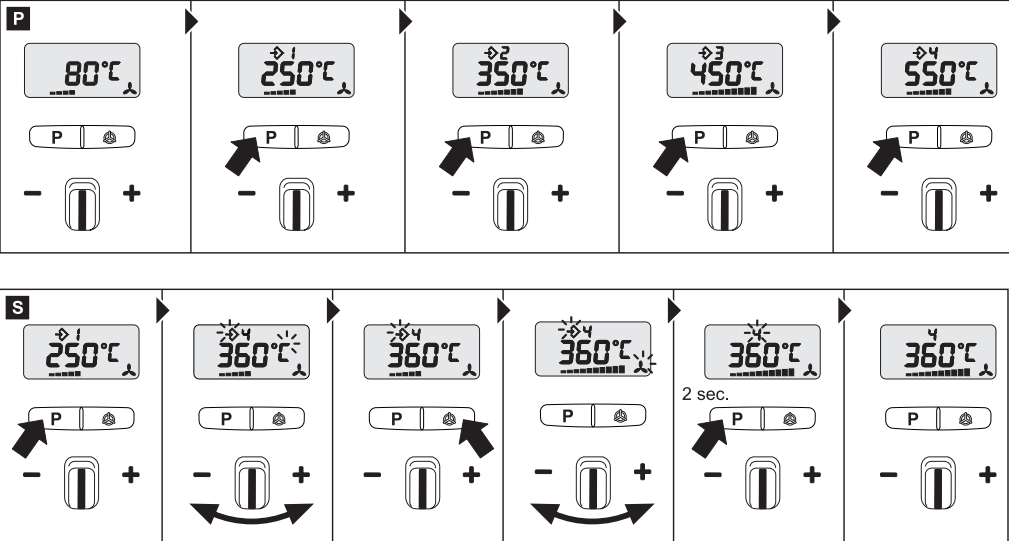
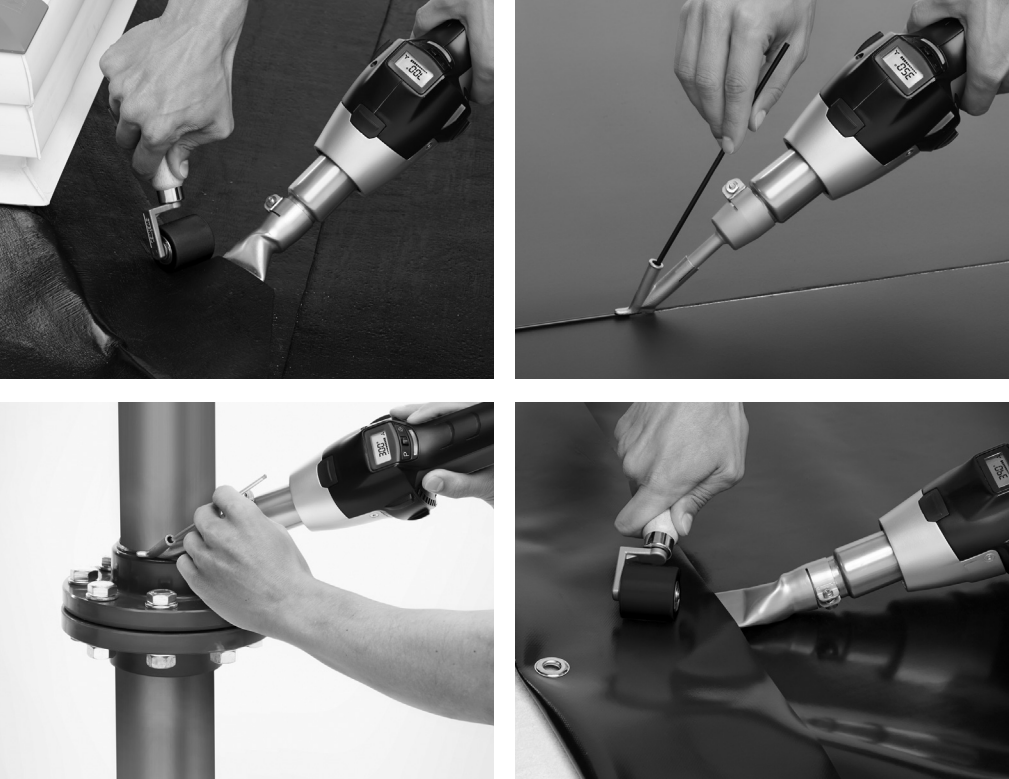
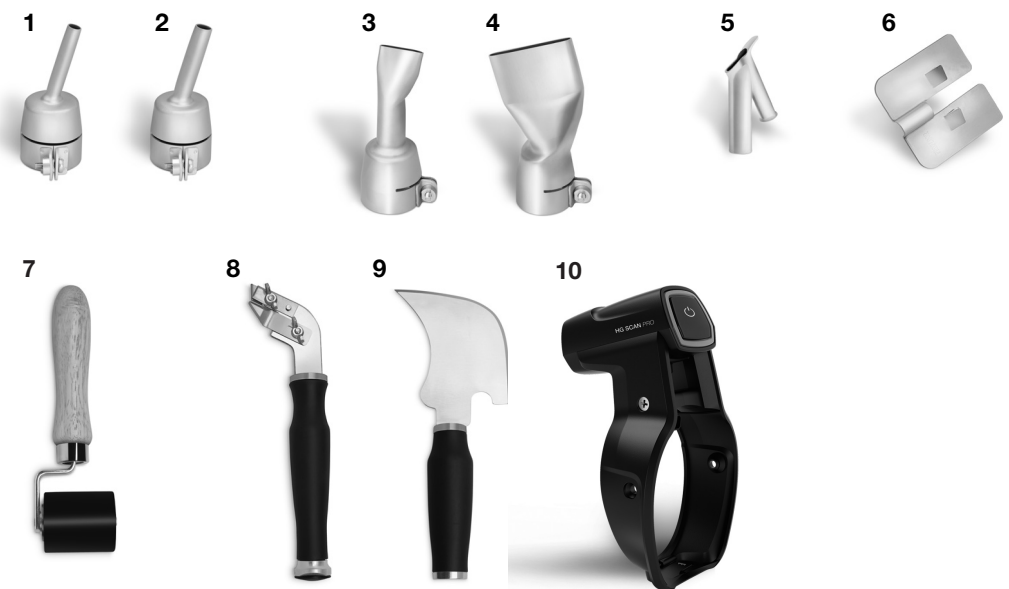




Please familiarise yourself with these operating instructions before using this product because prolonged reliable and trouble-free operation will only be ensured if it is handled properly.
We hope your new hot air tool will give you lasting satisfaction.

Safety warnings

Read and observe this information before using the tool. Failure to observe the operating instructions may result in the tool becoming a source of danger.

When using electric power tools, observe the following basic safety precautions to avoid electric shock as well as the risk of injury and fire. Used carelessly, the tool can start an unintentional fire or injure persons. Check the tool for any damage (mains connection lead, housing etc.) before putting it into operation and do not use the tool if it is damaged. Do not leave the tool switched on unattended.
Children should be supervised to make sure they do not play with the tool.

About this document

Please read carefully and keep in a safe place.
- Under copyright. Reproduction either in whole or in part only with our consent.
- Subject to change in the interest of technical progress.

Take the ambient conditions into account.



Do not expose electric power tools to rain. Do not use electric power tools when they are damp or in a damp or wet environment. Exercise care when using the tool in the proximity of flammable materials. Do not direct the tool at one and the same place for a prolonged period. Do not use in the presence of an explosive atmosphere. Heat may be conducted to flammable materials that are hidden from direct sight.

Protect yourself from electric shock.



Avoid coming in contact with grounded objects, such as pipes, radiators, cookers or refrigerators. Do not leave the tool unattended while in operation.

Safety warnings

Store your tools in a safe place.



Protect the power cord from heat, oil and sharp edges.

After use, set the tool down on its standing surface and let it cool before putting it away.

When not in use, tools must be stored in a dry, locked room out of children's reach.

This tool may be used by children aged 8 or above and by persons with reduced physical, sensory or mental capabilities or lack of experience and knowledge if they are supervised or have been given instructions on how to use the tool safely and understand the hazards involved.

Do not allow children to play with the tool.

Children are not allowed to clean or carry out maintenance work on the tool without supervision.

Do not overload your tools.



Your work results and safety will be enhanced if you operate the tool within the specified output range. After using the tool for a prolonged period at maximum temperature, you should reduce the temperature before switching the tool off. This will prolong the service life of the heating element. Do not carry the tool by the power cord. Do not unplug the tool by pulling on the power cord.

Beware of toxic gases and fire hazards.



Toxic gases may occur when working on plastics, paints, varnishes or similar materials.
Beware of fire and ignition hazards. For your own safety, only use accessories and attachments that are specified in the operating instructions or recommended or specified by the tool manufacturer.
Using attachments or accessories other than those recommended in the operating instructions or catalogue may result in personal injury.

Repairs must only be carried out by a qualified electrician.



This electric power tool complies with the relevant safety regulations. Repairs should only be performed by a qualified electrician. Otherwise the user may run the risk of accidents.



Safety warnings

Residual heat indicator ⁽¹²⁾



The residual heat indicator serves as a visual warning to prevent injury from direct contact with the hot nozzle outlet. The residual heat indicator also works when the tool is unplugged. The indicator starts working after the tool has been in use for 90 seconds and keeps flashing until the temperature at the nozzle outlet has fallen below 60 °C at room temperature. The residual heat indicator does not show if the tool has been in operation for less than 90 seconds. Responsibility always rests with the user as care must be taken at all times when handling hot air tools.

Keep these safety precautions with the tool.

For your safety

The tool is protected from overheating:

The thermal cut-out completely shuts down the tool if it is overloaded.

Tool description - Operation

Please note: The distance from the object you are working on depends on material and intended method of working. Always try out the airflow and temperature on a test piece first. Using the attachable accessory nozzles (see accessories page on the cover) the flow of hot air can be controlled with maximum precision.

Take care when changing hot nozzles! When using the hot air tool in the self-resting position, make sure it is standing on a stable, non-slip and clean surface.

1. Operation

The tool is switched on and off at the ON/OFF button ⁽⁸⁾ on the back of the grip handle. The joystick ⁽⁹⁾ is used for controlling temperature and airflow or fan speed.

2. Setting the temperature

Temperature can be infinitely varied over a range of 50-700 °C at the joystick on the control panel with LCD display. The actual temperature is measured at the hot air outlet nozzle and indicated on the display. The joystick ⁽⁹⁾ is used as an input button with plus/minus function. Briefly pressing the "+/-" joystick increases or reduces the temperature setting in 10 ° steps. Keeping the joystick pressed speeds up the temperature setting process. Once the temperature has been set, the tool takes a few seconds to reach temperature (depending on speed/airflow). The temperature setting selected is shown on the display for 3 seconds. The display then shows the current actual temperature. The "°C/°F" symbol continues to flash until the selected temperature is reached.

If you want to alter the setting, simply press the joystick again to increase or reduce the temperature. After switching off, the hot air tool stays in the last setting.

3. Setting airflow rate

To change the airflow rate, first press the button for airflow mode ⁽¹⁰⁾; the fan symbol flashes. Now use the joystick to set the airflow rate. The airflow rate setting mode automatically closes if the airflow rate setting is not changed within 5 sec. Pressing the airflow button again after setting the airflow rate immediately closes the airflow rate setting mode. The airflow rate can be varied from a minimum of 150 l/min to a maximum of 500 l/min.

Temperature measurement on the workpiece

We recommend the STEINEL HG Scan PRO temperature scanner (Prod. No.: 007553) for measuring the temperature at the workpiece.

Programming mode [P]

Four programmes are factory-set for the most common types of work. Press button "P" for programming mode. Number 1 is displayed for programme 1. Continuing to press the programme button will take you to programmes 2-4. Pressing the button again will return the tool to normal operation.

Preset programmes

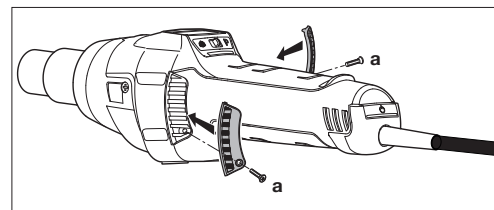
Programme	Temperature °C	Air l/min
1	250	approx. 350
2	350	approx. 400
3	450	approx. 500
4	550	approx. 400

Memory function [S]

The values selected for the four programmes can be changed and memorised at any time. To do this, first press the programme button "P" ⁽¹¹⁾ until the display shows the programme you wish to change. Set the temperature and airflow rate you require. Memory symbol on the LCD flashes to indicate that the user programme selected has been changed. To memorise this setting in the user programme selected, press and hold down the programme selector button. The memory symbol continues to flash for approx. 2 sec. The settings entered are saved once the memory symbol stays on all the time. To return to normal operation, press the programme button until the programme symbol disappears from the display.

Maintenance

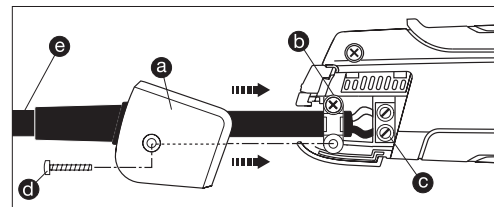
Fine dust filter ⁽³⁾



The HG 2620 E has an integrated fine dust filter ⁽³⁾. To clean it (with compressed air), undo screws (a), take off cover and remove filter.

Repair

Changing the power cord ⁽¹⁴⁾

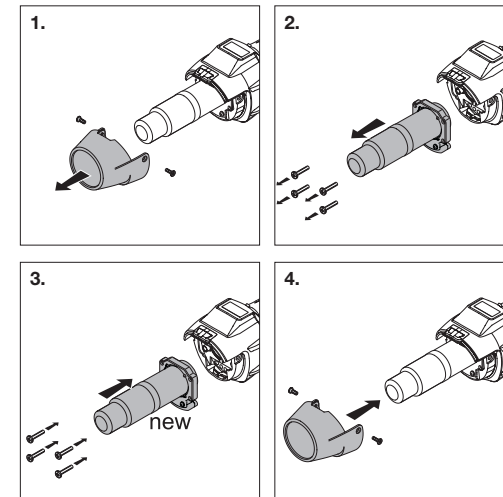


If the power cord is damaged, it can easily be changed without opening the casing.

1. **Important!** Disconnect tool from power supply.
2. Undo screw ^(d) and pull off cover cap ^(a).
3. Release cable grip ^(b).
4. Undo mains terminals ^(c).
5. Pull out cable ^(e).
6. Insert new cable and secure in reverse order (1. Firmly screw down mains terminals etc.).

Changing the heating element

The plug-in heating element in the HG 2620 E can be changed in a matter of seconds.



1. **Important!** Disconnect tool from power supply.
2. Undo guard sleeve screws (Fig. 1).
3. Remove guard sleeve (Fig. 1).
4. Undo 4 screws at the end of the hot air outlet nozzle (Fig. 2).
5. Detach heating element and replace it with a new one (Fig. 2/3).
6. Firmly screw heating element into place (Fig. 3).
7. Firmly screw guard sleeve back on (Fig. 4).

Other functions

Restart protection

Restart protection prevents the hot air tool from starting after an interruption in the power supply. The hot air tool is only ready for operation again after switching it on at the ON/OFF button ⁽⁸⁾.

LOC function

To avoid altering the chosen settings unintentionally, the HG 2620 E comes with a Lockable Override Control Function (LOC). To find out how to set the LOC function, please contact our Service Department on +44/1733/366-700.

Tool features

- 1

Stainless steel outlet nozzle
- 2

Removable guard sleeve
- 3

Air inlet with integrated fine dust filter
- 4

Soft coating for non-slip standing
- 5

LCD display
- 6

Removable cap for mounting HG Scan PRO temperature scanner
- 7

Heavy-duty rubber-insulated power cord
- 8

ON/OFF button
- 9

Joystick (for setting airflow rate and temperature)
- 10

Button for airflow rate mode
- 11

Programme selector button and memory button
- 12

Residual heat indicator
- 13

Soft grip handle for comfortable operation
- 14

Replaceable mains power cord

Technical Specifications

Voltage	220-230 V, 50/60 Hz
Output	2300 W max.
Temperature	50-700 °C, continuously variable
Airflow rate	150-500 l/min, continuously variable
Air pressure	4000 Pa
Delivery nozzle Ø	30mm, using Professional nozzles
Motor life	approx. 10,000 hrs.
Heater life	approx. 800 hrs.
Residual heat indicator	Yes
Power cord	H07 RN-F 2X1 3.0M
Protection class (without earth terminal)	II
Thermal cut-out	Yes
Emission sound pressure level	≤ 70dB (A)
Total vibration value	≤ 2.5 m/s² / K = 0.08 m/s²
Weight without power cord	0.84 kg
Subject to technical modifications	

Applications

Here are some of the applications you can use STEINEL hot air tools for. This selection is by no means exhaustive – no doubt you can immediately think of other examples.

- Welding bitumen.
- Welding tarpaulins and films.
- Welding PVC floor coverings and linoleum.
- Working rigid thermoplastic materials in plastics and tank construction.
- Shaping thermoplastics.
- Drying wet surfaces.
- Activating and removing glues and hot-melt adhesives.
- Drying and heating processes of all kinds.

Accessories (see Fig. on page 2.)

Your retailer has a wide range of accessories for you to choose from.		
1	Round nozzle, 5 mm	Prod. No. 092214
2	Round nozzle, 10 mm	Prod. No. 092313
3	Flat angled nozzle, 20x2 mm	Prod. No. 092115
4	Flat angled nozzle, 40x2 mm	Prod. No. 092016
5	Welding nozzle	Prod. No. 075316
6	Weld slide	Prod. No. 093013
7	Feed roller	Prod. No. 093211
8	Jointing plane	Prod. No. 093112
9	Quarter-moon knife	Prod. No. 092917
10	HG Scan PRO	Prod. No. 007553

Guide for selecting the right type of welding rod for welding plastics		
Material	Applications	Characteristic signs
Rigid PVC	Pipes, fittings, tiles, structural sections, technical mouldings 300 °C welding temperature	Chars when held in flame, pungent odour; crashing sound
Rigid PE (HDPE) Polyethylene	Tubs, baskets, canisters, insulating material, piping 300 °C welding temperature	Light yellow flame, drips continue to burn, smells of a candle being extinguished; crashing sound
PP Polypropylene	High-temperature drainpipes, seat buckets, packagings, automotive parts 250 °C welding temperature	Bright flame with a blue core, drips continue to burn, pungent odour; crashing sound
ABS	Automotive parts, equipment enclosures, cases 350 °C welding temperature	Black, fluffy smoke, sweet odour; crashing sound

Declaration of Conformity

(refer to page 160)

Functional Warranty

This STEINEL product has been manufactured with utmost care, tested for proper operation and safety and then subjected to random sample inspection. STEINEL guarantees that it is in perfect condition and proper working order.

The product is guaranteed for 12 months or 10,000 hours of operation commencing on the date of sale to the consumer. We will remedy defects caused by material flaws or manufacturing faults. The warranty will be met by repair or replacement of defective parts at our own discretion. This guarantee does not cover damage to wearing parts, damage or defects caused by improper treatment or maintenance nor does it cover breakage as a result of the product being dropped. Further consequential damage to other objects shall be excluded.

Claims under warranty shall only be accepted if the product is sent fully assembled and well packed complete with sales receipt or invoice (date of purchase and dealer's stamp) to the appropriate Service Centre or handed in to the dealer within the first 6 months.

Repair service:
If defects occur outside the warranty period or are not covered by warranty, ask your nearest service station for the possibility of repair.

FUNCTIONAL
12 month
WARRANTY