

# SPECIFICATIONS 規格

|                         |   |
|-------------------------|---|
| Dimensions              | 575(W) x 597(D) x 980(H) mm(ASW-U94HTP)<br>580(W) x 556(D) x 980(H) mm(ASW-U94HT) |
| 尺寸                      | (寬) (深) (高)   |
| weight                  | 35 kg   |
| 重量                      |   |
| Water quantity (HIGH)   | 52 litres   |
| 水量(高水位)                 |   |
| Power Source            | AC Local voltage  |
| 電源                      | 交流電,本地電壓  |
| Power Consumption       | 340 W   |
| 消耗功率                    |   |
| Required Water Pressure | 0.03 Mpa ~ 0.8 MPa  |
| 需要水壓                    | (0.3 kgf/cm <sup>2</sup> ~ 8 kgf/cm <sup>2</sup> )                                |

FOR WASHER WITH A 10 Amp. PLUG TOP 3 PIN

對於附有 13 安培三腳插頭的洗衣機

**WARNING - This appliance must be earthed.**

**警告一本電器必須接地。**

## IMPORTANT


The wires in this mains lead are coloured in accordance with the following code:

Green/yellow: Earth

Blue: Neutral

Brown: Live

As the colours of the wires in the mains lead of this appliance may not correspond with the coloured markings identifying the terminals in your plug, proceed as follows:

The wire which is coloured green and yellow must be connected to the terminal in the plug which is marked with the letter E or by the earth symbol , or coloured green or green and yellow.

The wire which is coloured blue must be connected to the terminal which is marked with the letter N or coloured black.

The wire which is coloured brown must be connected to the terminal which is marked with the letter L or coloured red.

## 重要事項


電源線的電線是根據以下的顏色表示：

綠黃 :地線

藍 :中性線

棕 :火線

由於本電器電源線的這些電線的顏色不一定和您的插頭終端上的顏色標誌相同，所以您應該採取以下步驟：

綠黃色電線應該連接至插頭上標明英文字母E或地線符號  或顏色是綠色或綠黃色的終端。

藍色電線應該連接至插頭上標明英文字母N或顏色是黑色的終端。

棕色電線應該連接至插頭上標明英文字母L或顏色是紅色的終端。

# SANYO

## INSTRUCTION MANUAL

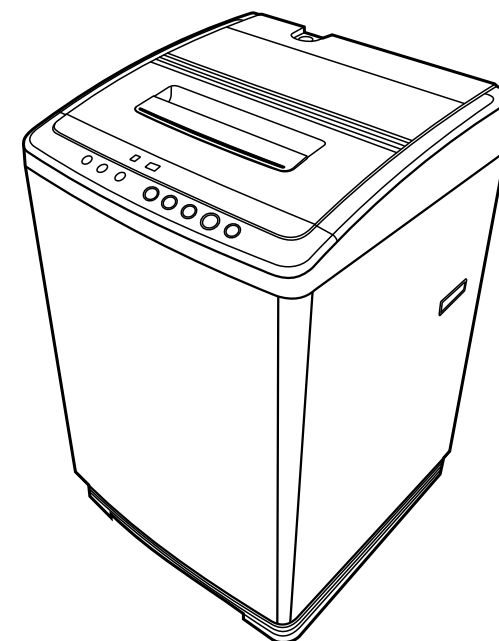
## 使用說明書

### ASW-U94HTP

### ASW-U94HT

MICROCOMPUTER CONTROL  
FULLY AUTOMATIC WASHING MACHINE

全自動洗衣機



Before operating this washing machine, please read these instructions carefully and completely.  
使用前請仔細閱讀本使用說明書。

# SANYO

SANYO Electric Co., Ltd.

CODE NO.301-6-421S-751-40-A

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# FEATURES

- Ultrasonic washing function: completely clean the dirty.
- Digital display: easy operation.
- Soft Spin: Anti-crease spin .
- Custom course and remember function.

## ⚠ WARNINGS

Never put your hand(s) into the Wash/Spin Tub while the washer is operating.

- If you reach into the Wash/Spin Tub, it can cause injury.
- If the Wash/Spin Tub dose not stop within 15 seconds after the Washer Lid is opened, turn the washer off immediately and call a service person.



Be sure to connect Power Plug and Power Cord properly.

- Be sure to plug the Power Cord into a proper socket-outlet for the washer.
- An improperly attached plug may catch fire.
- Never disconnect by pulling the cord. Hold the plug as you pull it out.
- Never use a damaged Power Cord.
- Never connect and/or disconnect the Power Plug with wet hands, it may cause an electric shock.



Be sure not to bring any type of flame near the washer or put lit cigarettes or volatile materials on the top of the washer.

- It may deform the washer or catch fire, because this washer has a large number of plastic parts.



Never wash items stained with benzine, kerosene, thinner or gasoline.

- It may cause a risk of fire or explosion.



Do not install the washer in the bathroom or very humid place.

- It may cause a malfunction or an electric shock.



Do not allow children to play on or in the washer.

- If a child accidentally falls in to the Wash/Spin Tub, serious injury could occur.



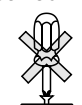
Be sure not to splash or pour water on the Control Panel.

- It may cause a malfunction or an electric shock.


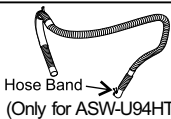




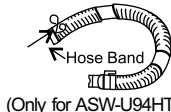


Do not allow your washer to be repaired by an unqualified service person.

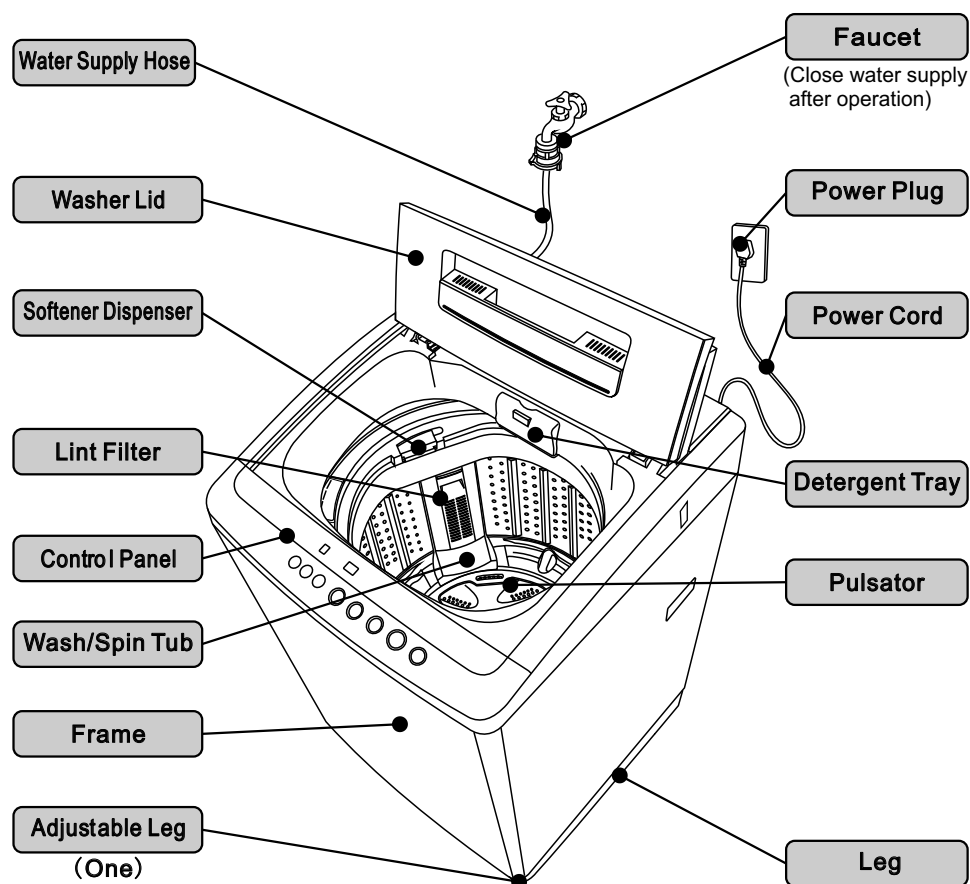
- It may cause a risk of accidental fire.
- If the washer operates abnormally, it may cause injury.



## ACCESSORIES

| Instruction manual  | Drain Hose  | Water Supply Hose   | "Magic" Hose Joint  | Bottom Cover  | Screw  |
|---|---|---|---|---|--|
|  | <br>Hose Band<br>(Only for ASW-U94HTP) |  |  |  |  |
|   | <br>Hose Band<br>(Only for ASW-U94HT)  |   |   |   |  |

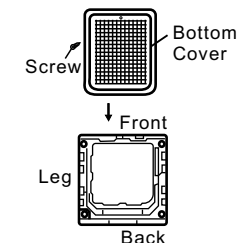
## NAME OF PARTS



## INSTALLATION INSTRUCTIONS

### Installing the Bottom Cover

1. Unplug the Power Cord of the washer.
2. Gently lay down the front side of washer on a soft mat or cushion. (Be careful not to dent the Frame.)
3. Insert the attached Bottom Cover into the hooks of Leg by straightly pushing until it reaches into the front hooks.
4. Fasten the Bottom Cover with a screw.
5. Gently set the washer upright.



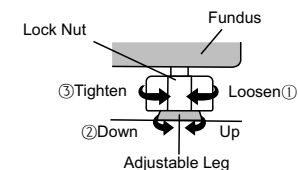
### Location of Washer

1. Choose a dry location out of sunlight for the washer.
2. Install the washer on a stable and level surface.



3. Adjust the Adjustable Leg of washer if necessary to make the washer level as shown in the figure.

- The maximum permissible inclination of the supporting surface is 2°.

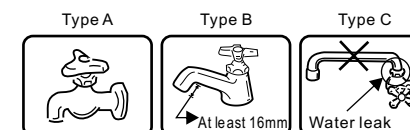


### CAUTION:

- Do not block the ventilation openings on the bottom of washer by carpeting when the washer is installed on a carpeted floor.

### Attaching the "Magic" Hose Joint to a Faucet

Faucet: Type A is the most suitable



Type B :The length of the mouth of the faucet needs to be at least 16mm.

If it is less than 16mm, the "Magic" Hose Joint can not be installed.

Type C :It may cause water leaking.

### CAUTIONS:

- Do not use water which is hotter than 50°C.
- If your faucet is not suitable, please consult your dealer.

# INSTALLATION INSTRUCTIONS

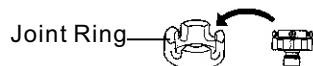
## How to Attach the " Magic " Hose Joint

1. Loosen the four screws and slide the top of the "Magic" Hose Joint (section A in the figure) onto the faucet. Then, securely tighten the four screws provided with the "Magic" Hose Joint by using a screwdriver to secure the top of the joint to the faucet.
2. Remove the CAUTION label from the "Magic" Hose Joint.
3. Turn the male coupler on the joint (section B in the figure) clockwise to attach it securely to the top of the joint (section A in the figure).
- The appliance is to be connected to the water mains using new Water Supply Hose and "Magic" Hose Joint and old hose-sets should not be reused.



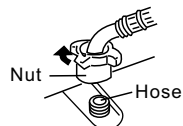
### CAUTIONS:

If outer diameter of faucet is larger than calibre of the Joint Ring, loosen the four screws and remove the Joint Ring from the "Magic" Hose Joint.

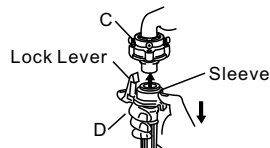


## Installing Water Supply Hose to the Washer

1. Turn the nut clockwise while holding the hose. Turn the nut counterclockwise after turning the faucet off when you want to detach the Water Supply Hose.



2. While pushing the sleeve on the female coupler (section D in the figure) of the joint down with your fingers, connect the female coupler to the male coupler (section C in the figure).



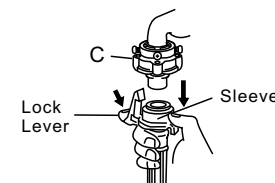
3. Release the sleeve, then push the Water Supply Hose up into the " Magic " Hose joint until it clicks into place.
4. Pull the Water Supply Hose down to make sure that it is securely attached.



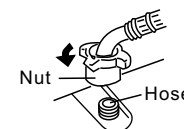
# INSTALLATION INSTRUCTIONS

## How to Detach the Water Supply Hose

1. Turn the faucet off.
2. Press the POWER ON/OFF button to turn the power on, the NORMAL button and the START/PAUSE button.
3. Press the POWER ON/OFF button to turn the power off 15 seconds later.
4. While pushing the lock lever and the sleeve on the female (section D in the figure) of the joint down with your fingers, detach the female coupler from the male coupler (section C in the figure).



5. Turn anti-clockwise the water inlet hose on water inlet valve till taking it down.

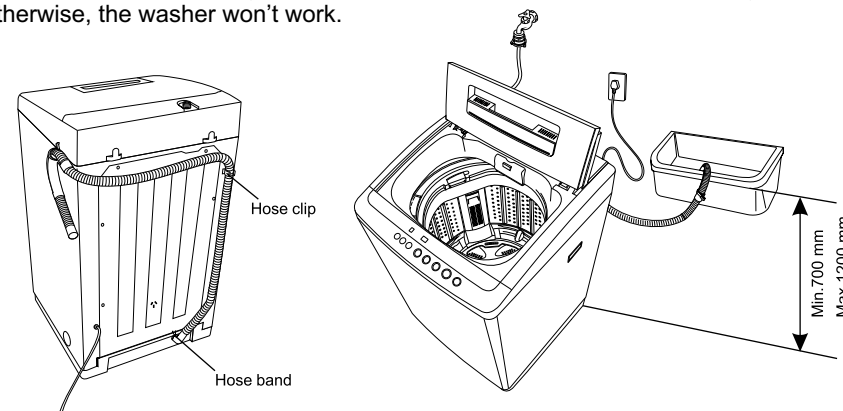


## How To Installing The Drain Hose (Only for ASW-U94HTP)

1. Pinching the two bands of the clamp on the drain hose, connect it to the drain valve (rear to cabinet) and fix the hose band.
2. Pull the Drain Hose upward and fix it to the hose clip on back over of cabinet.
3. Hang the drain hose to the hole on right side of top frame when the washer is not working. And put the drain hose to drain spout when washer start working.

### CAUTION:

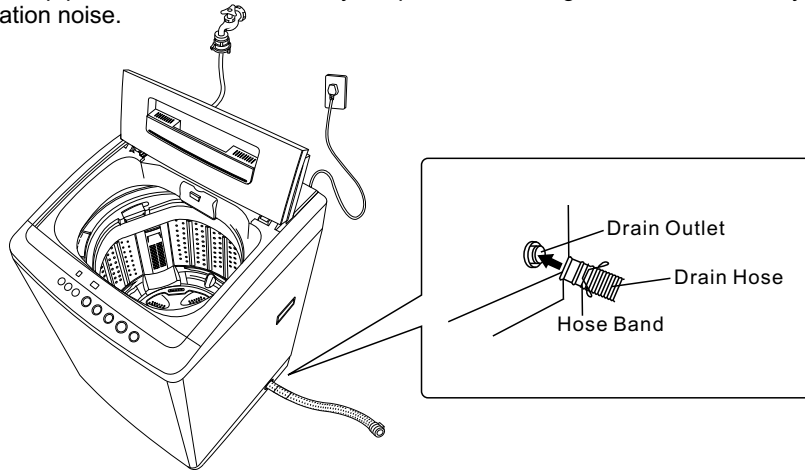
Please make use the height of drain hose is not less than 700 mm during operating, otherwise, the washer won't work.



# INSTALLATION INSTRUCTIONS

## Installing The Drain Hose (Only for ASW-U94HT)

Set the clip part of Hose Band sideways to prevent touching the frame which may cause a vibration noise.



## Changing the Drain Hose Direction (Only for ASW-U94HT)

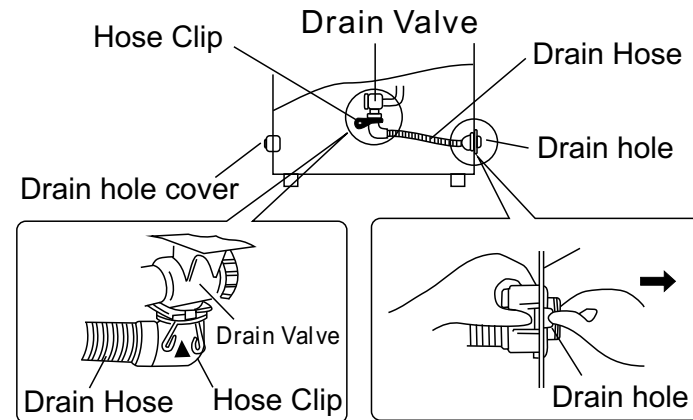
You can change the direction from right side to left side.

### NOTE:

Put gloves on to prevent injury of your hands when changing the Drain Hose direction.

1. Unplug the Power Cord of the washer.
2. Detach the Back Cover by loosening screws at the back side of the washer. Detach outer Drain Hose and gently lay down the front side of washer on a soft mat or cushion.
  - Be careful not to open the Washer Lid and dent the frame.
3. Detach the Cap from the left side of frame.
4. Loosen the Hose Band and pull the inner Drain Hose out of the Drain Valve. Pull the Hose Band out of the inner Drain Hose.
5. Remove right and left Tabs of Drain Outlet one side by another side pushing the Tabs both in side and outside and pull the Drain Hose out toward outside of frame.
6. Let the inner Drain Hose through outside of left hole and set the protrusive guard of inner Drain Hose to the square cutting part of frame, then attach the Drain Outlet of the hose until fitting the Tabs certainly to the frame.
7. Connect the inner Drain Hose to the Drain Valve in place and fix the Hose Band as shown below.
  - if you do not attach correct position marked with ▲, it can damage the inner Drain Hose and cause a water leaking through the torn position.
8. Attach the Cap to the right hole.
9. Reattach Back Cover and gently set the washer upright.

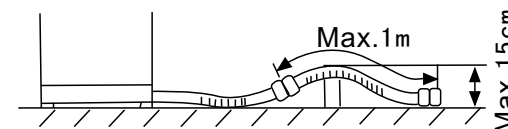
# INSTALLATION INSTRUCTIONS



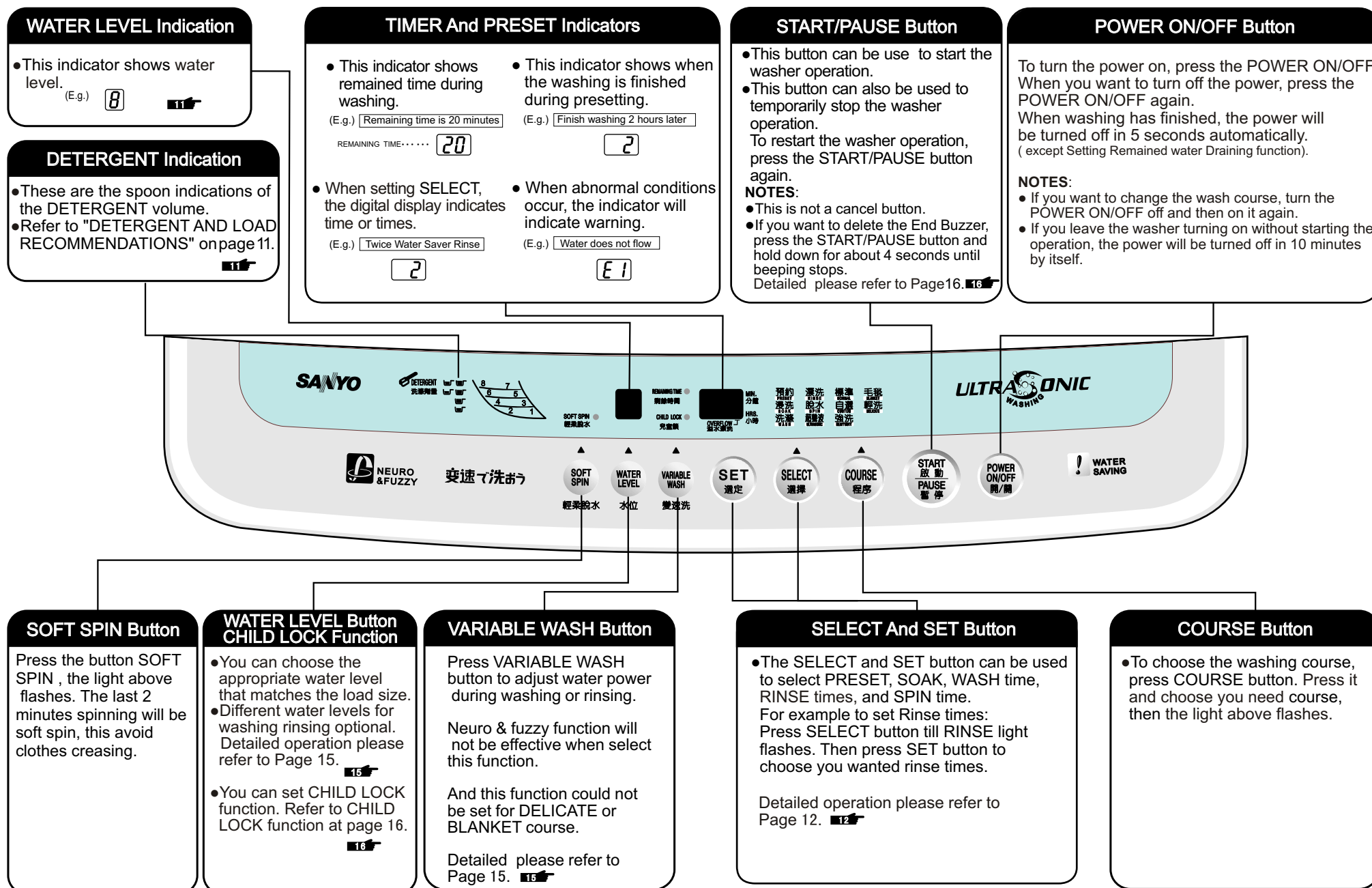
## Extension of the Drain Hose (Only for ASW-U94HT)

When extending the external Drain Hose, please follow the below figure for the length and height.

| Extension Hose | Height   | Length |
|----------------|----------|--------|
| No straight    | Max.15cm | Max.1m |
| Straight       | ——       | Max.3m |



# NAMES AND FUNCTIONS OF CONTROL PANEL





## NORMAL USAGE

### 1. Preparation

- 1) Make sure to fit the Drain hose.
- 2) Connect the water supply hose to the faucet and turn the faucet on.
  - Make sure that some screws of Magic Hose is tighten. Otherwise it may cause water leak.
- 3) Plug the Power Cord into a socket
- 4) Put clothes inside

### 2. Press POWER ON/OFF button

### 3. Press START / PAUSE button

- Sensor tests the clothes weight automatically.  
( For NORMAL / CUSTOM / HEAVY DUTY)  
Auto choose the proper water power, water level, wash/spin time and rinse times.  
(It is not available for the 2 lowest water levels. Need manually set if needed).

### 4. Use recommended amount of detergent as shown in chart.

### 5. Close the washer lid

- The washer will alarm and stop working before spinning if the washer lid is not closed.

### DETERGENT AND LOAD RECOMMENDATIONS

| WATER LEVEL Indication        | 1   | 2     | 3     | 4     | 5    | 6    | 7    | 8    |
|-------------------------------|---|-------|-------|-------|------|------|------|------|
| Water Level                   |   |       |       |       |      |      |      |      |
| Water Volume (Approx. L)      | 15 L  | 20 L  | 24 L  | 28 L  | 32 L | 38 L | 45 L | 52 L |
| Detergent Indicators          |   |       |       |       |      |      |      |      |
| Powdered detergent volume (g) | 12~20   | 20~28 | 28~36 | 36~50 |      |      |      |      |
| Other detergent volume        | You may adjust the detergent volume according to the type of detergent-follow recommendations on package. |       |       |       |      |      |      |      |

- You can use softener, pour the softener slowly to Softener Dispenser before washing.
- Too much detergent causes poor rinsing and too little detergent causes poor washing.

## HOW TO USE THE CUSTOMIZED COURSE

1. Preparation: Fit the Drain hose, turn the water supply faucet on, plug the Power Cord into a socket, put clothes inside.
2. Press POWER ON/OFF button.
3. Press COURSE button to choose the course you need according to the clothes.  
Please refer to below chart for course choosing.

### COURSE CHOOSING GUIDE

| COURSE     | Water Power | Suitable Clothes                         |
|------------|-------------|--|
| NORMAL     | Standard    | Normal clothes                           |
| CUSTOM     | Standard    | Kinds of clothes                         |
| HEAVY DUTY | Strong      | Dirty Clothes like working coat          |
| BLANKET    | Blanket     | Blanket or Bulky                         |
| DELICATE   | Soft        | Women underwear, articles with embroider |

4. Press SELECT button choose your like cycle. The light moves right one by one when press.

SOAK → WASH → RINSE → SPIN → PRESET



5. Press SET button to choose SOAK, WASH, SPIN time, RINSE type (just for ASW-U94HT) and RINSE times.

#### • SOAK time indicating

0 → 5 → 10 → ... → 35 → 40 minutes ( This function is not available for DELICATE/ BLANKET course).

#### • WASH time indicating

0 → 1 → 2 → ... → 19 → 20 minutes

#### • RINSE times indicating

0 → 1 → 2 → 3 → 4 times (Only for ASW-U94HTP)

0 → 1 → 1. → 2 → 2. → 3 → 3. → 4 → 4. times (Only for ASW-U94HT)

#### • SPIN time indicating

0 → 1 → 2 → ... → 8 → 9 minutes ( Except the DELICATE course).

0 → 1 → 2 → 3 minutes ( For DELICATE course).

#### • PRESET time indicating

0 → 1 → 2 → ... → 23 → 24 hours ( Except the DELICATE course).

## COURSE CHOOSING GUIDE

| OPERATION STATUS FOR THE PROGRAM |                    |                           |   |                     |
|----------------------------------|--------------------|---------------------------|---|---------------------|
| COURSE                           | WASHING TIME(min.) | RINSING TYPE              |   | SPINNING TIME(min.) |
|                                  |                    | ASW-U94HTP                | ASW-U94HT                                       |                     |
| NORMAL                           | 10                 | Water Saver Rinse 2 times | Shower Rinse 1 times, Water Saver Rinse 1 times | 5                   |
| CUSTOM                           | 5-12               | Water Saver Rinse 2 times | Water Saver Rinse 2 times                       | 5-6                 |
| HEAVY DUTY                       | 7-14               | Water Saver Rinse 2 times | Overflow Rinse 2 times                          | 7-8                 |
| BLANKET                          | 12                 | Water Saver Rinse 2 times | Overflow Rinse 2 times                          | 8                   |
| DELICATE                         | 6                  | Water Saver Rinse 2 times | Water Saver Rinse 2 times                       | 2                   |

- Possible the total time is not same due to different water pressure.
- Shower rinse could be changed as Water Saver Rinse. (Only for ASW-A94HT)  
Please see Page 15 instructions SHOWER RINSE. **15**

### THE PREPARATION OF LAUNDRY BEFORE WASHING

- Make sure that nothing remained in pocket. (Pin, coin or something like possibly damage clothes or washing machine, and the extra noise occurred may cause trouble to washing machine).
- Overturn the clothes to get rid of scraps.
- Wool items like women underwear, articles with embroider, nylon etc, should be placed in a laundry net for extra protection.
- Close the fastener and tie loose laces.
- Brush the dirty parts like dust, sand.
- Put light clothes down. Please pause operation and push it into water when it floats up.
- Please separate washing white clothes from coloured clothes, coats from underwear.

## HOW TO USE THE BLANKET COURSE

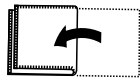

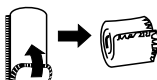

For washing blanket and other bulky items.

- The water level will be changed to 8 automatically when BLANKET course set. While you can adjust it from level 5 to level 8 by hand according to the blanket or the bulky items size.

### Procedure

1. Press POWER ON/OFF button and open the washer lid.
2. Press COURSE button continuously and choose the BLANKET course (The BLANKET Light flashes).
3. After the detergent is dissolved with proper amount of warm water (approx. 30°C), pour it into the tub of the washing machine.
4. Fold up the blanket as the method showed in the figures below and put it into the washing tub.
5. Press the START/PAUSE button.
6. Close the washer lid.
  - The washer will stop working automatically before spinning if the washer lid is not closed.
  - The buzzer will alarm at the end of operation and the power will be switched off automatically in 5 seconds.
  - Then please shut water supply and clean the filter.

### How to fold up the blanket and put it into the washing tub.

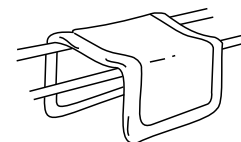
- 1  Fold in two by the long side
- 2  Fold 4 times in the same direction
- 3  Roll up the blanket.
- 4  Put it into the wash tub with the edge downwards

### Wash Finish

Take out blanket and hang it up.

#### NOTICE:

- Clean the dirty side by hand firstly.
- Use proper volume detergent.
- It is better to clean dirty by warm water (approx. 30°C).
- If the blanket floats out during washing, please press START/PAUSE button, the washer will stop working temporarily. Then, please push the blanket down, and press START/PAUSE again to continue washing.





## VARIOUS FUNCTIONS

### PRESET

1. Press POWER ON/OFF button and make sure to fit the Drain Hose.
2. Turn the faucet on and load the laundry into the washer.
3. Select your needed COURSE, PROCESS and WATER LEVEL.
4. Press PROCESS button till light of PRESET flashes, press SET button select your needed preset time ( the time washing finished).  
PRESET Indicate

6 → 7 → 8 → ... → 24 → 0 → 1 ... → 5(hours)

5. Press START/PAUSE button.
6. Put the detergent and close washer lid.
  - All the lights except PRESET will be lighted off in about one minute later.
  - PRESET confirming: Press SET button to indicate PROCESS about 5 seconds.
  - PRESET cancel, change: PRESET is canceled automatically when power off; Switch power on and set PRESET again to change it.
  - This function is not available for DELICATE course.

### WATER LEVEL SETTING

This button allows you to choose the appropriate water level during WASH/RINSE process.

Method:

Press SELECT till WASH light flashes, press WATER LEVEL button to choose the appropriate water level, press SET button to set wash time. Then press SELECT button till RINSE light flashes, press WATER LEVEL button to choose the appropriate water level, press SET button to set RINSE times and RINSE type. Then press SELECT button till SPIN light flashes, press SET button to set SPIN time. Finally press START/PAUSE, the washer will start operating according to the wash water level and rinse water level as set.

### MULTIPLE WATER POWER FUNCTION

Press VARIABLE WASH button to adjust water current during washing or rinsing. Press it once more, the digital indicates " H0 (standard water power), H1, H2, H3, H4, ( stronger, H4 is the strongest); L1, L2, L3, L4 (weaker, L4 is the weakest).  
And this function could not be set for DELICATE or BLANKET course.

### SHOWER RINSE (Only for ASW-U94HT)

Under NORMAL, if set 2 times rinses, the first rinse will be shower rinse. If you don't want shower rinse, you can cancel it and it will change to Water Saver Rinse or Overflow Rinse.

#### Method of setting

Press POWER ON/OFF button to switch on the power, and press SET button for 4 seconds till a sound from buzzer. To restore it, repeat above or pull out the plug.

## VARIOUS FUNCTIONS

### REMEMBER FUNCTION

When select NORMAL, CUSTOM or HEAVY DUTY, 15 seconds after starting, the machine will remember this program and starts same next time working.

- This function is not available for DELICATE/BLANKET course.
- PRESET and WATER LEVEL will not be remembered.
- The Soak, Wash, Rinse and Spin for CUSTOM program could be remembered.
- The memory will be lost if pull out the plug.

### CHILD LOCK FUNCTION

This function avoids child open the washer.

#### Method of setting

Press POWER ON/OFF button to switch on the power, and press WATER LEVEL button for 4 seconds till a sound from buzzer. To restore it, repeat above or pull out the plug.

- When CHILD LOCK was set, the CHILD LOCK on control panel lights, and indicates E5 and buzzes if washer lid open for 5 seconds during washing.

### TWO CLEAN STEPS FUNCTION

The washer will start washing when water to the level below 2 levels as set. By this, the washer starts working with more density of detergent.

- This function won't be effected when select level 1 or level 2 water, and DELICATE or BLANKET course.
- When SOAK is selected, this function will not be effected after soaking.

### HOW TO DRAIN REMAINING WATER (Only for ASW-U94HT)

When select this function, in 9 minutes after the working finished, the drainage valve will open to drain out the remained water inside. This will avoid freezing inside and applicable in winter when temperature below 0℃.

#### Method of setting

Press POWER ON/OFF button to switch on the power, and press SELECT button for 4 seconds till a sound from buzzer. To restore it, repeat above or pull out the plug.

### DELETE THE END BUZZER

If select this function, the buzzer will not sound at the end of working. This is suitable for washing clothes at night.

#### Method Of Deletion

Press POWER ON/OFF button to switch on the power, and press START/PAUSE button for 4 seconds till a sound from buzzer. To restore it, repeat above or pull out the plug.

## TROUBLE SHOOTING GUIDE

**⚠ WARNING** If a malfunction should occur during the washer operation, first check the following items before calling a service-person or dealer.

### Trouble Indication

When the following problems occur, the microcomputer will detect the abnormal condition and an electronic buzzer sounds for approximately 10 seconds and the indicators flash as shown below. At the same time, the washer stops operation.


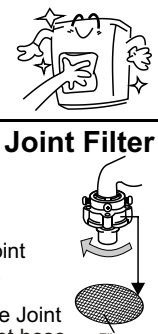

**NOTE:** The trouble indicators can be released by pressing the START/PAUSE button once if you want to release the emergency stop. Then press the START/PAUSE button again to restart the operation.

| Kind of Trouble                             | Trouble Indication | Where to Check   |
|---|--------------------|--|
| The washer does not work at all.            |                    | Press the POWER ON/OFF button.<br>Press the START/PAUSE button.<br>Press the PRESET button.<br>Check whether power failure occurs.<br>Check whether the fuse or circuit breaker has been activated.  |
| Water does not flow into the Wash/Spin Tub. | E1                 | Turn the water supply faucet on.<br>Check whether the water supply has been cut off.<br>Check whether the metal filter of the Water Inlet is clogged.<br>Check the washer has been freezing.<br>Check whether water pressure is too low.<br>The height of drain hose is less than 700 mm. (ASW-U94HTP) |
| Water does not drain out.                   | E2                 | Put down the Drain Hose from the hookhole.<br>Check the Drain Hose for any obstructions.<br>Check whether the Drain Hose is clogged.<br>Check whether the Drain Hose rises too high off the ground.<br>The height of drain hose is more than 1000 mm. (ASW-U94HTP)                                     |
| The washer does not spin.                   | E3                 | Check whether the laundry is clumped on one side of the Wash/Spin Tub.<br>Check whether the washer is on the level surface.  |
|   | E4                 | Close the Washer Lid.  |
| The buzzer keeps beeping.                   | E5                 | Check whether the CHILD LOCK is set.<br>Close the Washer Lid.  |
| Other troubles.                             | EA EC              | Press the POWER ON/OFF button to turn off the power, call your service-person or dealer.   |

## NO TROUBLE CONDITIONS

1. During Washing or Rinsing, still there is Water in letting. This is possibly automatic water adding due to water level decrease.
2. Spin tub turns or stops timely at the beginning of spinning. This is intermittent spinning for better spin effect.
3. Water is letting and rinsing sometimes during spinning. This is automatic lean-correction due to clothes is not equally inside.
4. There is sound like water flow after spinning. This is the sound of balance liquid in Balance ring. It is for reducing vibration of spinning.
5. Control panel keeps warm after power off, this is caused by Remembering circuitry working.
6. Power off during working and the washer could not continue working. Should set the program again.

## CARE AND MAINTENANCE

| CARE AND MAINTENANCE   |   |
|--|---|
| <b>Clean washing machine</b><br>Use soft clothing to wipe off the water or dirt on the surface of the washer.<br>• Do not spray water directly to the washer body.<br>• Detergent, propellant and other chemicals are not allowed to use to avoid the damages on the surface.  | <b>Clean the water inlet Valve</b><br>(Suggest clean it every 6 months)<br>After long time use, The water inlet mesh bag may be blocked with crud, please load off the water inlet hose, take out the water inlet mesh bag from the water inlet valve, clean the mesh bag, then assemble the mesh bag in the valve and load the water inlet hose.  |
| <b>Clean " Magic " Hose Joint Filter</b><br>(Suggest clean it every 6 months)<br>1. Pull the water inlet hose out.<br>2. Turn off the revolver according to below figure.<br>3. Load off the " Magic " Hose Joint filter and clean the crud with a toothbrush.<br>4. Install the clean " Magic " Hose Joint filter to revolver and water inlet hose  | <b>Clean lint filter</b><br>(Suggest clean it every week)<br>1. Take out the lint filter.<br>2. Pull out the scraps and wash the lint filter in the water.<br>3. Install the Filter (aim the frame claw to the groove below).<br>(Lint Filter is easily destroyed parts).    |








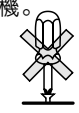
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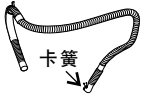





## 特 長 簡 介

- 超聲波洗滌，剝離臟物毫不留情。
- 多位數碼顯示，操作更方便，顯示更直觀。
- 防皺脫水程序，有效防止衣物脫水后起皺。
- 自編程序智能記憶，隨心所欲設置，隨時隨地記憶。

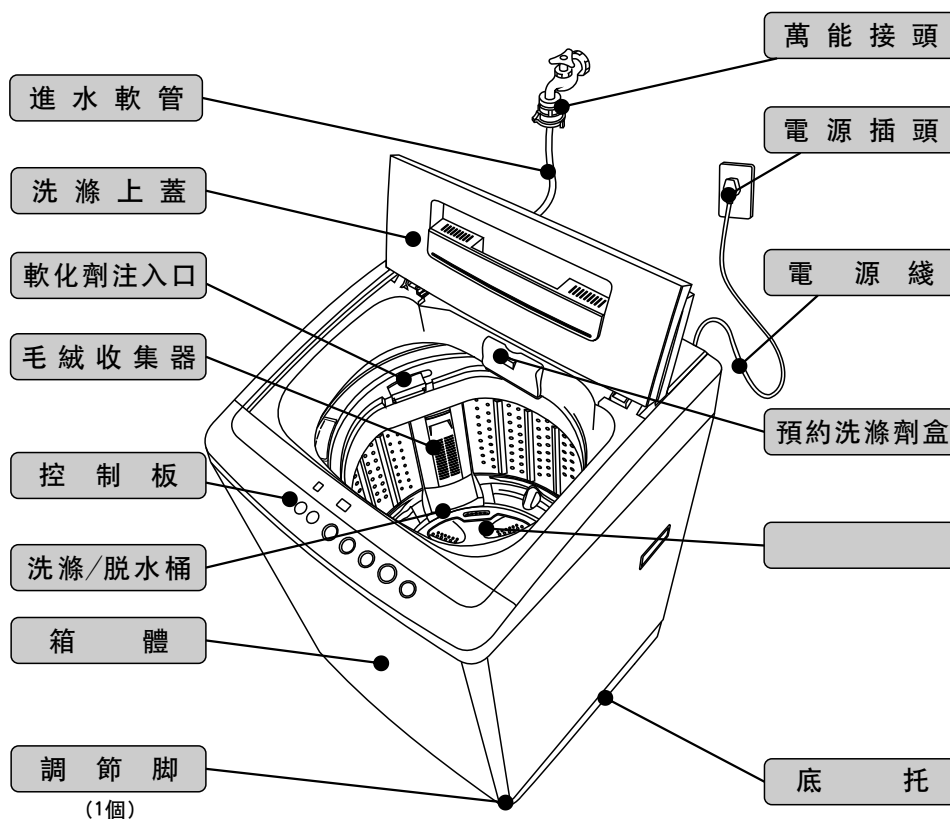
## ⚠ 注 意 事 項

|  |   |
|--|---|
| <p>當洗衣機運轉時，不要將手伸進洗滌/脫水桶。</p> <ul style="list-style-type: none"> <li>● 如果手碰到洗滌/脫水桶，可能會遭到傷害。</li> <li>● 脫水時，如果洗滌上蓋打開15秒內，洗滌/脫水桶仍不停止轉動，請立即關掉洗衣機，并盡快撥打客戶服務電話。</li> </ul>  | <p>確保電源插頭和電源線正確連接。</p> <ul style="list-style-type: none"> <li>● 插錯插座可能會造成漏電及火災危險。</li> <li>● 電源線的插入、拔出，請拿着插頭進行。</li> <li>● 不要使用損壞的電源線。</li> <li>● 切勿用濕手安插或取下電源插頭，這樣可能會引起觸電危險。</li> <li>● 洗衣機長時間不使用時，請拔下電源插頭。</li> </ul>  |
| <p>請不要接近火源，或將點燃的香煙、蠟燭、揮發性的材料等放在洗衣機上。</p> <ul style="list-style-type: none"> <li>● 它可使洗衣機變形或引起火災，因為洗衣機有很多塑料件。</li> </ul>    | <ul style="list-style-type: none"> <li>● 請勿洗滌沾有汽油、煤油、稀釋劑的衣物，可能會引起火災或爆炸。</li> <li>● 請勿洗滌防水性衣物，如：雨衣、羽絨制品等。</li> </ul>   |
| <p>不要將洗衣機安裝在浴室等潮濕的地方，或陽光直射的地方。</p> <ul style="list-style-type: none"> <li>● 可能會引起故障或有觸電危險。</li> <li>● 洗衣機塑料件易變形、變色。</li> </ul>                                      | <p>不要讓小孩在洗衣機上或洗滌/脫水桶內玩耍。</p> <ul style="list-style-type: none"> <li>● 如果孩子不慎掉入洗滌/脫水桶內，會對小孩造成嚴重傷害。</li> </ul>   |
| <p>確保不要將水潑灑或倒在控制板上。</p> <ul style="list-style-type: none"> <li>● 這樣可能引起故障或觸電。</li> </ul>    | <p>不要讓非專業的維修人員修理洗衣機。</p> <ul style="list-style-type: none"> <li>● 這樣可能會引起意外的火災。</li> <li>● 如果洗衣機不能正常運轉，可能造成傷害。</li> </ul>    |

## 附件

| 說明書<br>(一本)   | 排水軟管<br>(一根)   | 進水軟管<br>(一根)  | 萬能接頭<br>(一個)  | 屏蔽板<br>(一個)   | 螺釘<br>(一枚)   |
|---|--|---|---|---|--|
|  | <br>卡簧<br>上排水管(限ASW-U94HTP) |  |  |  |  |
|   | <br>卡簧<br>下排水管(限ASW-U94HT)  |   |   |   |  |

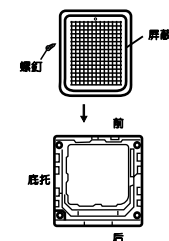
## 部件名稱



## 安裝介紹

### 屏蔽板的安裝

1. 拿出洗衣機面架保護上的屏蔽板和部件袋中的螺釘。
2. 將洗衣機向后傾斜，慢慢地放倒在軟墊上(小心不要磕碰箱體)。
3. 將屏蔽板沿底托卡槽筆直推入，直至其安裝到位。
4. 用螺釘將屏蔽板與底托固定。
5. 將洗衣機輕輕扶起，放穩。



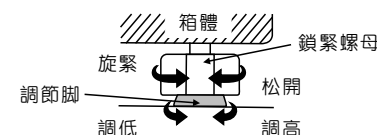
### 洗衣機的放置

1. 選擇干燥、無陽光直射的地方放置洗衣機。
2. 將洗衣機安放在堅實、平穩的地面上。



3. 盡量使洗衣機平穩，如有必要，可通過調節洗衣機的可調腳來將洗衣機調平。按圖示順序操作。

- 支撐面最大允許傾斜度為2°。

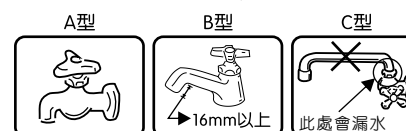


### 注意:

- 如洗衣機安放在鋪有地毯的地板或彈性較大的支撐臺上時，可能會造成洗衣機的振動。
- 不要讓地毯等鋪墊物碰及洗衣機內部運動部件。

### 水龍頭的選用

水龍頭類型:(水龍頭口部要平整)



A型: 最為合適。

B型: 水龍頭長度須大于16mm，否則無法安裝萬能接頭。

C型: 如圖所示部位可能會出現漏水現象。

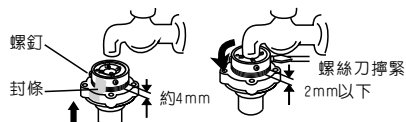
### 注意:

- 不要使用50℃以上的熱水。
- 如果您使用的水龍頭不合適，請更換為宜。

## 安裝介紹

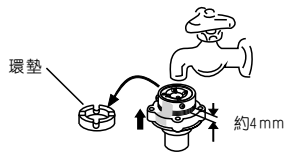
### 萬能接頭的安裝

1. 鬆開萬能接頭上的4枚螺釘，將萬能接頭垂直套到水龍頭上，使萬能接頭的密封墊緊貼在水龍頭的口部。
2. 使水龍頭位於萬能接頭中心的位置，用螺絲刀擰緊4枚螺釘。（如下圖所示）
3. 撕下萬能接頭上的封條，按圖示方向旋緊萬能接頭。圖示間隙旋緊前約有4mm，旋緊後2mm以下。



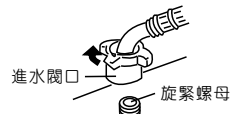
注意：

- 如果水龍頭的直徑大於接頭環墊的內徑，請先鬆開萬能接頭上的4枚螺釘，並將接頭環墊從萬能接頭內取出。

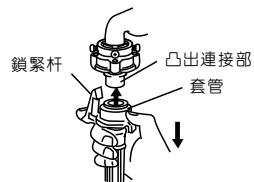


### 進水軟管的安裝

1. 按下圖所示，將進水軟管口對准進水閥口，順時針旋轉進水軟管上的旋緊螺母，直至旋不動為止。



2. 將進水軟管另一端連接到萬能接頭上，按圖示用手指向下按壓進水管的鎖緊杆和套管，同時向上推進水管，直到將萬能接頭的凸出連接部插入進水管凹進連接軸孔內。



3. 鬆開套管，然後將套管向上推入萬能接頭，直到聽見“咔嗒”聲為止。
4. 向下拉拽進水軟管，確認是否裝牢。



5. 打開水龍頭，檢查是否漏水。

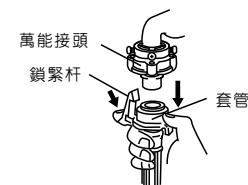
注意：

- 進水軟管長度不夠長時，可以向銷售商或本公司購買加長管。

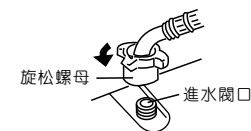
## 安裝介紹

### 進水軟管的取下

1. 關閉水龍頭。
2. 接通電源，按下“電源開/關”鍵，然後按“啓動/暫停”鍵。（已經使用過的洗衣機）
3. 15秒鐘後，切斷電源。
4. 用手指按壓鎖緊杆及套管，向下拉，取下進水軟管。如下圖所示：



5. 進水閥上的進水軟管按逆時針方向旋轉，直至取下進水軟管。

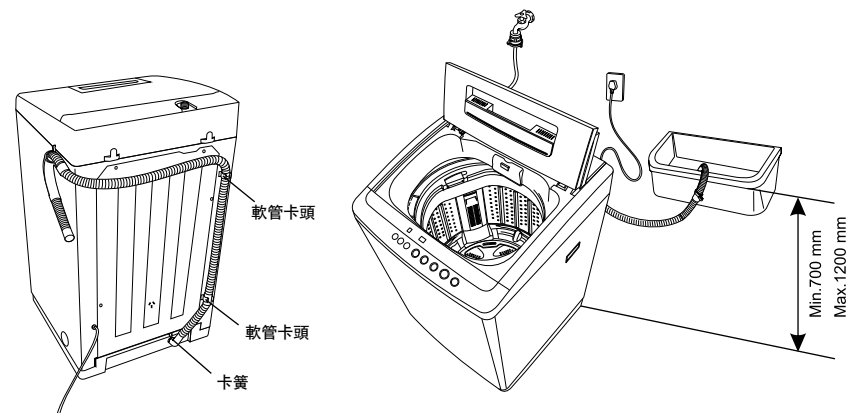


### 上排水軟管的連接 (限ASW-U94HTP)

1. 用手捏住排水軟管上軟管卡簧的兩只耳部，使卡簧張開，同時將軟管口套到箱體后面排水泵的管口上，並用力裝到位，然後將卡簧放到夾緊位置上夾緊即可。
2. 將排水軟管輕輕向上拉直，慢慢地卡在箱體后部的軟管卡頭內固定好。
3. 不使用洗衣機時，將排水軟管掛鉤掛在面架右側的掛孔內；使用時，將排水軟管掛到排水槽上即可。

注意：

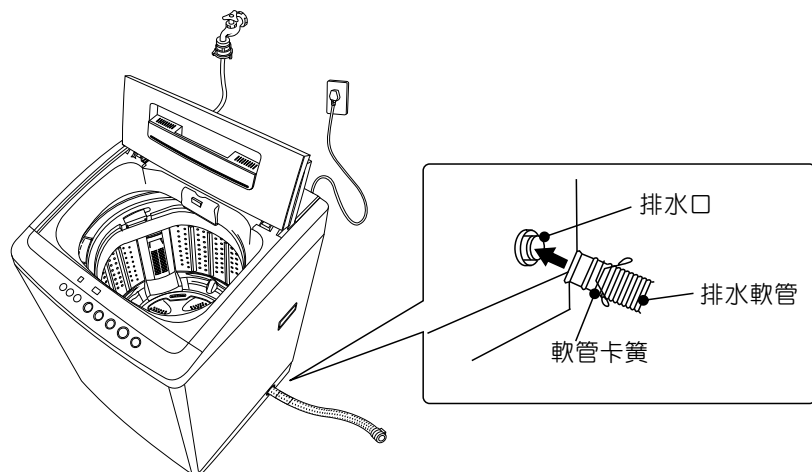
洗衣機工作時，排水軟管掛起的高度必須大於700 mm，否則洗衣機無法正常工作。



## 安裝介紹

### 下排水軟管的連接 (僅限ASW-U94HT)

1.將排水軟管連接到排水口上，然后用軟管卡簧將其固定。如下圖所示：



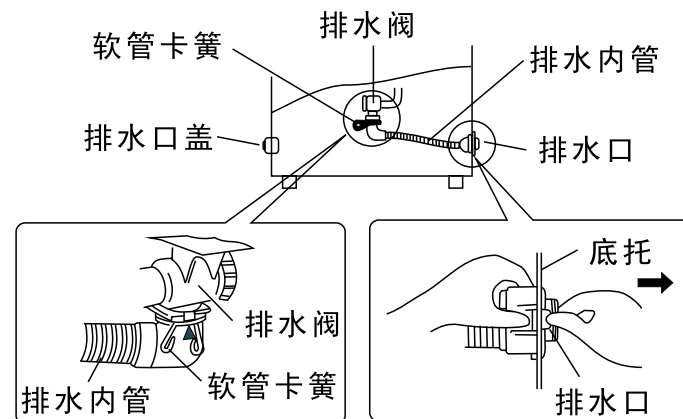
### 排水軟管方向的改變 (僅限ASW-U94HT)

根據使用場所的需要，可以將排水軟管從右邊更換到左邊。

- 更換之前，要拔掉電源線插頭。
- 為防止手劃傷，請戴上手套。
- 1.拿掉底托左側接口處的排水口蓋。
- 2.將洗衣機向后放倒在軟墊子上。
- 3.松開軟管卡簧，將排水內管從排水閥處拔下。
- 4.推壓排水口的接頭，將排水內管從右側排水口處拉出洗衣機。
- 5.將排水內管從左側的排水口處插入，並將接頭卡緊。
- 6.將排水內管與排水閥相連接，同時用軟管卡簧固定。
- 7.將左側的排水口蓋安裝在右側相應的位置上。
- 8.將洗衣機輕輕扶起，放穩。

## 安裝介紹

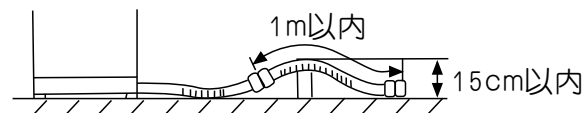
### (前视图)



### 排水軟管的延長 (僅限ASW-U94HT)

如您在使用過程中需要延長排水軟管，請遵循下表的長度和高度。

| 排水軟管的延長 | 延長高度   | 延長長度 |
|---------|--------|------|
| 中間有臺階   | 15cm以內 | 1m以內 |
| 中間無臺階   | ——     | 3m以內 |





## 功能介紹

### 洗滌劑顯示

- 對應水位顯示相應洗滌劑量。
- “洗滌劑及推薦用量”參見第29頁。

29

### 水位顯示窗

- 該數碼窗顯示水位，共八檔水位。詳細參見第29頁。

例：第三檔水位。  
顯示：

3

### 數碼窗

- 程序進行過程中，數碼管顯示整個過程的剩餘時間。

(例如) 剩餘時間為20分鐘

剩餘時間…… 20

- 在設定“選擇”時，該數碼管顯示設定的時間或次數。

(例如) 兩次漂洗

\* 漂洗燈閃亮 2

- 在預約過程中，該數碼管顯示預約何時完成。

(例如) 2小時後洗滌完成

\* 預約燈閃亮 2

- 當非正常情況發生時，該數碼管顯示故障代碼。

(例如) 進水異常

E1

### “啟動/暫停”鍵

- 按下“電源開/關”鍵，接通電源。
- 按下該按鈕，洗衣機開始運轉。該鍵亦可用于暫時停止運轉，要重新開始運轉，只需再按“啟動/暫停”鍵。

注意：

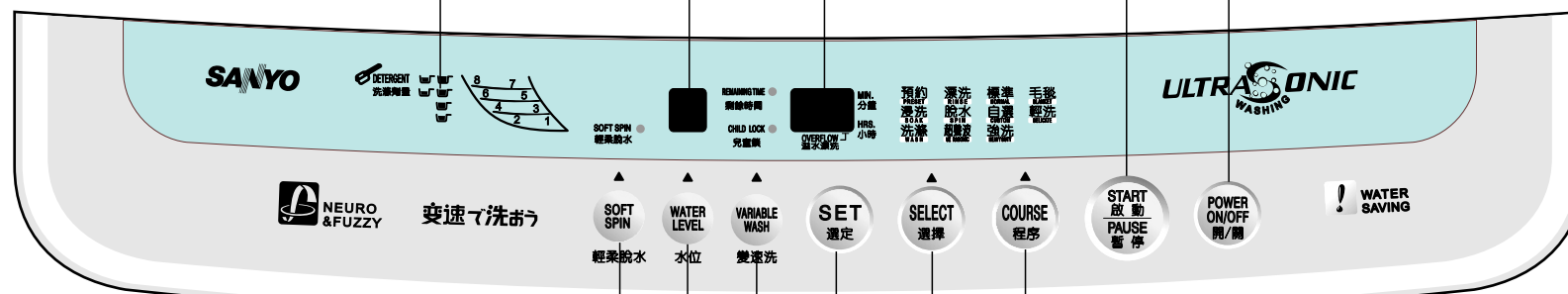
- 該鍵并不是取消鍵。
- 如果您想關掉洗滌完成時的蜂鳴聲。詳細操作參見第34頁。

### “電源開/關”鍵

要接通洗衣機電源，請按“電源開/關”鍵。如欲切斷電源，再按該鍵一次即可。洗滌完成時，電源會在5秒鐘之後自動切斷。

注意：

- 程序啓后如要想改變當前的洗滌程序，請關上電源開關并重新接通，然后重新選擇所需的程序或過程。
- 如時你按下“電源開/關”鍵，10分鐘內沒有進行其他操作，電源將自動切斷。



### “輕柔脫水”鍵

- 按“輕柔脫水”鍵，上方的指示燈亮。最后脫水為2分鐘輕柔脫水程序，可防止衣物起皺。

### “水位”鍵

- 你可以通过该按钮选择与洗涤衣物相合适的水位。
- 洗滌、漂洗可以設定不同的水量，詳細操作參見第33頁的“變容洗功能”。
- 該按鈕可以設置兒童鎖功能。詳細參見第34頁。

### “變速洗”鍵

- 在洗滌、漂洗過程中，按“變速洗”鍵，可對洗滌水流強弱進行人工調節。
- 人工調節水流后，洗衣機不再對洗滌水流進行模糊控制。
- “羊毛”、“毛毯”程序及“浸泡”水流不可調。詳細參見第34頁。

### “選擇”和“選定”鍵

- 用“選擇”和“選定”鍵，您可以根據需要，選定“預約”、“浸泡”、“洗滌”時間，“漂洗”方式和次數及“脫水”時間。

詳細見第30頁。

### “程序”鍵

- 通過該鍵您可以任意選擇“標準”、“自選”、“強洗”、“毛毯”、“輕洗”五種全自動程序。
- 當您選擇“標準”、“強洗”或“自選”程序時，洗衣機將自動對洗滌物進行模糊判別。



## 一般的使用方法

### 操作順序

#### 1. 準備

- ①接好并放倒排水軟管。
- ②將進水軟管接到水龍頭上,并打開水龍頭。

●擰開水龍頭之前,需確認萬能接頭的螺釘已擰緊。如果螺釘松動,可能會造成漏水。

#### ③將電源插頭插入電源插座。

#### ④放入洗滌物。

#### 2. 按一下“電源開/關”鍵。

#### 3. 按一下“啓動/暫停”鍵。

●傳感器自動檢測布量。(標準、自選、強洗程序時)























●自動選擇水流、水位、洗滌、脫水的時間,漂洗的方式及次數。(最低兩檔水位無法自動選擇,需要時請手動設定。)

#### 4. 參照下表將洗滌劑放入洗滌/脫水桶內。

#### 5. 蓋好洗滌上蓋。

●如洗滌上蓋沒有關閉,洗衣機將會在脫水運行之前自動停止運轉并伴有報警聲。

### 洗滌劑及推薦用量

|                  |   |   |   |   |   |   |  |   |
|------------------|---|---|---|---|---|---|--|---|
| 水位顯示窗            |    |    |    |    |    |    |   |    |
| 水 位              |  |  |  |  |    |  |    |  |
| 水 量(L)           | 15  | 20  | 24  | 28  | 32  | 38  | 45   | 52  |
| 洗滌劑顯示            |  |   |  |   |   |   |   |   |
| 粉末合成<br>洗滌劑用量(g) | 12~20   |   | 20~28   |   | 28~36   |   | 36~50  |   |
| 其他類型<br>洗滌劑      | 按相應洗滌劑說明對照使用  |   |   |   |   |   |  |   |

## 自己設定“程序”、“選擇”的使用方法

### 操作順序

#### 1. 準備: 放倒排水管, 打開水龍頭, 將電源插頭插入電源插座, 放入洗滌物。

#### 2. 按一下“電源開/關”鍵。

#### 3. 參照下表, 根據所洗衣物的種類, 按“程序”鍵設定您想要的程序。

| 各程序的選用指導 |      |                  |
|----------|------|------------------|
| 程 序      | 洗滌水流 | 衣 物 的 種 類        |
| 標 準      | 標 準  | 一般的洗滌物 (適用於日常洗滌) |
| 自 選      | 標 準  | 各種衣物 (根據自己的喜好)   |
| 強 洗      | 強 洗  | 髒污嚴重的衣物 (如工作服等)  |
| 毛 毯      | 毛 毯  | 毛毯或大物            |
| 輕 洗      | 輕 柔  | 女性內衣、飾有花邊和刺繡的衣物  |

#### 4. 按“選擇”鍵, 選擇您想要進行的項目, 每按一次燈光按以下順序循環移動。

浸泡 → 洗滌 → 漂洗 → 脫水 → 預約  
↑

#### 5. 按“選擇”鍵, 您可自由設定預約、洗滌、脫水的時間, 漂洗的方式 (僅限ASW-U94HT) 和次數。

#### ● 浸泡時間設定顯示:

0 → 5 → 10 → ... → 35 → 40 分鐘 (“輕洗”、“毛毯”程序時無此功能)  
↑

#### ● 洗滌時間設定顯示:

0 → 1 → 2 → ... → 19 → 20 分鐘  
↑

#### ● 漂洗次數設定顯示:

0 → 1 → 2 → 3 → 4 次數 (僅限 ASW-U94HTP)  
↑  
0 → 1 → 1. → 2 → 2. → 3 → 3. → 4 → 4. 次數 (僅限 ASW-U94HT)  
↑

#### ● 脫水時間設定顯示:

0 → 1 → 2 → ... → 8 → 9 分鐘 (除“輕洗”程序之外)  
↑  
0 → 1 → 2 → 3 分鐘 (“輕洗”程序)  
↑

#### ● 預約時間設定顯示:

0 → 1 → 2 → ... → 23 → 24 小時 (除“輕洗”程序之外)  
↑

## 自己設定“程序”、“選擇”的使用方法

- 6.按“水位”鍵，選擇必要的水位，對應放入洗滌劑。
- 7.蓋好洗滌上蓋。
- 8.按“啓動/暫停”鍵。
- 如果您想改變已設定好的程序，請關掉電源開關再打開，並重新選擇您所需要的程序。

| 各程序默認的運行情況 |          |            |           |          |
|------------|----------|------------|-----------|----------|
| 程 序        | 洗滌時間(分鐘) | 漂洗方式及次數    |           | 脫水時間(分鐘) |
|            |          | ASW-U94HTP | ASW-U94HT |          |
| 自編(常用)     | 10       | 兩次蓄水漂洗     | 一次噴淋+一次蓄水 | 5        |
| 標 準        | 5-12     | 兩次蓄水漂洗     | 兩次蓄水漂洗    | 5-6      |
| 強 洗        | 7-14     | 兩次蓄水漂洗     | 兩次注水漂洗    | 7-8      |
| 毛 毯        | 12       | 兩次蓄水漂洗     | 兩次注水漂洗    | 8        |
| 輕 洗        | 6        | 兩次蓄水漂洗     | 兩次蓄水漂洗    | 2        |

- 各程序運行的合計時間是以進水量15升/分計算的，當進水水壓發生變化或排水不暢時，總時間可能會發生變化，這是正常的。
- 噴淋漂洗可以取消(僅限ASW-U94HT)。詳細操作參見第33頁“噴淋漂洗”。

## 洗衣要領

### 洗衣要領

- 確保衣服口袋內沒有物品。  
(如釘子、硬幣等可能損傷衣服或洗衣機，產生額外的噪音或使洗衣機發生故障的東西)
- 將衣服翻過來洗，這樣洗滌過程中產生的絨屑不會附着在衣服表面。
- 當洗精細織物時，如女性內衣、飾有花邊的物品、尼龍和薄化纖維料等，應將其放入洗滌用網套中。
- 系緊衣服上松動的帶子並拉上拉鏈，扣好紐扣。
- 易浮于水面之上的衣物，請放入水底。另外，浮上來時，請暫停並將其按入洗滌液中。
- 洗滌前先去除衣物上的泥土和沙子，建議在洗較髒的外套前用刷子先洗刷一下。
- 請將厚物與薄物分開洗滌，外衣與內衣、毛巾等分開洗滌，深色與淺色分開洗滌。

## 毛毯程序的使用方法

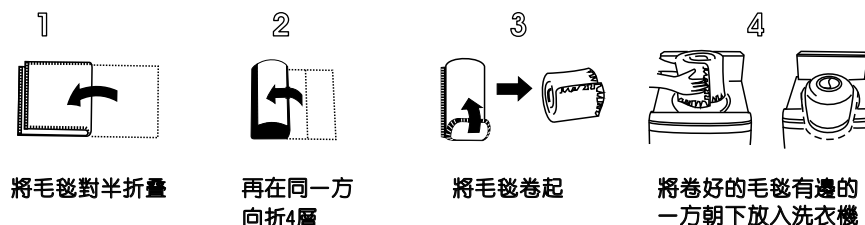
用于毛毯或大物。

- 用該程序時，水位自動設置成第8檔。但您可根據毛毯的大小改變水位，設置成第5-8檔。

### 操作順序

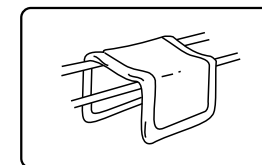
- 1.擰開水龍頭，按下“電源開/關”鍵并打開洗滌上蓋。
- 2.按“程序”鍵，直到“毛毯”燈亮為止。
- 3.將液體洗滌劑倒入洗衣機，如您使用洗衣粉，將其充分溶解在5L的溫水中（大約30℃），然後慢慢地倒入洗衣機中。
- 4.將卷好的毛毯邊朝下放入洗衣機內。
- 5.按“啓動/暫停”鍵。（根據需要，可人工調整水位。）
- 6.蓋好洗滌上蓋。
  - 如洗滌上蓋沒有蓋好，洗衣機將會在脫水運行之前自動停止運轉。
  - 在洗滌完成之後，蜂鳴器將發出鳴叫，電源將在5秒鐘後自動切斷。
  - 洗完后，關上水龍頭并清洗過濾網。

### 怎樣折疊毛毯并將其放入洗衣機:



### 洗滌完畢

拿出毛毯從中間挂曬在背陰處。



### 注意:

- 用手預洗髒的部分（如邊）。
- 不要用太多的洗滌劑。
- 用溫水（大約30℃）能有效地去除污漬。
- 在洗滌的過程中，如毛毯的一部分露出水面，按一下“啓動/暫停”鍵，洗衣機臨時停止運轉，把露出的部分壓入水裏，再按一下“啓動/暫停”鍵，繼續洗。

## 多種多樣的功能

### 預約洗滌

1. 放倒排水管，擰開水龍頭，放入洗滌物。
2. 按“電源開/關”鍵，接通電源。
3. 根據需要選擇合適的“程序”、“選擇”及“水位”。
4. 按“選擇”鍵，直至“預約”燈點亮，按“選定”鍵設定洗滌完成時間。

● 預約時間設定顯示：  
0 → 7 → 8 → ..... 24 → 0 → 1 ..... 5 (小時)

5. 放入洗滌劑，蓋好洗滌上蓋。
  - 預約時洗滌劑的投放：使用粉末洗滌劑時，請直接放入粉末洗滌劑容器內；使用液體洗滌劑時，請用2倍的水稀釋后，從外桶圈上的孔慢慢地倒入。
6. 按下“啓動/暫停”鍵。
  - 約1分鐘后，除“預約”燈外，其余指示燈全部熄滅。
  - 預約的確認：預約成功后，按“選定”鍵可顯示已設定的洗滌過程5秒鐘。
  - 預約的取消、變更：關閉電源（或拔掉電源插頭或停電時），預約即被取消；需要變更時，請重新接通電源進行再次預約。
  - 選擇“輕洗”程序時，不能設定“預約”功能。

### 變容洗功能

洗滌、漂洗可以設定不同的水位，方法是：按“選擇”鍵直至“洗滌”燈閃爍，用“水位”鍵選擇您想要的洗滌水位，按“選定”鍵設定洗滌時間；按“選擇”鍵直至“漂洗”燈閃爍，再用“水位”鍵選擇你想要的漂洗水位，按“選定”鍵設定漂洗次數；再按“選擇”鍵直至“脫水”燈閃爍，按“選定”鍵設定脫水時間；啓動后，洗滌和漂洗將分別按照您設定的不同水位進行。

### 變速洗功能

在洗滌及漂洗過程中，按“變速洗”鍵可對洗滌水流進行人工調節，按此鍵，數碼窗依次顯示調節后的水流：H0（標準水流），H1、H2、H3、H4（水流增強）；H0、L1、L2、L3、L4（水流減弱）。人工調節水流后，洗衣機不再對洗滌水流進行模糊控制。“輕洗”、“毛毯”程序及“浸洗”水流不可調。

### 噴淋漂洗（僅限ASW-U94HT）

- 在“自編”程序，漂洗次數為兩次時，第一次為噴淋漂洗，即脫水同時進水。
- 噴淋漂洗功能的取消：打開“電源開/關”，按住“選定”鍵4秒以上，直至聽到蜂鳴提示音；恢復時，重復上述步驟或拔下電源插頭重新插上即可。

## 多種多樣的功能

### 記憶功能

當您選擇“標準”，“強洗”或“自選”程序時，程序運行結束后，洗衣機將自動記住您所選的程序。下次使用時，打開“電源開/關”，按一下“啓動/暫停”鍵，洗衣機將繼續運行和以前一樣的程序。

- 執行“輕洗”、“毛毯”程序時沒有記憶功能。
- “標準”“強洗”程序時，不記憶人工設定的過程。
- 不記憶水位、預約這二項功能的設定。

### 兒童鎖功能

在運行過程中打開洗滌上蓋5秒以上，洗衣機將停止工作并發出提示音報警。

- 兒童鎖功能的設定：打開“電源開/關”，按住“水位”鍵4秒以上，直至聽到蜂鳴器提示音；取消時，重復上述步驟。

### 二步淨功能

在洗滌和漂洗的過程中，洗衣機在水位達到比選定水位低兩檔水位時，進水同時開始洗滌。

- 設定最低兩檔水位和“毛毯”程序時，達到選定水位后開始洗滌。
- “輕洗”程序無二步淨功能。

選擇“浸洗”時，浸泡結束后洗滌時無二步淨功能。

### 排殘水功能（僅限ASW-U94HT）

- 排殘水功能：最終脫水結束9分鐘后，自動將殘水排出的功能，此功能可有效防止天冷時洗衣機內殘留水的凍結。
- 排殘水功能的設定：打開“電源開/關”，按住“選擇”鍵4秒以上，直至聽到蜂鳴器提示音；取消時，重復上述步驟。

### 取消終了蜂鳴聲

取消終了蜂鳴聲的設定：打開“電源開/關”，按住“啓動/暫停”鍵4秒以上，直至聽到蜂鳴器提示音；恢復時，重復上述步驟。

## 故障排除指南

當下列問題出現時，微電腦將對不正常狀態進行檢測，并發出大約10秒鐘的電子蜂鳴報警提示音，同時數碼窗將按下表所示狀態閃爍。



按“啓動/暫停”鍵，故障顯示被解除。如您檢查各項并排除故障后，再按“啓動/暫停”鍵，洗衣機將繼續運轉。如仍有異常，請拔下電源插頭，并盡快撥打本公司客服電話。

| 故障類型      | 故障顯示  | 原 因   |
|-----------|-------|---|
| 完全不運轉     |       | <ul style="list-style-type: none"> <li>• 電源是否接通。</li> <li>• 是否按了“啓動/暫停”鍵。</li> <li>• 是否在預約狀態。</li> <li>• 電源的保險絲或電流斷路器是否完好。</li> <li>• 是否停電了。</li> </ul>   |
| 不進水或進水量很少 | E1    | <ul style="list-style-type: none"> <li>• 水龍頭是否打開。</li> <li>• 是否停水。</li> <li>• 進水軟管及進水閥過濾網是否發生堵塞。</li> <li>• 洗衣機進水管是否已經凍結。</li> <li>• 水壓是否太小，或長時間未達到設定水位。</li> <li>• 排水軟管挂起高度低于700MM (ASW-U94HTP)</li> </ul> |
| 不 排 水     | E2    | <ul style="list-style-type: none"> <li>• 排水軟管是否放倒。</li> <li>• 排水口是否過高。</li> <li>• 排水口是否被堵塞。</li> <li>• 排水軟管挂起高度低于1000MM (ASW-U94HTP)</li> </ul>   |
| 不 脫 水     | E3    | <ul style="list-style-type: none"> <li>• 洗滌物是否偏向洗滌/脫水桶一側。</li> <li>• 洗衣機安放是否平整。</li> </ul>  |
|           | E4    | <ul style="list-style-type: none"> <li>• 洗滌上蓋是否打開。</li> </ul>   |
| 不 洗 滌     | E5    | <ul style="list-style-type: none"> <li>• 檢查兒童鎖模式是否設置。</li> <li>• 洗滌上蓋是否打開。</li> </ul>   |
| 其 它 異 常   | EA EC | <ul style="list-style-type: none"> <li>• 請關閉“電源開/關”，并盡快撥打本公司客服電話。</li> </ul>  |

## 并非故障的情况

1. 在洗滌或漂洗時有時有進水現象，這是由于水位下降而進行的自動補水。
2. 在脫水開始時，脫水桶時停時轉，這是為達到更好的脫水效果而設計的間歇脫水。
3. 注水漂洗時，排水管有不排水現象，這是由于設定水位較低或水壓較小造成的。
4. 脫水中途有時出現進水漂洗現象，這是由于脫水時衣物偏置而自動進行的脫偏糾正。
5. 脫水結束后，有水殘留的聲音，這是為了降低脫水振動而設計的平衡環內平衡液的流動聲。
6. 運行中途停電，來電后不能自動進行繼續運行，請重新設定。

## 保養須知

### 保養須知

#### 用軟布擦除箱體上的水滴及污迹

- 不要將水直接潑灑在洗衣機箱體上，這樣做可能會造成短路或觸電。
- 不要使用刷子、上光粉、汽油或其它易揮發性材料擦拭洗衣機。這樣做可能會損壞機身表面塗層或塑料部件。



#### 進水閥口的清理（半年一次）

- 髒物積存會影響進水量，請旋下進水軟管，取出進水閥口部的過濾網，清除網上的髒物后重新裝回。

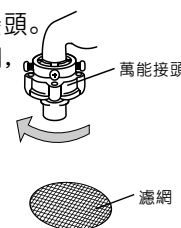
進水軟管的連接和取下的方法參見第23-24頁。



進水閥口

#### 萬能接頭濾網的清洗（半年一次）

- 取下進水軟管。
- 按箭頭方向旋下萬能接頭。
- 取出萬能接頭內的濾網，用牙刷等清洗干淨。
- 將清洗干淨的濾網裝入萬能接頭，將萬能接頭、進水軟管重新裝上。



#### 過濾網的清洗（每次用完及時清洗）

- 取下過濾網。
- 去除大塊毛絨，同時刷去過濾網上的細小絨屑。
- 重新裝上過濾網，安裝時將框部的爪對准下方的溝部放入。（過濾網為易損部件）

