEASUREMENT SCREENS

<div>O/P CURRENT (PEAK)</div> <div> U 50[%] V 50[%] W 50[%] </div>	<p>Shows the peak output current peak (%) for each phase.</p> $\frac{\text{Peak value of output current}}{\text{RMS value for rated current} \times 1.41} \times 100 [\%]$
<div>AC INPUT</div> <div> AC I/P-V 480[V] FREQ. 60.0[Hz] </div>	<p>Shows the AC Input Voltage (line-to-line) and frequency.</p>
<div>BYPASS INPUT</div> <div> BYP I/P-V 480[V] FREQ. 60.0[Hz] </div>	<p>Shows the Bypass Input Voltage (line-to-line voltage) and frequency.</p>
<div>DC INPUT</div> <div> DC-V 632[V] BATT-V 400[V] BATT-I 0[A] </div>	<p>Shows the internal DC bus voltage, battery voltage and battery current.</p> <p>The battery current value displayed is negative during recharge and positive during discharge.</p>
<div>MODE COUNT</div> <div> UPS 35[H] BATTERY 56[MIN] 32[TIM] </div>	<p>Shows the cumulative UPS operation time, the cumulative battery backup time and the number of battery backup operations.</p>
<div>CLOCK</div> <div> TIME 03-24-06 13:58 </div>	<p>The current time is displayed if there are no faults recorded, or after the reset button is pressed.</p> <p>Date is displayed in the mm-ddyyy format. The unit does not calculate daylight savings time.</p> <p>Time is displayed in the 24-hour format (e.g. 1:58 P.M. = 1358 Hrs.)</p>

13.5 Fault Display

The Fault Display screen displays the fault records until they are reset. The Warning Display screen displays the warning records until they are reset. The fault records will remain in the memory until the reset button is pressed for at least 5 seconds, even after the actual cause of the fault has been resolved. Note that the fault records are not deleted when the UPS is turned off.

If the UPS is RESET while the system is in normal or bypass mode, the fault history is cleared and operation continues.

If the UPS is RESET while the system is on backup mode, the system will power down, re-initialize, and restart.

TABLE 13.4 FAULT & WARNING DISPLAY SCREEN EXAMPLES

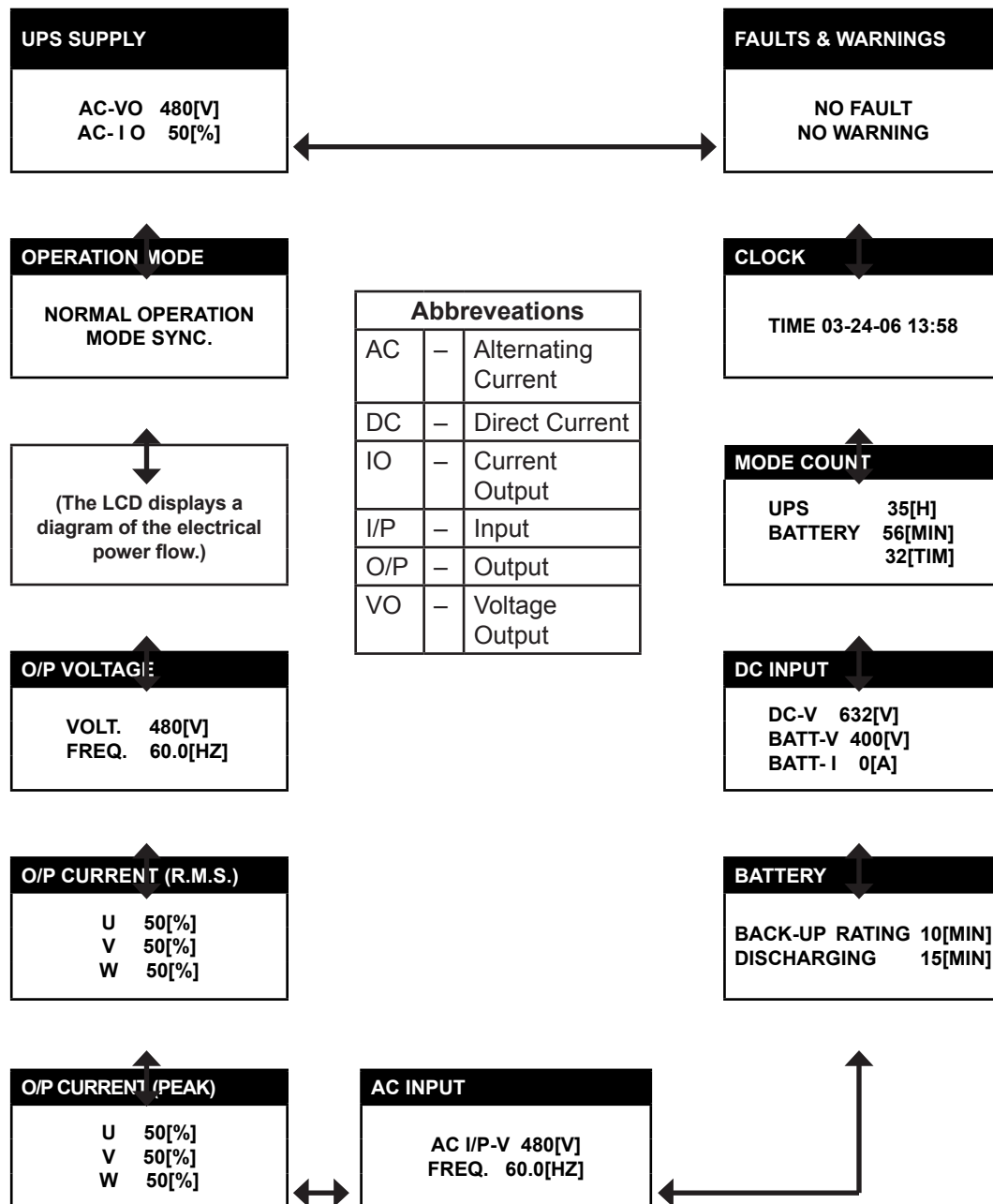
<div><div>FAULTS & WARNINGS</div><div>1 FUSE BLOWN 09-09-06 08:05:30 ↓ANOTHER ITEM</div></div>	<p>A fault record is shown with time stamp.</p> <p>An arrow indicates that another record can be displayed by pressing the up/down buttons.</p>
<div><div>FAULTS & WARNINGS</div><div>1 UPS OVERLOAD 09-09-06 08:05:30 ↓ANOTHER ITEM</div></div>	<p>A warning record is shown with time stamp.</p> <p>An arrow indicates that another record can be displayed by pressing the up/down buttons.</p>
<div><div>FAULTS & WARNINGS</div><div>NO ALARM NO WARNING</div></div>	<p>This screen is displayed if there are no warnings recorded, or after the reset button is pressed.</p>

13.6 LCD Scroll

Scroll through the LCD display screens (see Figure 13.5), in sequence, using the “SCROLL UP” and “SCROLL DOWN” buttons on the graphic display panel.




- **SCROLL UP** - Moves back to the previous screen
- **SCROLL DOWN** - Moves forward to the next screen

TABLE 13.5 DISPLAY SCREEN SCROLL SEQUENCE



14 Operating the UPS

This section describes the basic procedures to operate the UPS. Figure 14.1 shows the location and functions of the operating switches to operate the UPS.

<div> WARNING</div>	
	<p>If the UPS produces smoke or smells strange, immediately turn off all AC and DC input circuit breakers.</p> <p>Continued operation may result in fire. Contact Toshiba or Authorized representatives.</p>
	<p>DO NOT turn off the control power supply switch (8A) during UPS operation.</p> <p>This may result in UPS faults.</p>

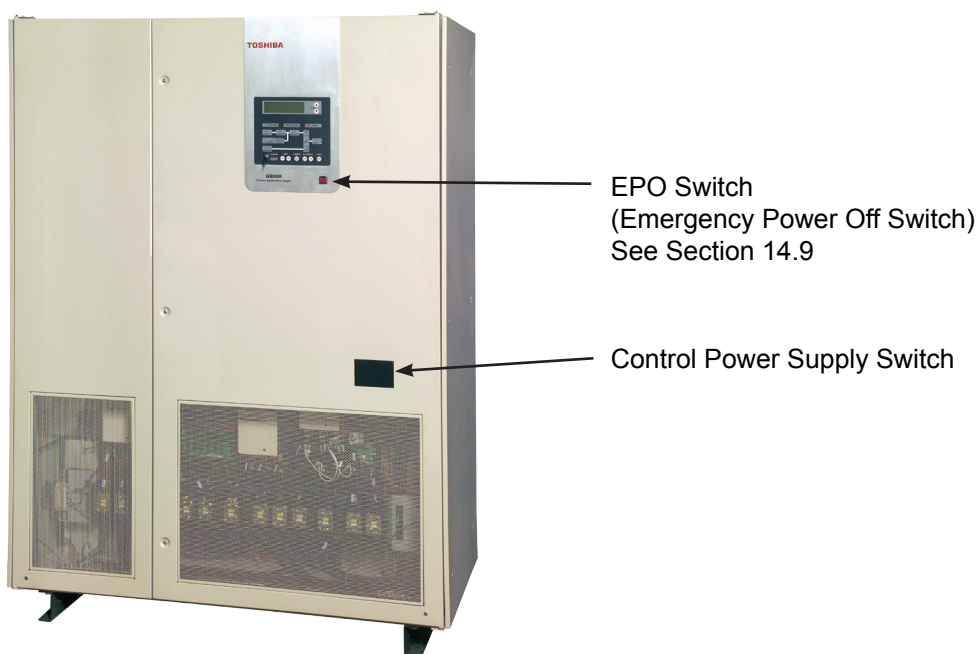


FIGURE 14.1 - EPO AND CONTROL POWER SUPPLY OPERATING SWITCHES



14.1 Operation Types

The operation types are summarized below.

TABLE 14.1 OPERATION TYPES

Operation	Description
Complete Shutdown	Turn off the control power supply. Shut down the UPS completely.
Float / Equalize Charge	Changing the battery recharge mode between float charge and equalize charge.
Protection Charge	Automatic recharge mode transition from protection charge to float charge.
Startup	Starting up and operating the UPS.
Stop	Stop the inverter and chopper/charger.
Switch Power Supply	Switching power supply source between UPS and Bypass.

14.2 Pre-operational Check

 CAUTION	
	Perform the pre-operational check before operating the UPS.

Before operating the UPS:




1. Make sure all covers/panels are in place and secured.
2. Make sure the temperature in the UPS/Battery room is within specified limits.
3. Before starting the UPS, check the power source to make sure AC input power is on.
4. Make sure battery breaker's auxiliary A-contact is connected to the terminal block TB1.

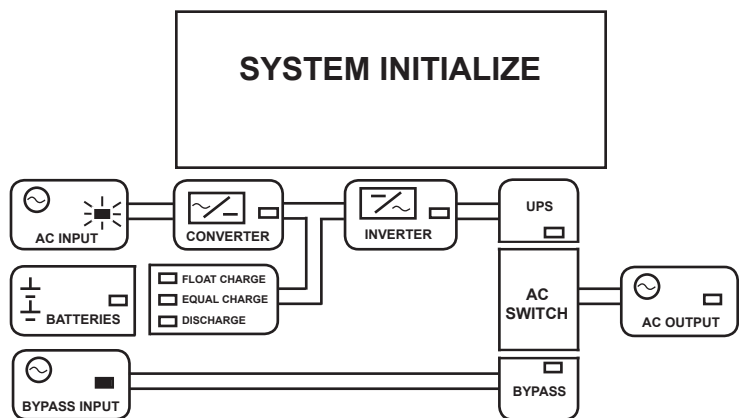
14.3 Startup Procedures

The procedure to start the UPS is shown in Steps 1-5.

STEP 1

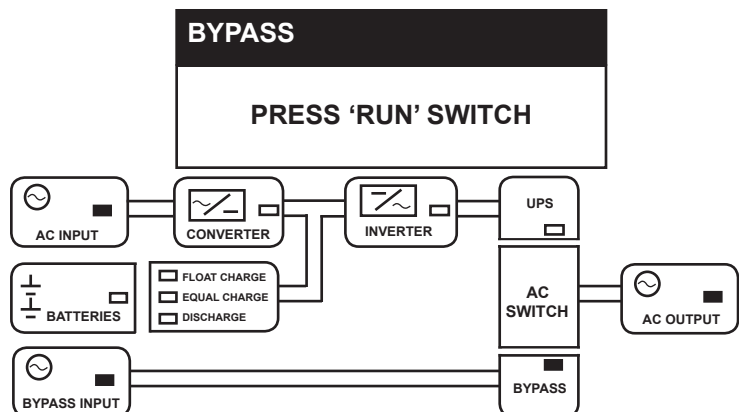
Turn on the control power supply switch.
(Figure 14.1) and ensure the operation lock is set to OPERATION. (Figure 13.1 - 1)

LED Key
 - LED Off
 - LED On
 - LED Flash



STEP 2

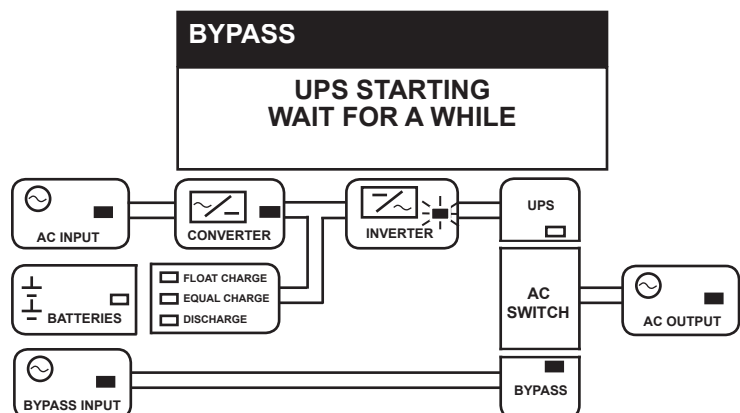
Wait for a few seconds.






STEP 3

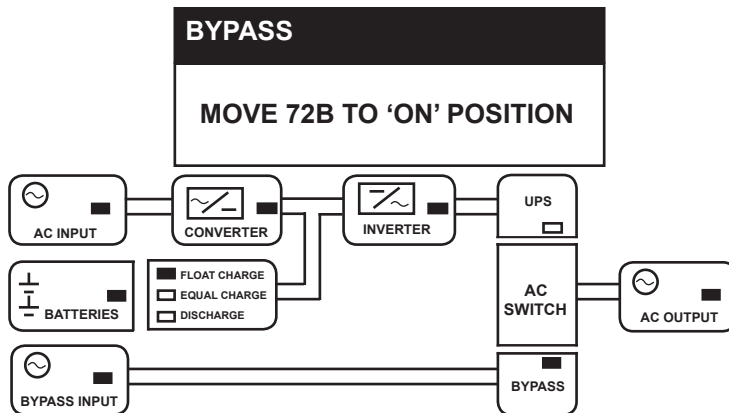
Press the "RUN" button for at least 0.5 seconds.

CONVERTER LED is "ON" and INVERTER LED flashes.



Step 4-5 continues the procedure to start the UPS.

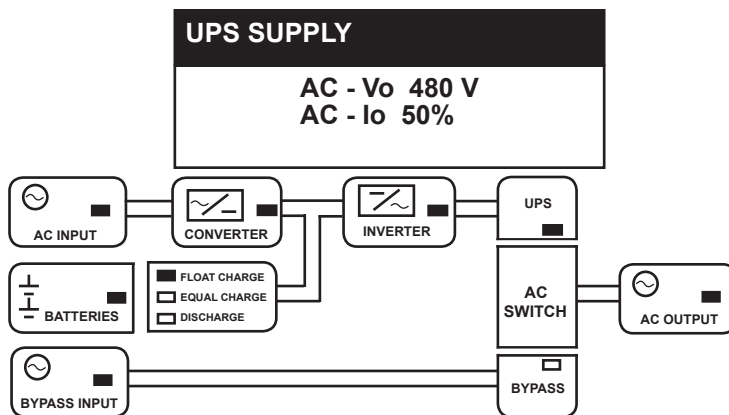
LED Key
 - LED Off
 - LED On
 - LED Flash



STEP 4

Turn on the DC Input Breaker (72B) on the external battery cabinet.

BATTERIES LED is "ON".



STEP 5

*Press the "UPS" button for at least 0.5 seconds. This completes UPS startup procedure

BYPASS LED is "OFF".

UPS LED is "ON".

NOTE

*If the AC switch does not function, contact Toshiba or authorized representatives.

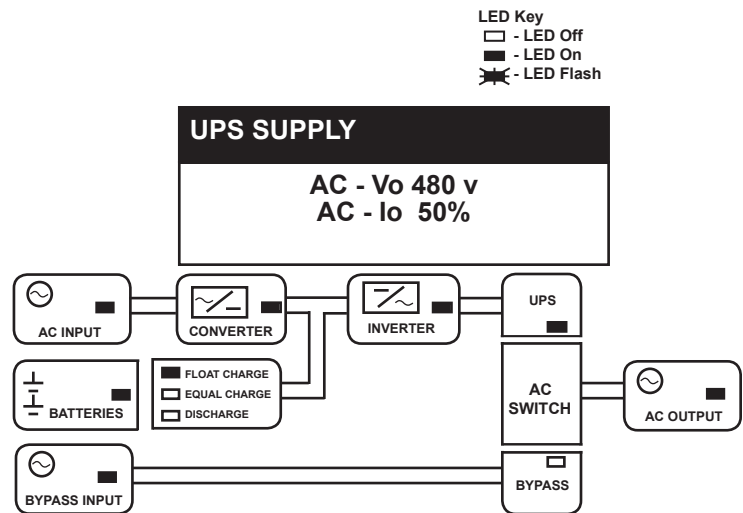
If the bypass power source is out of specification, this operation will be inhibited. In order to switch manually, press the "UPS" button for 5 seconds or more.

14.4 Switch Power Supply (UPS to Bypass)

The procedure to transfer between the UPS supply and the bypass supply is shown in Steps 1-3

STEP 1

Check AC INPUT LED and BYPASS LED are on to make sure power is being delivered to the UPS.

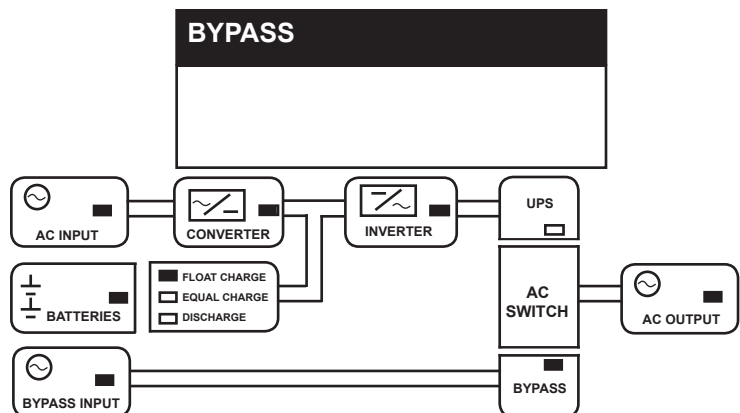


STEP 2

Press the "BYPASS" button for at least 0.5 seconds.

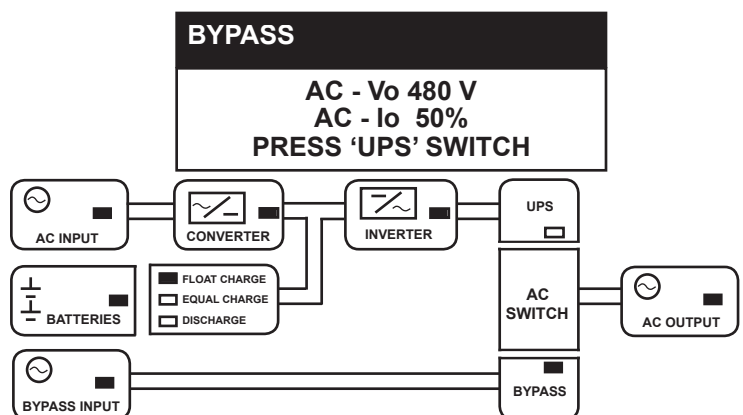
UPS LED is "OFF".

BYPASS LED is "ON".



STEP 3

Please wait until procedure is completed.




NOTE

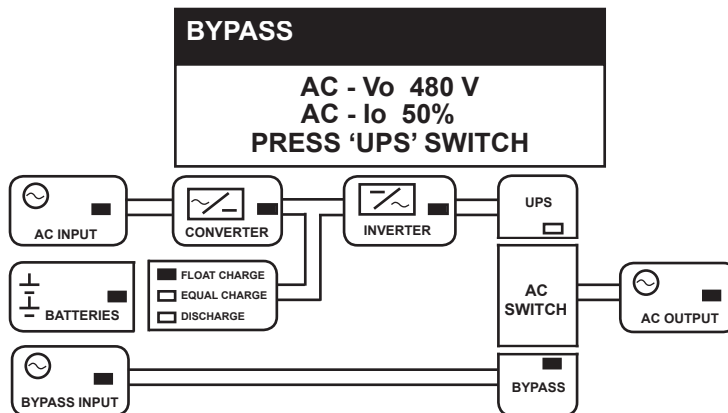
To change from Bypass to UPS supply, follow the **Startup Procedures - STEP 5**.

If the AC switch does not function, contact Toshiba or authorized representatives.

14.5 Stop

The procedure to stop the UPS is shown in Steps 1-3.

LED Key
☐ - LED Off
☒ - LED On
 - LED Flash

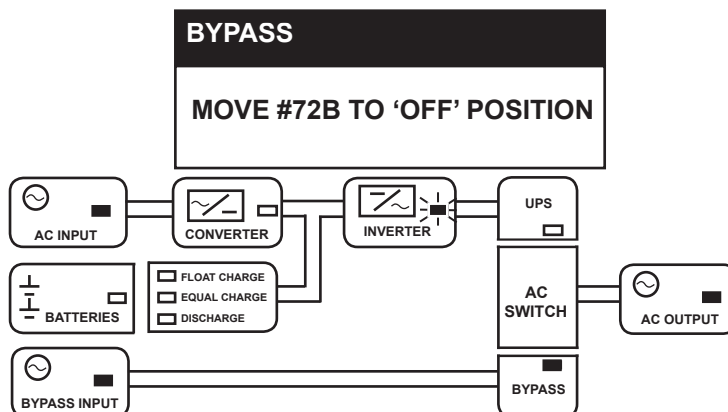


STEP 1

Transfer to Bypass supply as described in **Switch Power Supply**.

UPS LED is "OFF".

BYPASS LED is "ON".



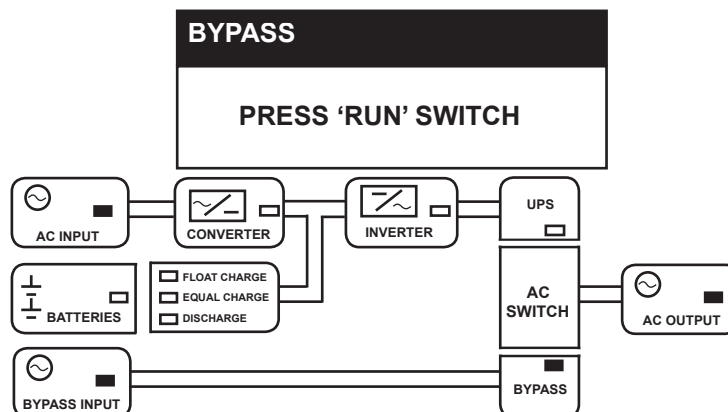
STEP 2

Turn off the DC Input Breaker (72B) on the external battery cabinet, and, press the G8000 "STOP" button for at least 0.5 seconds.

BATTERIES LED is "OFF".

INVERTER LED flashes then "OFF".

FLOAT CHARGE LED and CONVERTER LED are "OFF".



STEP 3

Wait until procedure is completed.

14.6 Complete Shutdown

The procedure to turn off the control power and shut down the UPS completely is shown in Steps 1-6.

STEP 1

Transfer to Bypass supply as described in **Switch Power Supply**.

UPS LED is "OFF".

BYPASS LED is "ON".

BYPASS

DC-V	0 [V]
BATT-V	0 [V]
BATT-I	0 [A]

STEP 2

Turn off the DC input breaker, and, press the "STOP" button for at least 0.5 sec.

BATTERIES LED is "OFF".

INVERTER LED flashes then "OFF".

FLOAT CHARGE LED and CONVERTER LED are "OFF".

STEP 3

Please wait until procedure is completed.

STEP 4

Scroll the LCD screen to see the DC INPUT and make sure DC bus voltage is 0V.

STEP 5

*Turn off the control power supply switch (8A).

Nothing is displayed on the LCD.

All LED's are "OFF".

STEP 6

Turn off all breakers at AC Input, Bypass Input, and AC Output.

Shutdown is completed and UPS is isolated.



NOTICE




**STEP 5 - This operation is different from the instructions displayed on the screen.*

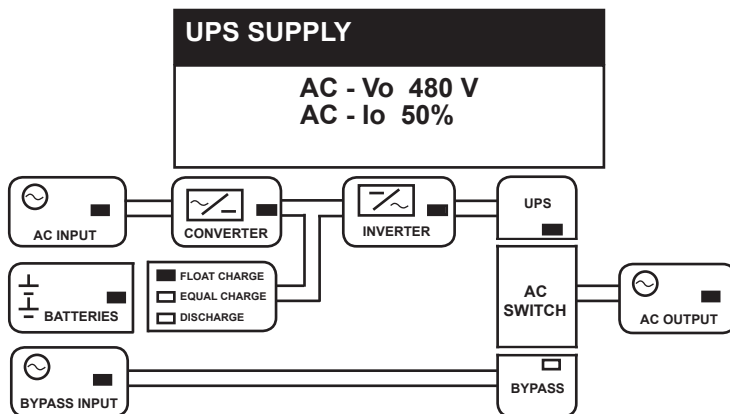
Be sure to perform the procedure as specified in this manual.

14.7 Changing Between Float Charge and Equalize Charge

The procedure to change the recharge mode between float charge and equalize charge is shown in Steps 1-3.

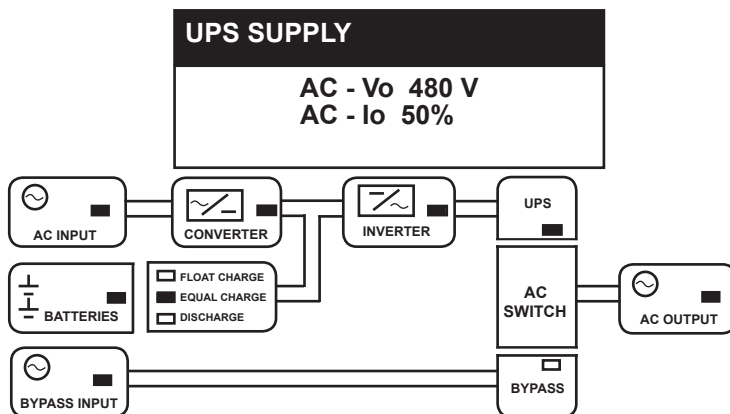
See the Note below for an explanation of Float and Equalize charge modes.

LED Key
 - LED Off
 - LED On
 - LED Flash



STEP 1

Make sure that the FLOAT CHARGE LED is "ON".



STEP 2

Press FLOAT/EQUAL button for at least 0.5 sec.

Change completed.

EQUAL CHARGE LED is "ON".

FLOAT CHARGE LED is "OFF"

STEP 3

Please wait until procedure is completed.

NOTE

In equalize charge mode, the battery is charged for a programmed period at a specified voltage (depending on the battery spec), rather than the float charge, in order to prevent voltage deviations among battery cells. This should be done once every six months if possible.

The G8000 UPS will automatically perform the equalize recharge after battery backup operation.

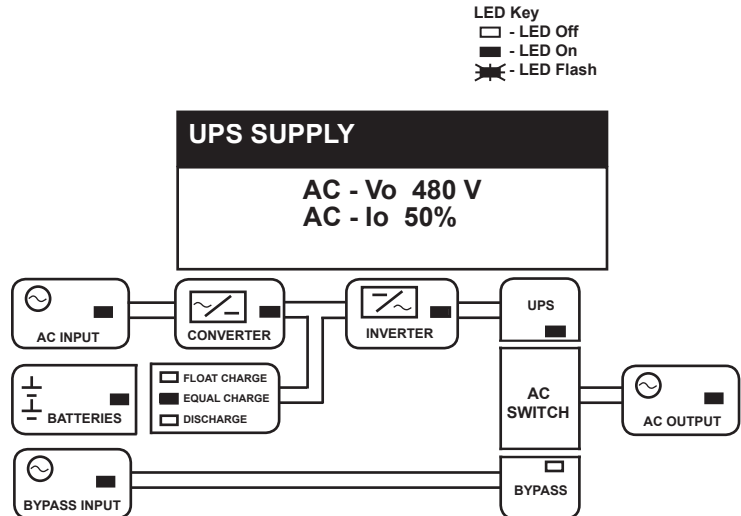
14.8 Changing to Float Charge from Protection Charge (If applicable)

The manual procedure to change from protection charge to float charge is shown in Step 1-3. This operation applies to batteries after they have experienced over temperature condition.

See the Note below for an explanation of float charge and protection charge.

STEP 1

Make sure that the EQUAL CHARGE LED is "ON".



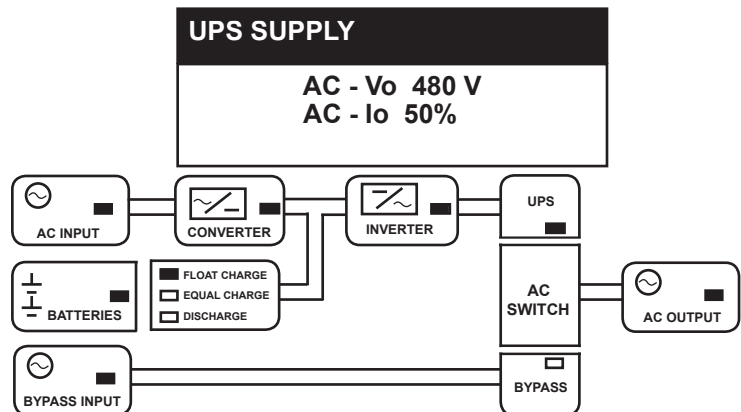
STEP 2

Make sure that the "BATT FAULT1" warning goes away.

STEP 3

Press "FLOAT/EQUAL" button for at least 0.5 seconds.

Procedure completed.



NOTE

The battery is normally being charged at float charge mode. To prevent thermal runaway of the battery, this mode will automatically be changed to protection charge when a "BATT FAULT1" (Battery over temperature) warning occurs.

In protection charge mode, the battery is automatically charged at a voltage about 5% lower than float charge.

If the "BATT FAULT1" warning message goes away and a programmed duration is elapsed (about 24 hours), this mode will automatically be changed back to float charge. Thus, it is not usually required to change the recharge mode manually back to the float charge.

14.9 Emergency Power Off (EPO)

Press the EPO switch for immediate shutdown of all power through the UPS. The signal from the EPO is processed as a “hard fault” by the UPS and results in gate-blocks on the transistors and opens all the internal contactors.

To Reset the UPS after triggering the EPO, do the following:

1. Shut Down the UPS as described in section 14.6.
2. Restart the UPS as described in section 14.3.

15 Troubleshooting

When an error occurs in the UPS, error data is displayed on the LCD screen. This section will describe the types of errors, the error messages displayed on the LCD screen and the procedures to correct the errors.

15.1 Types of Errors

The following types of errors may occur in the UPS:

TABLE 15.1 OPERATION TYPES

Name		Description
Fault	Fault (Trip)	The UPS has been tripped and has stopped operating. The UPS is in Bypass mode.
Warning	Warning-1 (Input Power Failure)	Power is supplied from the battery. When the warning is corrected, power will automatically be supplied from the AC input.
	Warning-2 (Stop and Restart)	The UPS transfers to Bypass supply and the UPS stops operating. When the warning is corrected, the UPS will automatically be restarted and revert to UPS supply.
	Warning (Operation Control)	An error or a phenomena related to an error occurred. Since this problem does not directly affect operation, the system switches to synchronized mode.
	(Guidance)	An error or indication of an error has occurred, but operation was not affected.

15.2 Faults and Warnings Data Screen

This screen appears when a trip error is detected. Up to 10 screens of fault data can be displayed. Figure 15.1 and Table 15.2 show a sample screen and describe the data shown in the screen.

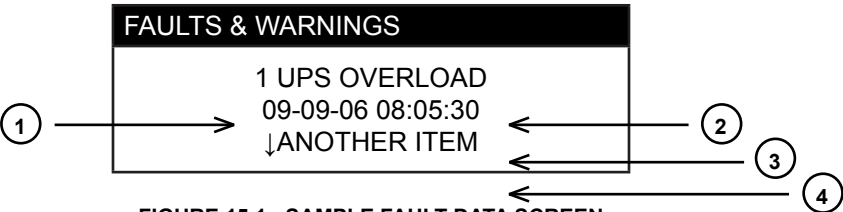


FIGURE 15.1 - SAMPLE FAULT DATA SCREEN

TABLE 15.2 - FAULT AND WARNING DATA SCREEN DESCRIPTIONS

#	Name	Description
1	Number	The number of the message in the order that it was detected (1 - 10). (Up to 10 screens of fault data can be displayed.)
2	Message	Shows the type of the fault or warning message.
3	Time	The date (mm-dd-yy) and time (in 24-hour format) the fault was detected.
4	Scroll Indicator	Indicates whether there is a fault screen before or after this screen.
		Indicates there is a fault screen before this screen.
		↓ Indicates there is a fault screen after this screen.
		↓ Indicates there are fault screens before and after this screen.

15.3 LCD Fault & Warning Displays

When a fault occurs, a screen is shown as in Figure 15.2. When a warning occurs, a screen is shown as in Figure 15.3. Select the desired fault or warning data to be displayed using the scroll buttons.

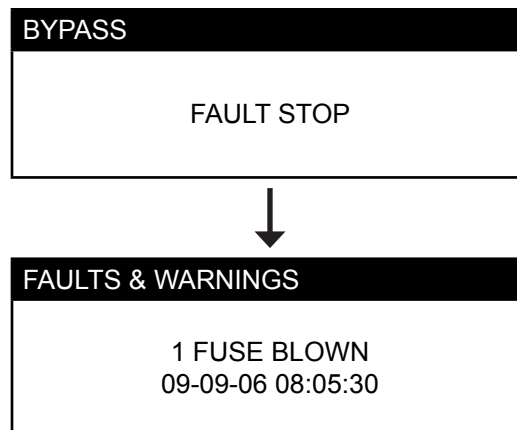


FIGURE 15.2 - FAULT DISPLAY

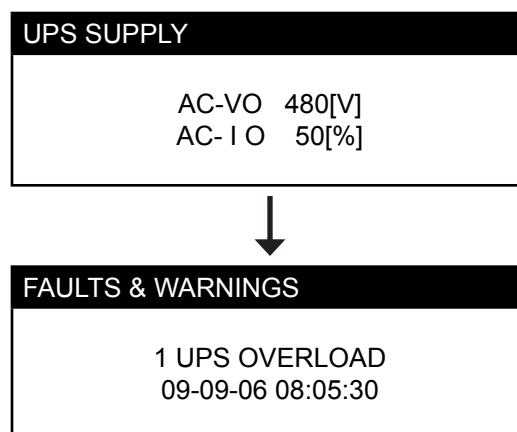


FIGURE 15.3 - WARNING DISPLAY

15.4 Fault Messages

Figure 15.4 show the locations for fault detection. Tables 15.3 through 15.7 gives details for the fault and warning messages referred to in section “Fault Data Screen.” The “item” code associated with each fault or warning message may be used to determine the physical location of the fault or warning by referring to Figure 15.4. The UPS unit may be shipped with different protective configurations from the standard shown in Figure 15.4, if specified by the customer. See the protective configuration indicated on the single line diagram for each UPS.

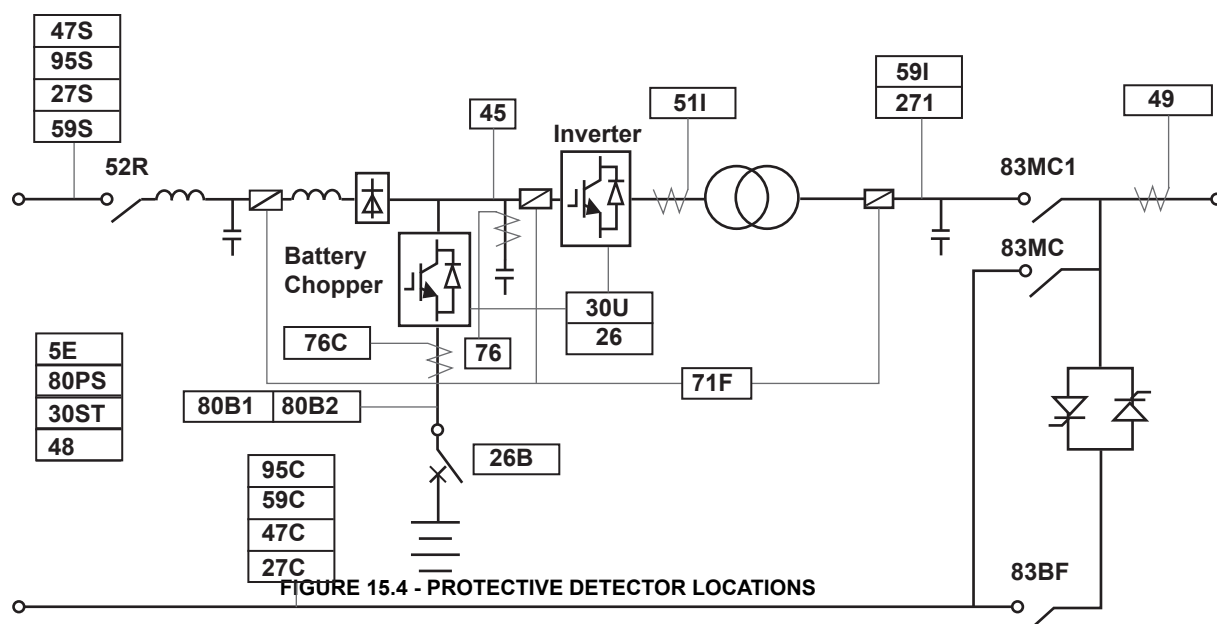


TABLE 15.3 - FAULT (TRIP)

ITEM	LCD MESSAGE INDICATION	DESCRIPTION
26	OVER HEAT	HIGH TEMP IN THE CABINET.
30ST	(NO INDICATION)	AN ERROR OCCURRED IN THE MAIN CONTROL MICROPROCESSOR (CPU).
48	STARTUP ERR	STARTUP WAS NOT COMPLETED WITHIN THE NORMAL TIME FRAME.
5E	EMG.STOP	AN EMERGENCY STOP WAS ACTIVATED VIA THE EXTERNAL CONTACT.
71F	FUSE BLOWN	RECTIFIER, DC, OR INVERTER MAIN CIRCUIT FUSE BLOWN.
76	DC OC	DC OVER-CURRENT - EXCESSIVE CURRENT IN DC CIRCUIT.
80B2	BATT. UV	BATTERY VOLTAGE IS BELOW CUTOFF VOLTAGE.
80PS	CONT. PS. ERR	THE CONTROL POWER SUPPLY VOLTAGE FAILED.

TABLE 15.4 - WARNING – 1 (CONVERTER STOP/INPUT POWER ERROR)

ITEM	LCD MESSAGE INDICATION	DESCRIPTION
27S	AC I/P UV	AC INPUT UNDERVOLTAGE - AC INPUT VOLTAGE IS TOO LOW.
47S	AC PHASE ERR	AC INPUT PHASE ROTATION ERROR.
59S	AC I/P OV	AC INPUT OVERVOLTAGE - AC INPUT VOLTAGE IS TOO HIGH.
95S	I/P FREQ. ERR	AC INPUT FREQUENCY ERROR.

TABLE 15.5 - WARNING - 2 (STOP AND RESTART)

Item	LCD Message Indication	Description
27I	AC O/P UV	AC output voltage is low.
30U	UNIT FAULT	IGBT Stack Failure.
45	DC OV	Over-voltage in DC circuit.
49	AC O/P OL	Output overload
51I	INV. OC	Inverter over-current.
59I	AC O/P OV	AC output voltage is high.
76C	BATT. OC	Over-current in Battery section.

TABLE 15.6 - WARNING (OPERATION CONTROL)

Item	LCD Message Indication	Description
27C	BYPASS UV	Bypass input voltage is low.
47C	BYPASS ERR.	Bypass input phase rotation error.
59C	BYPASS OV	Bypass input voltage is high.
95C	BYPASS ASY.	Bypass input frequency error.

TABLE 15.7 - WARNING (GUIDANCE)

Item	LCD Message Indication	Description
26B	BATT. OVER HEAT	Battery temperature is too high.
80B1	BATT. UV (ALM)	Battery voltage is near cutoff voltage.

15.5 LCD Scroll (w/ faults or warnings)

This section describes how to scroll through the LCD screens when a fault has occurred (when Fault Data screens exist).

Figure 15.5 shows the locations of the buttons to scroll the LCD screens. See Table 15.8 for details of the scroll buttons and how they are used for screen scrolling.

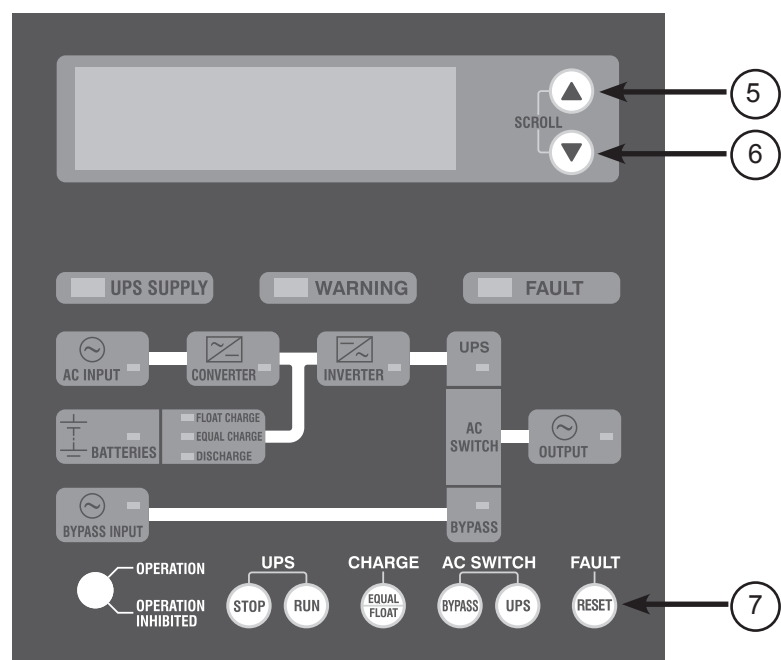






FIGURE 15.5 - POSITION OF SCROLL AND RESET BUTTONS

TABLE 15.8 - BUTTON FUNCTIONS

#	Name	Function
5	SCROLL UP	Scrolls to the previous screen.
6	SCROLL DOWN	Scrolls to the following screen.
7	RESET	Resets the UPS faults and warnings shown on the LCD and deletes fault history data stored in memory.

15.6 Restoring UPS Operation

 WARNING	
	<p>Contact Toshiba in the event of malfunction or fault.</p> <p>This UPS should be repaired only by factory authorized personnel. Servicing by untrained personnel may extend the fault or result in electric shock or personal injury.</p>
	<p>Do NOT attempt to modify or relocate the UPS.</p> <p>Electric shock, personal injury or fault may result if unauthorized personnel attempt to modify or relocate the UPS. Be sure to contact toshiba customer service if you need to modify or relocate the UPS.</p>
	<p>Do not open the front and/or rear panels.</p> <p>The parts inside carry energy-high current. Touching them may result in electric shock, burns or fault.</p>

The procedure to restore UPS operation is shown in Steps 1-2. The example shows the UPS restored after a trip fault occurred on inverter over current with the message “INV. OC.”

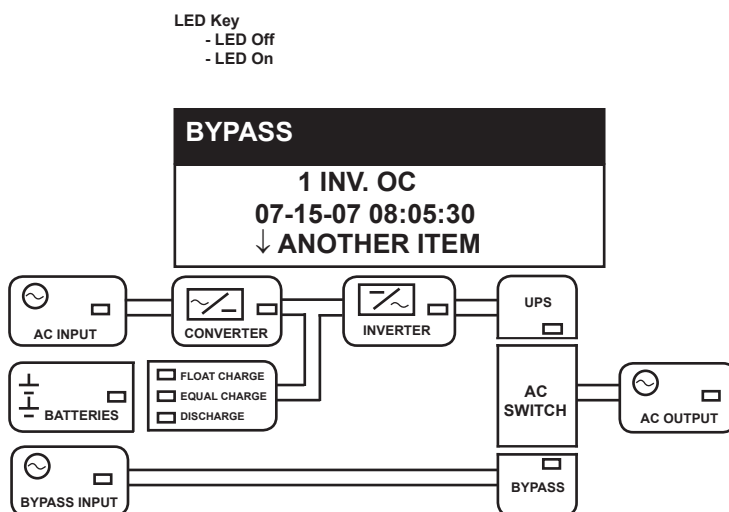
STEP 1

Check the LCD screen.

Also check other fault data screens with scroll buttons graphic panel.

STEP 2

Contact Toshiba Customer Support and follow the directions given by the service personnel.



16 Periodic Maintenance/Parts Replacement

The G8000 is designed to provide long-term trouble-free power conditioning and backup. Optimum performance can be best maintained by regular, periodic, preventive maintenance.

16.1 Scheduled Maintenance

The G8000 UPS should have scheduled maintenance performed on it annually by a factory-authorized service provider. The preventive maintenance should include at minimum:

- Clean UPS exterior
- Clean UPS interior
- Verify power supply voltages
- Check for loose/overheated connections
- Scan error log and correct potential UPS-related issues

16.2 Parts Replacement

The following list shows the recommended intervals for periodic replacement of certain UPS parts.

- Aluminum electrolytic capacitors: Replace once every 7-10 years.
- Fuses: Replace once every 7-10 years
- Cooling fan: Replace once every 7-10 years
- Batteries (If applicable): See the Backup Battery Cabinet manual for specific test, maintenance and replacement instructions.

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Appendix A - Installation Planning Guides

TOSHIBA G8000 Series UPS

Installation Planning Guide for 80kVA UPS

Standard System: 480V Input, 480Y/277V Output (P/N T80S3K08KK6XSxx)

General Mechanical Information								
Dimensions (W x D x H) Inches	Weight Lbs.	Floor Loading Lbs./ft. ²	Approximate Full-Load Heat Rejection Btu/Hr	Mechanical Clearance (Inches) from UPS for Ventilation and Maintenance Access				
36.8" x 32.5" x 79.2"	1,740	210	28,321	Top	Front	Bottom	Sides	Back
				15.75"	43.5"	0"	0"	0"

Primary AC Input (480V 3-Phase / 3-Wire)				
Maximum Input Power Demand Normal Mode (Recharge Mode)			Suggested External Overcurrent Protection	External Feeder Wire Size: Min. – Max. Per Phase
kVA	PF	Amps	Amps	AWG or kcmil at 75° C Temp. Rating
89(100)	>0.99	107 (120)	150 A	1/0 – (2) x 2/0

Alternate (Bypass) AC Input (480V 3-Phase / 4-Wire)				
Maximum Input Power Demand			Suggested External Overcurrent Protection	External Feeder Wire Size: Min. – Max. Per Phase // Min. – Max. for Neutral
kVA	PF	Amps	Amps	AWG or kcmil at 75° C Temp. Rating
80	1.0	96	125 AT	1/0 – (2) x 2/0 // (2) x 1/0 – (2) x 2/0

DC Backup Input (Battery - 360VDC Nom./Flywheel 550VDC Nom.)				
Backup System	DC Capacity for Full Load Output kWB	Maximum Discharge at Full Load Output Amps DC	Suggested External Overcurrent Protection*	External Feeder Wire Size: Min. – Max.
			Amps	AWG or kcmil at 75° C Temp. Rating
Battery	88	292	300 A	(2) x 1/0 – (2) x 3/0
Flywheel	88	158	175 A	2/0

* If required. Most Battery and Flywheel Cabinets are equipped with built-in breakers.

AC Output (480/277V 3-Phase / 4-Wire)				
Rated Output Power			Suggested External Overcurrent Protection	External Feeder Wire Size: Min. – Max. Per Phase // Min. – Max. for Neutral
kVA	PF	Amps	Amps	AWG or kcmil at 75° C Temp. Rating
80	1.0	96	125 A	1/0 – (2) x 2/0 // (2) x 1/0 – (2) x 2/0

Important Notes:

- CABLE ACCESS – Bottom only.
- Maximum Current required at Primary AC Input based on full load output and maximum battery charging current.
- Output load conductors are to be installed in separate conduit from input conductors.
- Control wires and power wires are to be installed in separate conduits.
- Recommended AC input and output overcurrent protection based on continuous full load current per NEC.
- Wiring shall comply with all applicable national and local electrical codes.
- Grounding conductors to be sized per NEC Article 250-122. Neutral conductors to be sized per NEC Article 310.15.
 - Primary AC Input: 3 ϕ , 3-wire + ground.
 - Alternate AC Input: 3 ϕ , 4-wire + ground.
 - AC Output: 3 ϕ , 4-wire + ground.
 - DC Input: 2-wire (Positive/Negative) + ground.
- Nominal battery voltage based on the use of VRLA type batteries (2.0 volts/cell nominal).
- Maximum battery discharge current based on lowest permissible discharge voltage of 1.67 VPC.
- DC wires should be sized to allow not more than a 2-volt drop at maximum discharge current.
- Weights do not include batteries or other auxiliary equipment external to the UPS.

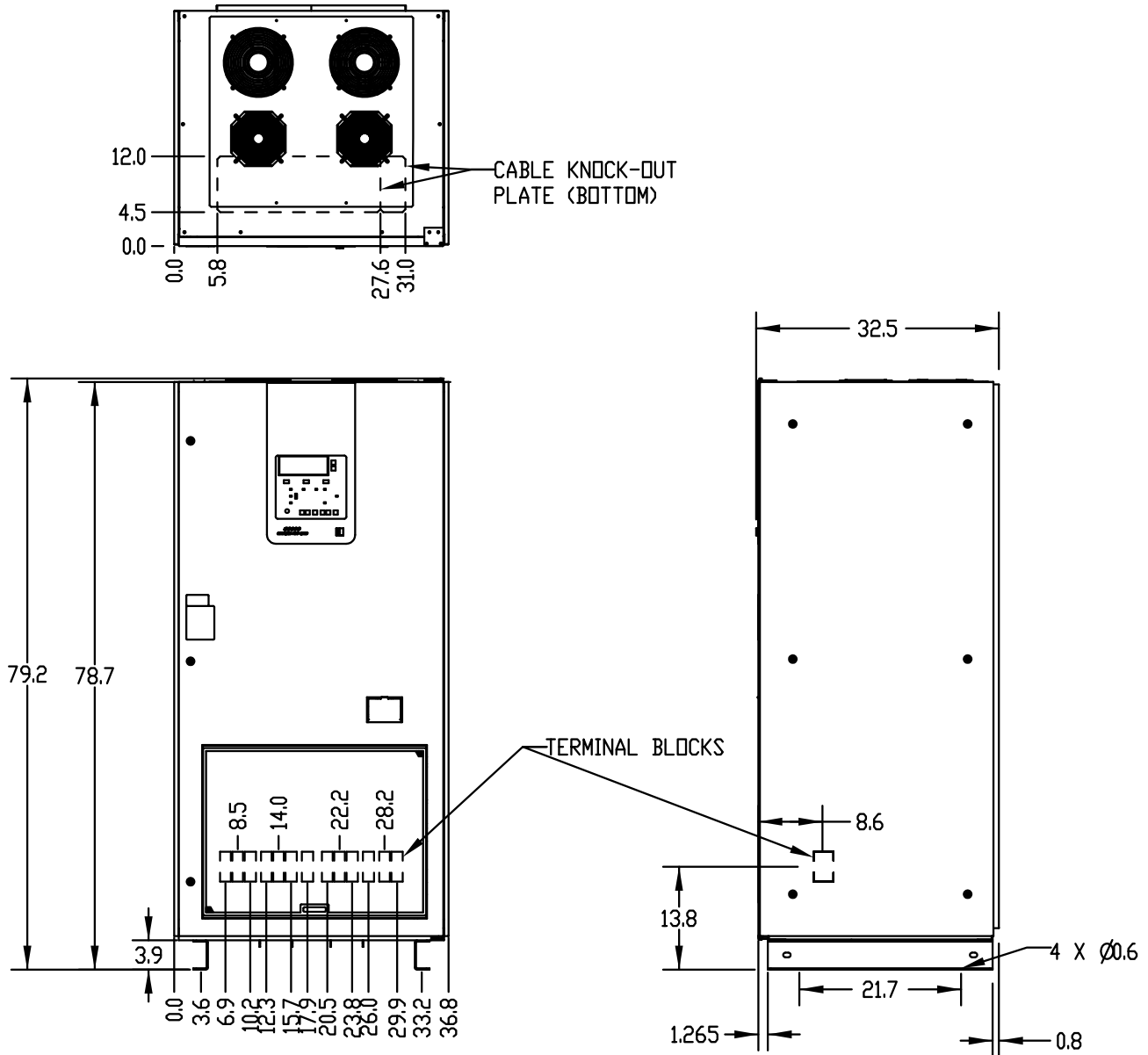
- Cable sizing calculations based on the following assumptions:
 - Minimum size is smallest size based on ampacity at 30 °C.
 - Maximum size cable is based on cable bend radius limitations at the UPS terminals.
 - Neutral sized for 2X phase current.
 - Not more than 3 current-carrying conductors installed in conduit in ambient temperature of 30 °C.
 - Temperature rating of copper conductors/terminals: 75 °C.
 - Reference: 2005 NEC Handbook, Table 310.16.
- NOTE: Consult latest edition of applicable national and local codes for possible variations.
- Ratings of wires and overcurrent devices are suggested minimums. Consult with a registered Professional Engineer within your local area for proper size selections.

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TOSHIBA G8000 Series UPS

Installation Planning Guide for 80kVA UPS

Standard System: 480V Input, 480Y/277V Output (P/N T80S3K08KK6XSxx)



G8000 80KVA OUTLINE DRAWING

TOSHIBA G8000 Series UPS

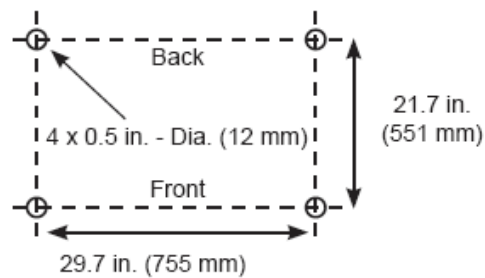
Installation Planning Guide for 80kVA UPS

Standard System: 480V Input, 480Y/277V Output (P/N T80S3K08KK6XSxx)

Anchorage pattern:

Install anchor bolts to secure the UPS to the floor.

Use 1/2" (12mm) diameter anchor bolts. The UPS base has four pre-drilled 5/8" (16 mm) holes provided. See the figure below for dimensions and locations.



Anchorage Pattern for G8000 80kVA UPS

TOSHIBA G8000 Series UPS

Installation Planning Guide for 100kVA UPS

Standard System: 480V Input, 480Y/277V Output (P/N T80S3K10KK6XSxx)

General Mechanical Information								
Dimensions (W x D x H)	Weight	Floor Loading	Approximate Full-Load Heat Rejection	Mechanical Clearance (Inches) from UPS for Ventilation and Maintenance Access				
Inches	Lbs.	Lbs./ft. ²	Btu/Hr	Top	Front	Bottom	Sides	Back
36.8" x 32.5" x 79.2"	1,740	210	33,746	15.75"	43.5"	0"	0"	0"

Primary AC Input (480V 3-Phase / 3-Wire)				
Maximum Input Power Demand Normal Mode (Recharge Mode)			Suggested External Overcurrent Protection	External Feeder Wire Size: Min. – Max. Per Phase
kVA	PF	Amps	Amps	AWG or kcmil at 75° C Temp. Rating
110 (122)	>0.99	134 (147)	200 AT	(2) x #3 – (2) x 2/0

Alternate (Bypass) AC Input (480V 3-Phase / 4-Wire)				
Maximum Input Power Demand			Suggested External Overcurrent Protection	External Feeder Wire Size: Min. – Max. Per Phase // Min. – Max. for Neutral
kVA	PF	Amps	Amps	AWG or kcmil at 75° C Temp. Rating
100	1.0	120	150 AT	(2) x #3 – (2) x 2/0 // (2) 2/0

DC Backup Input (Battery - 360VDC Nominal)				
Backup System	DC Capacity for Full Load Output	Maximum Discharge at Full Load Output	Suggested External Overcurrent Protection*	External Feeder Wire Size: Min. – Max.
	kWB	Amps DC	Amps	AWG or kcmil at 75° C Temp. Rating
Battery	108	359	350 A	(2) x 3/0 – (2) x 4/0

* If required. Most Battery Cabinets are equipped with built-in breakers.

AC Output (480/277V 3-Phase / 4-Wire)				
Rated Output Power			Suggested External Overcurrent Protection	External Feeder Wire Size: Min. – Max. Per Phase // Min. – Max. for Neutral
kVA	PF	Amps	Amps	AWG or kcmil at 75° C Temp. Rating
100	1.0	120	150 AT	(2) x #3 – (2) x 2/0 // (2) 2/0

Important Notes:

- CABLE ACCESS – Bottom only.
- Maximum Current required at Primary AC Input based on full load output and maximum battery charging current.
- Output load conductors are to be installed in separate conduit from input conductors.
- Control wires and power wires are to be installed in separate conduits.
- Recommended AC input and output overcurrent protection based on continuous full load current per NEC.
- Wiring shall comply with all applicable national and local electrical codes.
- Grounding conductors to be sized per NEC Article 250-122. Neutral conductors to be sized per NEC Article 310.15.
 - Primary AC Input: 3 ϕ , 3-wire + ground.
 - Alternate AC Input: 3 ϕ , 4-wire + ground.
 - AC Output: 3 ϕ , 4-wire + ground.
 - DC Input: 2-wire (Positive/Negative) + ground.
- Nominal battery voltage based on the use of VRLA type batteries (2.0 volts/cell nominal).
- Maximum battery discharge current based on lowest permissible discharge voltage of 1.67 VPC.
- DC wires should be sized to allow not more than a 2-volt drop at maximum discharge current.
- Weights do not include batteries or other auxiliary equipment external to the UPS.

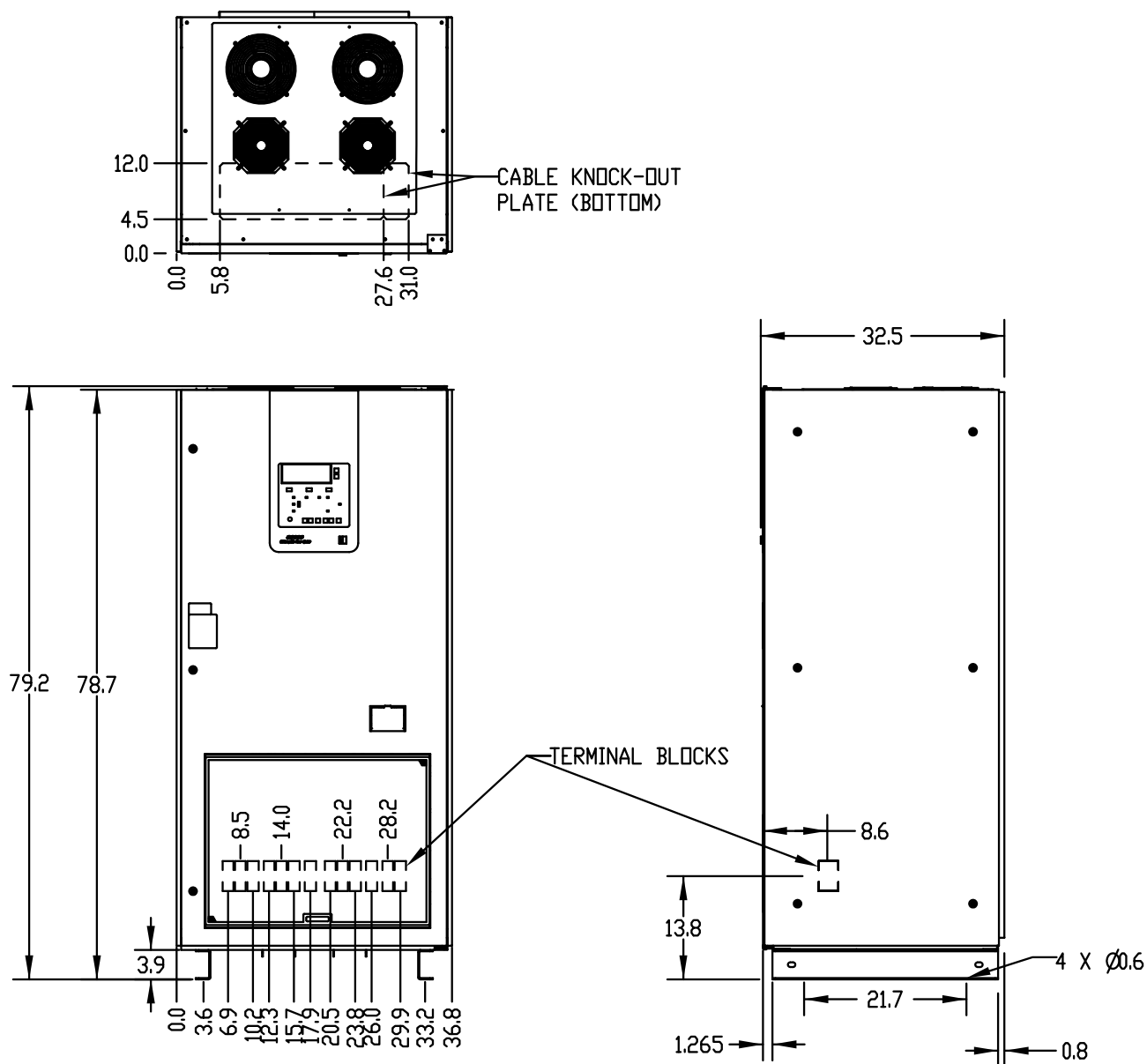
- Cable sizing calculations based on the following assumptions:
 - Minimum size is smallest size based on ampacity at 30 °C.
 - Maximum size cable is based on cable bend radius limitations at the UPS terminals.
 - Neutral sized for 2X phase current.
 - Not more than 3 current-carrying conductors installed in conduit in ambient temperature of 30 °C.
 - Temperature rating of copper conductors/terminals: 75 °C.
 - Reference: 2005 NEC Handbook, Table 310.16.
- NOTE: Consult latest edition of applicable national and local codes for possible variations.**
- Ratings of wires and overcurrent devices are suggested minimums. Consult with a registered Professional Engineer within your local area for proper size selections.

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TOSHIBA G8000 Series UPS

Installation Planning Guide for 100kVA UPS

Standard System: 480V Input, 480Y/277V Output (P/N T80S3K10KK6XSxx)



G8000 100KVA OUTLINE DRAWING

TOSHIBA G8000 Series UPS

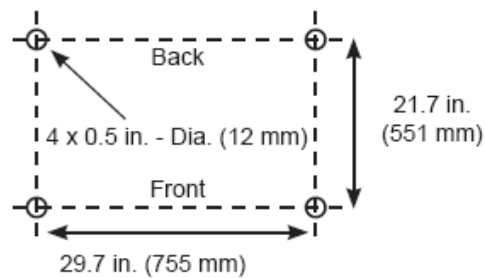
Installation Planning Guide for 100kVA UPS

Standard System: 480V Input, 480Y/277V Output (P/N T80S3K10KK6XSxx)

Anchorage pattern:

Install anchor bolts to secure the UPS to the floor.

Use 1/2" (12mm) diameter anchor bolts. The UPS base has four pre-drilled 5/8" (16 mm) holes provided. See the figure below for dimensions and locations.



Anchorage Pattern for G8000 100kVA UPS

TOSHIBA G8000 Series UPS

Installation Planning Guide for 125kVA UPS

Standard System: 480V Input, 480Y/277V Output (P/N T80S3K12KK6XS2xx)

General Mechanical Information								
Dimensions (W x D x H)	Weight	Floor Loading	Approximate Full-Load Heat Rejection	Mechanical Clearance (Inches) from UPS for Ventilation and Maintenance Access				
Inches	Lbs.	Lbs./ft. ²	Btu/Hr	Top	Front	Bottom	Sides	Back
36.8" x 32.5" x 79.2"	1,740	210	33,746	15.75"	43.5"	0"	0"	0"

Primary AC Input (480V 3-Phase / 3-Wire)				
Maximum Input Power Demand Normal Mode (Recharge Mode)			Suggested External Overcurrent Protection	External Feeder Wire Size: Min. – Max. Per Phase
kVA	PF	Amps	Amps	AWG or kcmil at 75° C Temp. Rating
112 (123)	>0.99	135 (148)	200 AT	(2) x #3 – (2) x 2/0

Alternate (Bypass) AC Input (480V 3-Phase / 4-Wire)				
Maximum Input Power Demand			Suggested External Overcurrent Protection	External Feeder Wire Size: Min. – Max. Per Phase // Min. – Max. for Neutral
kVA	PF	Amps	Amps	AWG or kcmil at 75° C Temp. Rating
125	0.8	150	200 AT	(2) x #1 – (2) x 2/0 // (2) 2/0

DC Backup Input (Battery - 360VDC Nominal)				
Backup System	DC Capacity for Full Load Output	Maximum Discharge at Full Load Output	Suggested External Overcurrent Protection*	External Feeder Wire Size: Min. – Max.
	kWB	Amps DC	Amps	AWG or kcmil at 75° C Temp. Rating
Battery	110	365	400 A	(2) x 3/0 – (2) x 4 /0

* If required. Most Battery Cabinets are equipped with built-in breakers.

AC Output (480/277V 3-Phase / 4-Wire)				
Rated Output Power			Suggested External Overcurrent Protection	External Feeder Wire Size: Min. – Max. Per Phase // Min. – Max. for Neutral
kVA	PF	Amps	Amps	AWG or kcmil at 75° C Temp. Rating
125	0.8	150	200 AT	(2) x #1 – (2) x 2/0 // (2) 2/0

Important Notes:

- CABLE ACCESS – Bottom only.
- Maximum Current required at Primary AC Input based on full load output and maximum battery charging current.
- Output load conductors are to be installed in separate conduit from input conductors.
- Control wires and power wires are to be installed in separate conduits.
- Recommended AC input and output overcurrent protection based on continuous full load current per NEC.
- Wiring shall comply with all applicable national and local electrical codes.
- Grounding conductors to be sized per NEC Article 250-122. Neutral conductors to be sized per NEC Article 310.15.
 - Primary AC Input: 3 ϕ , 3-wire + ground.
 - Alternate AC Input: 3 ϕ , 4-wire + ground.
 - AC Output: 3 ϕ , 4-wire + ground.
 - DC Input: 2-wire (Positive/Negative) + ground.
- Nominal battery voltage based on the use of VRLA type batteries (2.0 volts/cell nominal).
- Maximum battery discharge current based on lowest permissible discharge voltage of 1.67 VPC.
- DC wires should be sized to allow not more than a 2-volt drop at maximum discharge current.
- Weights do not include batteries or other auxiliary equipment external to the UPS.

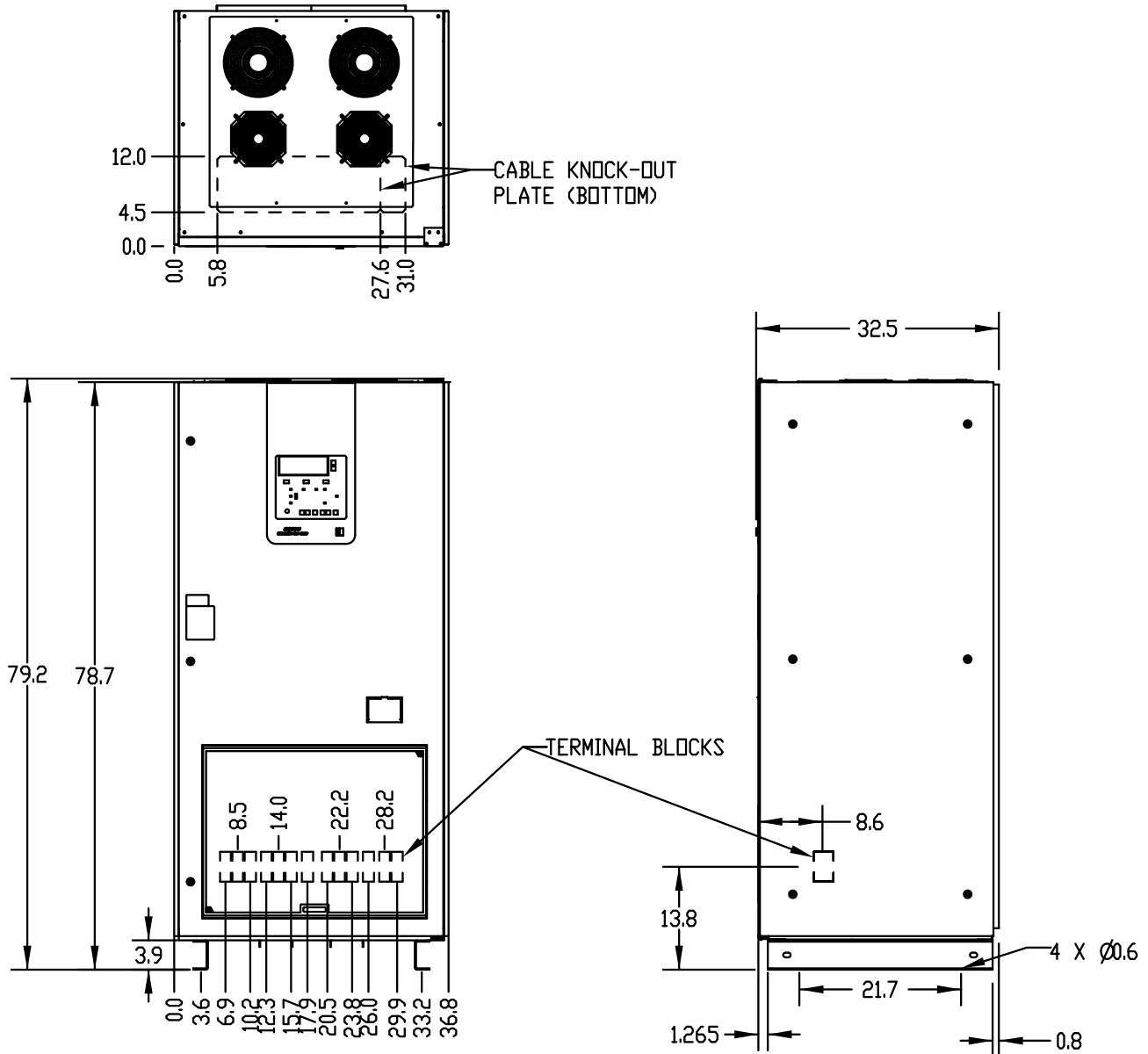
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 - Minimum size is smallest size based on ampacity at 30 °C.
 - Maximum size cable is based on cable bend radius limitations at the UPS terminals.
 - Neutral sized for 2X phase current.
 - Not more than 3 current-carrying conductors installed in conduit in ambient temperature of 30 °C.
 - Temperature rating of copper conductors/terminals: 75 °C.
 - Reference: 2005 NEC Handbook, Table 310.16.
- NOTE: Consult latest edition of applicable national and local codes for possible variations.**
- Ratings of wires and overcurrent devices are suggested minimums. Consult with a registered Professional Engineer within your local area for proper size selections.

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TOSHIBA G8000 Series UPS

Installation Planning Guide for 125kVA UPS

Standard System: 480V Input, 480Y/277V Output (P/N T80S3K12KK6XS2xx)



G8000 125KVA OUTLINE DRAWING

TOSHIBA G8000 Series UPS

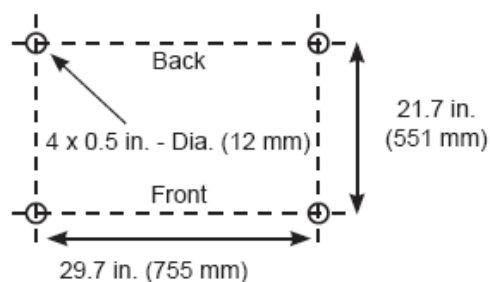
Installation Planning Guide for 125kVA UPS

Standard System: 480V Input, 480Y/277V Output (P/N T80S3K12KK6XS2xx)

Anchorage pattern:

Install anchor bolts to secure the UPS to the floor.

Use 1/2" (12mm) diameter anchor bolts. The UPS base has four pre-drilled 5/8" (16 mm) holes provided. See the figure below for dimensions and locations.



Anchorage Pattern for G8000 100kVA UPS

TOSHIBA G8000 Series UPS

Installation Planning Guide for 150kVA UPS

Standard System: 480V Input, 480Y/277V Output (P/N T80S3K15KK6XSxx)

General Mechanical Information								
Dimensions (W x D x H)	Weight	Floor Loading	Approximate Full-Load Heat Rejection	Mechanical Clearance (Inches) from UPS for Ventilation and Maintenance Access				
Inches	Lbs.	Lbs./ft. ²	Btu/Hr	Top	Front	Bottom	Sides	Back
55.1" x 31.8" x 79.2"	2,467	203	38,754	15.75"	43.5"	0"	0"	0"

Primary AC Input (480V 3-Phase / 3-Wire)				
Maximum Input Power Demand Normal Mode (Recharge Mode)			Suggested External Overcurrent Protection	External Feeder Wire Size: Min. – Max. Per Phase
kVA	PF	Amps	Amps	AWG or kcmil at 75° C Temp. Rating
167 (183)	>0.99	196 (209)	300 AT	300 kcmil - (2) x #1

Alternate (Bypass) AC Input (480V 3-Phase / 4-Wire)				
Maximum Input Power Demand			Suggested External Overcurrent Protection	External Feeder Wire Size: Min. – Max. Per Phase // Min. – Max. for Neutral
kVA	PF	Amps	Amps	AWG or kcmil at 75° C Temp. Rating
150	1.0	180	250 AT	300 kcmil - (2) x #1 // (2) x 300 kcmil - (4) x #1

DC Backup Input (Battery - 360VDC Nom./Flywheel 550VDC Nom.)				
Backup System	DC Capacity for Full Load Output	Maximum Discharge at Full Load Output	Suggested External Overcurrent Protection*	External Feeder Wire Size: Min. – Max.
	kWB	Amps DC	Amps	AWG or kcmil at 75° C Temp. Rating
Battery	160	533	600 A	(2) x 300 kcmil – (2) x 350 kcmil

* If required. Most Battery and Flywheel Cabinets are equipped with built-in breakers.

AC Output (480/277V 3-Phase / 4-Wire)				
Rated Output Power			Suggested External Overcurrent Protection	External Feeder Wire Size: Min. – Max. Per Phase // Min. – Max. for Neutral
kVA	PF	Amps	Amps	AWG or kcmil at 75° C Temp. Rating
150	1.0	180	225 AT	300 kcmil - (2) x #1 // (2) x 300 kcmil - (4) x #1

Important Notes:

- CABLE ACCESS – Top and Bottom.
- Maximum Current required at Primary AC Input based on full load output and maximum battery charging current.
- Output load conductors are to be installed in separate conduit from input conductors.
- Control wires and power wires are to be installed in separate conduits.
- Recommended AC input and output overcurrent protection based on continuous full load current per NEC.
- Wiring shall comply with all applicable national and local electrical codes.
- Grounding conductors to be sized per NEC Article 250-122. Neutral conductors to be sized per NEC Article 310.15.
 - Primary AC Input: 3 ϕ , 3-wire + ground.
 - Alternate AC Input: 3 ϕ , 4-wire + ground.
 - AC Output: 3 ϕ , 4-wire + ground.
 - DC Input: 2-wire (Positive/Negative) + ground.
- Nominal battery voltage based on the use of VRLA type batteries (2.0 volts/cell nominal).
- Maximum battery discharge current based on lowest permissible discharge voltage of 1.67 VPC.
- DC wires should be sized to allow not more than a 2-volt drop at maximum discharge current.
- Weights do not include batteries or other auxiliary equipment external to the UPS.

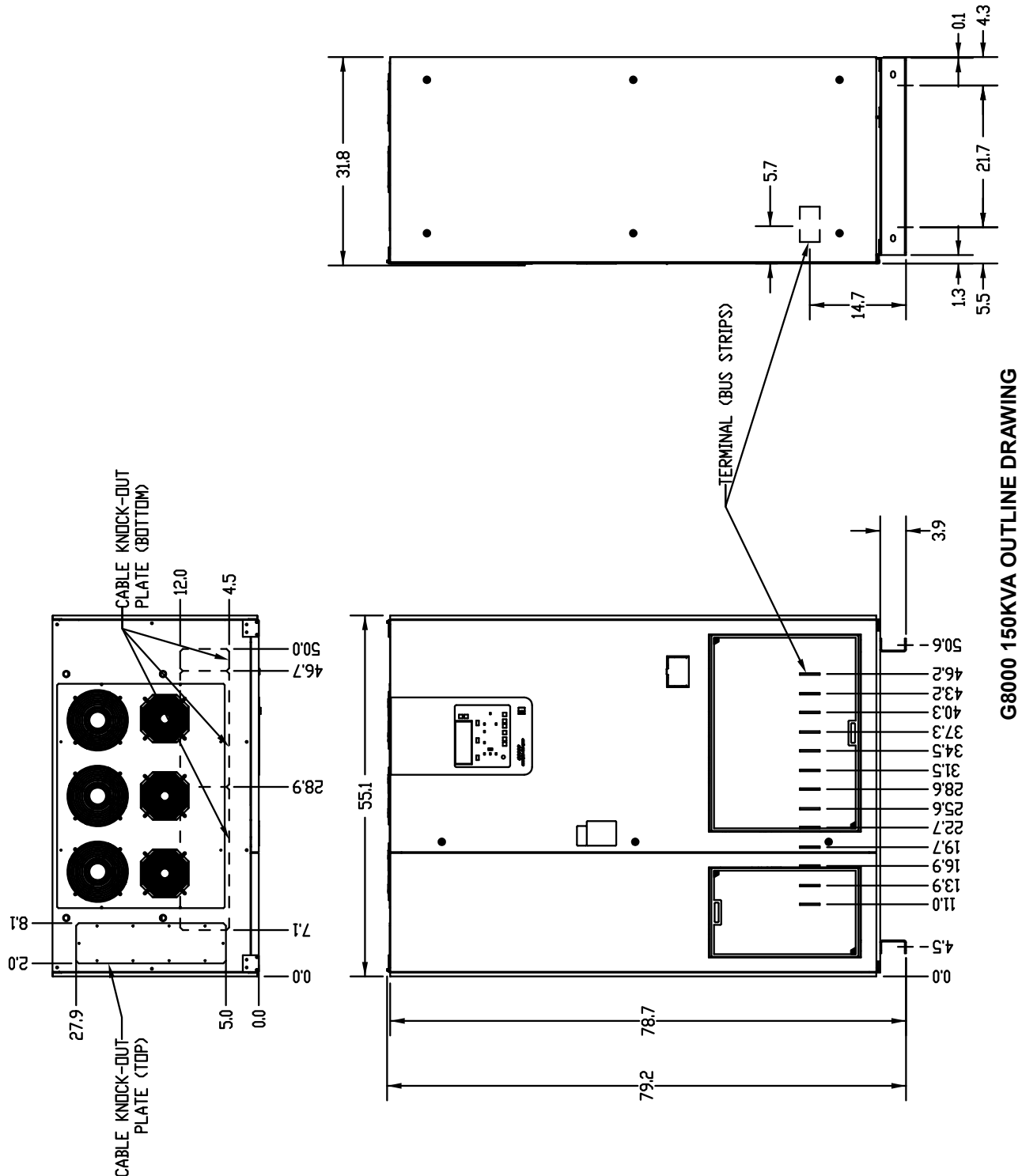
- Cable sizing calculations based on the following assumptions:
 - Minimum size is smallest size based on ampacity at 30 °C.
 - Maximum size cable is based on cable bend radius limitations at the UPS terminals.
 - Neutral sized for 2X phase current.
 - Not more than 3 current-carrying conductors installed in conduit in ambient temperature of 30 °C.
 - Temperature rating of copper conductors/terminals: 75 °C.
 - Reference: 2005 NEC Handbook, Table 310.16.
- NOTE: Consult latest edition of applicable national and local codes for possible variations.**
- Ratings of wires and overcurrent devices are suggested minimums. Consult with a registered Professional Engineer within your local area for proper size selections.

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TOSHIBA G8000 Series UPS

Installation Planning Guide for 150kVA UPS

Standard System: 480V Input, 480Y/277V Output (P/N T80S3K15KK6XSxx)



TOSHIBA G8000 Series UPS

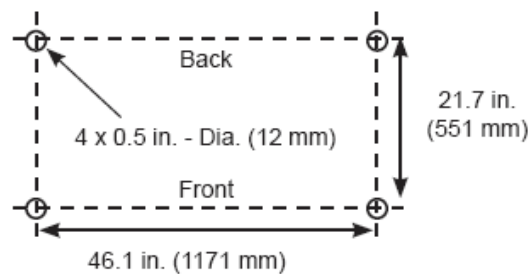
Installation Planning Guide for 150kVA UPS

Standard System: 480V Input, 480Y/277V Output (P/N T80S3K15KK6XSxx)

Anchorage pattern:

Install anchor bolts to secure the UPS to the floor.

Use 1/2" (12mm) diameter anchor bolts. The UPS base has four pre-drilled 5/8" (16 mm) holes provided. See the figure below for dimensions and locations.



Anchorage Pattern for G8000 150kVA UPS

TOSHIBA G8000 Series UPS

Installation Planning Guide for 225kVA UPS

Standard System: 480V Input, 480Y/277V Output (P/N T80S3K22KK6XSxx)

General Mechanical Information								
Dimensions (W x D x H)	Weight	Floor Loading	Approximate Full-Load Heat Rejection	Mechanical Clearance (Inches) from UPS for Ventilation and Maintenance Access				
Inches	Lbs.	Lbs./ft. ²	Btu/Hr	Top	Front	Bottom	Sides	Back
55.1" x 31.8" x 79.2"	2,980	245	67,667	15.75"	43.5"	0"	0"	0"

Primary AC Input (480V 3-Phase / 3-Wire)				
Maximum Input Power Demand Normal Mode (Recharge Mode)			Suggested External Overcurrent Protection	External Feeder Wire Size: Min. – Max. Per Phase
kVA	PF	Amps	Amps	AWG or kcmil at 75° C Temp. Rating
247 (258)	>0.99	297 (311)	400 AT	(2) x 3/0 – (2) x 4/0

Alternate (Bypass) AC Input (480V 3-Phase / 4-Wire)				
Maximum Input Power Demand			Suggested External Overcurrent Protection	External Feeder Wire Size: Min. – Max. Per Phase // Min. – Max. for Neutral
kVA	PF	Amps	Amps	AWG or kcmil at 75° C Temp. Rating
225	1.0	271	350 AT	(2) x 4/0 – (2) x 250 kcmil // (4) x 4/0 – (4) x 250 kcmil

DC Backup Input (Battery - 360VDC Nom./Flywheel 550VDC Nom.)				
Backup System	DC Capacity for Full Load Output	Maximum Discharge at Full Load Output	Suggested External Overcurrent Protection*	External Feeder Wire Size: Min. – Max.
	kWB	Amps DC	Amps	AWG or kcmil at 75° C Temp. Rating
Battery	242	805	900 A	(4) x 4/0 – (4) x 250 kcmil

* If required. Most Battery and Flywheel Cabinets are equipped with built-in breakers.

AC Output (480/277V 3-Phase / 4-Wire)				
Rated Output Power			Suggested External Overcurrent Protection	External Feeder Wire Size: Min. – Max. Per Phase // Min. – Max. for Neutral
kVA	PF	Amps	Amps	AWG or kcmil at 75° C Temp. Rating
225	1.0	271	350 AT	(2) x 4/0 – (2) x 250 kcmil // (4) x 4/0 – (4) x 250 kcmil

Important Notes:

- CABLE ACCESS – Top and Bottom.
- Maximum Current required at Primary AC Input based on full load output and maximum battery charging current.
- Output load conductors are to be installed in separate conduit from input conductors.
- Control wires and power wires are to be installed in separate conduits.
- Recommended AC input and output overcurrent protection based on continuous full load current per NEC.
- Wiring shall comply with all applicable national and local electrical codes.
- Grounding conductors to be sized per NEC Article 250-122. Neutral conductors to be sized per NEC Article 310.15.
 - Primary AC Input: 3 ϕ , 3-wire + ground.
 - Alternate AC Input: 3 ϕ , 4-wire + ground.
 - AC Output: 3 ϕ , 4-wire + ground.
 - DC Input: 2-wire (Positive/Negative) + ground.
- Nominal battery voltage based on the use of VRLA type batteries (2.0 volts/cell nominal).
- Maximum battery discharge current based on lowest permissible discharge voltage of 1.67 VPC.
- DC wires should be sized to allow not more than a 2-volt drop at maximum discharge current.
- Weights do not include batteries or other auxiliary equipment external to the UPS.

- Cable sizing calculations based on the following assumptions:
 - Minimum size is smallest size based on ampacity at 30 °C.
 - Maximum size cable is based on cable bend radius limitations at the UPS terminals.
 - Neutral sized for 2X phase current.
 - Not more than 3 current-carrying conductors installed in conduit in ambient temperature of 30 °C.
 - Temperature rating of copper conductors/terminals: 75 °C.
 - Reference: 2005 NEC Handbook, Table 310.16.

NOTE: Consult latest edition of applicable national and local codes for possible variations.
- Ratings of wires and overcurrent devices are suggested minimums. Consult with a registered Professional Engineer within your local area for proper size selections.

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TOSHIBA G8000 Series UPS

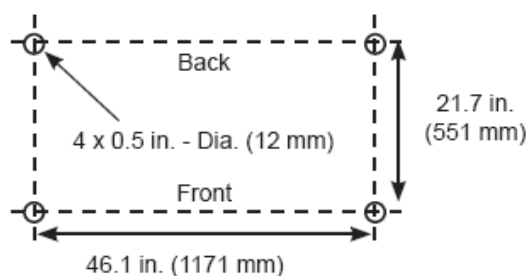
Installation Planning Guide for 225kVA UPS

Standard System: 480V Input, 480Y/277V Output (P/N T80S3K22KK6XSxx)

Anchorage pattern:

Install anchor bolts to secure the UPS to the floor.

Use 1/2" (12mm) diameter anchor bolts. The UPS base has four pre-drilled 5/8" (16 mm) holes provided. See the figure below for dimensions and locations.



Anchorage Pattern for G8000 225kVA UPS

TOSHIBA G8000 Series UPS

Installation Planning Guide for 300kVA UPS

Standard System: 480V Input, 480Y/277V Output (P/N T80S3K30KK6XSxx)

General Mechanical Information								
Dimensions (W x D x H)		Weight	Floor Loading	Approximate Full-Load Heat Rejection	Mechanical Clearance (Inches) from UPS for Ventilation and Maintenance Access			
Inches		Lbs.	Lbs./ft. ²	Btu/Hr	Top	Front	Bottom	Sides Back
76.8" x 35.7" x 79.2"		4,575	240	89,011	15.75"	43.5"	0"	0" 0"

Primary AC Input (480V 3-Phase / 3-Wire)				
Maximum Input Power Demand Normal Mode (Recharge Mode)			Suggested External Overcurrent Protection	External Feeder Wire Size: Min. – Max. Per Phase
kVA	PF	Amps	Amps	AWG or kcmil at 75° C Temp. Rating
326 (329)	>0.99	396 (409)	600 AT	(2) 250 kcmil – (3) x 2/0

Alternate (Bypass) AC Input (480V 3-Phase / 4-Wire)				
Maximum Input Power Demand			Suggested External Overcurrent Protection	External Feeder Wire Size: Min. – Max. Per Phase // Min. – Max. for Neutral
kVA	PF	Amps	Amps	AWG or kcmil at 75° C Temp. Rating
300	1.0	361	500 AT	(2) 300 kcmil – (3) x 2/0 (2) 300 kcmil // (4) x 300 kcmil – (6) x 2/0

DC Backup Input (Battery - 360VDC Nom.)				
Backup System	DC Capacity for Full Load Output	Maximum Discharge at Full Load Output	Suggested External Overcurrent Protection*	External Feeder Wire Size: Min. – Max.
	kWB	Amps DC	Amps	AWG or kcmil at 75° C Temp. Rating
Battery	323	1073	1200 A	(4) x 300 kcmil – (4) x 350 kcmil

* If required. Most Battery Cabinets are equipped with built-in breakers.

AC Output (480/277V 3-Phase / 4-Wire)				
Rated Output Power			Suggested External Overcurrent Protection	External Feeder Wire Size: Min. – Max. Per Phase // Min. – Max. for Neutral
kVA	PF	Amps	Amps	AWG or kcmil at 75° C Temp. Rating
300	1.0	361	450 AT	(2) 300 kcmil – (3) x 2/0 (2) 300 kcmil // (4) x 300 kcmil – (6) x 2/0

Important Notes:

- CABLE ACCESS – Top only.
- Maximum Current required at Primary AC Input based on full load output and maximum battery charging current.
- Output load conductors are to be installed in separate conduit from input conductors.
- Control wires and power wires are to be installed in separate conduits.
- Recommended AC input and output overcurrent protection based on continuous full load current per NEC.
- Wiring shall comply with all applicable national and local electrical codes.
- Grounding conductors to be sized per NEC Article 250-122. Neutral conductors to be sized per NEC Article 310.15.
 - Primary AC Input: 3 ϕ , 3-wire + ground.
 - Alternate AC Input: 3 ϕ , 4-wire + ground.
 - AC Output: 3 ϕ , 4-wire + ground.
 - DC Input: 2-wire (Positive/Negative) + ground.
- Nominal battery voltage based on the use of VRLA type batteries (2.0 volts/cell nominal).
- Maximum battery discharge current based on lowest permissible discharge voltage of 1.67 VPC.
- DC wires should be sized to allow not more than a 2-volt drop at maximum discharge current.
- Weights do not include batteries or other auxiliary equipment external to the UPS.

- Cable sizing calculations based on the following assumptions:
 - Minimum size is smallest size based on ampacity at 30 °C.
 - Maximum size cable is based on cable bend radius limitations at the UPS terminals.
 - Neutral sized for 2X phase current.
 - Not more than 3 current-carrying conductors installed in conduit in ambient temperature of 30 °C.
 - Temperature rating of copper conductors/terminals: 75 °C.
 - Reference: 2005 NEC Handbook, Table 310.16.
- Ratings of wires and overcurrent devices are suggested minimums. Consult with a registered Professional Engineer within your local area for proper size selections.

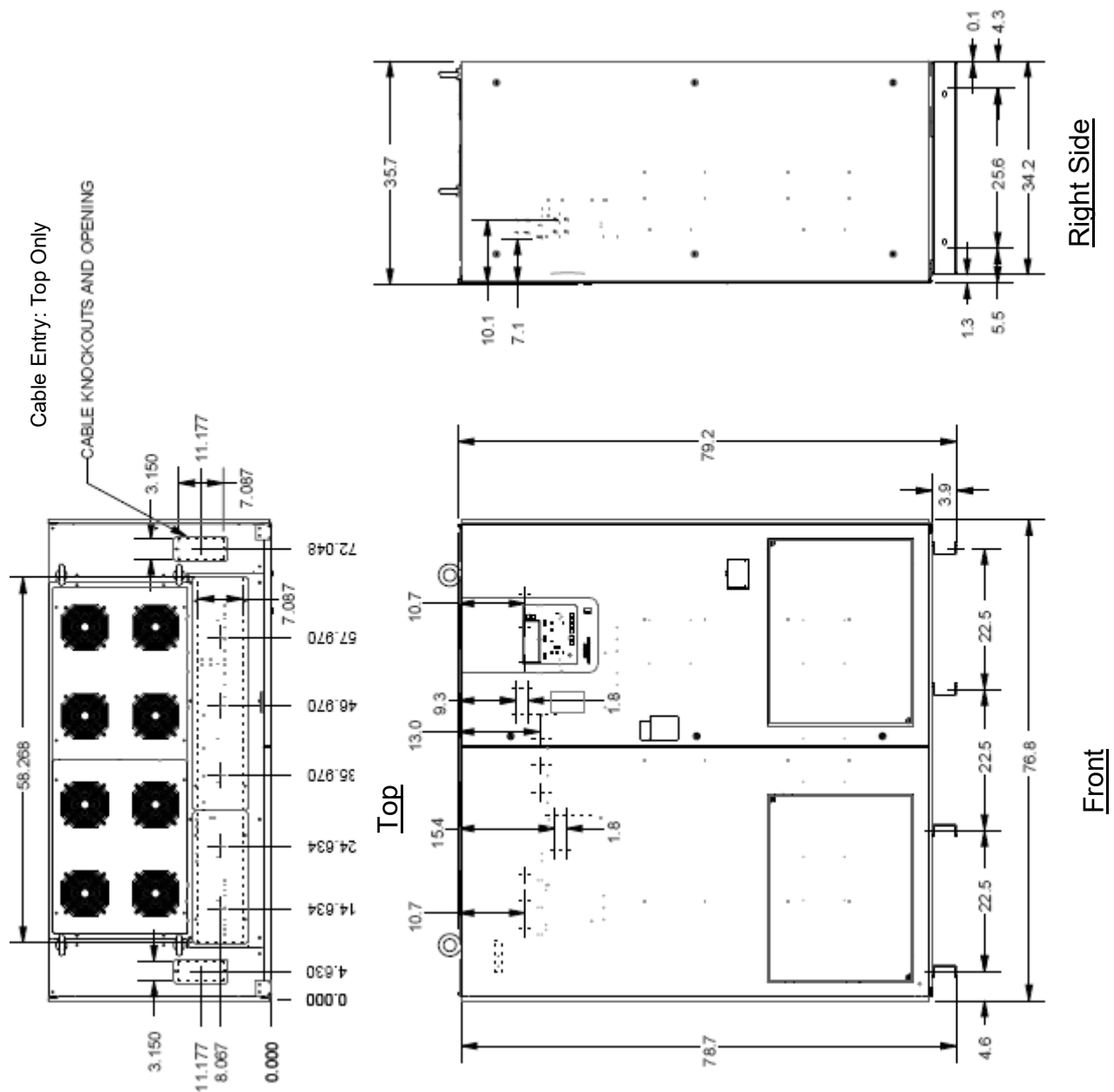
NOTE: Consult latest edition of applicable national and local codes for possible variations.

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TOSHIBA G8000 Series UPS

Installation Planning Guide for 300kVA UPS

Standard System: 480V Input, 480Y/277V Output (P/N T80S3K30KK6XSxx)



TOSHIBA G8000 Series UPS

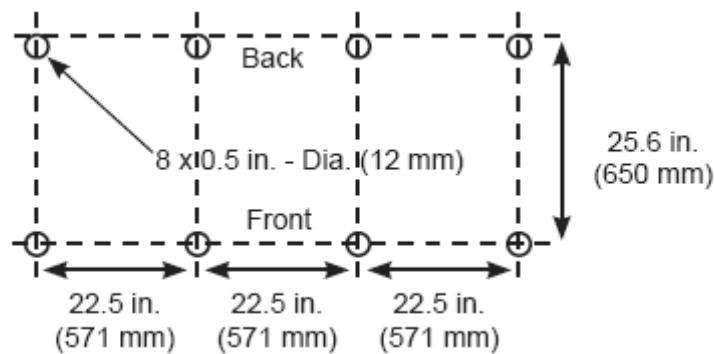
Installation Planning Guide for 300kVA UPS

Standard System: 480V Input, 480Y/277V Output (P/N T80S3K30KK6XSxx)

Anchorage pattern:

Install anchor bolts to secure the UPS to the floor.

Use 1/2" (12mm) diameter anchor bolts. The UPS base has eight pre-drilled 5/8" (16 mm) holes provided. See the figure below for dimensions and locations.



Anchorage Pattern for G8000 300kVA UPS

TOSHIBA G8000 Series UPS

Installation Planning Guide for 500kVA UPS

Standard System: 480V Input, 480Y/277V Output (P/N T80S3K50KK6XSxx)

General Mechanical Information								
Dimensions (W x D x H)		Weight	Floor Loading	Approximate Full-Load Heat Rejection	Mechanical Clearance (Inches) from UPS for Ventilation and Maintenance Access			
Inches		Lbs.	Lbs./ft. ²	Btu/Hr	Top	Front	Bottom	Sides Back
101.8" x 37.4" x 79.7"		6520	247	101,490	15.75"	37"	0"	0" 0"

Primary AC Input (480V 3-Phase / 3-Wire)				
Maximum Input Power Demand Normal Mode (Recharge Mode)			Suggested External Overcurrent Protection	External Feeder Wire Size: Min. – Max. Per Phase
kVA	PF	Amps	Amps	AWG or kcmil at 75° C Temp. Rating
484 (505)	>0.99	582 (608)	800 AT	(3) x 250 kcmil – (3) x 300 kcmil

Alternate (Bypass) AC Input (480V 3-Phase / 4-Wire)				
Maximum Input Power Demand			Suggested External Overcurrent Protection	External Feeder Wire Size: Min. – Max. Per Phase // Min. – Max. for Neutral
kVA	PF	Amps	Amps	AWG or kcmil at 75° C Temp. Rating
500	0.9	601	800 AT	(3) x 400 kcmil – (3) x 500 kcmil // (6) x 400 kcmil – (6) x 500 kcmil

DC Backup Input (Battery - 480VDC Nom.)				
Backup System	DC Capacity for Full Load Output	Maximum Discharge at Full Load Output	Suggested External Overcurrent Protection*	External Feeder Wire Size/pole: Min. – Max.
	kWB	Amps DC	Amps	AWG or kcmil at 75° C Temp. Rating
Battery	478	1193	1200 A	(3) x 400 kcmil – (3) x 500 kcmil

* If required. Most Battery and Flywheel Cabinets are equipped with built-in breakers.

AC Output (480/277V 3-Phase / 4-Wire)				
Rated Output Power			Suggested External Overcurrent Protection	External Feeder Wire Size: Min. – Max. Per Phase // Min. – Max. for Neutral
kVA	PF	Amps	Amps	AWG or kcmil at 75° C Temp. Rating
500	0.9	601	800 AT	(3) x 400 kcmil – (3) x 500 kcmil // (6) x 400 kcmil – (6) x 500 kcmil

Important Notes:

- CABLE ACCESS – Top only.
- Maximum Current required at Primary AC Input based on full load output and maximum battery charging current.
- Output load conductors are to be installed in separate conduit from input conductors.
- Control wires and power wires are to be installed in separate conduits.
- Recommended AC input and output overcurrent protection based on continuous full load current per NEC.
- Wiring shall comply with all applicable national and local electrical codes.
- Grounding conductors to be sized per NEC Article 250-122. Neutral conductors to be sized per NEC Article 310.15.
 - Primary AC Input: 3 ϕ , 3-wire + ground.
 - Alternate AC Input: 3 ϕ , 4-wire + ground.
 - AC Output: 3 ϕ , 4-wire + ground.
 - DC Input: 2-wire (Positive/Negative) + ground.
- Nominal battery voltage based on the use of VRLA type batteries (2.0 volts/cell nominal).
- Maximum battery discharge current based on lowest permissible discharge voltage of 1.67 VPC.
- DC wires should be sized to allow not more than a 2-volt drop at maximum discharge current.
- Weights do not include batteries or other auxiliary equipment external to the UPS.

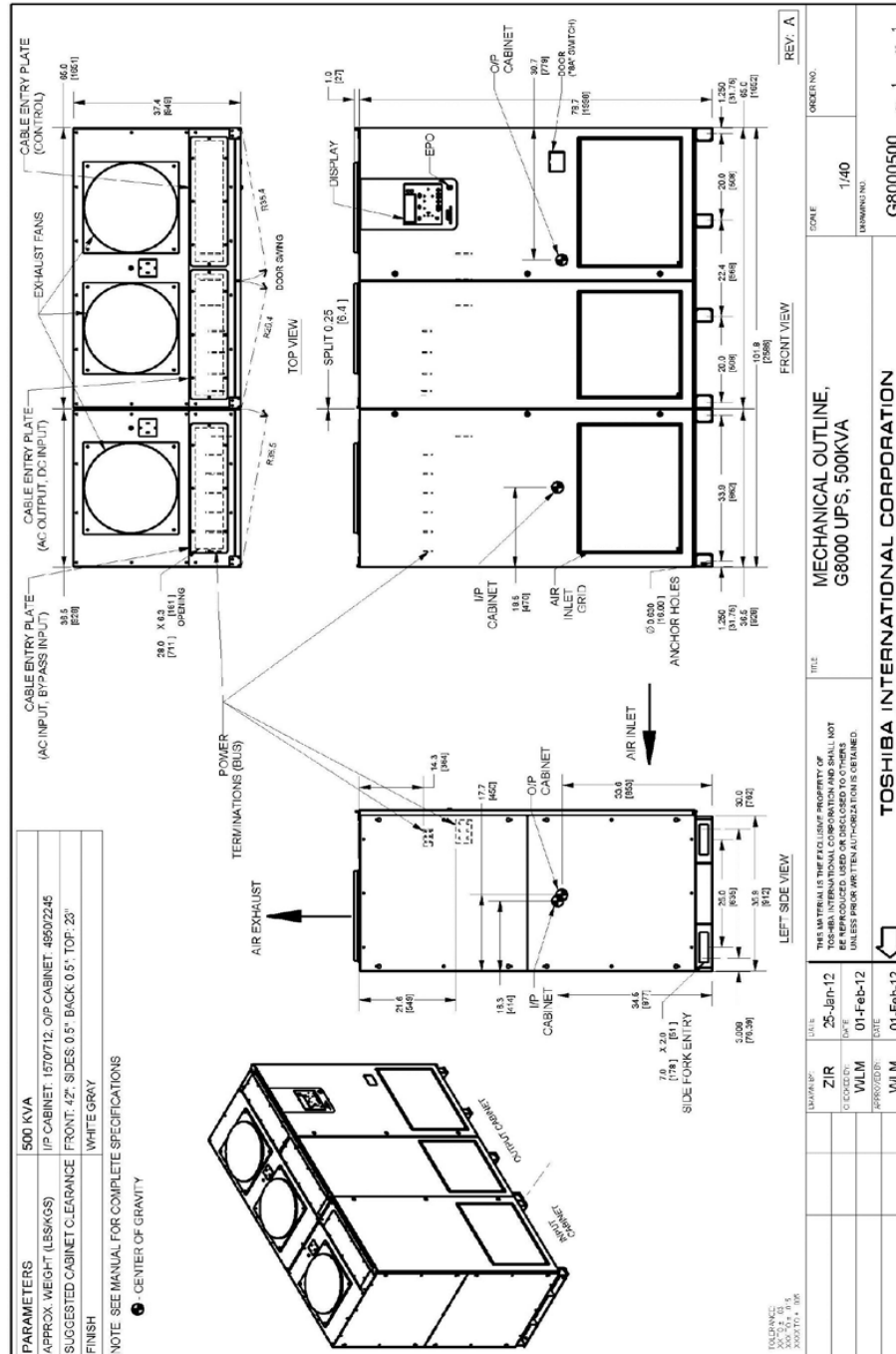
- Cable sizing calculations based on the following assumptions:
 - Minimum size is smallest size based on ampacity at 30 °C.
 - Maximum size cable is based on cable bend radius limitations at the UPS terminals.
 - Neutral sized for 1.7X phase current.
 - Not more than 3 current-carrying conductors installed in conduit in ambient temperature of 30 °C.
 - Temperature rating of copper conductors/terminals: 75 °C.
 - Reference: 2005 NEC Handbook, Table 310.16.
- NOTE: Consult latest edition of applicable national and local codes for possible variations.**
- Ratings of wires and overcurrent devices are suggested minimums. Consult with a registered Professional Engineer within your local area for proper size selections.

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TOSHIBA G8000 Series UPS

Installation Planning Guide for 500kVA UPS

Standard System: 480V Input, 480Y/277V Output (P/N T80S3K50KK6XSxx)



G8000 300kVA UPS Cabling Connection Dimensions

TOSHIBA G8000 Series UPS

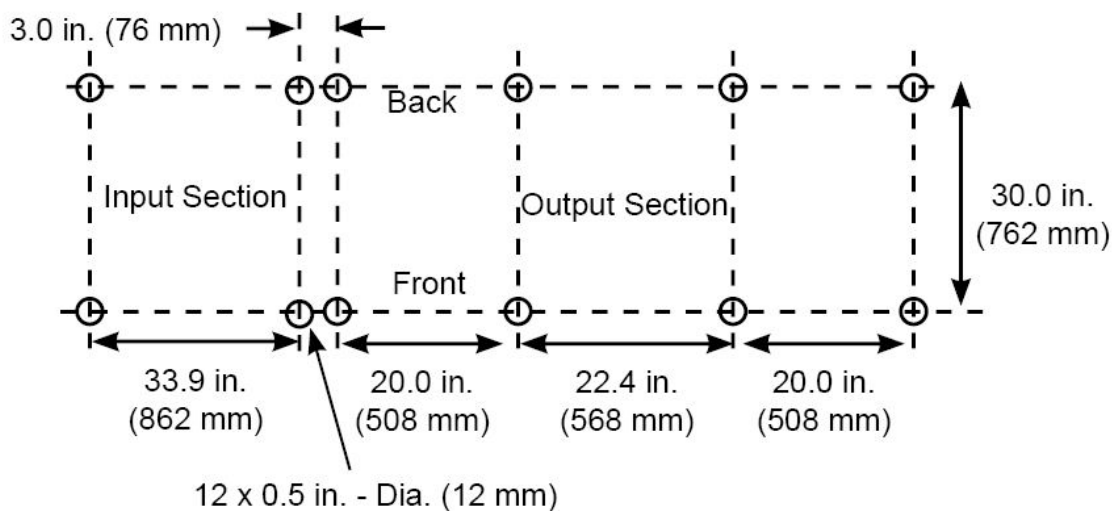
Installation Planning Guide for 500kVA UPS

Standard System: 480V Input, 480Y/277V Output (P/N T80S3K50KK6XSxx)

Anchorage pattern:

Install anchor bolts to secure the UPS to the floor.

Use 1/2" (12mm) diameter anchor bolts. The UPS base has eight pre-drilled 5/8" (16 mm) holes provided. See the figure below for dimensions and locations.



Anchorage Pattern for G8000 500kVA UPS

Appendix B - Outline Drawings

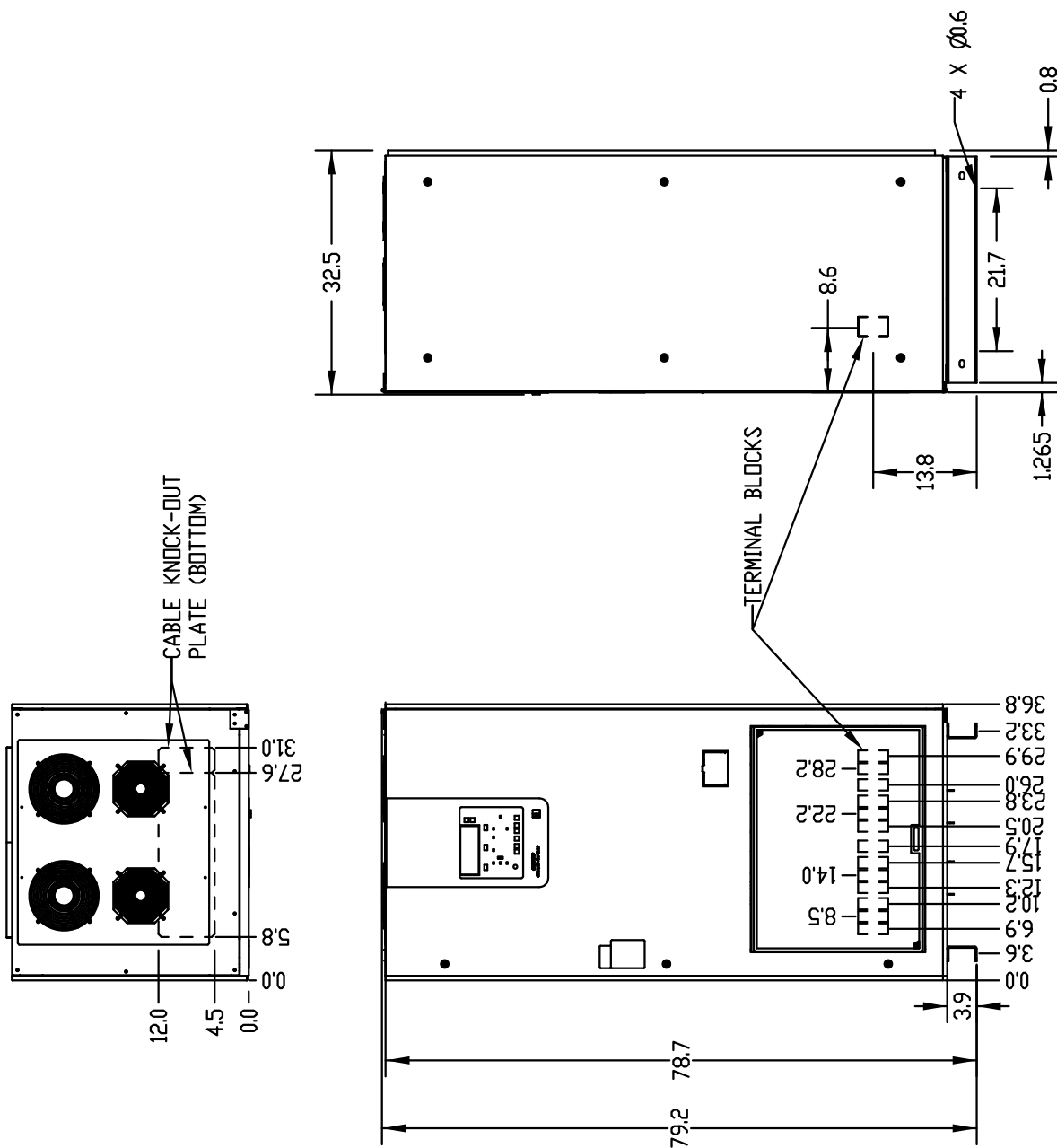


FIGURE B.1 - G8000 80/100/125 KVA OUTLINE DRAWING

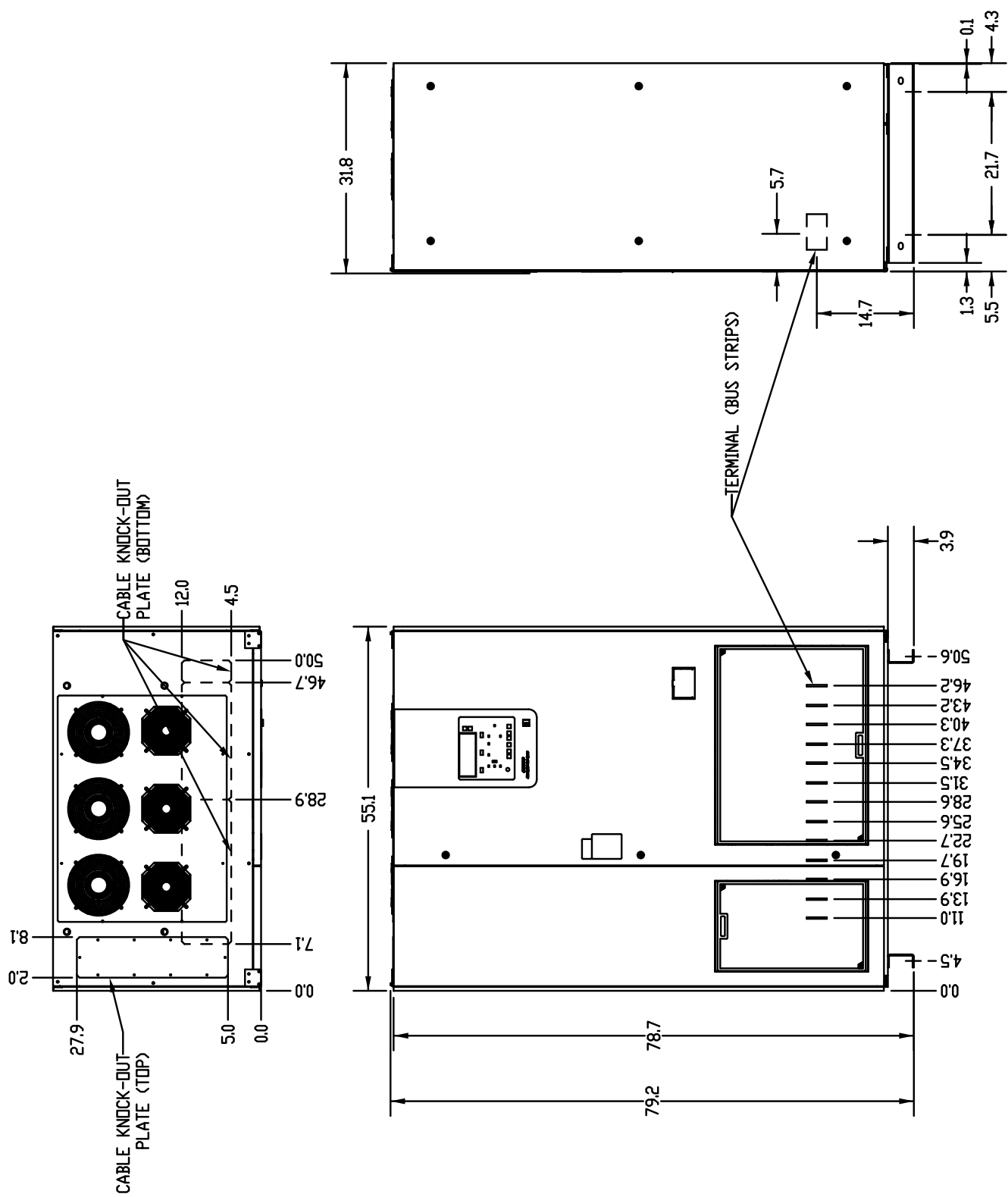


FIGURE B.2 - G8000 150/225 KVA OUTLINE DRAWING

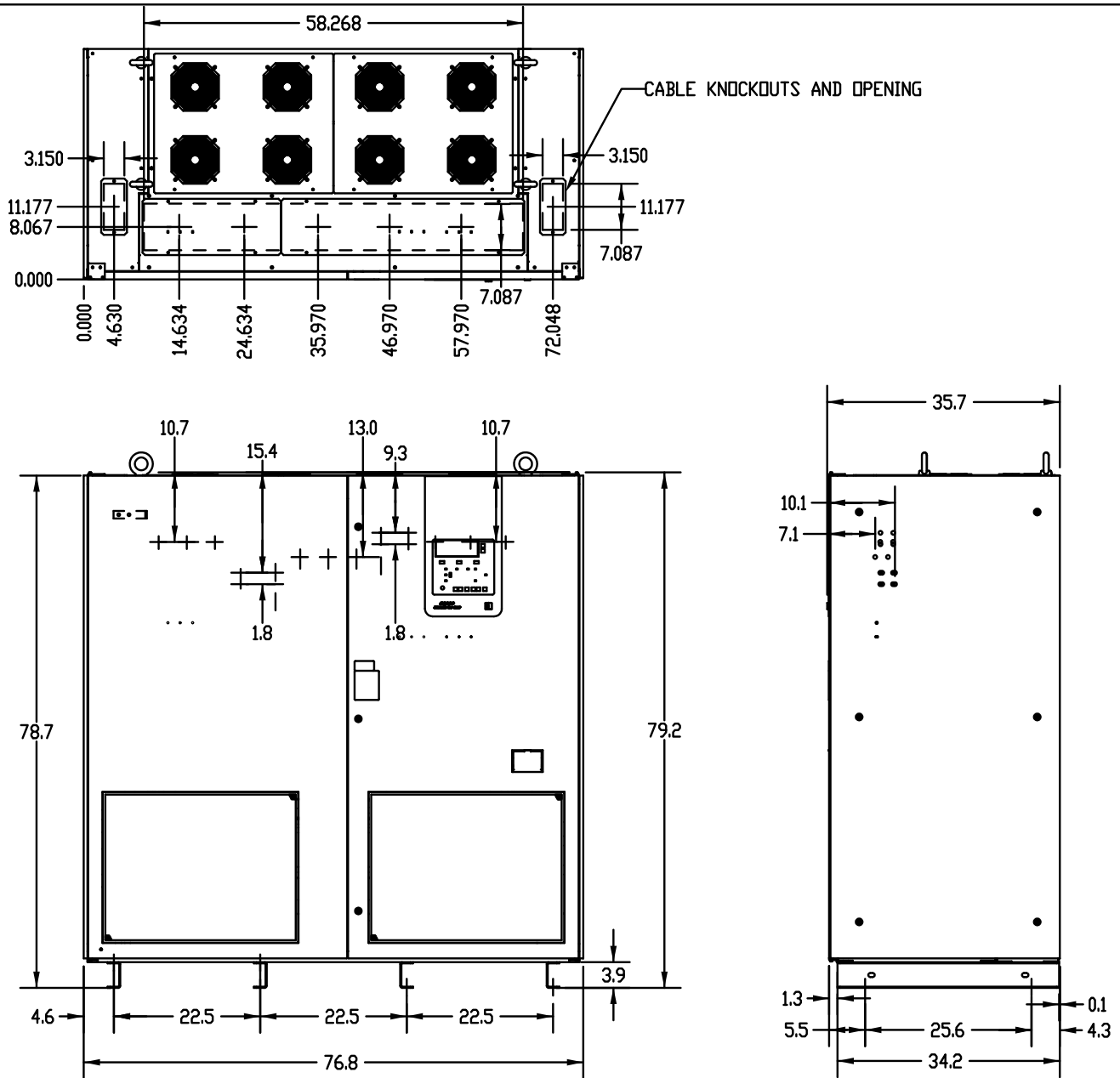


FIGURE B.3 - G8000 300 KVA OUTLINE DRAWING

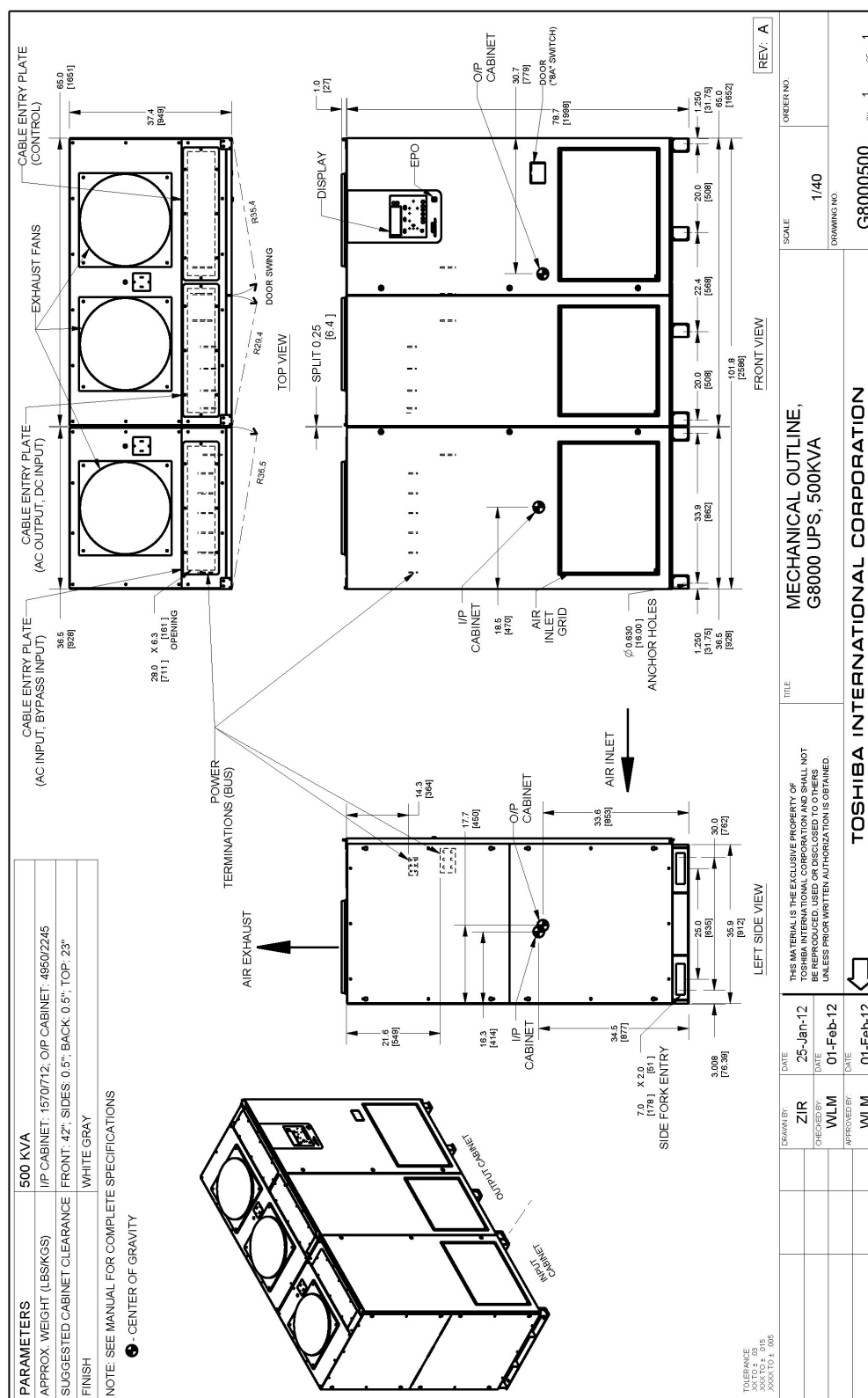
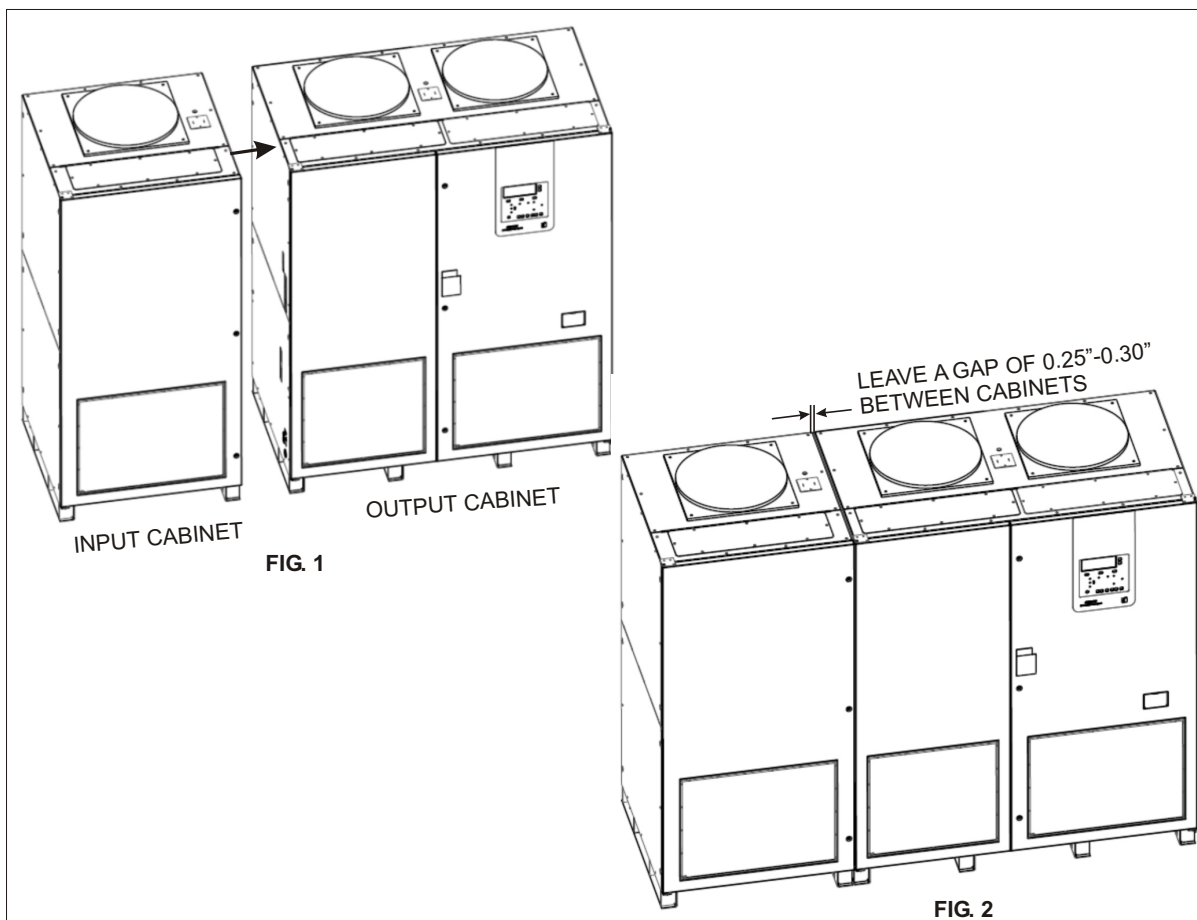


FIGURE B.4 - G8000 500 KVA OUTLINE DRAWING

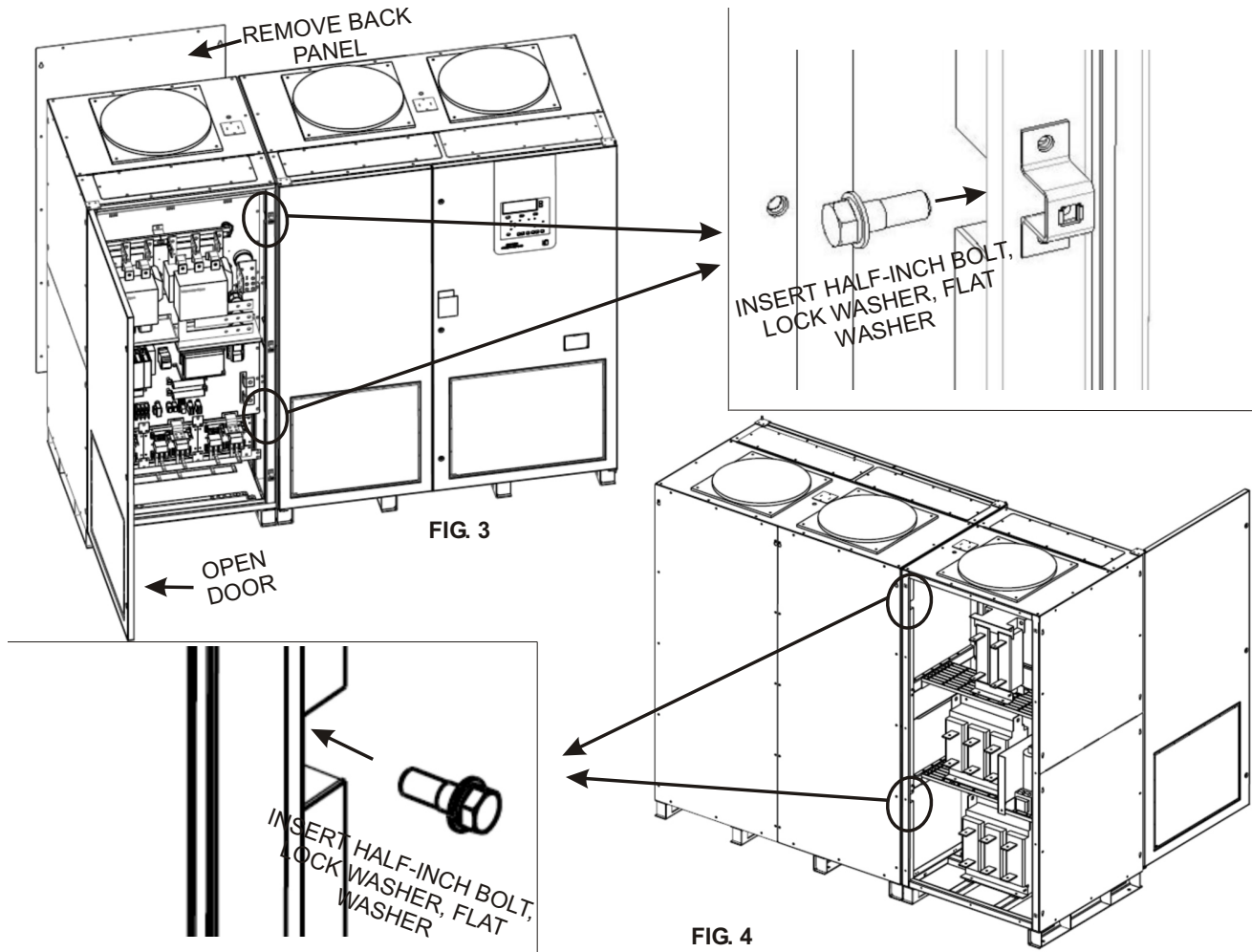
Appendix C - 500kVA Input- and Output- Cabinet Joining Instructions

Joining the G8000 500kVA Sections

1. Remove Shipping Material (Retain Connection Kit Box and Manual).
2. On a leveled floor bring the two cabinets together. Input cabinet on the left side. See FIG. 1. Leave a gap of 0.25"-0.30" between the cabinets. See FIG. 2.



3. On Input cabinet: Open the door, remove back panel (retain hardware). See FIG. 3. Insert 1/2-13X1.75" bolt, flat & lock washer assembly (supplied); two in the front and two in the back. See FIG. 4 & FIG. 5.



4. On Output cabinet: Open the door. Insert Neutral bus between the cabinets as shown in FIG. 5 & FIG. 6 and connect on corresponding output and input cabinet neutral bus using 3/8-16X1.25" bolt, flat, Belleville washer and nut (supplied).

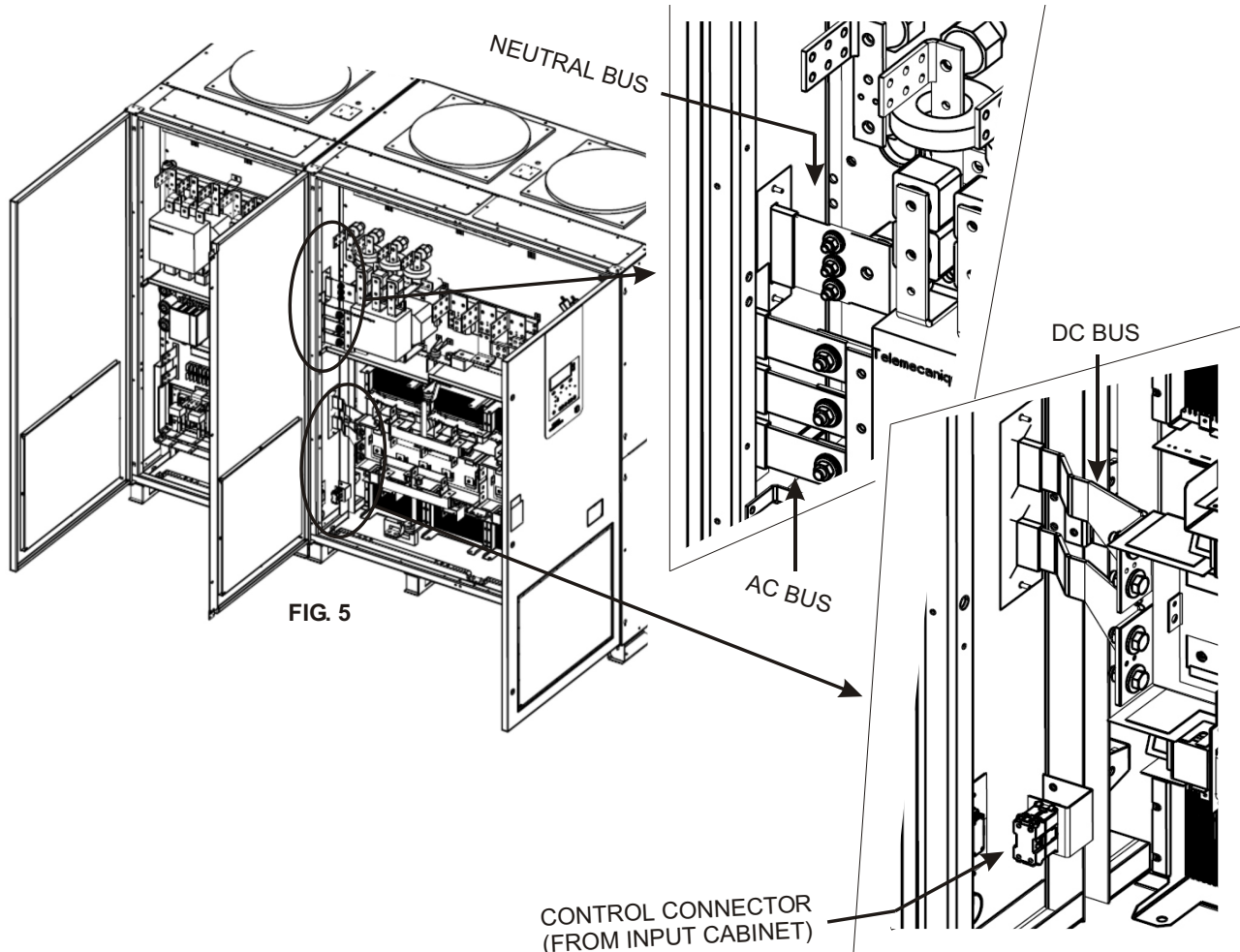
Insert Belleville washer between flat washer and nut.

5. Insert AC Bus (qty. 3) between the cabinets as shown in FIG. 5 & FIG. 6 and connect on corresponding output and input cabinet AC bus using 1/2-13X1.25" bolt, flat, Belleville washer and nut (supplied).

Insert Belleville washer between flat washer and nut.

6. Insert DC Bus (qty. 2) between the cabinets as shown in FIG. 5 & FIG. 6 and connect on corresponding output and input cabinet DC bus using 1/2-13X1.25" bolt, flat, Belleville washer and nut (supplied).

Insert Belleville washer between flat washer and nut.

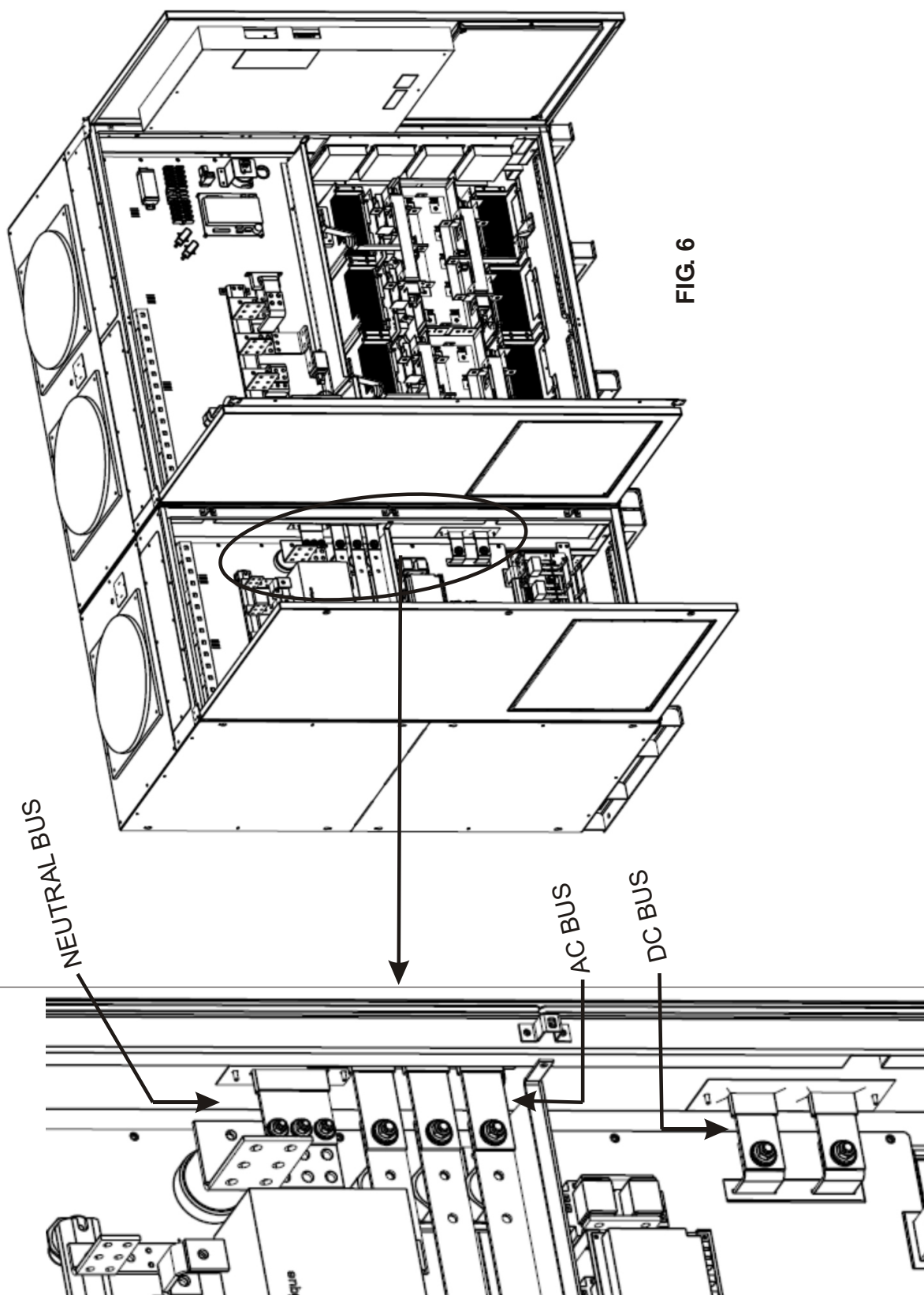


7. Connect the Control plug/connector (male) located in input cabinet to the mating connector (female) in the output cabinet thru conduit plate in the side panels. See FIG. 5 & FIG. 6.
8. Connect the Ground cable located in input cabinet to the Ground Bus located in the output cabinet thru the grommet hole in the side panels.

NOTE: SEE MANUAL PAGE 38 FOR CONNECTING POWER CABLES & ANCHORING THE CABINETS TO THE FLOOR. AFTER CONNECTING THE CABLES.

ENSURE NO LOOSE HARDWARE, METAL SHAVINGS, TOOLS, ETC. ARE LEFT BEHIND INSIDE THE CABINET.

CLOSE THE CABINETS FRONT AND BACK. RECOMMENDED TORQUE VALUES OF 3/8" STEEL BOLT IS 220 IN-LBS, 1/2" STEEL BOLT IS 390 IN-LBS.



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