

Solef® 60512

polyvinylidene fluoride

Solef® 60512 PVDF copolymer has high viscosity of the melt and it is a grade for offshore piping.

General

Material Status	• Commercial: Active		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Features	• Copolymer	• High Viscosity	
Uses	• Piping		

Physical	Typical Value	Unit	Test method
Specific Gravity	1.75 to 1.80		ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/10.0 kg)	2.5 to 4.0	g/10 min	ASTM D1238
Molding Shrinkage - Flow	2.0 to 3.0	%	
Water Absorption (23°C, 24 hr)	< 0.040	%	ASTM D570

Mechanical	Typical Value	Unit	Test method
Tensile Modulus ¹ (23°C, 2.00 mm)	1250 to 1400	MPa	ASTM D638
Tensile Strength ²			ASTM D638
Yield, 23°C, 2.00 mm	34.0 to 40.0	MPa	
Break, 23°C, 2.00 mm	34.0 to 40.0	MPa	
Tensile Elongation ²			ASTM D638
Yield, 23°C, 2.00 mm	9.0 to 12	%	
Break, 23°C, 2.00 mm	100 to 300	%	
Coefficient of Friction			ASTM D1894
vs. Itself - Dynamic	0.20 to 0.30		
vs. Itself - Static	0.20 to 0.40		
Taber Abrasion Resistance			ASTM D4060
1000 Cycles, 1000 g, CS-10 Wheel	5.00 to 10.0	mg	

Impact	Typical Value	Unit	Test method
Notched Izod Impact ³ (23°C, 4.00 mm)	1000	J/m	ASTM D6110

Hardness	Typical Value	Unit	Test method
Durometer Hardness (Shore D, 2.00 mm)	70		ASTM D2240

Thermal	Typical Value	Unit	Test method
Glass Transition Temperature	-40.0	°C	ASTM D4065
Vicat Softening Temperature	167	°C	ASTM D1525 ⁴
Melting Temperature	170 to 174	°C	ASTM D3418
Peak Crystallization Temperature (DSC)	142 to 146	°C	ASTM D3418
CLTE - Flow (0 to 40°C)	1.3E-4 to 1.8E-4	cm/cm/°C	ASTM D696

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Thermal	Typical Value Unit	Test method
Specific Heat		ASTM E968
23°C	1200 J/kg/°C	
100°C	1600 J/kg/°C	
Thermal Conductivity (23°C)	0.20 W/m/K	ASTM C177
Crystallization Heat	42.0 to 50.0 J/g	ASTM D3417
Heat of Fusion	41.0 to 50.0 J/g	ASTM D3417
Electrical	Typical Value Unit	Test method
Surface Resistivity	> 1.0E+14 ohms	ASTM D257
Volume Resistivity	> 1.0E+14 ohms·cm	ASTM D257

Notes

Typical properties: these are not to be construed as specifications.

¹ Type IV, 1.0 mm/min

² Type IV, 50 mm/min

³ 2 m/s, Partial Break

⁴ Rate A (50°C/h), Loading 2 (50 N)

www.solvay.com

SpecialtyPolymers.EMEA@solvay.com | Europe, Middle East and Africa

SpecialtyPolymers.Americas@solvay.com | Americas

SpecialtyPolymers.Asia@solvay.com | Asia and Australia

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