



- * The mini Titan and electronic components are not included, and assembly is required.
- * The images used are for illustration only and may vary from the actual item, which depends on the version of your original mini Titan.
- * The contents may vary from actual item are subject to change without prior notice due to product improvements and specification changes.
- * 本套件不包括mini Titan機體及電子設備，且需消費者自行組裝。
- * 實品樣式或有不同，圖片僅供參考；請以您原來的mini Titan E325版本為準。
- * 本套件所附之零件可能與圖示有所差異；因產品後續之設計研發或功能改善，我們保留產品規格變更的權力，不再另行通知使用者。

Introduction 前言

Designed to get a mini Titan E325 / E325 SE upgrade to V2 with a minimum amount of fuss, the "V2 Conversion KIT" is a convenient and cost effective package that contains the necessary parts to upgrade an exciting.

本套件內含mini Titan V2版本中全新設計的必要零件，能使您手上的mini Titan E325 / E325 SE以最經濟快速的方式升級為V2版本，輕鬆享受全新升級的極限快感！

This instruction manual assumes that you already have an original and fully-assembled mini Titan E325 / E325 SE helicopter. The manual will take you through detailed disassembly / assembly steps for modifying the mini Titan E325 / E325 SE into a V2 version.

Following tables show all included parts in the V2 Conversion KIT. These tables include parts from both the new V2 version model and some from the V1 version. For re-building your model clearly, the new parts are always identified by an asterisk * in front of the part number.

The parts / items in the exploded drawings that do not carry an asterisk * imply they are from your original model. Please re-use them during the conversion.

本組裝說明書將逐步說明如何將您原有的mini Titan E325 / E325 SE改裝為V2版本，請詳閱並依照步驟進行。各步驟中的附圖或表格上列示的各項零件，有些包含在本套件中，有些是取用於您原本的愛機上，為使您清楚分辨零件來源，來自本套件提供的新零件，皆在零件編號前加註*號，取用於您原有mini Titan E325 / E325 SE機上之零件則無，請務必妥善保管，以利完成改裝。

Disassembling Your Original mini Titan 原機拆解

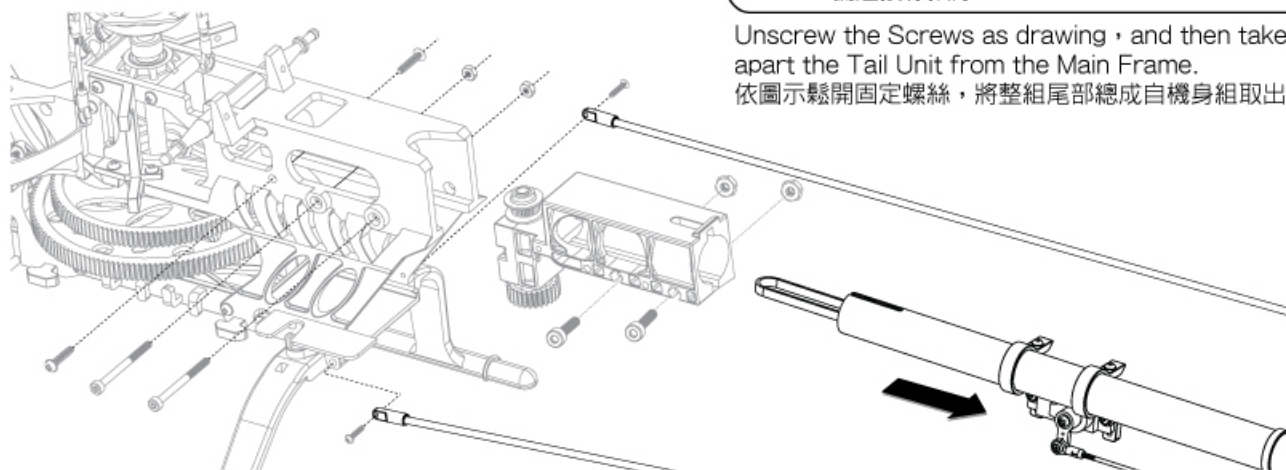
■ Tail Unit Disassembly 拆下尾部總成



Disconnect all wires of electric devices before you disassemble the Tail Boom from the Main Frame.

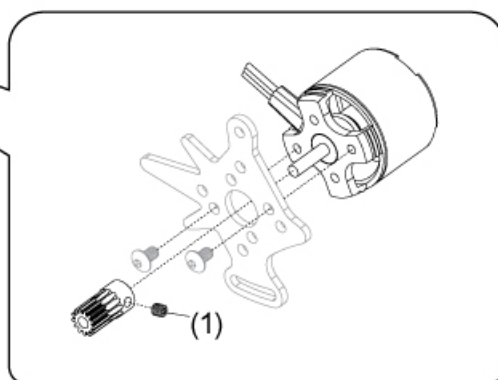
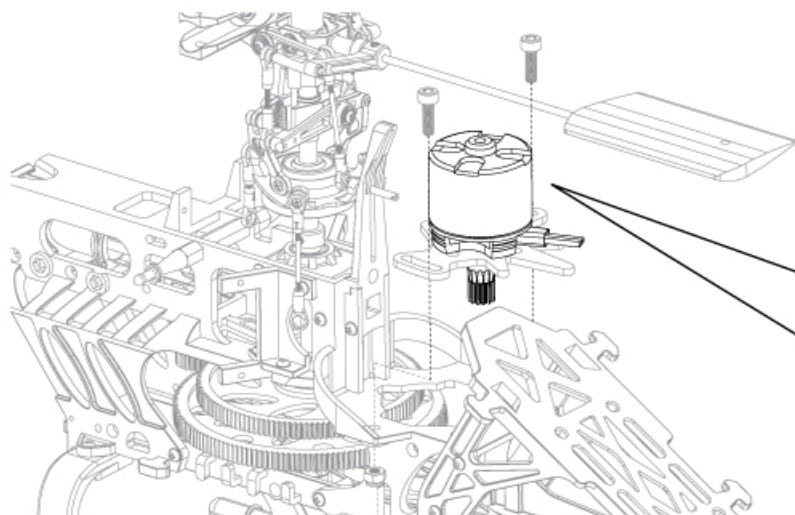
拆下尾部總成前，請先確認已將所有電子設備連接線拔除。

Unscrew the Screws as drawing, and then take apart the Tail Unit from the Main Frame.
依圖示鬆開固定螺絲，將整組尾部總成自機身組取出。



■ Removing Motor Unit 拆下馬達組

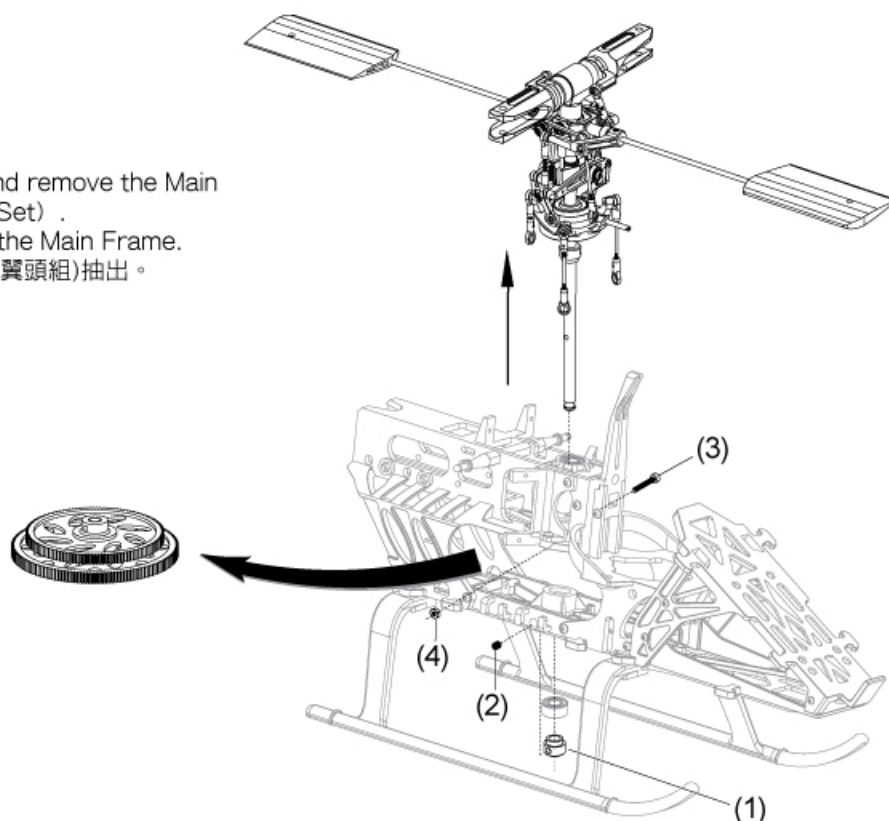
No.	Item No.	Description	名稱	Qty
1	HME3-3B	Set Screw M3x3	無頭內六角螺絲 M3×3	1



■ Removing Main Gear Set & Main Rotor Head Set 拆下主齒輪組及旋翼頭組

No.	Item No.	Description	名稱	Qty
1	BK1020	Main Shaft Lock Ring	止擋圈	1
2	HME3-3B	Set Screw M3×3	無頭內六角螺絲M3×3	1
3	HMC2-14B	Socket Screw M2×14	內六角螺絲M2×14	1
4	HML2	M2 Nut	M2螺帽	1

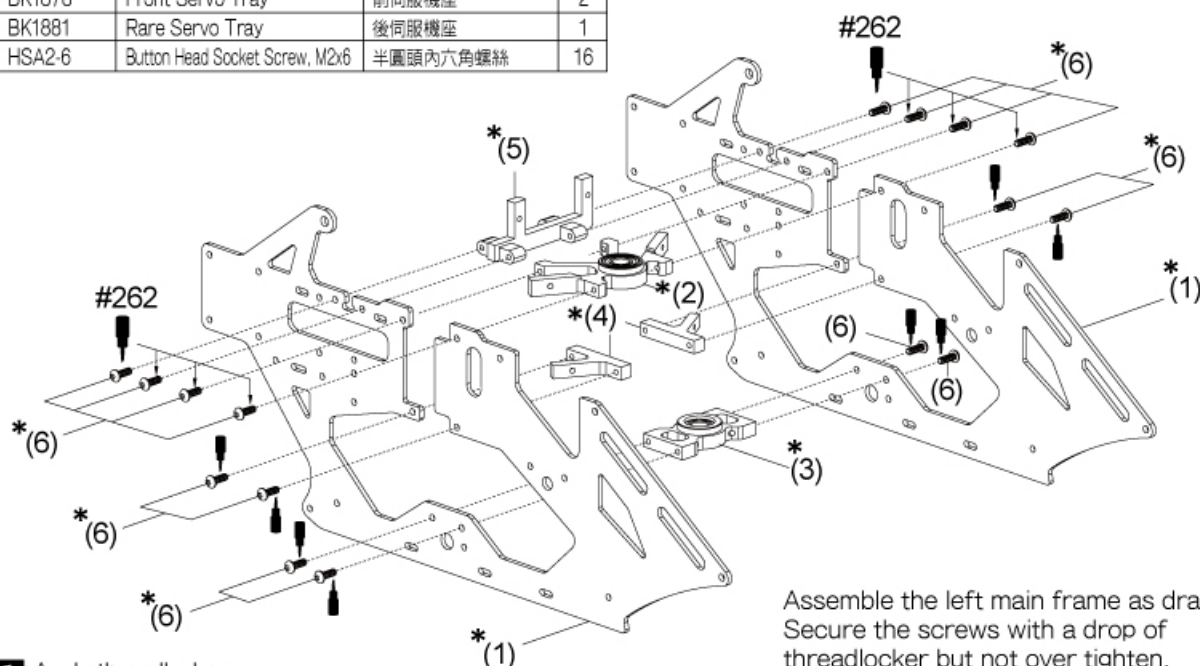
1. Unscrew the Socket Screw and remove the Main Shaft (with Main Rotor Head Set) .
 2. Removing the Gear Set from the Main Frame.
1. 鬆開內六角螺絲，將主軸(含主旋翼頭組)抽出。
 2. 將主齒輪組自機身組內移出。



Converting to a mini Titan V2 重新組裝

■ Main Frame Assembly-1 本體組裝-1

No.	Item No.	Description	名稱	Qty
*1	BK1892	Carbon Main Frame	碳纖側板	2
*2	BV1882	Upper Bearing Set	上軸承座組	1
*3	BV1883	Lower Bearing Set	下軸承座組	1
*4	BK1878	Front Servo Tray	前伺服機座	2
*5	BK1881	Rare Servo Tray	後伺服機座	1
*6	HSA2-6	Button Head Socket Screw, M2x6	半圓頭內六角螺絲	16



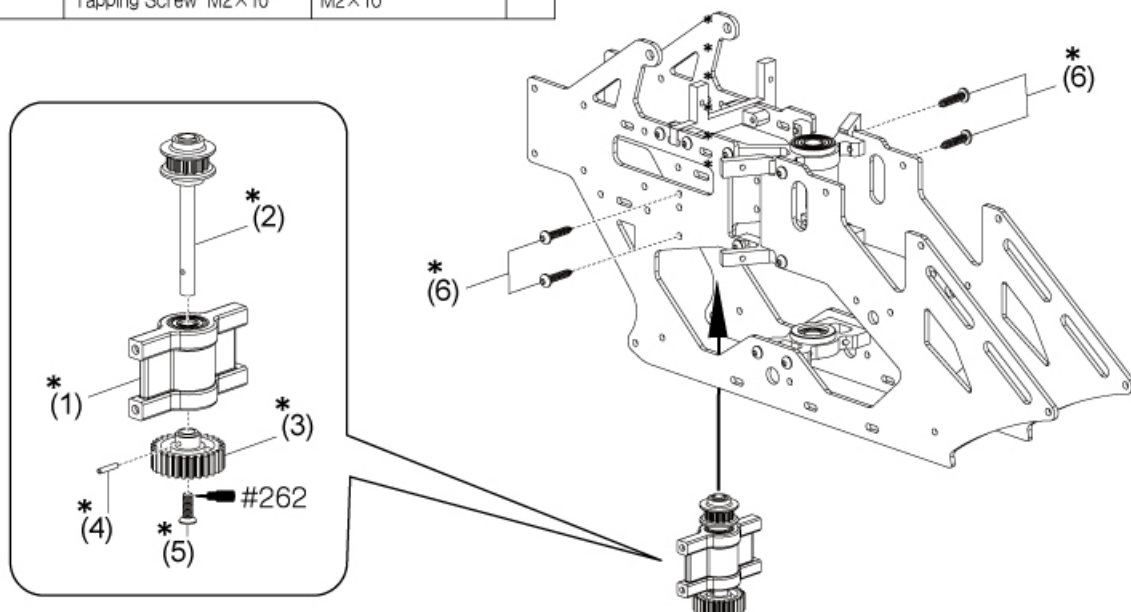
Apply threadlocker
使用螺絲防鬆膠

Assemble the left main frame as drawing.
Secure the screws with a drop of
threadlocker but not over tighten.
參考圖示組裝左側板。使用適量防鬆劑固定，
但請勿過度鎖緊。

■ Main Frame Assembly-2 本體組裝-2

No.	Item No.	Description	名稱	Qty
*1	BV2609	Tail Bearing Flange Set	尾傳動齒輪承座組	1
*2	BV1412	Metal Pulley Set (14t)	金屬皮帶輪組 (14T)	1
*3	BK1445	Tail Gear 28t	金屬尾驅動齒 28T	1
*4	HMY1-5	Pin $\phi 1 \times 5.3$	插銷 $\phi 1 \times 5.3L$	1
*5	HMD2-6	Flat Head Phillips Screw, M2x6	平頭十字螺絲 M2x6	1
*6	HMX2-10B	Socket Button Head Self Tapping Screw M2x10	半圓頭內六角自攻螺絲 M2x10	4

1. Assemble the tail drive gear set as drawing.
 2. Secure the tail drive gear set to the main frame set.
1. 參考圖示組裝尾傳動齒輪組。
2. 將尾傳動齒輪組組裝至側板組上。



Apply threadlocker
使用螺絲防鬆膠

■ Main Frame Assembly-3 本體組裝-3

No.	Item No.	Description	名稱	Qty
*1	BK2601	Phasing Control & Bracket Set	導軌夾扣零件組	1
*2	BK2604	Battery Tray	電池板	1
*3	BK2606	Bottom Bracket	機身底板	1
*4	BK1887	Standoff Spacer	定位柱	1

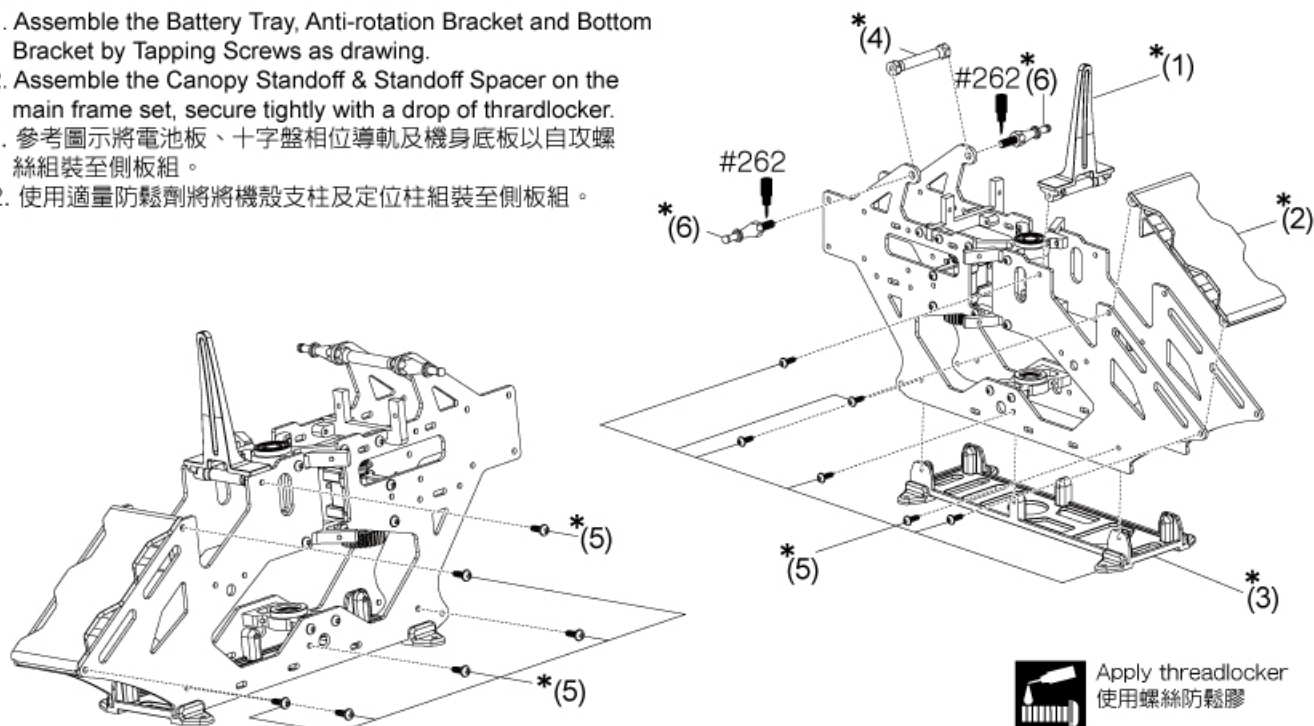
No.	Item No.	Description	名稱	Qty
*5	HNX2-6B	Socket Button Head Self Tapping Screw M2×6	半圓頭內六角自攻螺絲 M2×6	12
*6	BK1888	Canopy Standoff	機殼支柱	2

1. Assemble the Battery Tray, Anti-rotation Bracket and Bottom Bracket by Tapping Screws as drawing.

2. Assemble the Canopy Standoff & Standoff Spacer on the main frame set, secure tightly with a drop of threadlocker.

1. 參考圖示將電池板、十字盤相位導軌及機身底板以自攻螺絲組裝至側板組。

2. 使用適量防鬆劑將機殼支柱及定位柱組裝至側板組。

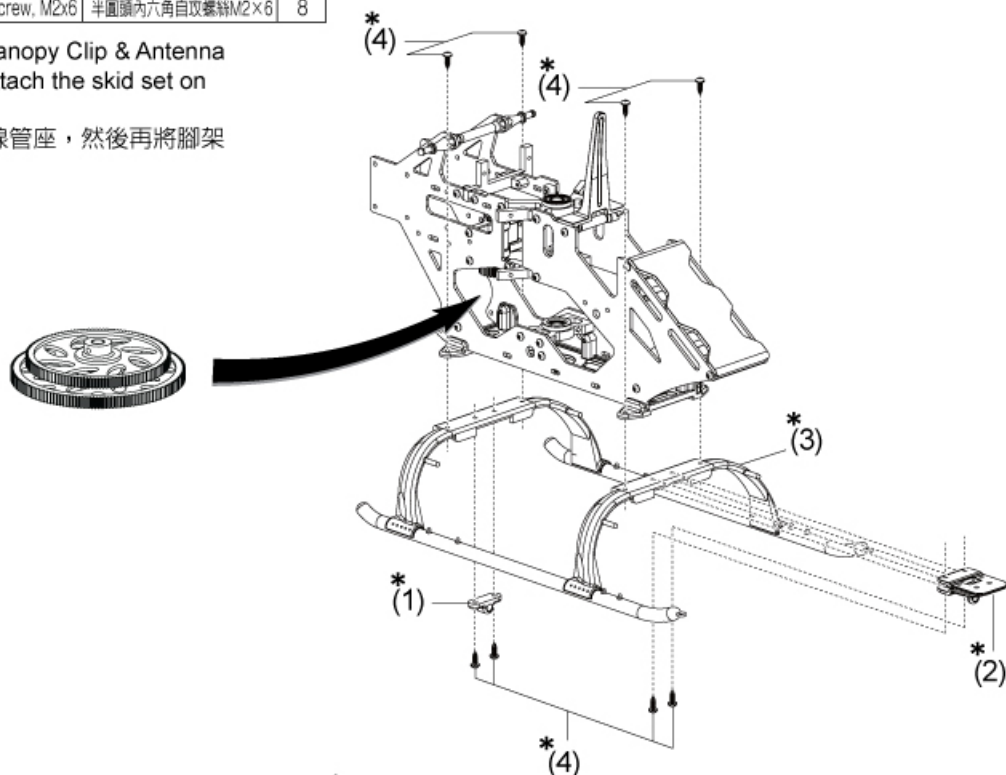


■ Main Frame Assembly-4 本體組裝-4

No.	Item No.	Description	名稱	Qty
*1	BK2602	Antenna Holder	天線管座	1
*2	BK2603	Canopy Clip	機殼固定夾	1
*3	BK1473	Landing Skid (Black)	腳架 (黑)	1
*4	HNX2-6B	Button Head Socket Screw, M2x6	半圓頭內六角自攻螺絲M2×6	8

Assemble the Landing Skid, Canopy Clip & Antenna Holder as drawing, and then attach the skid set on the main frame set.

先組裝腳架、機殼固定夾及天線管座，然後再將腳架組安裝至側板組。



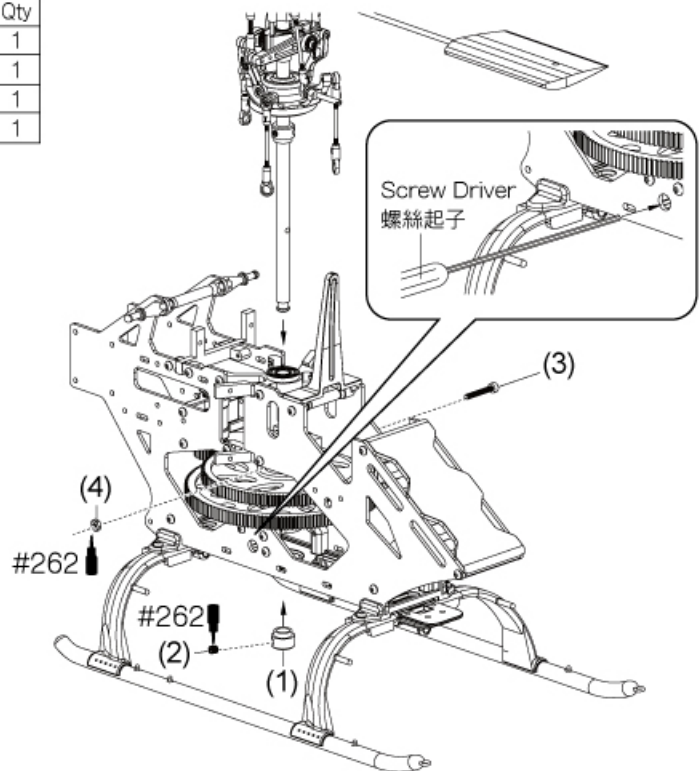
■ Main Frame Assembly-5 本體組裝-5

No.	Item No.	Description	名稱	Qty
1	BK1020	Main Shaft Lock Ring	止擋圈	1
2	HME3-3B	Set Screw M3×3	無頭內六角螺絲M3×3	1
3	HMC2-14B	Socket Screw M2×14	內六角螺絲M2×14	1
4	HML2	M2 Nut	M2螺帽	1

- Slide the main gear set into the main frame set.
 - Insert the Main Shaft into the Upper Bearing Housing, main gear set & Lower Bearing Housing.
 - Line up the holes of the Autorotation Tail Drive Gear, One Way Bearing Shaft & Main Shaft, and then insert the Socket Screw to fix them with a M2 Nut. Add a drop of threadlocking when securing, but do not over tighten.
 - Attach the Main Shaft Lock Ring on the end of the Main Shaft. Secure the ring by a Set Screw with a drop of threadlocking, note there should be no play of the Main Shaft.
- 將主齒輪組套入側板組中。
 - 將主軸穿過上軸承座、主齒輪組及下軸承座。
 - 對正尾驅動主齒、單向承軸及主軸上孔位後，穿入內六角螺絲並加上螺帽，並使用適量防鬆劑固定。注意！請勿過度緊迫螺絲！
 - 將止擋環套入主軸尾端，使用適量防鬆膠鎖上，正確安裝時，主軸不會有上下移動之空間。

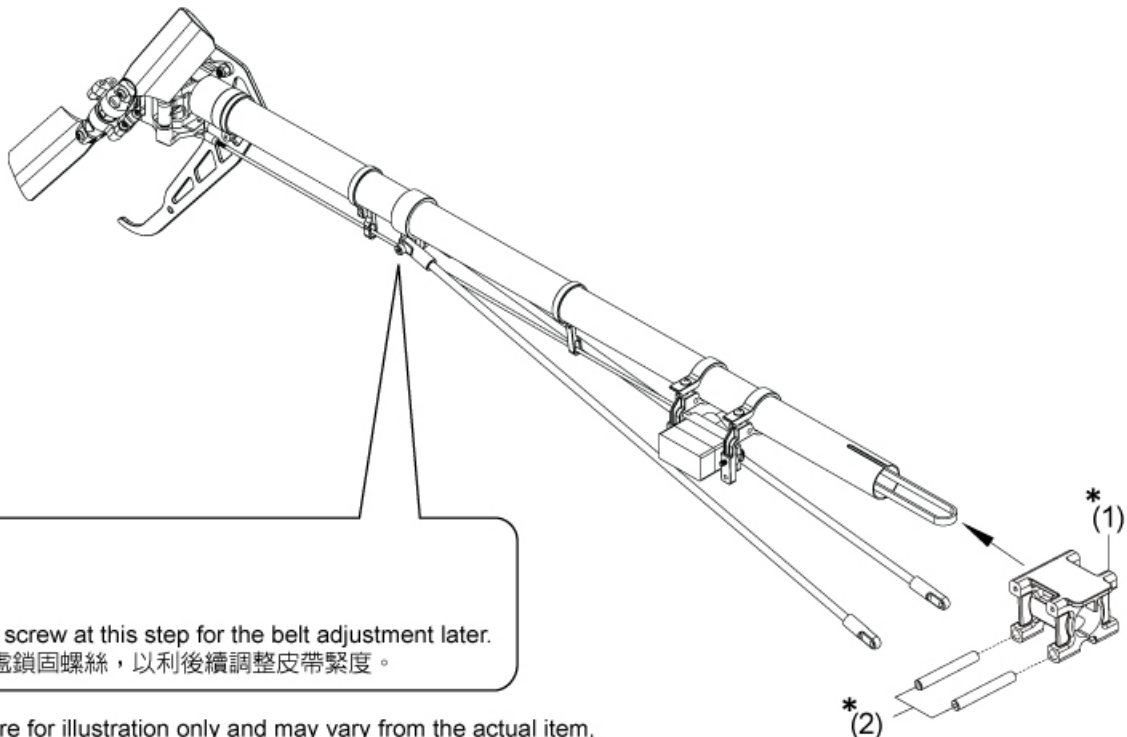


Apply threadlocker
使用螺絲防鬆膠



■ Tail Boom Bracket Set-1 尾管固定座組裝-1

No.	Item No.	Description	名稱	Qty	No.	Item No.	Description	名稱	Qty
*1	BK2610	Tail Boom Bracket	尾管固定座	1	*2	BK1886	Bracket Spacer	固定座支柱	2



Loose the screw at this step for the belt adjustment later.
請鬆開此處鎖固螺絲，以利後續調整皮帶緊度。

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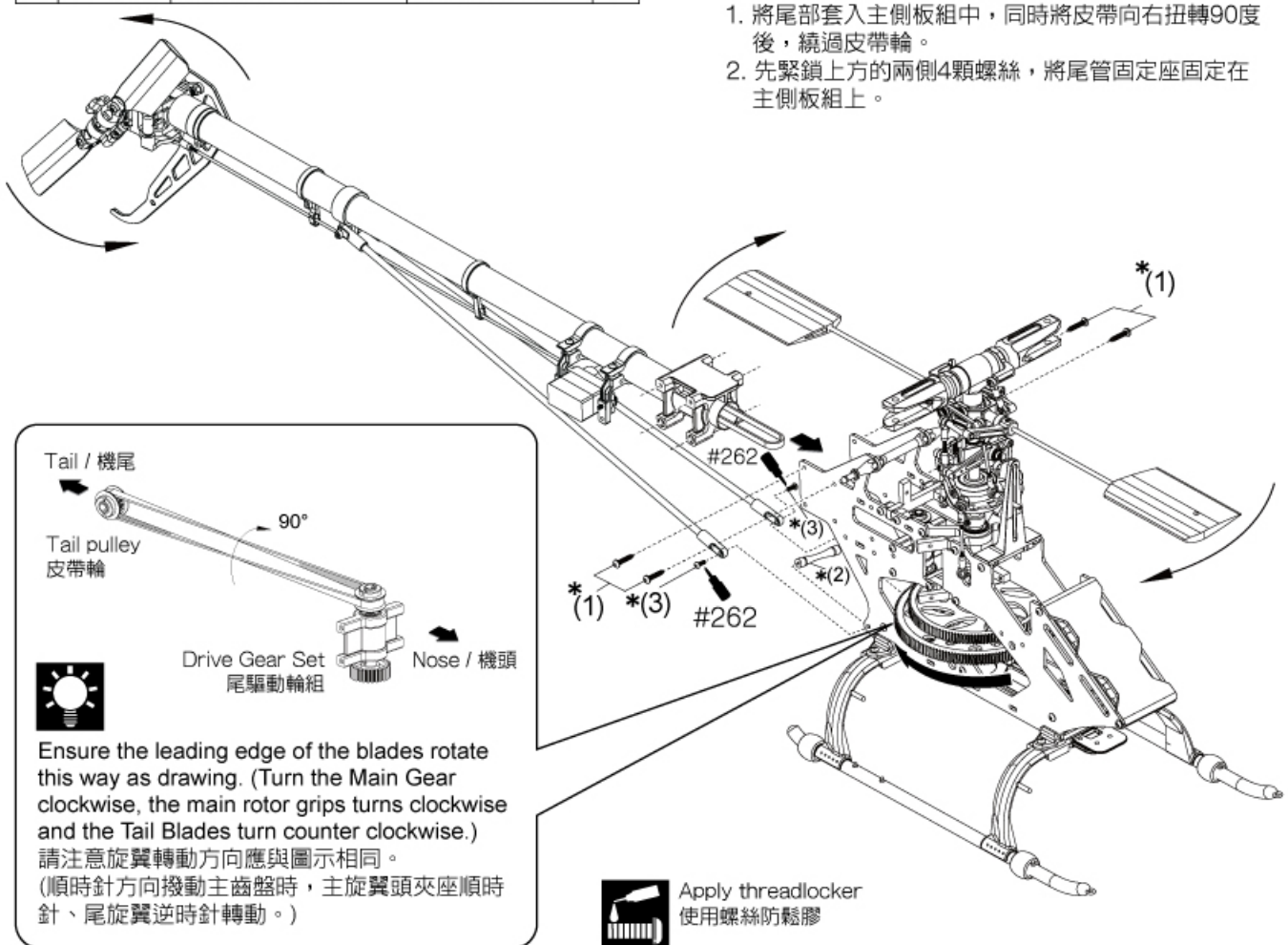
■ Tail Boom Bracket Set-2 尾管固定座組裝-2

No.	Item No.	Description	名稱	Qty
*1	HNX2-10B	Socket Button Head Self Tapping Screw, M2×10	半圓頭內六角自攻螺絲 M2×10	4
*2	BK1889	Frame Spacer	機身支柱	1
*3	HMC2-10B	Socket Screw M2×10	內六角螺絲M2×10	2

1. Insert the tail unit into the main frame set, twist the belt toward right for 90° and then wrap around the pulley.

2. First tighten the 4 upper Tapping Screws to attach the Tail Bracket on the main frame set.

1. 將尾部套入主側板組中，同時將皮帶向右扭轉90度後，繞過皮帶輪。
2. 先緊鎖上方的兩側4顆螺絲，將尾管固定座固定在主側板組上。



■ Tail Boom Bracket Set-3 尾管固定座組裝-3

No.	Item No.	Description	名稱	Qty
*1	HSA2-6	Button Head Socket Screw, M2x6	半圓頭內六角螺絲 M2x6	4

1. Pull the Tail Boom out slightly by grasping the Tail Unit with one hand and the main frame set with the other. Adjust until the belt deflects by about 0.2mm (0.08").

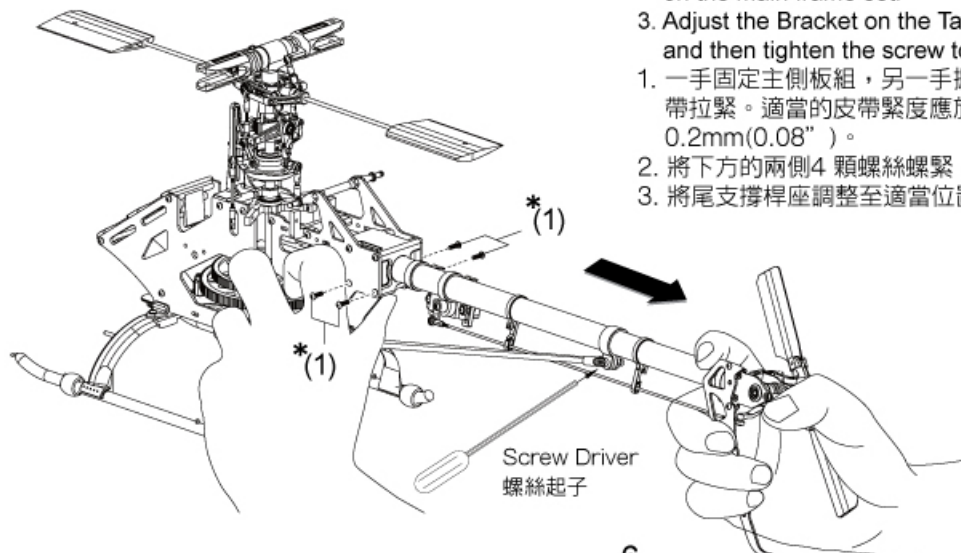
2. Tighten the 4 lower Tapping Screws to fix the Tail Bracket on the main frame set.

3. Adjust the Bracket on the Tail Boom to a proper position, and then tighten the screw to fix it.

1. 一手固定主側板組，另一手握住尾部將尾管向外拉，使皮帶拉緊。適當的皮帶緊度應於推壓皮帶時陷下少於0.2mm(0.08")。

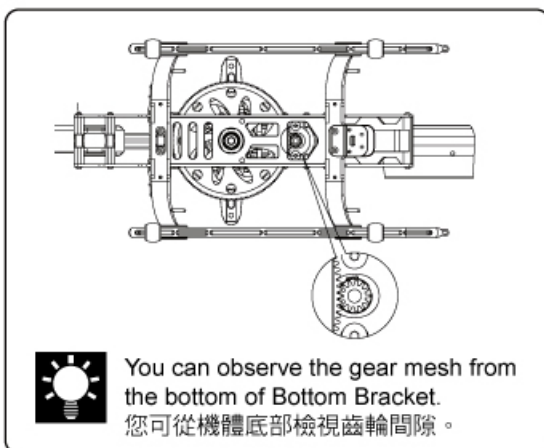
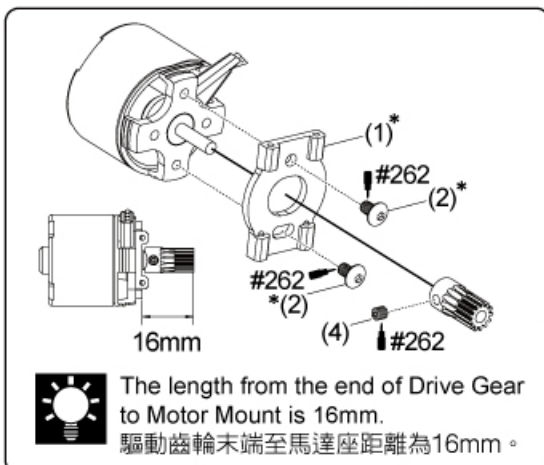
2. 將下方的兩側4顆螺絲螺緊，將尾管固定座固定於主側板組。

3. 將尾支撐桿座調整至適當位置後，再鎖緊螺絲固定。



■ Electric System-1 電子系統-1

No.	Item No.	Description	名稱	Qty
*1	BK1890	Motor Mount	馬達座	1
*2	HSA3-5B	Socket Screw M3×5	半圓頭內六角螺絲 M3×5	2
*3	HSA2-6	Button Head Socket Screw, M2×6	半圓頭內六角螺絲 M2×6	4
4	HME3-3B	Set Screw M3×3	內六角螺絲 M3×3	1

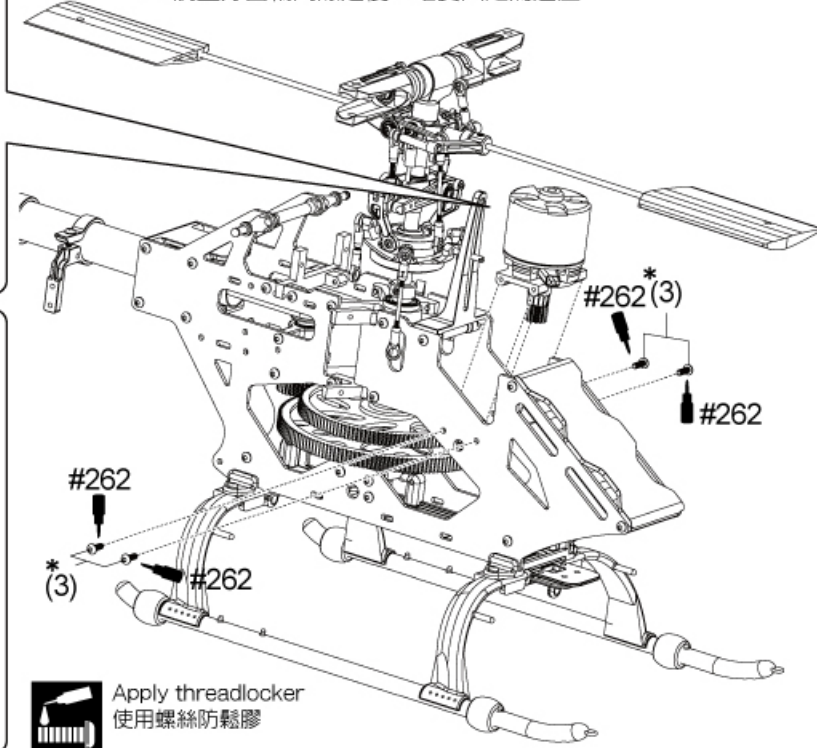


Step 1 / 步驟一

1. Mount the motor to the Motor Mount.
2. Secure the Drive Gear to the motor shaft tightly with a drop of threadlocking.

Step 2 / 步驟二

1. Install the Motor Mount into the main frame.
2. Adjust the mesh between the Main Gear and Drive Gear until there is a small amount of backlash all the way.

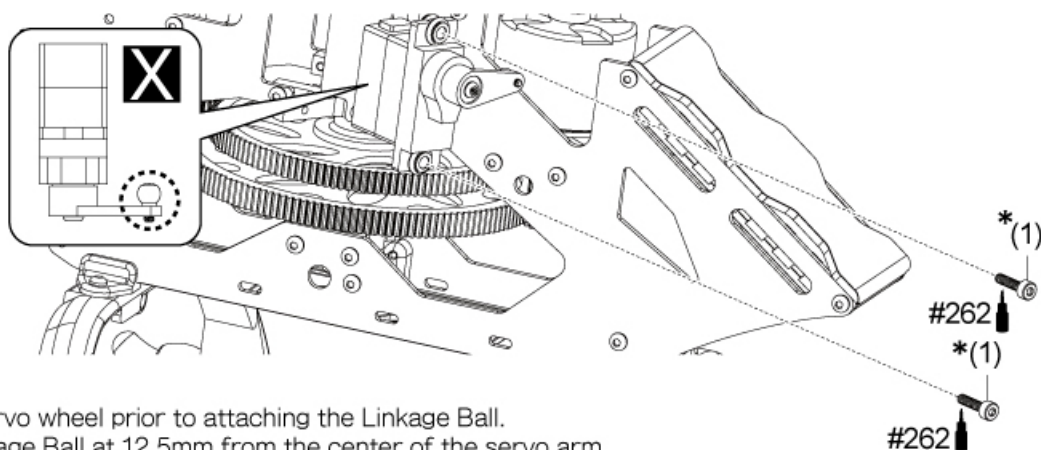


■ Electric System-2 電子系統-2

No.	Item No.	Description	名稱	Qty
*1	HMC2-8B	Socket Screw	內六角螺絲 M2×8	2

Apply threadlocker
使用螺絲防鬆膠

Must be purchased separately
改裝品需另購

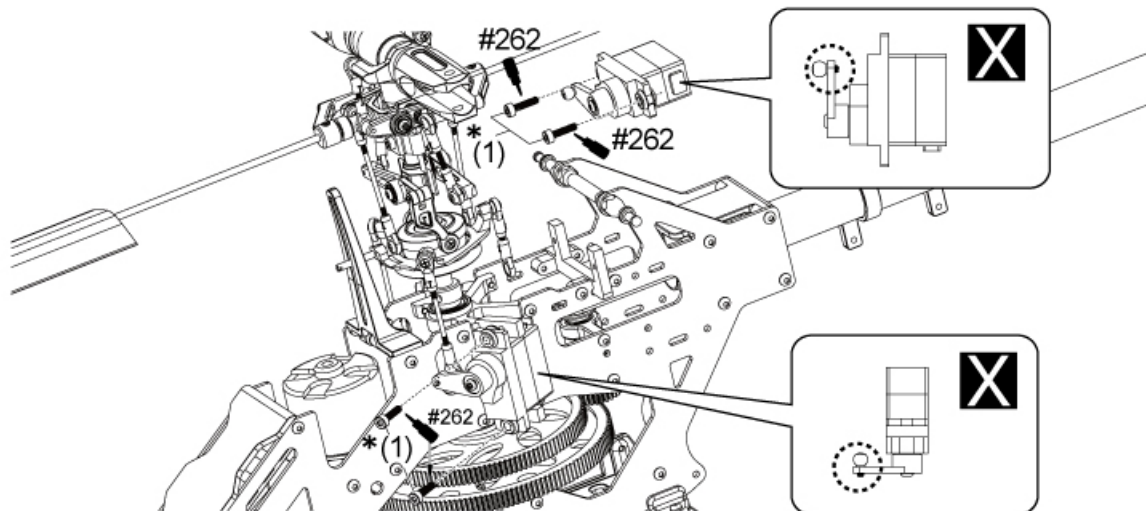


1. Remove the servo wheel prior to attaching the Linkage Ball.
 2. Mount the Linkage Ball at 12.5mm from the center of the servo arm.
 3. Secure the servo to the right Servo Tray and attach the rod to the servo arm.
1. 從伺服機上將伺服機擺臂拆下，安裝連桿頭。
2. 將連桿頭安裝於距離擺臂中心位置12.5mm處。
3. 將完成連桿頭安裝伺服機安裝於伺服機固定座右側，並與連桿連接。（左右側伺服機擺臂連桿頭朝內）

■ Electric System-3 電子系統-3

No.	Item No.	Description	名稱	Qty
*1	HMC2-8B	Socket Screw	內六角螺絲 M2×8	4

1. Remove all the servo wheels prior to attaching the Linkage Balls.
 2. Mount the Linkage Balls at 12.5mm from the center of the servo arms.
 3. Secure the servos to the left and to the back, attach the rods to the servo arms.
1. 從伺服機上將另外兩組伺服機擺臂拆下，安裝連桿頭。
 2. 將連桿頭安裝於距離擺臂中心位置12.5mm處。
 3. 將完成連桿頭安裝伺服機安裝於伺服機固定座右側與後側，並與連桿連接。（後側伺服機擺臂連桿頭朝外）



Must be purchased separately
改裝品需另購

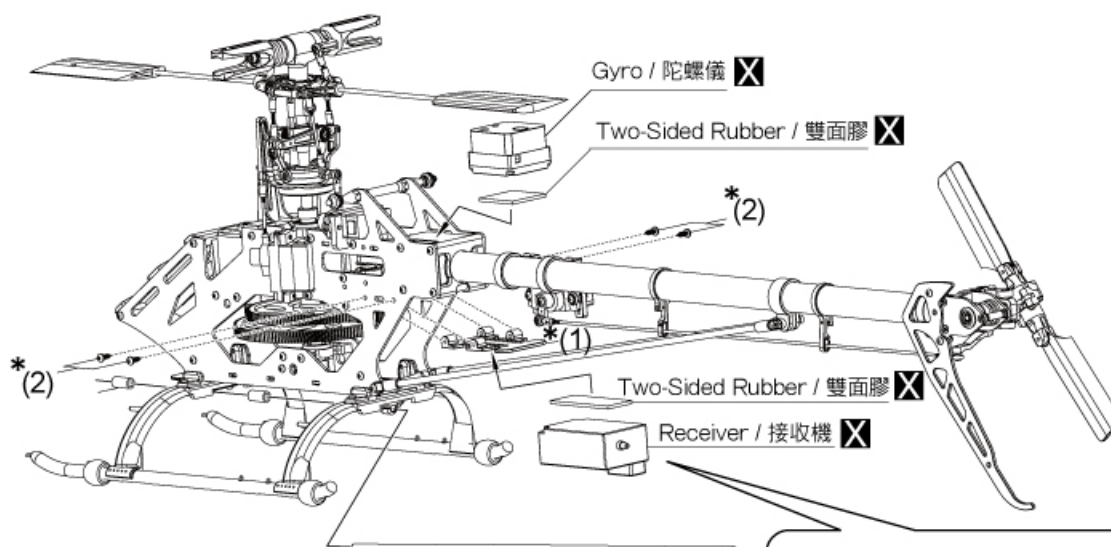


Apply threadlocker
使用螺絲防鬆膠

■ Electric System-4 電子系統-4

No.	Item No.	Description	名稱	Qty
*1	BK2605	Receiver Tray	接收機座	1
*2	HNX2-6B	Socket Button Head Self Tapping Screw, M2×6	半圓頭內六角自攻螺絲 M2×6	4

1. Attach the receiver, gyro to the Main Frame by two-sided rubber.
 2. Insert the Antenna Tube and fix it by the Rubber Tube.
1. 使用雙面膠固定接收機、陀螺儀於機體。
 2. 安裝天線管並使用軟管固定。



Secure the receiver with straps to prevent it from being ejected.
接收機請用適當束帶固定，以防止飛行中鬆脫。

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Must be purchased separately
改裝品需另購

■ Electric System-5 電子系統-5

No.	Item No.	Description	名稱	Qty
*1	BK1884	Velcro Strape	新式魔鬼粘束帶	2

1. Mount the ESC (Option) either between the frames or under the Battery Tray wherever it fits and better cooling.
2. Secure the ESC & Battery (Option) with Velcro Straps to prevent them from being ejected.

1. 速控器（選購）可置放於主側板組內，或電池板下方，以速控器尺寸及散熱效果為主。
2. 使用適當固定束帶固定速控器及電池組（選購），以防止飛行中脫落。

Li-po Battery (Option)
鋰聚合物電池（選購）

For normal
一般飛行

For 3D flying / 3D飛行



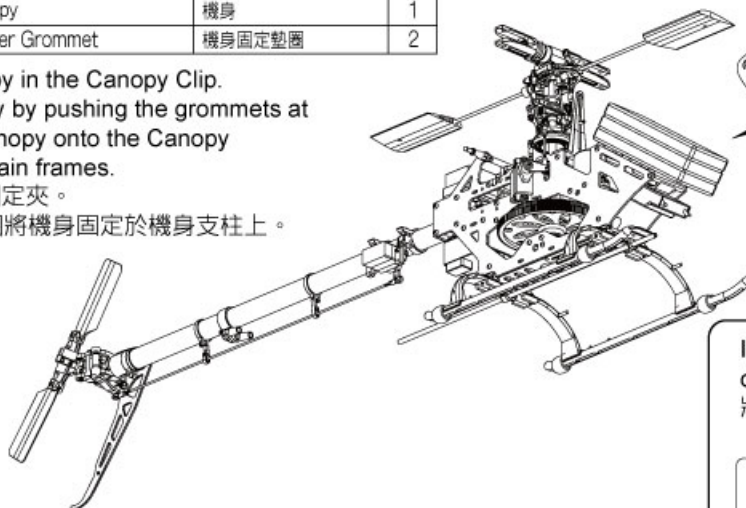
Must be purchased separately
改裝品需另購

■ Canopy Assembly 機艙罩組裝

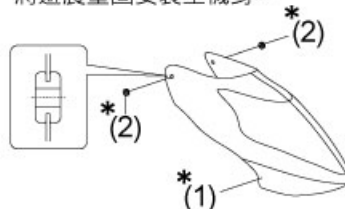
No.	Item No.	Description	名稱	Qty
*1	BV2607-Y	Canopy	機身	1
*2	BK1002	Rubber Grommet	機身固定墊圈	2

1. Wedge the Canopy in the Canopy Clip.
2. Attach the Canopy by pushing the grommets at the rear of the Canopy onto the Canopy Standoff on the main frames.

1. 將機身嵌入機殼固定夾。
2. 稍加按壓固定墊圈將機身固定於機身支柱上。



Install the Rubber Grommet onto the Canopy as drawing.
將避震墊圈安裝至機身。

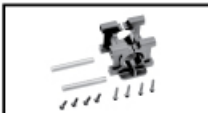


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Caution / 注意事項

1. Final preflight check both mechanism & transmitter settings is necessary, please refer your original mini Titan E325 instruction manual & radio manual.
 2. You may need to adjust the linkage to ensure the blade tracking.
 3. For safety, we strongly suggest using wood or FRP blades for level flight only, rpm should not exceed 1800. Upgrading to carbon blades for F3C or 3D flying is strongly recommended.
 4. For safety the rpm of using carbon blades should not exceed 3200.
1. 飛行前請務必再次確認機構組件與遙控器設定，請參閱您原有的mini Titan E325組裝說明書及遙控器說明書。
 2. 您可能必需調整相關的連桿來確保旋翼旋轉軌跡正常。
 3. 安全起見，在飛行F3C科目或3D動作時，我們強烈建議您將主旋翼換裝碳纖維槳；木槳或玻纖槳僅適合旋翼轉速不超過1800rpm的一般飛行使用。
 4. 安全起見，碳纖維主旋翼轉速請勿超過3200rpm。

Spare Parts 零件包

					
PV0268 Threadlocker, #262 螺絲防鬆膠, #262	PV0903 Landing Skid (Black) 腳架組(黑)	PV1224 Phasing Control & Bracket Set 導軌夾扣零件組	PV1225 Battery & Set 電裝固定座零件組	PV1226 Base Plate 機身底板	PV1227 Front Servo Tray Set 前伺服機座組
					
PV1228 Rear Servo Tray 後伺服機座	PV1229 Upper Bearing Block 下軸承座	PV1230 Lower Bearing Block 上軸承座	PV1231 Canopy Post 機殼支柱	PV1232 Frame Spacer 機身支柱	PV1233 Tail Bearing Flange 尾傳動齒軸承座
					
PV1234 Tail Boom Bracket 尾管固定座	PV1240 Motor Mount 馬達座	PV1242 Velcro Strape 新式魔鬼粘束帶	PV1244-Y Frp Canopy(Yellow) 玻纖機殼(黃色)	PV1247 Metal Pulley Set 金屬皮帶輪組	PV1267 Carbon Main Frame(1) 碳纖側板(單片)

Spare Parts List 維修零件包

Item No.	Description	中文名稱	Part No.	Description	中文名稱	Qty
PV0268	Threadlocker, #262	螺絲防鬆膠, #262				1
PV0903	Landing Skid (Black)	腳架組	BK1473	Landing Skid	腳架	1
			BK1615	Landing Skid Damper	腳架墊圈	4
PV1224	Phasing Control & Bracket Set	導軌夾扣零件組	BK2601	Anti-rotation Bracket	十字盤相位導軌	1
			BK2602	Antenna Holder	天線管座	1
			BK2603	Canopy Clip	機殼固定夾	1
			HMX2-6B	Socket Button Head Self Tapping Screw, M2x6	半圓頭內六角自攻螺絲 M2x6	6
PV1225	Battery & Receiver Tray Set	電裝固定座零件組	BK2604	Battery Tray	電池板	1
			BK2605	Receiver Tray	接收機座	1
			HMX2-6B	Socket Button Head Self Tapping Screw, M2x6	半圓頭內六角自攻螺絲 M2x6	8
PV1226	Base Plate	機身底板	BK2606	Bottom Bracket	機身底板	1
			HMX2-6B	Socket Button Head Self Tapping Screw, M2x6	半圓頭內六角自攻螺絲 M2x6	10
PV1227	Front Servo Tray Set	前伺服機座組	BK1878	Front Servo Tray	前伺服機座	2
			HSA2-6	Button Head Socket Screw, M2x6	半圓頭內六角螺絲 M2x6	4
PV1228	Rear Servo Tray	後伺服機座	BK1881	Rare Servo Tray	後伺服機座	1
			HSA2-6	Button Head Socket Screw, M2x6	半圓頭內六角螺絲 M2x6	4
PV1229	Lower Bearing Block	下軸承座	BV1883	Lower Bearing Set	下軸承座組	1
			HSA2-6	Button Head Socket Screw, M2x6	半圓頭內六角螺絲 M2x6	4
PV1230	Upper Bearing Block	上軸承座	BV1882	Upper Bearing Set	上軸承座組	1
			HSA2-6	Button Head Socket Screw, M2x6	半圓頭內六角螺絲 M2x6	4
PV1231	Canopy Post	機殼支柱	BK1887	Standoff Spacer	定位柱	1
			BK1888	Canopy Standoff	機殼支柱	2
PV1232	Frame Spacer	機身支柱	BK1889	Frame Spacer	機身支柱	2
			HMC2-10B	Socket Screw, M2x10	內六角螺絲 M2x10	4
PV1233	Tail Bearing Flange	尾傳動齒軸承座	BV2609	Tail Bearing Flange Set	尾傳動齒軸承座組	1
			HMX2-10B	Socket Button Head Self Tapping Screw, M2x10	半圓頭內六角自攻螺絲 M2x10	4
PV1234	Tail Boom Bracket	尾管固定座	BK2610	Tail Boom Bracket	尾管固定座	1
			BK1886	Bracket Spacer	固定座支柱	2
			HSA2-6	Button Head Socket Screw, M2x6	半圓頭內六角螺絲 M2x6	4
PV1240	Motor Mount	馬達座	BK1890	Motor Mount	馬達座	1
			HSA3-5B	Socket Screw M3x5	半圓頭內六角螺絲M3x5	2
			HSA2-6	Button Head Socket Screw, M2x6	半圓頭內六角螺絲, M2x6	4
PV1242	Velcro Strape	新式魔鬼粘束帶	BK1884	Velcro Strape	新式魔鬼粘束帶	4
PV1244-Y	FRP Canopy(Yellow)	玻纖機殼(黃色)	BV2607-Y	Caonpy(Yellow)	機身(黃色)	1
			BK1002	Rubber Grommet	機身固定墊圈	2
PV1247	Metal Pulley Set	金屬皮帶輪組	BV1412	Metal Pulley Set (14T)	金屬皮帶輪組 (14T)	1
			BK1445	Tail gear, 28T	金屬尾驅齒 28T	1
			HMY1-5	Pin, $\phi 1 \times 5.3L$	插銷 $\phi 1 \times 5.3L$	1
			HMD2-6	Flat Head Phillips Screw, M2x6	平頭十字螺絲 M2x6	1
PV1267	Carbon Main Frame(1)	碳纖側板(單片)	BK1892	Carbon Main Frame	碳纖側板	1

Option Parts 選配零件



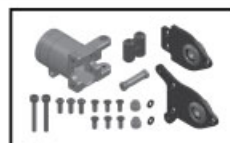
PV0706
Flap Damper(70°)
避震墊圈(70°)



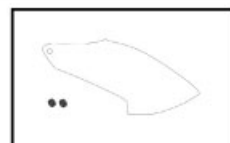
PV0825
Carbon Tail Boom
碳纖維尾管



PV0828
Setting Weight
重錘



PV1236
Metal Tail Unit Set
金屬尾座組



PV1244
FRP Canopy(White)
玻纖機殼



PV1244-G
FRP Canopy(Green)
玻纖機殼(綠色)



PV1244-C
FRP Canopy(Carbon)
玻纖機殼(碳纖)



PV1244-LY
FRP Canopy(Blue/Yellow)
玻纖機殼(藍/黃)



PV1244-LG
FRP Canopy(Blue/Green)
玻纖機殼(藍/綠)



PV1245
Linkage Meter & Level Tool Set
量測工具

Power & Electronics 動力及電子配件



No.2381
BL Motor, OBL 29/37-10H
無刷馬達, OBL 29/37-10H



No.2532
Li-Po Battery E-Charger ELC 4
鋰電池充電器 ELC 4



No.2814
LI-PO Batt.3S1P/2200mAh/25C
鋰電池, 3S1P/2200mAh/25C



No.2835
LI-PO Batt.3S1P/2200mAh/35C
鋰電池, 3S1P/2200mAh/35C



No.8041-H
Speed Control, BLC-40
無刷速控器, BLC-40



No.8070
TG7000 Heading Lock Gyro
TG7000 鎖定式電子陀螺儀



No.8073
TG6000 Gyro W/C0915 Servo
TG6000 陀螺儀+尾舵伺服機



AQ0843
TG-6100M Gyro W/E-CCPM
Mixer TG-6100M 陀螺儀含混控板



No.8072
Gyroscope TG6000
鎖定式陀螺儀, TG6000



No.8117
Micro Servo, C1016
迷你伺服機, C1016



No.8131
Micro Servo, C0915
迷你尾舵伺服機, C0915



No.8139
Micro Servo, C1016MG
迷你尾舵伺服機, C1016MG



No.2536
T3AC Balance Charger T3AC
平衡鋰電充電器



No.2537
T6AC Digital Balance Charger
T6AC雙輸入智能充電器



No.2538
T6 Digital Balance Charger
T6 雙輸入智能充電器

Accessory 其他相關產品



No.1075
Ball Link Pliers(D3.8mm)
連桿專用鉗 (D3.8mm)



No.1076
Ball Link Wrench
單頭連桿扳手



No.1077
Blade Balancer
主旋翼平衡器



No.1078
Pitch Gauge
螺距尺



No.1079
Training Gear
練習架



No.1080
One Way Bearing Releaser
單向軸承退器



No.1198
Ball Link Reamer
球頭紋刀 (3.8mm)



No.1388
T-shirt(Black) Size:XS-2XL
T恤(黑色) SIZE:XS-2XL



No.1387
POLO-shirt(White) Size:XS-2XL
POLO衫(白色) SIZE:XS-2XL



No.3874
Carbon Rotor Blade,325mm
碳纖主旋翼組, 325mm



THUNDER TIGER GROUP

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