Altivar 21 0.75 to 18.5 kW - IP20 range

Product Environmental Profile







Product Environmental Profile - PEP

Product overview

The main function of the Altivar 21 range is control and rotation speed variation of an asynchronous electric motor, mainly for HVAC applications.

This range comprises products from 0.75 to 75 kW, operating at voltages from 200 and 480V, single or three-phase.

The representative product used for carrying out assessment is the complete Altivar 21 of rating $0.75 \ kW \ 200V$ (ref ATV21H075M3X).

It is representative of the entire ATV21 0.75 to 18.5 kW IP20 range. Other products of the range are produced using the same technology and on the same production process.

Environmental assessment was carried out conforming to standard ISO 14040 "Environmental management: life cycle assessment, principle and framework". This assessment takes account of product life cycle stages.

Constituent materials

Weight of products in the range is from 1 200 g to 8 850 g. It is 1 266 g excluding packaging for the Altivar 21 - 0.75 kW 200 V assessed. Constituent materials are broken down as follows:



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Utilization	
	Products of the Altivar 21- 0.75 to 18.5 kW IP20 range present no environmental stress requiring particular use precautions (noise, emissions, etc.).
	Electrical energy consumed depends on product installation and use conditions.
	Power consumed varies from 55 W to 698 W. It is 63 W for the Altivar 21 $-$ 0.75 kW 200 V and represents less than 8 % of total power through the product.
End of life	
	At end-of-life, products of the Altivar 21 range can either be dismantled or ground to recover maximum value of the various constituent materials. Recovery potential is greater than 71 %.
	This percentage consists of ferrous metals, copper and aluminium alloys and marked plastics.
	Products of this range also include electronic cards to be extracted and directed towards specialised processing channels. End-of-life data is detailed in the product end-of-life sheet.
Environmental immedate	

Environmental impacts



Life cycle assessment (LCA) was produced using EIME (Environmental Impact and Management Explorer) software, version 1.6 and its database version 5.4.

Product use duration is estimated as 10 years and the electrical energy model used is the European model.

Scope of assessment is the Altivar 21 - 0.75 kW 200 V.

Environmental impacts have been assessed on phases of Manufacturing (M) including conversion of raw materials, Distribution (D) and Use (U).

Presentation of product environmental impacts:

Environmental impacts	Unit	ATV21 IP20 0.75 kW 200 V S6 (1.000 units)			
		S = M + D + U	м	D	U
Depletion of natural resources	Y-1	2.66 10 ⁻¹³	2.36 10 ⁻¹³	1.13 10 ⁻¹⁷	2.94 10 ⁻¹⁴
Energy Depletion	MJ	3.36 10 4	5.45 10 ²	16.4	3.30 10 ⁴
Water depletion	dm ³	4.61 10 ³	3.07 10 ²	16	4.29 10 ³
Destruction of the ozone layer	g≈CO ₂	2.10 10 ⁶	3.54 10 ⁴	3.44 10 ²	2.06 10 ⁶
Atmospheric ozone creation	g≈CFC-11	2.61 10 ⁻¹	5.07 10 ⁻³	1.43 10 ⁻⁴	2.56 10 ⁻¹
Atmospheric ozone creation	g≈C ₂ H ₄	7.52 10 ²	21.9	2.42 10 ⁻¹	7.30 10 ²
Air acidification	g≈H⁺	3.57 10 ²	6.66	1.40 10 ⁻¹	3.50 10 ²
Hazardous waste production	kg	30.2	5.30 10 ⁻¹	6.34 10 ⁻⁴	29.7

Life cycle assessment has shown that Use phase (phase U) has the greatest impact on the majority of environmental indicators. Assessment also shows that indicators of this phase are highly influenced by the "product thermal dissipation" parameter.

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System approach	
	The variable speed drive enables energy economy by optimising operating cycles of asynchronous electrical motors. In transient state, products of the Altivar 21 range can reduce energy consumption of an installation by more than half. The environmental impact values listed in the above table are valid only within the specified framework and cannot be used directly to determine installation environmental assessment.
Glossary	
Raw Material Depletion (RMD)	This indicator quantifies the consumption of raw materials during the life cycle of the product. It is expressed as the fraction of natural resources that disappear each year, with respect to all the annual reserves of the material.
Energy Depletion (ED)	This indicator gives the quantity of energy consumed, whether it be from fossil, hydroelectric, nuclear or other sources. This indicator takes into account the energy from the material produced during combustion. It is expressed in MJ.
Water Depletion (WD)	This indicator calculates the volume of water consumed, including drinking water and water from industrial sources. It is expressed in dm ³ .
Global Warming Potential (GWP)	The global warming of the planet is the result of the increase in the greenhouse effect due to the sunlight reflected by the earth's surface being absorbed by certain gases known as «greenhouse-effect» gases. The effect is quantified in gram equivalent of CO_2 .
Ozone Depletion (OD)	This indicator defines the contribution to the phenomenon of the disappearance of the stratospheric ozone layer due to the emission of certain specific gases. The effect is expressed in gram equivalent of CFC-11.
Photochemical Ozone Creation (POC)	This indicator quantifies the contribution to the «smog» phenomenon (the photochemical oxidation of certain gases which generates ozone) and is expressed in gram equivalent of methane (C_2H_4).
Air Acidification (AA)	The acid substances present in the atmosphere are carried by rain. A high level of acidity in the rain can cause damage to forests. The contribution of acidification is calculated using the acidification potentials of the substances concerned and is expressed in mode equivalent of H ⁺ .
Hazardous Waste Production (HWP)	This indicator calculates the quantity of specially treated waste created during all the life cycle phases (manufacturing, distribution and utilization). For example, special industrial waste in the manufacturing phase, waste associated with the production of electrical power, etc. It is expressed in kg.



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This document is based on ISO 14020 which relates to the general principles of environmental declarations and the ISO TR 14025 technical report relating to type III environmental declarations.

It was produced according to the instructions in the PEP drafting guide, version 4.

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